

Kinetic Analyses of Desulfurization of Dibenzothiophene by *Rhodococcus erythropolis* in Batch and Fed-Batch Cultures

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The DbtS⁺ phenotype (which confers the ability to oxidize selectively the sulfur atom of dibenzothiophene [DBT] or dibenzothiophene sulfone [DBTO₂]) of *Rhodococcus erythropolis* N1-36 was quantitatively characterized in batch and fed-batch cultures. In flask cultures, production of the desulfurization product, monohydroxybiphenyl (OH-BP), was maximal at pH 6.0, while specific productivity (OH-BP cell⁻¹) was maximal at pH 5.5. Quantitative measurements in fermentors (in both batch and fed-batch modes) demonstrated that DBTO₂ as the sole sulfur source yielded a greater amount of product than did DBT. Specifically, 100 μM DBT maximally yielded ≈40 μM OH-BP, while 100 μM DBTO₂ yielded ≈60 μM OH-BP. Neither maintaining the pH at 6.0 nor adding an additional carbon source increased the yield of OH-BP. The presence of SO₄²⁻ in growth media repressed expression of desulfurization activity, but SO₄²⁻ added to suspensions of cells grown in DBT or DBTO₂ did not inhibit desulfurization activity.

The combustion of unprocessed fossil fuels releases noxious sulfoxides. To avoid production of such pollutants, sulfur must be removed from fossil fuels before, during, or after combustion. Physical and chemical means of sulfur removal are costly. Biological desulfurization has the prospect of being both inexpensive and metabolically specific (6–8).

Microbial desulfurization is often studied with dibenzothiophene (DBT), a compound composed of two benzene moieties and a thiophene. DBT models an especially recalcitrant form of organic sulfur in fossil fuels. Organisms with a DbtS⁺ phenotype selectively remove the sulfur atom from DBT or dibenzothiophene sulfone (DBTO₂) (7, 12). Two features of this phenotype are noteworthy: (i) the atom which might be released as a pollutant (a sulfoxide) is fully oxidized to a water-soluble sulfate, and (ii) the carbon frame of the substrate is only slightly oxidized. The former feature means that the potentially noxious atom is released in a tractable form; the latter feature means that the calorific value of the substrate is only slightly reduced. These features suggest that microbial desulfurization of fossil fuels is an attractive prospect (7, 8). For that possibility to be realized, the rate, extent, and control of desulfurization must first be described.

Several desulfurization pathways have been identified; the intermediates and final products vary with the phase of growth and with the bacterial species mediating the desulfurization (1, 4, 5, 9, 10, 12). Also, knowledge about the desulfurization phenotype was, until recently, qualitative; three recent reports provided some quantitative data (4, 5, 11). The kinetic data reported here confirm and extend previous results and thereby securely establish desulfurization of selected thiophenes by *Rhodococcus erythropolis* as a quantitative phenomenon. Optimal conditions for growth and for production of the desulfurization product are presented. Notably, the consumption of substrate as well as the appearance and stability of the product in batch and fed-batch cultures is correlated with (i) the avail-

ability of the carbon source, (ii) the abundance and identity of the sulfur source, and (iii) the phase of growth.

MATERIALS AND METHODS

Strains. Three *R. erythropolis* strains (N1-36, N1-43, and Q1a-22) were studied (15).

Media. The sulfur-free basal medium was a modification of medium 21c of Guirard and Snell (2): all sulfate salts were replaced by the corresponding chloride salts, the addition of vitamins was omitted, and 3 g of glucose liter⁻¹ was added. The concentrations of sulfur sources in the DBT, DBTO₂, benzo-thiophene (BT), and MgSO₄ media were, respectively, 0.1 mM DBT, 0.1 mM DBTO₂, 0.05 mM BT, and 0.2 mM MgSO₄. The organic sulfur sources were added as a powder of fine crystals, enmeshed on nylon filters (8-mm nylon filter discs were dipped in 5% ethyl ether solutions of DBT or DBTO₂; the solvent was allowed to evaporate), or dissolved as 200× stock ethanol solutions; the last of these methods gave the most reliable result. MgSO₄ was added as an aqueous solution; to control for the effect of ethanol, the same amount of ethanol (0.5%) was sometimes included in the MgSO₄ medium.

MgSO₄ medium was used in experiments in which the effect of ethanol was measured. Medium with no carbon source served as a control. The experimental media contained additions of 0.1 to 3.0% ethanol, 0.3% glucose, or 0.3% glucose plus 0.1, 0.5, or 1.0% ethanol.

