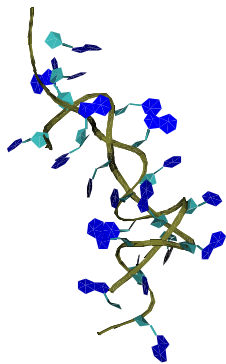
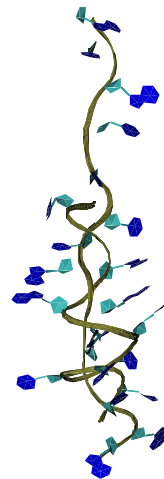


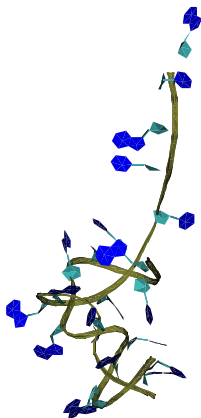
(a) Overtwisting with low tension



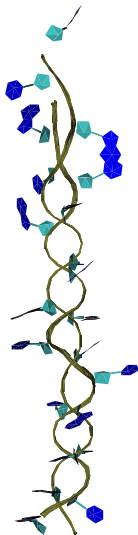
(b) Overtwisting with medium tension



(c) Undertwisting with low tension



(d) Undertwisting with medium tension



(e) Undertwisting with high tension