

Supporting information

Exo-Cleavable Linkers: Enhanced Stability and Therapeutic Efficacy in Antibody-Drug Conjugates

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1 Payload-linker synthesis: HPLC, LC-MS, and ¹H NMR

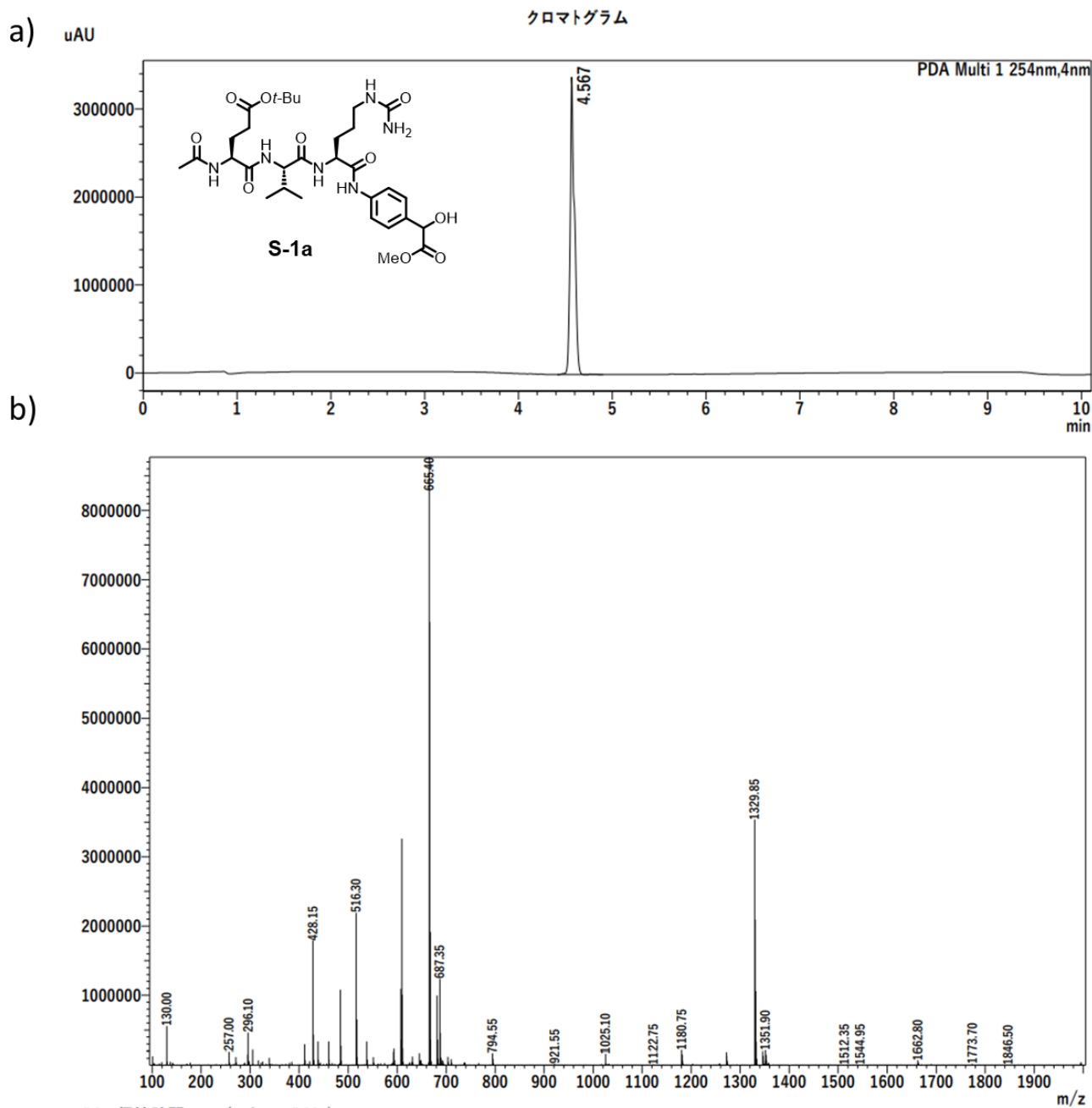


Figure S1. Analysis of compound **S-1a**, a) HPLC analysis, b) MS analysis

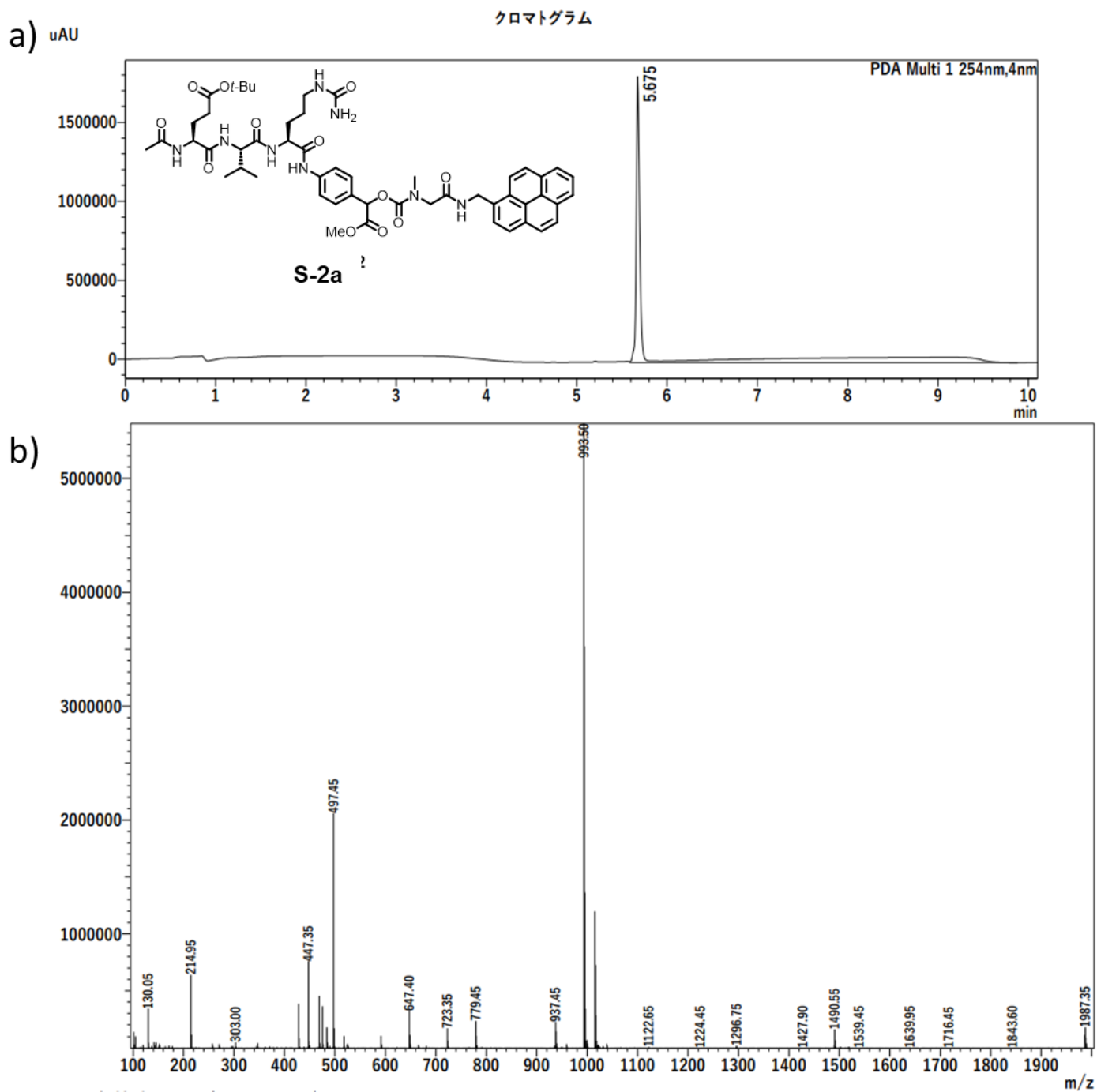


Figure S3. Analysis of compound **S-2a**, a) HPLC analysis, b) MS analysis

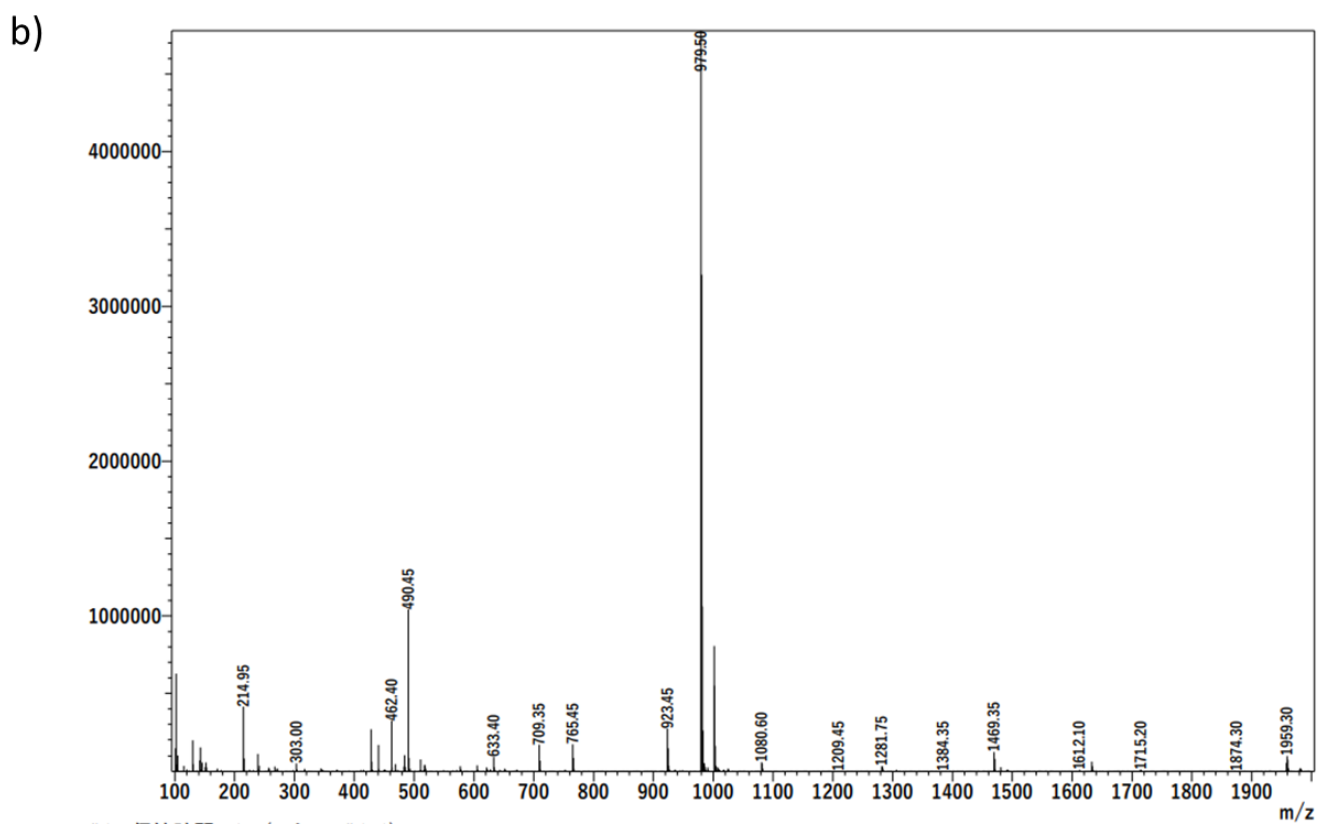
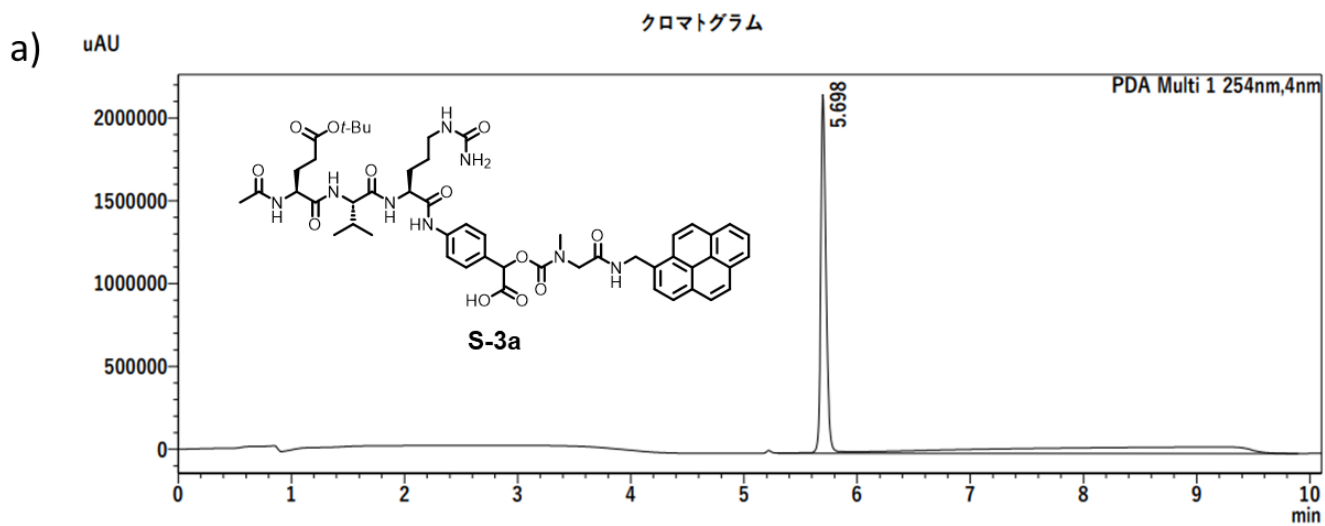


Figure S5. Analysis of compound **S-3a**, a) HPLC analysis, b) MS analysis

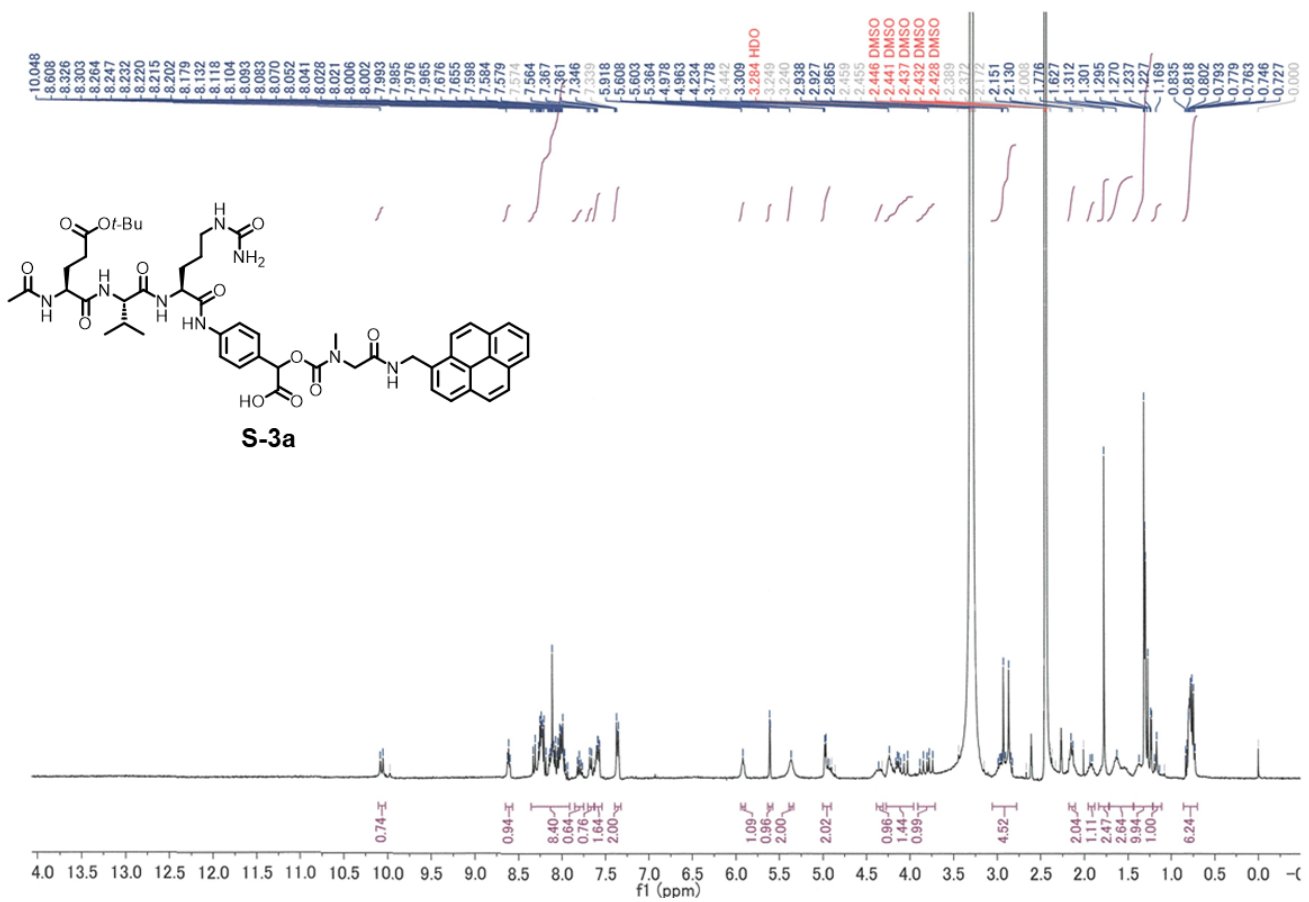


Figure S6. ¹H NMR of compound S-3a

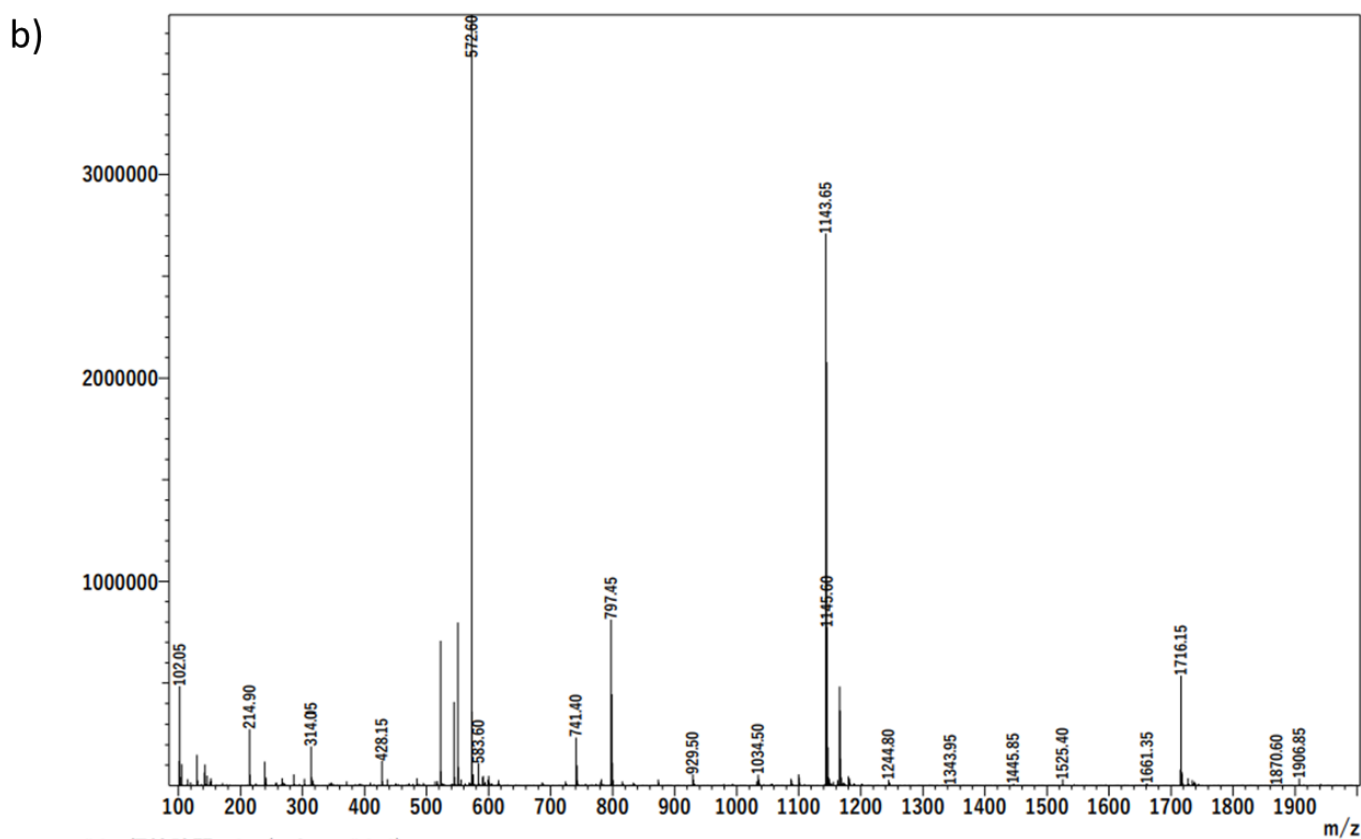
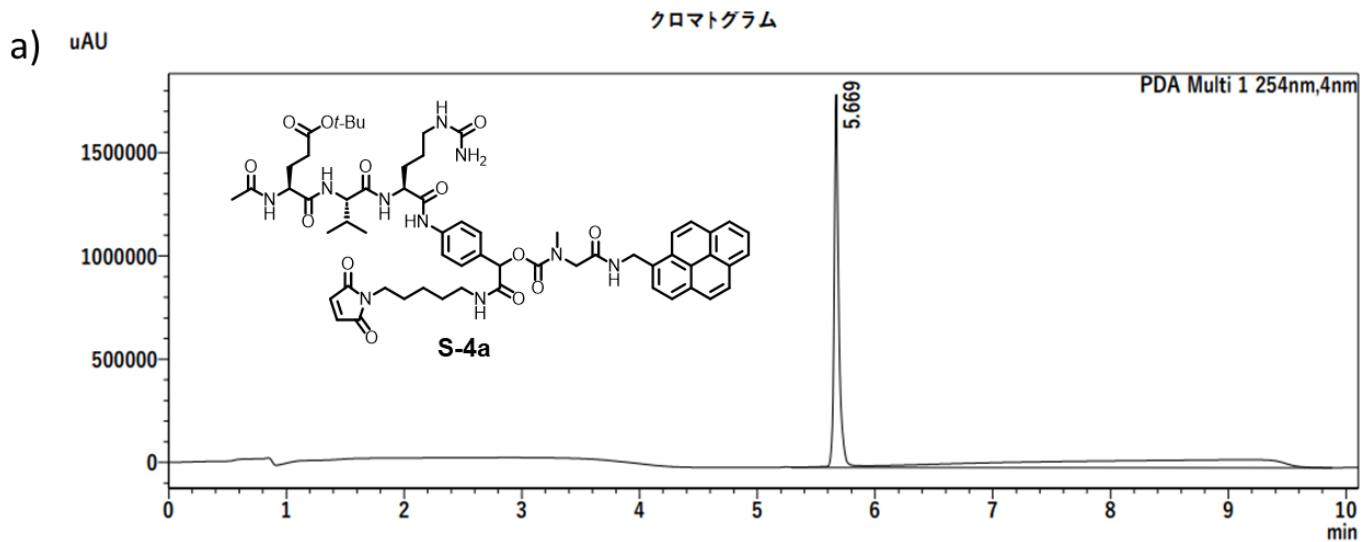


Figure S7. Analysis of compound **S-4a**, a) HPLC analysis, b) MS analysis

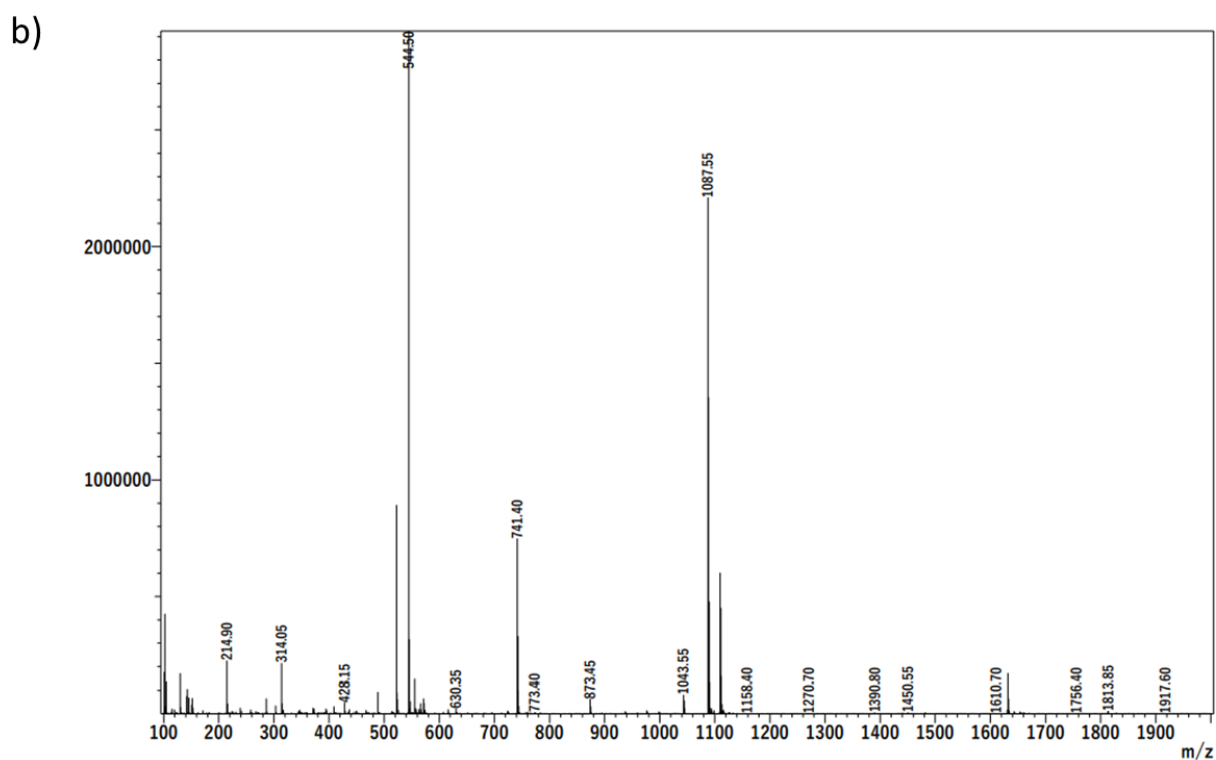
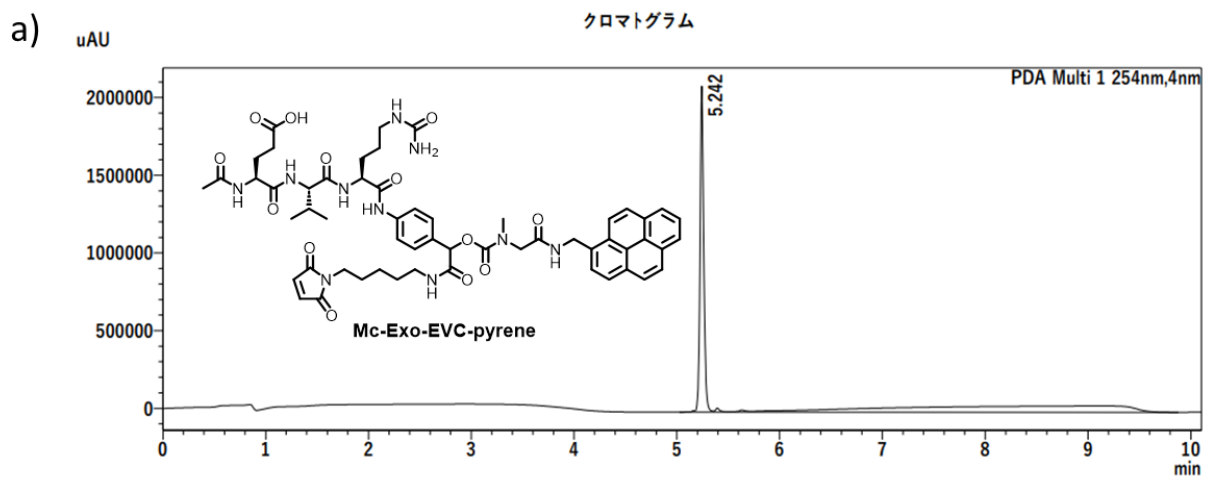


Figure S9. Analysis of compound Mc-Exo-EVC-pyrene, a) HPLC analysis, b) MS analysis

