

Supporting Information

All-Perfluorosulfonated-Ionomer Composite

Membranes Containing Blow-Spun Fibers: Effect of a Thin Fiber Framework on Proton Conductivity and Mechanical Properties

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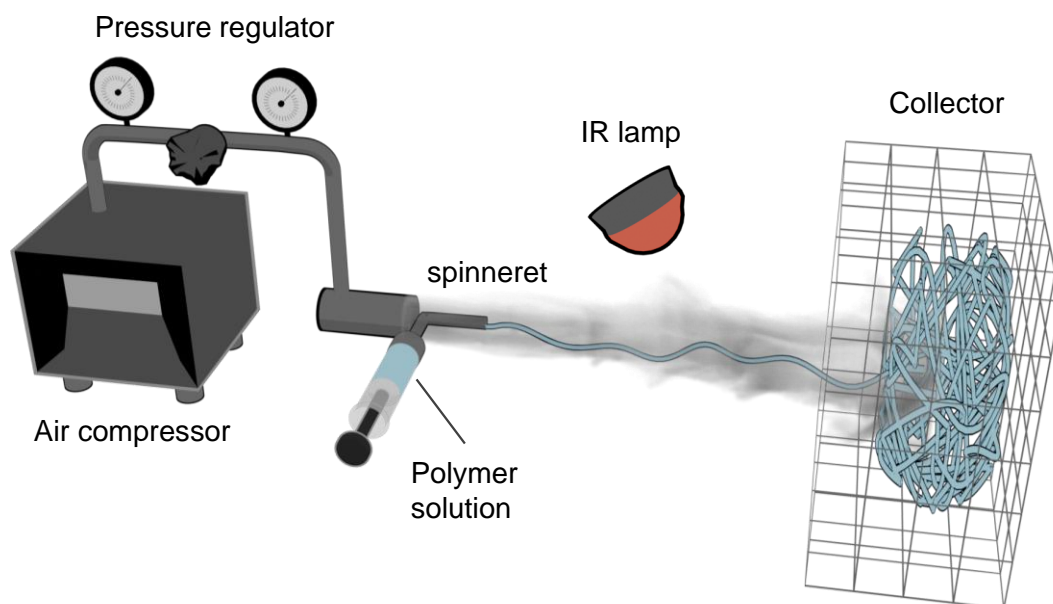


Figure S1. Schematic of the apparatus used for blow spinning.

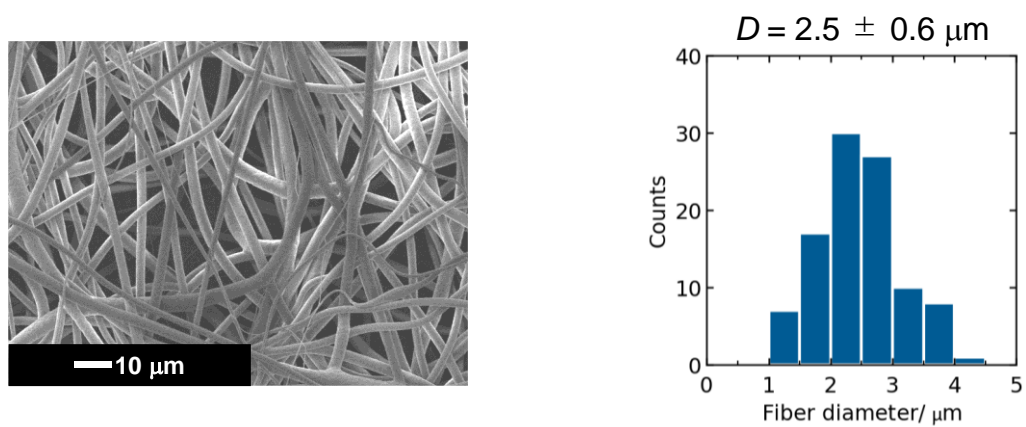


Figure S2. Surface SEM image and the fiber diameter distributions, determined by SEM image analysis, for the hot-pressed PVDF thin-fiber webs.

