

Supporting Information

Exploring the potential of magnesium oxychloride, an amorphous magnesium phosphate, and newberyite as possible bone cement candidates

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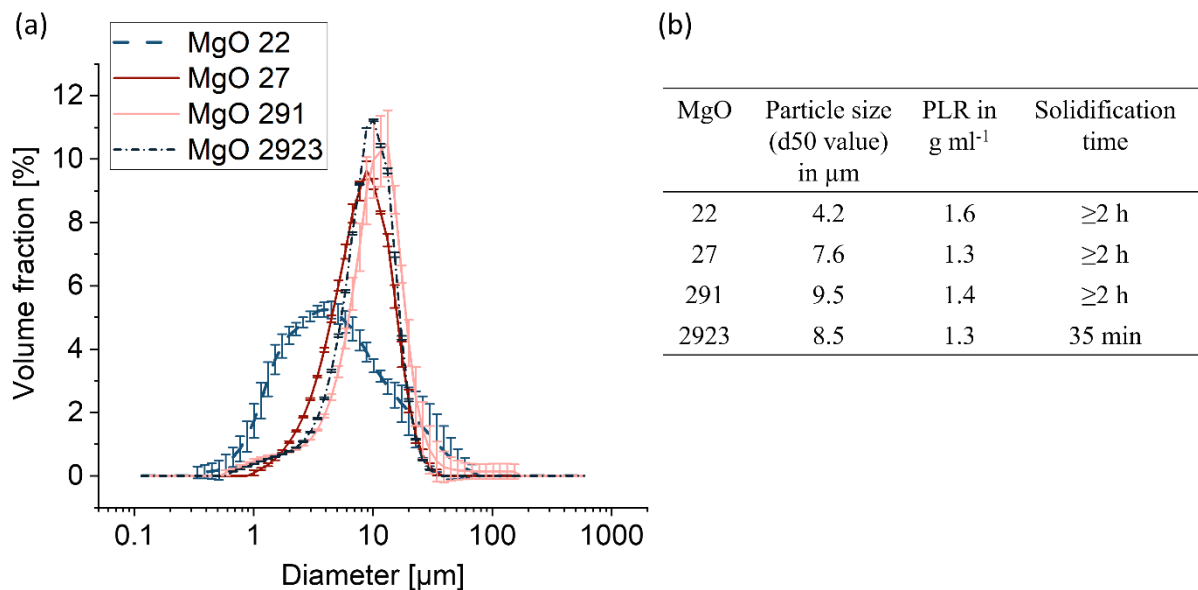


Figure S1. (a) Particle size distribution ($n=3$) of different commercially available magnesium oxides (company Magnesia GmbH, Lüneburg, Germany). (b) Results of the tentative setting experiments with the different MgOs and setting at 37°C and 100% humidity. The MgO 2923 was the most reactive one.

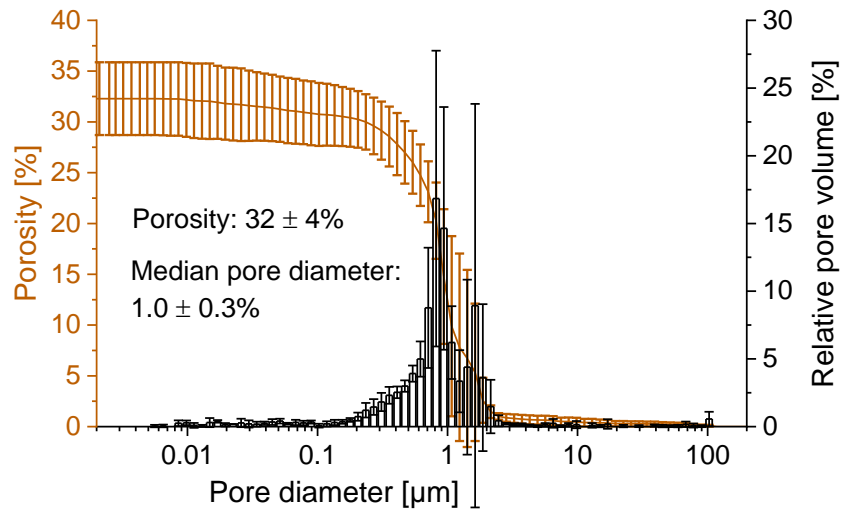


Figure S2. Cumulative porosity (left y-axis) and histogram of relative pore volume (right y-axis) of the newberyite cement with a molar TMgP-MMPD -ratio of 2:1 and a PLR of 2 g ml^{-1} after 24 h of setting at 37°C and 100% humidity ($n=3$).