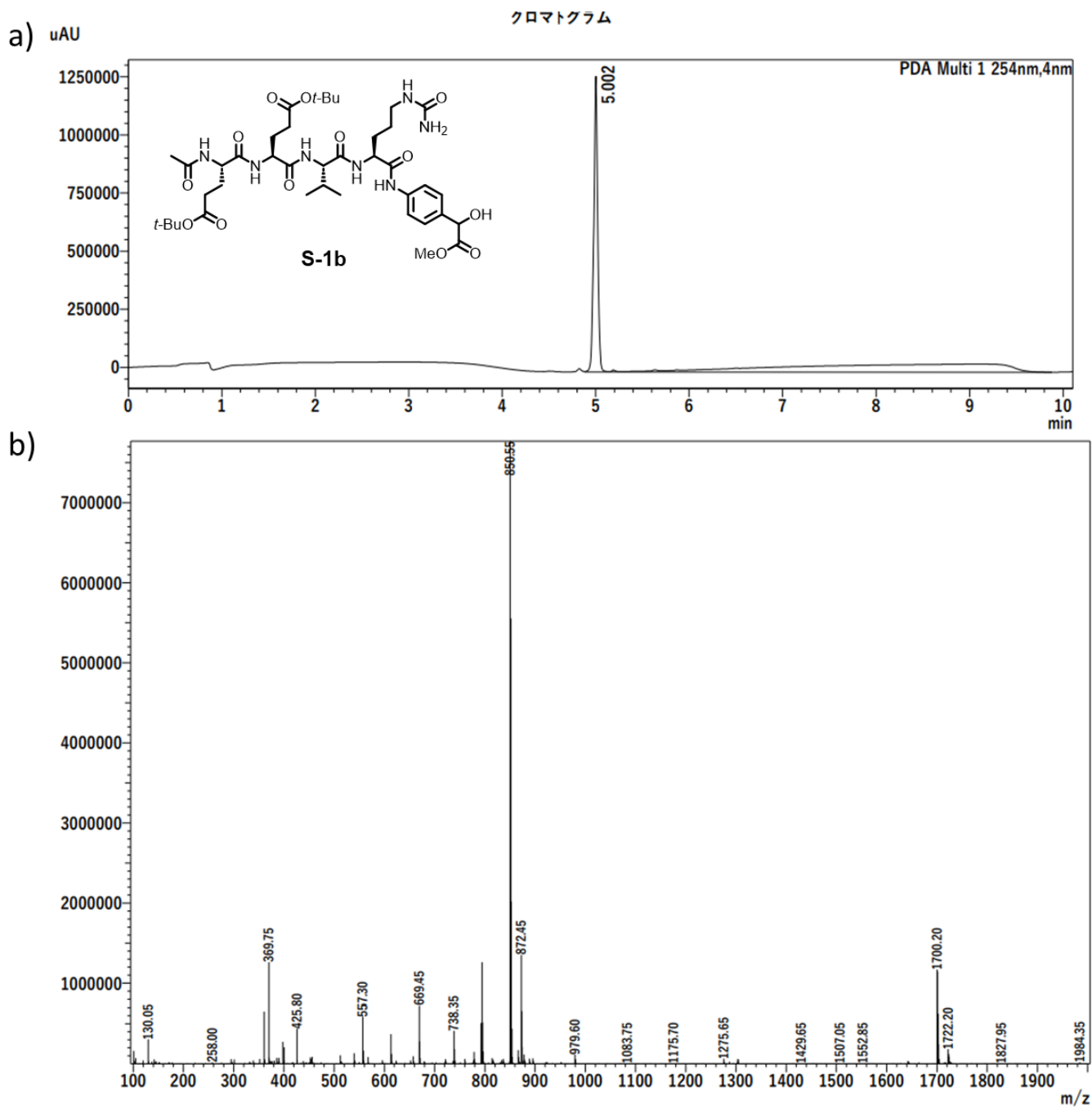


Figure S11. Analysis of compound **S-1b**, a) HPLC analysis, b) MS analysis

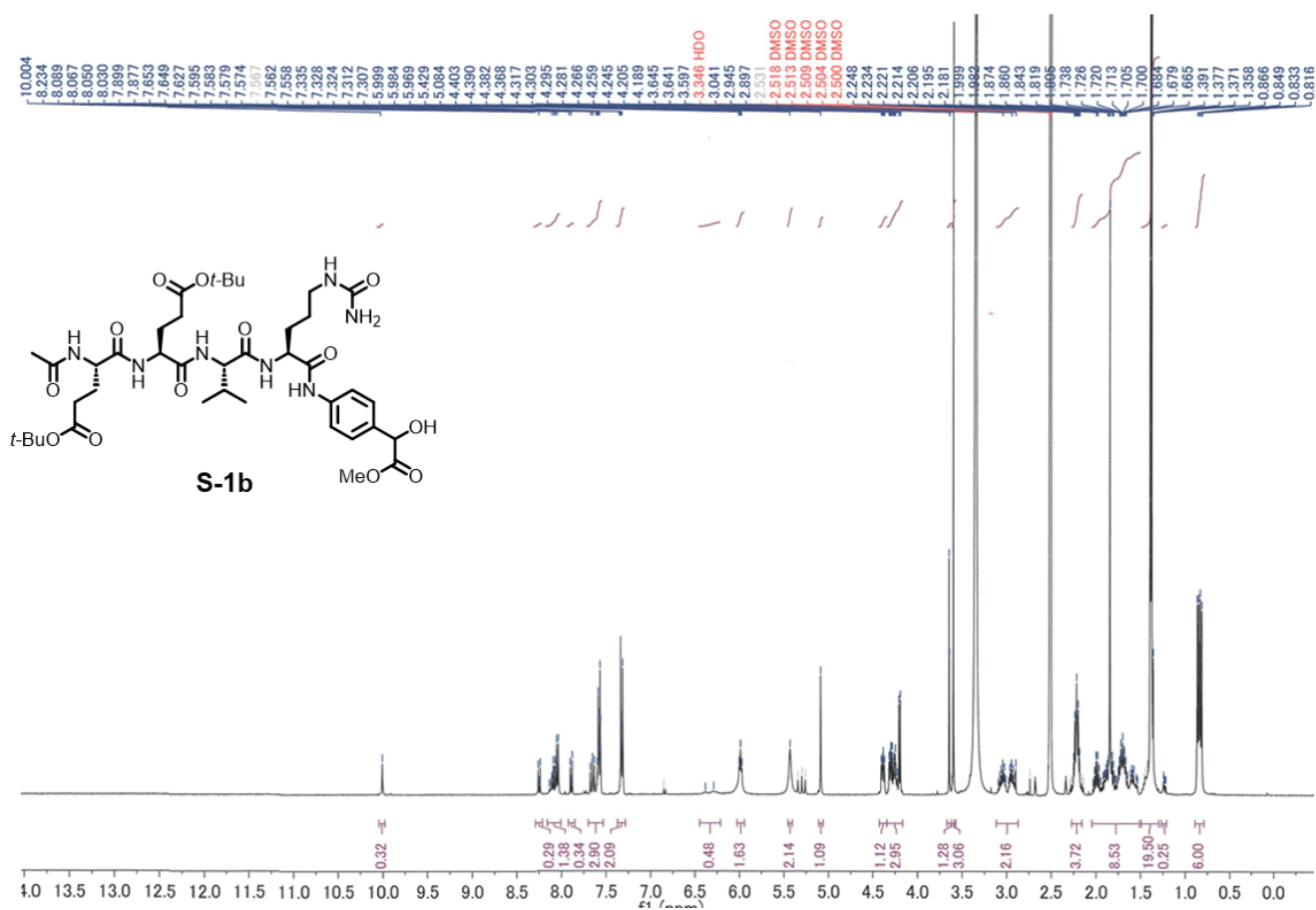


Figure S12. ¹H NMR of compound **S-1b**

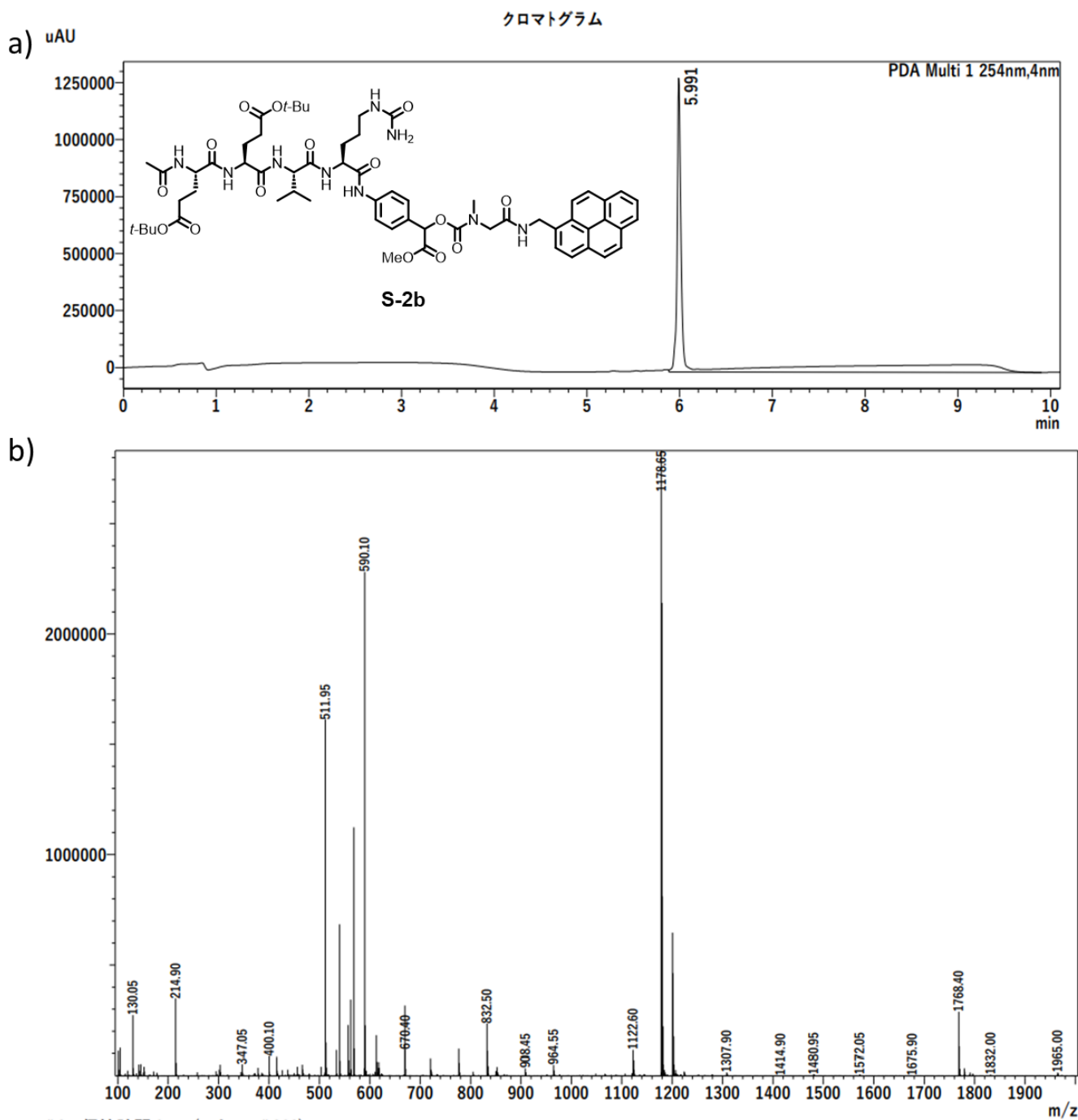


Figure S13. Analysis of compound **S-2b**, a) HPLC analysis, b) MS analysis

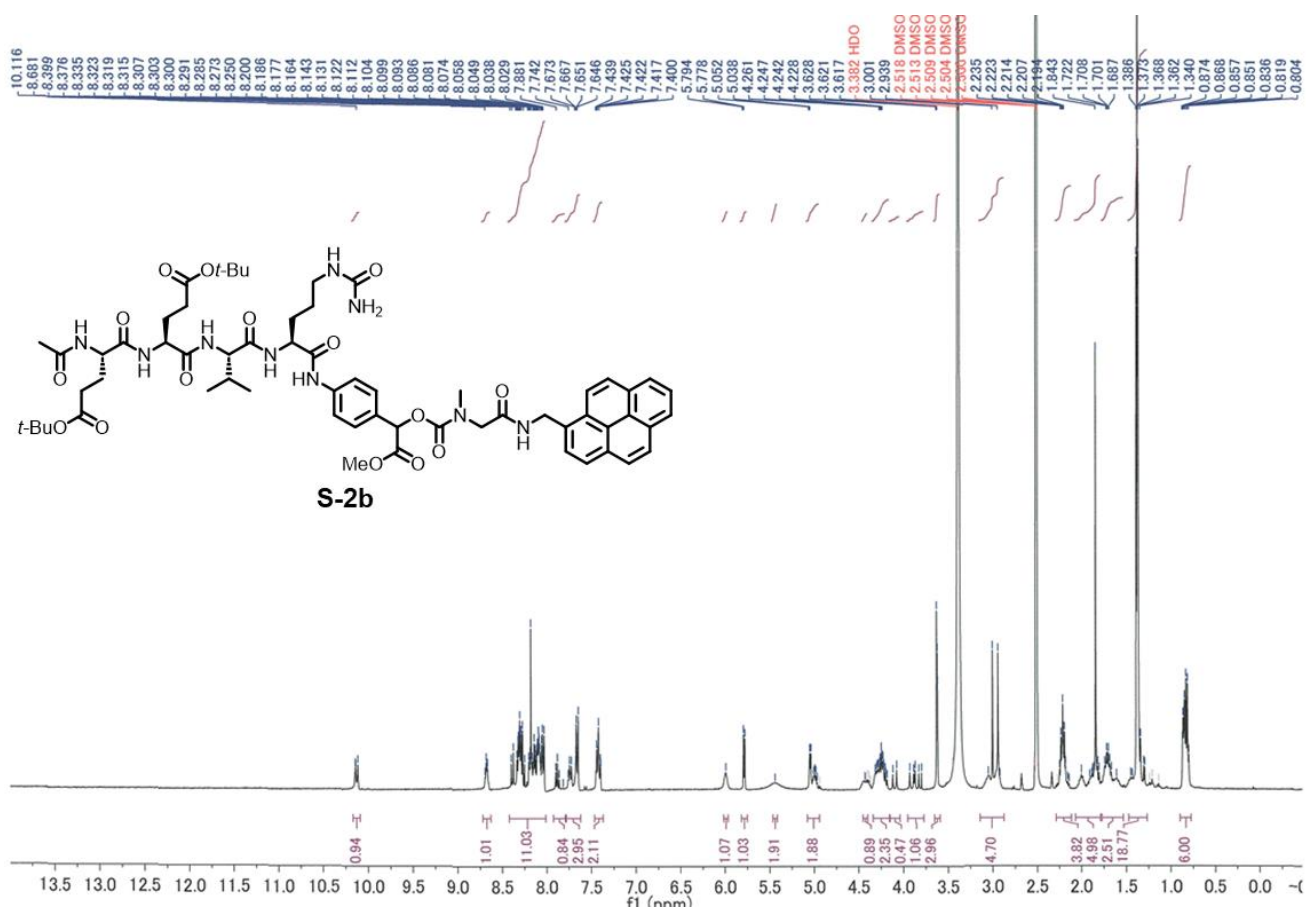


Figure S14. ¹H NMR of compound **S-2b**

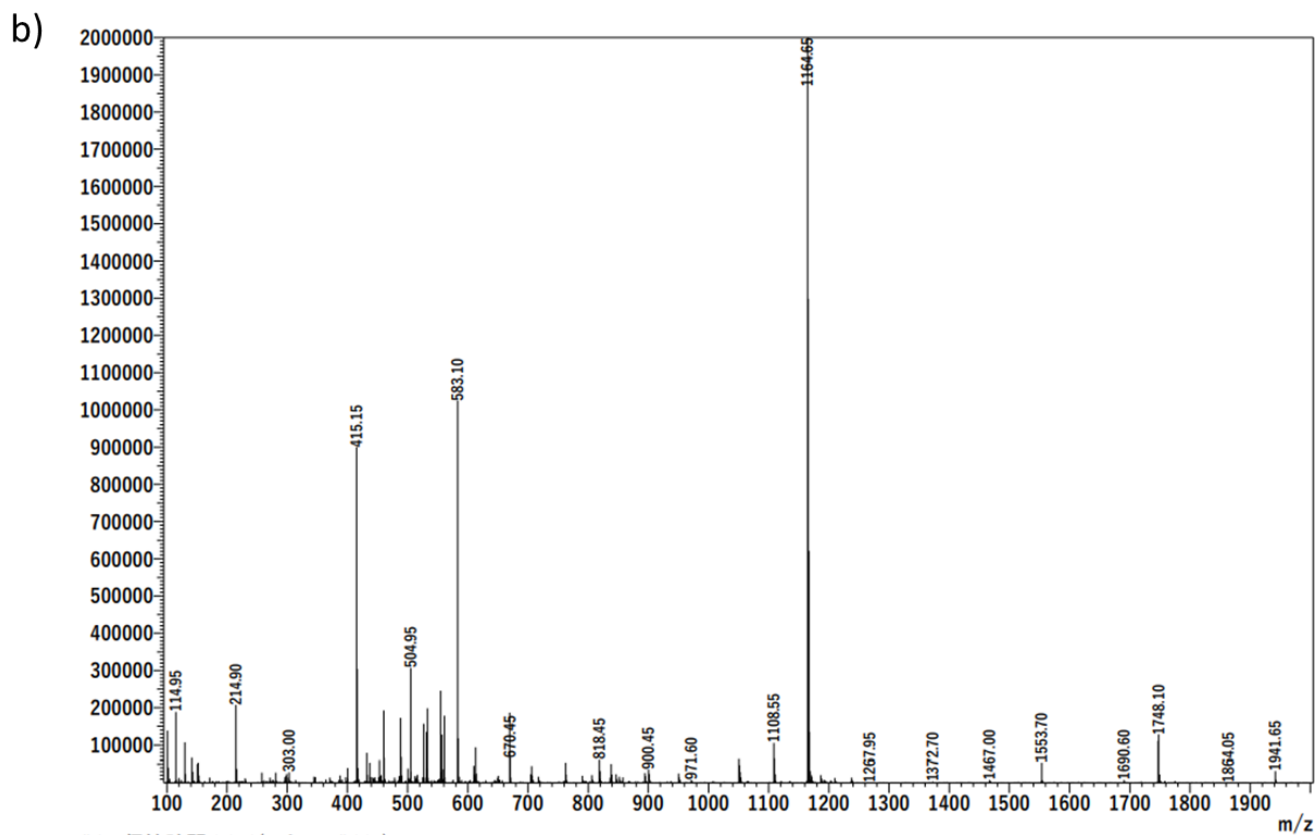
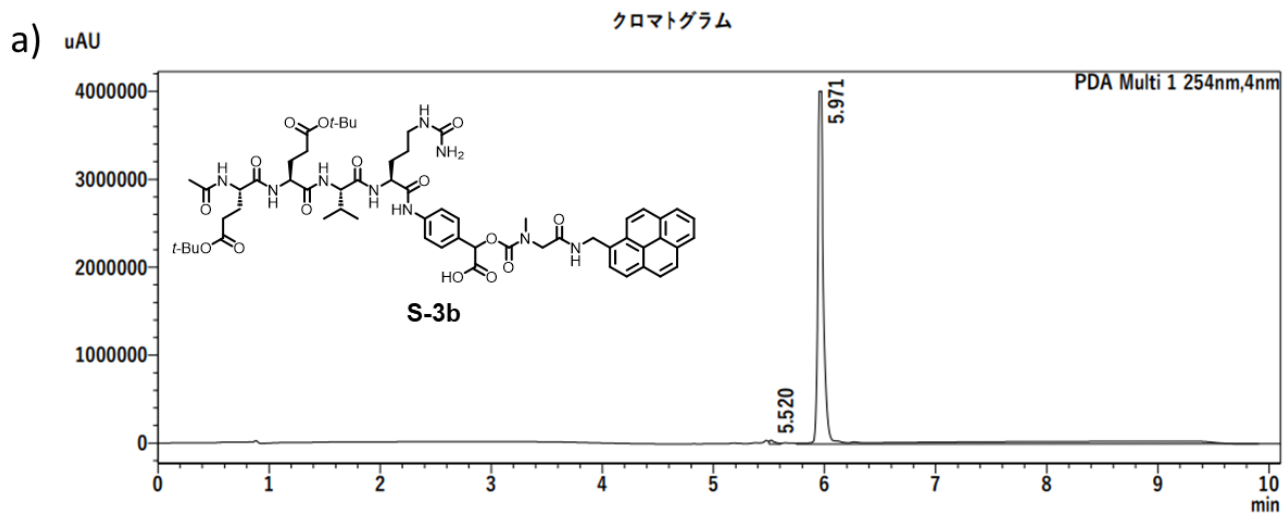


Figure S15. Analysis of compound **S-3b**, a) HPLC analysis, b) MS analysis

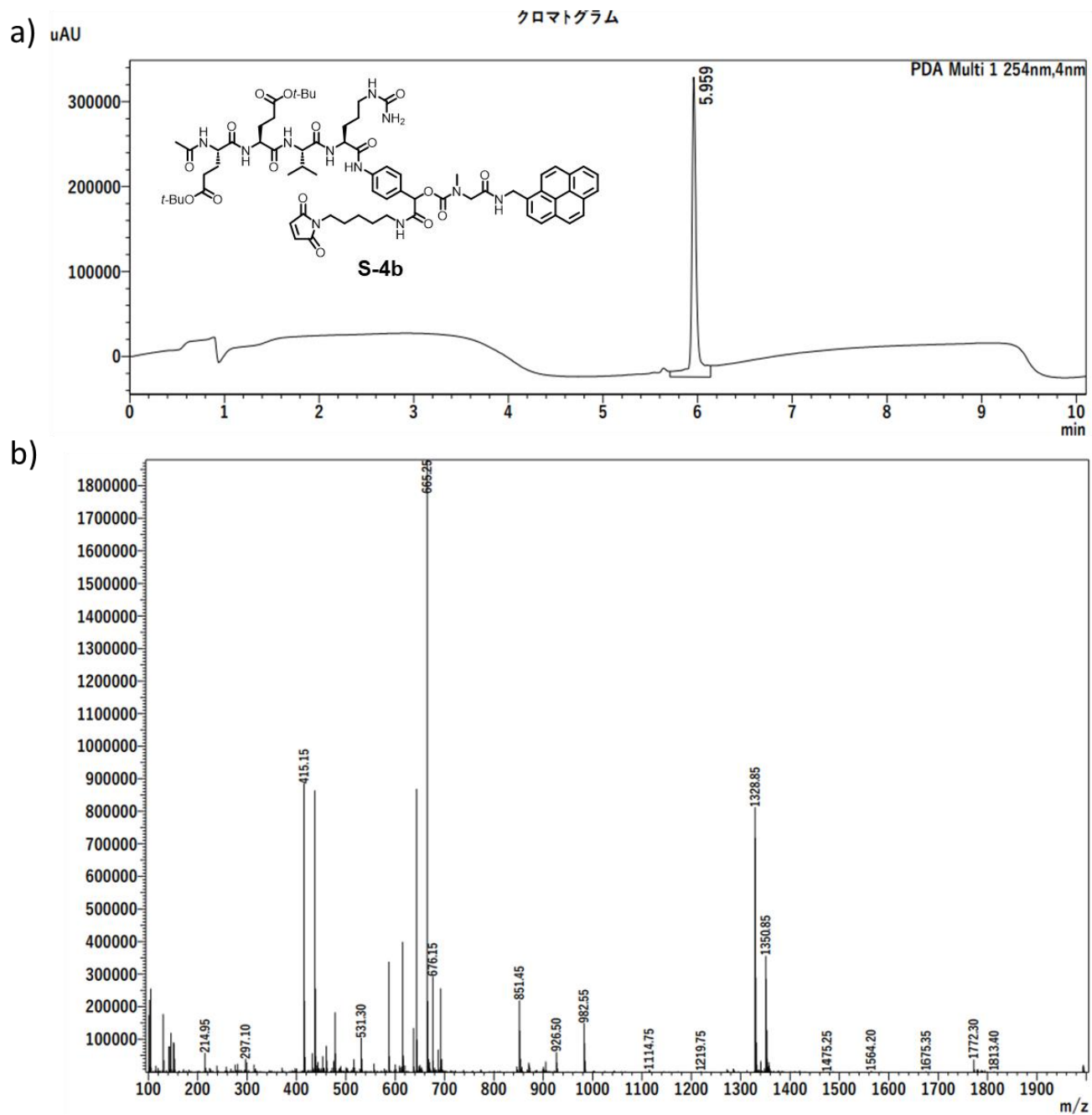


Figure S17. Analysis of compound **S-4b**, a) HPLC analysis, b) MS analysis

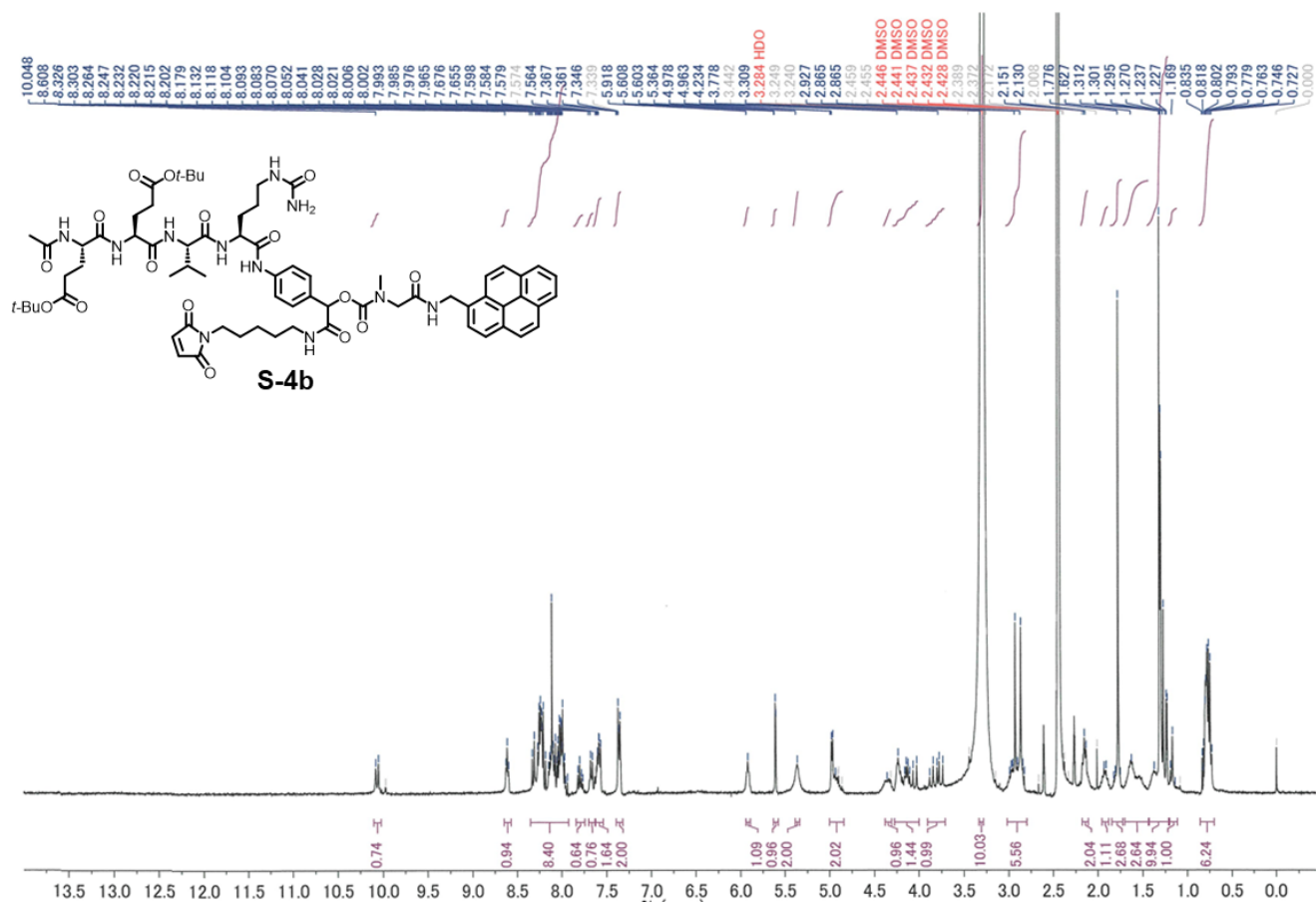


Figure S18. ¹H NMR of compound **S-4b**

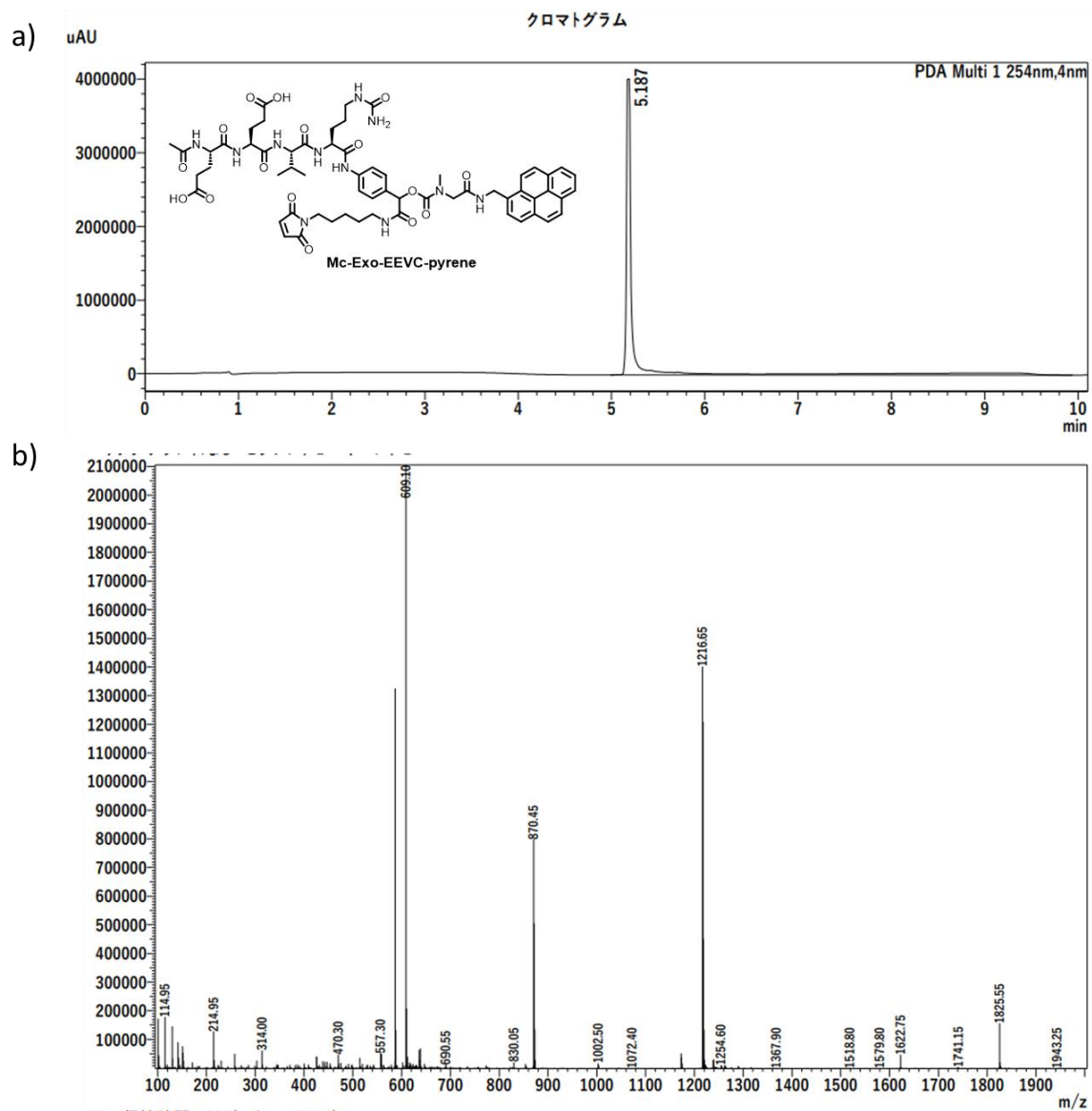


Figure S19. Analysis of compound Mc-Exo-EEVC-pyrene, a) HPLC analysis, b) MS analysis

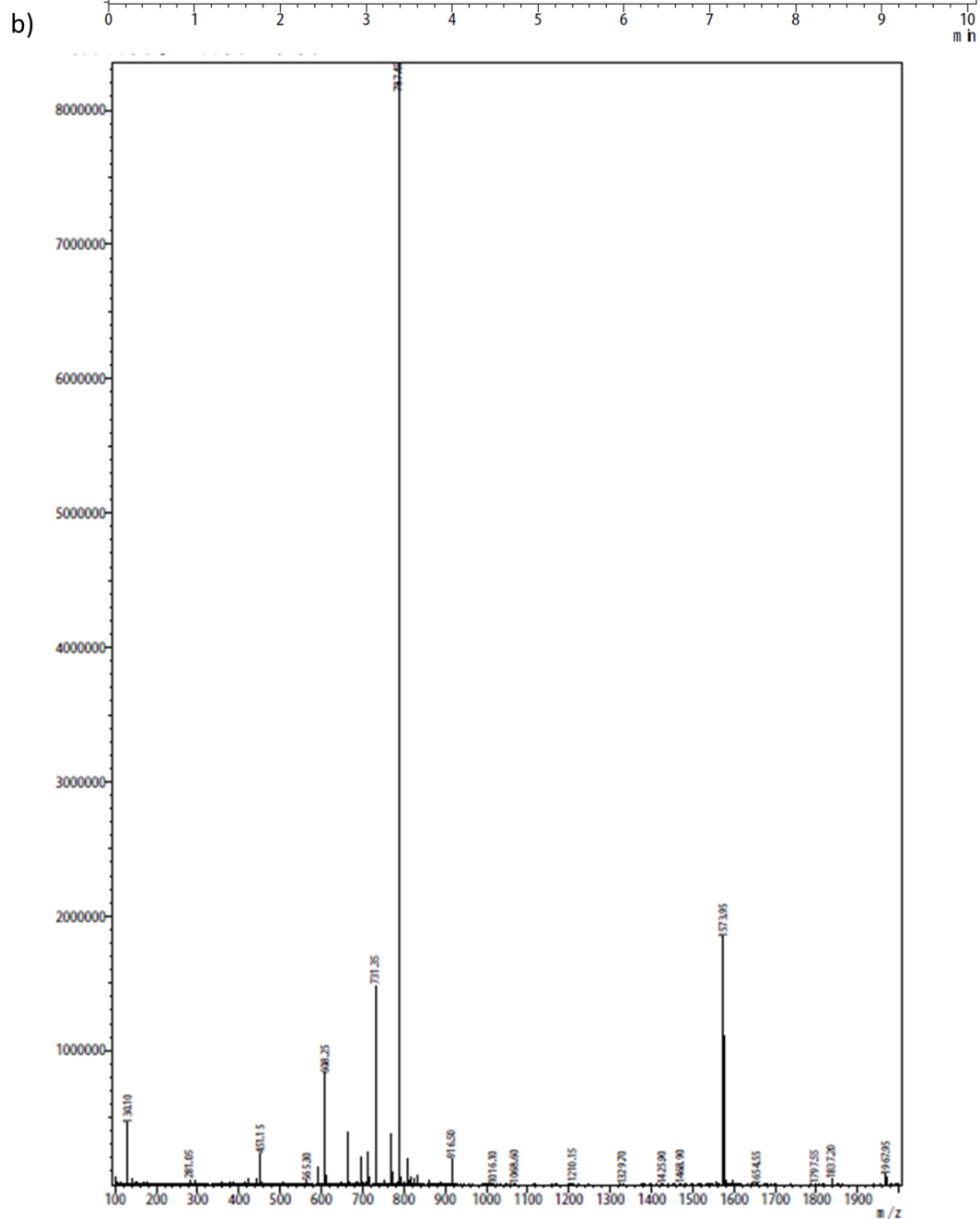
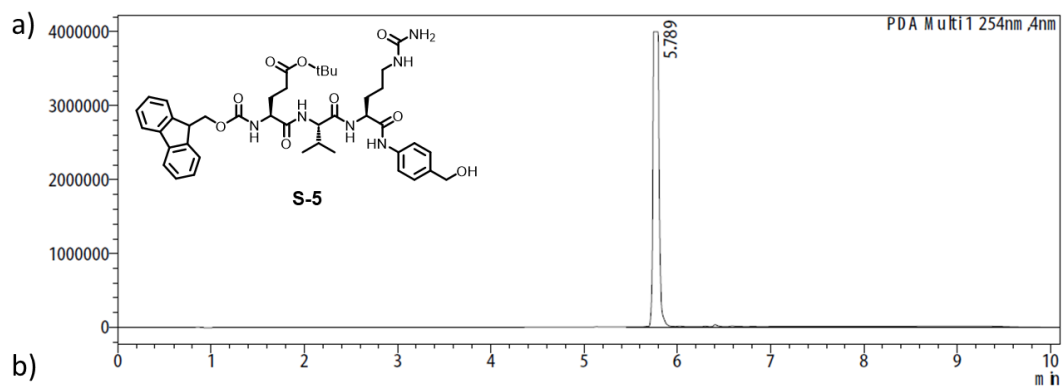