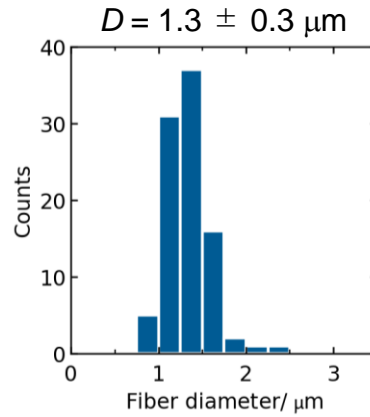
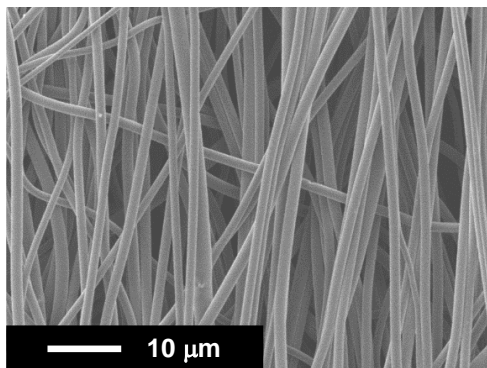


Figure S3. Surface SEM image and the fiber diameter distributions, determined by SEM image analysis, for the as-spun aligned PFSA thin-fiber sheets with a second-order parameter S of 0.86. The alignment of the thin fibers in the sheets was determined from the SEM images using a second-order parameter calculated using the ImageJ software. The second-order parameter S was defined according to the following equation [1]:

$$S = 2(\cos^2\theta) - 1 = \cos 2\theta \quad (1)$$

where θ is the angle between the direction of the fibers and vertical direction in the SEM image.

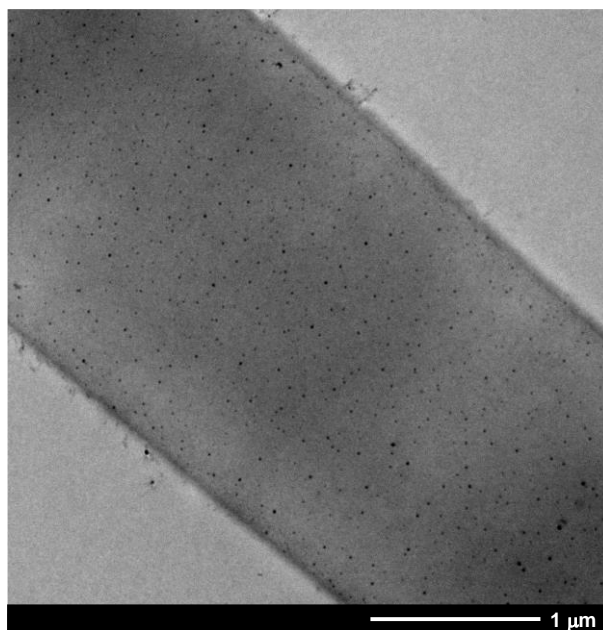


Figure S4. Typical TEM image of the post-treated PFSA thin fiber. The counterions of the PFSA thin fiber were exchanged with Ag^+ .