DBTO₂ media (buffered with 50 mM phosphate to pHs 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, and 8.0) were used to determine the effect of pH on growth and desulfurization activities.

All shake flask cultures were incubated at room temperature (≤25°C) on a platform shaker operated at 200 rpm.

Inocula. To determine the effect of ethanol, 2% inocula were prepared from 2-day-old cultures of N1-36 maintained in MgSO₄ medium with no ethanol. To determine the effect of pH, 5% inocula were prepared from 1-day-old cultures of N1-36 growing with MgSO₄ as a sulfur source and 0.1% ethanol as a carbon source. For fermentors, 5% inocula were prepared from exponentially growing N1-36 cultures (in DBT or DBTO₂ medium) with an optical density (OD) at 660 nm equal to approximately 1.0. For all inocula, the cells were harvested, washed, and suspended in saline before being added to fresh medium.

Cell concentrations. Cell concentrations in samples of cultures were estimated by measuring the ODs at 660 nm. Linear relationships between culture OD and cell dry weight and between OD and CFU were obtained in the OD range of 0.1 to 0.9; specifically, dry weight (grams · liter⁻¹) = 0.38OD - 0.0048 and CFU (milliliter⁻¹ · 10⁶) = 8.88OD - 0.11. A Milton Roy Company Spectronic 601 spectrophotometer was used to measure the ODs.

Quantitative analysis of reactants. A YSI model 23A glucose analyzer (Yellow Spring Instrument Co., Inc.) was used to measure glucose concentrations in batch and fed-batch culture supernatants. A Shimadzu UV-visible recording spectrophotometer (model UV-160) was used to measure absorption spectra. A high-performance liquid chromatograph equipped with a reversed-phase Brownlee column (Spheri-5, RP-18; 5 μm, 100 by 4.6 mm) with 50% acetonitrile as the mobile phase (flow rate, 1.6 ml · min⁻¹) and an ISCO V⁴ absorbance detector (set at 254 nm) was used for the quantitative assay of DBT, DBTO₂, monohydroxybiphenyl (OH-BP), and biphenyl (BP).

Desulfurization activity. For estimation of desulfurization activities, 1 ml of

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culture suspension was mixed with 4 ml of phosphate buffer (pH 6.0) containing 0.1 mM DBT or DBTO₂. At time zero and subsequent times, 0.5-ml samples were mixed with 0.5 ml of CH₃CN to stop the reaction; the mixtures were filtered through 0.2- μ m-pore-size nylon filters. Concentrations of OH-BP were then measured. One unit of activity is defined as 1 μ mol of OH-BP produced in 1 min.

Growth in bioreactor. The standard conditions for kinetic analyses in bioreactors were as follows: temperature, 30°C; agitation, 300 rpm; and aeration, 1.5 vol/vol/min. The pH was initially 6.0 and in some instances was maintained at 6.0 by injection of NaOH (2%, wt/vol) or 3% HCl as needed. For fed-batch cultures, glucose solutions were injected into the reactors (to a final concentration of 3.0 g · liter⁻¹) in late exponential phase. Antifoam (0.02%, vol/vol) was included in the media for all of the batch and fed-batch cultures.

The studies of batch cultures were performed in a BioFlo C30 reactor (New Brunswick Scientific, Inc.) with a working volume of 355 ml or in a computer-controlled BioFlo III reactor (New Brunswick Scientific, Inc.) with a working volume of 1.5 liters. An Ingold pH probe, a Fisher Accumet pH meter (model 805MP), a Galvanic dissolved oxygen probe, and an ABEC dissolved oxygen meter (model DDA100) were used to monitor and control the broth pHs and dissolved oxygen concentrations of cultures on-line during fermentations.

RESULTS

HPLC analysis. The high-performance liquid chromatography (HPLC) analytic method used in this study detects DBT, dibenzothiophene sulfoxide, DBTO₂, BP, *o,o'*-BP, and OH-BP at retention times of approximately 15.4, 1.48, 2.45, 11.2, 1.92, and 3.40 min, respectively (13). When DBT was used as the sole sulfur source for N1-36, small amounts of dibenzothiophene sulfoxide were detected in the culture medium between 10 and 35 h after inoculation; no DBTO₂ or dibenzothiophene sulfonate was detected (13). For cultures with either DBT or DBTO₂ as the sole sulfur source, OH-BP was the principal desulfurization product, an observation which conforms to the 4S pathway (3, 7).