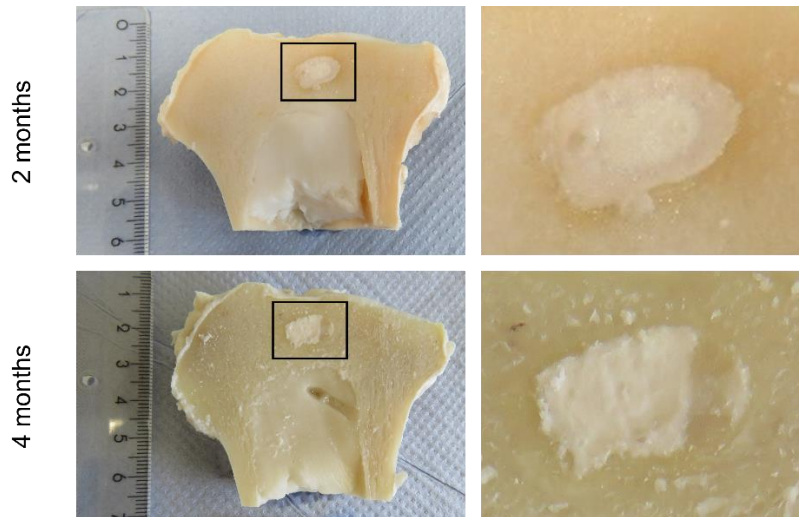


Figure S3. Images of the tibia samples after 2 and 4 months before preparation of the samples for XRD measurements.