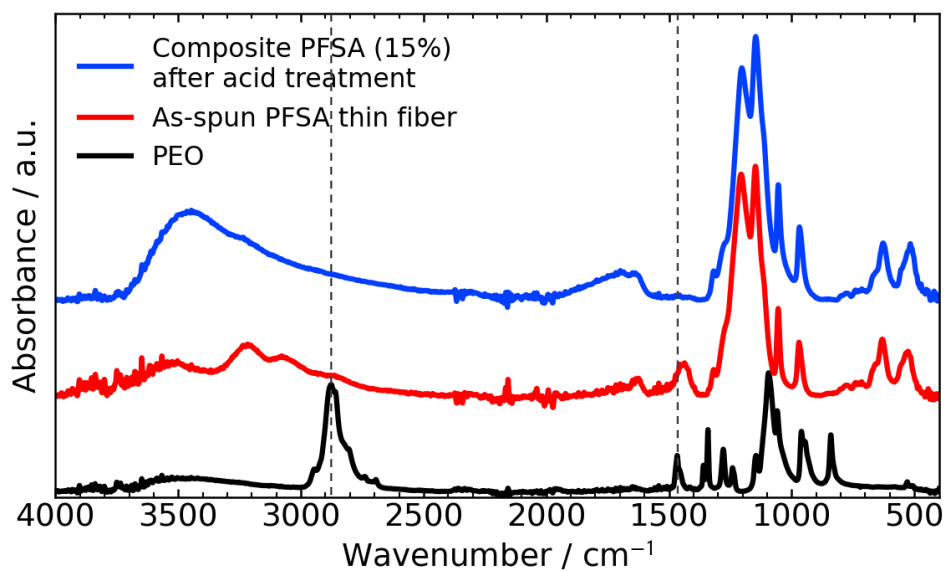


Figure S5. FTIR spectra of the all-PFSA thin-fiber composite PEMs (thin fiber content of 15 wt%) after acid treatment.

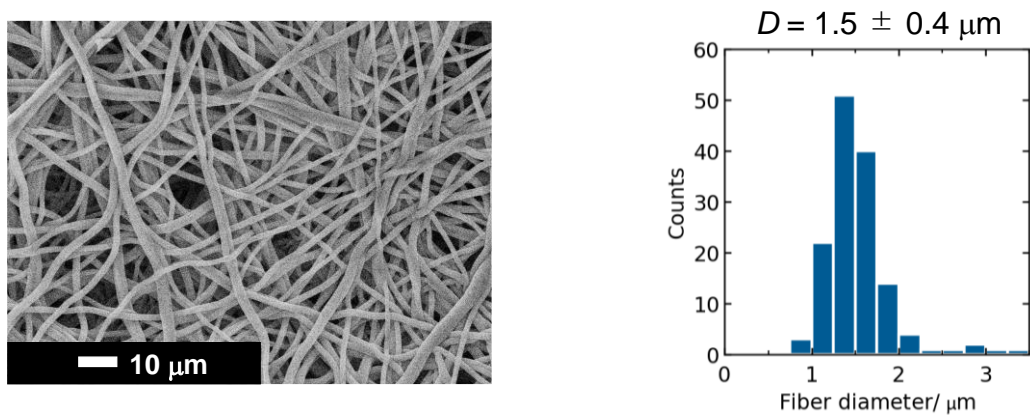


Figure S6. Surface SEM image and the fiber diameter distribution, determined by SEM image analysis, for the hot-treated PFSA thin-fiber webs after acid treatment.

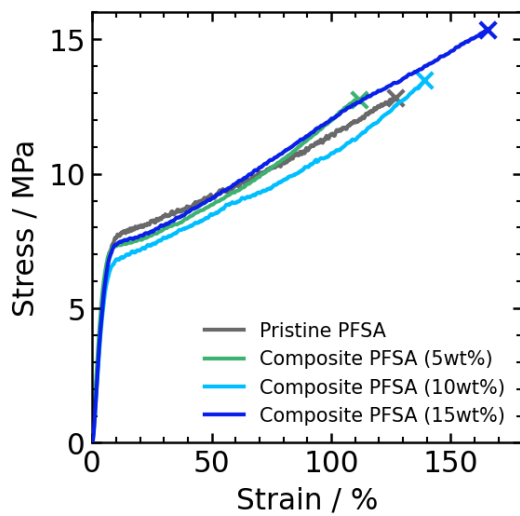


Figure S7. Typical stress–strain curves of the pristine and composite PFSA membranes.

