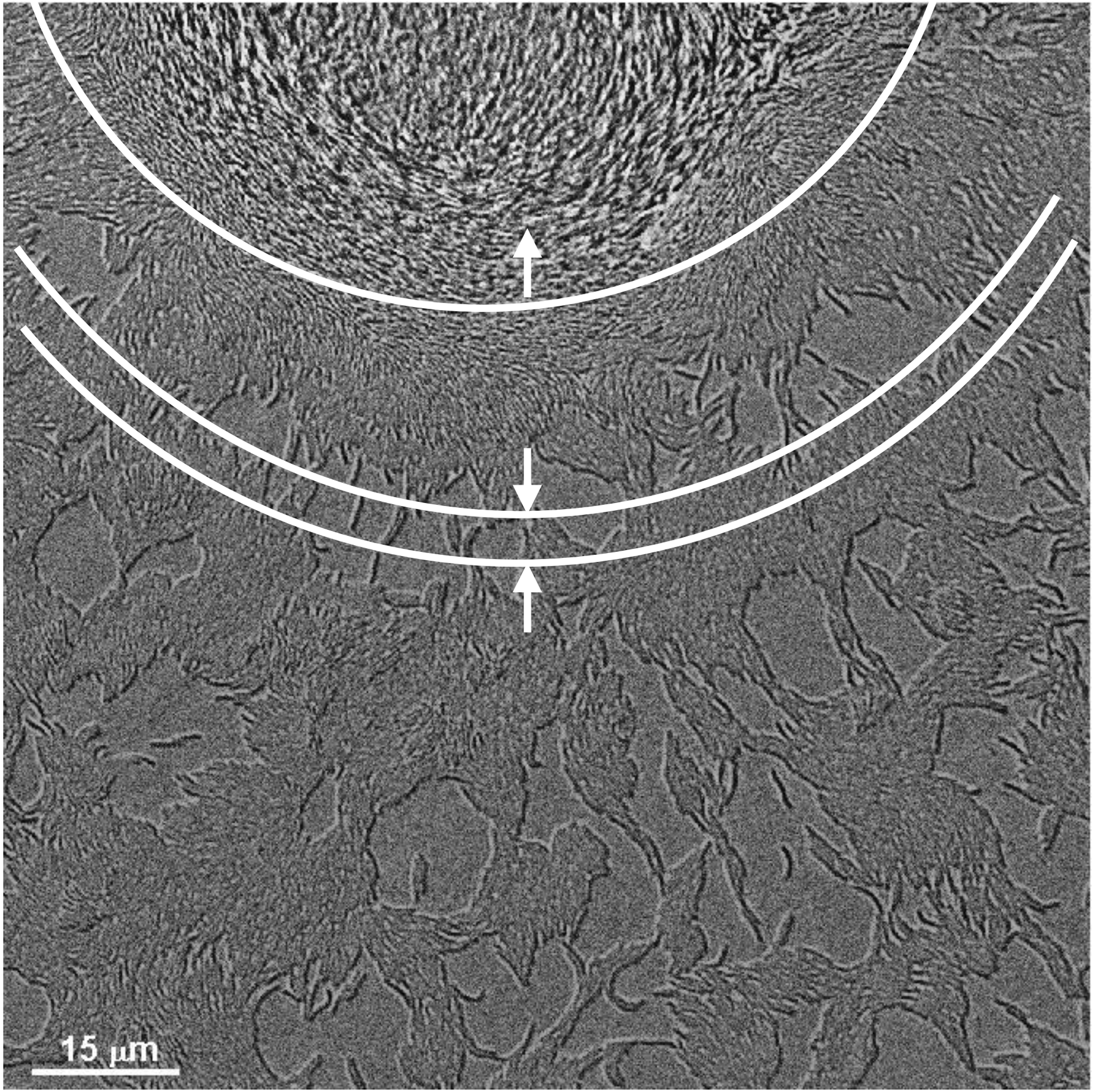
15 μm