

Toward More “Ideal” Polyketide Natural Product Synthesis: A Step-Economical Synthesis of Zincophorin Methyl Ester

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Supporting Information

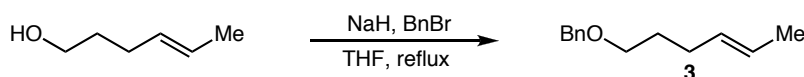
General Information. All reactions were carried out under an atmosphere of nitrogen in flame-dried glassware with magnetic stirring unless otherwise indicated. Degassed solvents were purified by passage through an activated alumina column. Silane **1** was prepared by the previously reported method.¹ Gas chromatographic analyses were performed on a Hewlett-Packard 6890 Series Gas Chromatograph equipped with a capillary split-splitless inlet and flame ionization detector with electronic pneumatics control using a Supelco β -Dex 120 (30 m x 0.25 mm) capillary GLC column. ¹H NMR spectra were recorded on a Bruker DPX-300 (300 MHz) or a Bruker DPX-400 (400 MHz) spectrometer and are reported in ppm from CDCl₃ internal standard (7.26 ppm), C₆D₆ (7.16 ppm), or DMSO-*d*₆ (2.50 ppm). Data are reported as follows: (bs= broad singlet, s = singlet, d = doublet, t = triplet, q = quartet, quin = quintet, sep = septet, m = multiplet, dd = doublet of doublets, ddd = doublet of doublet of doublets; coupling constant(s) in Hz; integration). Proton decoupled ¹³C NMR spectra were recorded on a Bruker DPX-300 (75 MHz) or a Bruker DPX-400 (400 MHz) spectrometer and are reported in ppm from CDCl₃ internal standard (77.23 ppm), C₆D₆ (128.39 ppm), or DMSO-*d*₆ (40.45 ppm). Infrared spectra were recorded on a Perkin Elmer Paragon 1000 FT-IR spectrometer. Optical rotations were recorded on a Jasco DIP-1000 digital polarimeter.

Refs 3d and 3e:

(d) Mickel, S. J.; Sedelmeier, G. H.; Niederer, D.; Schuerch, F.; Seger, M.; Schreiner, K.; Daeffler, R.; Osmani, A.; Bixel, D.; Loiseleur, O.; Cercus, J.; Stettler, H.; Schaer, K.; Gamboni, R.; Bach, A.; Chen, G. P.; Chen, W. C.; Geng, P.; Lee, G. T.; Loeser, E.; McKenna, J.; Kinder, F. R.; Konigsberger, K.; Prasad, K.; Ramsey, T. M.; Reel, N.; Repic, O.; Rogers, L.; Shieh, W. C.; Wang, R. M.; Waykole, L.; Xue, S.; Florence, G.; Paterson, I. *Org. Process Res. Dev.* **2004**,

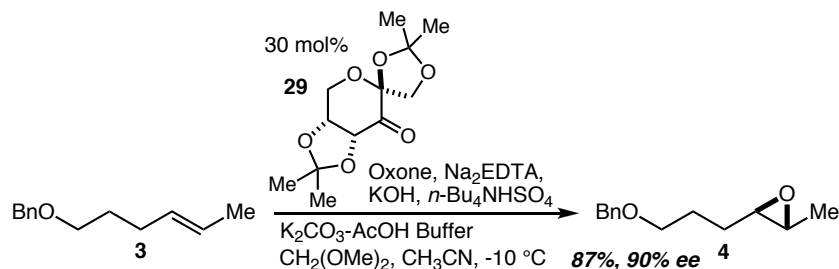
(1) Berger, R.; Duff, K.; Leighton, J. L. *J. Am. Chem. Soc.* **2004**, *126*, 5686-5687.

8, 113. (e) Mickel, S. J.; Niederer, D.; Daeffler, R.; Osmani, A.; Kuesters, E.; Schmid, E.; Schaer, K.; Gamboni, R.; Chen, W. C.; Loeser, E.; Kinder, F. R.; Konigsberger, K.; Prasad, K.; Ramsey, T. M.; Repic, J.; Wang, R. M.; Florence, G.; Lyothier, I.; Paterson, I. *Org. Process Res. Dev.* **2004**, *8*, 122.



