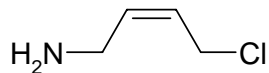
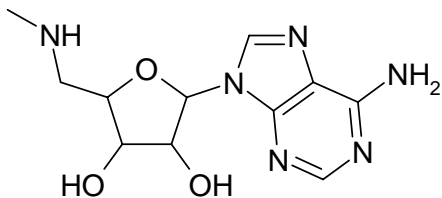


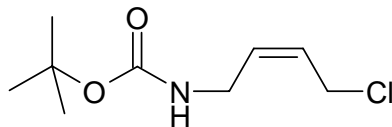
120 C
2 hrs.

(CH₃)₂NH
MeOH



18 hrs.
r.t.

(BOC)₂O
THF



K₂CO₃/MeOH
72 hrs. @ r.t.

HCl (1M)

