Supplementary Information

Iontronic pressure sensor with high sensitivity over ultra-broad linear range enabled by laser-induced gradient micro-pyramids

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This Supplementary Information contains three Supplementary Notes, twelve Supplementary Figures, and six Supplementary Tables.

Note 1. Design of micro-pyramids

The pyramid structures with excessive height (e.g., over 1 mm) can be difficult to encapsulate or package. Buckling may also occur for those with a high aspect ratio as discussed in the "Gradient pyramidal microstructures from laser-ablated molds" Section and Supplementary Figure 3b. The pressure-sensing range is directly relevant to the deformation of the microstructure. In general, the microstructures with high aspect ratios (or larger size) are beneficial for the increased sensitivity 1 (or increased sensing range). As reported in the literature, the pressure sensors with a microstructure size smaller than 100 μ m often show a sensing range of less than 50 kPa (Supplementary Table 4). In contrast, the sensors with a large microstructure size (e.g., side length bigger than 500 μ m) can provide a sensing range of more than 1000 kPa^{2, 3}. As for the pyramidal microstructures, when the L/H ratio (L is the bottom side length and H is the height) is $\sqrt{2}$, the sensors can exhibit a balanced performance between sensitivity and linearity $4, 5, 6$.

To imitate pyramid structures and also avoid buckling, we design the gradient structure $GPML_{700}$ structure with L/H of 1.2 and 2.2, which resulted in linear sensing ranges (for all three ionic liquid concentrations).

Note 2. Theoretical analysis of UPM and GPM at the dielectric/electrode interface to understand the enhanced sensitivity without bending

The normalized cross-section w of the contact surface of the pyramid microstructure increases proportionally to the square root of the compression force F against the pyramid⁷.

$$
w \propto \sqrt{F}.\tag{1}
$$

However, the capacitance C is directly proportional to the area or square of the crosssection of the contact surface, thus, the capacitance becomes directly proportional to the compressive force.

$$
C \propto w^2 \propto F \tag{2}
$$

The linear dependence of capacitance and force thus originates from the non-linear relationship between the cross-section and compressive force given in equation (1). For gradient microstructure, the effective cross-section w_{eff} of the contact increases in a cascading order for each new pillar $i \leq N$ after exceeding every corresponding force π_i . The corresponding force π_i depends on the gradient of the microstructure, as the gradient increases, more exceeding force π_i is required to start deformation of the *i*th pillar. For example, the corresponding force will be zero for all the pillars for a uniform pillar distribution, whereas, for a gradient pillar distribution, only the exceeding force π_1 corresponding to the initially deformed pillar $i = 1$ will be zero, and this force increases with the pillar index $\pi_i < \pi_{i+1} \forall i \leq N$. The force F_i deforms each pillar i with width w_i as the following relationship

$$
w_i(F) = \begin{cases} w_i \propto \sqrt{F_i}, & F > \pi_i \\ 0, & F \le \pi_i \end{cases}
$$

The effective cross-section w_{eff} is given by

$$
w_{\text{eff}} = \sum_{i=1}^{N(F)} w_i(F) \propto \sum_{i=1}^{N(F)} \sqrt{F_i}.
$$
 (3)

Using Cauchy–Schwarz inequality,

$$
w_{\text{eff}} \propto \sum_{i=1}^{N(F)} \sqrt{F_i} \le \sqrt{\sum_{i=1}^{N(F)} F_i} \approx \sqrt{N(F)\langle F \rangle}.
$$
 (4)