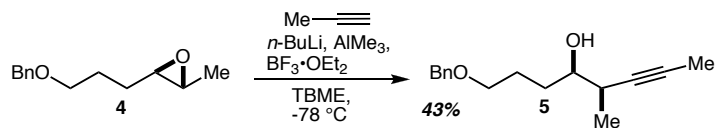
(Procedure adapted from: Nogawa, M.; Sugawara, S.; Iizuka, R.; Shimojo, M.; Ohta, H.; Hatanaka, M.; Matsumoto, K. *Tetrahedron* **2006**, *62*, 12071.)

To a cooled (0 °C) suspension of sodium hydride (7.5 g, 313 mmol, 1.15 equiv) in THF (400 mL, 0.7 M) in a flask fitted with a reflux condenser was added (*E*)-4-hexen-1-ol (32 mL, 272 mmol, 1 equiv) dropwise. After bubbling subsided (~10 min), benzyl bromide (33 mL, 272 mmol, 1 equiv) was added. The reaction mixture was heated to 70 °C (oil bath, external temperature). After 12 h, the reaction mixture was cooled to room temperature and partitioned between saturated aqueous NH₄Cl (100 mL) and Et₂O (100 mL). The aqueous layer was separated and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was filtered over silica gel (180 g), eluting with 10% EtOAc/Hex. The filtrate was purified by distillation (0.3 mm Hg, bp 115 °C) to afford benzyl ether **3** (50 g, 97% yield) as a colorless oil. TLC R_f = 0.67 (20% EtOAc/Hex); IR (neat) 3028, 2936, 2854, 1496, 1453, 1364, 1204, 1103, 966, 735, 697 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.43 – 7.29 (m, 5H, Bn), 5.55 – 5.43 (m, 2H, C₁₂H, C₁₃H), 4.55 (s, 2H, CH₂Ph), 3.53 (td, *J* = 6.5, 1.0 Hz, 2H, C₁₆H₂), 2.18 – 1.10 (m, 2H, C₁₄H₂), 1.78 – 1.67 (m, 5H, C₁₁H₃, C₁₅H₂); ¹³C NMR (100 MHz, CDCl₃) δ 138.6, 130.7, 128.2, 127.4, 125.1, 72.8, 69.7, 29.5, 29.1, 23.4, 17.8; Exact mass (FAB⁺) calcd for C₁₃H₁₇O [M-H]⁺: 189.13; found 189.36.



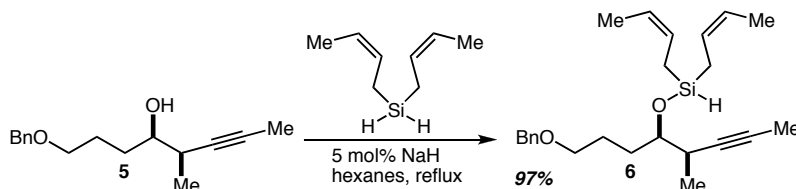
To a cooled (-10 °C) solution of alkene **3** (9.5 g, 50 mmol, 1 equiv) in 2:1 dimethoxymethane:acetonitrile (500 mL) was added a K₂CO₃-AcOH buffer solution (300 mL), Bu₄NHSO₄ (0.375 g), and chiral ketone **29** (4.2 g, 15 mmol, 0.3 equiv). One addition funnel was charged with a solution of Oxone (46.1 g, 75 mmol) in 4 x 10⁻⁴ M Na₂EDTA (170 mL), and a

