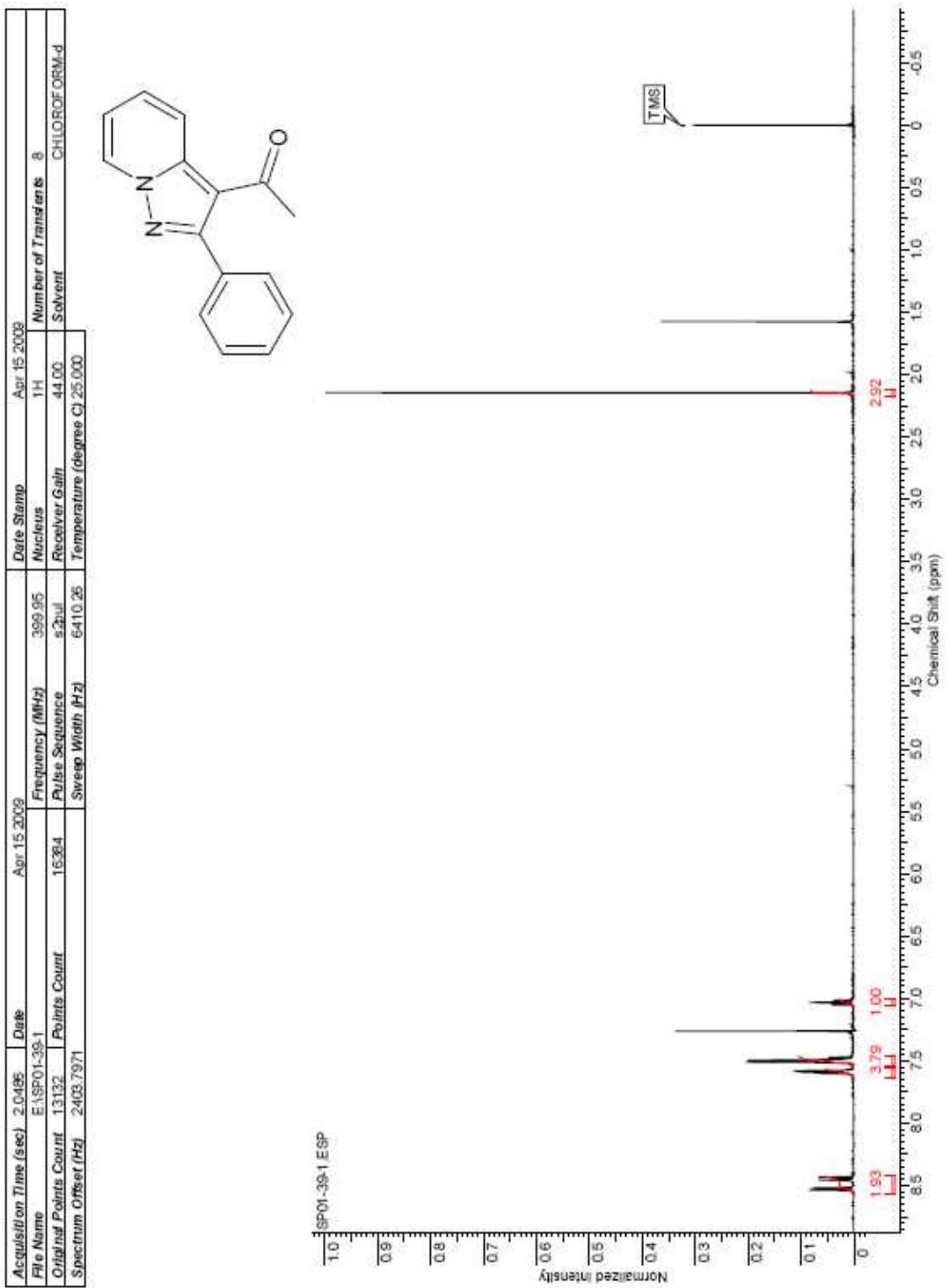


SUPPORTING INFORMATION

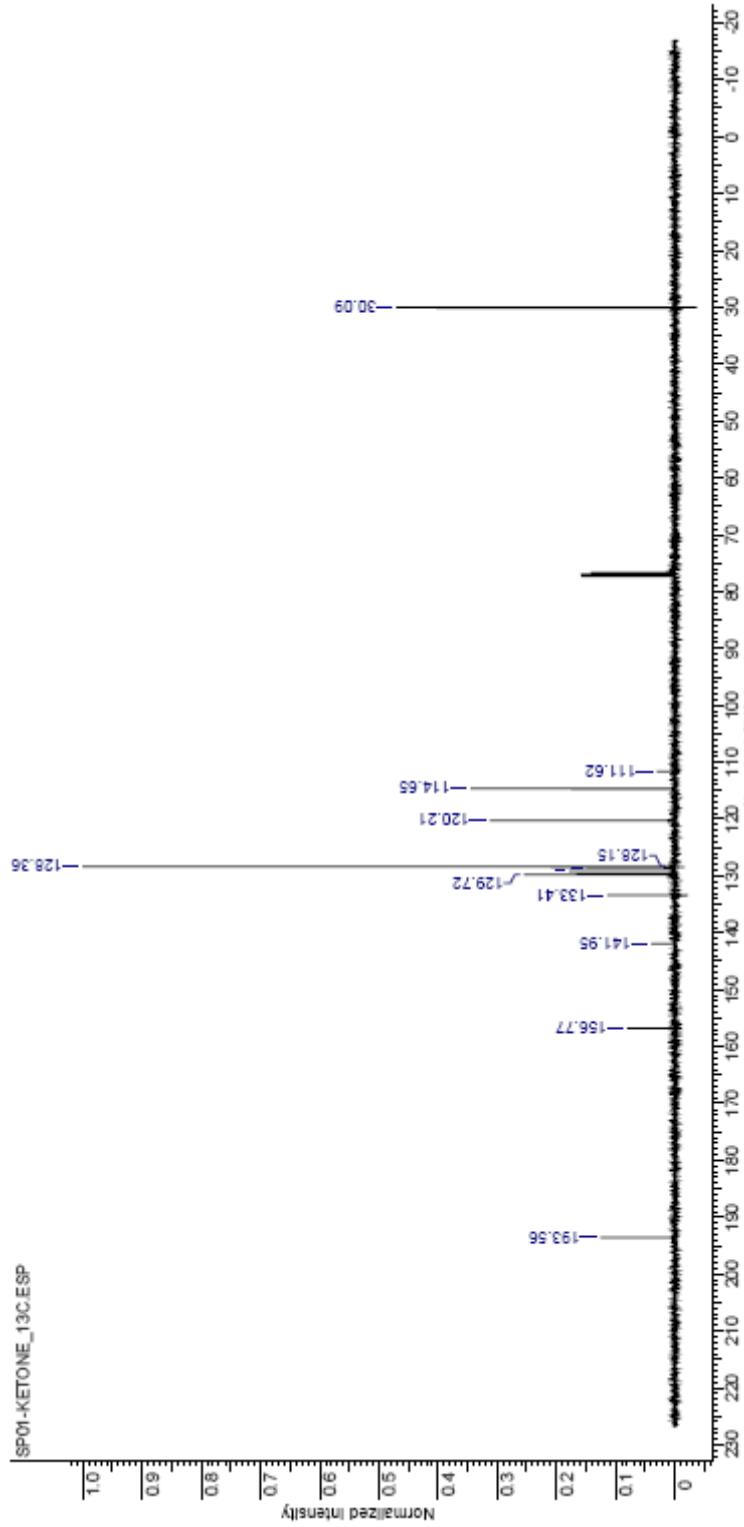
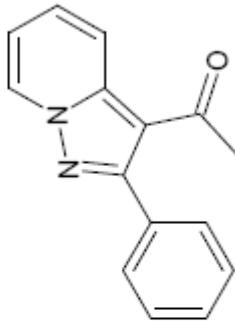
Multi-Gram Scale Synthesis of FR180204