Figure S21. Analysis of compound **S-5**, a) HPLC analysis, b) MS analysis

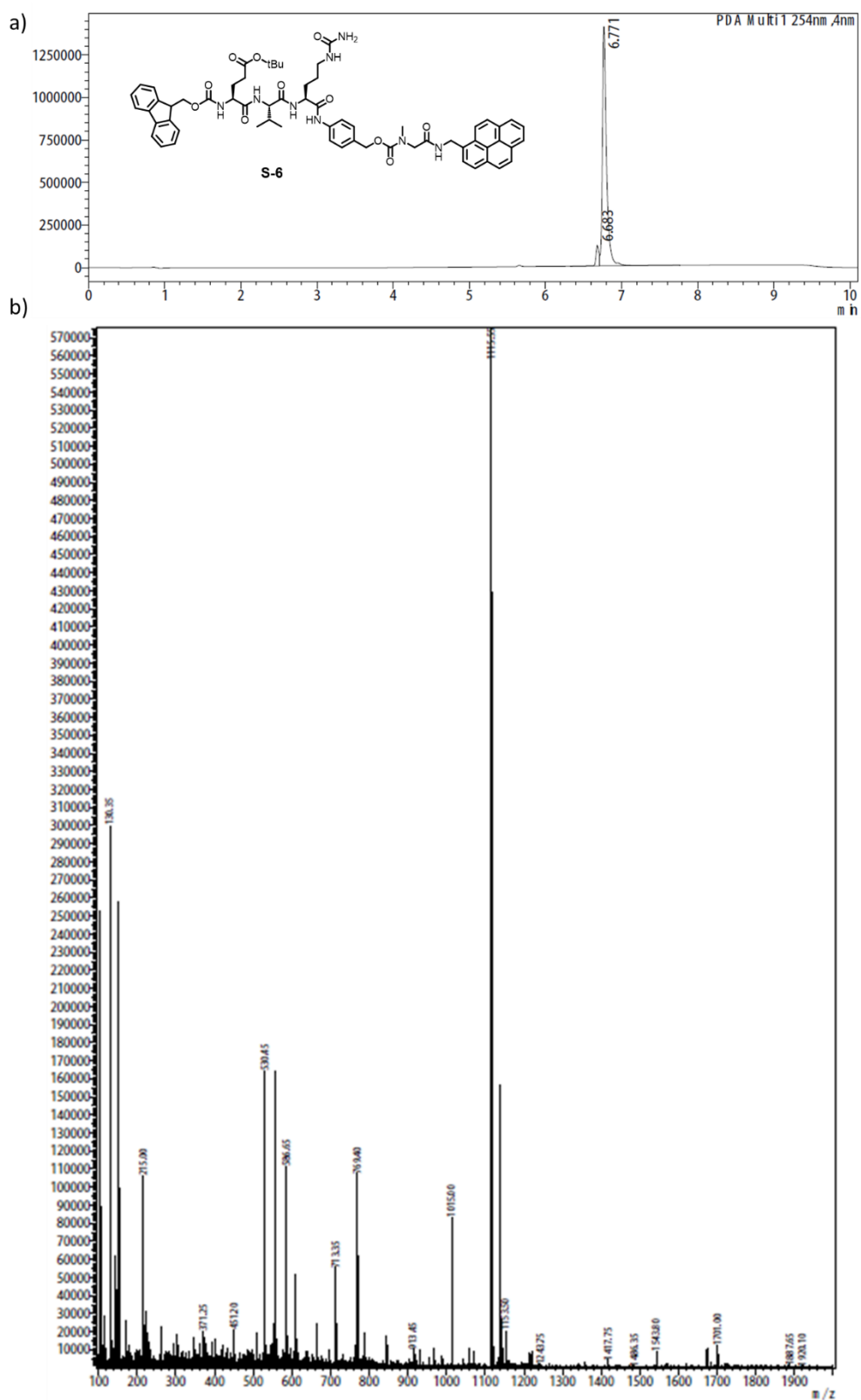


Figure S22. Analysis of compound **S-6**, a) HPLC analysis, b) MS analysis

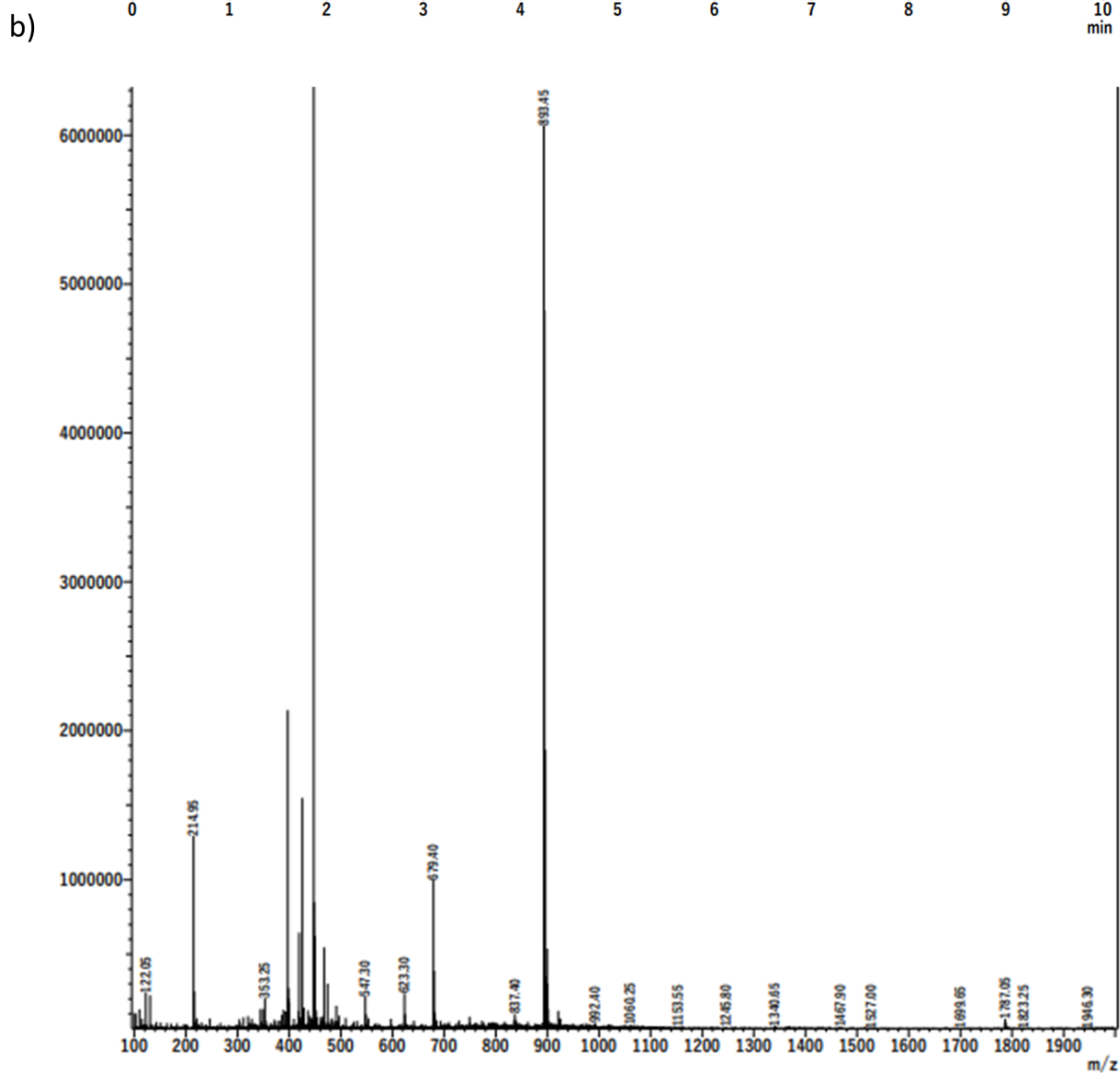
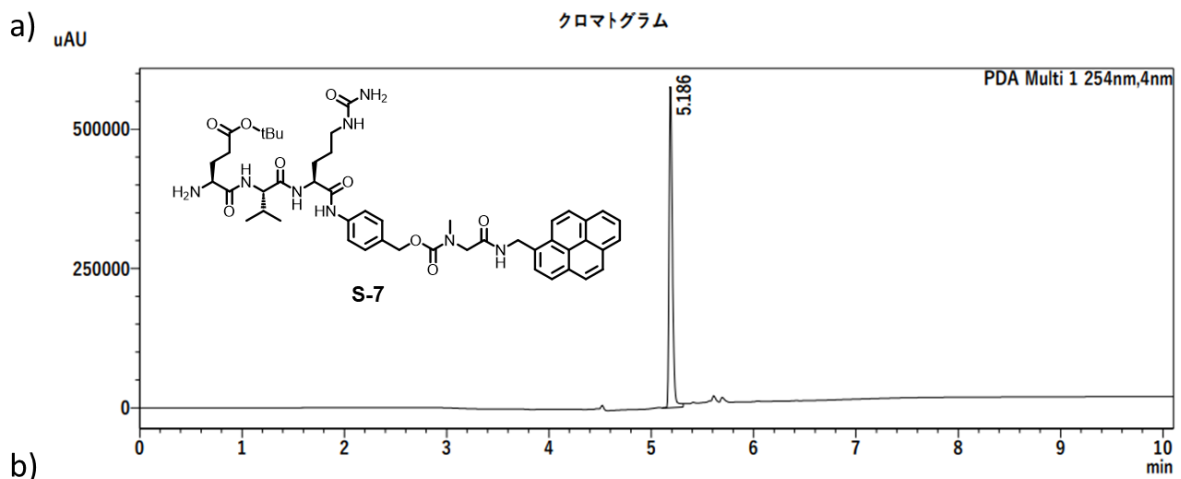


Figure S23. Analysis of compound S-7, a) HPLC analysis, b) MS analysis

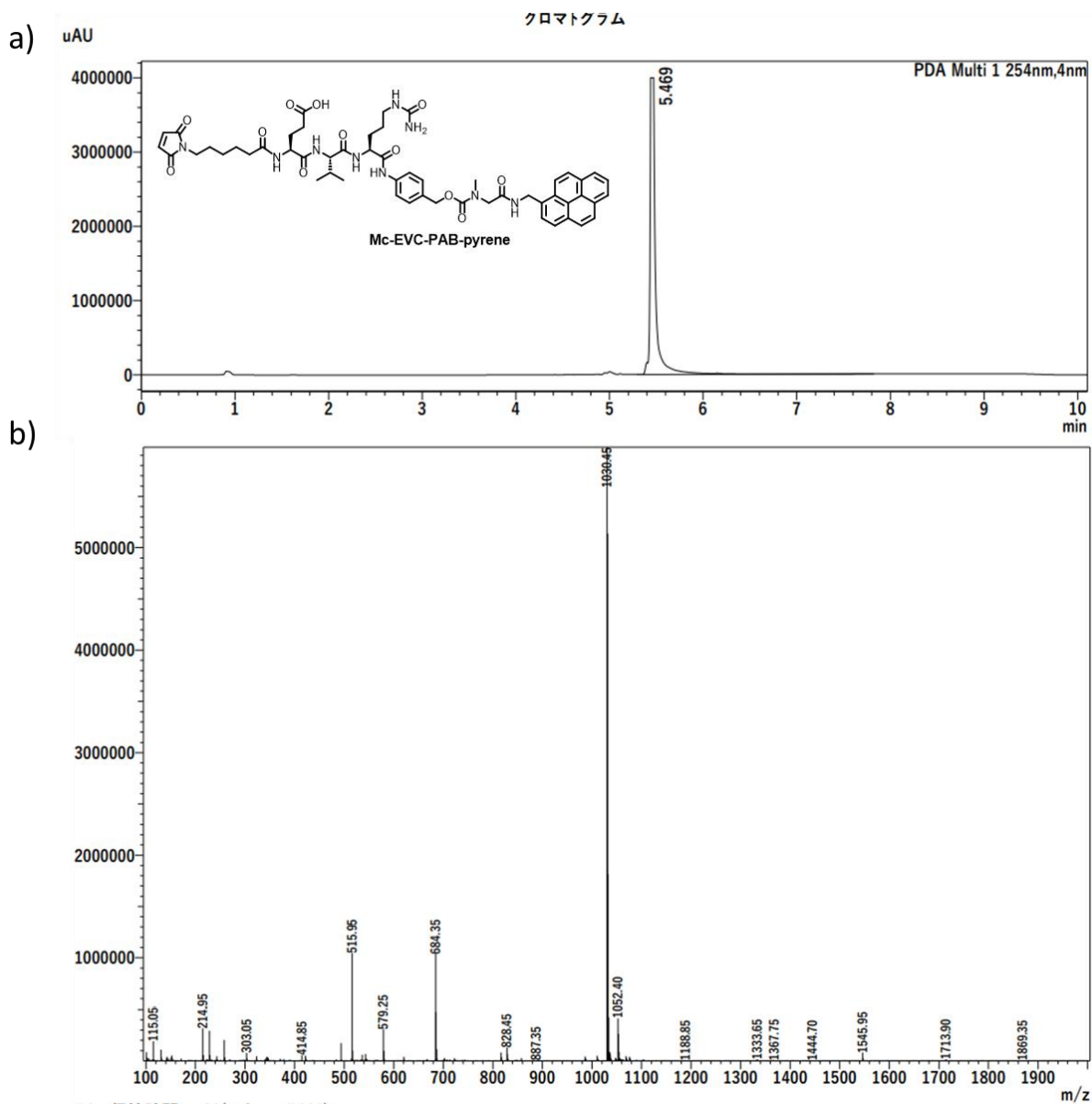


Figure S24. Analysis of compound Mc-EVC-PAB-pyrene, a) HPLC analysis, b) MS analysis

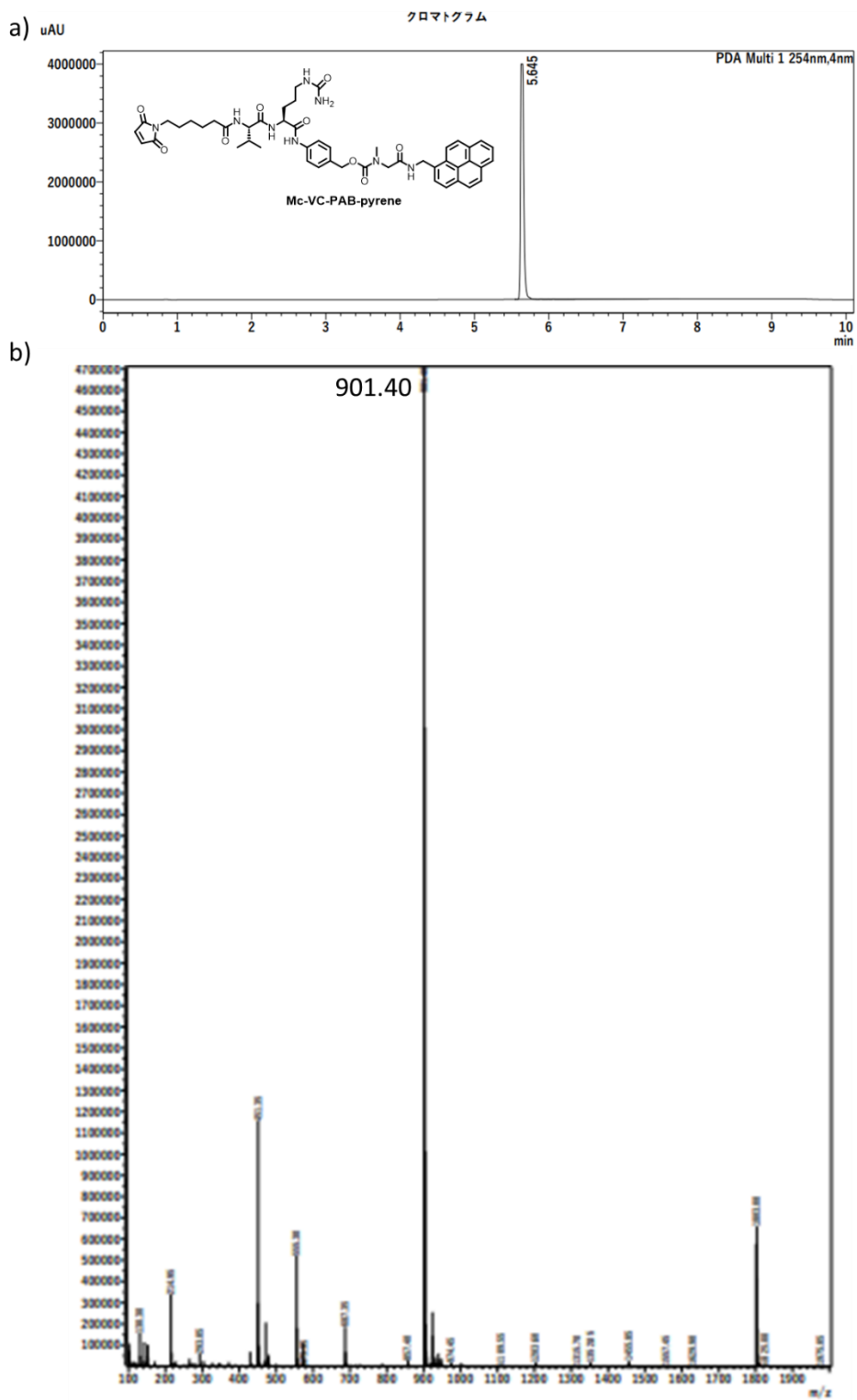
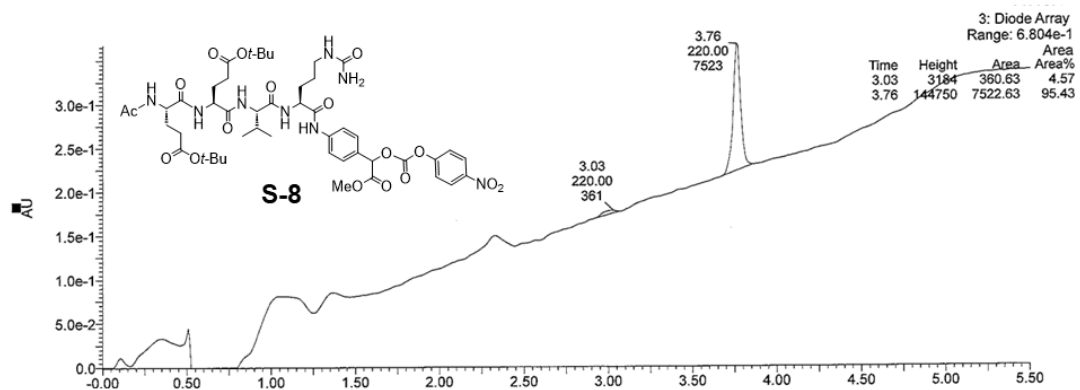


Figure S25. Analysis of compound Mc-VC-PAB-pyrene, a) HPLC analysis, b) MS analysis

a)



b)

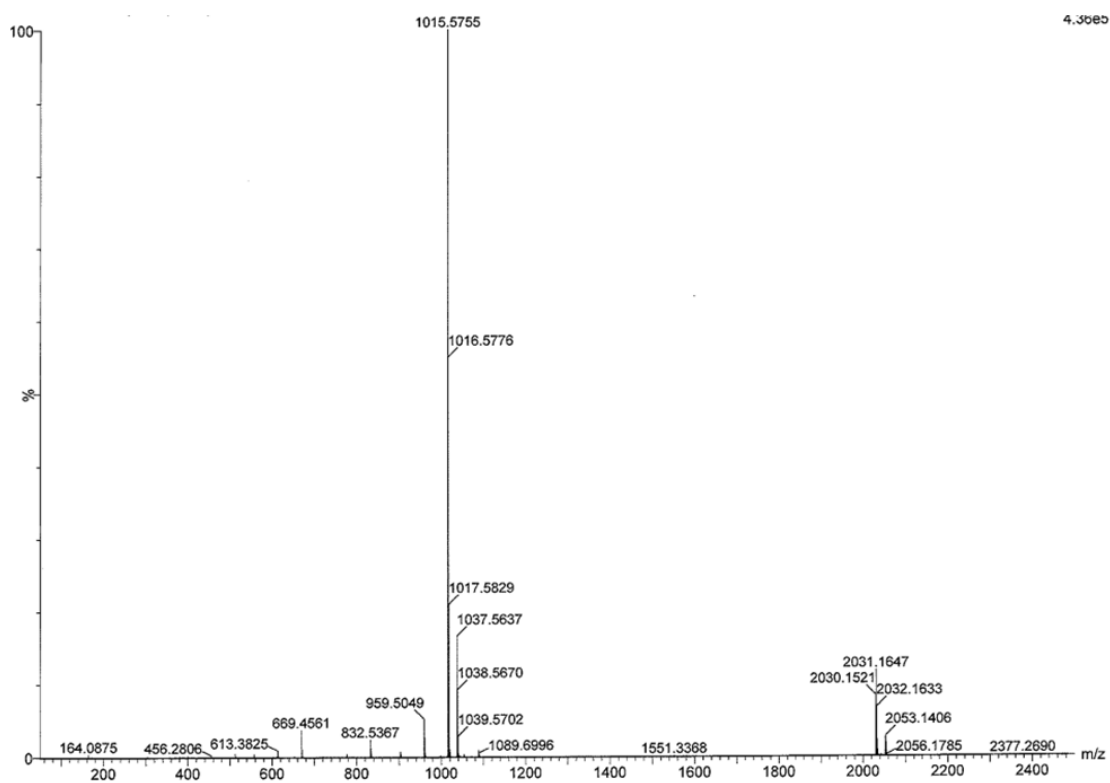


Figure S26. Analysis of compound **S-8**, a) HPLC analysis, b) MS analysis

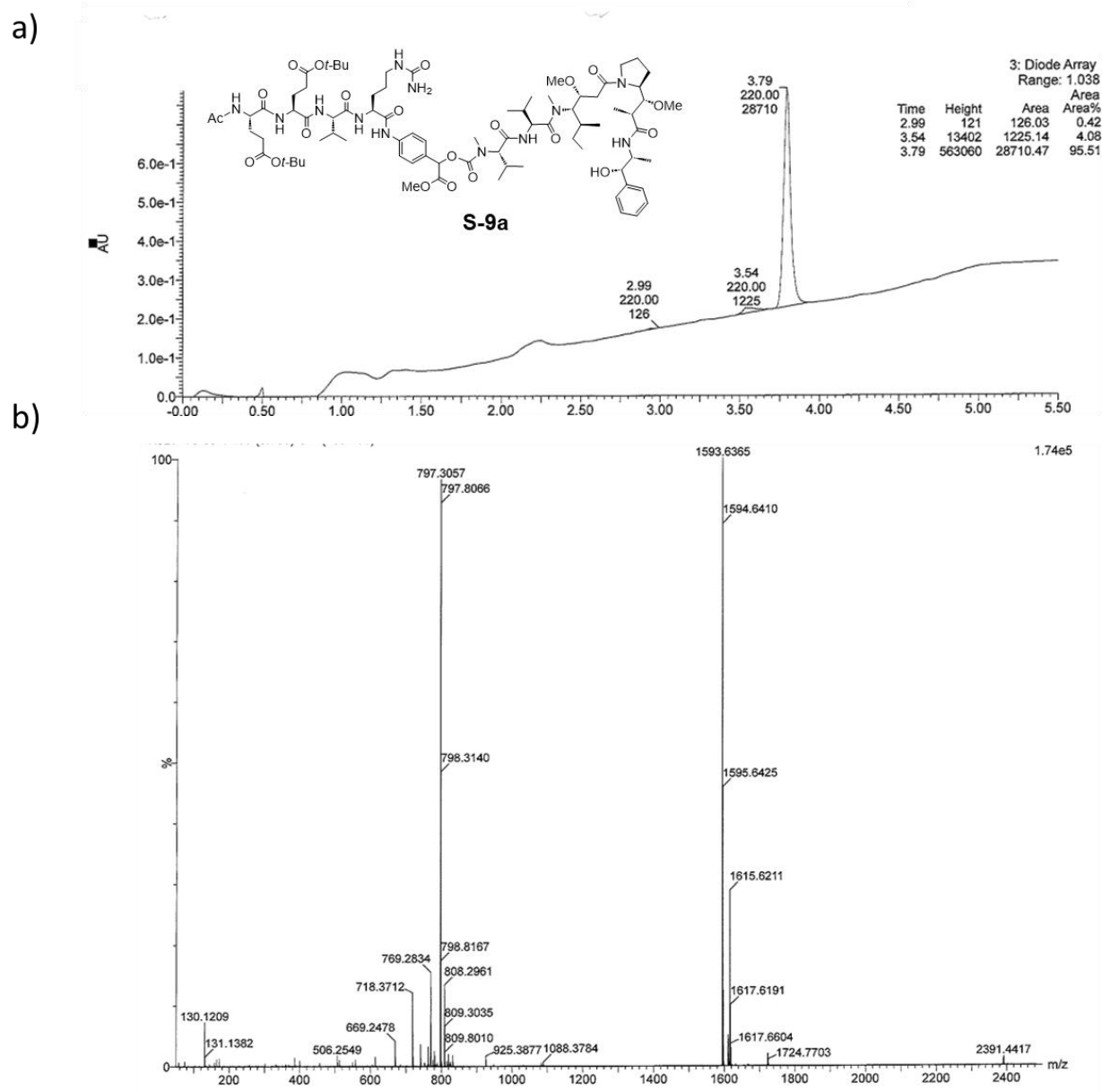


Figure S27. Analysis of compound **S-9a**, a) HPLC analysis, b) MS analysis

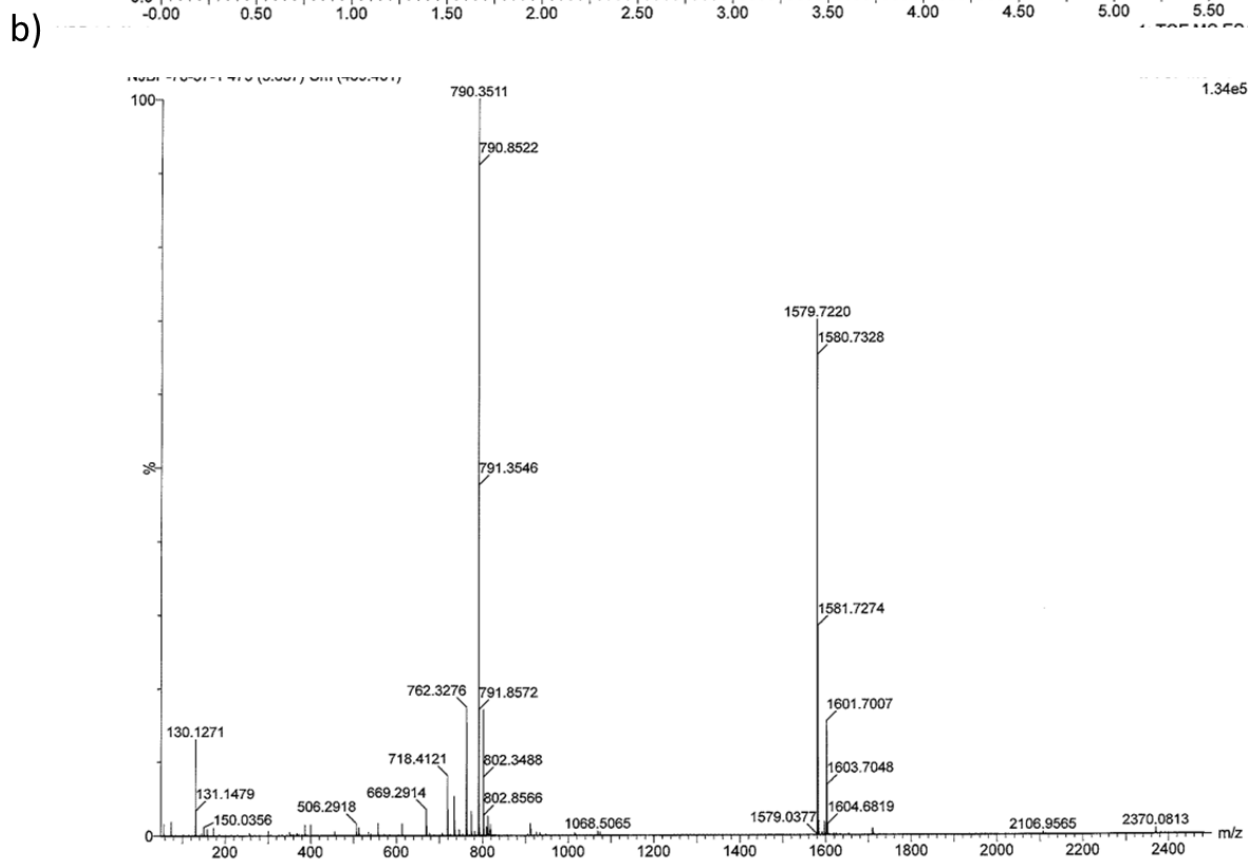
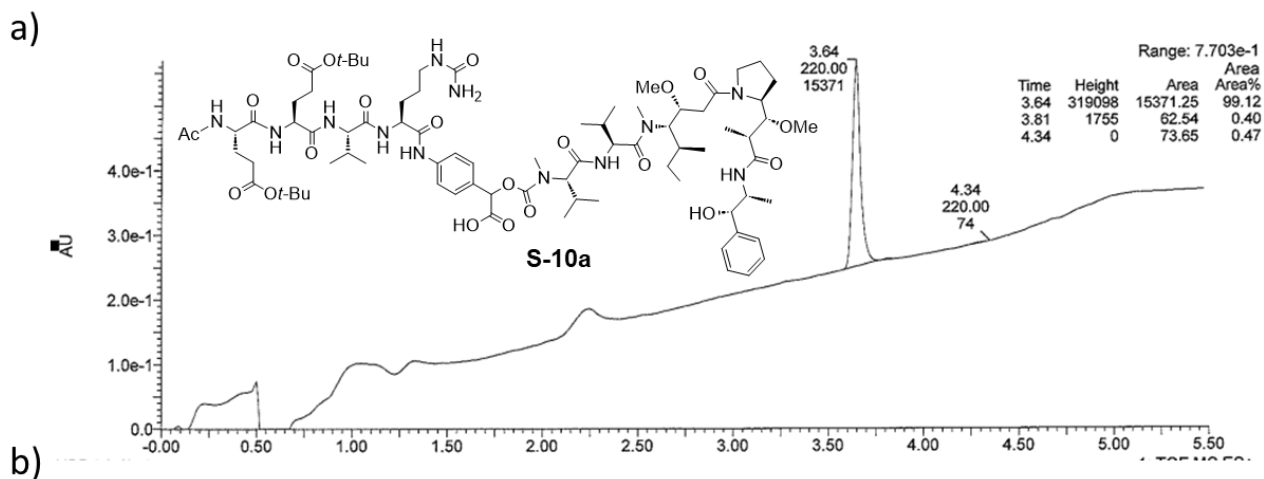


