1	Supplementary Information
2	
3	Unveiling the spatially confined oxidation processes in reactive
4	electrochemical membranes
5	
6	Yuyang Kang, Zhenao Gu [*] , Baiwen Ma, Wei Zhang, Jingqiu Sun, Xiaoyang Huang,
7	Chengzhi Hu, Wonyong Choi, Jiuhui Qu [*]
8	
9	*Corresponding authors: Zhenao Gu and Jiuhui Qu
10	Email: zagu@rcees.ac.cn (Z.G.), or jhqu@rcees.ac.cn (J.Q.)
11	
12	
13	This file includes:
14	
15	Supplementary Methods
16	Supplementary Figures 1 to 38
17	Supplementary Tables 1 to 4
18	Supplementary References
19	

20 Supplementary Methods

21 Chemicals and Materials

22 Sodium sulfate (Na₂SO₄, ≥99%), hydrochloric acid (HCl, 36%–38%), terephthalic acid (TA, ≥99%), 23 formic acid (≥98%), potassium ferrocyanide trihydrate (K₄Fe(CN)₆·3H₂O, ≥99.5%), potassium 24 ferricyanide (K₃Fe(CN)₆, \geq 99.5%), and sodium perchlorate monohydrate (NaClO₄·H₂O, \geq 99%) 25 were purchased from Sinopharm (China); 4-chlorophenol (4-CP, ≥99%) and 2,4,6-trichlorophenol 26 $(\geq 98\%)$ were purchased from Adamas (China). Tert-butyl alcohol (TBA, $\geq 99.5\%$), and 7-27 hydroxycoumarin (7-OH COU, \geq 99%) were purchased from Aladdin (China); 2-28 hydroxyterephthalic acid (HTA, >97%) and 5.5-dimethyl-1-pyrroline N-oxide (DMPO, >97%) 29 were purchased from Ark Pharm. Citric acid monohydrate (>99.5%) was purchased from Psaitong 30 (China). Coumarin (COU, ≥99%) and o-cresol (≥99%) were purchased from Tokyo Chemical 31 Industry Co., Ltd. Acetonitrile (HPLC grade) and methanol (HPLC grade) were purchased from 32 Fisher Scientific.

33 Analysis Methods

34 The concentrations of 4-CP and o-cresol were measured by high-performance liquid

- 35 chromatography (HPLC, Agilent 1260) with a C18 column (4.6×250 mm, 5.0μ m), and the UV
- 36 detector was set to be 281 nm. Isocratic elution was used with water and methanol (v/v = 40/60) as
- the mobile phase at a flow rate of 0.5 ml min⁻¹. TA was measured by HPLC at 265 nm with 0.01% aqueous formic acid and methanol (v/v = 40/60) as the mobile phase. HTA, the fluorescent adduct
- 39 product of TA attacked by •OH, was analyzed by HPLC with a fluorescent detector at $\lambda_{ex} = 315$ nm
- 40 and $\lambda_{em} = 425$ nm using the same mobile phase as TA. COU was measured by HPLC at 280 nm
- 41 with 0.01% aqueous formic acid and methanol (v/v = 50/50) as the mobile phase. 7-OH COU, the
- 42 fluorescent adduct product of COU attacked by •OH, was analyzed by HPLC with a fluorescent
- 43 detector at $\lambda_{ex} = 332$ nm and $\lambda_{em} = 471$ nm using the same mobile phase as COU. In addition, 2,4,6-
- 44 trichlorophenol was measured by HPLC at 295 nm with 0.01% aqueous formic acid and methanol
- 45 (v/v = 20/80) as the mobile phase. Citric acid was measured by HPLC at 210 nm with 5 mM aqueous
- 46 sulfuric acid and methanol (v/v = 96/4) as the mobile phase.

47 Energy Consumption Calculation

The mineralization current efficiency (MCE) for 4-CP degradation was calculated according to
 Supplementary equation (1)¹,

50
$$MCE = \frac{TOC_0 - TOC_t}{1.2 \times 10^4 x It} nFV \times 100\%$$
(1)

- where TOC_0 and TOC_t are the values of total organic carbon (TOC, mg C L⁻¹) at the beginning and 51
- 52 time t, respectively. x is the number of carbon atoms in a 4-CP molecule, I is the applied current
- 53 (A), n is the theoretical number of electrons for complete mineralization (estimate to be 26 for 4-

54 CP), F is the Faraday constant (96,485 C mol⁻¹), and V is the volume of the solution (L).

The total energy consumption was calculated as the sum of electrical energy (E_E , kWh m⁻³) and 55 56 pumping energy (E_P) normalized per log removal of 4-CP. The E_E value was calculated according 57 to Supplementary equation $(2)^2$,

$$E_{\rm E} = 10^{-3} \times \frac{V_{\rm cell}I}{Q} \tag{2}$$

where V_{cell} is the cell potential (V), *I* is the current used in the experiment (i.e., 2.54 cm² × 19.7 59

mA cm⁻² × 10⁻³ = 0.05 A), Q is the volumetric flow rate at which 90% 4-CP removal was 60 achieved (m³ h⁻¹). 61

62 The $E_{\rm P}$ value was calculated by Supplementary equation (3)²,

$$E_{\rm P} = 3.6 \times 10^{-5} \times \frac{\rho g \Delta P}{\eta} \tag{3}$$

where ρ is the density of water (997 kg m⁻³), g is the gravitational constant (9.81 m s⁻²), ΔP is the 64 65 transmembrane pressure at a given flow rate (bar), and η is the pump efficiency (assumed as 0.7).

66 **Finite Element Simulation**

67 The finite element analysis was simulated using COMSOL Multiphysics 5.3a. Microchannels with 68 diameters of 7.3 µm, 17.5 µm, 45.0 µm, and 105.0 µm were modeled, respectively. The channel 69 length was set to be 3 mm, which is the same as the thickness of REMs. The numbers of channels 70 were estimated to be 239, 56, 12, and 3 for the four diameters, respectively, based on the porosity 71 of REMs (Supplementary Table 3), which is a significant factor that influence the surface potential 72 distribution in porous electrode³.

73 The 3D geometry "CFD" module was used to solve the flow velocity and streamline distribution 74 in the microchannels. The solution was distributed into reactive channels in the inlet region and get 75 degraded in the zone near the channel surface (Supplementary Fig. 26). The range of hydraulic 76 residence time (HRT) in the simulation (2.7-54.5 s) was consistent with the experiment (2.7-54.5 s)77 s). The "transport of diluted species" module was used to solve the concentration distribution. The 78 mathematical model of the mass transfer process includes Fick's law, the convection process, and 79 the reaction process. As we mainly simulated the mass transfer process of neutral molecules inside 80 the anode and 0.33 M NaClO₄ electrolyte was used during experiments, the electrostatic migration 81 term was not included in the model⁴. As the current density is influenced by the depth of channel^{5,6},

82 the "secondary current distribution" module was used to investigate the current distribution $(\mathbf{j}(x))$,

83 A m⁻²) in the flow-through system. The Butler-Volmer equation was used to solve for the current 84 distribution (Supplementary equation (4))⁷,

85
$$i = FAk^{0} \left[e^{-\alpha f \left(E - E^{0} \right)} - e^{(1 - \alpha) f \left(E - E^{0} \right)} \right]$$
(4)

86 where *i* is the local current (A), *F* is the faraday constant (C mol⁻¹), *A* is the surface area of 87 electrode (m²), k^0 is the standard rate constant (m s⁻¹), α is the transfer coefficient, $f = \frac{F}{RT}$, E^0 is

88 the formal potential (V), and E is the electrode potential (V).

89 The applied current (i_{app}, A) (Fig. 4b) was determined according to the porosity and current in the 90 experiment (Supplementary equation (5)),

91
$$i_{app} = I \frac{S}{pA}$$
(5)

where *I* is the current in the experiment (0.05 A unless otherwise mentioned), *p* is the porosity of REM, *A* is the geometry surface area of the electrode ($2.54 \times 10^{-4} \text{ m}^2$), and *S* (m²) is the cross-section area of the simulated channel.