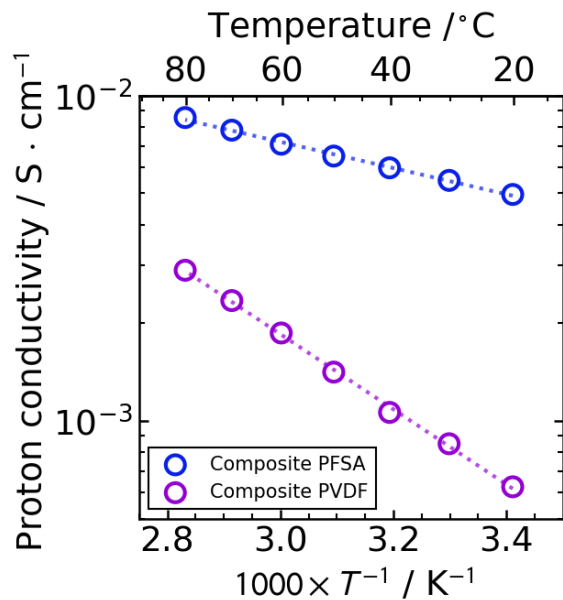


Figure S8. Temperature dependence of the proton conductivity through the PVDF thin-fiber composite (15 wt%) and PFSA thin-fiber composite (15 wt%) membranes at 90 %RH.

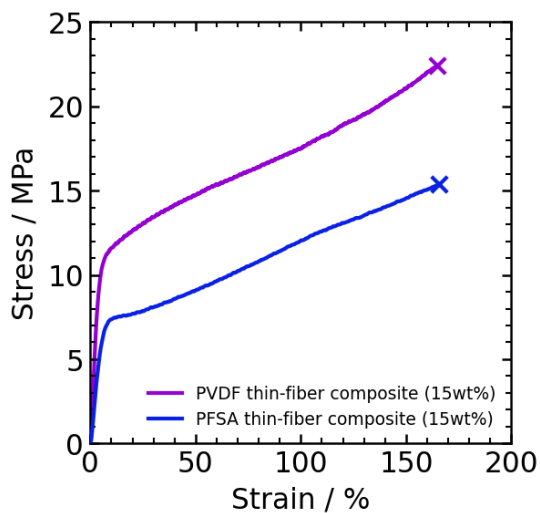


Figure S9. Stress–strain curve of the PVDF thin-fiber composite (15 wt%) and PFSA thin-fiber composite (15 wt%) membranes.

Figure S10 shows typical TGA and DSC curves of the pristine and composite PFSA membranes. Both membranes exhibited a similar thermal behavior. For the TG curves, the gradual weight loss of approximately 6-8 % in the range from 25 to 180 °C would be due to the loss of water molecules. The sharp weight loss at approximately at 280 °C would be associated with desulfonation [2]. For the DSC curves, an endothermic peak near 113 °C attributed to the glass transition behavior of amorphous ionic domains of PFSA was observed [2].