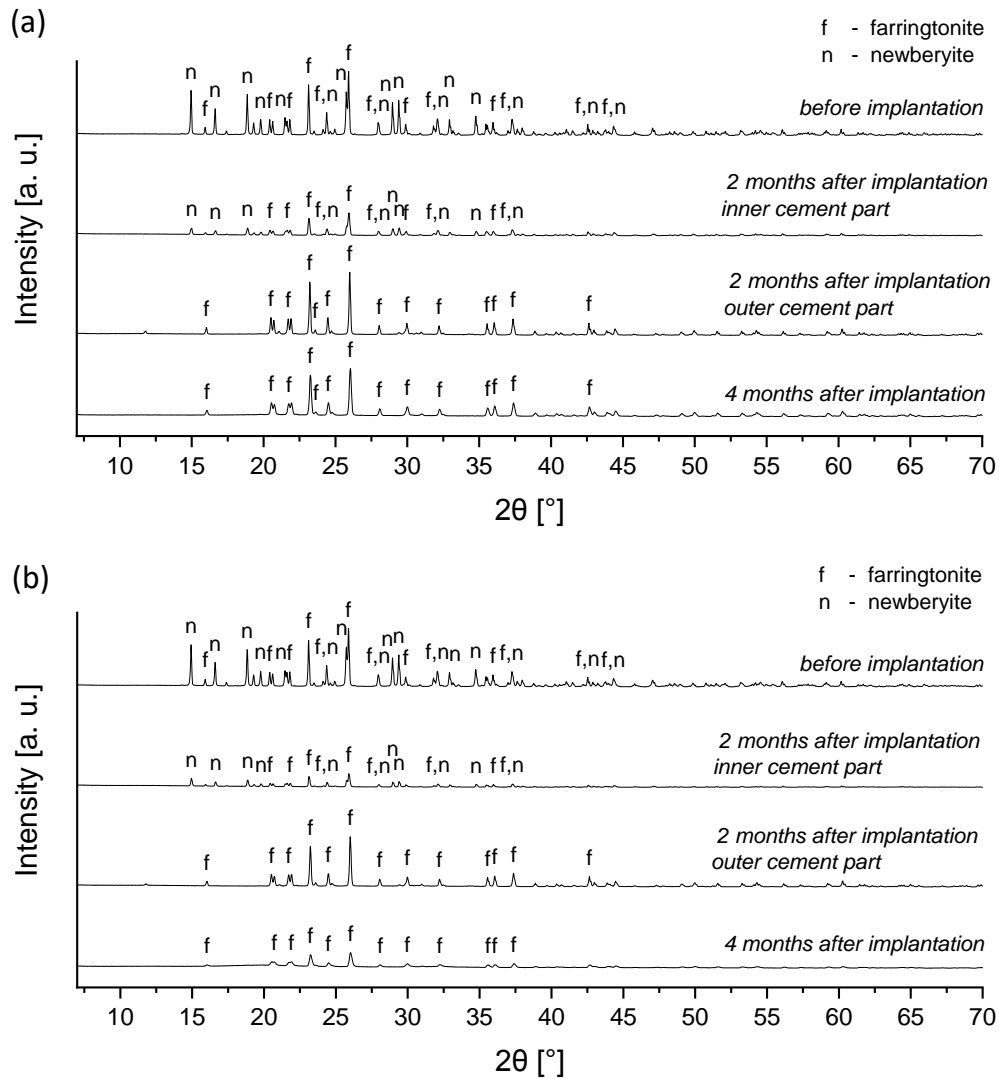


Figure S4. Phase composition determined by XRD before and 2 and 4 months after implantation. (a) and (b) present measurements of different samples.

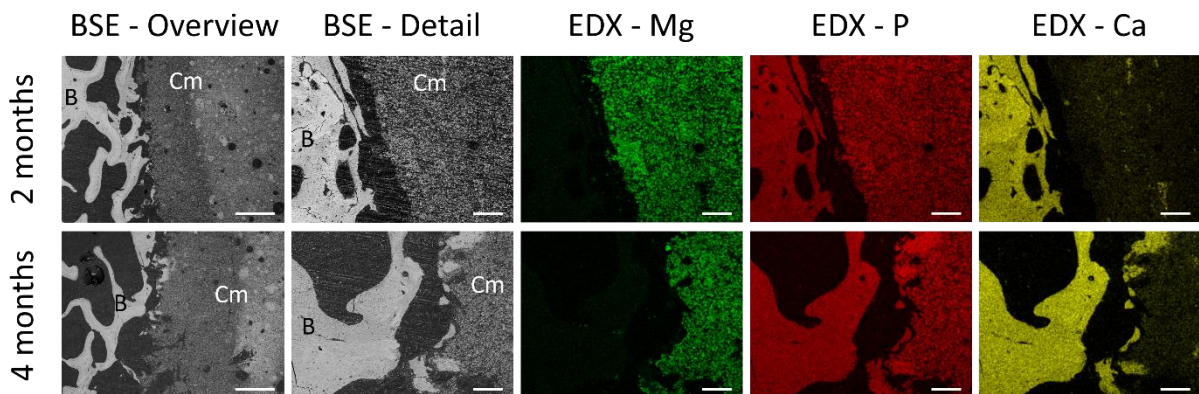


Figure S5. BSE images and EDX mappings of magnesium (Mg), phosphor (P) and calcium (Ca) of the transition zone between implanted cement (Cm) and bone tissue (B) 2 and 4 months after implantation. The EDX mappings correspond to the respective BSE-Detail image. Scale bar of the overview image: 1000 μm , scale bar of the detail image and the EDX mappings: 200 μm .