The inner surface of channels was defined as the reaction surface. For simplicity, the generation of •OH in the region with a potential lower than 2.8 V_{RHE} was ignored^{8,9}. In the region with a potential higher than 2.8 V_{RHE} , the production of •OH ($r_{g,•OH}$, mol m⁻² s⁻¹) is expressed in terms of current density by Supplementary equation (6)^{4,10},

99
$$r_{g,\bullet OH} = k_{g,\bullet OH} \frac{j(x)}{F}$$
(6)

100 where $k_{g,\bullet OH}$ (dimensionless) was estimated using a TA degradation experiment (Supplementary 101 Fig. 34), j(x) is the local current density (A m⁻²).

Similar to the •OH production, a surface reaction kinetic equation was used to model the direct
electron transfer (DET) reaction and the flux of reactants at the electrode surface¹¹ (Supplementary
equation (7)),

105
$$r_{4-CP,DET} = k_{f,4-CP} N_D c_{4-CP} = k_{4-CP,DET} \frac{j(x)}{F} c_{4-CP}$$
(7)

106 Where $k_{f,4-CP}$ represents the forward rate constant of 4-CP DET reaction, N_D is the number of 107 reaction sites per unit of surface area, and c_{4-CP} is the concentration of 4-CP in the electrode 108 surface. Additionally, $k_{4-CP,DET}$, the rate constant (m³ mol⁻¹), was optimized in the simulation.

- 109 Here it is assumed that the DET reaction does not compete for active sites with the production of
- •OH and the DET reaction is chemically irreversible¹¹. It is also assumed that the number of surface
- 111 sites for the DET reaction is directly proportional to the current density.

No.	Reactions	Rate constants
1	• $OH + 4 - CP \rightarrow 4 - CP_{products}$	<i>k</i> _{4-СР, •ОН}
2	• $OH + \bullet OH \rightarrow H_2O_2$	<i>k</i> •он, •он
3	• $OH + 4 - CP_{products} \rightarrow 4 - CP_{products}$	$k_{4-\mathrm{CP}\ \mathrm{products}}$, •OH

112 Other reactions were defined as follows:

113 The mineralization of most organic substances is a multi-step oxidation process and involves a

114 large quantity of \cdot OH¹²⁻¹⁴. For this reason, the intermediate products are set to be accumulated and 115 would not be consumed in the whole oxidation process.

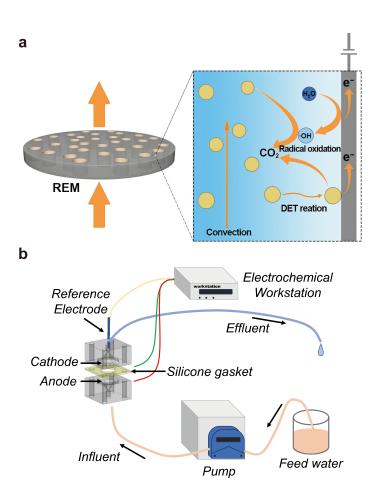
116 The simulation of HTA production was conducted in a similar manner, where the same HRT as the 117 experiment (2.7 s) was used. The kinetic constant was set to be 4.4×10^6 m³ s⁻¹ mol^{-1 8}. The value 118 of the percent yield was set to be 8.8% (Supplementary Fig. 28). DET reaction was not taken into

119 consideration in the simulation.

120 All parameters and values used in the simulation are shown in Supplementary Table 4. When

121 the simulation was performed at different parameter values (e.g., pore size and applied current), all

122 other parameters remained unchanged.



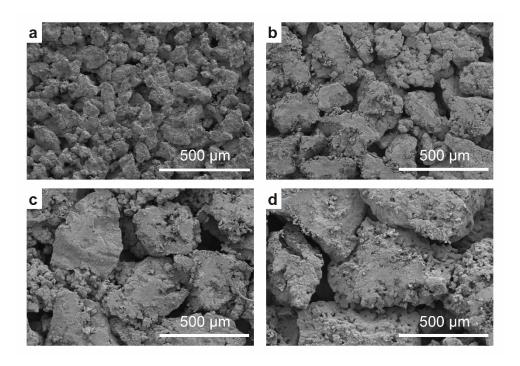
125 Supplementary Fig. 1. Schematics of the REMs and single-pass filtration system. a Schematic

126 of the reaction process in the microchannels. **b** The dead-end filtration assembly used to conduct

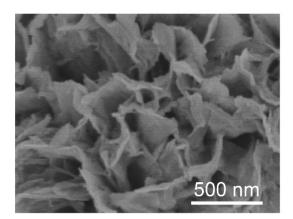
127 all the electrochemical experiments, where the membrane flux was controlled by a peristaltic pump.

128 The thickness of REMs is 3 mm. The gasket possesses a circular hole with a diameter of 18 mm to

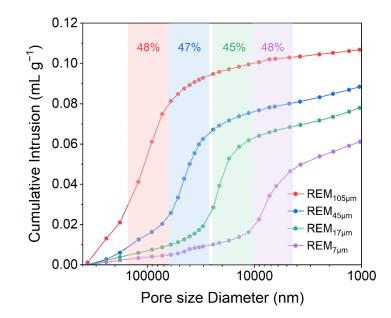
- allow for the water flow.
- 130



- 132 Supplementary Fig. 2. Macroscopic pores in REMs. a-d SEM images (top view) of (a) REM_{7µm},
- 133 (b) $\text{REM}_{17\mu\text{m}}$, (c) $\text{REM}_{45\mu\text{m}}$, and (d) $\text{REM}_{105\mu\text{m}}$.
- 134



- 135
- 136 Supplementary Fig. 3. Enlarged SEM image of REMs. TiO₂ nanosheets with a length of 0.5 μm
- 137 and a thickness of approximately 20 nm were densely grown on Ti substrates.
- 138

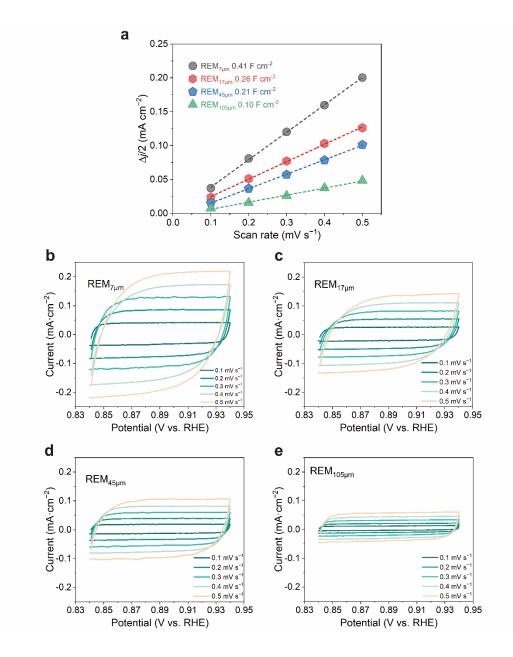


Supplementary Fig. 4. The pore size distribution of REMs by mercury intrusion method. The
 predominant pore sizes in the REMs were 7, 17, 45, and 90 – 120 μm, respectively. These electrodes

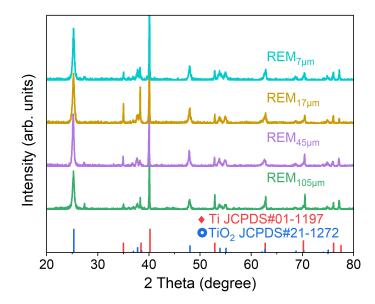
142 are denoted as $\text{REM}_{7\mu\text{m}}$, $\text{REM}_{17\mu\text{m}}$, $\text{REM}_{45\mu\text{m}}$, and $\text{REM}_{105\mu\text{m}}$, respectively. Note that $\text{REM}_{105\mu\text{m}}$ was 143 denoted using the arithmetic mean of the two predominant pore sizes. Over 45% of the total pore

144 volume falls within the $\pm 40\%$ range around the predominant size, indicating that the selected pore

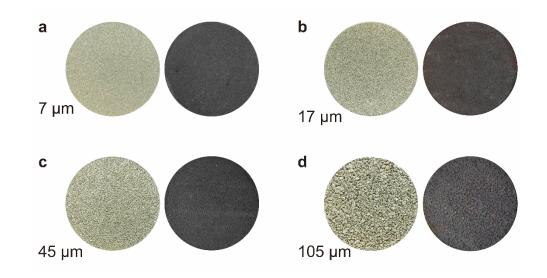
145 sizes are representative.