Effect of pH. The growth of N1-36 and production of OH-BP were measured at pHs ranging from 5.0 to 8.0; the growth of N1-43 and Q1a-22 and the appearance of product were measured at pHs of 6.0 to 8.0. For N1-43 and Q1a-22, the rates and extents of growth were largely equivalent at pHs 6.0, 6.5, 7.0, and 8.0; for N1-36, the extent of growth was reduced at pHs of \leq 6.0. For all strains, OH-BP production began in early exponential phase. The extents of OH-BP production for both N1-36 and N1-43 were greatest at pH 6.0 (data not shown) (13). The final concentrations of OH-BP produced at pH 6.0 from 0.1 mM DBTO₂ by Q1a-22, N1-36, and N1-43 were, respectively, approximately 42, 75, and 76 μ M.

The cell concentrations, concentrations of OH-BP, and specific desulfurization activities of 115-h-old batch cultures of N1-36 at different pHs indicated that (i) N1-36 has the greatest extent of growth at pH 6.5, (ii) optimal desulfurization (for the culture) occurs at pH 6.0, and (iii) optimal specific desulfurization activity (per cell) occurs at pH 5.5 (data not shown) (13). However, at pH 5.5 (or lower), a very limited amount of cell growth occurs, and, correspondingly, the total desulfurization activity is much lower than at pH 6.0. Because pH 6.0 is an effective pH for desulfurization, this value was used in all subsequent experiments.

Effect of ethanol. DBT or DBTO₂ was introduced into sulfur-free media (i) as a powder, (ii) enmeshed in nylon filters, or (iii) from 200 \times ethanol stock solutions. For controls, MgSO₄ was introduced into shake flask cultures in aqueous solutions or on nylon filters with or without a volume of ethanol equivalent to the amounts used to deliver DBT or DBTO₂ to the experimental cultures. Measurements of growth showed that the presence of ethanol allowed N1-36 to respond to SO₄²⁻ more rapidly than when SO₄²⁻ was introduced in aqueous solution or on a nylon filter (data not shown). Likewise, DBT or DBTO₂ as a sulfur source supported more rapid growth of N1-36 if the DBT or DBTO₂ was introduced in ethanol rather than as a powder or enmeshed in nylon filters (data not shown) (13).

An extension of this analysis demonstrated that ethanol is an effective carbon source for N1-36 at low concentrations and is an inhibitor at higher concentrations. Growth of N1-36 with no carbon source was compared with growth supported by glucose, ethanol, or combinations of glucose and ethanol. The concentration of glucose was 0.3%; the concentrations of ethanol were 0.1, 1.0, 1.5, 2.0, 2.5, and 3.0%; and the concentrations of mixed carbon sources were 0.3% glucose and 0.1% ethanol or 0.3% glucose and 1.0% ethanol. The cultures containing 0.1 or 1.0% ethanol exhibited a shorter lag time and more rapid exponential growth than cultures grown with glucose alone. However, the presence of ethanol in media at concentrations higher than 1.0% produced progressively decreased exponential growth rates and slightly reduced extents of growth (data not shown) (13).

Effect of desulfurization substrates: DBT, DBTO₂, and BT. Neither DBT nor DBTO₂ inhibited cell growth at concentrations up to 200 μ M (Fig. 1). Furthermore, growth of N1-36 in medium containing 200 μ M MgSO₄ was not inhibited by the addition of DBT or DBTO₂ to concentrations of 50, 100, and 200 μ M.

BT did support growth of strain N1-36 when present as the sole sulfur source, although the extent of growth with BT alone was much lower than that with either DBT or DBTO₂. A chromogenic assay (15) indicated that phenol or some phenolic compound(s) was produced in both BT and BT-MgSO₄ cultures. Cells grown on BT showed no ability to desulfurize DBT or DBTO₂. The absence of induction of the DbtS⁺ phenotype by BT and the absence of inhibition of product formation by SO₄²⁻ indicate that the process by which BT is used to satisfy the sulfur requirement of N1-36 is different from the process used with DBT or DBTO₂ (see below).

Effect of desulfurization products: OH-BP and SO₄²⁻. OH-BP at 50 or 100 μ M produced a slight inhibition of growth (Fig. 2). Specifically, at 0, 50, and 100 μ M OH-BP, the specific growth rates of exponential-phase cells were, respectively, 0.190, 0.187, and 0.170 h⁻¹. The extents of growth were also lowered.