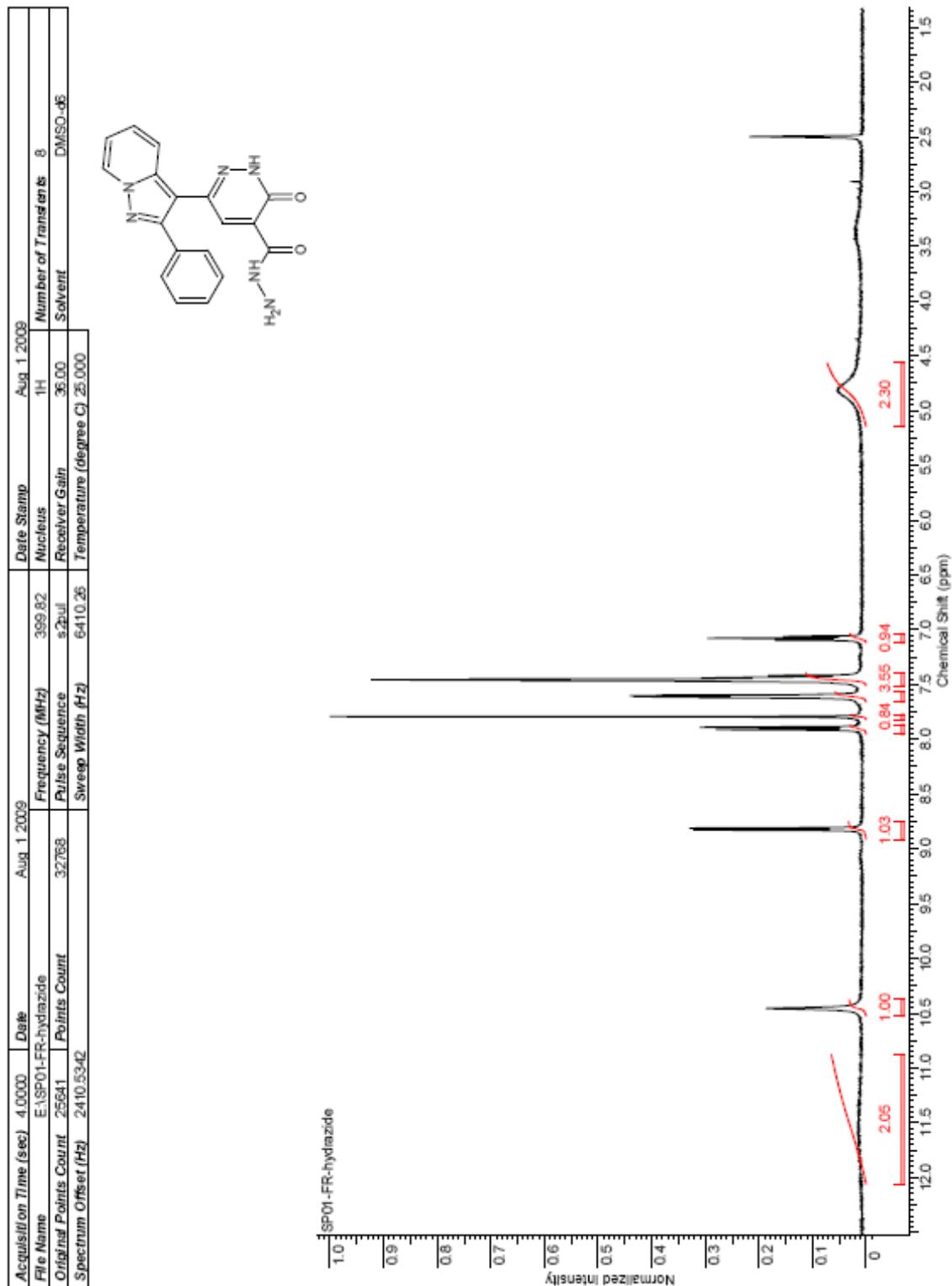
Samarjit Patnaik,^{*a} Hal Dietz,^b Wei Zheng,^a Christopher Austin^a and Juan J. Marugan^{*a}