Supplementary Fig. 5. The electrical double-layer capacitance (C_{dl}) and corresponding cyclic voltammetry (CV) curves of different REMs. a C_{dl} by plotting current variation against the scan rate to fit a linear regression. b-e Cyclic voltammetry (CV) curves of (b) REM_{7µm}, (c) REM_{17µm}, (d) REM_{45µm}, and (e) REM_{105µm}. C_{dl} values were measured at the potential of 0.89 V vs. RHE. Electrolyte: 0.33 M NaClO₄. Note that C_{dl} value is proportional to the electrochemically active surface area. This result is well consistent with the Brunauer–Emmett–Teller (BET) surface area (Supplementary Table 1), which was used for the analysis in this study.



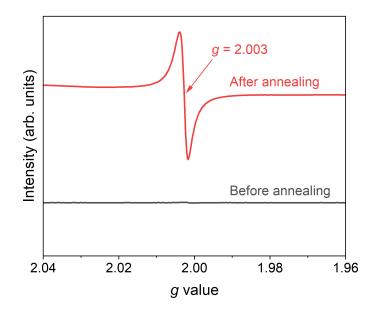
157 **Supplementary Fig. 6. XRD patterns of the REMs.** The diffraction peaks at 35.0° , 38.4° , and 158 40.2° correspond to the metallic Ti substrate (JCPDS#01-1197)¹⁵. The distinct peaks at 25.3° and 159 48.0° can be well indexed to the (101) and (200) planes of anatase TiO₂ (JCPDS#21-1272)¹⁶, 160 respectively.





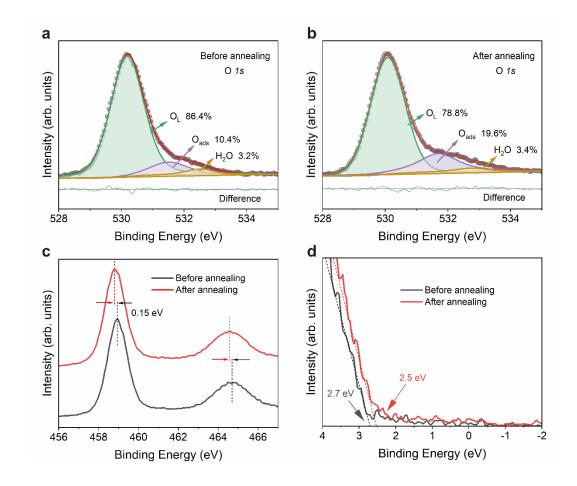
163 Supplementary Fig. 7. Optical photographs of Ti substrates (left) and the corresponding

- 164 **REMs (right). a** REM_{7µm}, **b** REM_{17µm}, **c** REM_{45µm}, and **d** REM_{105µm}.
- 165

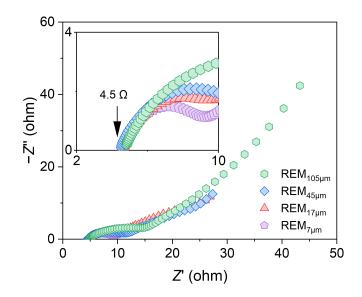


167 Supplementary Fig. 8. ESR spectra of REM_{7µm} before and after annealing in the argon

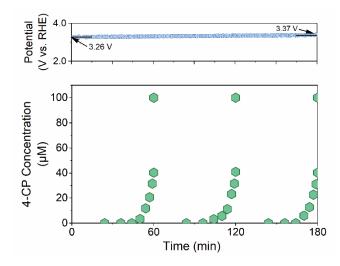
168 **atmosphere.** The signal at g = 2.003 is a typical sign of oxygen vacancies¹⁶.



171 Supplementary Fig. 9. XPS spectra of REM_{7µm} before and after annealing in an argon 172 atmosphere. a, b O 1s XPS spectra of REM_{7µm} before (a) and after (b) annealing in an argon 173 atmosphere. c Ti 2p XPS spectra. d valence band XPS spectra. For the O 1s spectra, the peaks at 530.3, 531.5, and 532.6 eV were attributed to lattice oxygen (O_L), adsorbed oxygen (O_{ads}), and 174 surface oxygen (H₂O), respectively^{17,18}. The increase of the O_{ads} demonstrates the existence of 175 oxygen vacancies accompanied by localized electrons richness¹⁹. The Ti 2p peak shifted to a lower 176 binding energy by -0.15 eV, indicating the lattice Ti⁴⁺ atoms were partly reduced to Ti³⁺. Consistent 177 178 with the deconvolution of the O *Is* XPS band, the unsaturated Ti³⁺ further suggested the existence of oxygen vacancies²⁰. The position of the valance band edge shifted from 2.70 eV to 2.50 eV, 179 180 showing a narrowed band gap after the thermal treatment 21 . 181



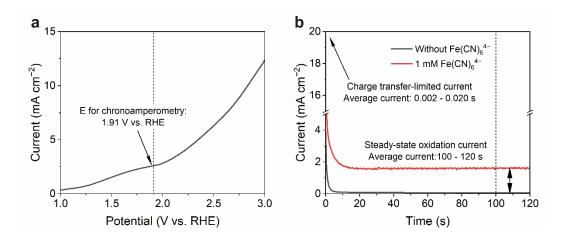
183 Supplementary Fig. 10. Nyquist plots of REMs. The data was obtained at 0.61 V_{RHE} in 0.33 M 184 NaClO₄ (pH = 7).



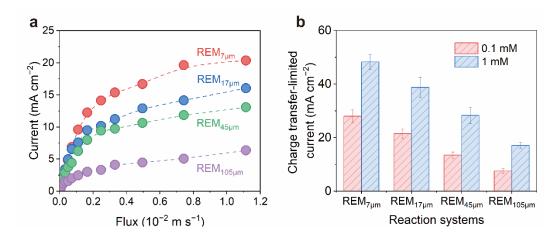
187 Supplementary Fig. 11. Potential-time curve and 4-CP degradation performance of REM_{7µm}.

Current density: 19.7 mA cm⁻². Electrolyte: 0.33 M NaClO₄. All prepared electrodes were 188

189 subjected to pre-electrolysis for 3 hours. Subsequently, all experiments on each electrode were 190 performed within 180 minutes after the pre-electrolysis.

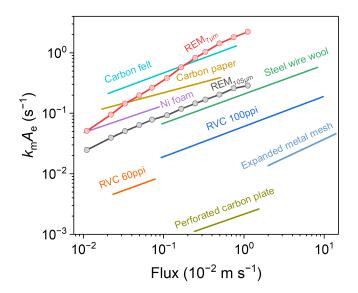


193 Supplementary Fig. 12. Determination of oxidation current and charge transfer-limited 194 current. a Representative linear sweep voltammetry (LSV) curve of REM_{105µm} for Fe(CN)₆⁴⁻ 195 oxidation. b Representative chronoamperometry curves to derive the charge transfer-limited current and steady-state oxidation current of $Fe(CN)_6^{4-22}$. LSV measurements were conducted at a 196 197 membrane flux of 0.11×10^{-2} m s⁻¹ in an electrolyte containing 1 mM Fe(CN)₆⁴⁻, 2 mM Fe(CN)₆³⁻, 198 and 0.33 M NaClO₄, which was briefly denoted as 1 mM Fe(CN)₆⁴⁻. A potential of 1.91 V_{RHE} was 199 selected to avoid the side reactions (i.e., oxidation of water molecules). The average oxidation 200 current at the initial phase (0.002 - 0.020 s) was calculated as the charge-transfer limited current. 201 Meanwhile, the current at a steady state (100 - 120 s) was employed as the mass-transfer limited 202 current.