Thereby, the effective capacitance C_{eff} is given by

$$
C_{\rm eff} \le N(F)\langle F\rangle,\tag{5}
$$

Where $N(F)$ is the number of pillars deformed with $\pi_N < F < \pi_{N+1}$ and average force 1 $\frac{1}{N(F)}\sum_{i=1}^{N(F)}F_i = \langle F \rangle$. The number of pillars $N(F)$ increases monotonically with force as the force increases with the number of pillars deformed. Moreover, the average force $\langle F \rangle$ corresponds to the pressure applied P over the sensor cross sectional area A. Therefore, the number of pillars $N(F)$ is also a function of pressure applied $N(P)$. The slope of effective capacitance C_{eff} with pressure or sensitivity S is thus given by

$$
S = \frac{\partial c_{\text{eff}}}{\partial P} \le kAN(P),\tag{6}
$$

Where k is the proportional constant. As the effective capacitance depends on the square of the effective cross-section, the slope of the capacitance force is upperbounded by the number of pillars *N* that depends on the pressure *P*.

Note 3. Mathematical model of the electric field distribution

The governing equations for electrostatics in the ionic liquid domain are given as follows:

$$
\nabla \cdot D = \rho_v \tag{7}
$$

$$
D = \varepsilon_0 \det(F) (F^T F)^{-1} E + \varepsilon_0 \chi_r E + P(\varepsilon_{elastic})
$$
\n(8)

$$
E = -\nabla V \tag{9}
$$

where ρ_v is the formed free electron surface charge density and D is the electric displacement vector. The domain has a deformation gradient F , electric susceptibility of χ_r with a polarization of *P* in the elastic limit. The domain is under an electric field caused by the potential difference V between the boundaries of the domain. The governing equations for compressible neo-Hookean materials in the mechanical domain are given as follows:

$$
0 = \nabla \cdot (FS)^T + F_v \tag{10}
$$

$$
S = \frac{\partial W_S}{\partial \epsilon} \tag{11}
$$

$$
\epsilon = \frac{1}{2}(F^T F - I) \tag{12}
$$

$$
W_s = \frac{1}{2}\mu(I_1 - 3) - \mu \log(J_{elastic}) + \frac{1}{2}\lambda \log(J_{elastic})^2
$$
\n(13)

where W_s is the elastic strain energy density that is a function of elastic strain state ϵ . For a compressible neo-Hookean material, the elastic strain energy depends on the elastic volume ratio $J_{elastic}$, Lame parameters μ , λ , and the first invariant of the elastic right Cauchy-Green deformation tensor I_1 . The governing equations for the transport of dilute species in the ionic liquid domain are given as follows:

$$
\nabla \cdot J = R \tag{14}
$$

$$
J = -D\nabla c - zu_m F_a c \nabla V \tag{15}
$$

where the concentration c of each species and diffusion constant *D* contribute to the current \tilde{I} . The other contribution comes from the migration of species of charge \tilde{Z} and mobility u_m due to the electric potential *V*. The space charge coupling between electrostatics and the transport of dilute species is given by the following governing equations:

$$
\nabla \cdot D = \rho_v \tag{16}
$$

$$
\rho_v = F_a \sum_i z_i c_i \tag{17}
$$

where F_a is Faraday's constant.

Supplementary Fig. 1. Schematic showing the fabrication process of the iontronic pressure sensor.

Supplementary Fig. 2. Different microstructures created by the laser with a Gaussian beam. **a** Schematic showing the laser power distribution (I: intensity; Y: running direction). SEM images showing **b** conical frustums, **c** cone, and **d** square frustums microstructures.

Supplementary Fig. 3. Fabrication of single-layered microstructures. **a** Optical images showing the microstructures with higher aspect ratios as the laser power increases (fabricated with the square pattern). **b** Schematic showing the buckling of the slender microstructures upon pressure loading. **c** Comparison between the high (blue) and low (red) laser power with a Gaussian distribution. **d** Schematic showing the deformation of a square frustum upon pressure loading.

Supplementary Fig. 4. Fabrication of pyramidal microstructures with tri-layered patterns. Schematic showing the **a** top and side **b** views of the laser-ablating patterns for creating the PMMA mold and **c** the resulting PDMS pyramid microstructure (without shape edges because of the Gaussian distribution of the laser power) de-molded from the PMMA mold. Note: the numerical number represents the sequence of the laser ablation. SEM images showing the pyramidal structures with different sizes: **d** 700 μ m and **e** 500 μ m in the unit cell, as well as**f** the failed pyramid created by three square patterns with a small difference.