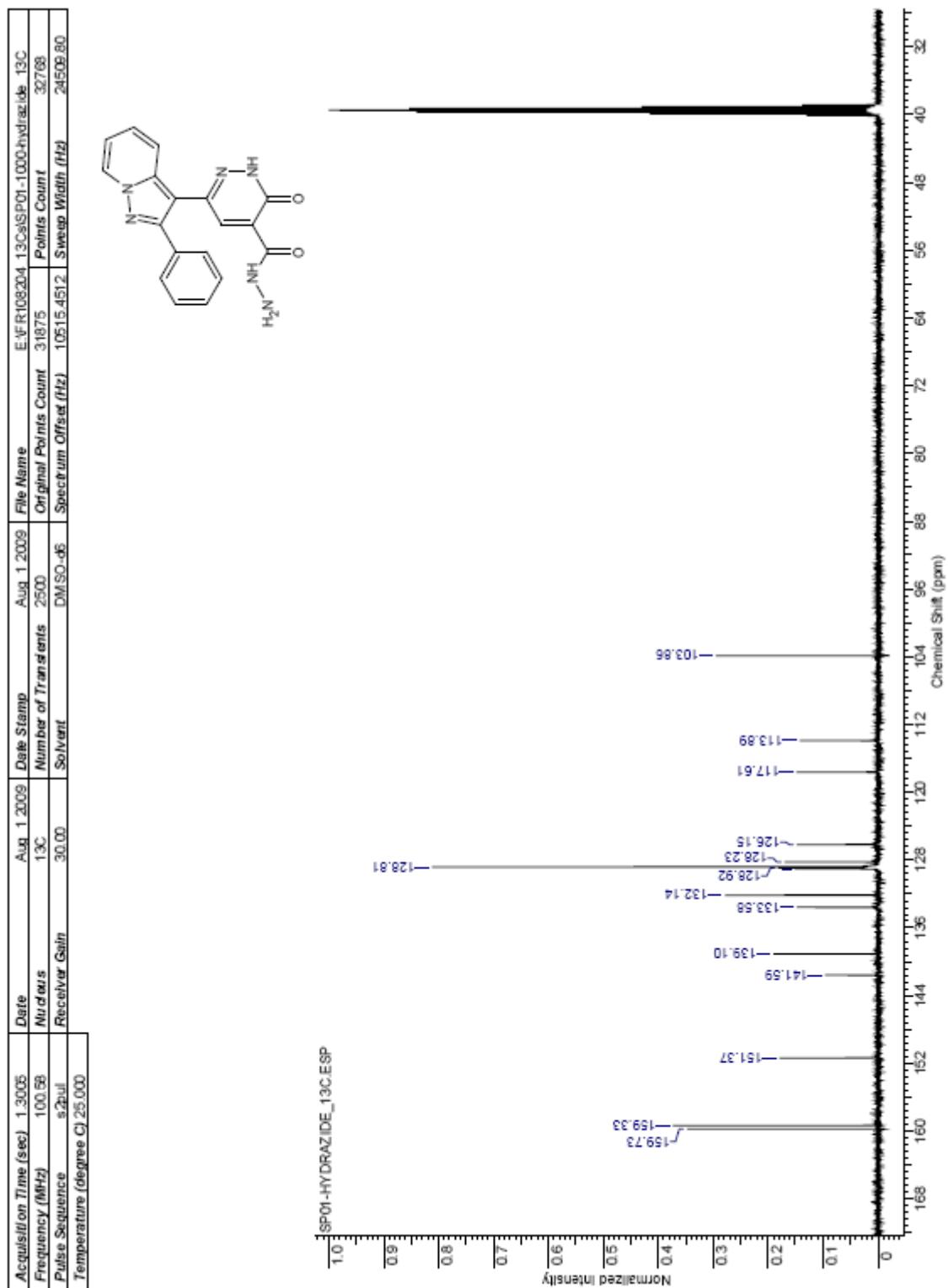
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¹ H NMR of ketone 3	2
¹³ C NMR of ketone 3	3
¹ H NMR of hydrazide 9	4
¹³ C NMR of hydrazide 9	5