OH-BP is not produced from DBT or DBTO₂ in cultures containing MgSO₄. Furthermore, N1-36, N1-43, or Q1a-22 grown in the presence of MgSO₄ shows no desulfurization activity. By contrast, the desulfurization activities of N1-36 grown for 2 days in the presence of DBTO₂ and in the absence of MgSO₄ are unaffected by the inclusion of MgSO₄ in the assay reactants. These observations indicate that the DbtS⁺ phenotype is inducible by DBT or DBTO₂ and that SO₄²⁻ represses DbtS⁺ expression but does not inhibit the desulfurization enzyme activities (13).

Growth in bioreactors. Batch and glucose-fed-batch cultures of N1-36 having either DBT or DBTO₂ as the sole sulfur source were used to establish the kinetics of both growth and desulfurization. The concentrations of DBT or DBTO₂, OH-BP, and glucose as well as the pHs and ODs (at 660 nm) were monitored.

The specific exponential growth rate (μ) of batch cultures with DBT as the sulfur source was 0.153 h⁻¹, while the corresponding rate with DBTO₂ as the sulfur source was 0.180 h⁻¹. (A definitive determination of the maximum specific growth rate of N1-36 in a DBTO₂-limited continuous culture has been calculated [14].) As shown in Fig. 3 and 4, the stationary phase of growth was rapidly achieved; specifically, with a 5% inoculum, stationary phase typically occurred after approximately 40 h of growth. In all instances, high yields of cells (3×10^9 to 1×10^{10} cells · ml⁻¹) were achieved. Concomitant with growth, the concentration of DBT or DBTO₂ rapidly diminished. The extent of DBT or DBTO₂ utilization was high; the substrate

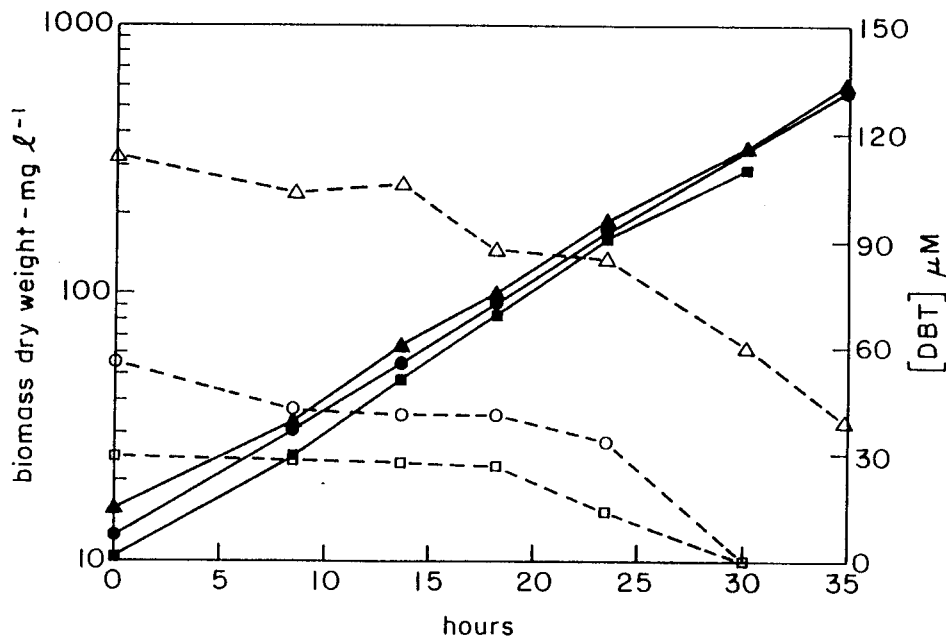


FIG. 1. Effect of DBT concentration on growth of N1-36. Closed symbols, biomass; open symbols, [DBT]; triangles, initial DBT concentration of 200 μM ; circles, initial DBT concentration of 100 μM ; squares, initial DBT concentration of 50 μM .

