

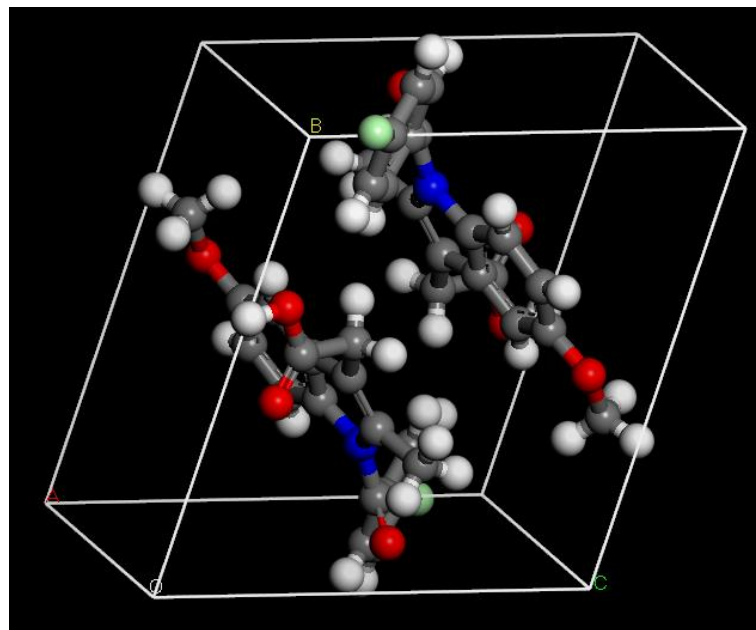
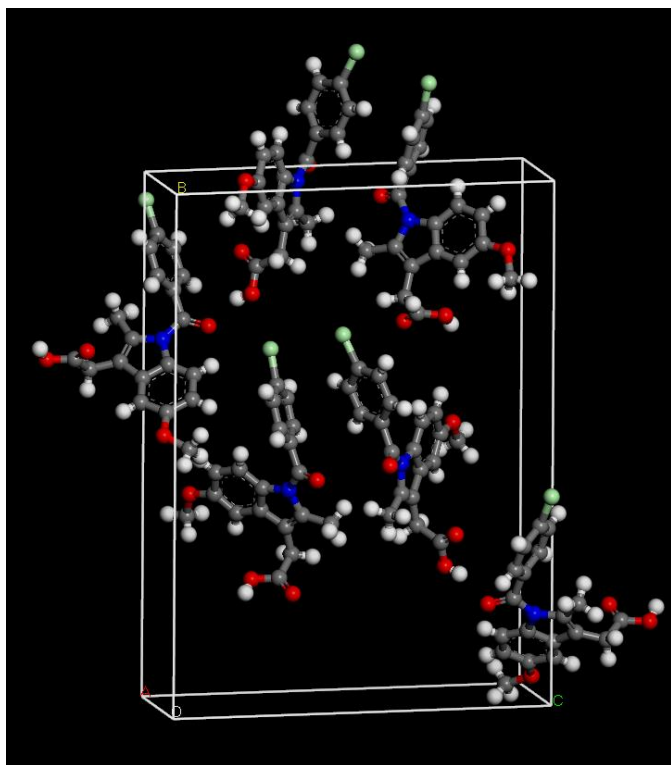
Quantification of crystallinity during indomethacin crystalline transformation from α - to γ -polymorphic forms and of the thermodynamic contribution to dissolution in aqueous buffer and solutions of solubilizer

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Supporting Information



Scheme S1. The three-dimensional structure of INM; α -form (left) and γ -form (right).

Table S1. Unique XRPD peak positions, C=O stretching modes, and melting point.

	XRPD	ATR-FTIR	DSC
solid-state form	unique peak position (2θ / $^\circ$)	C=O stretch (cm^{-1})	T_m (K)
α form	6.92, 8.46, 14.54	1734, 1680, 1689, 1649	425.8 ± 0.4
γ form	11.64, 12.76, 16.74, 21.88	1713, 1690	433.4 ± 0.5

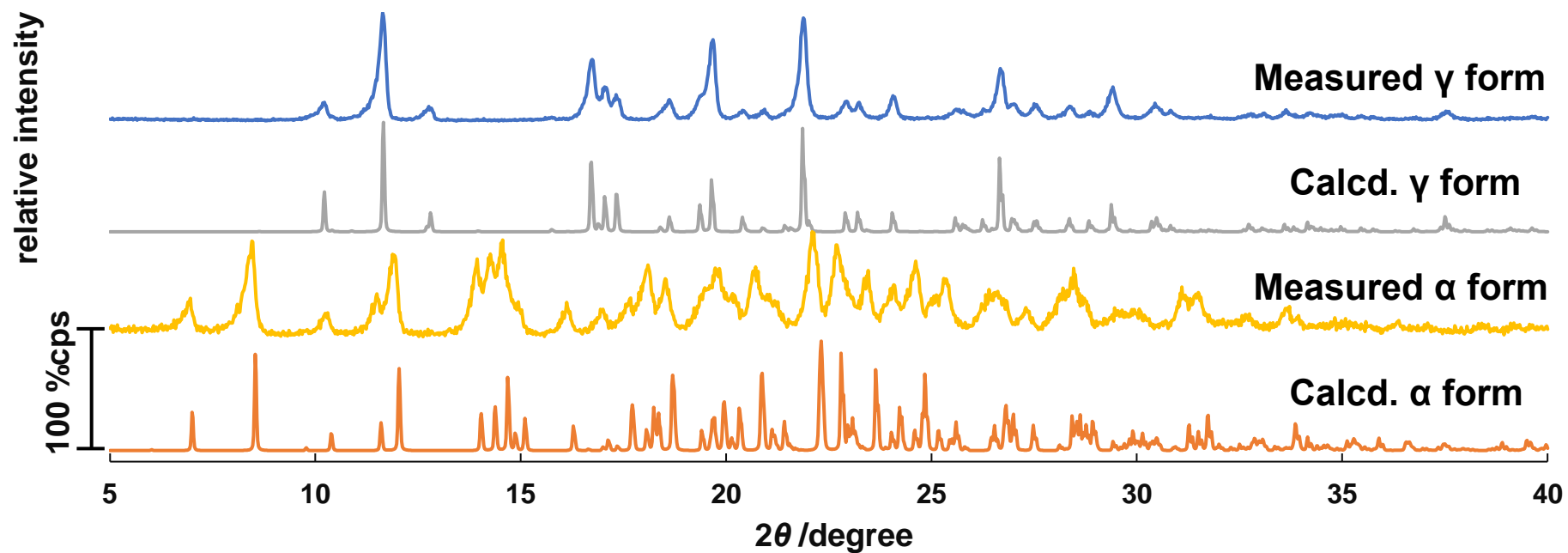


Figure S1. XRPD diffractograms and diffractograms calculated from the CCDC of α - and γ -forms.