second addition funnel was charged with 1.47 M KOH (170 mL). The two solutions were added to the cooled reaction at the same rate over 2 h. The mixture was stirred for 1 h, and was then diluted with pentane (250 mL). The aqueous layer was separated and extracted with pentane (2 x 200 mL). The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (10-16% EtOAc/Hex) to afford epoxide **4** (8.9 g, 87% yield, 90% *ee*) as a colorless oil. The enantiomeric excess was determined by HPLC: ADH column, 1% EtOH/Hex, 1 mL/min, T_r (minor) = 8.9 min, T_r (major) = 10.4 min. TLC R_f = 0.27 (17% EtOAc/Hex); [α]²³_D +19.5 (*c* 0.99, CHCl₃); IR (neat) 2927, 2859, 1496, 1454, 1380, 1363, 1205, 1102, 935, 860, 738, 699 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.39 – 7.27 (m, 5H, Bn), 4.53 (s, 2H, CH₂Ph), 3.54 (ddd, *J* = 15.6, 9.3, 6.4 Hz, 2H, C₁₆H₂), 2.77 (qd, *J* = 5.2, 2.2 Hz, 1H, C₁₂H), 2.68 (td, *J* = 6.7, 2.2 Hz, 1H, C₁₃H), 1.89 – 1.55 (m, 4H, C₁₄H₂, C₁₅H₂), 1.30 (dd, *J* = 5.2 Hz, 3H, C₁₁H₃); ¹³C NMR (100 MHz, CDCl₃) δ 138.4, 128.3, 127.5, 127.4, 72.8, 69.7, 59.3, 54.4, 28.7, 26.1, 17.5; LRMS (FAB+) calcd for C₁₃H₁₉O₂ [M+H]⁺: 207.14; found 207.39.

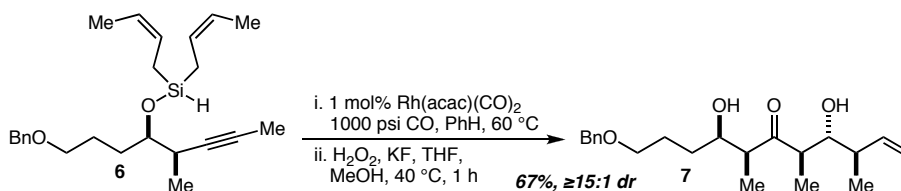


To a cooled (-78 °C) solution of propyne (5 mL, 88 mmol, 2.3 equiv) in *tert*-butyl methyl ether (TBME) (165 mL) was added *n*-BuLi (26 mL, 42.4 mmol, 1.63 M in Hex, 1.08 equiv) dropwise. After 10 min, the reaction was warmed to 0 °C and Me₃Al (20 mL, 40 mmol, 2 M in Tol, 1.03 equiv) was added. The reaction was then warmed to room temperature. After 40 min, epoxide **4** (8.1 g, 39 mmol, 1 equiv) was added and the reaction mixture was recooled to -78 °C. Freshly distilled BF₃•OEt₂ (9.8 mL, 78 mmol, 2 equiv) was added via syringe pump over 2 h. After 2 h, the reaction was quenched with MeOH (7 mL), and the mixture was poured onto a mixture of saturated aqueous NaHCO₃ (300 mL) and ice (100 mL), and the resulting mixture was allowed to warm to room temperature. The aqueous layer was separated and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (10-25% EtOAc/Hex) to afford alcohol **5** (4.1 g, 43% yield) as a colorless oil. TLC R_f = 0.26 (25% EtOAc/Hex); [α]²³_D +17.4 (*c* 0.95, CHCl₃); IR (neat) 3418, 2919, 2859, 1496, 1454, 1364, 1204, 1098, 998, 739, 699 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.38 – 7.26 (m, 5H, Bn), 4.52 (s, 2H, CH₂Ph), 3.54 – 3.45 (m, 1H, C₁₃H),

3.53 (t, $J = 5.9$ Hz, 2H, C₁₆H₂), 2.57 – 2.48 (m, 1H, C₁₂H), 2.45 (d, $J = 4.8$ Hz, 1H, OH), 1.86 – 1.70 (m, 3H, C₁₄H_a, C₁₅H₂), 1.80 (d, $J = 2.4$ Hz, 3H, C₁₀CH₃), 1.58 – 1.48 (m, 1H, C₁₄H_b), 1.14 (d, $J = 5.8$ Hz, 3H, C₁₂CH₃); ¹³C NMR (100 MHz, CDCl₃) δ 138.2, 128.3, 127.6, 127.6, 80.9, 77.7, 74.3, 72.9, 70.4, 33.0, 30.9, 26.3, 16.5, 3.5; LRMS (FAB+) calcd for C₁₆H₂₃O₂ [M+H]⁺: 247.17; found 247.41.