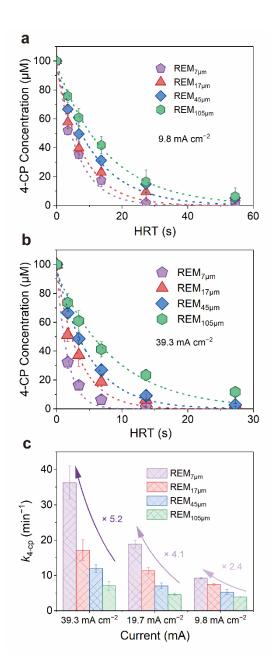


205 Supplementary Fig. 13. Oxidation current and charge transfer-limited current of Fe(CN)₆⁴⁻ 206 on REMs. a Steady-state (mass transfer-limited) oxidation current of Fe(CN)₆⁴⁻ on REMs at different fluxes. b Charge transfer-limited current on REMs at different concentrations of 207 208 Fe(CN)₆^{4–}. Error bars represent the standard deviations from the data obtained in 0.002 - 0.020 s. 209 The experiments in panel a were conducted at 1.91 V_{RHE} electrode potential in an electrolyte containing 1 mM Fe(CN)₆⁴⁻, 2 mM Fe(CN)₆³⁻, and 0.33 M NaClO₄ (denoted as 1 mM in panel b). 210 The charge transfer-limited currents were also collected in an electrolyte containing 0.1 mM 211 212 Fe(CN)₆⁴⁻, 0.2 mM Fe(CN)₆³⁻, and 0.33 M NaClO₄ (denoted as 0.1 mM in panel b). The charge-213 transfer limited current was determined according to Supplementary Fig. 12b. The charge-transfer limited current was not linearly related to the electroactive area of REMs when 1 mM Fe(CN)₆⁴⁻ 214 215 was used. This can be attributed to the electrical resistance (Supplementary Fig. 10), and 216 nonuniform potential distribution (Fig. 4b) in the experimental system, which affects the charge 217 transfer in REMs. In the presence of 1 mM Fe(CN) $_{6}^{4-}$, the steady-state oxidation currents on REMs 218 at relatively high flux are comparable to the corresponding charge transfer-limited currents. For instance, the oxidation current on REM_{7µm} reached 20.4 mA cm⁻² at a flux of 1.1×10^{-2} m s⁻¹, 219 220 which is comparable to the charge transfer limit (48.3 mA cm⁻²). Under such a condition, the 221 oxidation of $Fe(CN)_6^{4-}$ is controlled by both the charge transfer limitation and mass transport. Meanwhile, the oxidation currents on REMs in 0.1 mM $Fe(CN)_6^{4-}$ are much smaller than the 222 223 respective charge transfer-limited currents, as shown in Supplementary Fig. 13b and Fig. 2a in the main text. Therefore, an electrolyte with 0.1 mM $Fe(CN)_6^{4-}$ was used to further analyze the mass 224 225 transport mechanism in micropores.

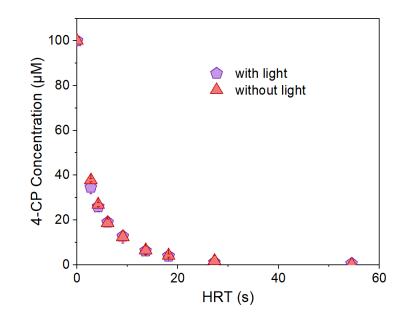
226



Supplementary Fig. 14. Relationship between $k_m A_e$ and flux for various REMs²³. The performance of mass transfer on REM_{105µm} is superior to reticulated vitreous carbon (RVC) and expanded metal mesh. Further reducing the pore size to 7 µm resulted in improved mass transfer capability that is higher than the carbon fiber materials.

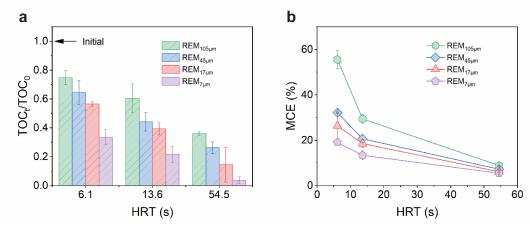


Supplementary Fig. 15. The 4-CP degradation performance on REMs at current densities of
9.8 mA cm⁻² and 39.3 mA cm⁻². a The effluent 4-CP concentration as a function of HRT at a
current density of 9.8 mA cm⁻². b The effluent 4-CP concentration as a function of HRT at a
current density of 39.3 mA cm⁻². c The comparison of pseudo-first-order kinetic constants
on REMs at different current densities. Error bars represent the data from duplicate tests.



241 Supplementary Fig. 16. Degradation performance of 4-CP on REM_{7µm} under room light and

242dark conditions. Current: 19.7 mA cm^{-2} . Reaction area: 2.54 cm^2 . pH = 7. Error bars represent the243data from duplicate tests.



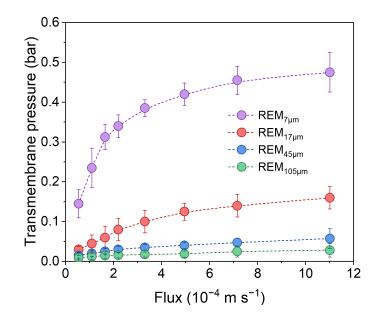
246 Supplementary Fig. 17. TOC removal performance and corresponding MCE values on REMs

247 at different HRTs. a The TOC removal performance on REMs at different HRTs. b The

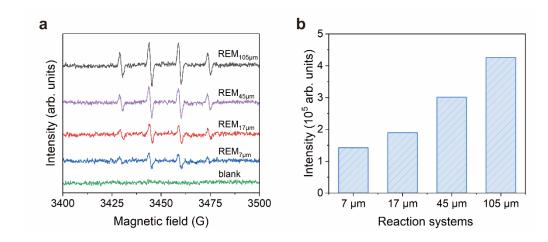
248 corresponding MCE. MCE is calculated assuming that 4-CP is mineralization to CO₂ and H₂O.

249 Error bars represent the data from duplicate tests.

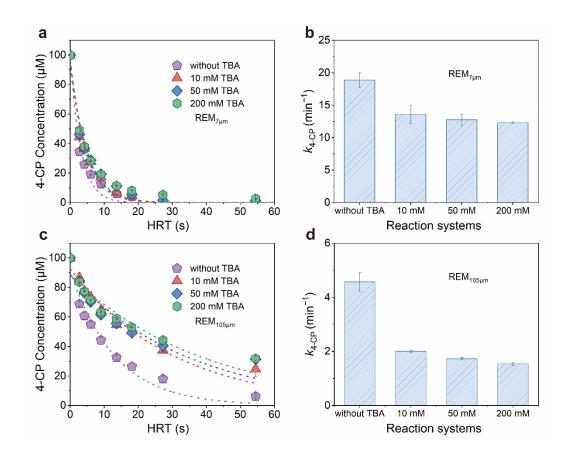
250



252 Supplementary Fig. 18. Transmembrane pressure as a function of flux.



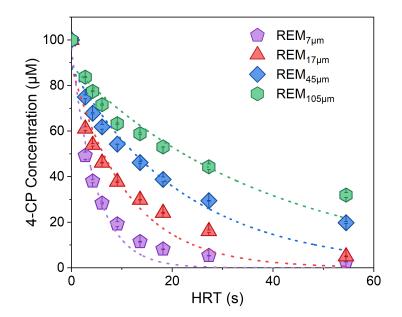
Supplementary Fig. 19. DMPO spin trapping ESR spectra of REMs. a The ESR spectra of the REMs. **b** Peak intensity for DMPO-•OH on the REMs. The experiments were performed in the same conditions as the degradation experiment, except that 4-CP was absent in the electrolyte. The quartet-signal with the intensity of 1:2:2:1 can be attributed to DMPO-•OH²⁴. The experiments were performed at an HRT of 2.7 s.



Supplementary Fig. 20. The effluent 4-CP concentration as a function of HRT at different TBA concentrations. a The effluent 4-CP concentration as a function of HRT on REM_{7µm}. b The corresponding pseudo-first-order kinetic constants on REM_{7µm}. c The effluent 4-CP concentration as a function of HRT on REM_{105µm}. d The corresponding pseudo-first-order kinetic constants. The

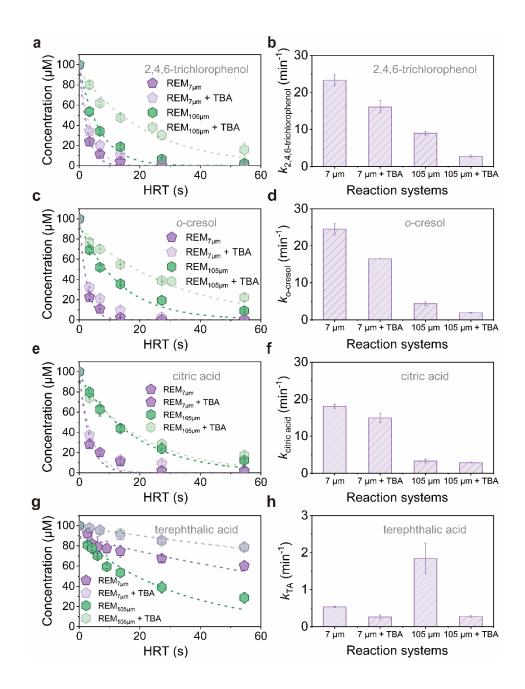
266 dashed lines represent the fitted degradation curves. The initial concentration of organics: 100 μ M. 267 Current: 19.7 mA cm⁻². Error bars represent the data from duplicate tests.