Figure S28. Analysis of compound **S-10a**, a) HPLC analysis, b) MS analysis

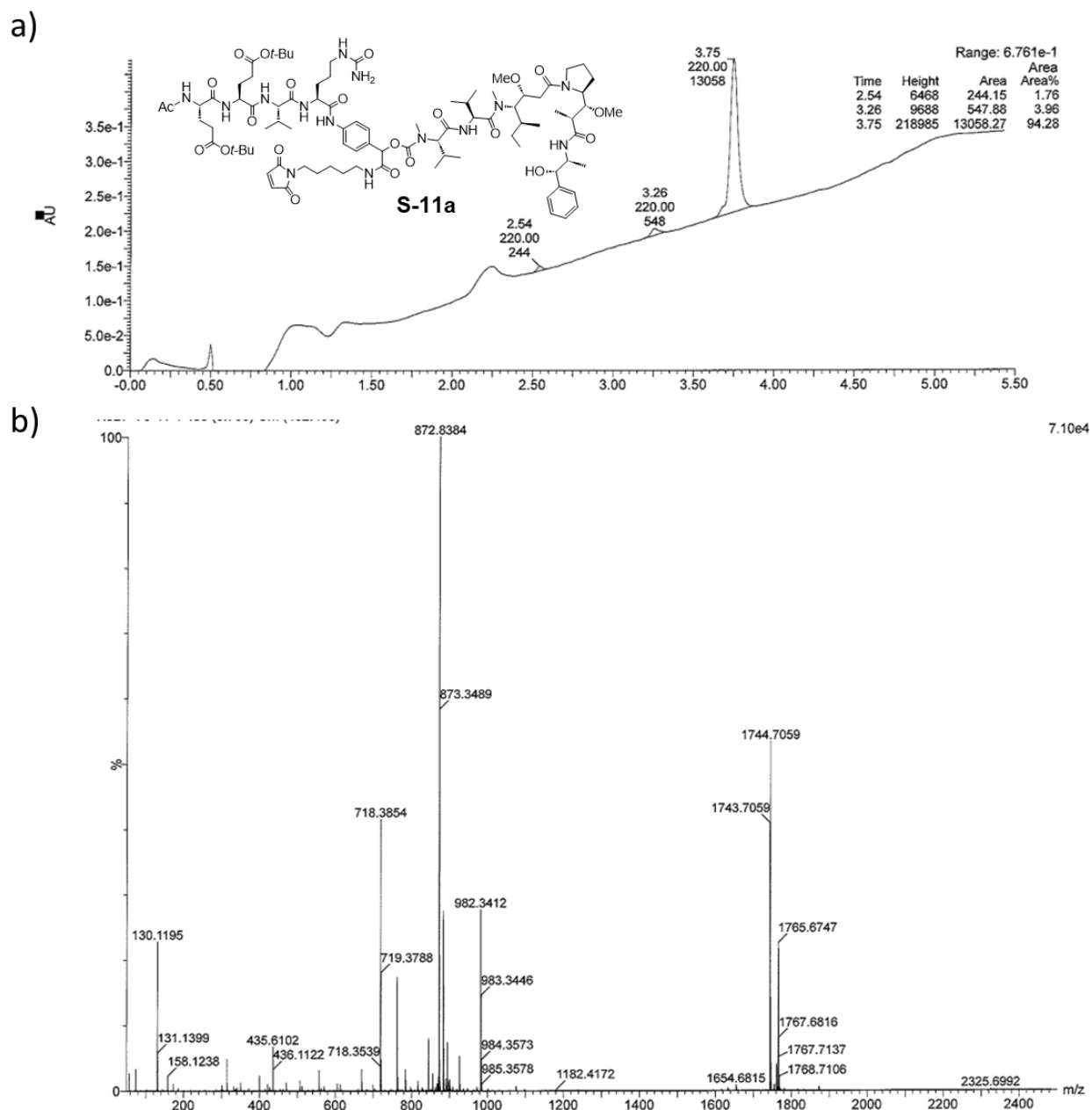


Figure S29. Analysis of compound **S-11a**, a) HPLC analysis, b) MS analysis

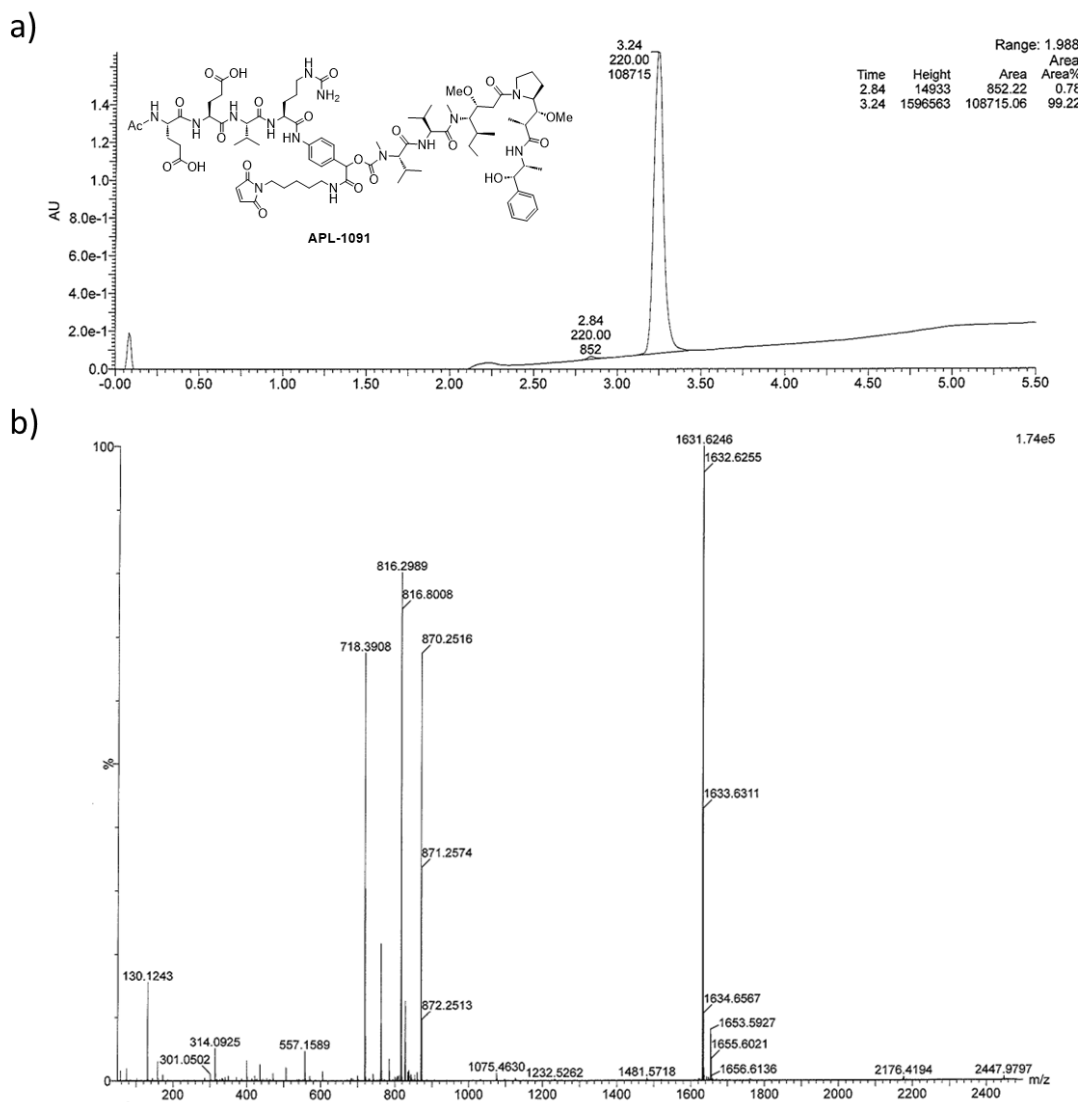


Figure S30. Analysis of compound APL-1091, a) HPLC analysis, b) MS analysis

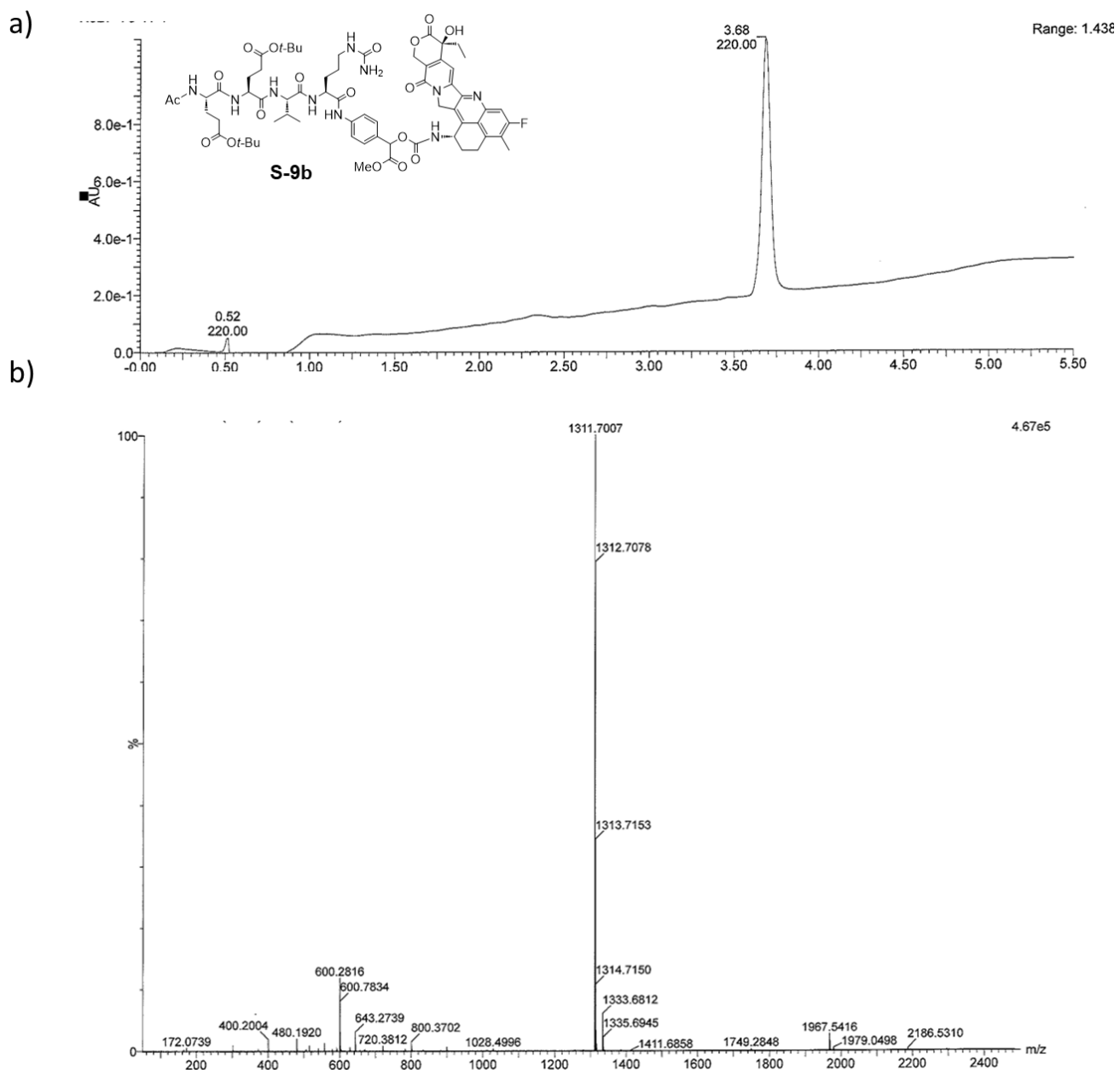


Figure S31. Analysis of compound **S-9b**, a) HPLC analysis, b) MS analysis

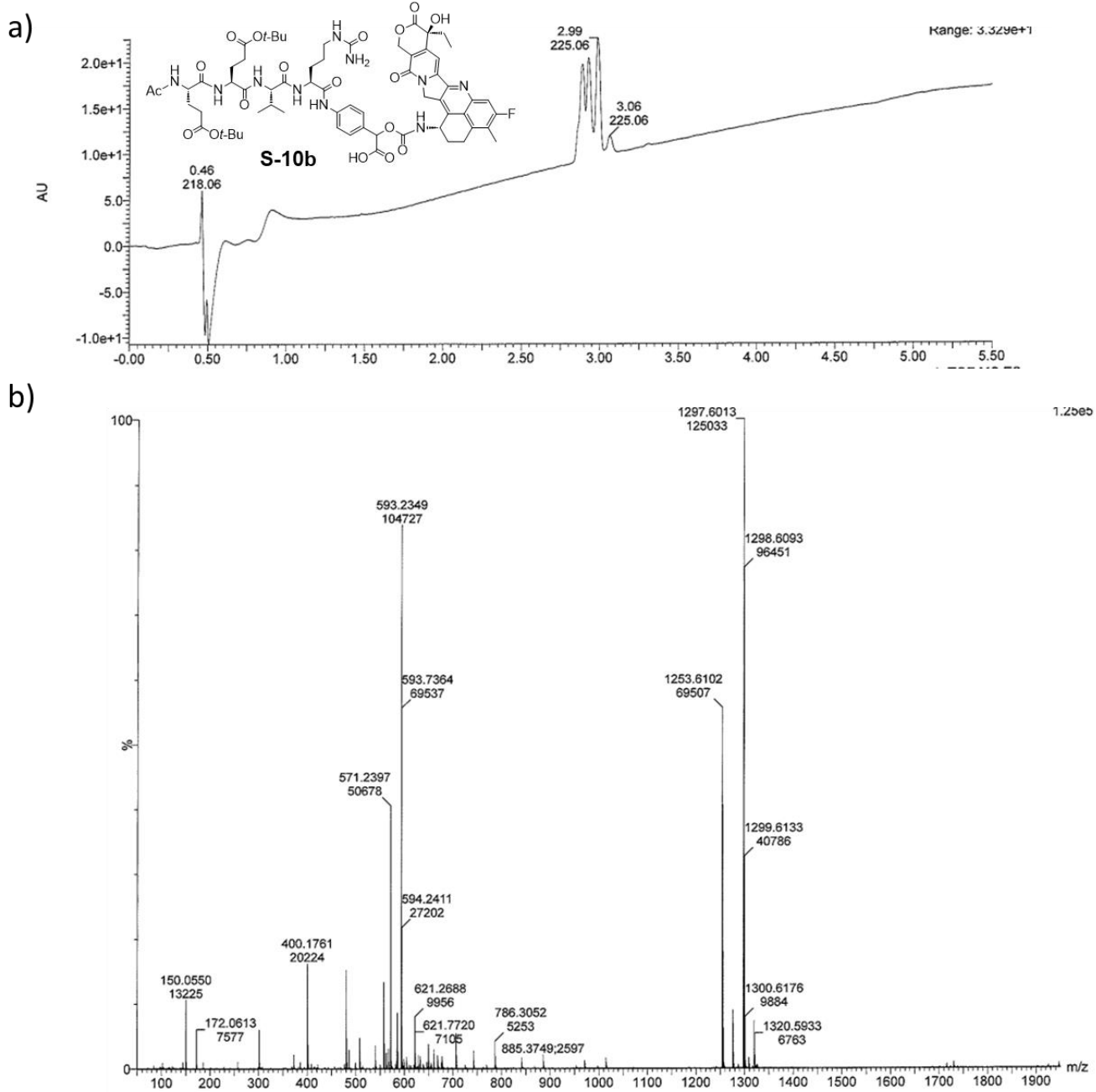


Figure S32. Analysis of compound **S-10b**, a) HPLC analysis, b) MS analysis

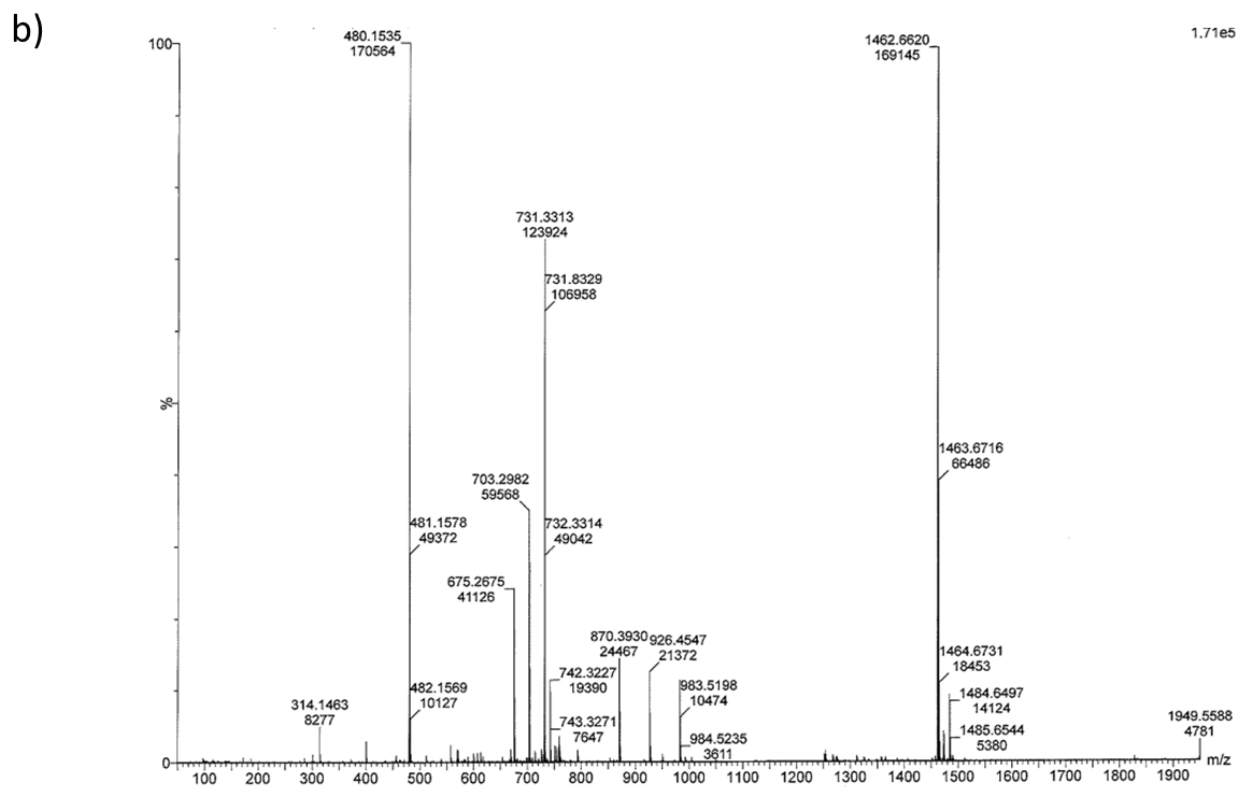
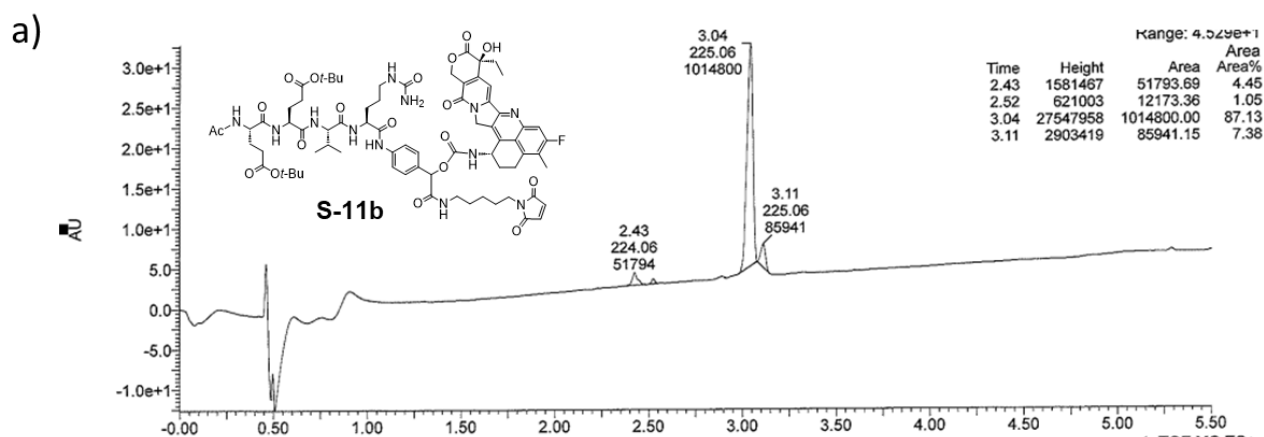


Figure S33. Analysis of compound **S-11b**, a) HPLC analysis, b) MS analysis

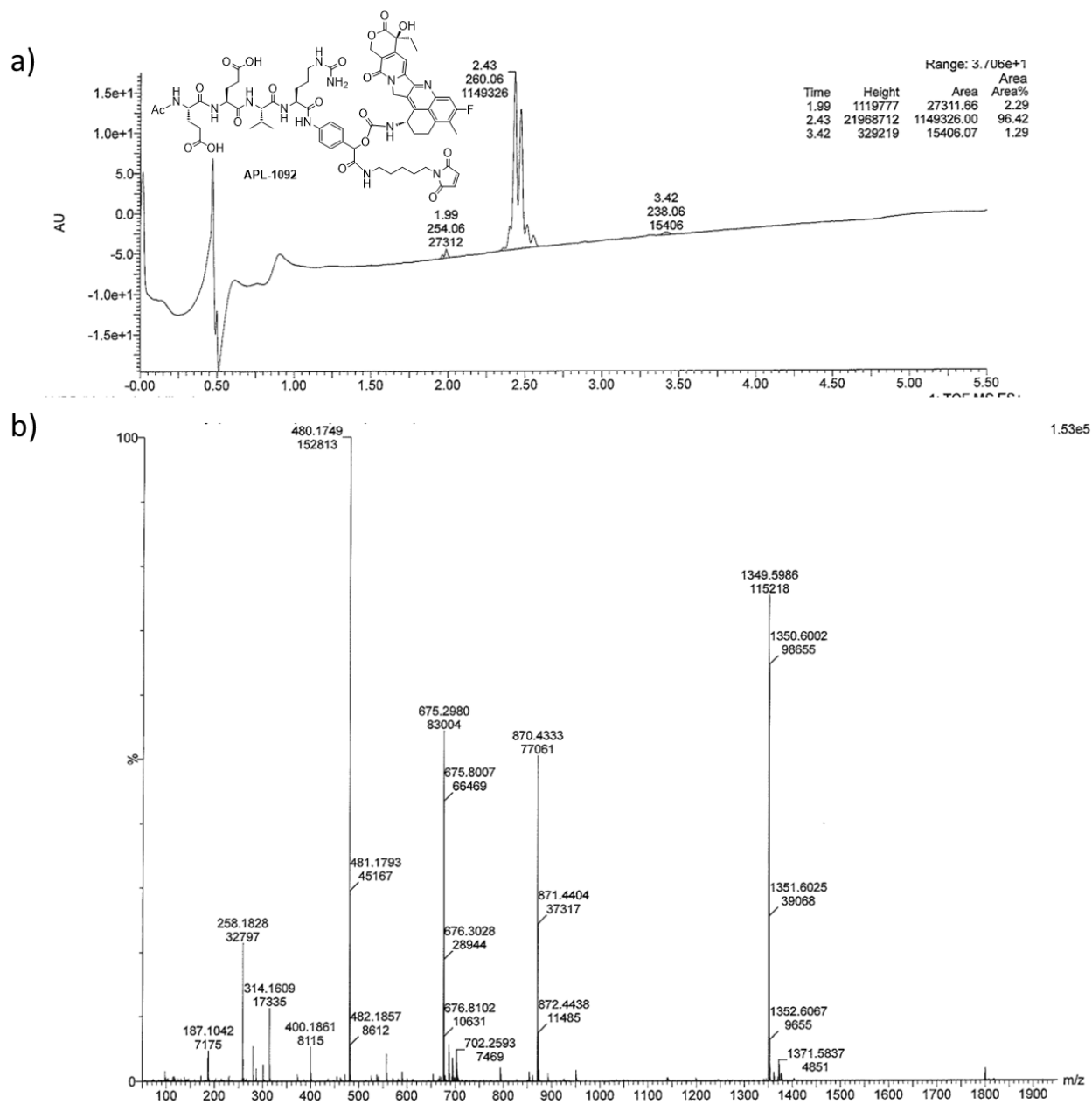


Figure S34. Analysis of compound APL-1092, a) HPLC analysis, b) MS analysis

Two main peaks were observed in HPLC, and MS confirmed that they have the same molecular weight.

This suggests that they are diastereomers derived from the secondary alcohol used to construct the carbamate.

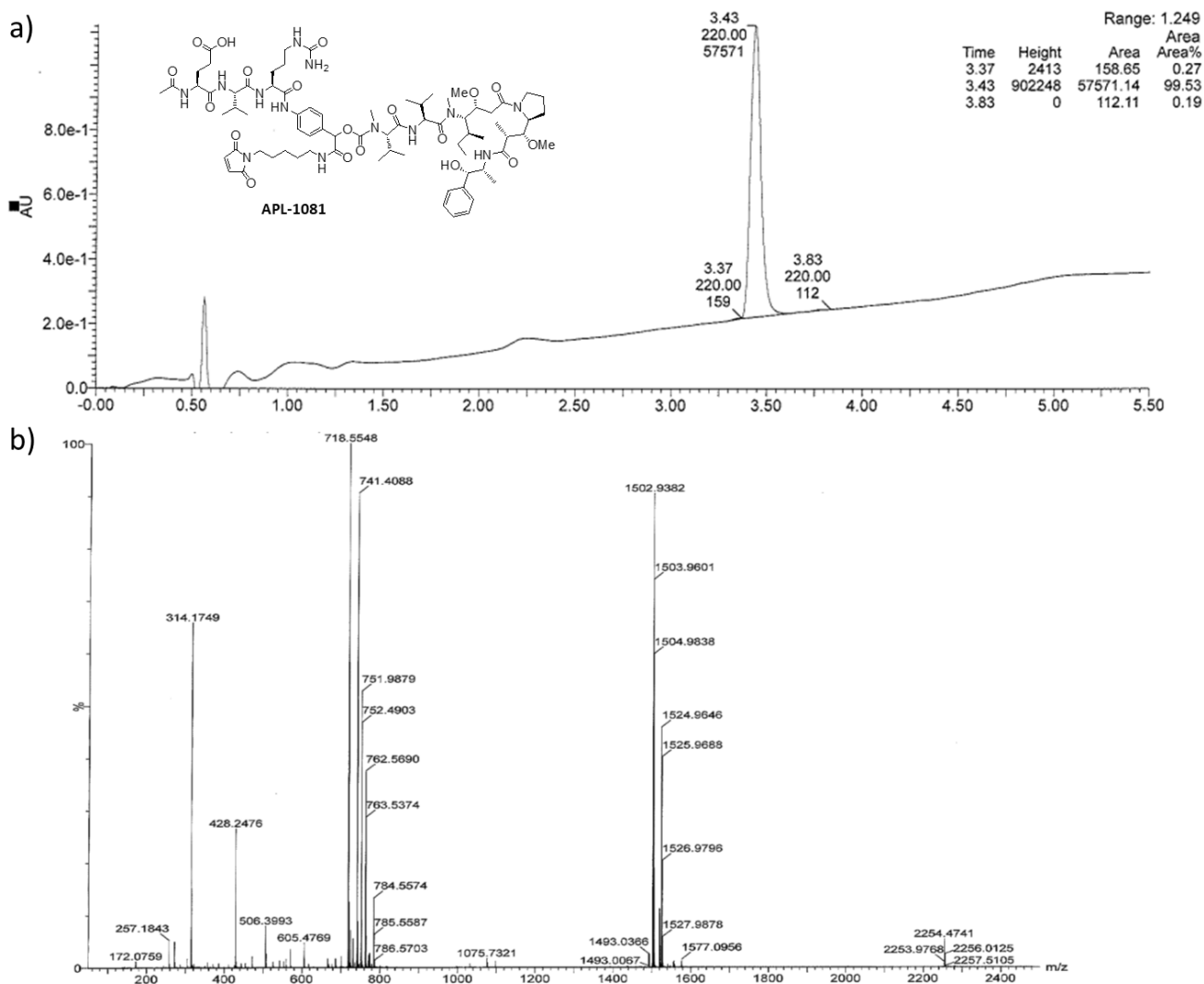


Figure S35. Analysis of compound APL-1081, a) HPLC analysis, b) MS analysis

2 ADC synthesis: HIC and SEC analysis

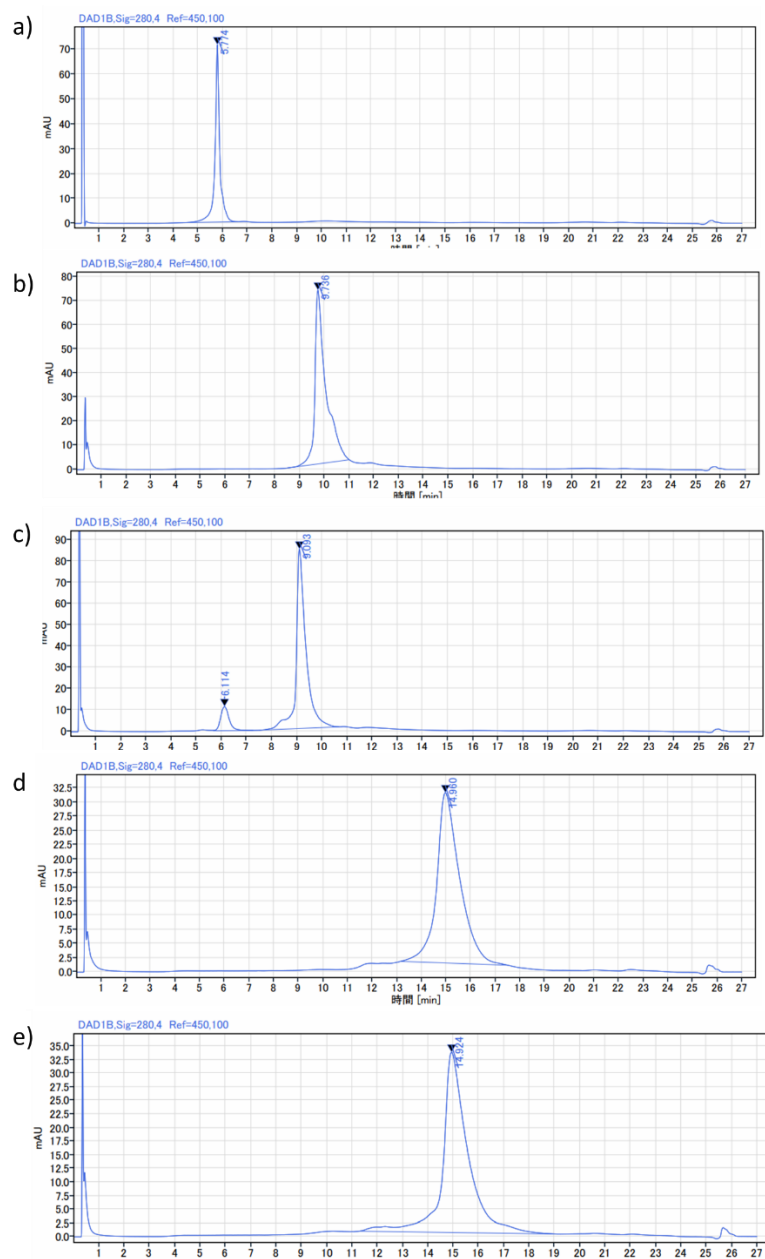


Figure S36. HIC-HPLC analysis of pyrene-based ADCs, a) trastuzumab, b) ADC (1) (Mc-Exo-EVC-pyrene), c) ADC (2) (Mc-Exo-EEVC-pyrene), d) ADC (3) (Mc-VC-PAB-pyrene), e) ADC (4) (Mc-EVC-PAB-pyrene)