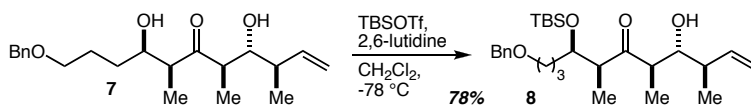


To a solution of alcohol **5** (6.0 g, 24.4 mmol, 1 equiv) in HPLC-grade hexanes (81 mL, 0.3 M) was added di-*cis*-crotylsilane (6.4 mL, 36.6 mmol, 1.5 equiv), and sodium hydride (29 mg, 1.2 mmol, 0.05 equiv). The mixture was heated to reflux (oil bath). After 2 h, the reaction mixture was cooled to room temperature and filtered through a pad of oven-dried silica gel with hexane washes. The filtrate was concentrated to afford silane **6** (9.1 g, 97% yield). The silane was used immediately in the next step without further purification. TLC R_f = 0.55 (14% EtOAc/Hex); ¹H NMR (400 MHz, CDCl₃) δ 7.37 – 7.27 (m, 5H, Bn), 5.48 – 5.39 (m, 4H, CH=CHCH₃), 4.51 (s, 2H, CH₂Ph), 4.50 – 4.47 (m, 1H, SiH), 3.61 (td, $J = 7.0, 3.5$ Hz, 1H, C₁₃H), 3.53 – 3.45 (m, 2H, C₁₆H₂), 2.47 (qdq, $J = 7.0, 3.5, 2.4$ Hz, 1H, C₁₂H), 1.78 (d, $J = 2.4$ Hz, 3H, C₁₀CH₃), 1.74 – 1.61 (m, 8H, SiCH₂, C₁₄H₂, C₁₅H₂), 1.60 – 1.57 (m, 6H, CH=CHCH₃), 1.12 (d, $J = 7.0$ Hz, 3H, C₁₂CH₃).



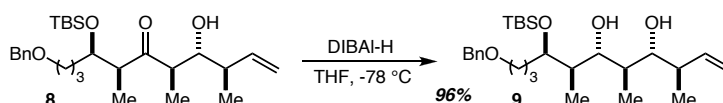
To a glass liner equipped with a stir bar was added silane **6** (3.5 g, 9.1 mmol, 1 equiv) and benzene (46 mL, 0.2 mmol). The glass liner was immersed in a -78 °C bath, and Rh(acac)(CO)₂ (24 mg, 0.01 equiv) was added on top of the frozen benzene solution. The glass liner was placed into a Parr bomb, and the pressure gauge/gas inlet apparatus was assembled. The bomb was charged to 600 psi with CO and vented. This procedure was repeated twice, and the bomb was then pressurized to 1000 psi with CO and heated to 60 °C (oil bath, external temperature). After 4.5 h, the bomb was allowed to cool to room temperature and then vented.