268



270 Supplementary Fig. 21. The effluent 4-CP concentration as a function of HRT in different

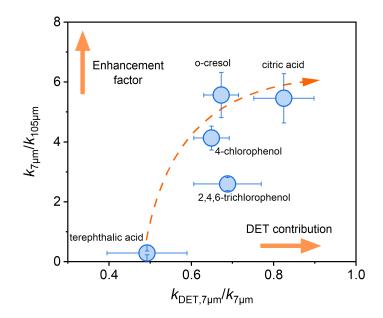
REMs in the presence of TBA. The dashed lines represent the fitted degradation curves. The initial concentration of organics: 100 μ M. TBA concentration: 200 mM. Current: 19.7 mA cm⁻². Error bars represent the data from duplicate tests.



275

Supplementary Fig. 22. Performance for electrochemical oxidation of organics on REMs. a The effluent 2,4,6-trichlorophenol concentration as a function of HRT. b The pseudo-first-order kinetic constants of 2,4,6-trichlorophenol degradation. c The effluent *o*-cresol concentration as a function of HRT. d The pseudo-first-order kinetic constants of *o*-cresol degradation. e The effluent citric acid concentration as a function of HRT. f The pseudo-first-order kinetic constants of citric acid degradation. g The effluent TA concentration as a function of HRT. h The pseudo-first-order

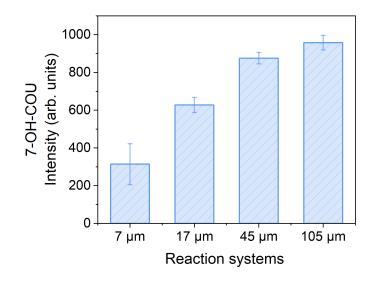
kinetic constants of TA degradation. The dashed lines represent the fitted degradation curves. The initial concentration of organics: 100 μ M. Current: 19.7 mA cm⁻². Error bars represent the data from duplicate tests.



286 Supplementary Fig. 23. Relationship between enhancement factors and the DET contribution

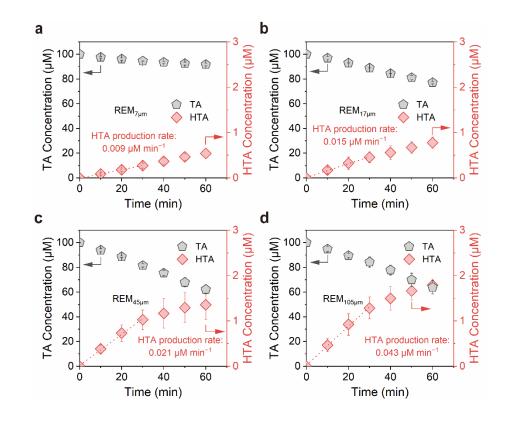
287 in **REM**_{7µm} of different model reactants. Error bars represent the data from duplicate tests.

288

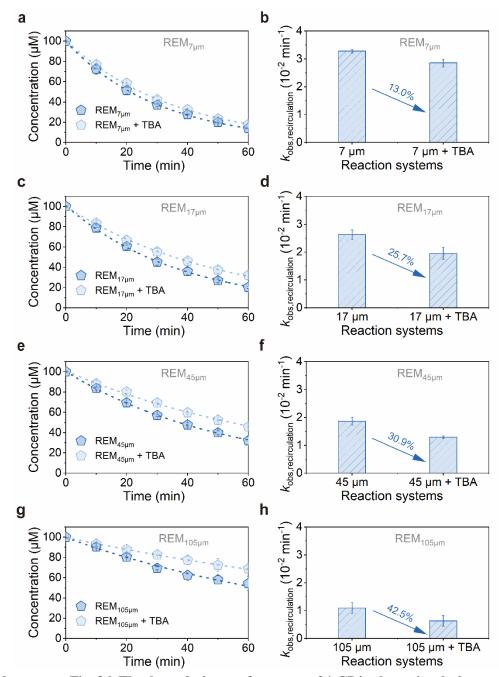


290 Supplementary Fig. 24. The production of 7-OH COU. The initial concentration of organics:

291 100 μ M. Current: 19.7 mA cm⁻². HRT: 2.7 s. Error bars represent the data from duplicate tests.



Supplementary Fig. 25. The production of •OH in a recirculation mode. a-d The decay of TA and production of HTA in the recirculation mode on (a) $\text{REM}_{7\mu\text{m}}$, (b) $\text{REM}_{17\mu\text{m}}$, (c) $\text{REM}_{45\mu\text{m}}$, and (d) $\text{REM}_{105\mu\text{m}}$. The initial concentration of TA: 100 μ M. Current: 19.7 mA cm⁻². Volume of water sample: 300 mL. Electrolyte: 0.33 M NaClO₄. Flux: 0.066 mL cm⁻² s⁻¹. The dotted line represents the linear regression curve obtained from the data in the initial 30 min. Error bars represent the data from duplicate tests.

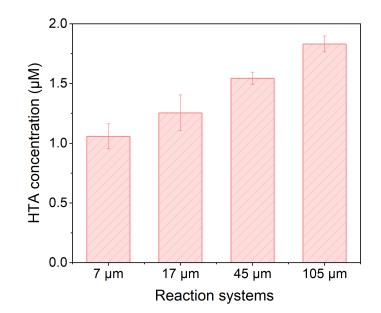


301

302 Supplementary Fig. 26. The degradation performance of 4-CP in the recirculation mode. a, c, 303 e, g The effluent 4-CP concentration as a function of HRT on (a) $\text{REM}_{7\mu m}$, (c) $\text{REM}_{17\mu m}$, (e) 304 $\text{REM}_{45\mu m}$, and (g) $\text{REM}_{105\mu m}$. b, d, f, h The corresponding pseudo-first-order kinetic constants on

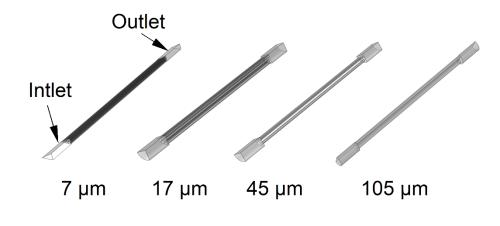
305 (b) REM_{7µm}, (d) REM_{17µm}, (f) REM_{45µm}, and (h) REM_{105µm}. The initial concentration of 4-CP: 100 306 µM. Current: 19.7 mA cm⁻². Volume of water sample: 300 mL. Flux: 0.066 mL cm⁻² s⁻¹. Error bars

307 represent the data from duplicate tests.



309 Supplementary Fig. 27. Production of HTA on REMs. HRT: 2.7 s. Potential: 3.8 V_{RHE}. Error

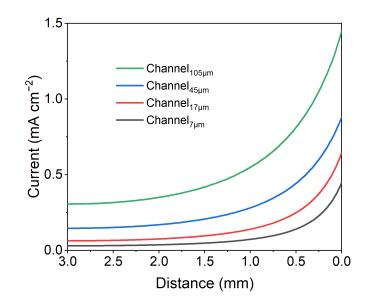
310 bars represent the data from duplicate tests.



313 Supplementary Fig. 28. The 3D geometry models of simulated channels. The domain of models

314 has been simplified according to symmetry.