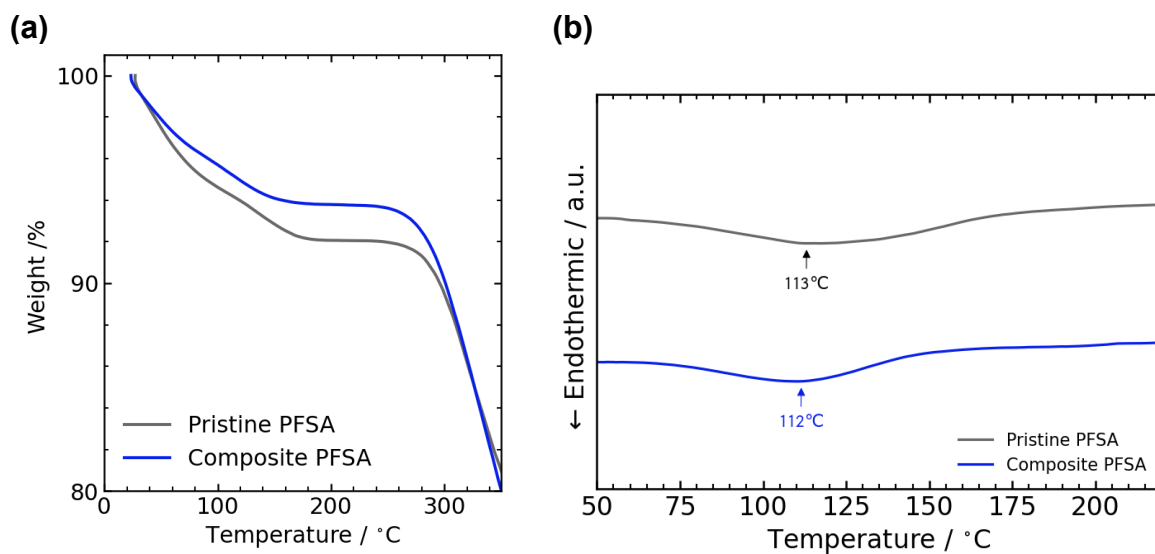


Figure S10. Typical (a) TGA and (b) DSC curves of the pristine and composite PFSA membranes (thin fiber content of 15 wt%).

Table S1. Reported FC performances of representative PEMs

PEM	Thickness [um]	Temperature [°C]	RH [%]	P_{max} [mW cm ⁻²]	Conditions	Reference
Composite PFSA (15 wt%)	39	80	100	1,324 @0.05 V	MEA area: 1 cm ² , 0.4 mg-Pt cm ⁻² , H ₂ /O ₂ without back pressure	This Work
	36	120	25	300 @0.35 V		
PhySPI: PBI(8:2)BNF /Nafion	5	80	100	680*	@ 0.4V 25cm ² , 0.4 mg-Pt cm ⁻² , H ₂ /O ₂ without back pressure	[3]
		120	24	176		
Nafion NR-211	25	80	100	520*		
		120	24	112		
Nafion polymer	20	80	95	1,469 @2.6 A cm ⁻²	25cm ² , 0.4 mg-Pt cm ⁻² , H ₂ /air with backpressure 150 kPa and 140 kPa for anode and cathode, respectively.	[4]
		110	25	153 @0.9 A cm ⁻²		
SCC PFSA	20	80	95	1,588 @2.6 A cm ⁻²		
		110	25	279 @0.9 A cm ⁻²		
Nafion-212	51	110	25	121	5 cm ² , 0.5 mg-Pt cm ⁻² , H ₂ /O ₂ without back pressure	[5]
sPSU-SGO	50–55	110	25	183		
sPSU	50–55	110	25	38		
3M 660/PPSU-NF Composite membrane	51	80	93	630*	@0.6 V 5 cm ² , 0.25 mg- Pt cm ⁻² (prior to fuel cell testing, MEAs were briefly soaked in 1M H ₂ SO ₄), H ₂ /air without back pressure	[6]
		120	25	144*		
Nafion NR-211	25	80	93	479*		
		120	25	60*		
PVDFHFP/Nafion -DMD	12	80	95	1570	4 cm ² , 0.5 mg-Pt cm ⁻² , H ₂ /O ₂ without back pressure	[7]
		120	35	450		
Nafion HP	20	80	95	1330		