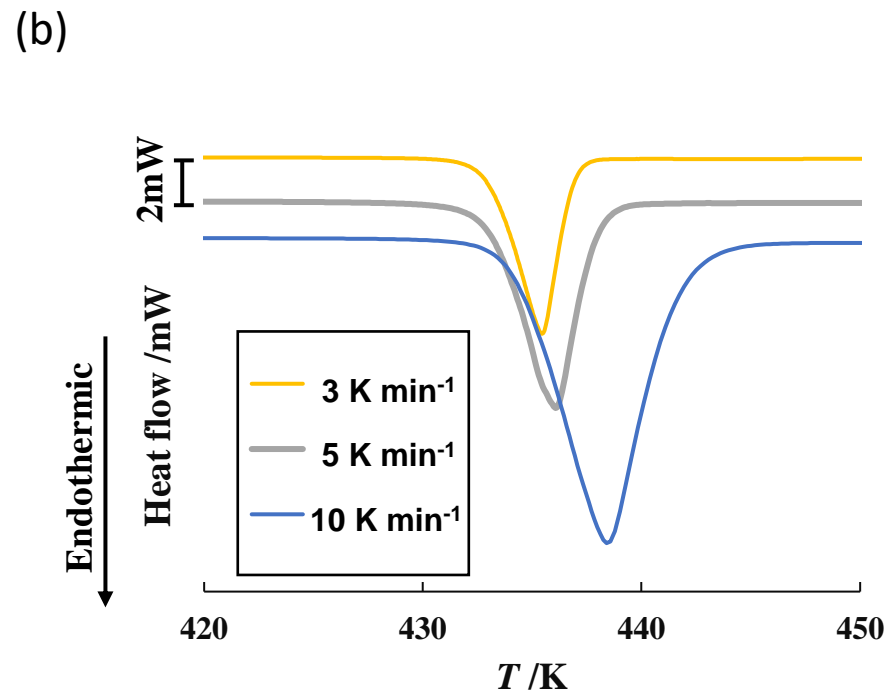
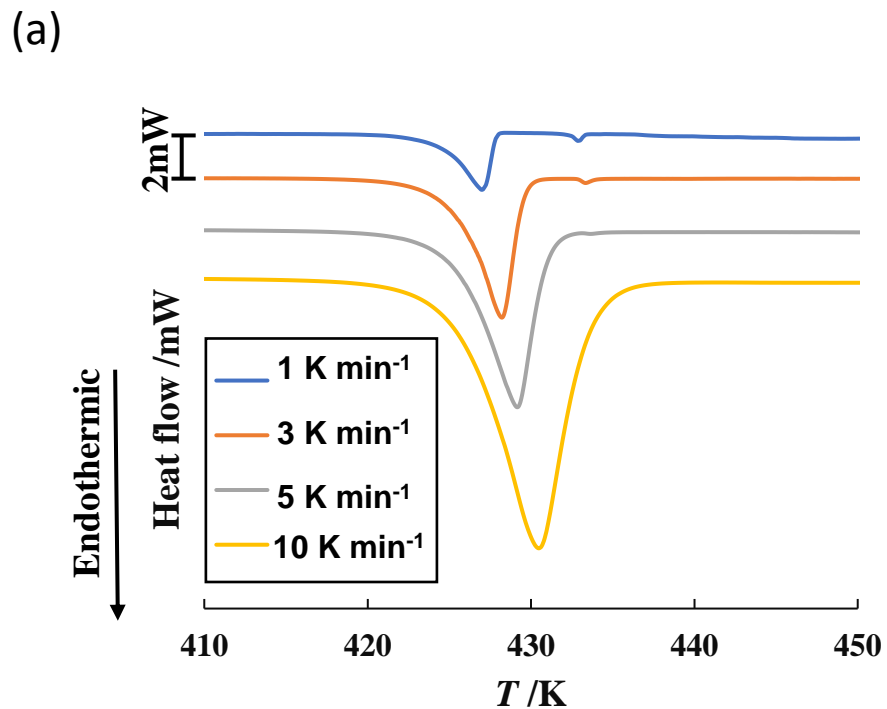


Figure S2. Differential scanning calorimetry (DSC) of INM crystals at various heating rates; α -form (a) and γ -form (b).

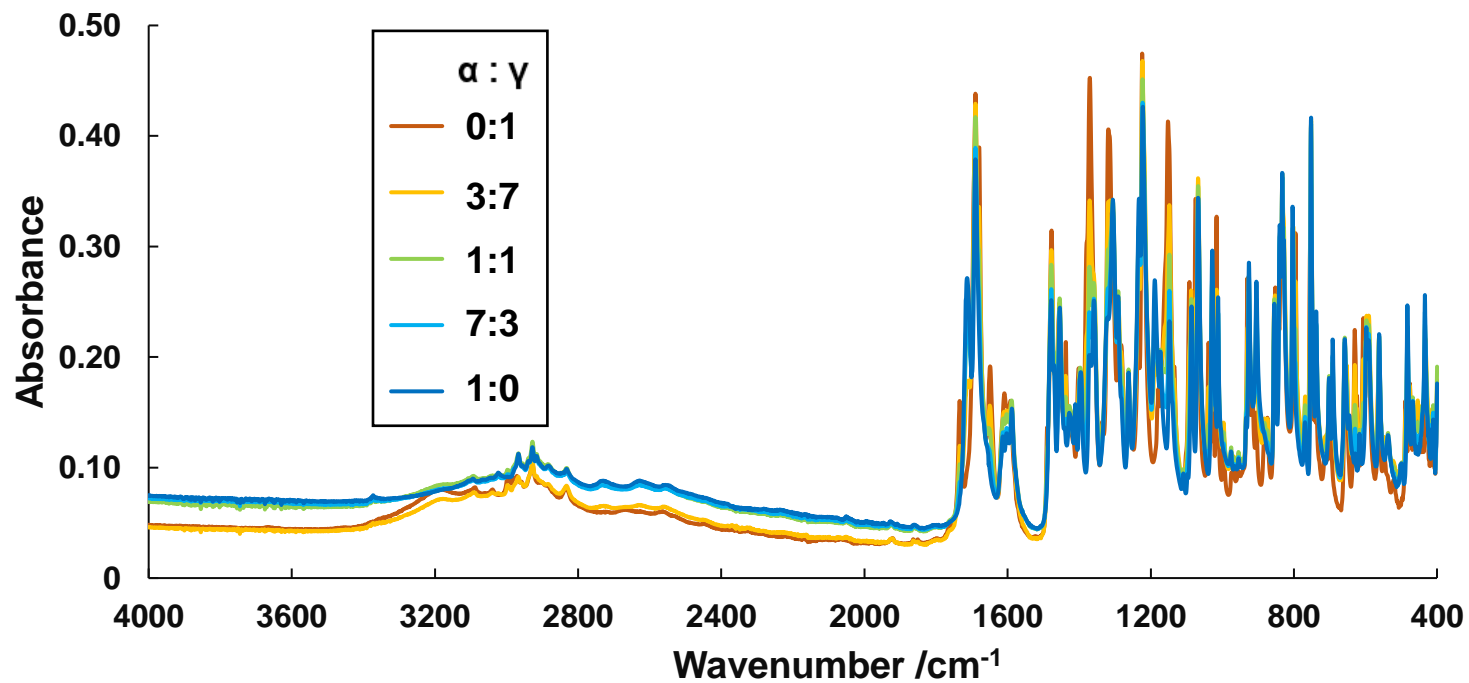


Figure S3. IR spectra of α - and γ -forms displayed in full range.