¹ H NMR of acid 10	6
¹³ C NMR of acid 10	7
¹ H NMR of amide 11	8
¹³ C NMR of amide 11	9
¹ H NMR of nitrile 12	10
¹³ C NMR of nitrile 12	11
¹ H NMR of FR108204 1	12
¹³ C NMR of FR180204 1	13

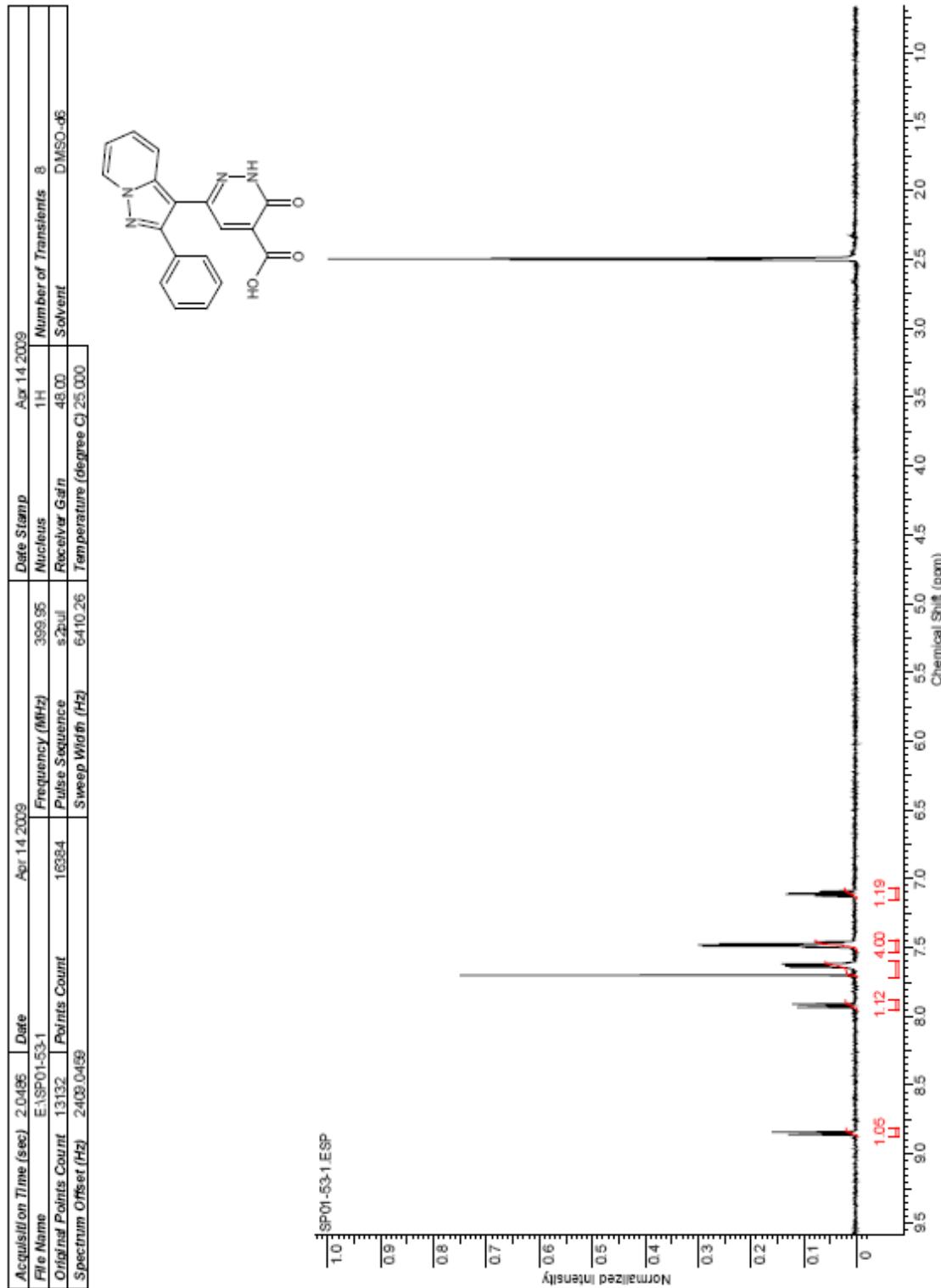


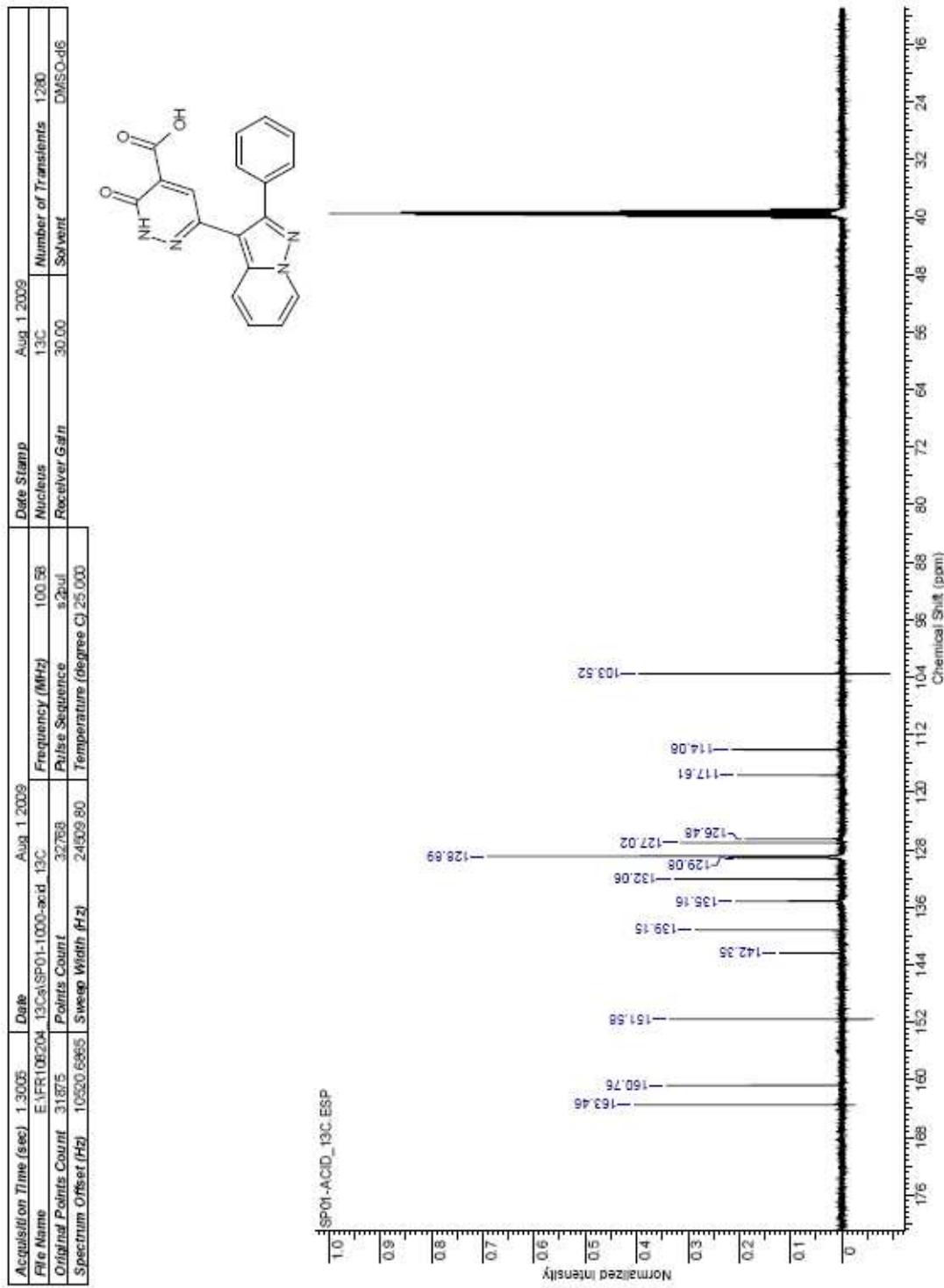
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Points