		120	35	420		
PEI/Aquivion-SiO ₂ /HPA	30–50	120	40	660	No information of MEA area, 0.4 mg-Pt cm ⁻² , H ₂ /O ₂ without back pressure	[8]
Aquivion E87-05S	50	120	40	410		
Aquivion E79-03S (Solvicore 6 cells compressed at 15 kg cm ⁻²)		80	100	727 @ 0.72 V		
		110	33	401 @ 0.5V		
Aquivion E79-03S (Solvicore 6 cells compressed at 13 kg cm ⁻²)		80	100	600 @0.6 V		
	30	120	25	237 @0.59 V	360 cm ² , 0.6–0.8 mg-Pt cm ⁻² , H ₂ /air at 1.5 bar.	[9]
Aquivion E79-03S (JMFC 5 cells compressed at 10 kg cm ⁻²)		80	100	675		
		110	33	370		
Aquivion E79-03S (Solvicore 5 cells compressed at 10 kg cm ⁻²)		80	100	730		
		120	25	261		

*Calculated data from Reference.

Abbreviations: PFSA, perfluorosulfonic acid; Phy, phytic acid; SPI, sulfonated polyimide; PBI, polybenzimidazole; BNF, blend polymer nanofibers; SSC, short-side-chain; sPSU, sulfonated polysulfone; SGO, organo-sulfonated derivative of the graphene oxide; 3M 660, Perfluorosulfonic acid with EW of 660 from 3M Company; PPSU-NF, polyphenylsulfone nanofiber; PVDF-HFP, poly(vinylidene fluoride-co-hexafluoropropylene); DMD, direct membrane deposition; PEI, poly(ether imide); SiO₂/HPA, SiO₂/heteropolyacid nanoparticles; JMFC, Johnson Matthey fuel cells.