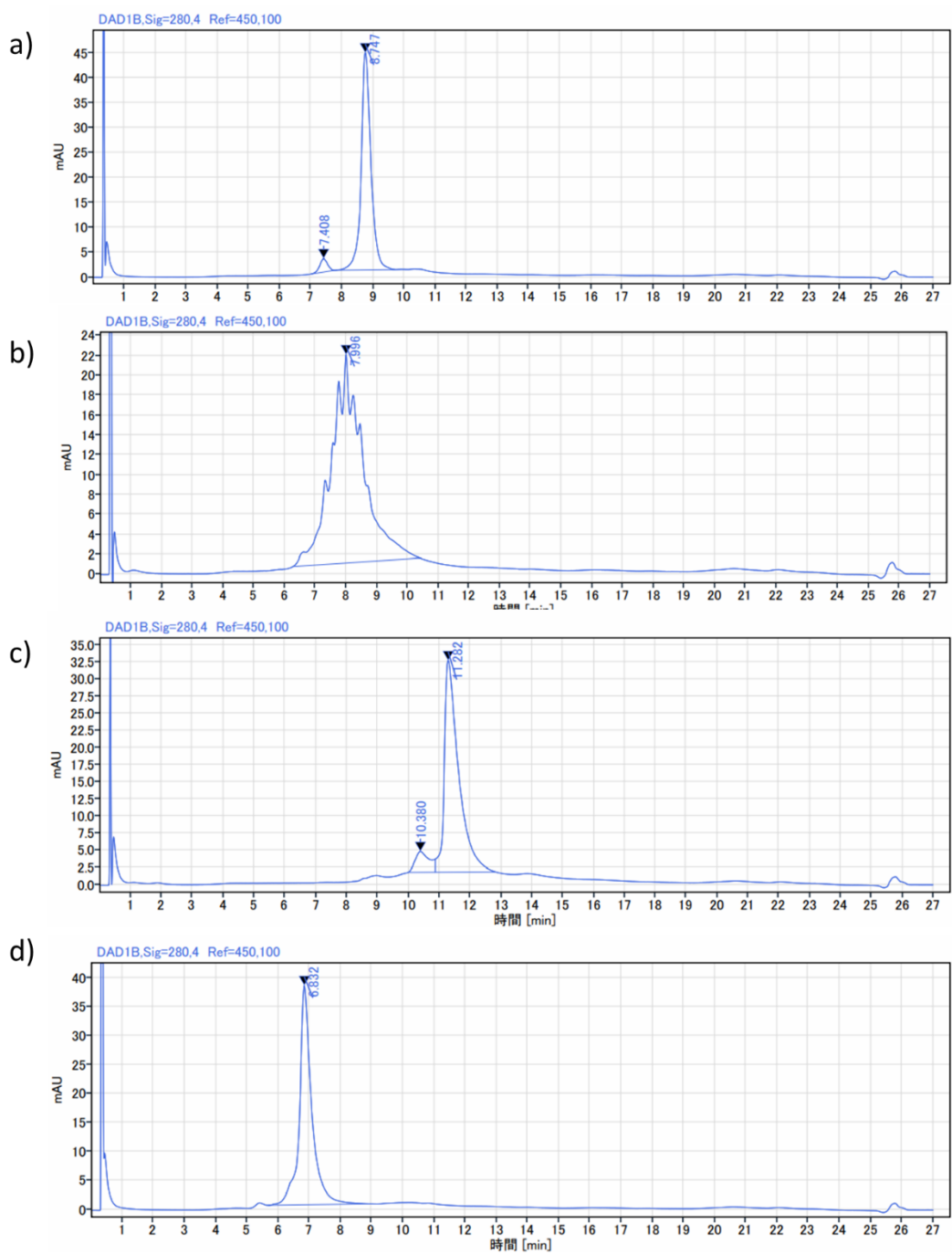


Figure S37. HIC-HPLC analysis of cytotoxic payload-based ADCs, a) ADC (6) (APL-1091, DAR=2), b) ADC (7) (APL-1092, DAR=2), c) ADC (8) (APL-1091, DAR=8), d) ADC (9) (APL-1092, DAR=8)

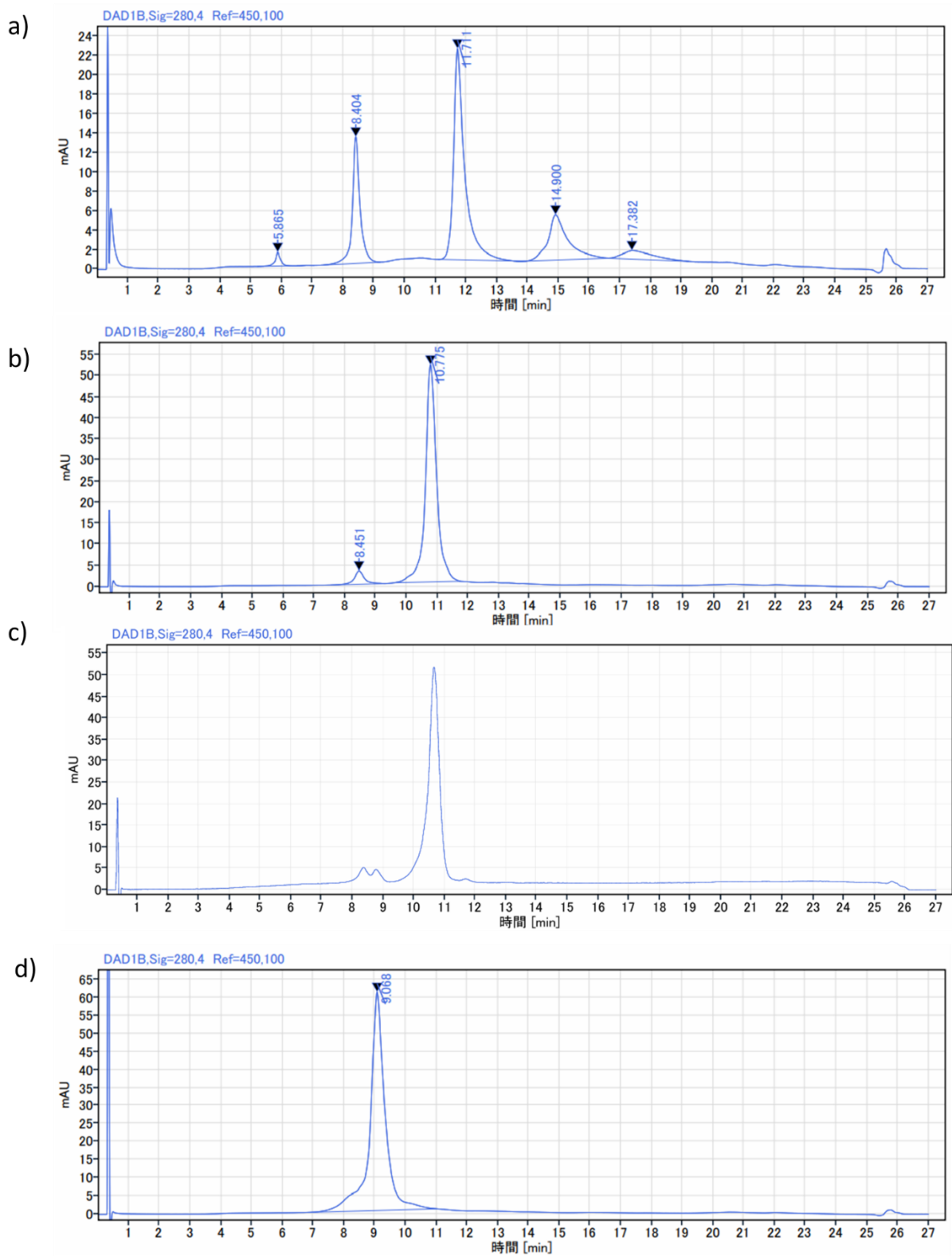


Figure S38. HIC-HPLC analysis of benchmark ADCs, a) ADC (10) (Mc-VC-PAB-MMAE, DAR=4), b) ADC (11) (Mc-VC-PAB-MMAE, DAR=2), c) ADC (12) (Mc-EVC-PAB-MMAE, DAR=2), d) T-Dxd (deruxtecan, DAR=8),

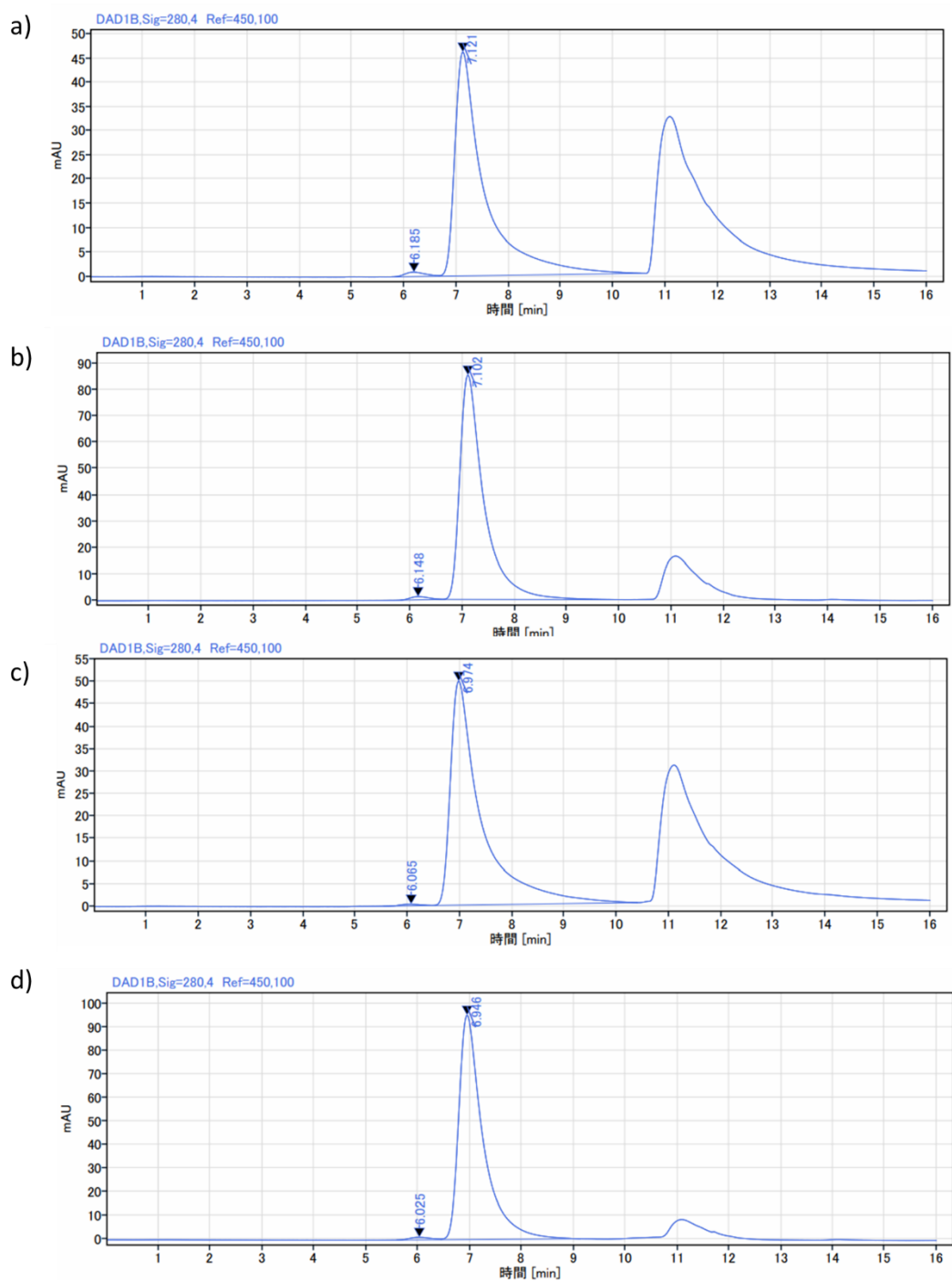


Figure S39. SEC-HPLC analysis of cytotoxic payload-based ADCs, a) ADC (6) (APL-1091, DAR=2), b) ADC (7) (APL-1092, DAR=2), c) ADC (8) (APL-1091, DAR=8), d) ADC (9) (APL-1092, DAR=8)

3 In vivo xenograft study

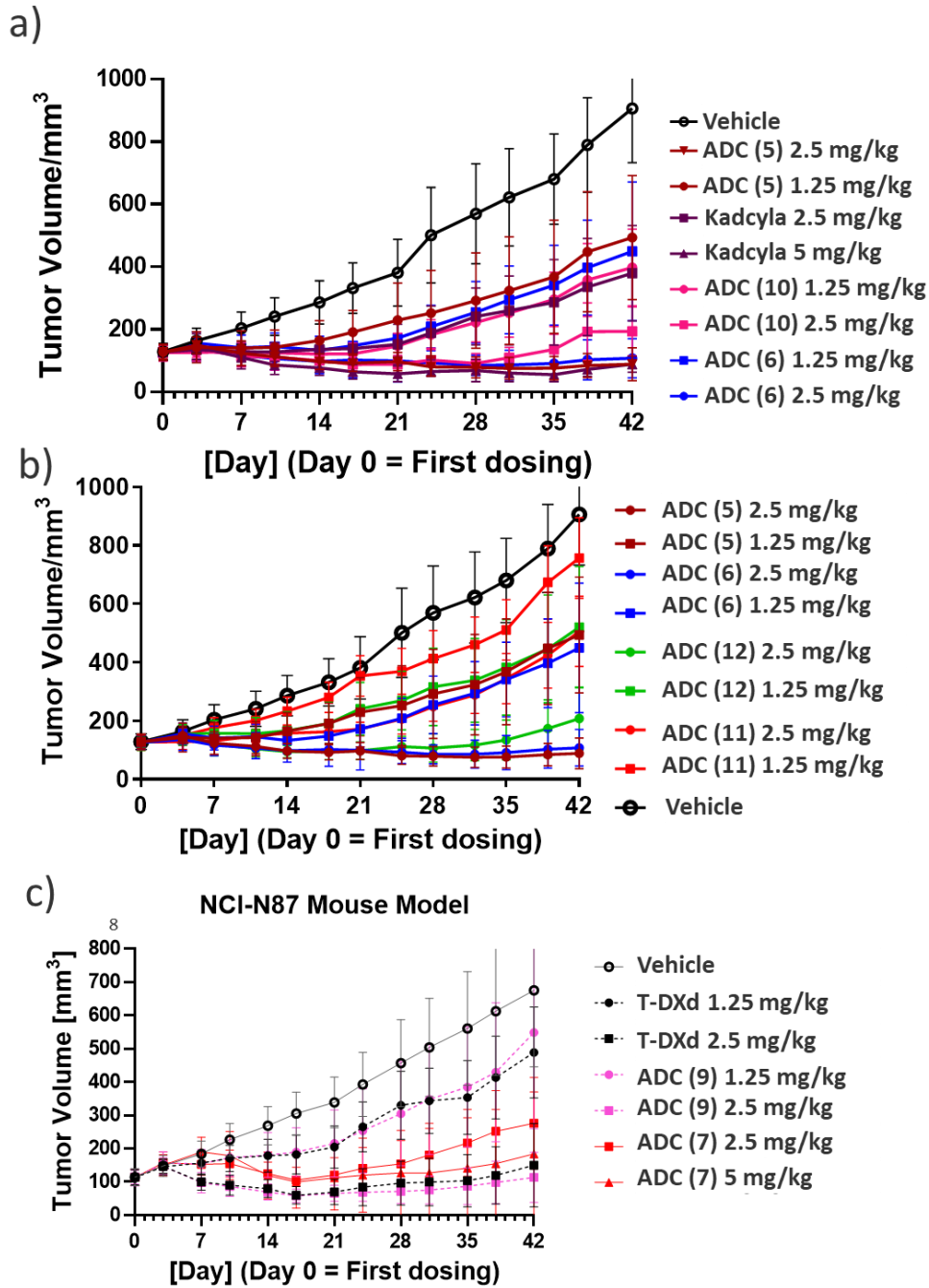


Figure S40. Anti-tumor activity of anti-HER2 ADCs in a NCI-N87 xenograft tumor model: a) Comparison of MMAE-based ADCs compared with Kadcylya, b) MMAE-based ADCs to compare the cleavable linker, c) Comparisons of Exatecan-based ADCs.

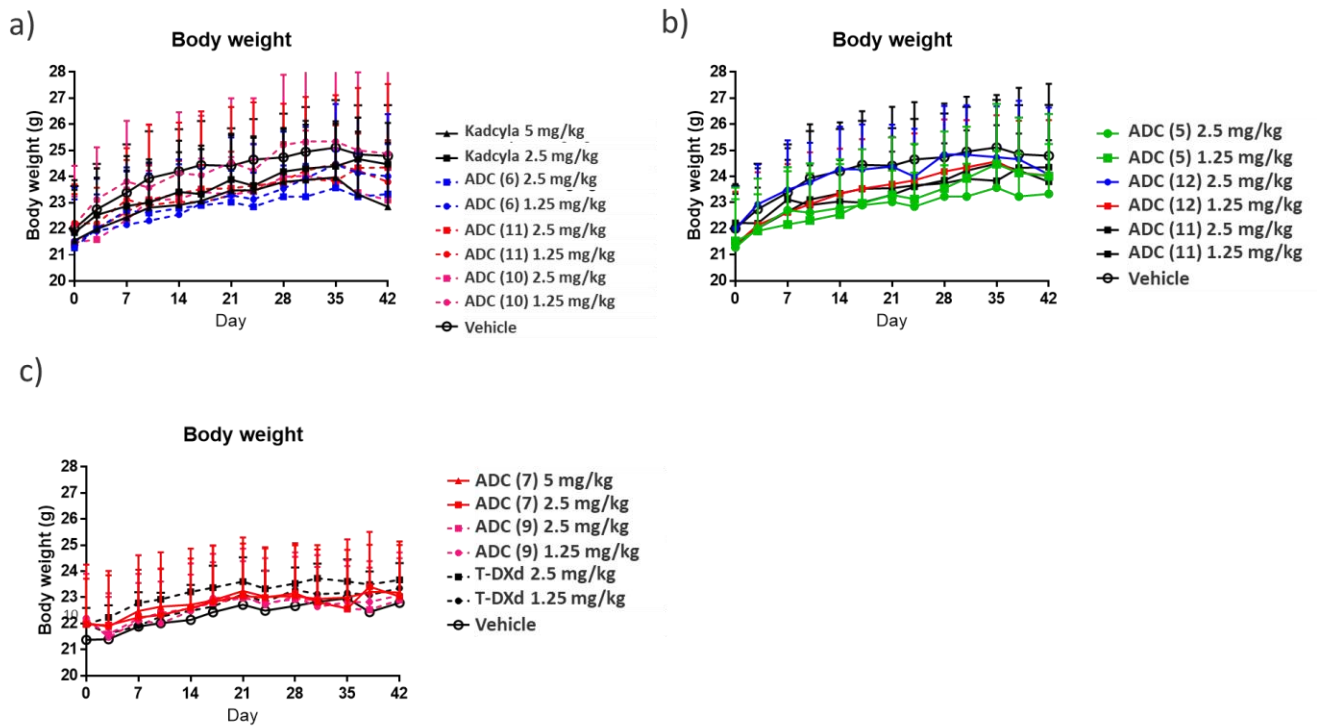


Figure S41. Relative weight (note tight Y-axis) of groups in the study. : a) Comparison of MMAE-based ADCs compared with Kadcyła, b) MMAE-based ADCs to compare the cleavable linker, c) Comparisons of Exatecan-based ADCs.

All groups gained weight over the course of the study (roughly 10-20% increase in body weight for all groups). This would be expected for young mice that were used in the study.

4 Rat PK study

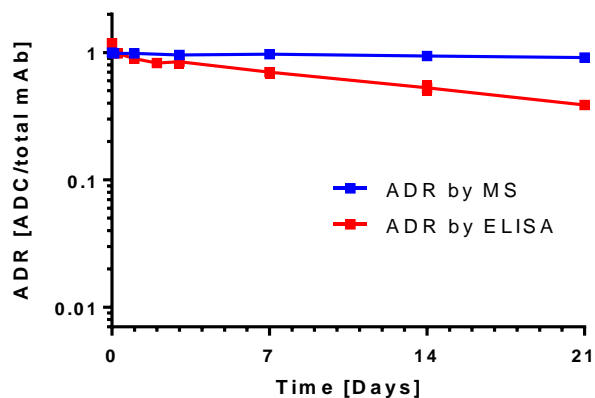


Figure S42. Comparison of LC-MS assay and ELISA assay of ADC 11

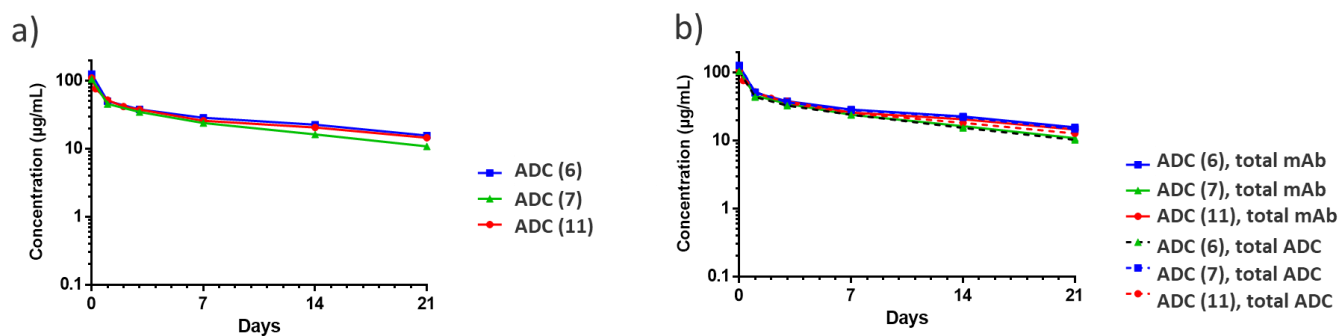


Figure S43. Pharmacokinetic Study of exo-linker-based ADCs in Rats. a) Analysis of total antibody using ELISA. b) Combined trend of total antibody and total ADC. Trend in average DAR determined via LC-MS assay follow by multiplying the average DAR by the total antibody concentration to calculate Total ADC.

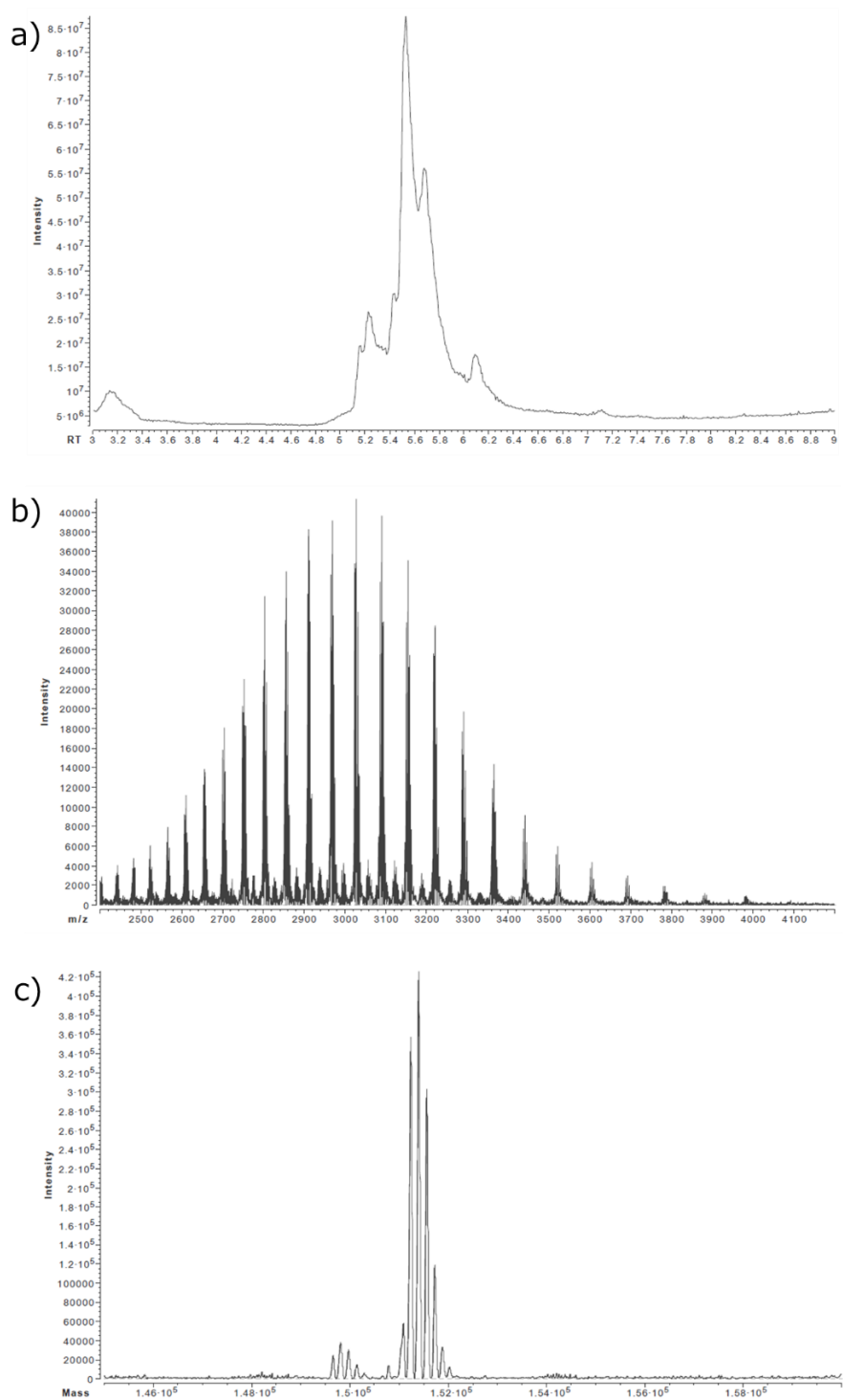


Figure S44. Provide a representative data of the n3 analysis of ADC 5 Day0, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

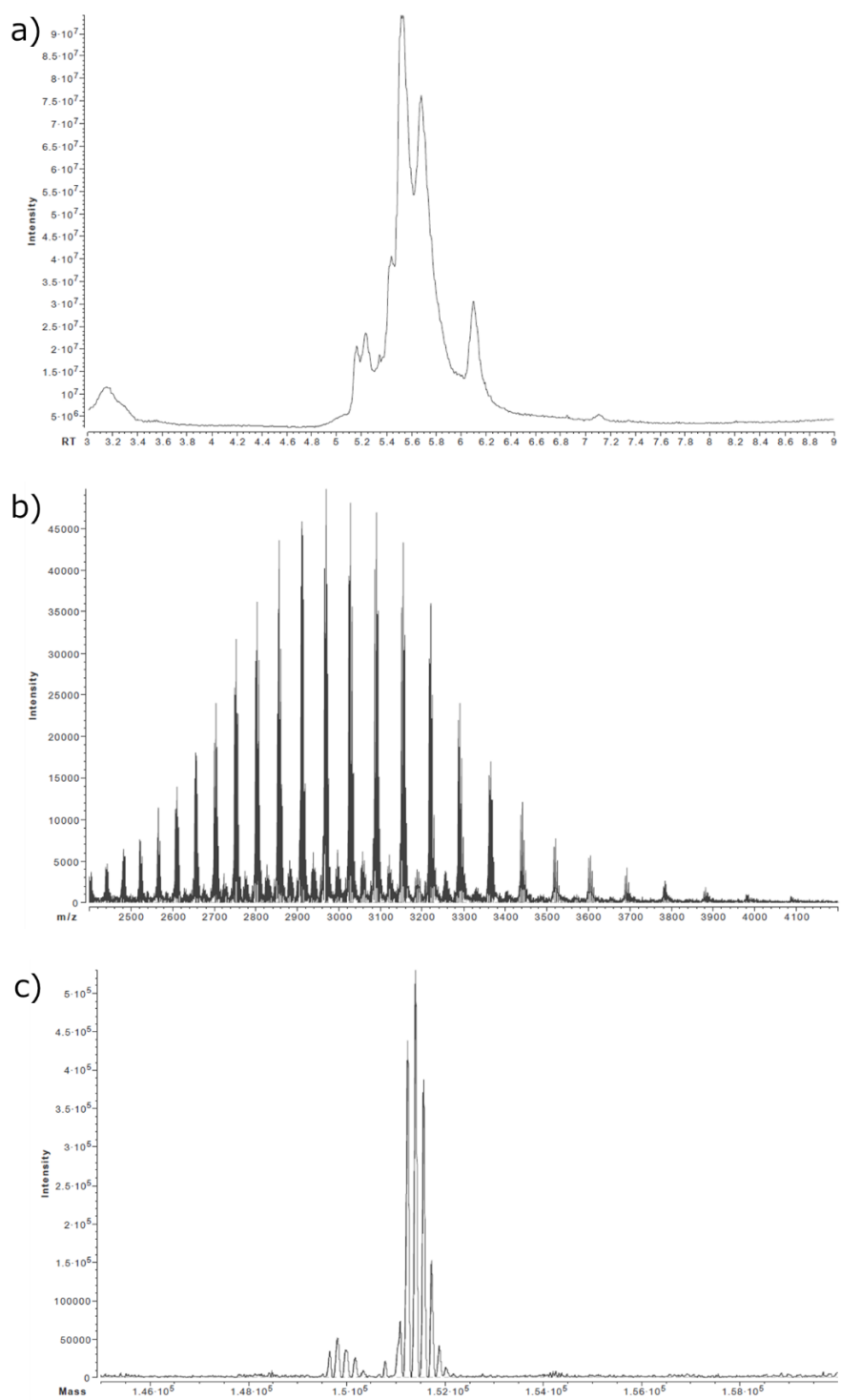


Figure S45. Provide a representative data of the n3 analysis of ADC 5, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