The mixture was concentrated and the residue was dissolved in 1:1 MeOH/THF (80 mL). KF (1.1 g, 18 mmol, 2 equiv) was added, followed by 30% aqueous H₂O₂ (12 mL), and the mixture was heated to 40 °C (oil bath, external temperature). After 1 h, the reaction mixture was cooled to room temperature and quenched by the addition of saturated aqueous NaCl (40 mL). The aqueous layer was separated and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (10-33% EtOAc/Hex) to afford ketodiol **7** (2.1 g, 67% yield) as a colorless oil. Analysis by ¹H NMR spectroscopy revealed that the product was formed with ≥15:1 overall diastereoselectivity. TLC R_f = 0.20 (33% EtOAc/Hex); [α]²³_D -3.7 (*c* 0.99, CHCl₃); IR (neat) 3425, 3068, 2965, 2935, 2874, 1702, 1455, 1373, 1102, 994, 915, 738 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.36 – 7.27 (m, 5H, Bn), 5.84 (ddd, *J* = 17.3, 10.3, 8.6 Hz, 1H, C₇H), 5.14 – 5.04 (m, 2H, C₆H₂), 4.51 (s, 2H, CH₂Ph), 4.02 (app. dq, *J* = 9.9, 3.4 Hz, 1H, C₁₃H), 3.69 (ddd, *J* = 8.3, 5.2, 3.1 Hz, C₉H), 3.52 (td, *J* = 6.3, 1.6 Hz, 2H, C₁₆H₂), 3.18 (d, *J* = 3.4 Hz, 1H, C₁₃OH), 2.93 (dq, *J* = 9.0, 7.0 Hz, 1H, C₁₂H), 2.76 (qd, *J* = 7.0, 3.1 Hz, 1H, C₁₀H), 2.40 – 2.31 (m, 1H, C₈H), 2.31 (d, *J* = 5.2 Hz, 1H, C₉OH), 1.83 – 1.73 (m, 1H, C₁₄H_a), 1.73 – 1.63 (m, 1H, C₁₄H_b), 1.59 – 1.53 (m, 2H, C₁₅H₂), 1.08 (app. t, *J* = 6.9 Hz, 6H), 1.01 (d, *J* = 7.0 Hz, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 219.0 (C₁₁), 138.3, 138.2, 128.3, 127.6, 127.6, 116.0, 77.3, 72.9, 70.8, 70.3, 51.4, 48.4, 40.1, 30.8, 26.6, 17.6, 13.7, 9.1; LRMS (FAB+) calcd for C₂₁H₃₃O₄ [M+H]⁺: 349.24; found 349.33 (FAB+).

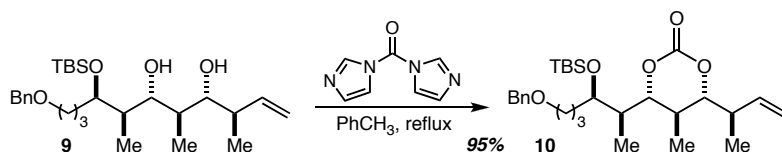


To a cooled (-78 °C) solution of ketodiol **7** (4.35 g, 12.5 mmol, 1 equiv) in CH₂Cl₂ (83 mL, 0.15 M) was added 2,6-lutidine (4.3 mL, 37.5 mmol, 3 equiv) followed by dropwise addition of TBSOTf (3.6 mL, 15.6 mmol, 1.25 equiv). After 1 h, the reaction was quenched with triethylamine (5 mL), and the mixture was poured onto saturated aqueous NaHCO₃ (100 mL) and ice (100 mL), and the mixture was allowed to warm to room temperature. The aqueous layer was separated and extracted with CH₂Cl₂. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (5-33% EtOAc/Hex) to afford **8** (4.49 g, 78% yield, 86% brsm) as a colorless oil. TLC R_f = 0.67 (33% EtOAc/Hex); [α]²³_D -0.4 (*c* 1.06, CHCl₃); IR (neat) 3480, 2931, 2858, 1702, 1456, 1363, 1255, 1101, 996, 836, 775 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.37 – 7.24 (m, 5H, Bn), 5.85

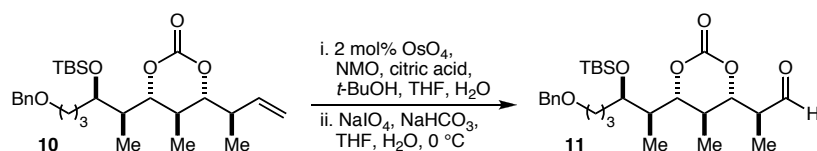
(ddd, $J = 16.8, 10.6, 8.7$ Hz, 1H, C₇H), 5.08 – 4.99 (m, 2H, C₆H₂), 4.47 (s, 2H, CH₂Ph), 3.90 (app. dd, $J = 10.7, 4.9$ Hz, 1H, C₁₃H), 3.57 (ddd, $J = 8.7, 5.8, 3.1$ Hz, 1H, C₉H), 3.47 (app. dt, $J = 9.1, 5.8$ Hz, 1H, C₁₆H_a), 3.39 (ddd, $J = 9.0, 7.2, 5.7$ Hz, 1H, C₁₆H_b), 3.00 – 2.83 (m, 2H, C₁₀H, C₁₂H), 2.75 (d, $J = 5.8$ Hz, 1H, OH), 2.36 – 2.26 (m, 1H, C₈H), 1.75 – 1.64 (m, 1H, C₁₄H_a), 1.63 – 1.49 (m, 3H, C₁₄H_b, C₁₅H₂), 1.07 (d, $J = 7.1$ Hz, 3H), 1.01 (app. d, $J = 7.0$ Hz, 6H), 0.89 (s, $J = 6.5$ Hz, 9H, TBS), 0.07 (s, 3H, TBS), 0.06 (s, 3H, TBS); ¹³C NMR (100 MHz, CDCl₃) δ 218.5 (C₁₁), 138.9, 138.4, 128.3, 127.6, 127.5, 115.4, 76.6, 73.4, 73.0, 70.4, 50.9, 49.9, 40.1, 30.9, 25.9, 25.1, 18.1, 17.8, 13.6, 13.5, -4.4, -4.5; LRMS (FAB+) calcd for C₂₇H₄₇O₄Si [M+H]⁺: 463.3; found 463.6.