was reduced to very low concentrations ($\leq 5 \mu\text{M}$) or undetectable concentrations before late exponential phase. OH-BP production lagged behind cell growth; the production of OH-BP occurred sooner and was greater in extent when DBTO_2 was the substrate (compared with DBT). The rate of OH-BP production was $1.77 \mu\text{M} \cdot \text{h}^{-1}$ with DBT as the substrate and $2.44 \mu\text{M} \cdot \text{h}^{-1}$ with DBTO_2 as the substrate. The decrease in pH correlated with the appearance of OH-BP. The yield of OH-BP peaked at a time approximately equivalent to

that of the transition from late exponential phase to stationary phase; at this time, OH-BP concentrations were approximately $40 \mu\text{M}$ for DBT cultures and approximately $60 \mu\text{M}$ for DBTO_2 cultures. During growth of the cultures without pH control, the pH of the media dropped. The extent of the pH change was greater in DBTO_2 cultures than when DBT served as the sulfur source. The decline in pH did not prevent production of OH-BP or affect the presence of OH-BP.

After the highest concentrations of the desulfurization prod-

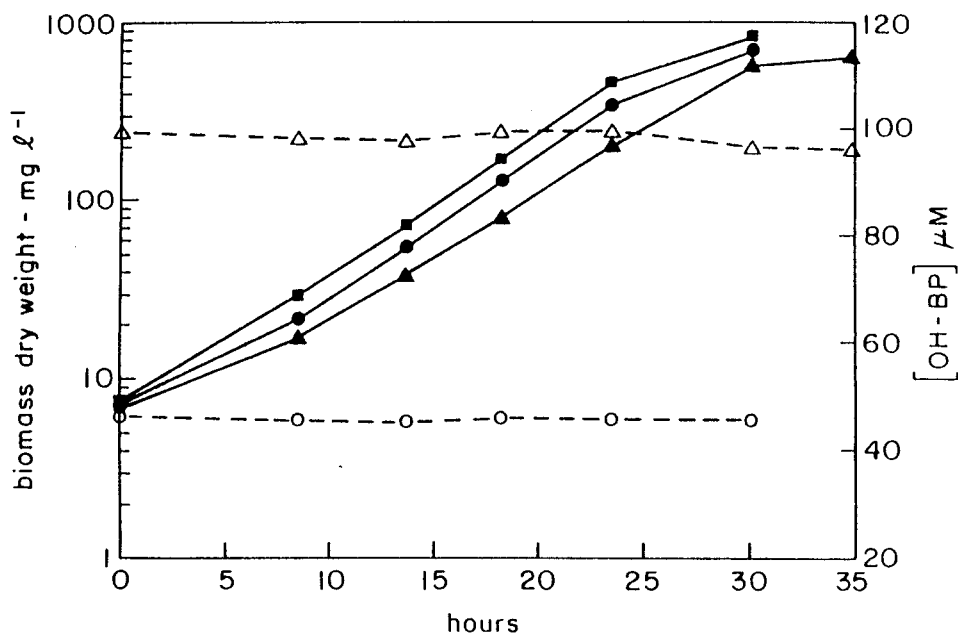


FIG. 2. Effect of OH-BP concentration on growth of N1-36. Closed symbols, biomass (squares, no addition of OH-BP to the medium; circles, addition of 50 μM OH-BP; triangles, addition of 100 μM OH-BP). Open symbols, [OH-BP] (triangles, addition of 100 μM OH-BP to the medium; circles, addition of 50 μM OH-BP). The growth medium was sulfur-free medium plus 20 μM MgSO_4 and 1% ethanol.