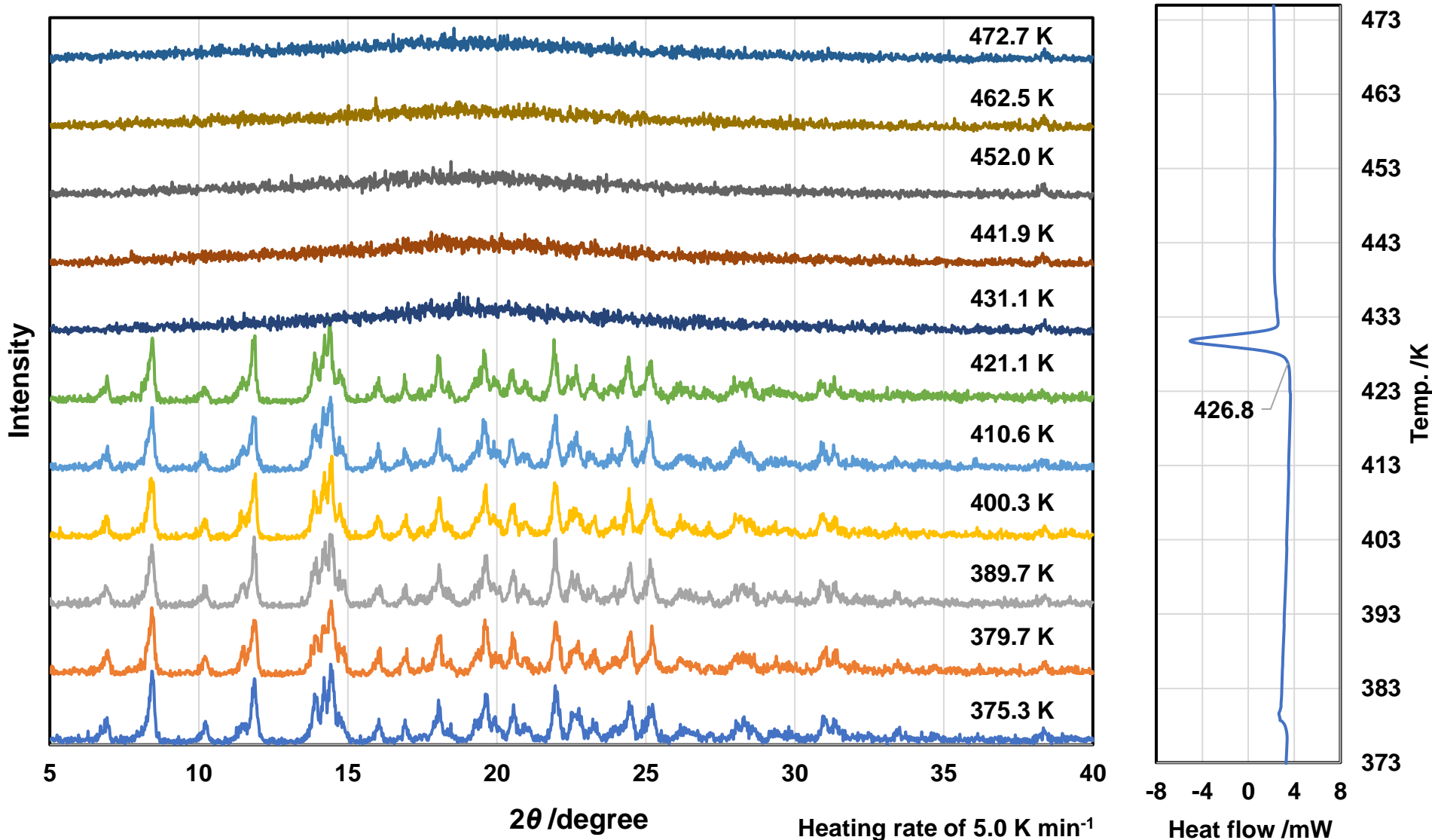


Figure S4 (a) The simultaneous DSC-XRD measurement of α -form of INM at heating rate of 5.0 K min⁻¹. XRD legend indicates starting temperature of measurement. An endothermic peak associated with α -form melting was observed from 426.8 K.