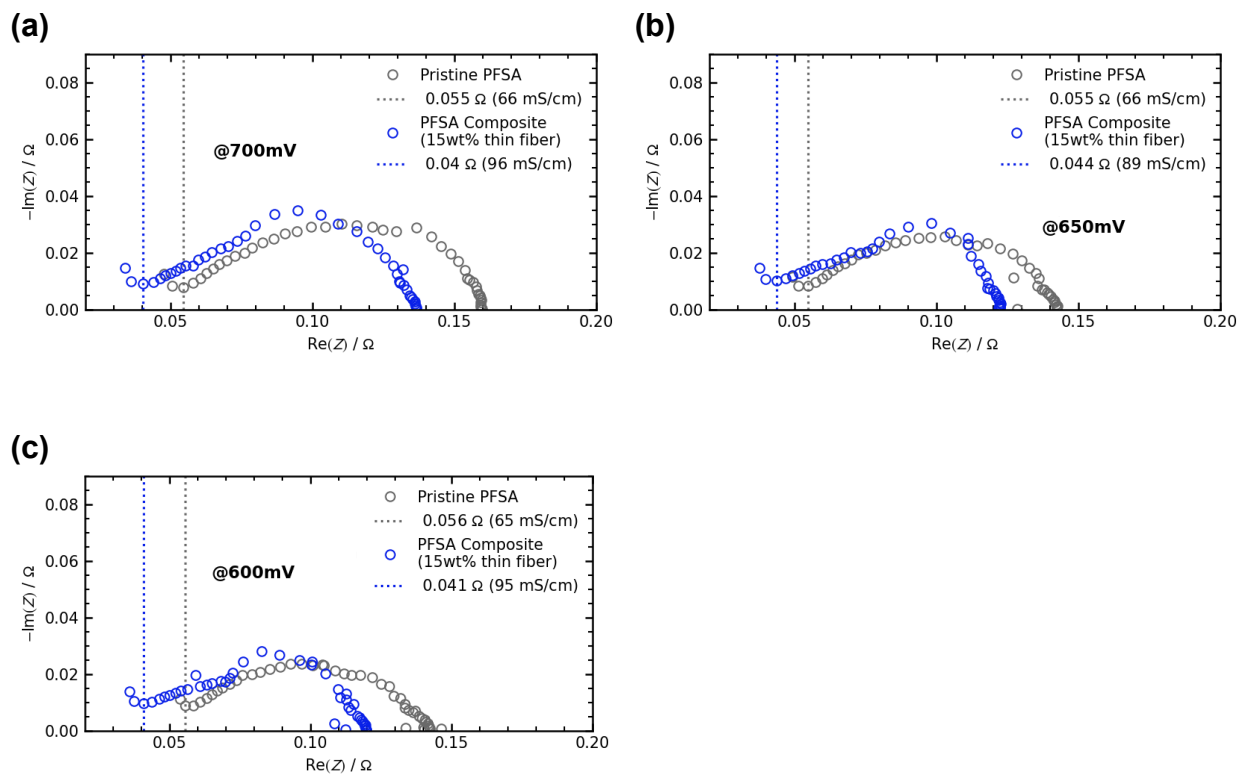


Figure S11. Nyquist plots of the FCs operated in (a) 0.7 V, (b) 0.65 V, and (c) 0.6 V at 80°C (100% RH@anode and 81% RH@cathode). The dotted lines show R_{ohm} .

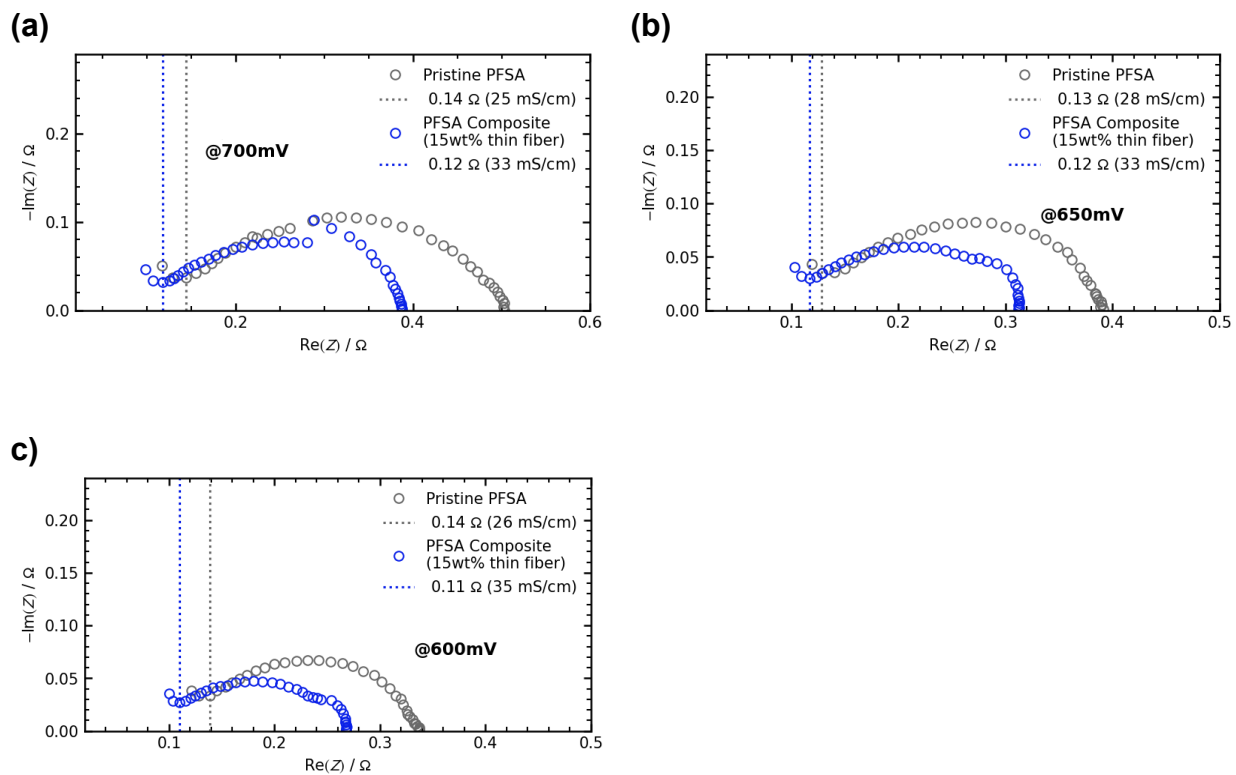


Figure S12. Nyquist plots of the FCs operated in (a) 0.7 V, (b) 0.65 V, and (c) 0.6 V at 100°C (47% RH@anode and 38% RH@cathode). The dotted lines show R_{ohm} .