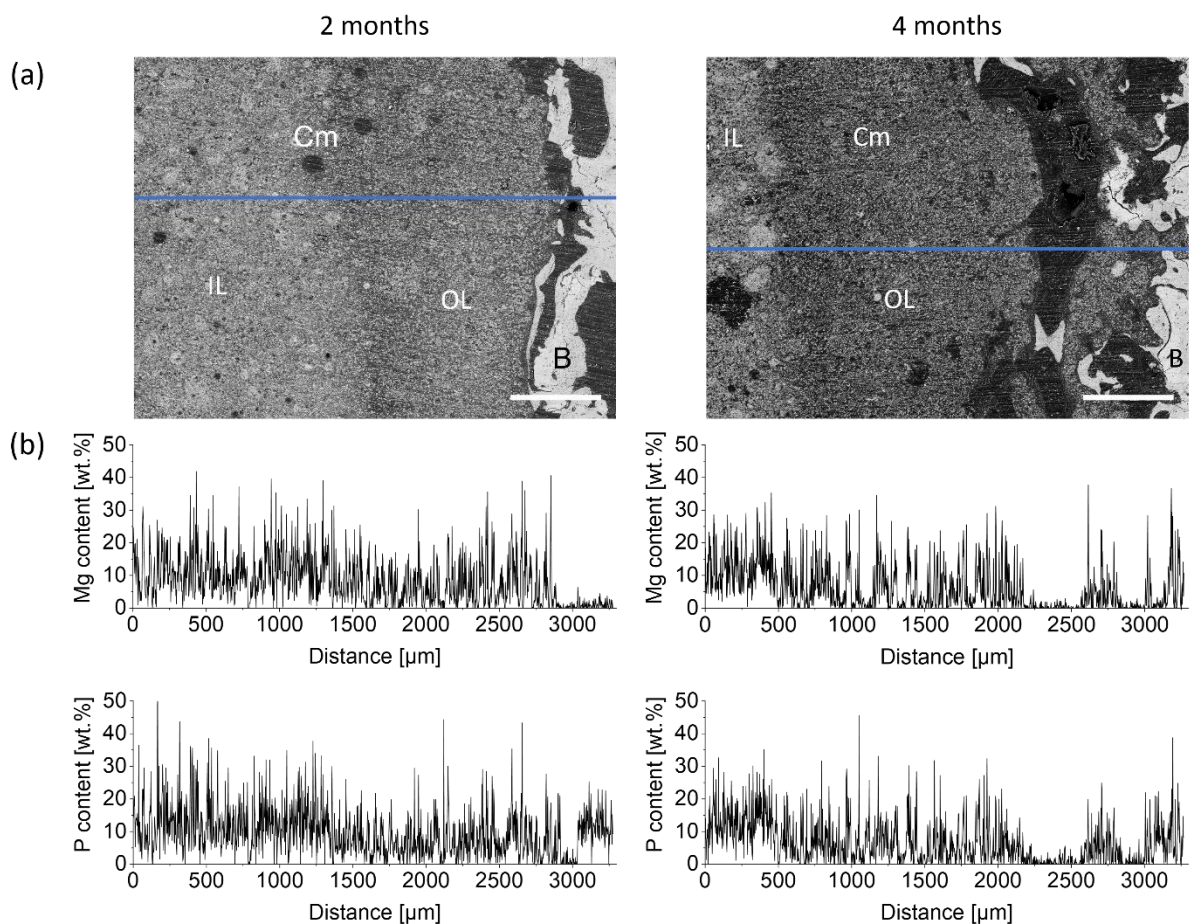


Figure S6. (a) BSE images of the implantation zone 2 and 4 months after implantation and line scan position (blue line). Two layers were visible in the remaining cement, labelled as inner layer (IL) and outer layer (OL). Scale bar 600 μm . (b) EDX line scan plots of the magnesium (Mg) and phosphor (P) content along the blue line in (a). The lines started in the center of the implant covering the two cement (Cm) layers and ended in the bone (B).

Table S1. Mean magnesium (Mg) and phosphor (P) content, and mean Mg/P ratio along the inner layer (IL) and outer layer (OL) cement parts in the line scans from Figure S5. The theoretical Mg/P mass ratio of farringtonite is 1.16, and the theoretical Mg/P ratio from the implanted material (64 wt.% $\text{MgHPO}_4 \cdot 3\text{H}_2\text{O}$, 36 wt.% $\text{Mg}_3(\text{PO}_4)_2$) is 0.93.

| Position | Distance range [μm] | Timepoint | N | Mg content [wt.%] | P content [wt.%] | Mg/P mass ratio |
|----------|----------------------------------|-----------|-----|-------------------|------------------|-----------------|
| IL | 0–1304 | 2 months | 598 | 11.3 \pm 7.1 | 12.6 \pm 7.7 | 0.89 \pm 0.02 |
| OL | 1306–2896 | 2 months | 729 | 7.3 \pm 6.8 | 7.5 \pm 6.2 | 0.98 \pm 0.10 |
| IL | 0–478 | 4 months | 220 | 12.5 \pm 6.6 | 13.1 \pm 6.3 | 0.95 \pm 0.05 |
| OL | 479–2204 | 4 months | 792 | 6.0 \pm 6.5 | 6.2 \pm 6.1 | 0.97 \pm 0.09 |