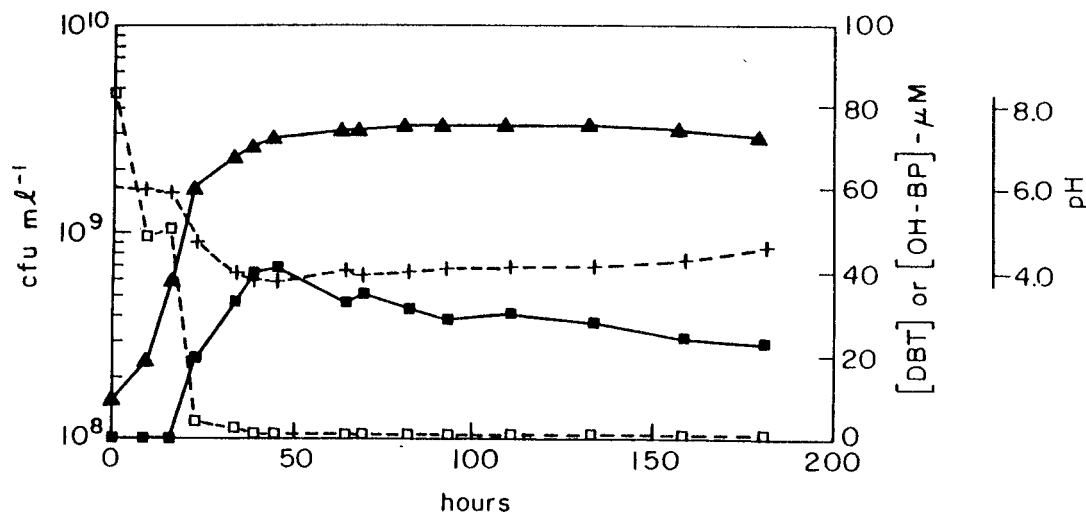


FIG. 3. Batch culture of N1-36 with DBT as the sole sulfur source. Open squares, [DBT]; triangles, $\text{CFU} \cdot \text{mL}^{-1}$; closed squares, [OH-BP]; crosses, pH.

uct, OH-BP, were achieved, the concentrations decreased to approximately 70 to 75% of the maximum yield. The possibility that the OH-BP was used as a carbon source after glucose levels became low was tested by adding glucose during cultivation (Fig. 5 and 6). Glucose was added to determine if a replenished supply would offset the decline in OH-BP. Comparisons of results for batch and fed-batch cultures show that such an addition did not affect the decline in the OH-BP level. Also, effects from changes in pH were eliminated by using an automatic pH control. In such fed-batch cultures, the growth of cells again correlated with the disappearance of substrate; as with batch cultures, $\text{DBT} \cdot \text{O}_2$ was consumed more rapidly than DBT. The appearance of OH-BP lagged behind the disappearance of the substrate. The rate of glucose utilization was linear and was greater with $\text{DBT} \cdot \text{O}_2$ ($-27.7 \text{ mg} \cdot \text{liter}^{-1} \cdot \text{h}^{-1}$) than with DBT ($-18.4 \text{ mg} \cdot \text{liter}^{-1} \cdot \text{h}^{-1}$). Neither the presence of glucose nor the control of pH affected the abundance of the product; likewise, neither affected the decline in the concentration of the product between 40 and 200 h.

The concentrations of OH-BP in both inoculated and uninoculated media decreased to equivalent extents after 7 days of

incubation. This equivalence excludes the possibility that OH-BP was consumed by cells as a carbon source (15).

Small amounts of BP appeared in cultures stored for 4 or 5 days at 5°C . Prior to storage, only OH-BP had been detected. These circumstances suggest that some of the OH-BP may be converted to BP. Addition of CH_3CN at the time samples were taken prevented the appearance of BP. Likewise, no BP appeared in uninoculated solutions stored under identical conditions. Cumulatively, these observations indicate that conversion of OH-BP to BP is a biotic process. Some OH-BP may also be abiotically removed (for example, by sublimation) from the media.

DISCUSSION

In batch fermentors with glucose and ethanol as carbon sources and DBT or $\text{DBT} \cdot \text{O}_2$ as a sulfur source, *R. erythropolis* N1-36 grows exponentially with a doubling time of approximately 4.8 h. (The minimum doubling time determined in continuous culture is 2.95 h [14].) With either DBT or $\text{DBT} \cdot \text{O}_2$ as a sulfur source, the consumption of substrate is rapid, oc-