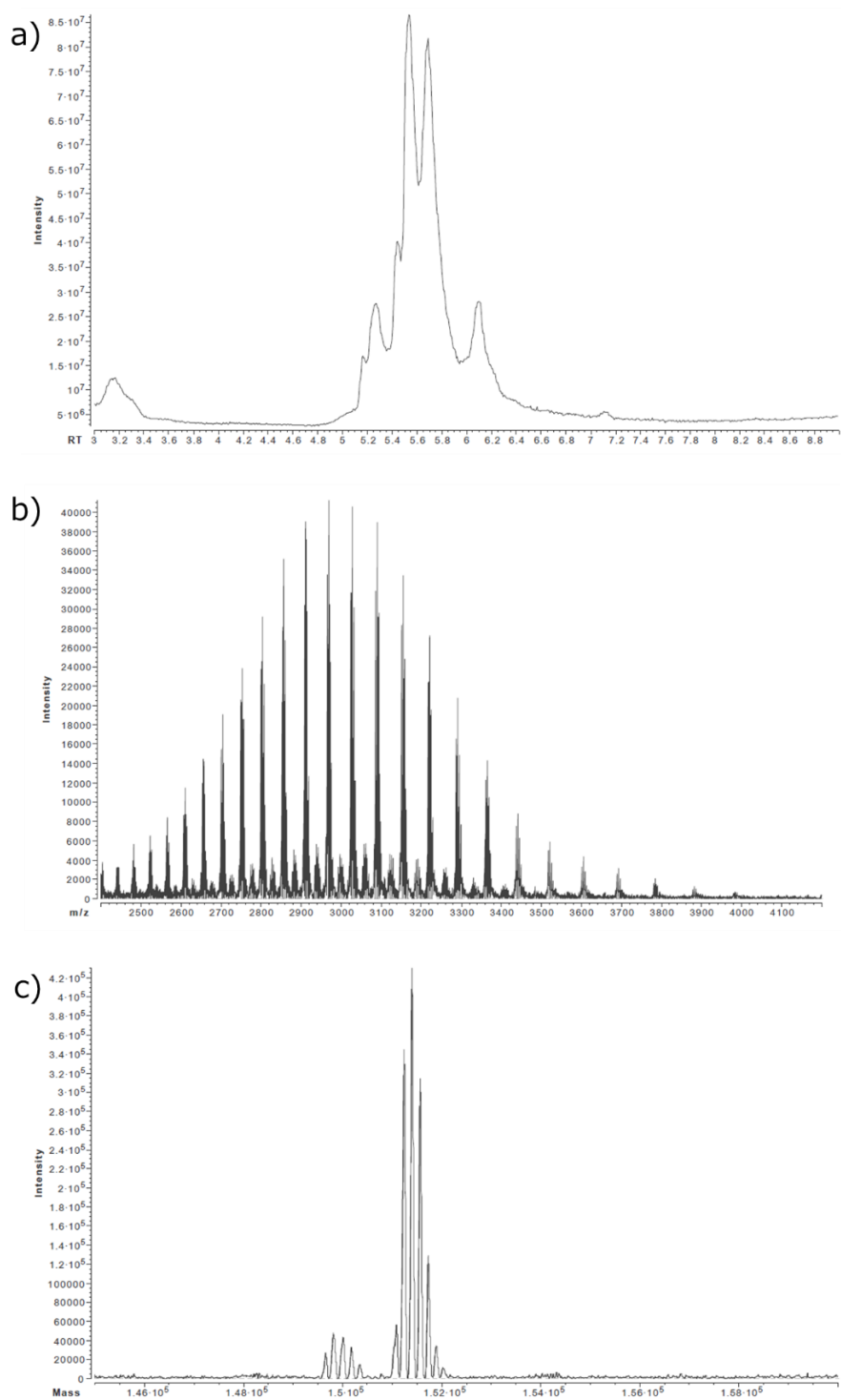


Figure S46. Provide a representative data of the n3 analysis of ADC 5, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

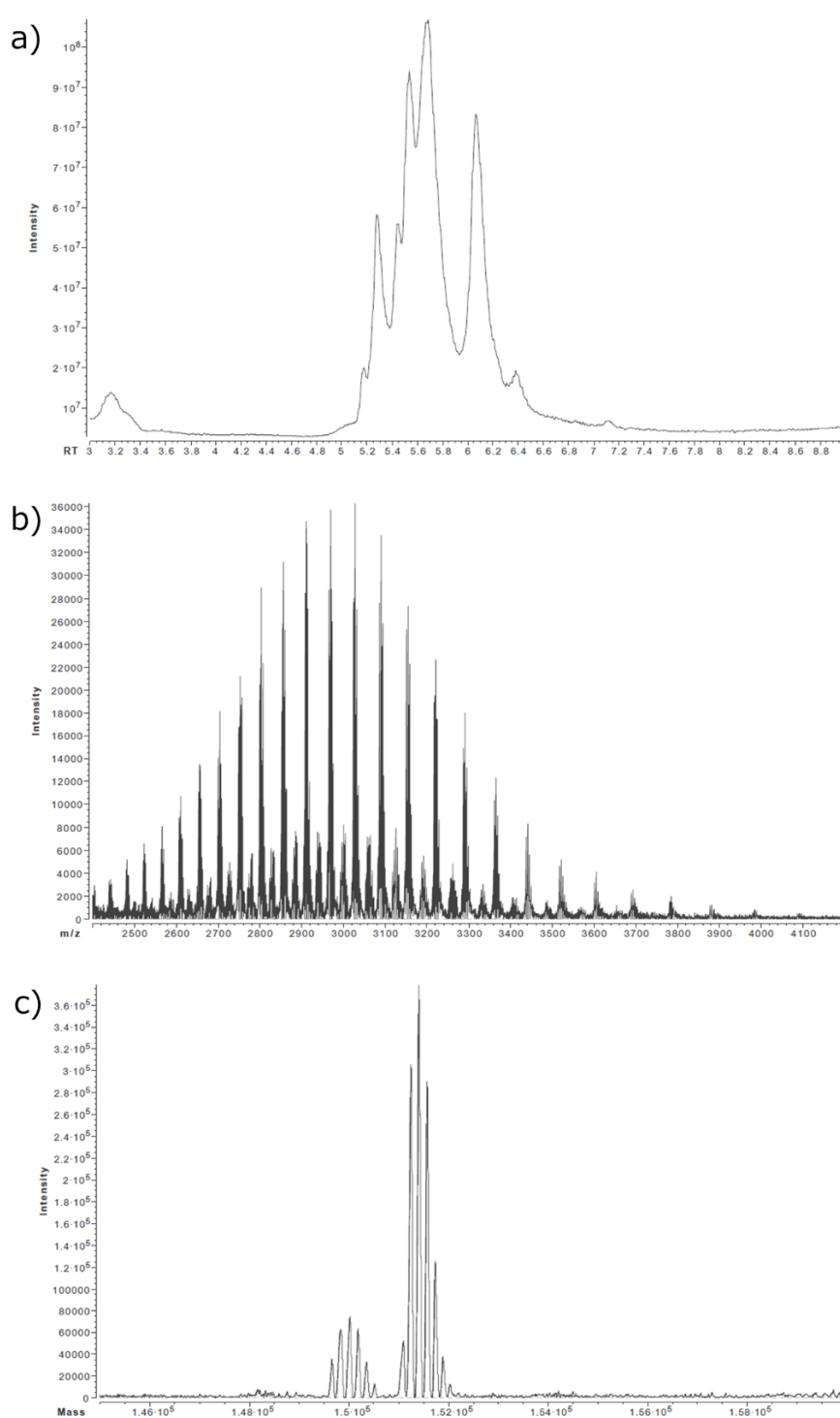


Figure S47. Provide a representative data of the n3 analysis of ADC 5 Day7, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

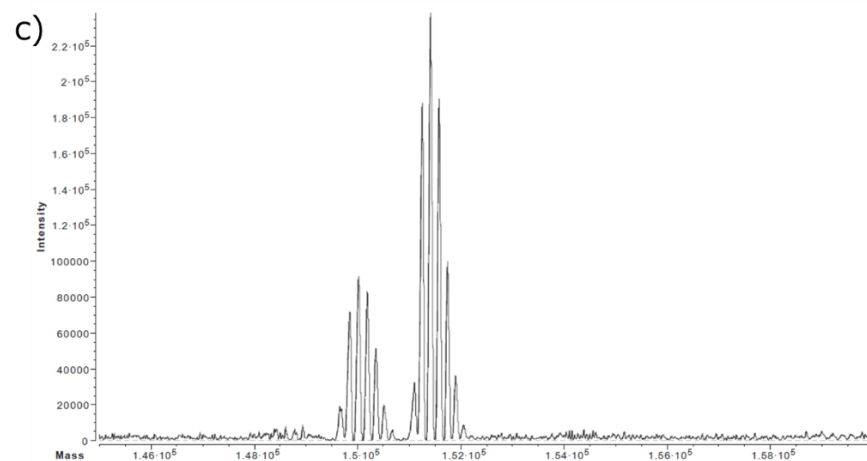
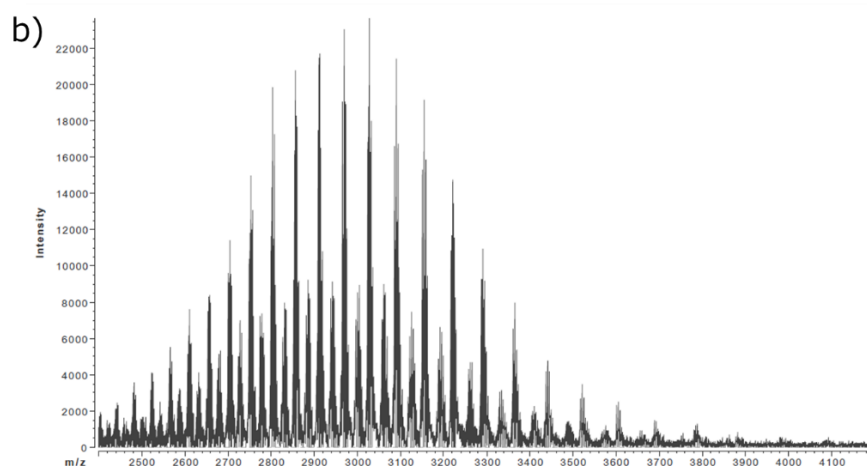
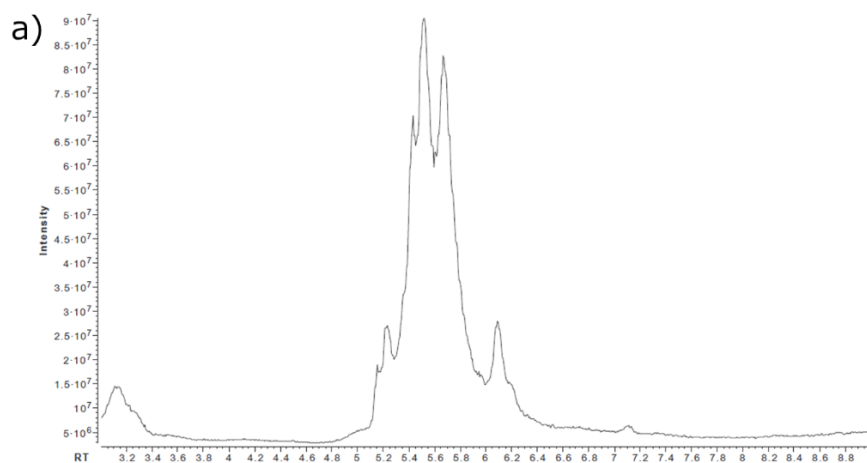


Figure S48. Provide a representative data of the n3 analysis of ADC 5 Day21, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from 1.45×10^5 to 1.60×10^5 .

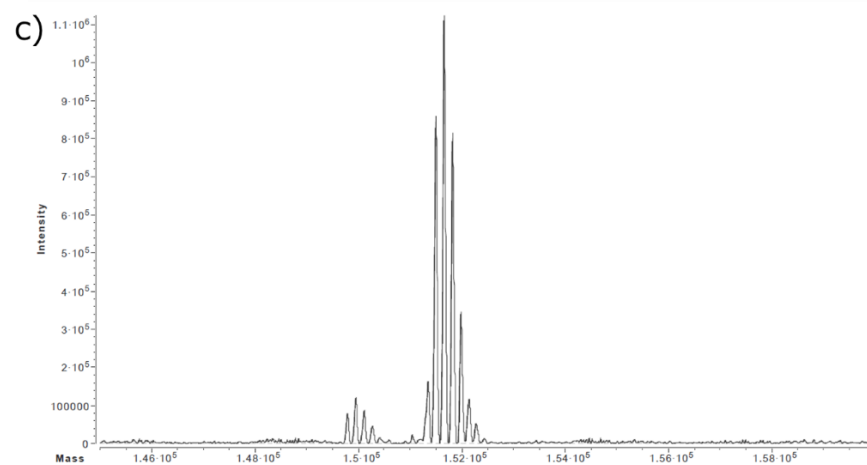
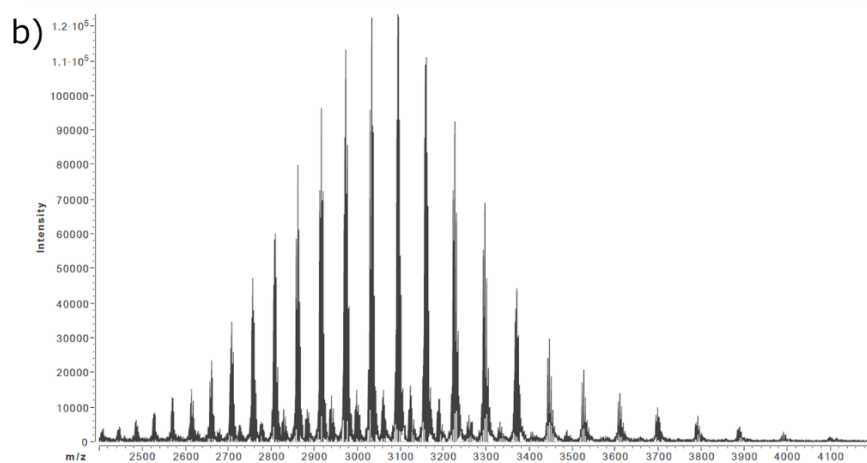
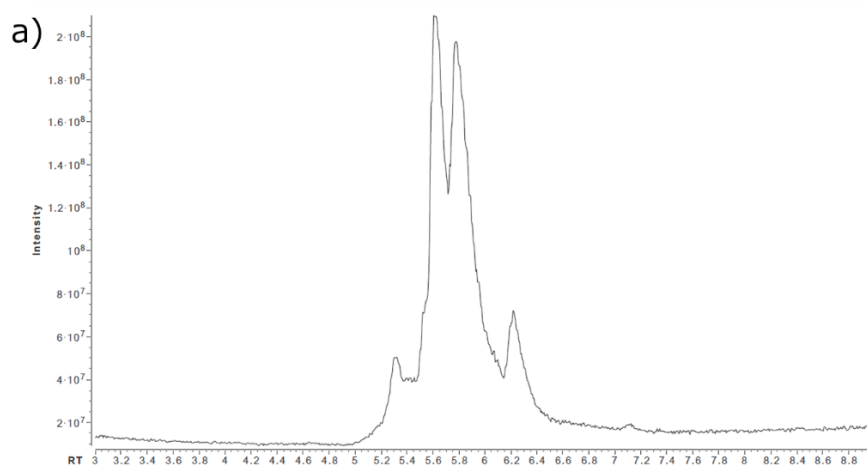


Figure S49. Provide a representative data of the n3 analysis of ADC 6 Day0, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

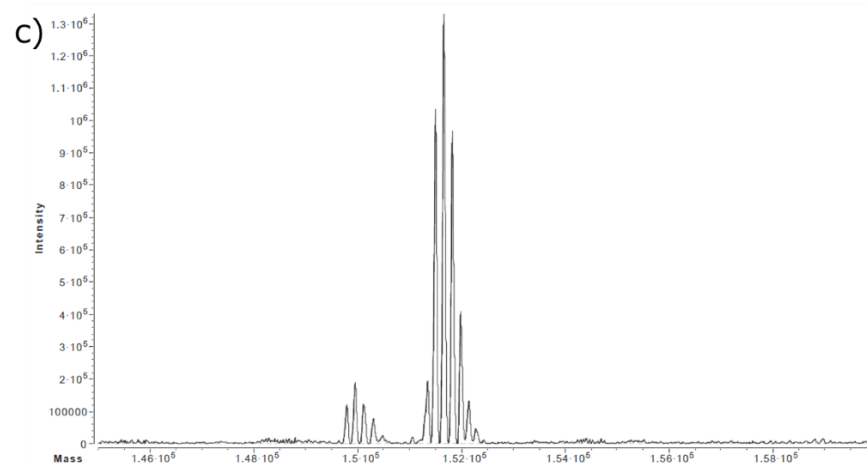
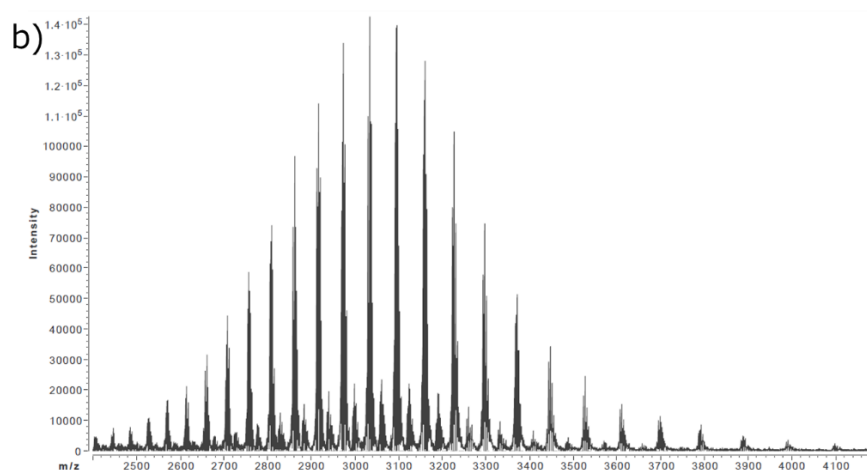
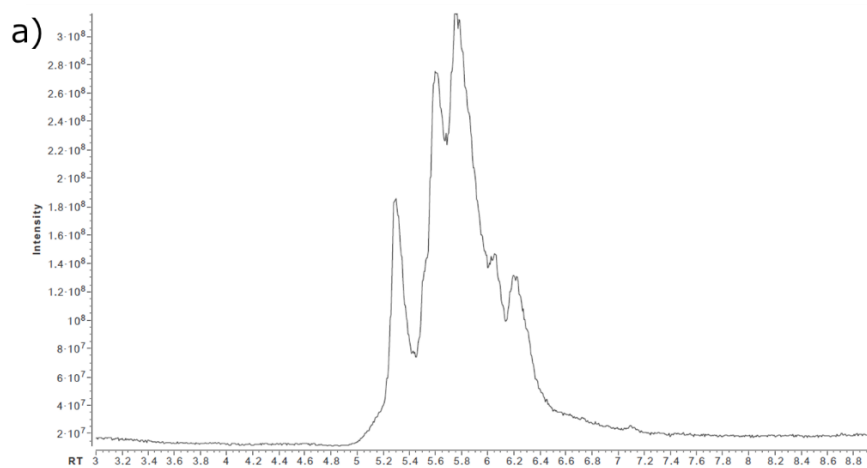


Figure S50. Provide a representative data of the n3 analysis of ADC 6 Day1, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

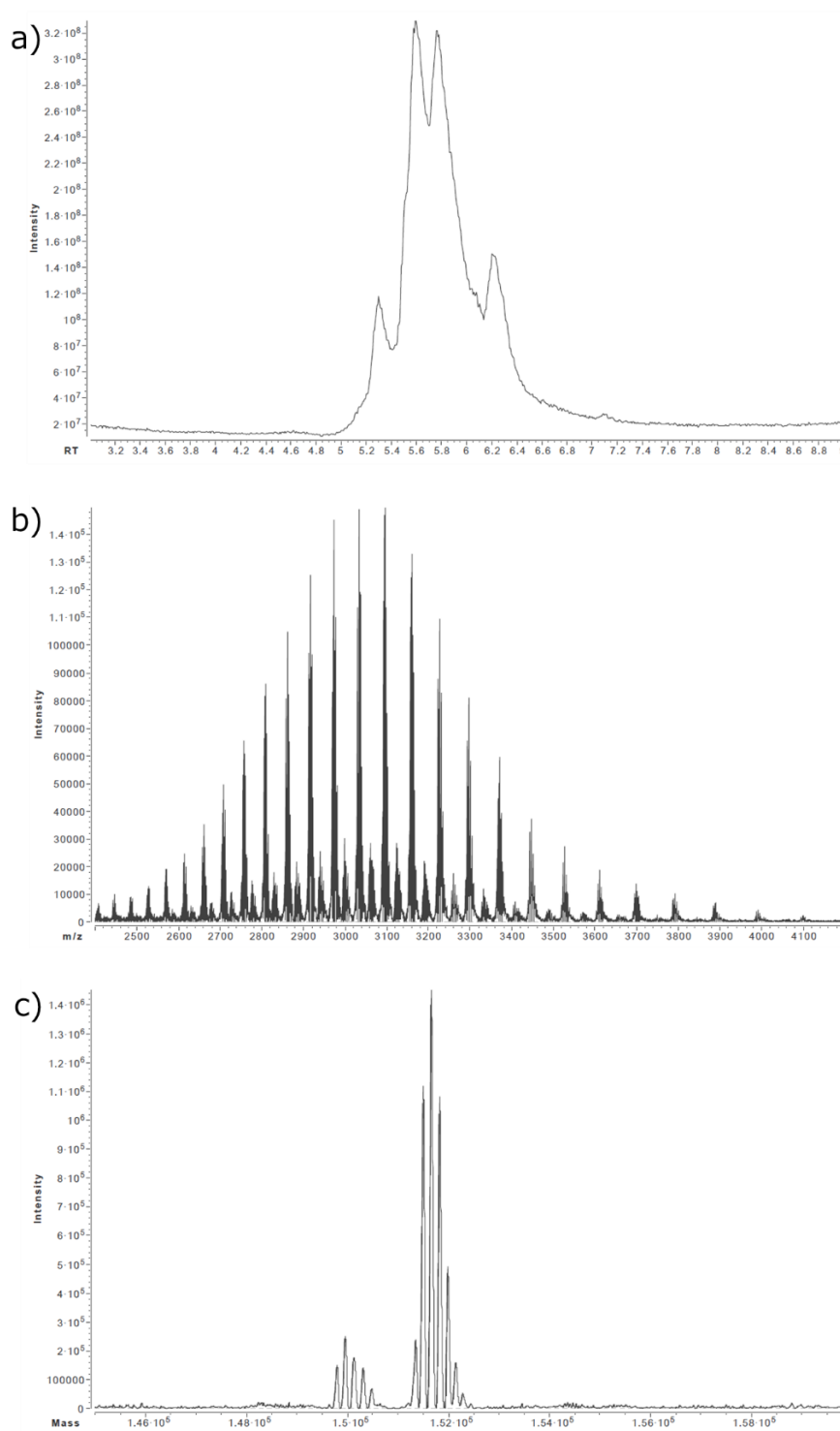


Figure S51. Provide a representative data of the n3 analysis of ADC 6 Day3, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

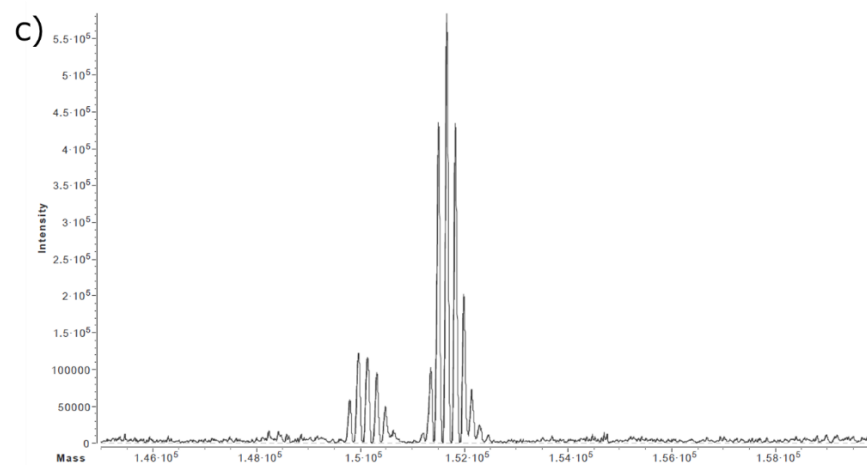
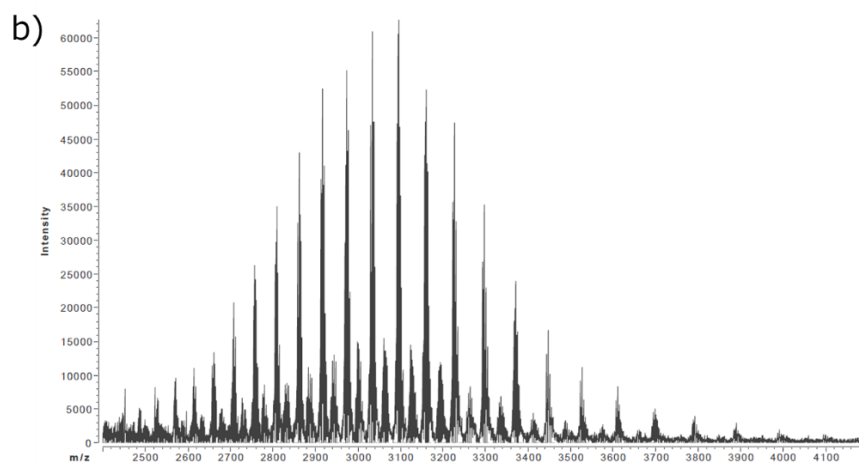
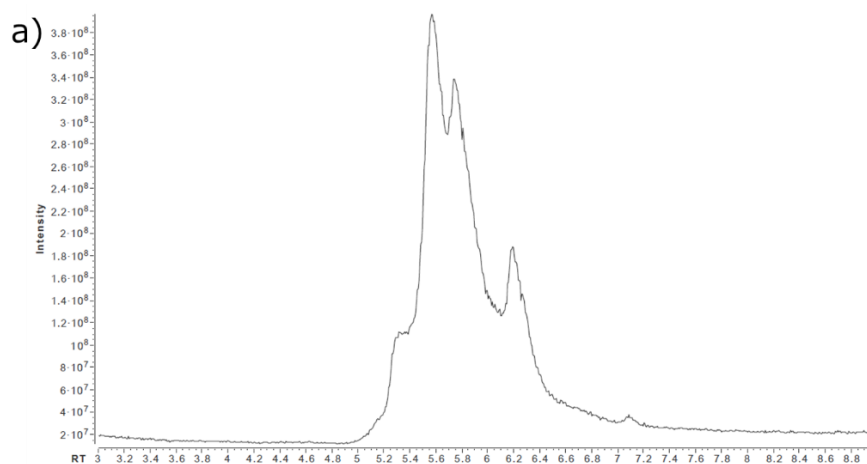


Figure S52. Provide a representative data of the n3 analysis of ADC 6 Day7, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from 1.45×10^5 to 1.60×10^5 .

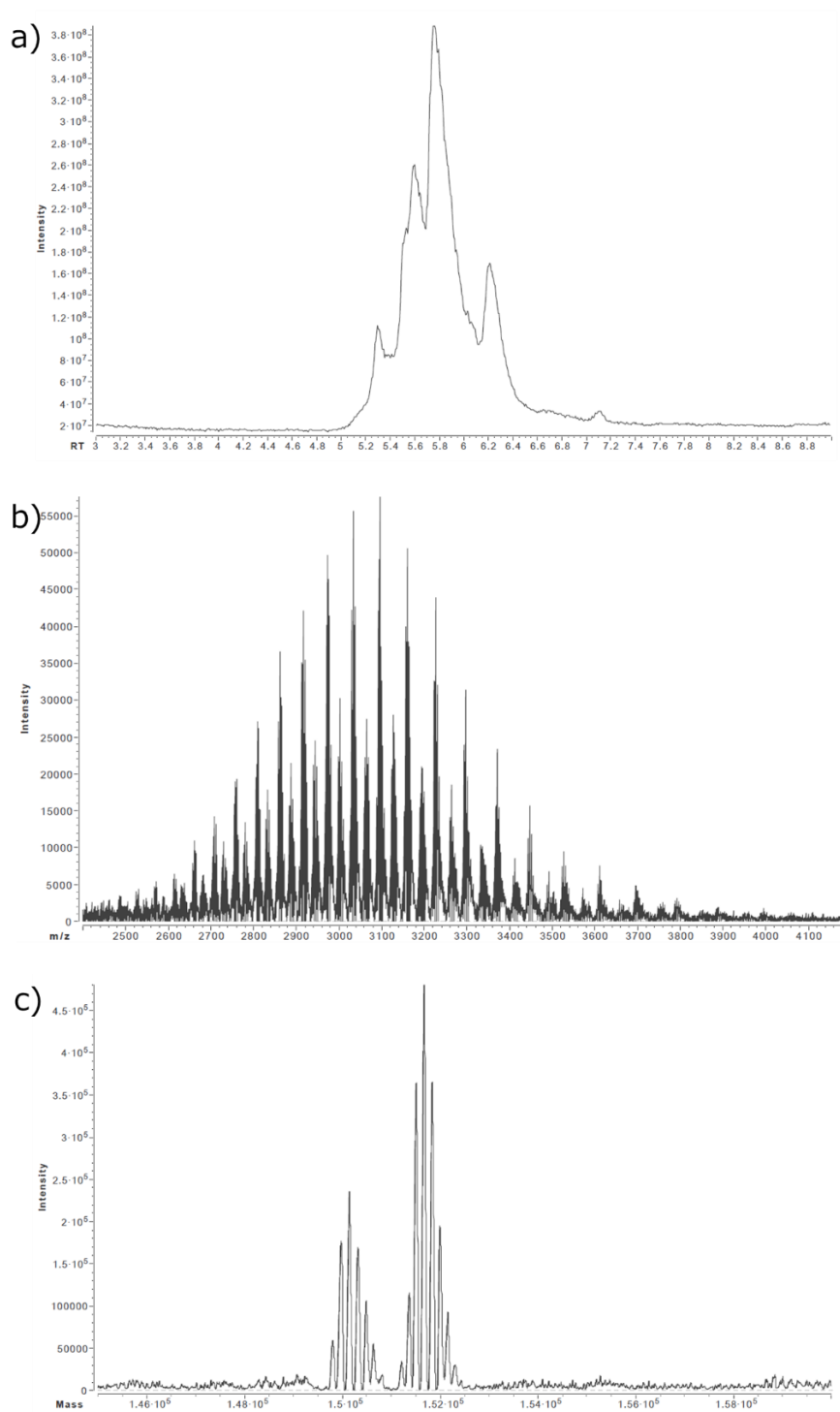


Figure S53. Provide a data of the analysis of ADC 6 Day21, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

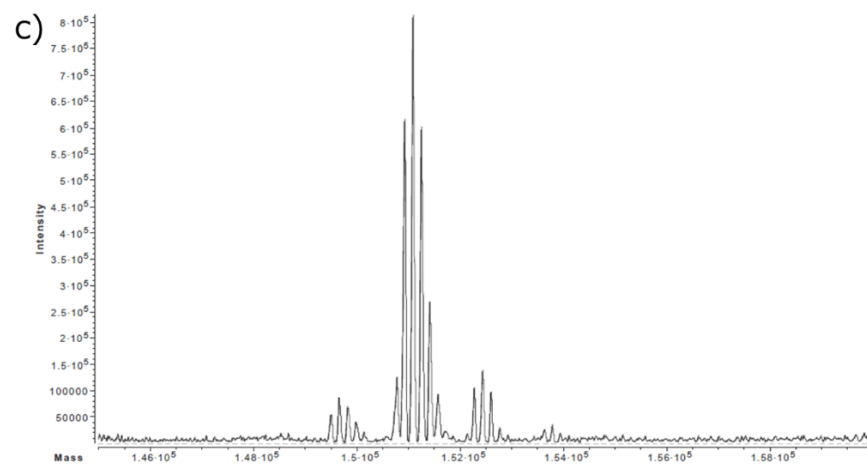
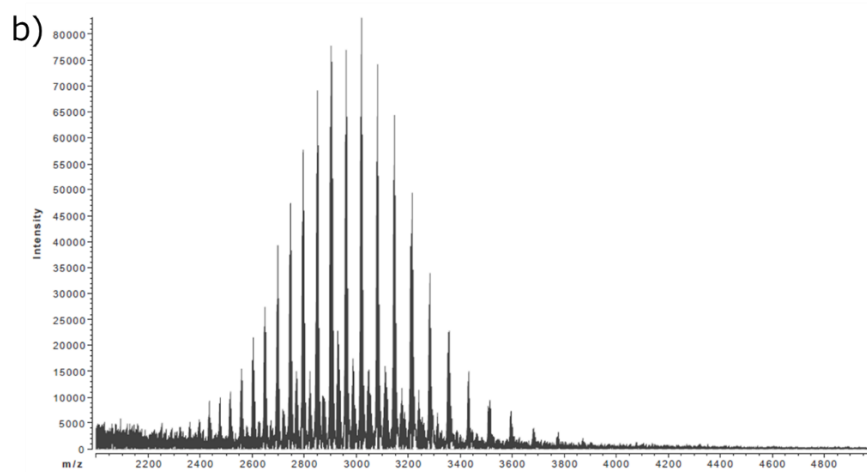
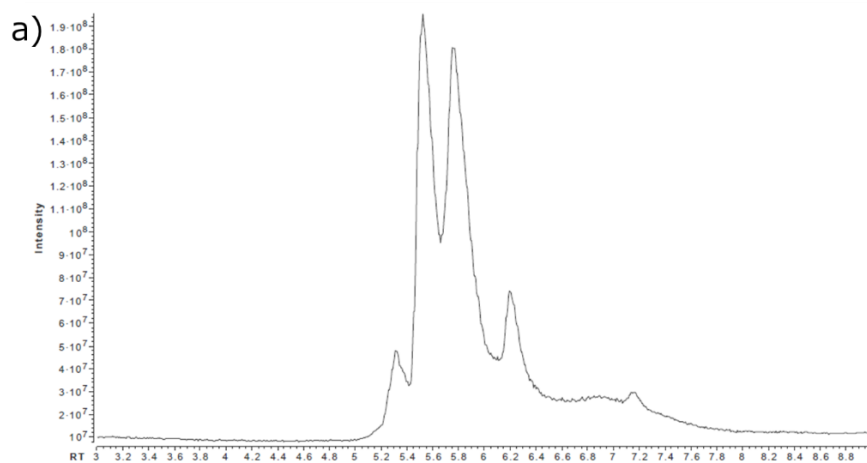


Figure S54. Provide a representative data of the n3 analysis of ADC 7 Day0, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2000 to 5000, c) Deconvoluted spectrum ranging from 1.45×10^5 to 1.60×10^5 .