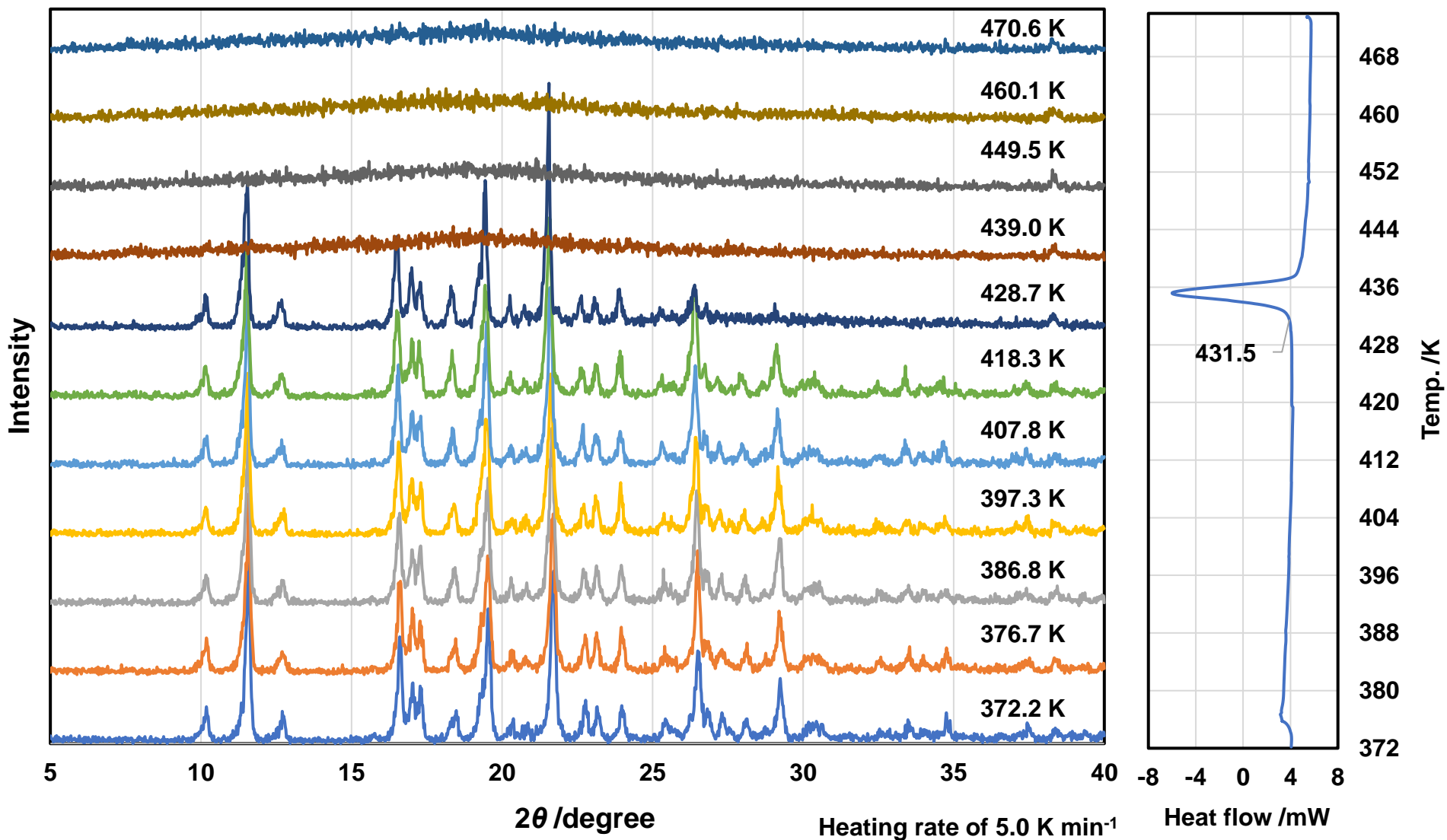


Figure S4 (b) The simultaneous DSC-XRD measurement of γ -form of INM at heating rate of 5.0 K min⁻¹. An endothermic peak associated with α -form melting was observed from 431.5 K.

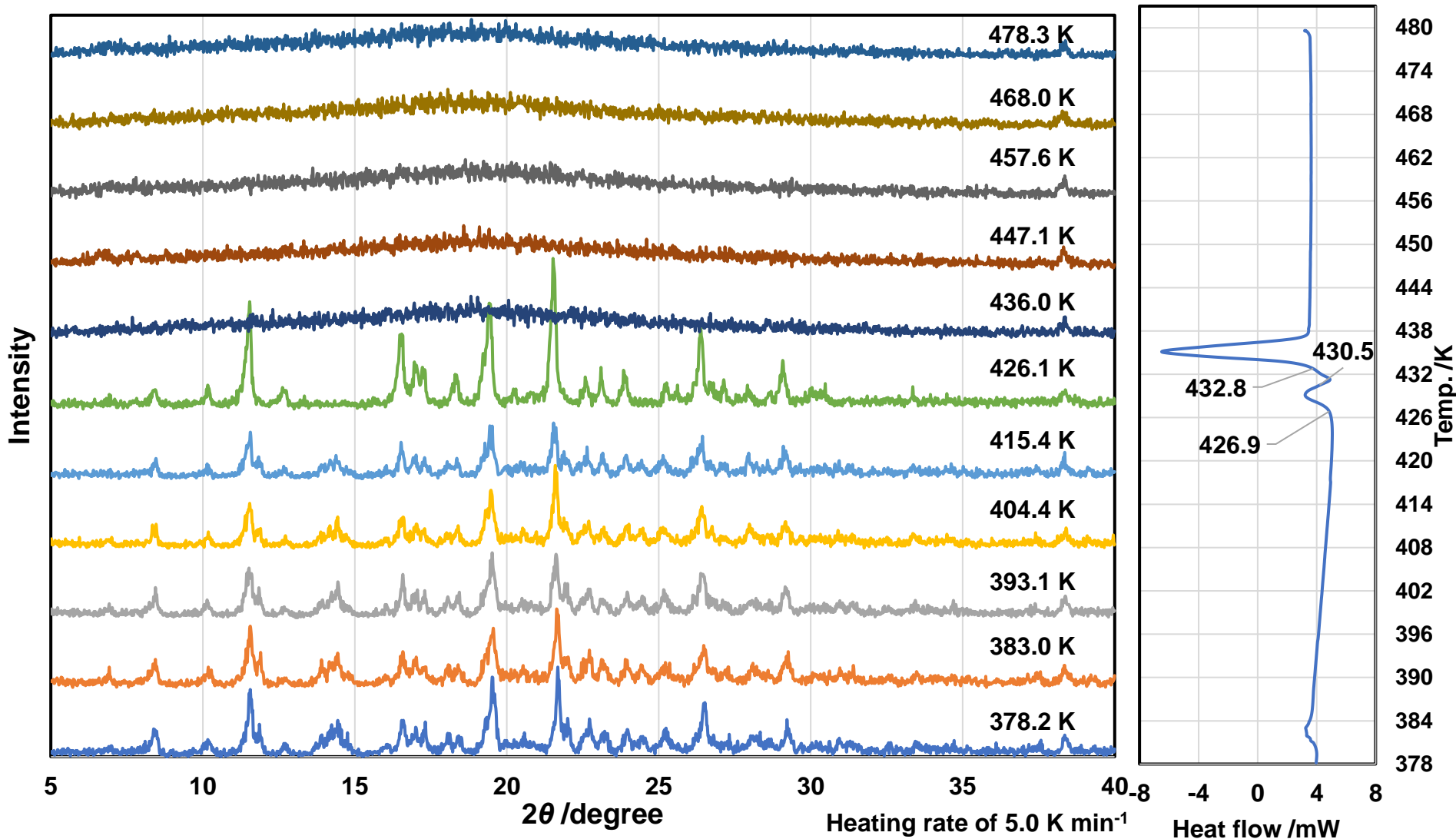


Figure S4 (c) The simultaneous DSC-XRD measurement of mixture of α -INM : γ -INM=1:1 at heating rate of 5.0 K min⁻¹. The fusion of the α -form is shown at 426.9 K. An exothermic peak was observed at 430.5 K. The fusion of the γ -form is shown at 432.8 K.