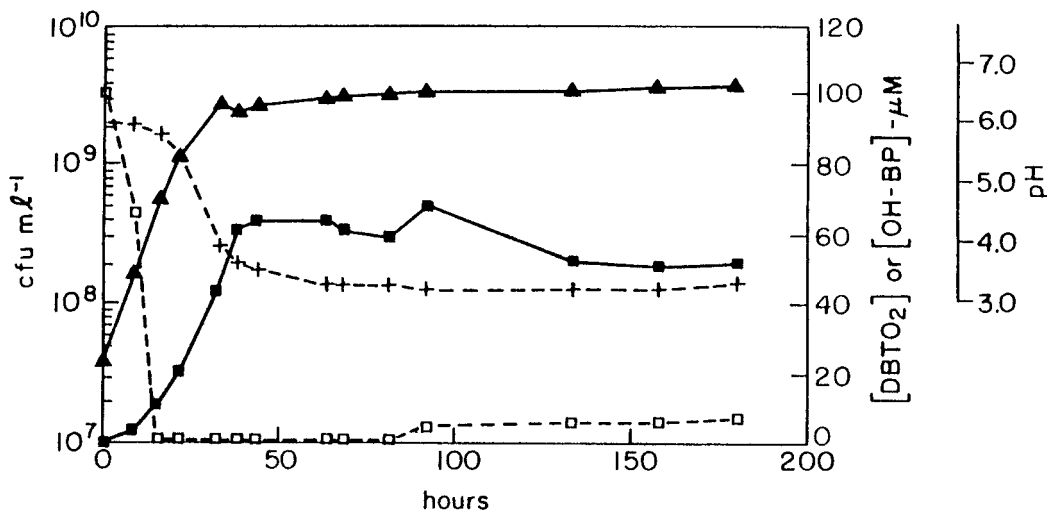


FIG. 4. Batch culture of N1-36 with $\text{DBT} \cdot \text{O}_2$ as the sole sulfur source. Open squares, $[\text{DBT} \cdot \text{O}_2]$; triangles, $\text{CFU} \cdot \text{mL}^{-1}$; closed squares, [OH-BP]; crosses, pH.

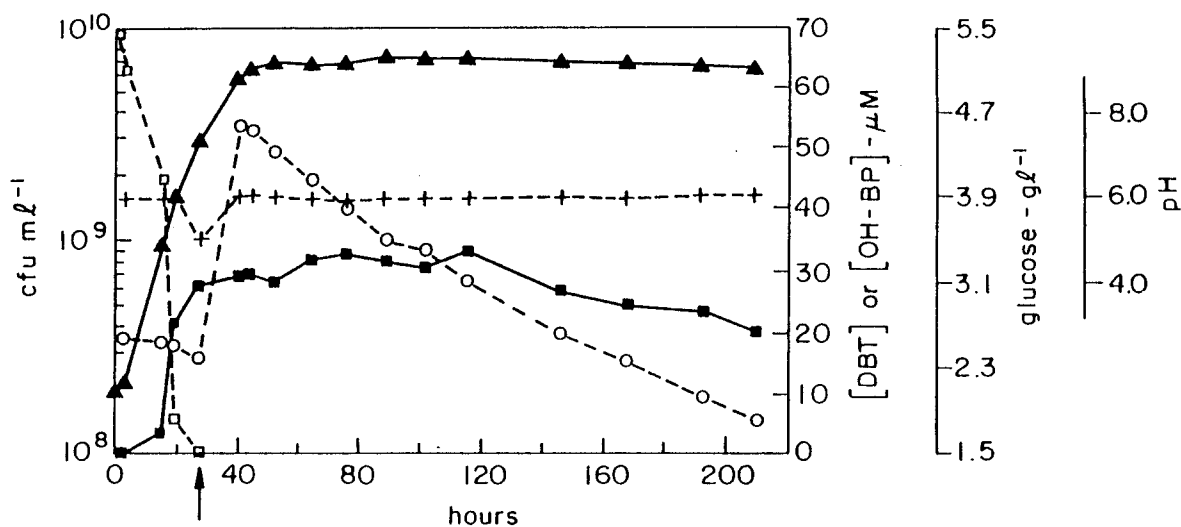


FIG. 5. Fed-batch culture of N1-36 with DBT as the sole sulfur source. Open squares, [DBT]; circles, grams of glucose · liter⁻¹; triangles, CFU · milliliter⁻¹; closed squares, [OH-BP]; crosses, pH. Arrow, time of addition of glucose.

curing, characteristically, within 20 h. The production of OH-BP lags behind both the disappearance of the substrate and the production of cells. With DBT as the substrate, more OH-BP is produced than when DBT is the substrate. Also with DBT, the change in pH is greater (by 1 U) than when DBT is the substrate. The amount of OH-BP that appears in the medium is less than the amount of DBT or DBT₂ added. Thus, the accessibility of the substrate or the stability of the product (or both) affects the yield. Some portion of the substrate may dissolve into a cell component (e.g., a membrane) or bind to a carrier or an inert surface. The amount of product decreased after approximately 40 h. Concentrations of OH-BP in inoculated and uninoculated media decreased to equivalent extents during 7 days of incubation (15), and OH-BP alone does not support growth (15); thus, the decline of OH-BP does not occur because OH-BP is consumed as a carbon source. OH-BP does inhibit growth; the organism may have an enzyme that detoxifies the inhibitor. Finally, the abundance of OH-BP may decrease because of some physical

process (e.g., sublimation or partitioning). (In continuous culture, the yield coefficient, $Y_{x/s}$, is 9 mg [dry weight] of cells per μmol of DBT₂ [14].)