Count	32768	Pulse Sequence	52bul	Receiver Gain	30.00 <th>Solvent</th> <td>CHLOROFORM-d</td>	Solvent	CHLOROFORM-d
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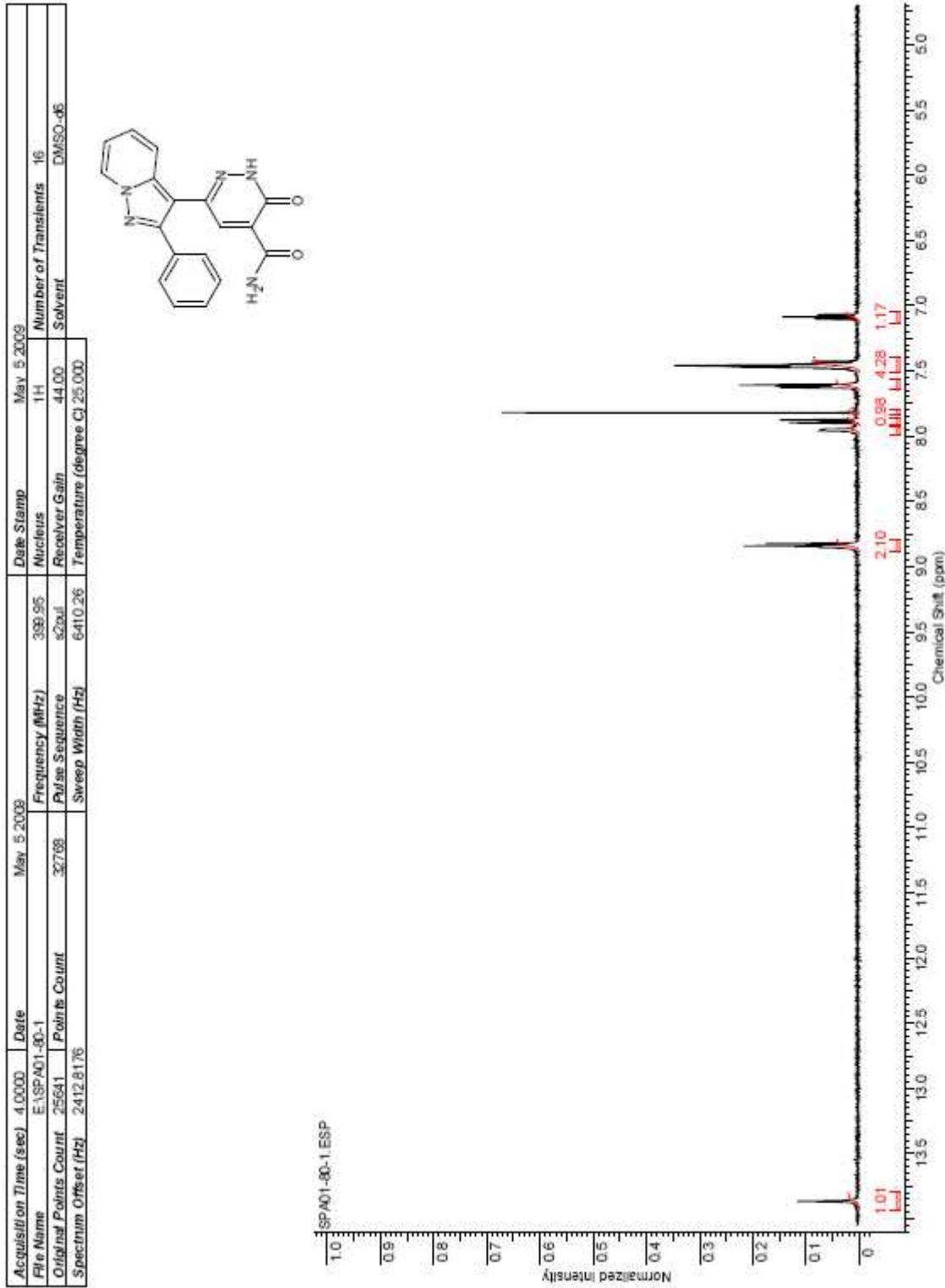




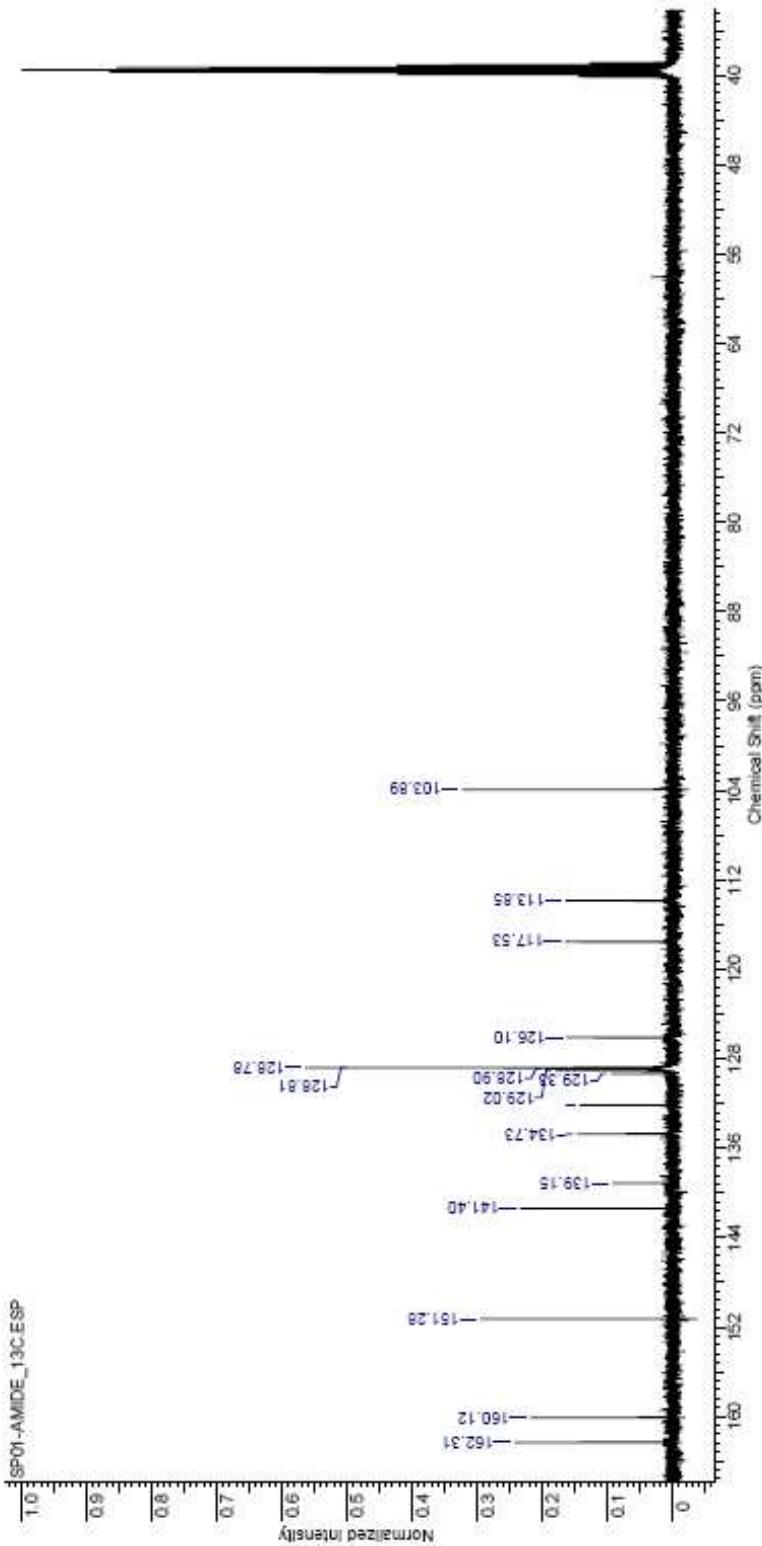
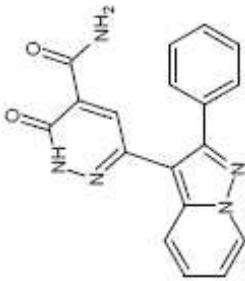


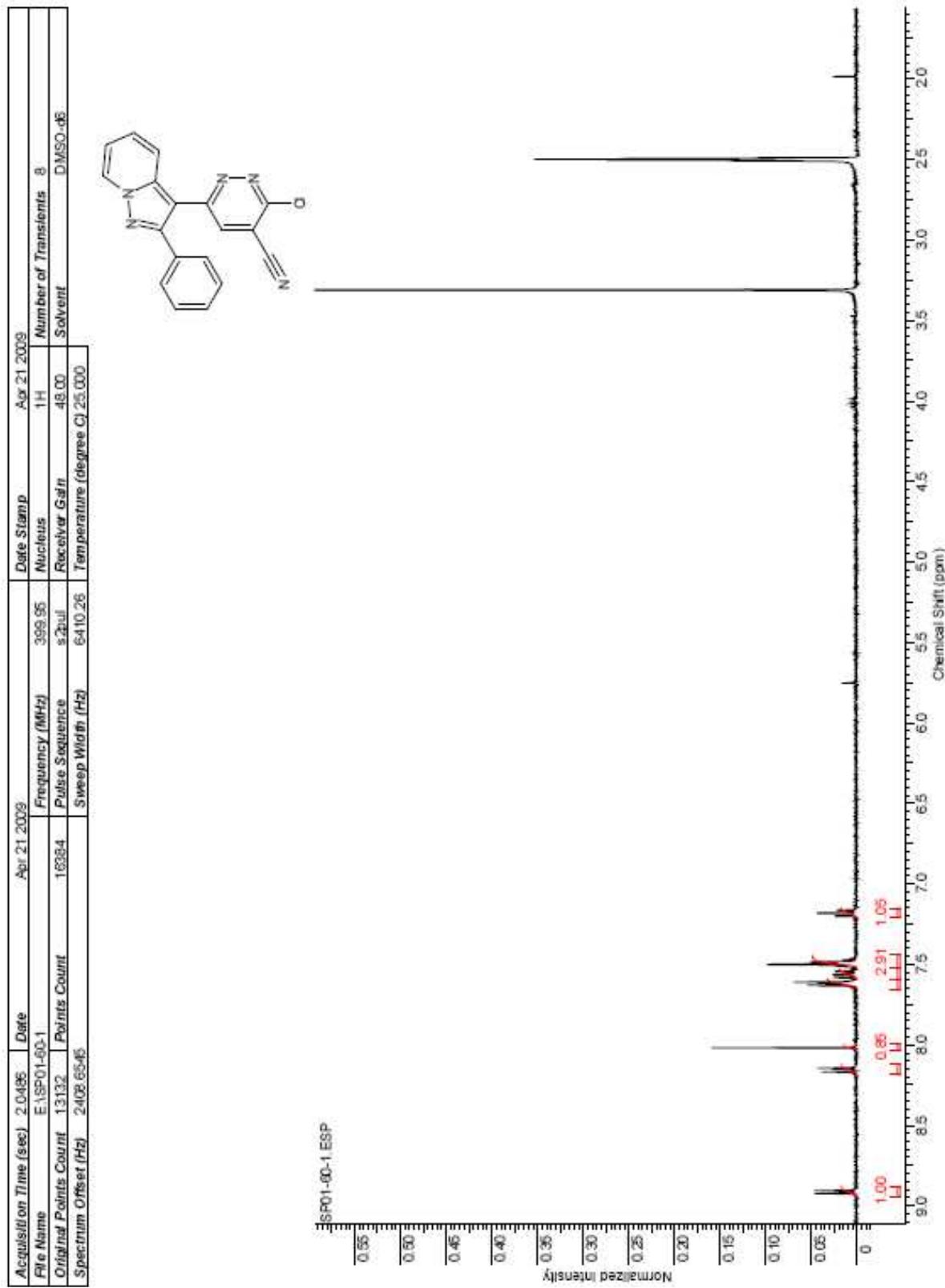