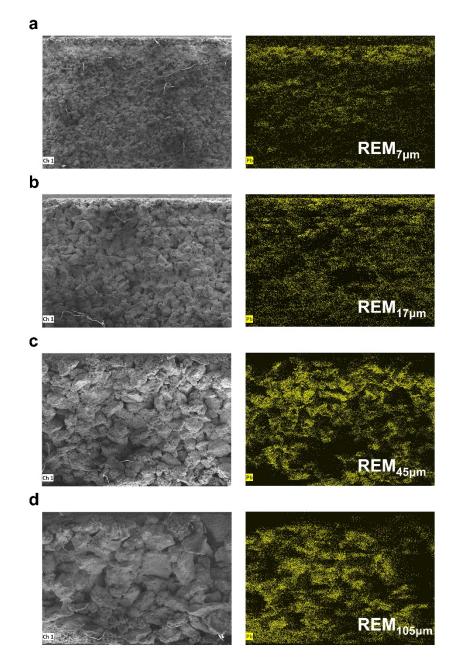
315





317 Supplementary Fig. 29. The current distribution of simulated channels along with the

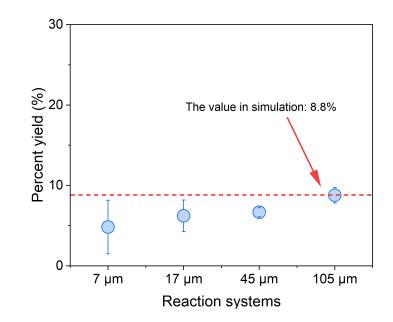
318 distance to the near end.





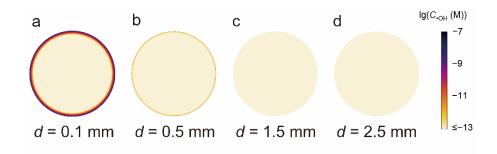
321 Supplementary Fig. 30. Visualization of the potential distribution in REMs. a-d The cross-

- 322 sectional SEM image, and Pb elemental mapping on (a) REM_{7µm}, (b) REM_{17µm}, (c) REM_{45µm}, and
- 323 (d) REM_{105µm}. Scale bars: 800 µm. Current: 19.7 mA cm⁻². Reaction time: 60 min. Electrolyte: 0.05
- 324 M Pb(NO₃)₂, 0.33 M NaClO₄.



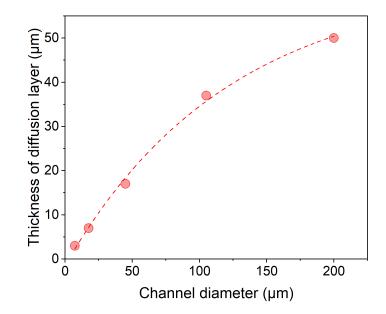
Supplementary Fig. 31. The percent yield of HTA in the experiment. The percent yield is the ratio of HTA production to TA consumption. The initial concentration of TA: 100 μ M. Current: 19.7 mA cm⁻². HRT: 2.7 s. The percentage yields of HTA obtained on different REMs are slightly different, where the largest pore exhibited the largest yield. This may be attributed to the fact that the oxidation of TA via DET route cannot be neglected, where no HTA is produced in this process⁸. This leads to an underestimation on the percent yield of HTA, especially on REM_{7µm}. Therefore, the percentage yield derived from REM_{105µm} (8.8%) was used in the simulation, which is least

- affected by DET oxidation. Error bars represent the data from duplicate tests.
- 334



336 Supplementary Fig. 32. Visualized •OH distribution in the cross-section of channel_{7µm}. a d =

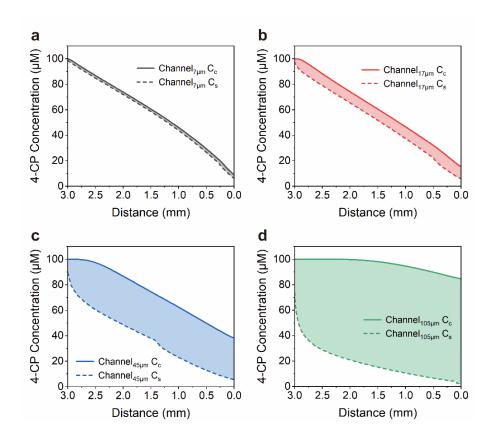
337 0.1 mm; **b** d = 0.5 mm; **c** d = 1.5 mm; **d** d = 2.5 mm. The thin layer of •OH near the channel surface 338 in panel b was attributed to the diffusion of •OH. HRT: 9.1 s.



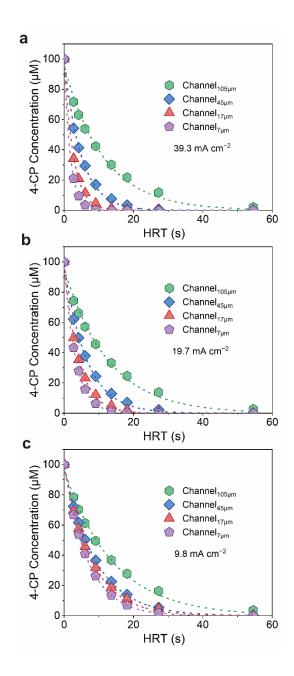
341 Supplementary Fig. 33. Effect of channel diameter on the thickness of the diffusion layer in

342 the cross-section (d = 0.1 mm). The thickness of the diffusion layer of channel_{200µm} was simulated

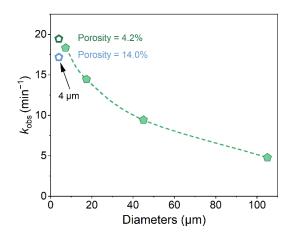
343 with the same porosity of channel_{105 μ m}. HRT: 9.1 s.



Supplementary Fig. 34. The 4-CP concentration profile. a-d The 4-CP concentration along the flow direction in (a) Channel_{7µm}, (b) Channel_{17µm}, (c) Channel_{45µm}, and (d) Channel_{105µm}. C_c represents 4-CP concentration at the center of the channel. C_s represents 4-CP concentration near the surface of the channel. HRT: 9.1 s.

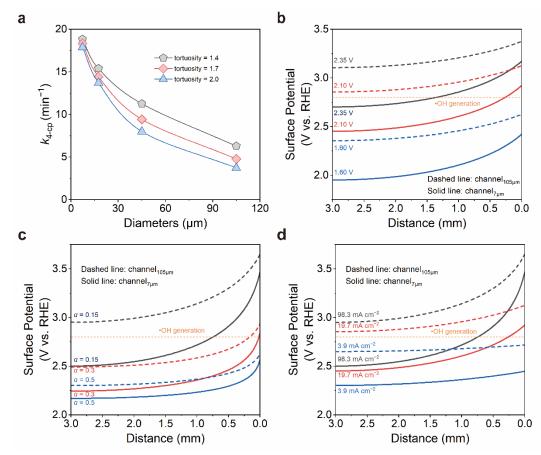


Supplementary Fig. 35. Effluent 4-CP concentration as a function of HRT in different
simulated channels. a-c The effluent 4-CP concentration as a function of HRT at current densities
of (a) 39.3 mA cm⁻², (b) 19.7 mA cm⁻², and (c) 9.8 mA cm⁻², respectively. The dashed lines
represent the fitted degradation curves.



357 Supplementary Fig. 36. Simulated pseudo-first-order kinetic constants of 4-CP degradation.

The simulation of the channel_{4µm} was performed with 30% (4.2%) and 100% (14%) of the porosity of the REM_{7µm}. The electrooxidation performance did not improve when the channel diameter further decreased to 4 µm, due to the fully alleviated concentration polarization. Nonuniform surface potential distribution and the less reactive area also contribute to the slightly lower performance versus channel_{7µm}. Interestingly, reducing the porosity of the model could evidently increase the reaction kinetics. Although the surface area decreases at relatively low porosity, the surface potential increases, thereby allowing more •OH to be generated.

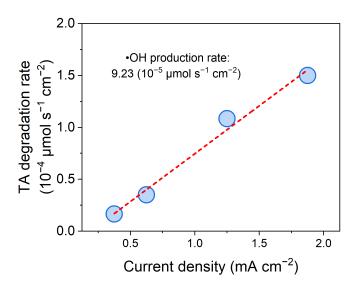


366

367 Supplementary Fig. 37. Simulation of the reaction kinetics and potential distribution in the
 368 channels. a Simulated reaction kinetics at different tortuosity values. b Simulated surface potential

369 distribution in channel_{105µm} and channel_{7µm} at different onset potentials (E_0). **c** Simulated surface 370 potential distribution in channel_{105µm} and channel_{7µm} at different transfer coefficients (α). **d** 371 Simulated surface potential distribution in channel_{105µm} and channel_{7µm} at different applied currents. 372 Due to the slow mass transfer in large channels, the reaction kinetics are greatly affected by 373 tortuosity. The region with •OH-producing activity expands with the increase of E_0 . A higher 374 applied current and a larger α lead to a more nonuniform potential distribution. The simulated

375 results follow a similar trend to other studies 25,26 .