In both batch and fed-batch cultures, the patterns of substrate consumption and product formation are similar with DBT and DBT₂ (compare Fig. 3 with Fig. 4 and Fig. 5 with Fig. 6; note also the ability to detect the initial concentration of DBT₂ added to the medium and the inability to detect the full initial concentration of DBT). A difference between the substrates is that DBT₂ has appreciable aqueous solubility whereas DBT (like many fossil fuels) has only slight solubility. The solubility of DBT₂ and the similarity of its consumption and product formation to those of DBT indicate that DBT becomes accessible to the metabolic processes of *R. erythropolis*. These results support the prospect that bacteria can effect beneficiation of (particulate) fossil fuels.

When 200 μM MgSO₄ was used as a sulfur source, no desulfurization activity was seen. Evidently, the amount or

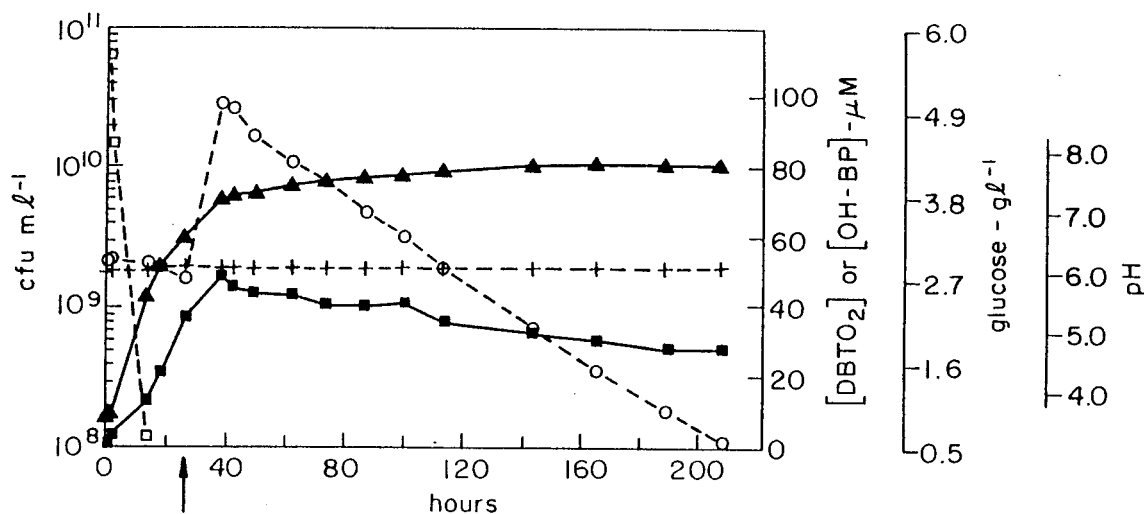


FIG. 6. Fed-batch culture of N1-36 with DBT₂ as the sole sulfur source. Open squares, [DBT₂]; circles, grams of glucose · liter⁻¹; triangles, CFU · milliliter⁻¹; closed squares, [OH-BP]; crosses, pH. Arrow, time of addition of glucose.

form of sulfur released into the medium in batch and fed-batch cultures is insufficient to repress desulfurization.

Microbial desulfurization is important for both theoretical and practical reasons. The theoretical interest arises from the phenomenon of a heterotroph using a complex substrate to satisfy its need for sulfur but not for carbon. The practical interest is the prospect of using this metabolic specificity to desulfurize fossil fuels without adversely affecting the calorific value of the fuel. The data presented here confirm that an authentic desulfurization phenotype exists in the *Rhodococcus* genus; further, the rates and extents of transformations of DBT and DBTO₂ are quantified.

The data confirm previous reports that some isolates of *Rhodococcus* spp. have the DbtS⁺ phenotype (4, 5, 11). The more detailed and extensive account presented here establishes the relationship between the disappearance of substrate, the growth of cells, the appearance of product, the effect of pH maintenance, the effect of added carbon source, and the continued presence of product. These descriptions, along with μ_{\max} , Y , and Arrhenius profiles presented elsewhere (14), establish features of both the organism and the process that are important antecedents of practical applications of microbial processes.

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