To a cooled (-78 °C) solution of **8** (563 mg, 1.22 mmol, 1 equiv) in THF (12 mL, 0.1 M) was added DIBAL-H (3.0 mL, 3.0 mmol, 1.0 M in hexanes, 2.5 equiv) dropwise. After 2 h, the reaction was quenched by the addition of saturated aqueous NH₄Cl (750 μL) and the mixture was allowed to warm to room temperature. After 1 h, MgSO₄ (3 g) was added and stirring was continued for an additional 1 h. The suspension was then filtered through a pad of Celite with Et₂O washes and the filtrate was concentrated. The residue was purified by silica gel flash column chromatography (5-15% EtOAc/Hex) to afford diol **9** (540 mg, 96% yield) as a colorless oil. TLC R_f = 0.3 (14% EtOAc/Hex); [α]_D²³ -18.4 (*c* 1.04, CHCl₃); IR (neat) 3412, 2932, 2859, 1639, 1456, 1363, 1256, 1098, 1002, 911, 839, 778, 736, 697 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.38 – 7.27 (m, 5H, Bn), 5.96 (ddd, $J = 16.9, 11.0, 8.8$ Hz, 1H, C₇H), 5.09 – 4.99 (m, 2H, C₆H₂), 4.92 (s, 1H, OH), 4.50 (s, 2H, CH₂Ph), 4.48 (s, 1H, OH), 4.05 (app. t, $J = 6.2$ Hz, 1H, C₁₃H), 3.59 (dd, $J = 12.9, 6.3$ Hz, 1H), 3.52 (app. d, $J = 8.8$ Hz, 1H), 3.45 (t, $J = 6.2$ Hz, 2H, C₁₆H₂), 2.48 – 2.36 (m, 1H, C₈H), 2.04 – 1.94 (m, 1H), 1.82 – 1.69 (m, 1H), 1.69 – 1.58 (m, 2H, C₁₄H₂), 1.58 – 1.47 (m, 2H, C₁₅H₂), 1.14 (d, $J = 6.9$ Hz, 3H), 1.00 (d, $J = 7.0$ Hz, 3H), 0.89 (s, 9H, TBS), 0.76 (d, $J = 6.8$ Hz, 3H), 0.14 (s, 3H, TBS), 0.11 (s, 3H, TBS); ¹³C NMR (100 MHz, CDCl₃) δ 140.0, 138.4, 128.4, 127.6, 127.6, 114.7, 82.3, 79.6, 74.7, 73.0, 70.0, 41.0, 38.8, 36.6, 30.4, 26.2, 25.9, 18.3, 17.9, 13.8, 11.4, -3.7, -4.2; LRMS (FAB+) calcd for C₂₇H₄₉O₄Si [M+H]⁺: 465.3; found 465.6.