377 Supplementary Fig. 38. TA degradation rate and •OH production rate on a defective TiO₂ 378 plate electrode. Electrolyte: 0.5 mM TA and 0.33 M NaClO₄. The dashed line represents the fitted 379 curve. A defective TiO₂ plate with an area of 8 cm² was used as the anode and a Pt wire as the 380 counter electrode. Considering that TA is relatively resistant to DET reaction⁸, the reaction with 381 •OH is the dominant oxidation mechanism. Therefore, the •OH production was estimated according 382 to TA degradation. The experiments were conducted at 30 ± 1 °C in 0.33 M NaClO₄ with an initial 383 TA concentration of 0.5 mM, which is reported to be high enough to trap all the radicals²⁷. The •OH production rate (i.e., the slope of the fitted curve, corresponding to $\frac{k_{g,oH}}{F}$ in Supplementary 384 equation (6)) was estimated to be 9.23×10^{-5} µmol cm⁻² s⁻¹ when the current density was 1 mA cm⁻². 385 The value of $k_{g,0H}$ can be therefore calculated to be 8.91×10⁻⁶ (C cm⁻² s⁻¹) and was used in the 386 387 simulation.

	BET Area^a [m ² g ⁻¹]	Mercury Intrusion Area ^a [m ² g ⁻¹]	Cdl ^b [F cm ⁻²]
$REM_{7\mu m}$	10.85	9.98	0.41
$REM_{17\mu m}$	6.73	6.59	0.26
REM _{45µm}	5.36	5.88	0.21
$REM_{105\mu m}$	2.68	2.47	0.10

389 **Supplementary Table 1.** The surface area of REMs and corresponding microchannels.

^aThe Brunauer–Emmett–Teller (BET) surface area and mercury intrusion area reveal the

391 microstructure surface area of REMs and these results show good consistency. The well-

392 recognized BET surface area was used for the subsequent analysis in this study. ^bThe C_{dl} value is

393 proportional to the electrochemically active surface area. This result corresponds well with the

BET surface area.

	Cell Voltage [V]	k [min ⁻¹]	HRT90% ^b [s]	Volume [cm ³]	Flow Rate [10 ⁻² mL cm ⁻² s ⁻¹]	$\Delta \mathbf{P^c}$ [bar]	$E_{\mathrm{E}}^{\mathrm{d}}$ [kWh m ⁻³]	E_{P}^{e} [kWh m ⁻³]	Energy Consumption [kWh m ⁻³]
$REM_{7\mu m}$	4.9	18.9	7.3	0.76	4.09	0.401	0.654	0.209	0.863
$REM_{17\mu m}$	5.1	11.3	12.2	0.76	2.45	0.081	1.137	0.042	1.179
$REM_{45\mu m}$	5.2	7.0	19.7	0.76	1.52	0.022	1.868	0.011	1.879
REM _{105µm}	5.4	4.6	30.0	0.76	1.00	0.009	2.949	0.005	2.954

396 Supplementary Table 2. Energy consumption for 4-CP degradation on REMs.^a

³⁹⁷ ^aThe energy consumption was calculated according to the methods described in the Supplementary

398 Text.

^bHRT_{90%} refers to the time required to reach 90% 4-CP removal.

400 ^c Δ P refers to the transmembrane pressure and is determined from Supplementary Fig. 18.

401 ${}^{d}E_{\rm E}$ refers to the electrical energy. ${}^{\rm e}E_{\rm P}$ refers to the pumping energy.

	Average Diameters	Porosity
	[µm]	
REMs	7	14%
	17	19%
	45	26%
	105	32%

403 **Supplementary Table 3.** The porosity of REMs determined by Archimedes' method ²⁸.

404 REMs were dried overnight and weighed to determine the dry weight. Then, the samples were
405 immersed and sonicated for 30 min to make water fully infiltrate into REMs. After infiltration,
406 the wet weight was measured. Finally, the porosity was calculated using the geometric size of
407 REMs and data collected by the Archimedes' method²⁸.
408

Parameters	Value
Oxygen evolution potential ^a	2.1 [V]
Exchange current density of oxygen evolution	$4 \times 10^{-2} [A \ m^{-2}]^{29}$
Electron transferred coefficient for oxygen evolution ^b	0.15
Conductivity of electrolyte	2.54 [S m ⁻¹]
Applied current of one channel ^c	0.059, 0.278, 1.203, 5.333 [μA]
Inlet concentration	1×10 ⁻⁴ [M]
HRT for 4-CP simulation	2.7 – 54.5 [s]
HRT for TA simulation	2.7 [s]
$k_{ m g, {\scriptstyle {f \cdot}OH}}{}^{ m d}$	8.91×10^{-6}
<i>k</i> 4-ср, •он	$7.6{\times}10^6[m^3~s^{-1}~mol^{-1}]^{30}$
k_{TA} , •OH	$4.4 \times 10^{6} \ [m^{3} \ s^{-1} \ mol^{-1}]^{31}$
$k_{4-\mathrm{CP, DET}}^{\mathrm{e}}$	0.386 [m ³ mol ⁻¹]
<i>k</i> •он, •он	$5.5 \times 10^{6} \ [m^{3} \ s^{-1} \ mol^{-1}]^{32}$
$k_{4-\mathrm{CP \ products, •OH}}^{\mathrm{f}}$	$5.0 \times 10^{6} \ [m^{3} \ s^{-1} \ mol^{-1}]$
•OH diffusion coefficient	$2.2{\times}10^{-9}~[m^2~s^{-1}]^{10}$
4-CP diffusion coefficient	$4.5\times 10^{-10}[m^2s^{-1}]^{33}$
TA diffusion coefficient ^g	$0.8 \times 10^{-9} \ [m^2 \ s^{-1}]$
Tortuosity $(\tau)^{\rm h}$	1.7^{i}

409 **Supplementary Table 4.** Parameters and values used in the simulation.

410 ^aThe oxygen evolution potential was determined based on the experiment (Fig. 1c).

411 ^bThe charge transfer coefficient (α) was determined according to other studies. Although a value of 412 $\alpha = 0.5$ is expected on inactive electrodes, several experimental studies have reported $\alpha < 0.5$ 413 for the OER reaction^{2,34}, even as low as 0.10 for Ti₄O₇². A value of $\alpha = 0.15$ is used in the 414 simulation. 415 ^cThe applied current in representative channels was determined according to the geometric area of

416 electrodes (Supplementary equation (5)).

^dThe rate constant for •OH production was determined based on the experiment (Supplementary
Fig. 28).

419 "The rate constant for DET reaction of 4-CP was determined based on the parameters optimization
420 in the simulation.

- 421 ^fThe rate constant for radical oxidation of intermediate product was determined based on previous
- 422 studies and parameters optimization in the simulation³⁰.
- 425 ^hThe diffusion coefficient was corrected as $\frac{D}{\tau^2}$, because the tortuosity of the pores may inhibit the
- 426 diffusion process of molecules³⁷.
- 427 ⁱThe tortuosity was estimated according to a previous study $(1.2 1.8)^{38}$.
- 428