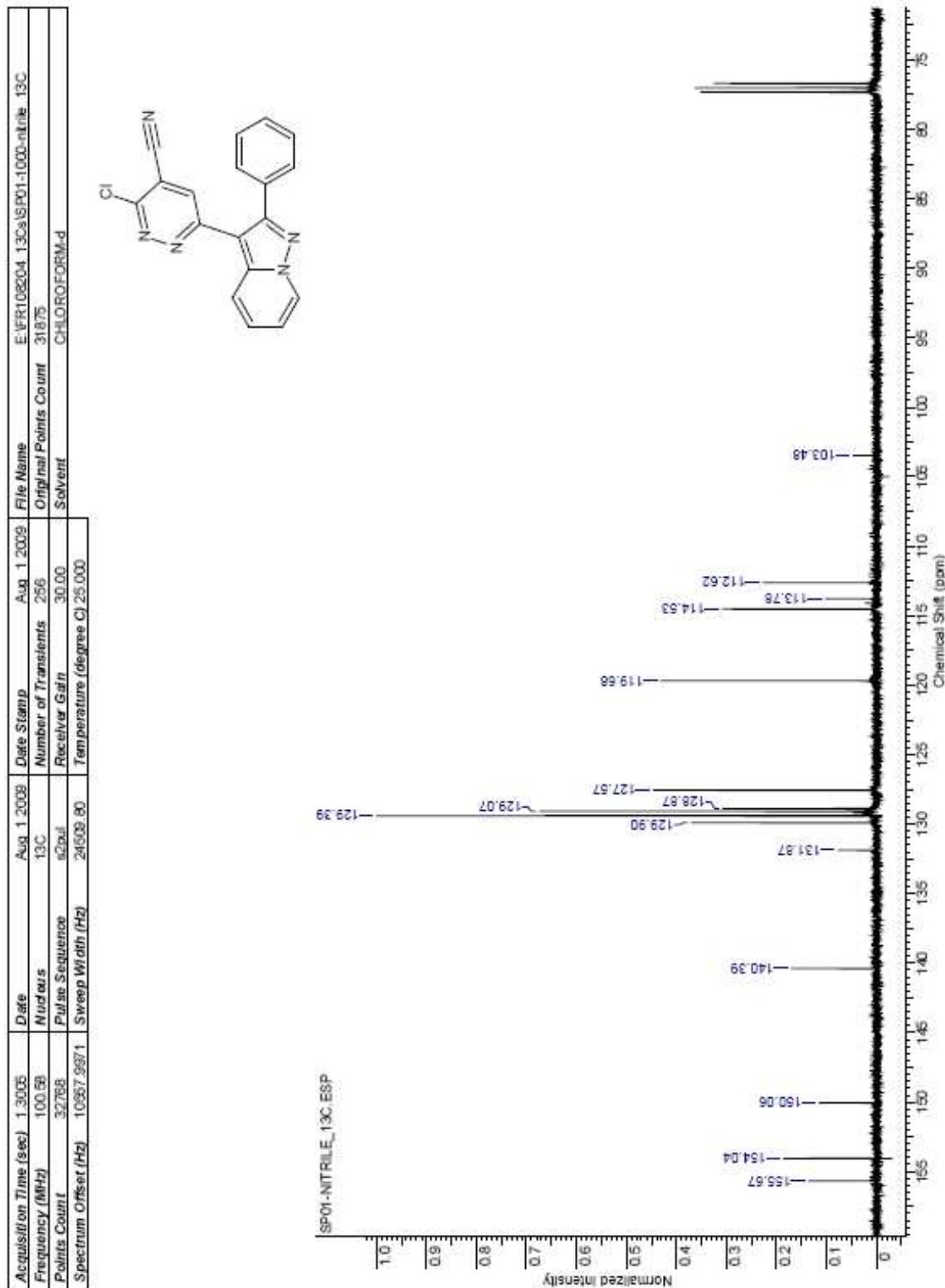




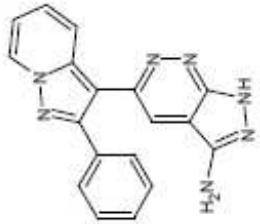
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SPAO1-66-BILL_LARGESCALEBASE_ESP