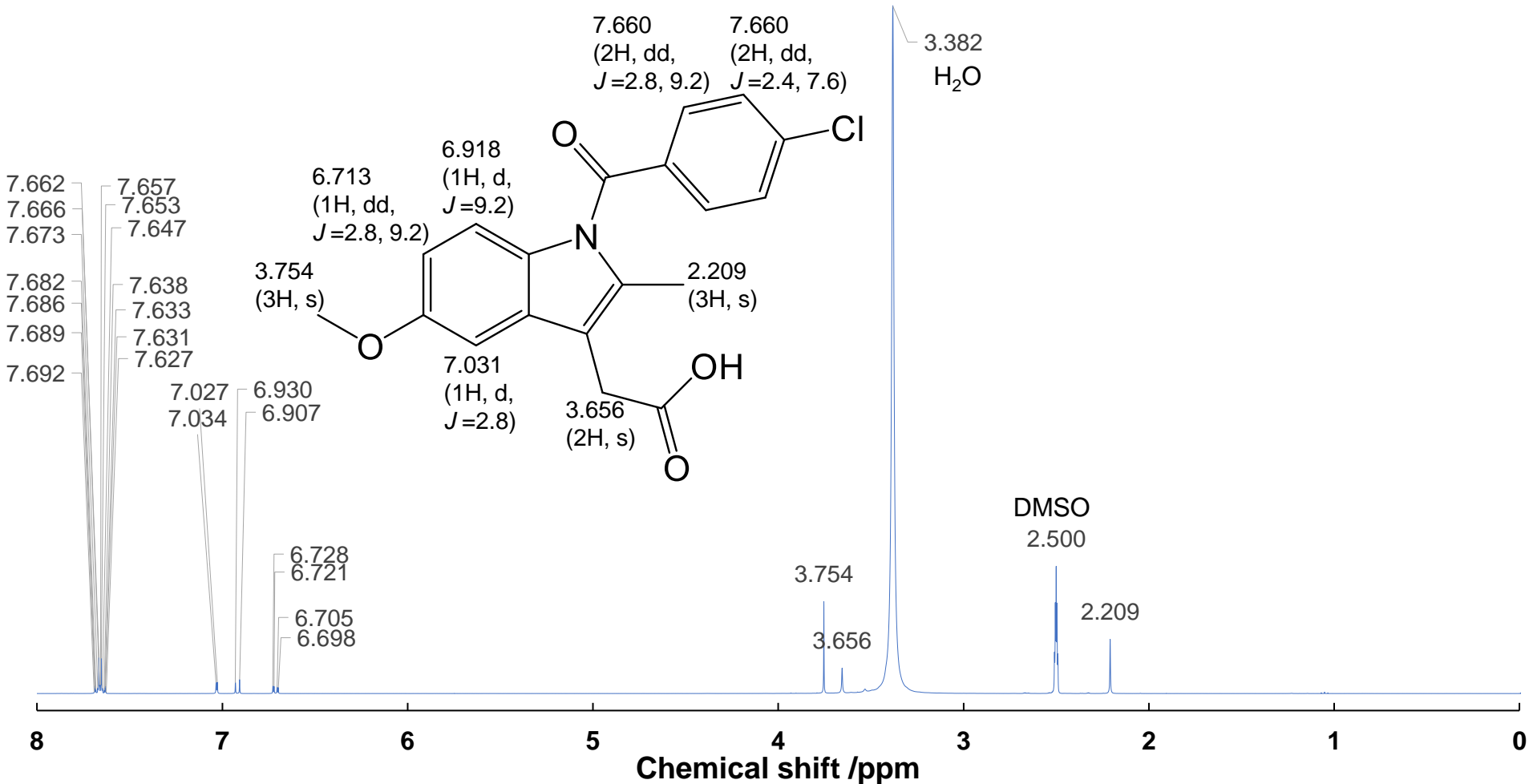


Figure S5(A) The $^1\text{H-NMR}$ (400 MHz, DMSO-d_6 at 2.500 ppm) spectrum of the precipitate after shaking α -form of INM in 25 mM $\text{KH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ buffer (pH 6.8). Chemical shifts are listed at the assigned positions in the chemical structural formulas. The number of protons, coupling, and spin-spin coupling constants are shown in parentheses.

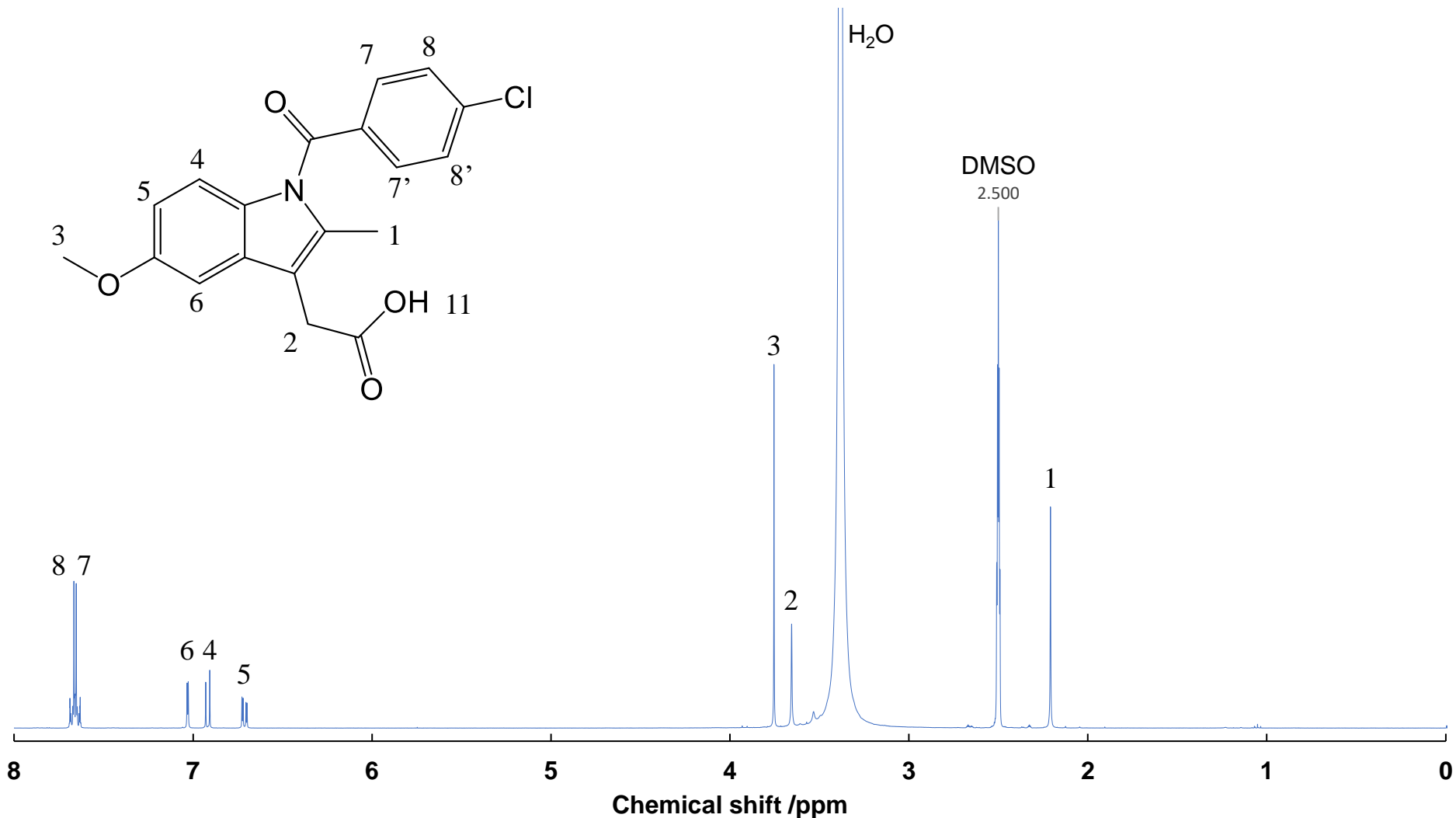


Figure S5(B) The 400 MHz ¹H-NMR spectrum of the precipitate after shaking α-form of INM in 25 mM KH₂PO₄/Na₂HPO₄ buffer (pH 6.8) in the presence of 10 mM LDC for 120 min. Only the indomethacin signal was observed and no LDC signal was assigned.