Supplementary Fig. 5. Fabrication of gradient pyramidal microstructures with an additional base layer (lilac with a varied power). Schematic showing the **a** top and side **b** views of the laser-ablating patterns for creating the PMMA mold and **c** the resulting PDMS pyramid microstructure. Note: the numerical number represents the sequence of the laser ablation. **d** SEM images showing gradient pyramidal microstructures (GPML₅₀₀) from the top and side views.

Supplementary Fig. 6. The comparison between GPML₅₀₀ and GPML₇₀₀ in terms of electric potential distributions and microstructures. Nonuniform electric potential distribution in GPML₅₀₀ and GPML₇₀₀ **a** before and **b** after pressure loading. The change in the electric displacement field with the increasing pressure for varying IL concentrations is shown at the bottom (the top boundary was selected as the probe). **c** Side-view SEM images showing the difference in the size of pyramids between GPML500 and GPML700.

Supplementary Fig. 7. The comparison between UPM⁷⁰⁰ and GPML⁷⁰⁰ in terms of the electric potential distribution and calculated sensitivity. **a** Comparison in the potential distribution between the uniform (top) and gradient (bottom) structures. **b** The normalized relative capacitance changes as a function of the applied pressure between the gradient and uniform structures, with a 220-fold increase in the sensitivity for the gradient structure.

Supplementary Fig. 8. Performance comparison in the sensitivity and full sensing range between the flexible iontronic pressure sensor from this work and other capacitive pressure sensors. Note: The reference numbers correspond to those in Supplementary Table 6.

Supplementary Fig. 9. Demonstration of the flexible sensor and its performance under bending. **a** Optical image of the iontronic sensor bent over a diameter of 13 mm. **b** The pressure sensing performance and **c** schematic diagram of the iontronic pressure sensor under different bending conditions.

Supplementary Fig. 10. Tip of the micropyramid, response from the sensor on the mouse, and pressure measurement using a commercial weighing scale. **a** Top-view SEM image showing the rough surface on the tip of a single pyramidal microstructure. **b** Measurement of mouse movements for static and dynamic pressure detection, including single/double/triple clicks and hold-and-drag operation (IL of 35 wt%). **c** Calculation of the pressure resolution of the commercial weight scale with pens.

Supplementary Fig. 11. The operating mechanism of the robotic hand. **a** Circuit diagram of the robotic hand with two iontronic pressure sensors. **b** Schematic diagram showing the use of the proportion-integration-differentiation (PID) system to control the robotic hand based on the capacitance measurements C_0/C_1 from the iontronic pressure sensor on the thumb/index finger. *C*^b and *C*^L are the boot thresholds of the sensor on the thumb and index finger, respectively. θ is the rotation of the motor for the robotic finger with θ_t for the present value. $C_{1\text{setpoint}}$ is the desired value and its difference with C_1 is noted as error.

Supplementary Fig. 12. The comparison between microstructures obtained from two PMMA templates that were separately created by using the same laser parameters, demonstrating reasonably good consistency in the morphology (e.g., height, outline, and surface topography).

Supplementary Table 1. Different fabrication methods comparison for microstructure templates