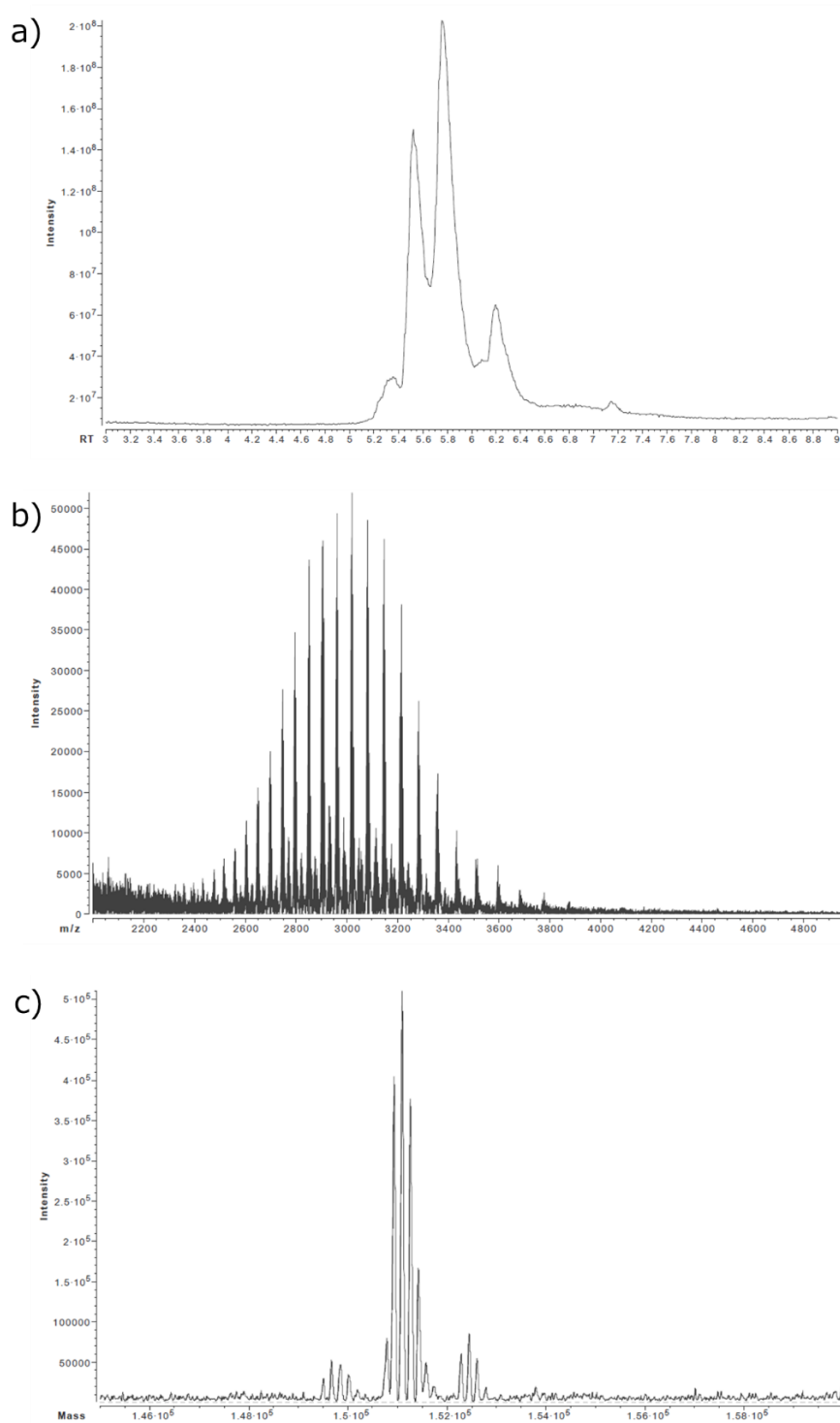


Figure S55. Provide a representative data of the n3 analysis of ADC 7 Day1, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2000 to 5000, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

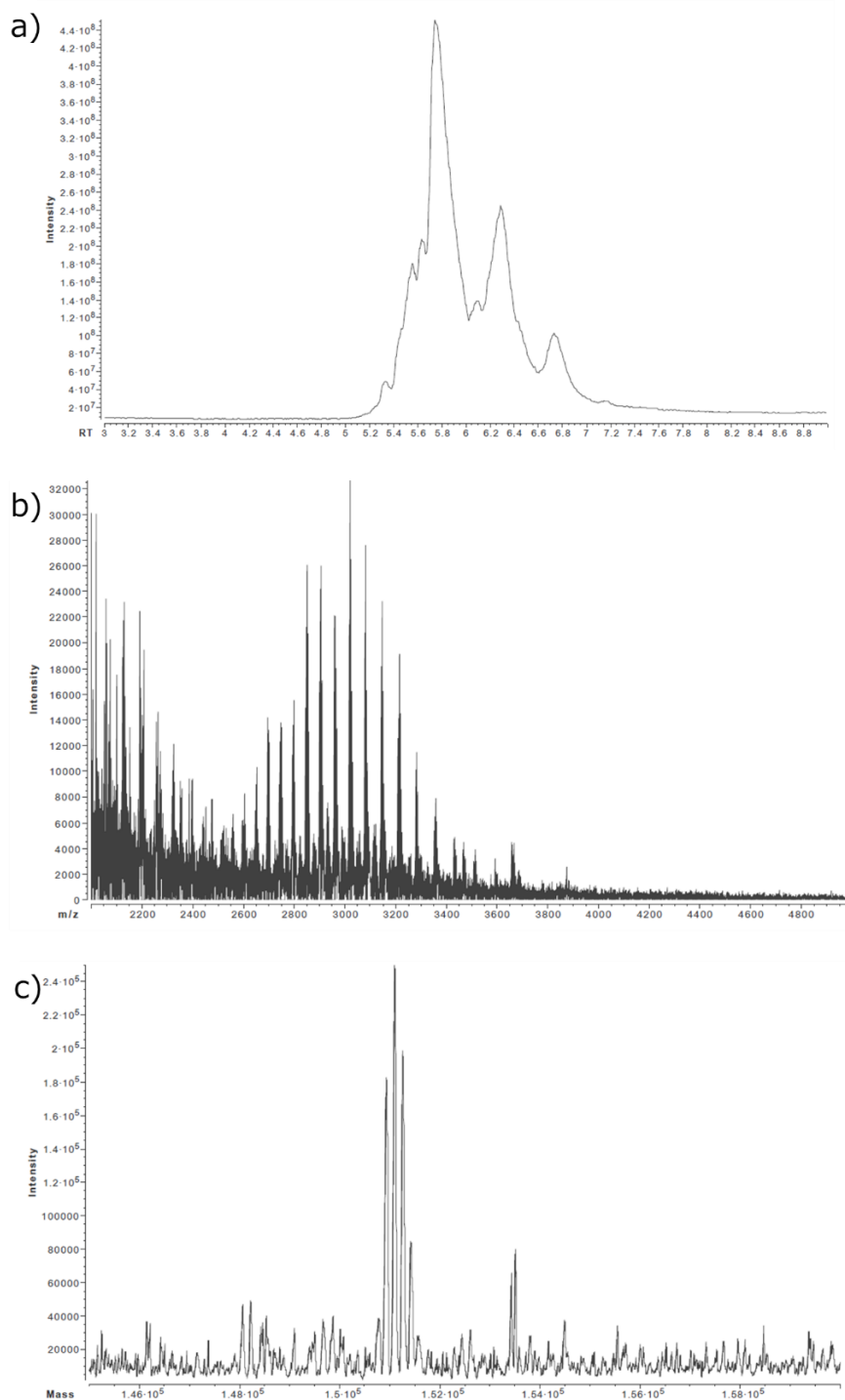


Figure S56. Provide a representative data of the n3 analysis of ADC 7 Day3, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2000 to 5000, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

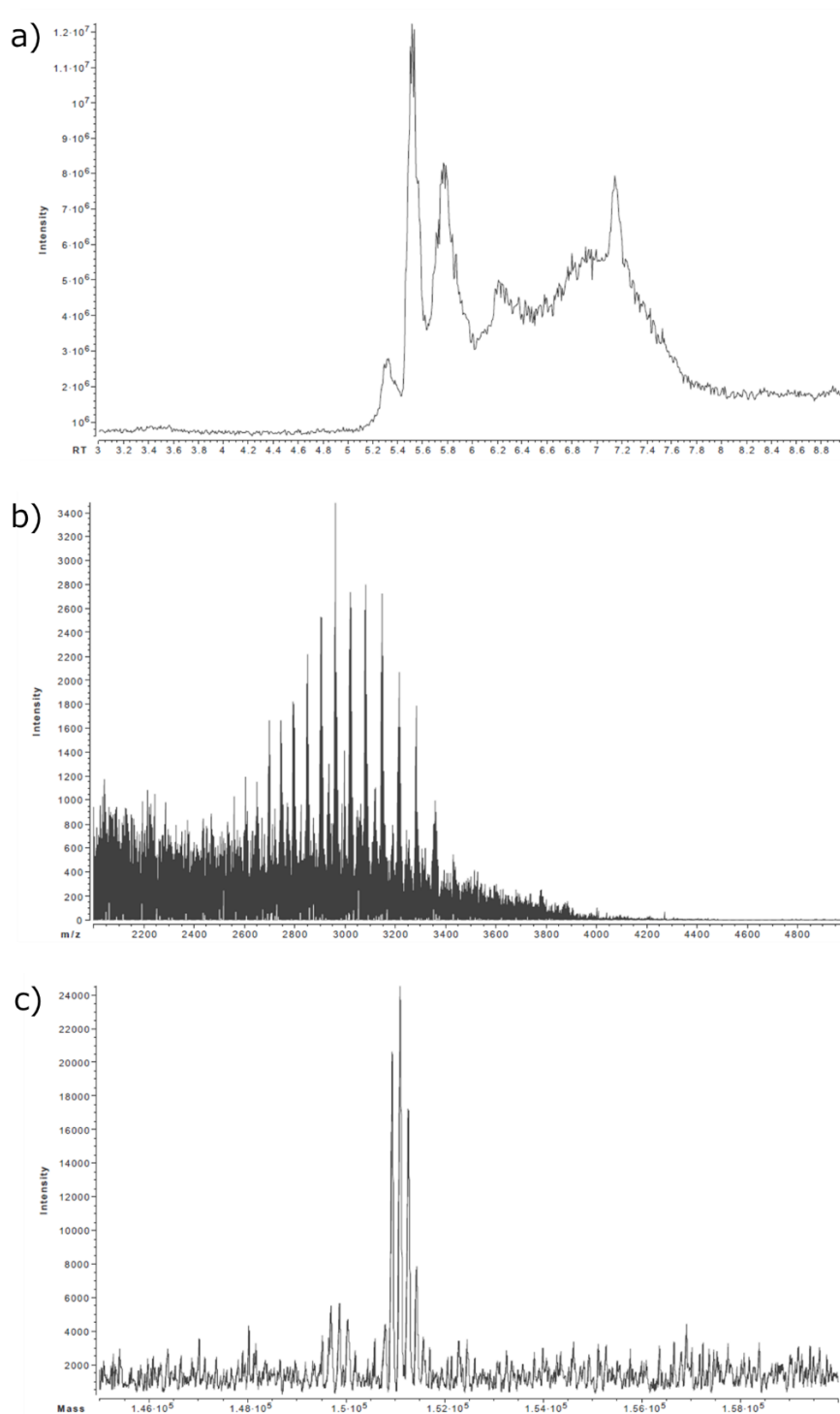


Figure S57. Provide a representative data of the n3 analysis of ADC 7 Day7, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2000 to 5000, c) Deconvoluted spectrum ranging from $1.45 \cdot 10^5$ to $1.60 \cdot 10^5$.

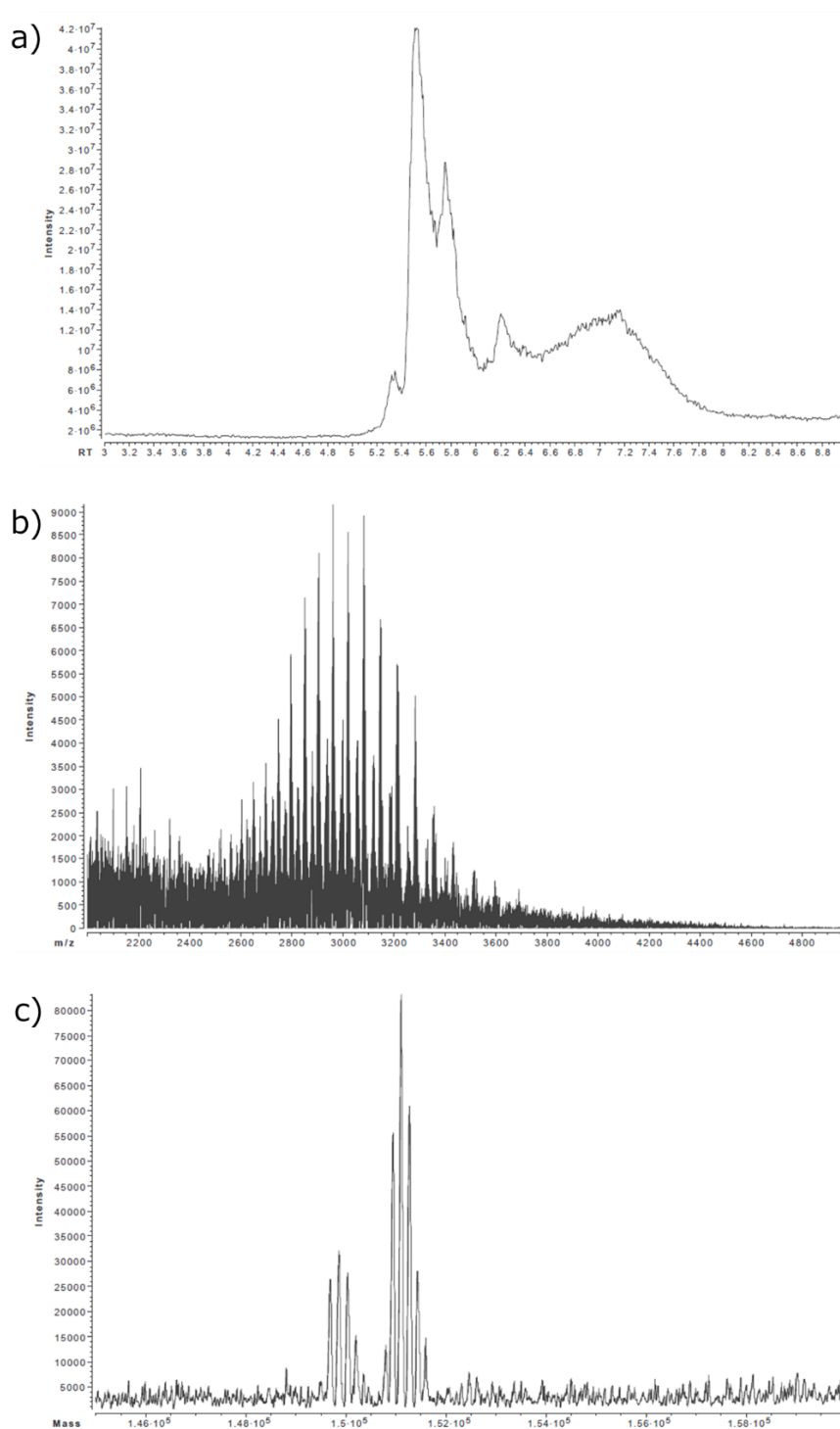


Figure S58. Provide a representative data of the n3 analysis of ADC 7 Day14, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2000 to 5000, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

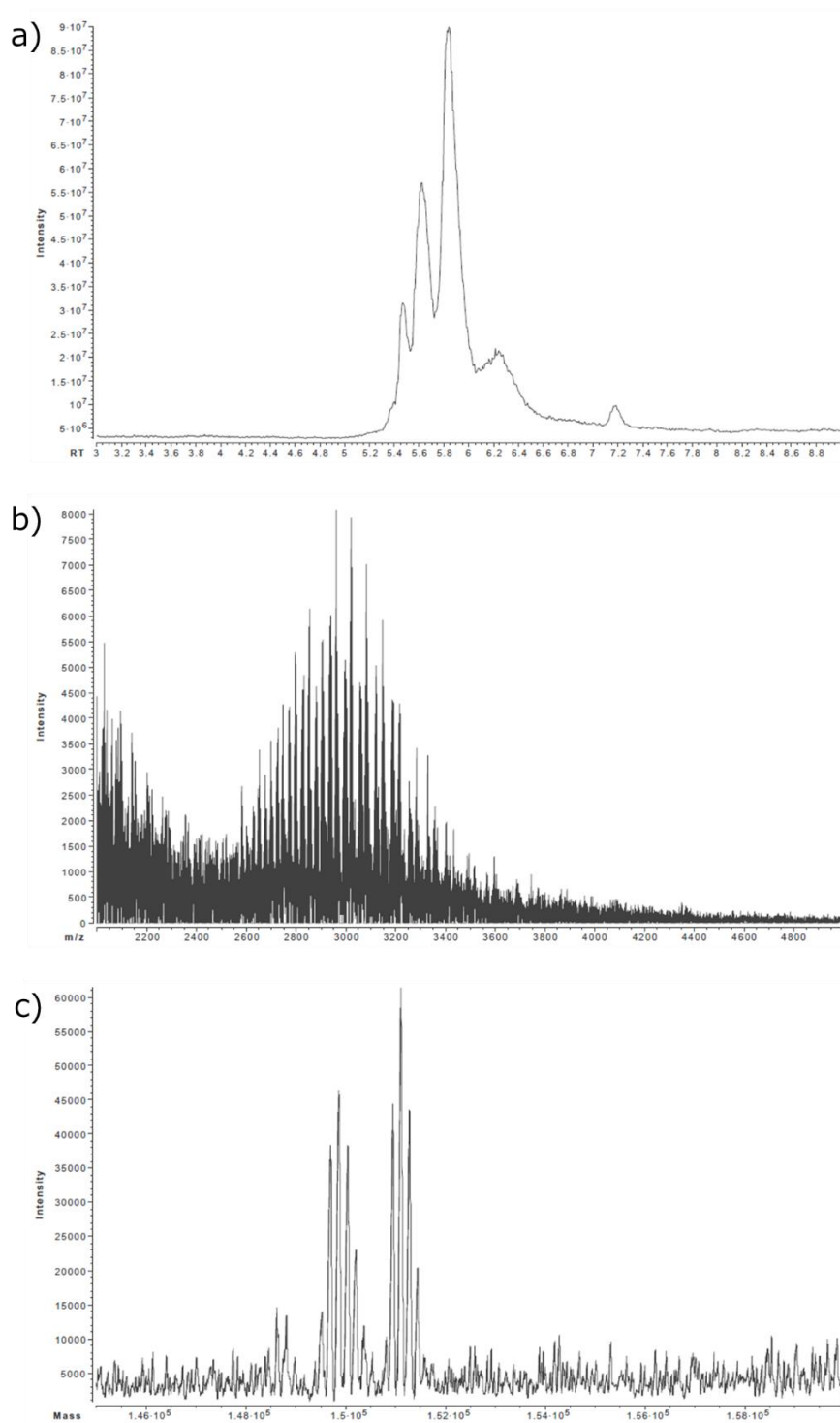


Figure S59. Provide a representative data of the n3 analysis of ADC 7 Day21, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2000 to 5000, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

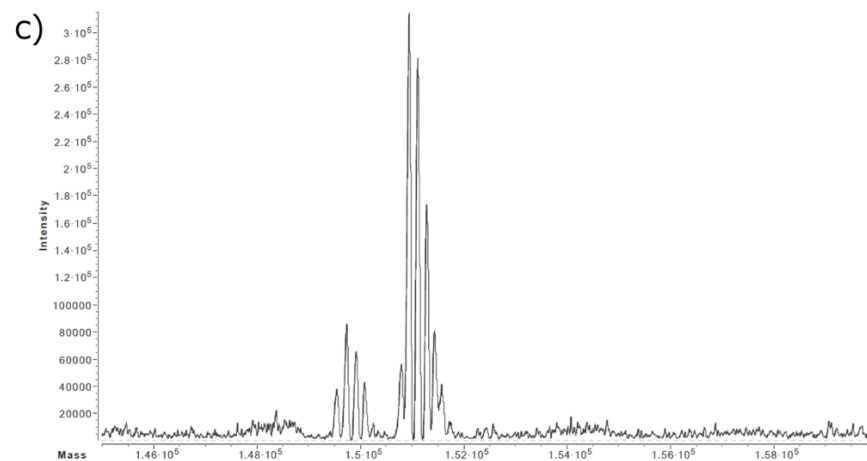
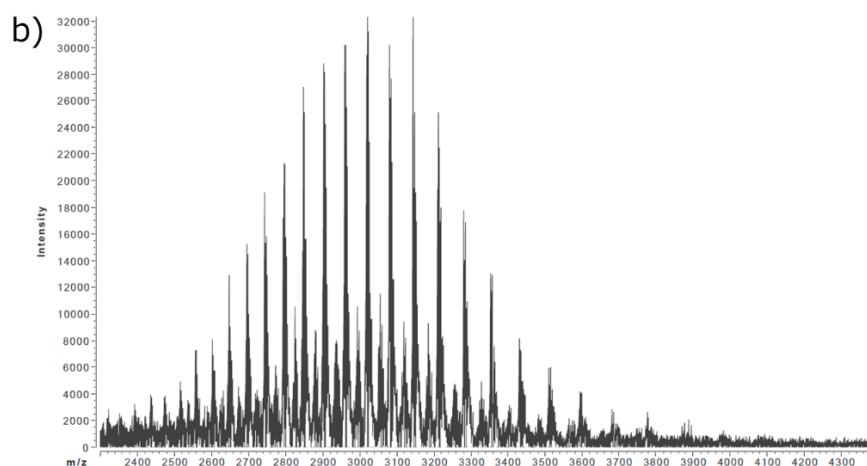
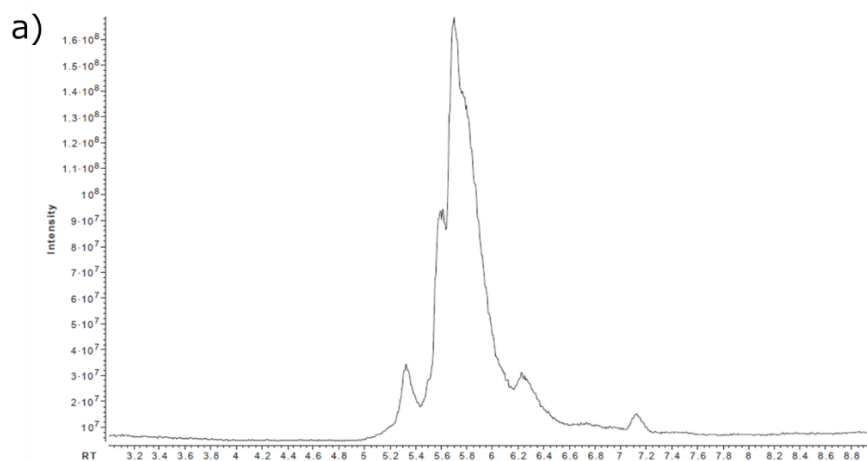


Figure S60. Provide a representative data of the n3 analysis of ADC 11 Day0, a) Total Ion Current (TIC) within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2300 to 4400, c) Deconvoluted spectrum ranging from 1.45×10^5 to 1.60×10^5 .

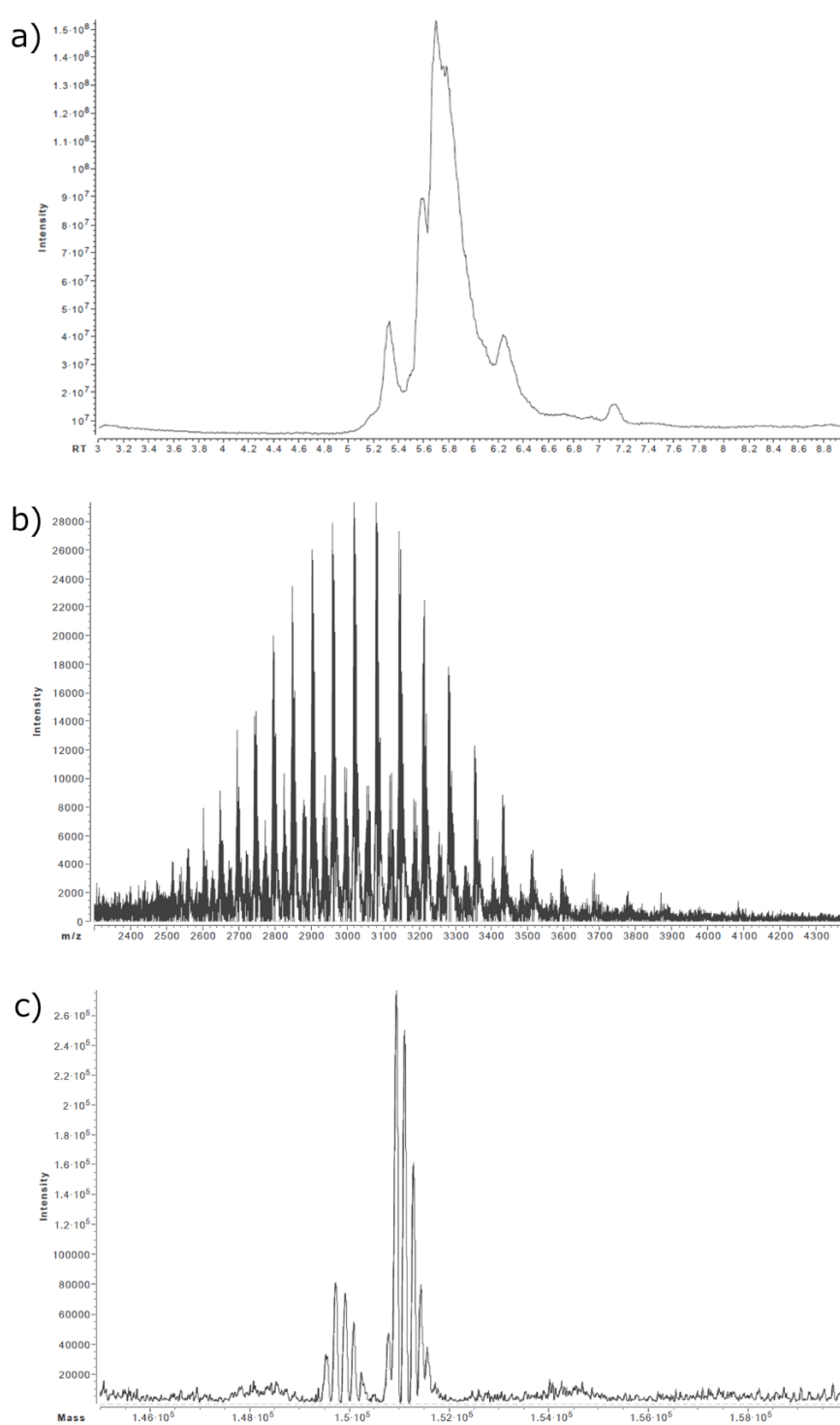


Figure S61. Provide a representative data of the n3 analysis of ADC 11 Day1, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2300 to 4400, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

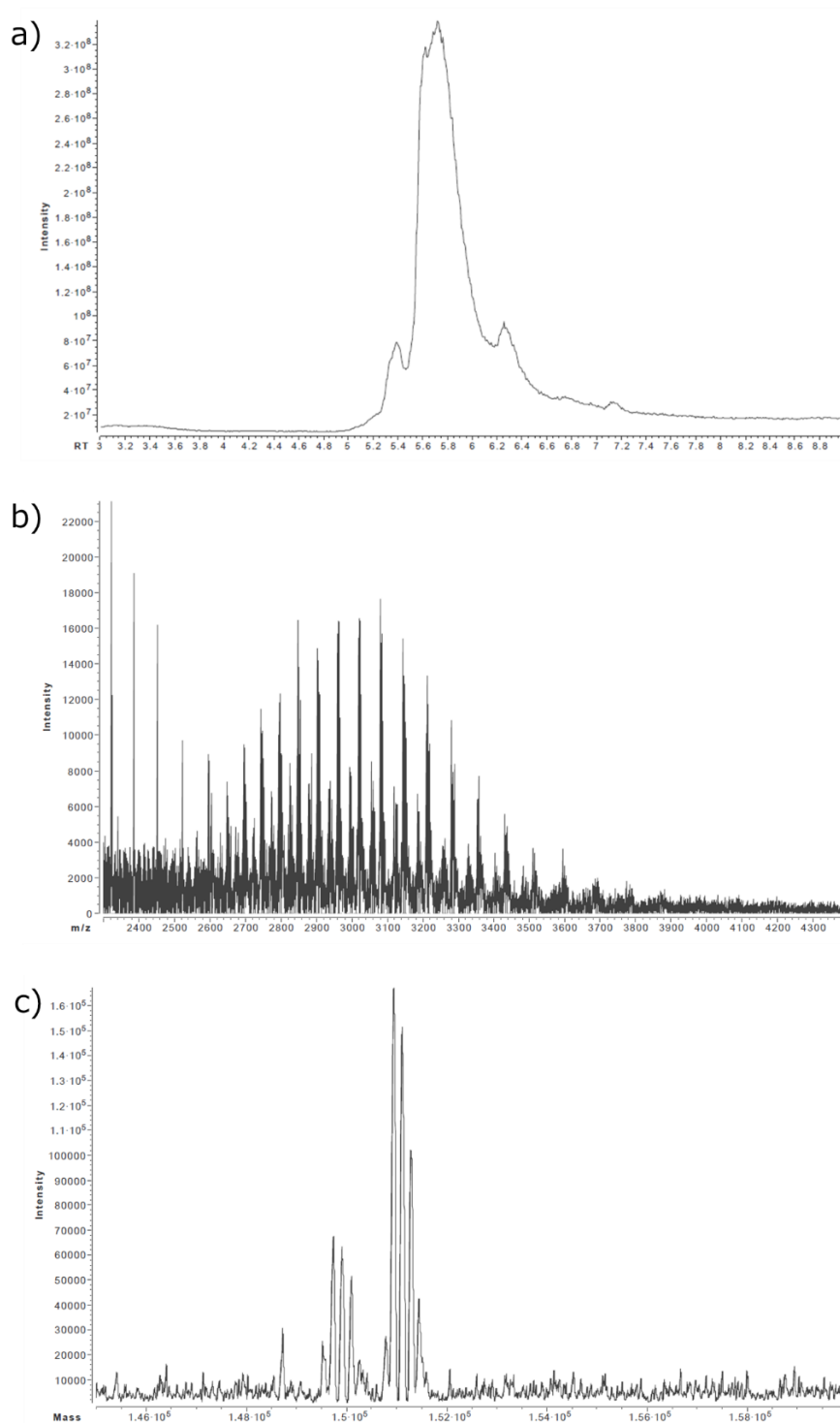


Figure S62. Provide a representative data of the n3 analysis of ADC 11 Day3, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2300 to 4400, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