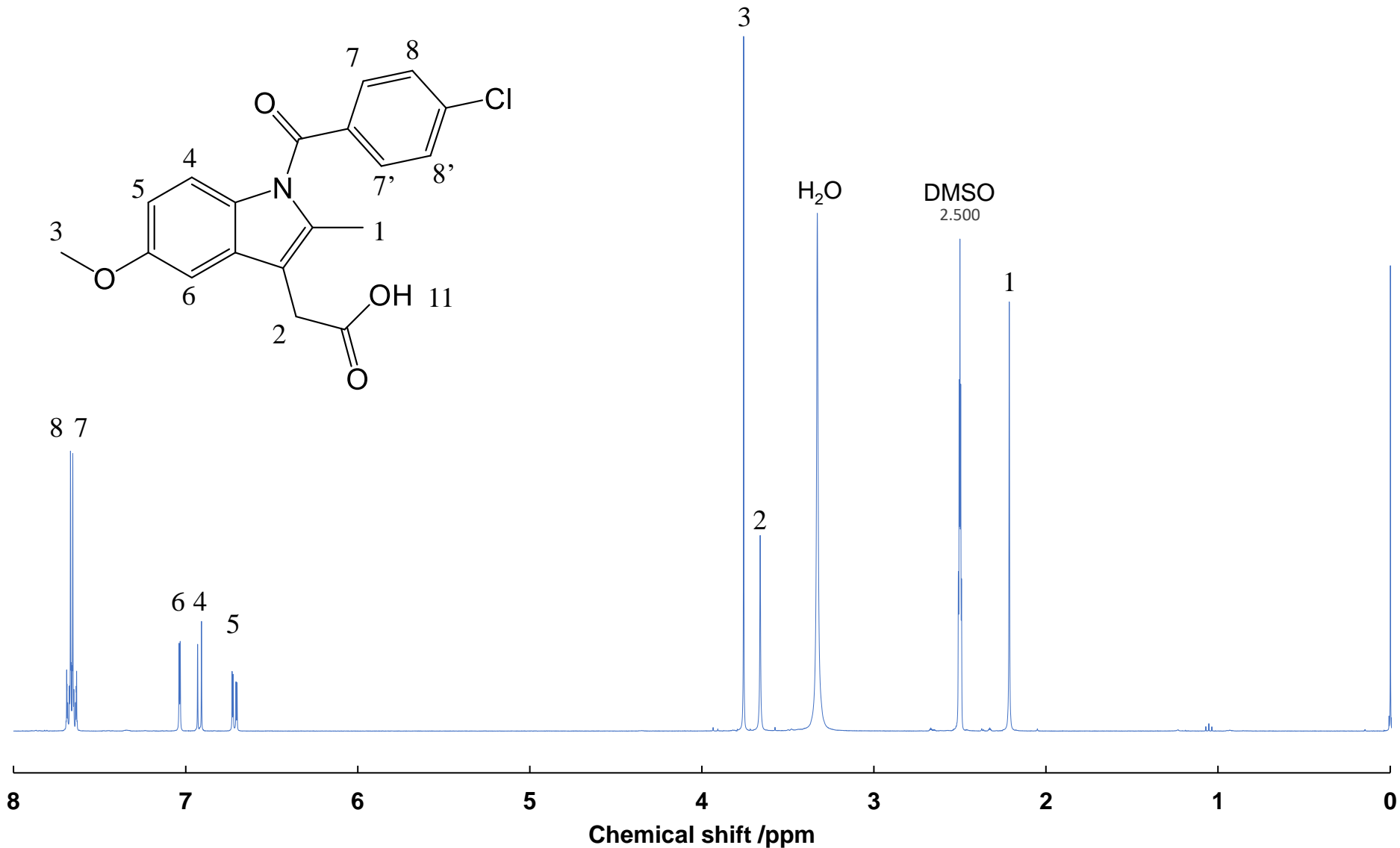


Figure S5(C) The 400 MHz ¹H-NMR spectrum of the precipitate after shaking α-form of INM in 25 mM KH₂PO₄/Na₂HPO₄ buffer (pH 6.8) in the presence of 10 mM CNS for 120 min. Only the indomethacin signal was observed and no CNS signal was assigned.