	Number	Type	Structure fabrication method	Sensitivity (kPa^{-1})	Linear Sensing Range (kPa)	Linear sensing factor (S_P)	Pressure resolution	Response/recovery time (ms)	LOD (Pa)	Ref.
$\mathbf{1}$		EDL: mold- based	Photolithography Silicon wafer	1.3	$\overline{3}$	3.9	0.02% (base pressure of 5 kPa)	15/15	0.2	16
	$\overline{2}$	EDL: mold- based	Photolithography Silicon wafer	7.49	6	44.94	NR	9/9	0.9	17
	3	EDL: mold- based	3D print mold	49.1	4-485	2.37×10^{4}	NR	0.61/3.63	NR	18
2	$\overline{4}$	EDL: structure- transfer	Transfer sandpaper structure	3302	10	3.302×10^{4}	0.0056% (base pressure of 320 kPa)	9/18	0.08	19
	5	EDL: structure- transfer	Transfer sandpaper structure	5.5	30	165	NR	70.4/92.8	$\overline{2}$	20
	6	EDL: structure-	Transfer sandpaper	9.17	$0.013 -$ 2063	1.89×10^{4}	NR	5/16	13	21

Supplementary Table 2. Performance comparison of different capacitive pressure sensors

Note: NR (not reported), $S_P = S \cdot \Delta P$ (*S*: sensitivity and ΔP : the corresponding linear sensing range)

Number	Pattern	Laser power (color sequence)	Side length/diameter (μm)	Distribution
$a(S2-b)$		30%	500	
$b(S2-c)$		30%	250	
$c(S2-d)$		30%	700	
$d(S4-d)$		30%/25%/20% yellow/blue/pink	704/563/422	888888888 a a a
$e(S4-e)$		30%/25%/20% yellow/blue/pink	526/421/316	
$f(S4-f)$		30%/25%/20% yellow/blue/pink	352/282/211	
GPMS ₅₀₀		25%/21%/14% black/red/purple		30%/25%/20% yellow/blue/pink
$GPML_{500}$		25%/10%/10% black/red/purple	<u>888888888888888</u> <u>nanananananan</u> 88888888888888	30%/25%/20% yellow/blue/pink
GPMS ₇₀₀	--------- ------------	25%/21%/14% black/red/purple	00000000000 <u> s s s s s s s s s s s s s s</u> <u> a je je je je je je je je je je</u> 000000000000 000000000000 ,,,,,,,,,,,,,, 66666666666	30%/25%/20% yellow/blue/pink
GPML ₇₀₀	. . .	25%/10%/10% black/red/purple	a se se se s <u>a sistema eta eta ere</u> 000000000000 000000000000 888888888888 a da da da da da da d 000000000000 -------------	30%/25%/20% yellow/blue/pink

Supplementary Table 3. Different designs in the laser ablation pattern for varying microstructures

sensors										
Principle	Structure	Side length	Height	L/H	Maximum Sensing	Ref.				
		(L) (μ m)	(H) (µm)		range (kPa)					
Piezoresistant	Pyramid	4.64	2.97	1.56	3	41				
Conventional	Pyramid	50	30.25	1.65	35	42				
capacitor										
Conventional	Pyramid	4.88	1.65	2.97	7	43				
capacitor										
EDL-based	Pyramid	6.49	3.5	1.85	50	44				
capacitor										
Piezoelectric	Pyramid	60	42	1.42	10	45				
Conventional	Gradient	500	700; 450;		1700	2				
capacitor	Dome		200							
EDL-based	Gradient	700	570; 310	1.2; 2.2	3000					
capacitor	pyramids									

Supplementary Table 4. Microstructures with different aspect ratios used in the pressure