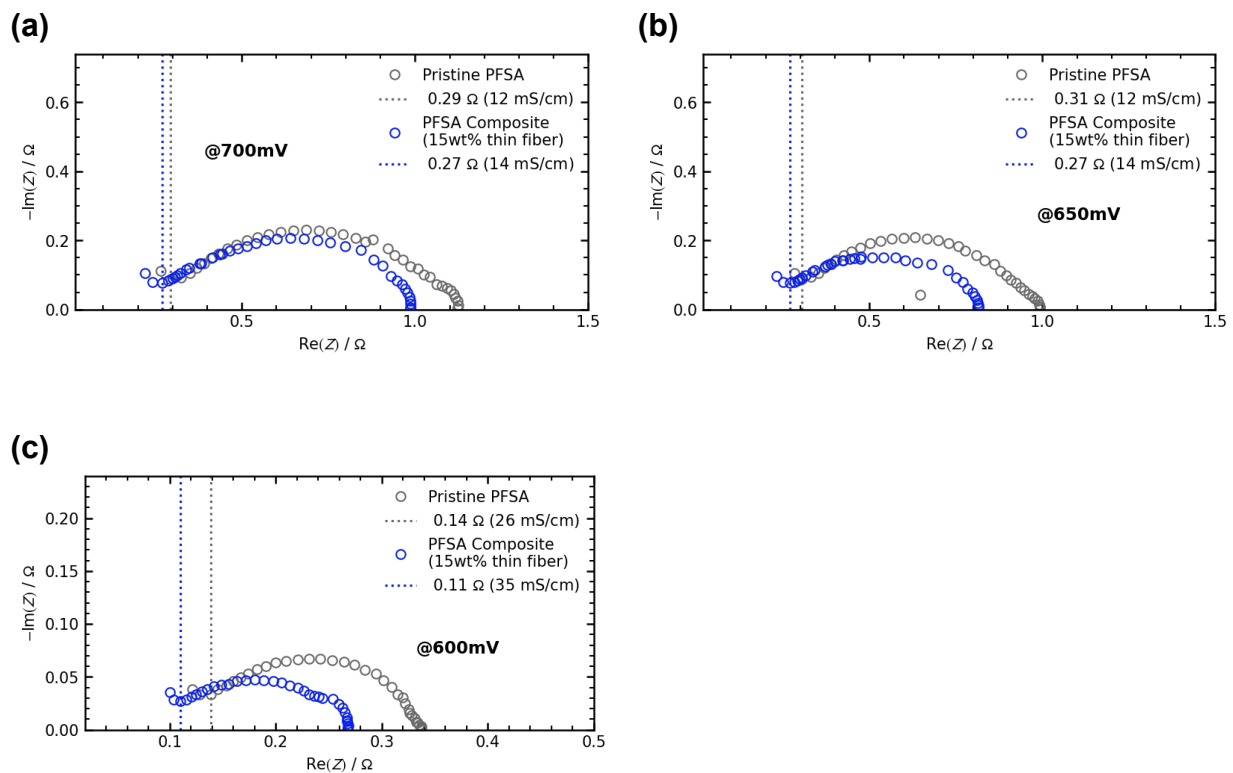


Figure S13. Nyquist plots of the FCs operated in (a) 0.7 V, (b) 0.65 V, and (c) 0.6 V at 120°C (24% RH@anode and 19% RH@cathode). The dotted lines show R_{ohm} .

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