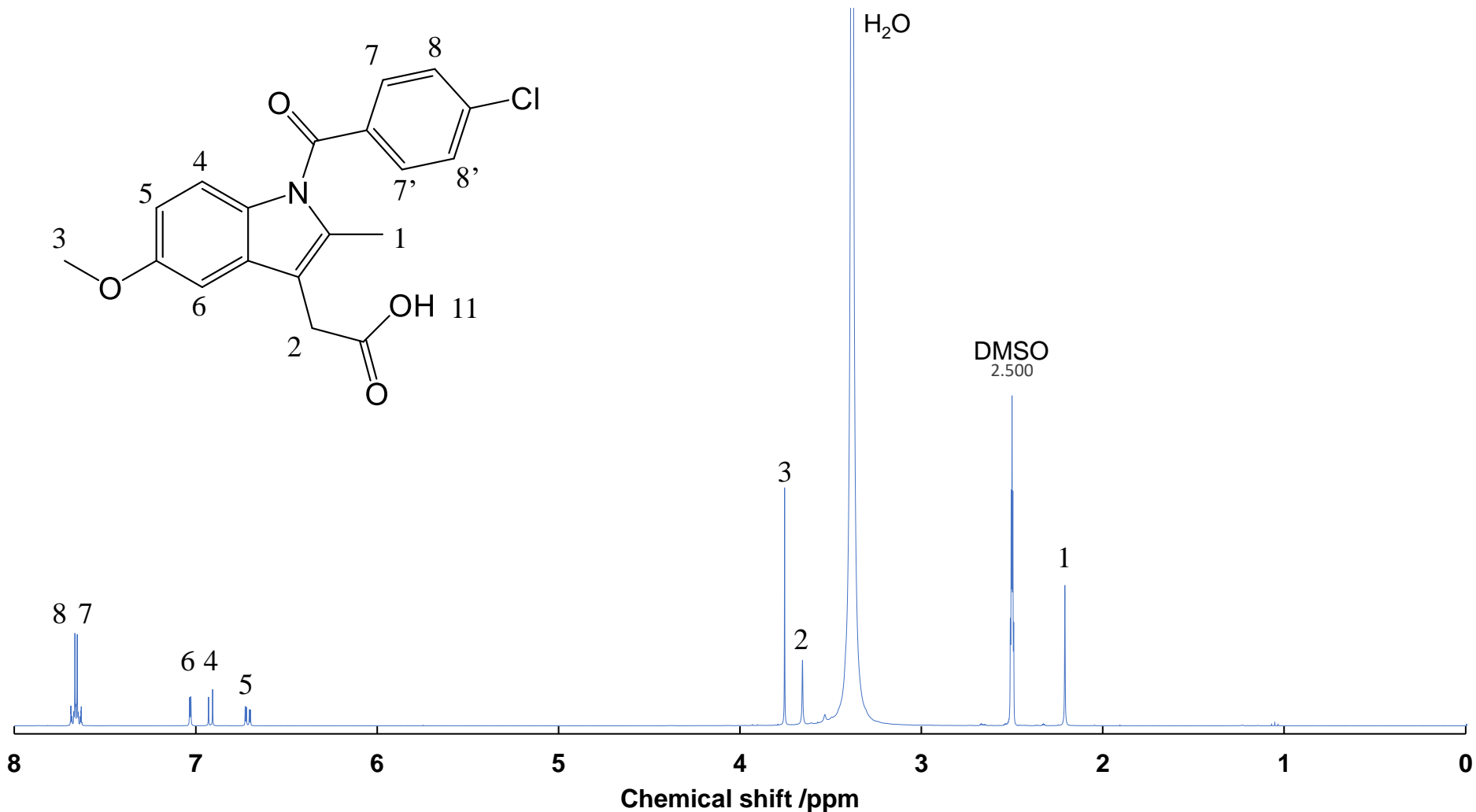


Figure S5(D) The 400 MHz ¹H-NMR spectrum of the precipitate after shaking α -form of INM in 25 mM $\text{KH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ buffer (pH 6.8) in the presence of 10 mM APM for 120 min. Only the indomethacin signal was observed and no APM signal was assigned.

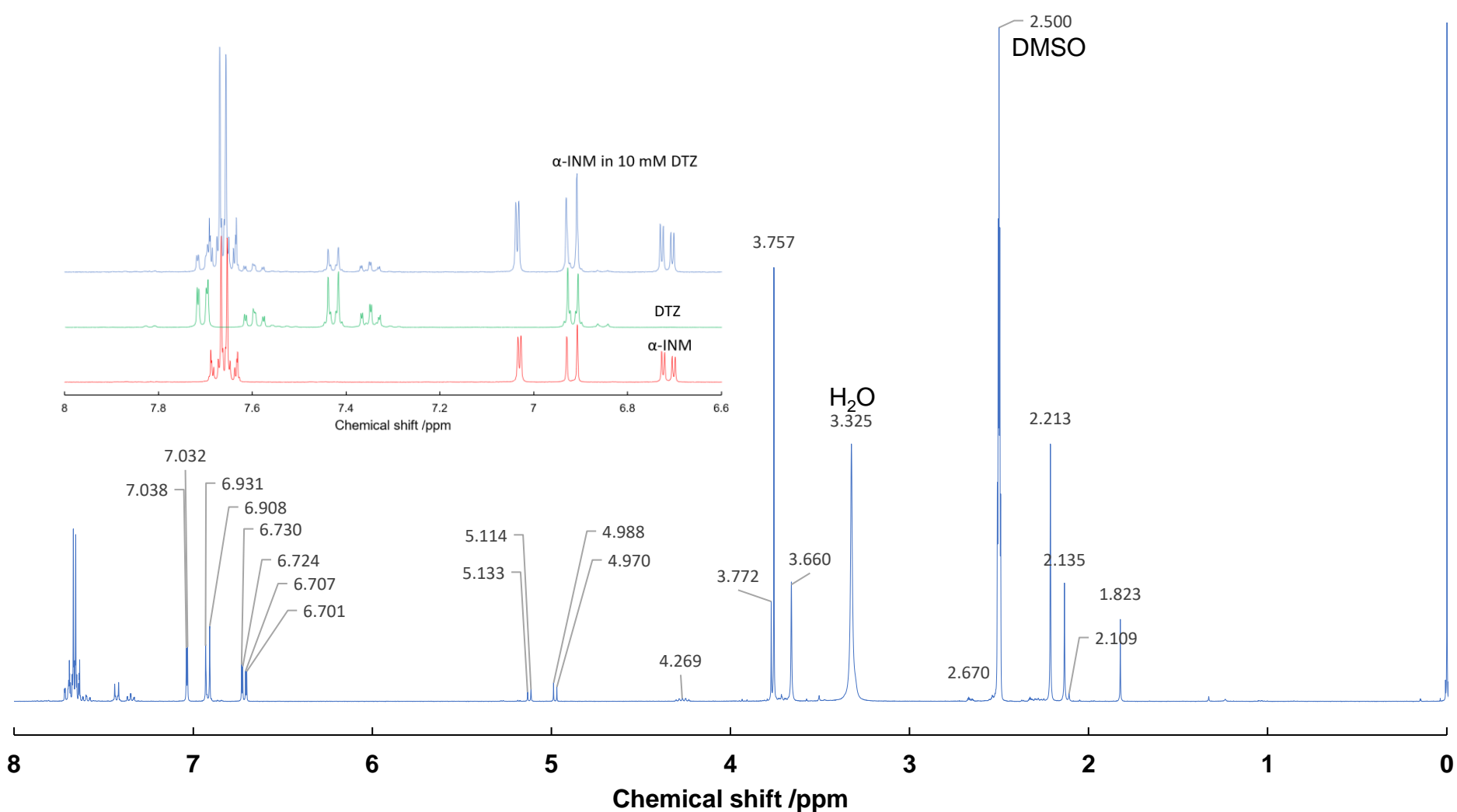


Figure S5(E) The 400 MHz ¹H-NMR spectrum of the precipitate after shaking α-form of INM in 25 mM KH₂PO₄/Na₂HPO₄ buffer (pH 6.8) in the presence of 10 mM DTZ for 120 min. Judging from the integral value of protons, it was confirmed that DTZ : INM was present in the precipitate at a ratio of 1:7.5, but no change in signal was observed. These findings suggest that the possibility of salt formation or co-crystallization between indomethacin and the solubilizers is low, indicating that indomethacin remains unaffected.