wt%	m _{IL} (g)	m PVDF-HFP (g)	$m_{\text{acetone}}(g)$	Molarity (mol/m ³)						
0.06 0.3 20			$\overline{2}$	59						
35	0.105 105 0.3 $\overline{2}$									
50	0.15	0.3	$\overline{2}$	149						
$n_{20\,\text{wt}\%} = m_{\text{IL20 wt}\%}/\text{MW} = 0.00015 \text{ (mol)}$										
$n_{35 \text{ wt\%}} = m_{\text{IL35 wt\%}}/\text{MW} = 0.000268 \text{ (mol)}$										
$n_{50\,\text{wt}\%} = m_{\text{IL}50\,\text{wt}\%}/MW = 0.00038$ (mol)										
$v = m_{\text{acetone}}/\rho_{\text{acetone}} = 2.55 \times 10^{-6} \text{(m}^3)$										
$Con_{20 \text{ wt\%}} = n_{20 \text{ wt\%}}/v \approx 59 \text{ (mol/m}^3)$										
$Con_{35 \text{ wt\%}} = n_{35 \text{ wt\%}}/v \approx 105 \text{ (mol/m}^3)$										
$Con_{50 \text{ wt\%}} = n_{50 \text{ wt\%}}/v \approx 149 \text{ (mol/m}^3)$										
<i>n</i> : amount of substance of IL; <i>m</i> : mass; MW: molar weight of IL; <i>v</i> : volume										
of the acetone; <i>Con</i> : molarity; wt%: weight percent of the IL in PVDF-HFP.										
Density of acetone (ρ): 0.784g/cm ³ and MW=391.3										

Supplementary Table 5. Molarity calculation

Numb er	Types (EDL/para llel plate)	Sensing range (kPa)	Sensitiviti es (kPa^{-1})	Material	Structure	Paramet ers	Ref.
$\mathbf{1}$	parallel plate	$0 - 5$	0.022	PDMS	Pyramid (dielectric layer)	(d,ε)	27
	parallel	$0 - 0.3$	0.062	Graphene nanoplatelets	Porous structure		32
$\overline{2}$	plate	$0.3 - 4.5$	0.033	/MWCNTs/Silicone rubber	(dielectric layer)	(d, ε)	
3	parallel plate	$0 - 1700$	0.065	CNT/PDMS	Different height domes (dielectric layer)	(s)	$\overline{2}$
	parallel plate	$0-1.5$	0.42	PDMS	Tilted micropillar	(d,ε)	46
$\overline{4}$		$5 - 14$	0.04		(dielectric layer)		
	parallel plate	$0 - 1$	0.51	$Ti_3C_2T_x$ /(PVDF-TrFE) composite	Nanofibrous		
5		10-150	0.01		scaffolds	(d,ε)	47
		150-400	0.006		(dielectric layer)		
	parallel	$0-1.6$	0.73				
6		$1.6 - 22.8$	0.135	PU and calcium copper titanate (high permittivity)	Sponge (dielectric	(d,ε)	48
	plate	22.8-120	0.026		layer)		
	parallel	$0 - 0.5$	0.854	Foam (dielectric Boron Nitride/PDMS layer)			49
$\overline{7}$	plate	$0.55 - 2.1$	0.29			(d,ε)	
8	parallel	$0 - 1$	1.12	PVDF and insulating PMMA	PVDF Nanofiber	(d, ε)	50

Supplementary Table 6. Sensing range comparison between this work and other capacitive pressure sensors

					graphene		
					(electrode)		
		$0 - 0.86$	7.7				
16	parallel plate	0.86-4.90	3.95	PVA/PANI	Cone (electrode)	(s)	26
		4.90-7.4	1.26				
	parallel	$0 - 1$	8.31	TPU-dielectric layer	Fabric (dielectric	(d, ε)	53
17	plate	$1 - 5$	2.32	TPU and AgNW-electrodes	layer)	S)	
	parallel	$0 - 0.13$	30.2	PVDF (dielectric layer) and gold	Dome (electrode)	(d, s)	34
18	plate	$0.13 - 10$	0.47	(electrode)			
	parallel			CIP/NdFeB/PDMS and	Cilia array and		3
19	plate	1000	0.314	CNT/PDMS	dome array	(ε, s, d)	
		$0 - 70$	0.24				
20	EDL	70-150	1.5	Polyacrylamide-Nacl hydrogel	Fabric electrodes	(s)	25
		150-330	0.13				
							Our
	EDL	1700	33.7	P(VDF-HFP) and ([EMI][TFSI])	Gradient pyramids	$\left(s\right)$	work

Note: d , ε , and s represent the distance between two electrodes, dielectric constant, and contact area between electrode and dielectric layer, respectively.

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