429	Supple	ementary References
430	1	Chen, M. et al. Development of a highly efficient electrochemical flow-through anode
431		based on inner in-site enhanced TiO ₂ -nanotubes array. <i>Environ. Int.</i> 140 , 105813 (2020).
432	2	Khalid, Y. S., Misal, S. N., Mehraeen, S. & Chaplin, B. P. Reactive-transport modeling of
433		electrochemical oxidation of perfluoroalkyl substances in porous flow-through electrodes.
434		ACS ES. T. Eng. 2 , 713-725 (2022).
435	3	Chen, Z., Danilov, D. L., Eichel, R. A. & Notten, P. H. L. Porous Electrode Modeling and
436		its Applications to Li - Ion Batteries. Adv. Energy Mater. 12, 2201506 (2022).
437	4	Donaghue, A. & Chaplin, B. P. Effect of select organic compounds on perchlorate
438		formation at boron-doped diamond film anodes. Environ. Sci. Technol. 47, 12391-12399
439		(2013).
440	5	Trainham, J. A. & j, N. A flow-through porous electrode model: Application to metal-ion
441		removal from dilute streams. J. Electrochem. Soc. 124, 1528-1540 (1977).
442	6	Trainham, J. A. & j, N. The effect of electrode placement and finite matrix conductivity on
443		the performance of flow-through porous electrodes. J. Electrochem. Soc. 125, 58-67
444		(1978).
445	7	Bard, A. J. & Faulkner, L. R. Electrochemical Methods: Fundamentals and Applications.
446		2nd edn, (Wiley, 2001).
447	8	Jing, Y. & Chaplin, B. P. Mechanistic study of the validity of using hydroxyl radical probes
448		to characterize electrochemical advanced oxidation processes. Environ. Sci. Technol. 51,
449		2355-2365 (2017).
450	9	Yang, K. et al. Energy-efficient removal of trace antibiotics from low-conductivity water
451		using a Ti₄O7 reactive electrochemical ceramic membrane: matrix effects and
452		implications for byproduct formation. Water Res. 224, 119047 (2022).
453	10	Kapałka, A., Fóti, G. & Comninellis, C. The importance of electrode material in
454		environmental electrochemistry. <i>Electrochim. Acta.</i> 54, 2018-2023 (2009).
455	11	Marshall, A. T. & Herritsch, A. Understanding how the oxygen evolution reaction kinetics
456		influences electrochemical wastewater oxidation. <i>Electrochim. Acta.</i> 282, 448-458 (2018).
457	12	Yu, N. et al. Electrocatalysis degradation of coal tar wastewater using a novel
458		hydrophobic benzalacetone modified lead dioxide electrode. Chemosphere 289, 133014
459		(2022).
460	13	Zheng, J., Wang, Z., Ma, J., Xu, S. & Wu, Z. Development of an electrochemical ceramic
461		membrane filtration system for efficient contaminant removal from waters. Environ. Sci.
462		<i>Technol.</i> 52 , 4117-4126 (2018).
463	14	Sirés, I. et al. Electrochemical degradation of paracetamol from water by catalytic action
464		of Fe ²⁺ , Cu ²⁺ , and UVA light on electrogenerated hydrogen peroxide. <i>J. Electrochem.</i>
465		<i>Soc.</i> 153 , D1 (2006).

466	15	Zhao, G., Zhang, L., Niu, Y. & Sun, K. A molten Mg corrosion method for preparing
467		porous Ti foam as self-supported Li–O ₂ battery cathodes. <i>Electrochim. Acta.</i> 224 , 64-70
468		(2017).
469	16	Gu, Z. et al. Interface-modulated nanojunction and microfluidic platform for
470		photoelectrocatalytic chemicals upgrading. Appl. Catal. B. 282, 119541 (2021).
471	17	Wang, L. <i>et al.</i> Blue TiO ₂ nanotube electrocatalytic membrane electrode for efficiency
472		electrochemical degradation of organic pollutants. Chemosphere 306 , 135628 (2022).
473	18	Yao, Y. et al. Phase change on stainless-steel mesh for promoting sulfate radical
474		formation via peroxymonosulfate oxidation. Appl. Catal. B. 278, 119333 (2020).
475	19	Lim, J., Yang, Y. & Hoffmann, M. R. Activation of Peroxymonosulfate by Oxygen
476		Vacancies-Enriched Cobalt-Doped Black TiO(2) Nanotubes for the Removal of Organic
477		Pollutants. Environ. Sci. Technol. 53, 6972-6980 (2019).
478	20	Yang, S. Y., Park, J., Jeong, H. W. & Park, H. Electrocatalytic activities of
479		electrochemically reduced tubular titania arrays loaded with cobalt ions in flow-through
480		processes. Chem. Eng. J. 404, 126410 (2021).
481	21	Su, T. <i>et al.</i> An insight into the role of oxygen vacancy in hydrogenated TiO ₂ nanocrystals
482		in the performance of dye-sensitized solar cells. ACS Appl. Mater. Interfaces 7, 3754-
483		3763 (2015).
484	22	Kim, M. J., Seo, Y., Cruz, M. A. & Wiley, B. J. Metal nanowire felt as a flow-through
485		electrode for high-productivity electrochemistry. ACS Nano. 13, 6998-7009 (2019).
486	23	Arenas, L. F., Ponce de León, C. & Walsh, F. C. 3D-printed porous electrodes for
487		advanced electrochemical flow reactors: A Ni/stainless steel electrode and its mass
488		transport characteristics. <i>Electrochem. Commun.</i> 77, 133-137 (2017).
489	24	Chen, L. et al. Accurate identification of radicals by in-situ electron paramagnetic
490		resonance in ultraviolet-based homogenous advanced oxidation processes. Water Res.
491		221 , 118747 (2022).
492	25	Lasia, A. Impedance of porous electrodes. J. Electroanal. Chem. 397, 27-33 (1995).
493	26	Yang, K., Zu, D., Zhang, Z., Ma, J. & Yang, Z. Mechanistic Insight into the Spatial Scale
494		of Nonuniform Oxidation of Micropollutants in Reactive Electrochemical Membranes for
495		Water Purification. ACS ES. T. Eng. (2023).
496	27	Ishibashi, Ki., Fujishima, A., Watanabe, T. & Hashimoto, K. Detection of active oxidative
497		species in TiO ₂ photocatalysis using the fluorescence technique. <i>Electrochem. Commun.</i>
498		2 , 207-210 (2000).
499	28	Chen, C. <i>et al.</i> High performance of anode supported $BaZr_{0.1}Ce_{0.7}Y_{0.1}Yb_{0.1}O_{3-\delta}$ proton-
500		conducting electrolyte micro-tubular cells with asymmetric structure for IT-SOFCs. J.
501		<i>Electroanal. Chem.</i> 844 , 49-57 (2019).
502	29	You, S. et al. Monolithic Porous Magnéli-phase Ti4O7 for Electro-oxidation Treatment of
503		Industrial Wastewater. Electrochim. Acta. 214, 326-335 (2016).

504	30	Wang, Yn., Chen, J., Li, X., Zhang, S. & Qiao, X. Estimation of Aqueous-Phase
505	00	Reaction Rate Constants of Hydroxyl Radical with Phenols, Alkanes and Alcohols. <i>QSAR</i>
506		Comb. Sci. 28, 1309-1316 (2009).
500 507	31	Pei, S., You, S., Ma, J., Chen, X. & Ren, N. Electron spin resonance evidence for electro-
508	01	generated hydroxyl radicals. <i>Environ. Sci. Technol.</i> 54 , 13333-13343 (2020).
508 509	20	
	32	Li, X. <i>et al.</i> Electro-catazone treatment of ozone-resistant drug ibuprofen: Interfacial
510		reaction kinetics, influencing mechanisms, and degradation sites. J. Hazard. Mater. 4,
511		100023 (2021).
512	33	Martins, L. F. G., Parreira, M. C. B., Ramalho, J. P. P., Morgado, P. & Filipe, E. J. M.
513		Prediction of diffusion coefficients of chlorophenols in water by computer simulation. Fluid
514		Phase Equilib. 396 , 9-19 (2015).
515	34	Kapałka, A., Fóti, G. & Comninellis, C. Determination of the Tafel slope for oxygen
516		evolution on boron-doped diamond electrodes. <i>Electrochem. Commun.</i> 10, 607-610
517		(2008).
518	35	Wen, W., Zhao, H., Zhang, S. & Pires, V. Rapid Photoelectrochemical Method for in Situ
519		Determination of Effective Diffusion Coefficient of Organic Compounds. J. Phys. Chem. C
520		112 , 3875-3880 (2008).
521	36	Misal, S. N., Lin, M. H., Mehraeen, S. & Chaplin, B. P. Modeling electrochemical
522		oxidation and reduction of sulfamethoxazole using electrocatalytic reactive
523		electrochemical membranes. J. Hazard. Mater. 384 , 121420 (2020).
524	37	Petersen, E. E. Diffusion in a pore of varying cross section. AICHE J. 4, 343-345 (1958).
525	38	Chen-Wiegart, Yc. K. <i>et al.</i> 3D morphological evolution of porous titanium by x-ray
526		micro- and nano-tomography. J. Mater. Res. 28, 2444-2452 (2013).
527		3
541		