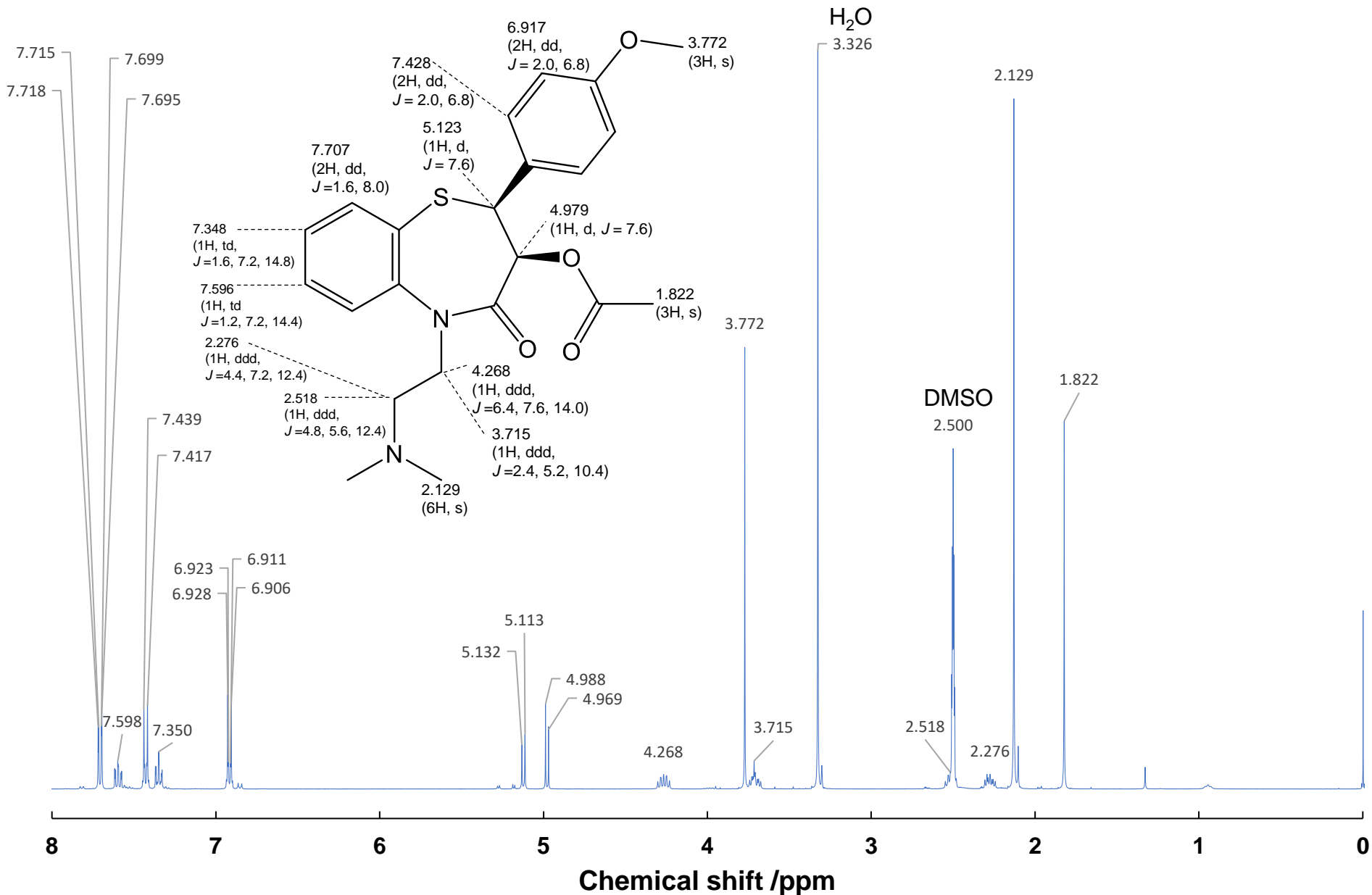


Figure S5(F-1) The 400 MHz ¹H-NMR spectrum of DTZ in DMSO-d₆ (at 2.500 ppm). Chemical shifts are listed at the assigned positions in the chemical structural formulas. The number of protons, coupling, and spin-spin coupling constants are shown in parentheses.

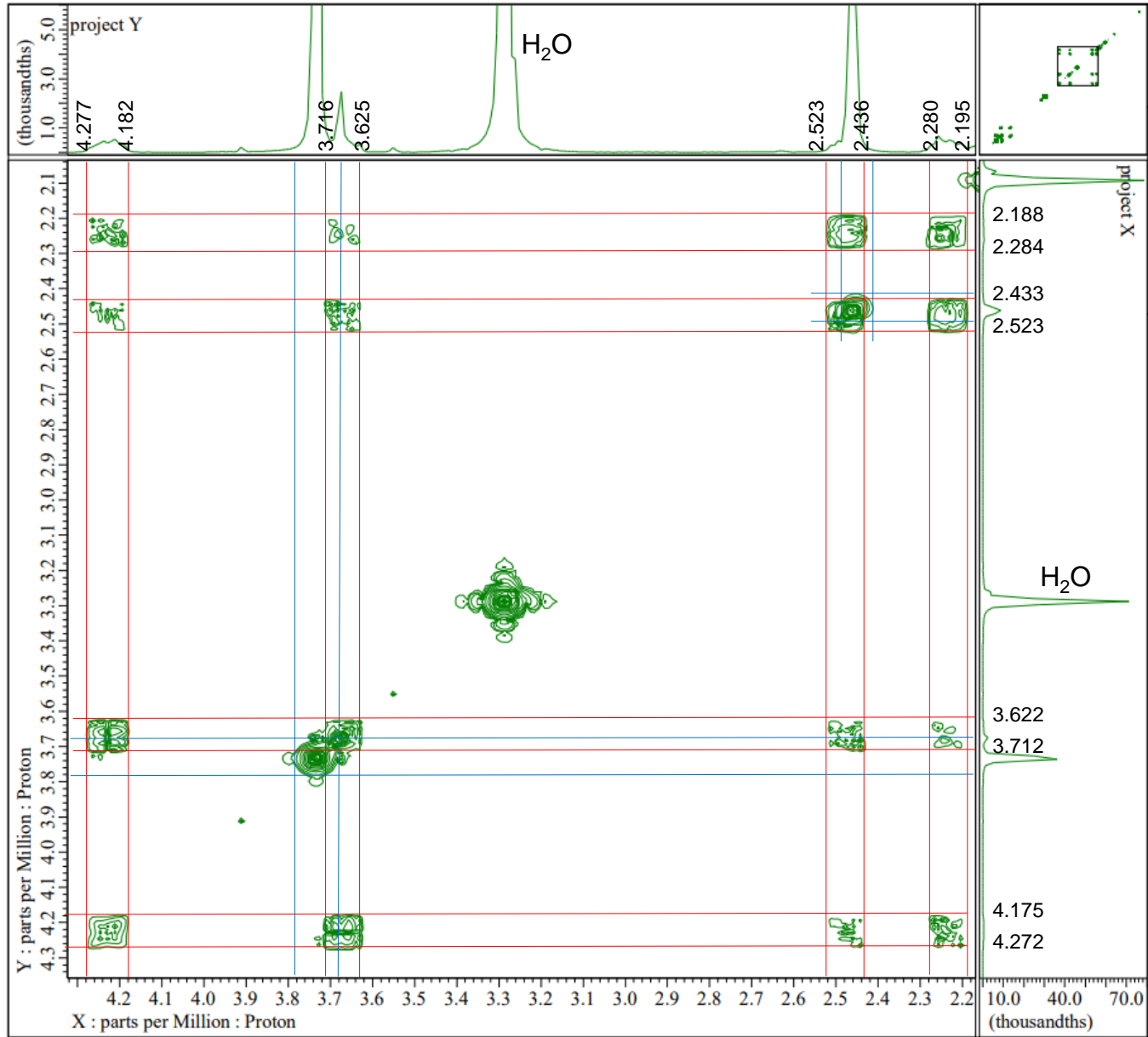


Figure S5(F-2) The 400 MHz ^1H - ^1H COSY spectrum of DTZ in DMSO-d_6 . It was shown that 3.715 and 4.268, 2.518 and 2.276 are geminal couplings.