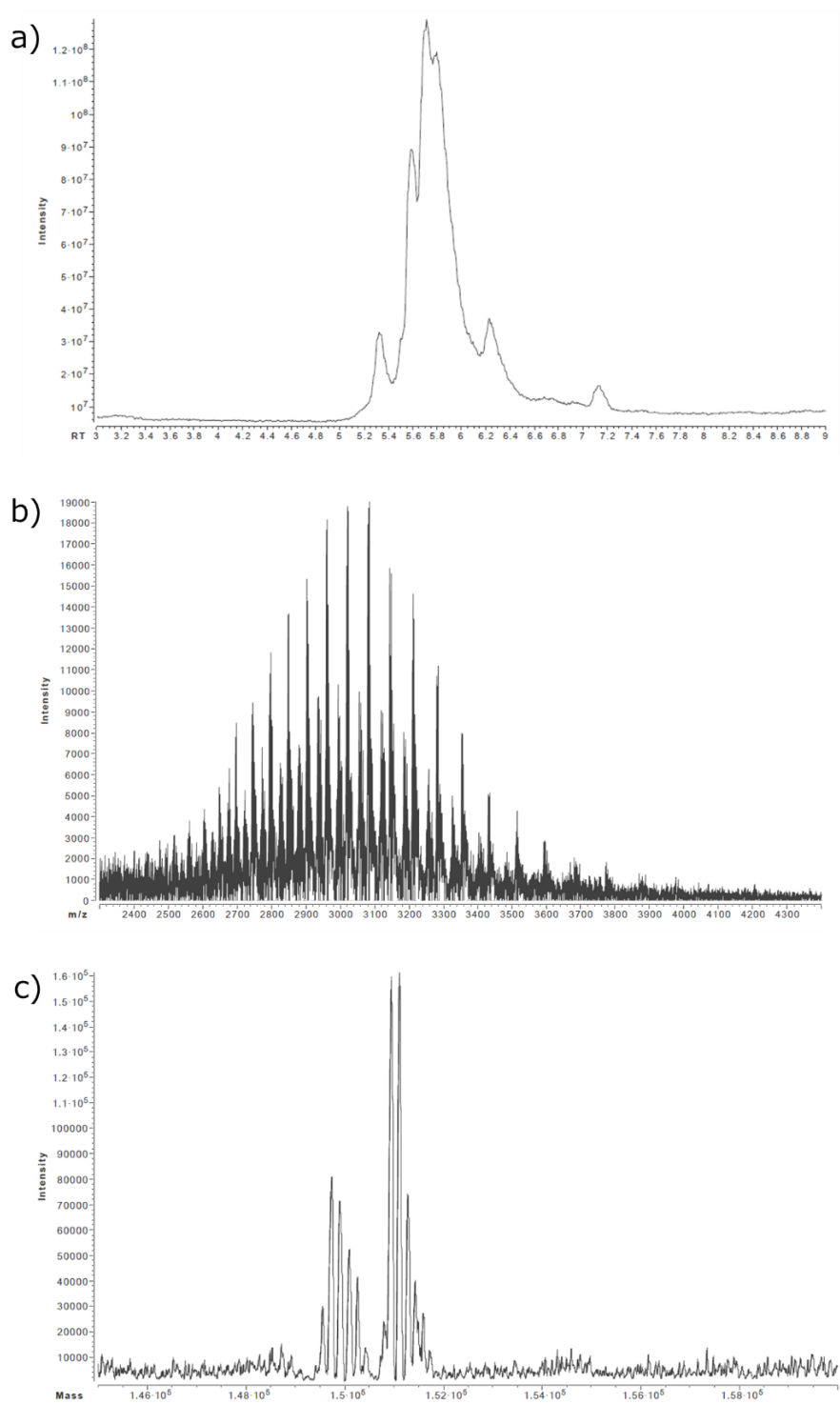


Figure S63. Provide a representative data of the n3 analysis of ADC 11 Day7, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2300 to 4400, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

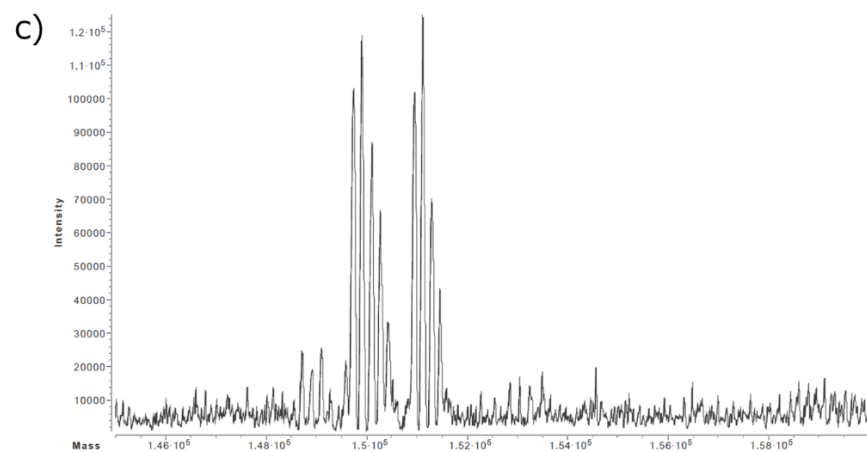
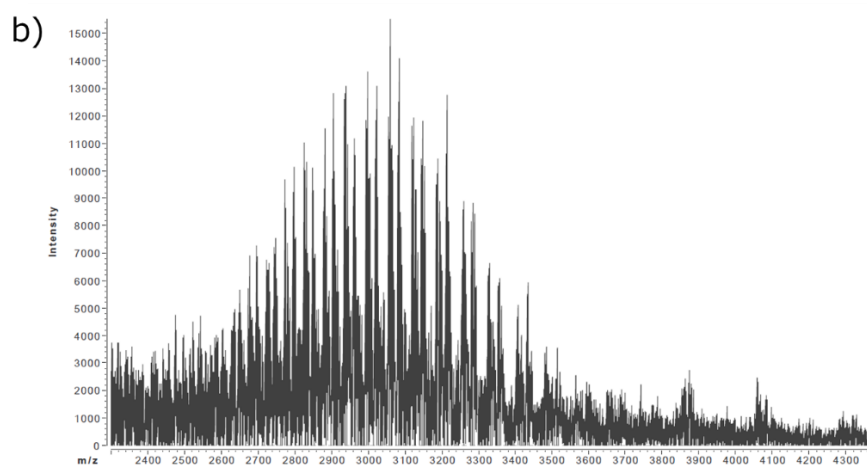
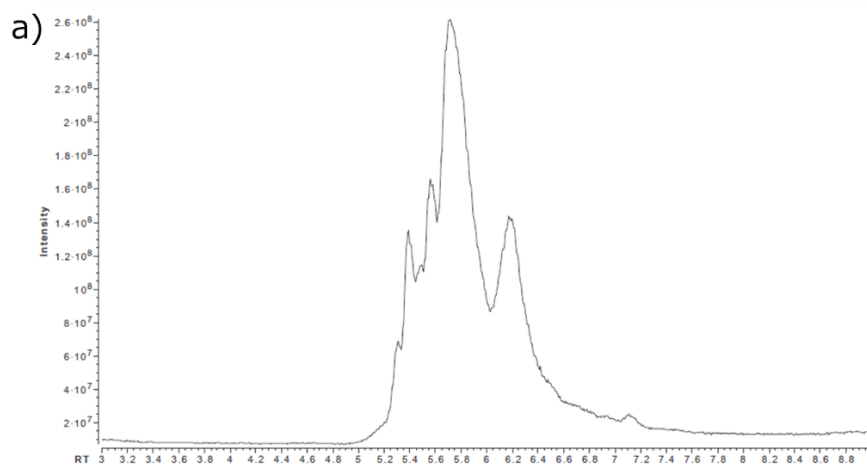


Figure S64. Provide a representative data of the n3 analysis of ADC 11 Day21, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2300 to 4400, c) Deconvoluted spectrum ranging from $1.45 \cdot 10^5$ to $1.60 \cdot 10^5$.

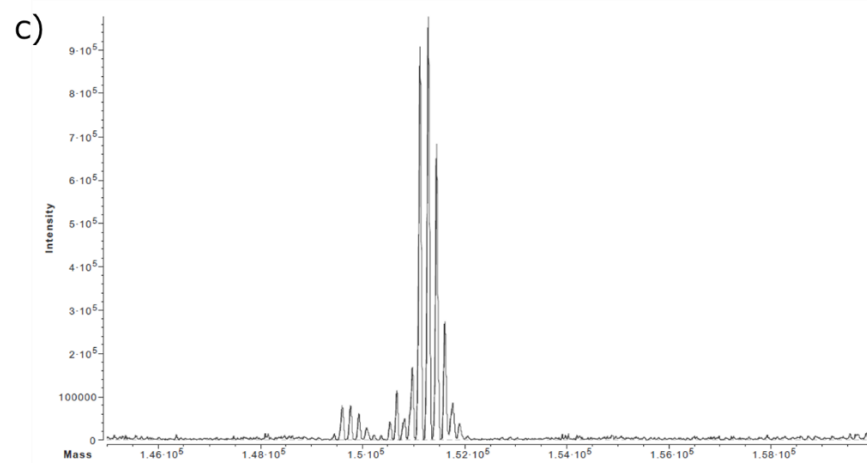
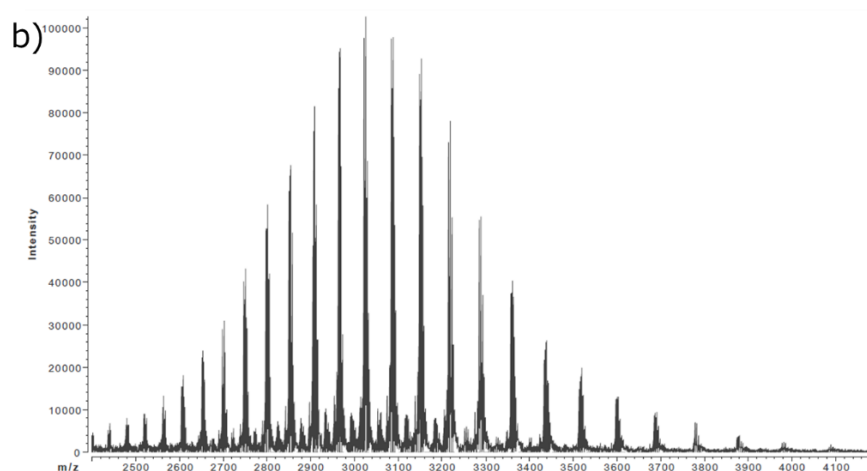
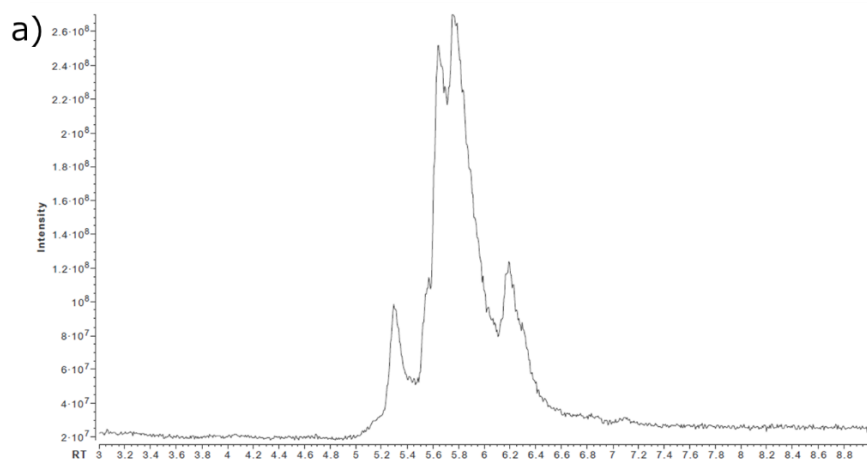


Figure S65. Provide a representative data of the n3 analysis of ADC 12 Day0, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from 1.45×10^5 to 1.60×10^5 .

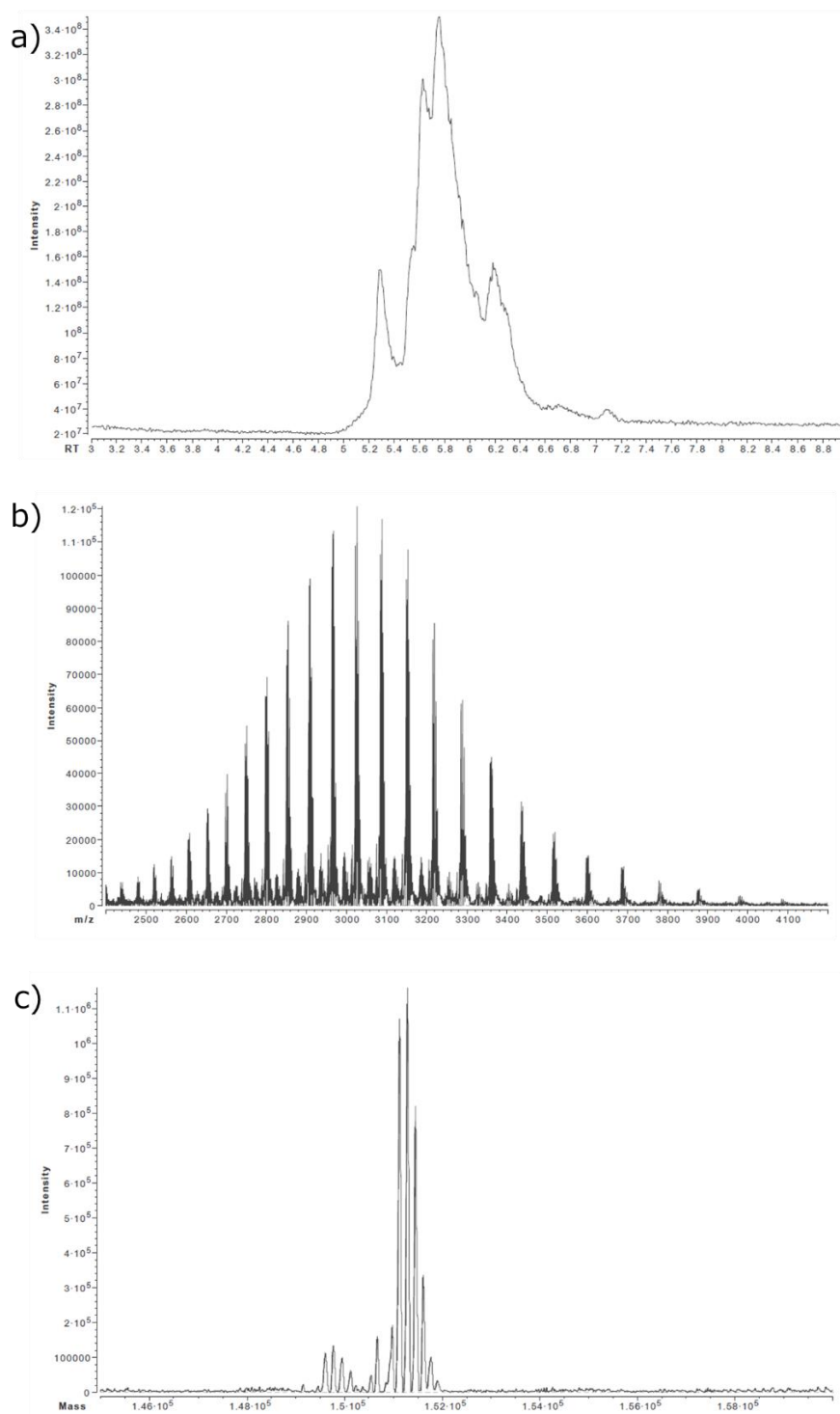


Figure S66. Provide a representative data of the n3 analysis of ADC 12 Day1, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

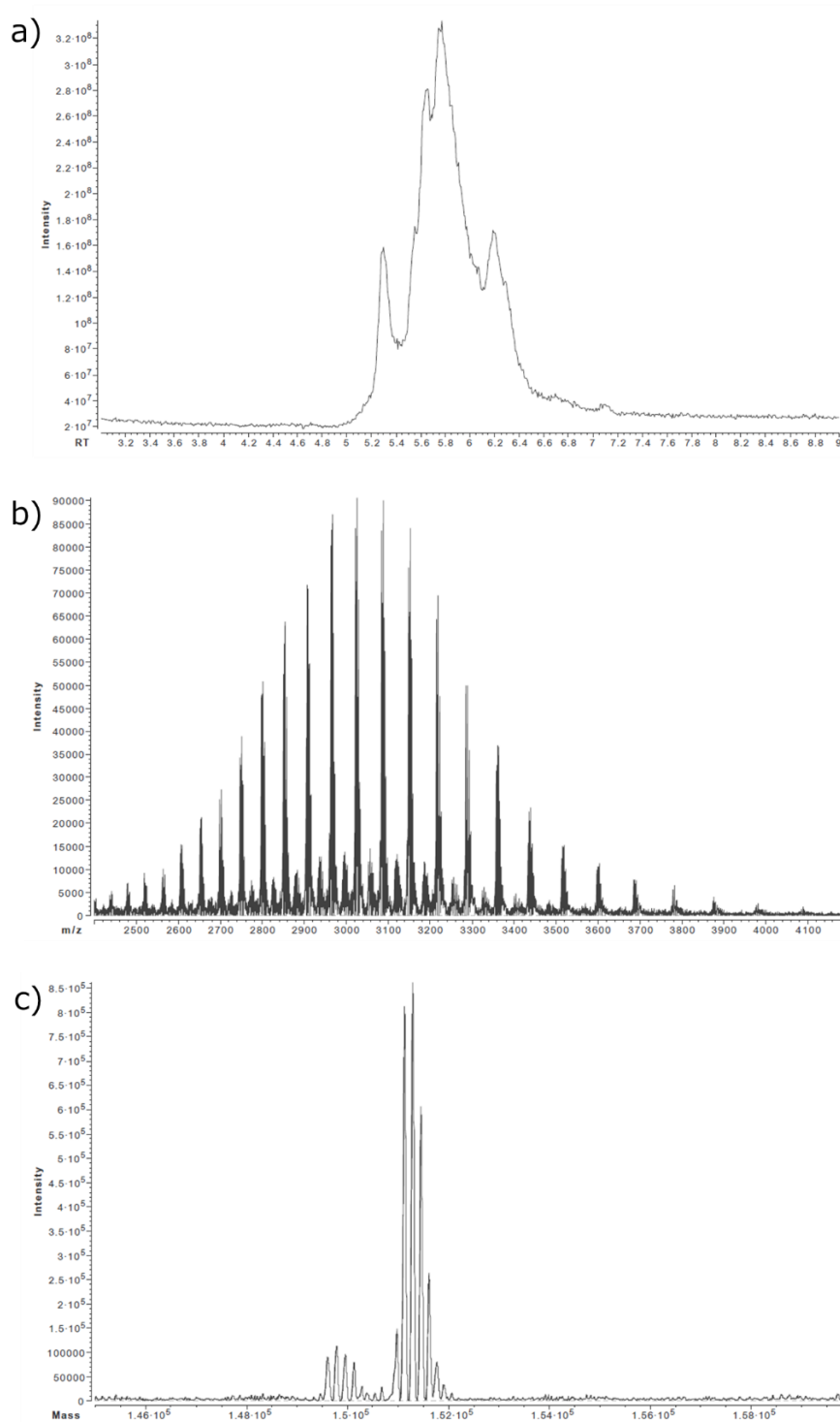


Figure S67. Provide a representative data of the n3 analysis of ADC 12 Day3, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

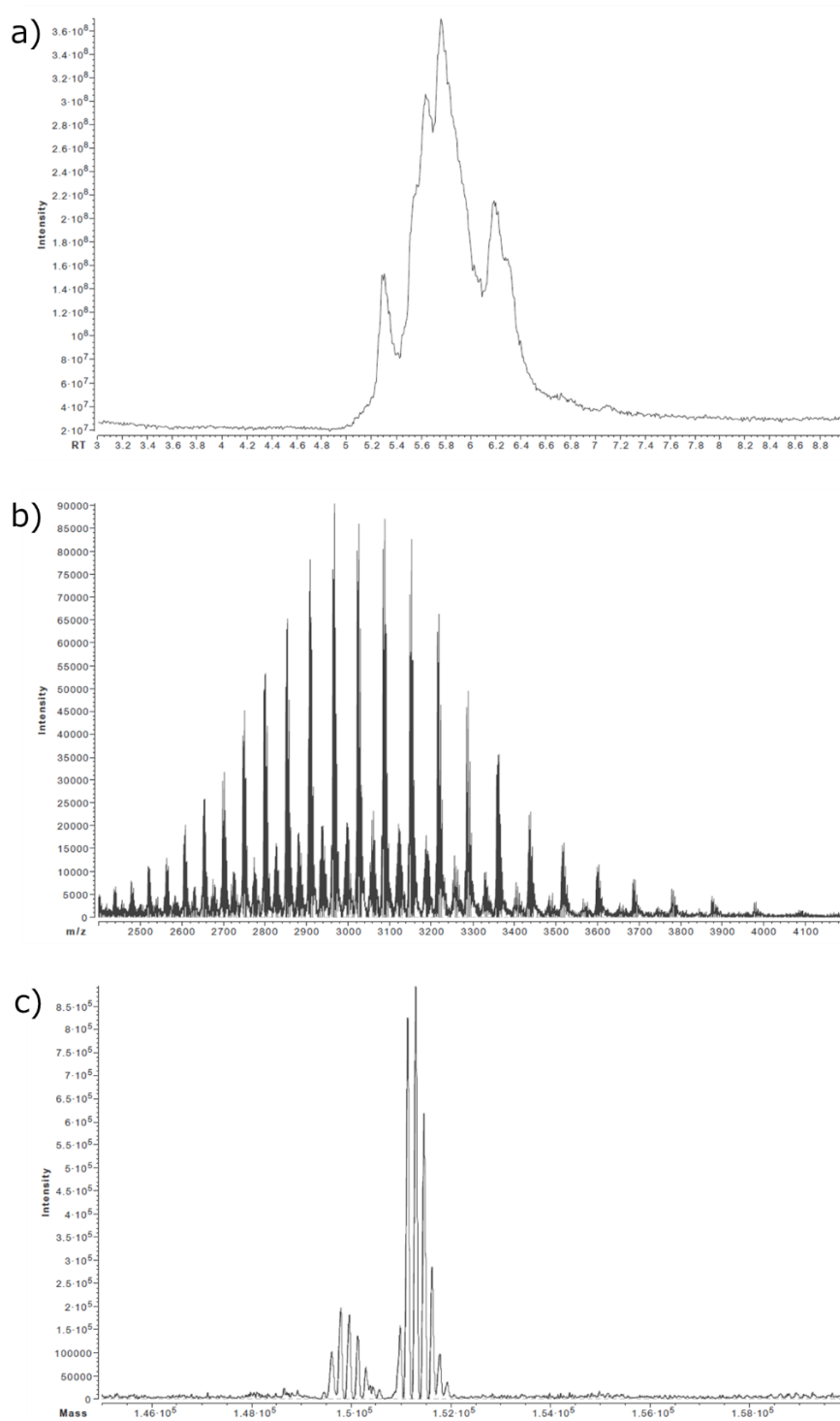


Figure S68. Provide a representative data of the n3 analysis of ADC 12 Day7, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from $1.45e5$ to $1.60e5$.

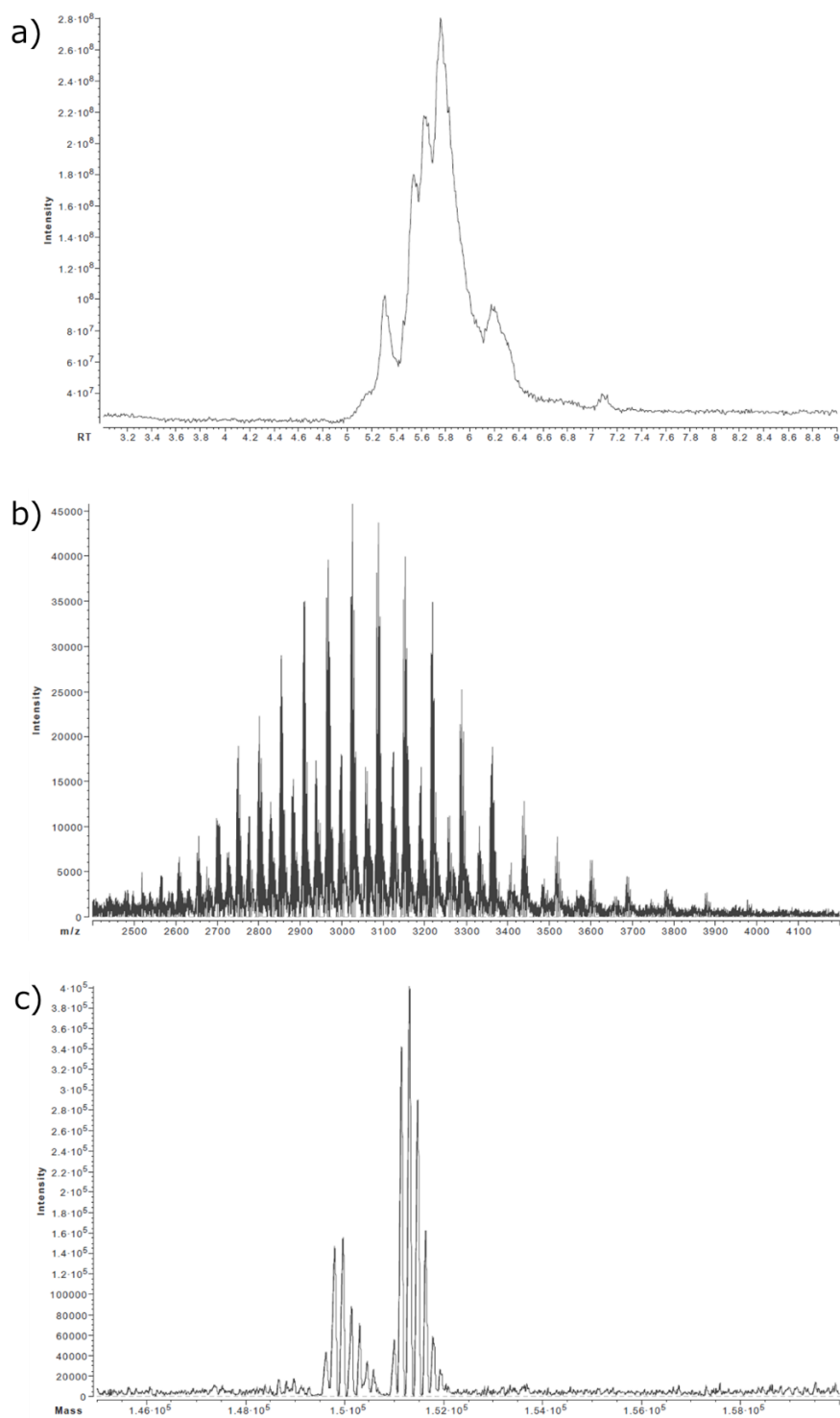


Figure S69. Provide a representative data of the n3 analysis of ADC 12 Day21, a) TIC within a retention time range of 3 to 9 minutes, b) Spectrum of m/z 2400 to 4200, c) Deconvoluted spectrum ranging from 1.45×10^5 to 1.60×10^5 .

5 In vitro human neutrophil assay

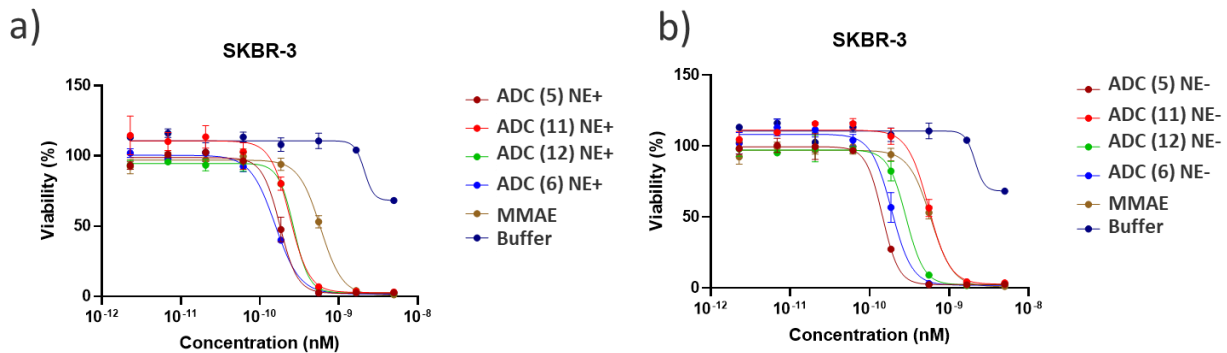


Figure S70 Evaluation of ADCs by *in vitro* cytotoxicity assay with HER2-high expressing SKBR-3 cells: a) NE-treated ADCs for 6 days. b) NE-untreated. The individual values and fitted curves are shown from the results of duplicated experiments.

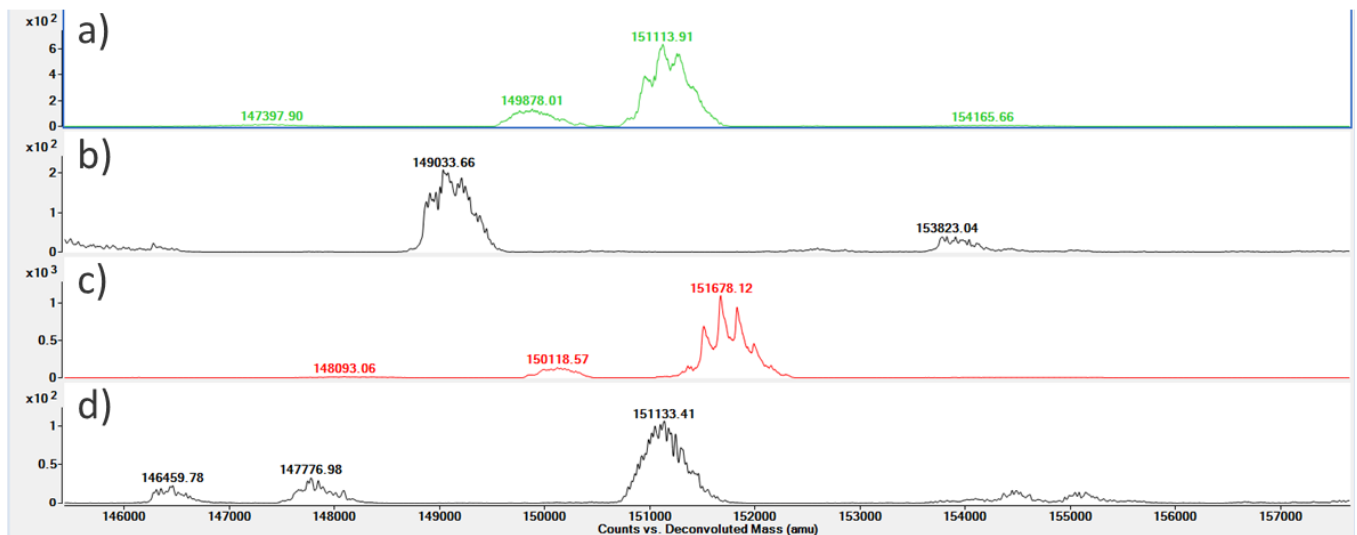


Figure S71 Deconvoluted spectra from Q-TOF MS analysis before and after NE treatment: (a) ADC 5 before treatment, (b) ADC 5 after treatment, (c) ADC 11 before treatment, (d) ADC 11 after treatment.

6 Comparison summary of linear and Exo-EVC Linkers

Table S1. Comparison of linear/Exo-EVC linker.

Antibody Conjugates	Linear VC	Linear EVC	Exo-EVC
Hydrophobicity	X	✓	✓✓
High DAR applicability	X	X	✓✓
In vivo efficacy	✓	✓✓	✓✓
Rat PK	✓✓	✓✓	✓✓
CES1C resistance	X	✓	✓
NE resistance	X	X	✓

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