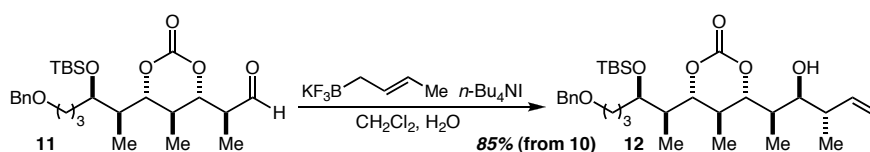


To a solution of diol **9** (2.03 g, 4.38 mmol, 1 equiv) in toluene (22 mL, 0.2 M) was added carbonyl diimidazole (780 mg, 4.81 mmol, 1.1 equiv) and the mixture was then heated to reflux. After 18 h, the mixture was concentrated. The residue was purified by silica gel flash column chromatography (10% EtOAc/Hex) to afford carbonate **10** (2.04 g, 95% yield) as a white solid. $[\alpha]_D^{23}$ -17.3 (*c* 1.03, CHCl₃); IR (neat) 2932, 2857, 1760, 1460, 1387, 1362, 1253, 1208, 1119, 1076, 1004, 837 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.36 – 7.27 (m, 5H, Bn), 5.77 (ddd, *J* = 17.2, 10.3, 9.1 Hz, 1H, C₇H), 5.14 (dd, *J* = 10.3, 1.6 Hz, 1H, C₆H_a), 5.10 (dd, *J* = 17.2, 1.6 Hz, 1H, C₆H_b), 4.50 (s, 2H, CH₂Ph), 4.09 – 4.01 (m, 1H, C₁₃H), 3.98 (dd, *J* = 8.4, 7.6 Hz, 1H, C₁₁H), 3.86 (dd, *J* = 10.4, 2.1 Hz, 1H, C₉H), 3.48 – 3.39 (m, 2H, C₁₆H₂), 2.50 (dq, *J* = 9.1, 7.0, 2.1 Hz, 1H, C₈H), 2.14 – 1.98 (m, 1H, C₁₀H), 1.77 (app. pd, *J* = 7.0, 2.2 Hz, 1H, C₁₂H), 1.63 – 1.45 (m, 4H, C₁₄H₂, C₁₅H₂), 1.21 (d, *J* = 7.0 Hz, 3H, C₁₀CH₃), 0.98 (d, *J* = 6.5 Hz, 3H, C₈CH₃), 0.95 (d, *J* = 7.0 Hz, 3H, C₁₂CH₃), 0.88 (s, 9H, TBS), 0.07 (s, *J* = 3.1 Hz, 6H, TBS); ¹³C NMR (100 MHz, CDCl₃) δ 150.8, 138.5, 136.7, 128.3, 127.5, 127.4, 117.4, 85.7, 85.3, 72.8, 70.6, 70.1, 42.0, 39.1, 33.1, 31.4, 26.0, 25.9, 18.0, 17.6, 14.6, 10.0, -4.2, -4.6; LRMS (FAB⁺) calcd for C₂₈H₄₇O₅Si [M+H]⁺: 491.3; found 491.4.

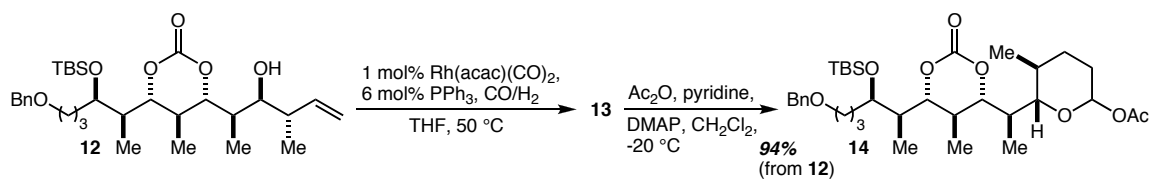


To a solution of **10** (136 mg, 0.28 mmol, 1 equiv) in 3:1:1 *t*-BuOH/THF/H₂O (4 mL) was added N-methylmorpholine N-oxide (130 μL, 0.56 mmol, 50% wt in H₂O, 2 equiv), citric acid (56 mg, 0.29 mmol, 1.05 equiv), and OsO₄ (111 μL, 0.0056 mmol, 0.05 M in *t*-BuOH, 0.02 equiv). After 24 h, the reaction mixture was quenched with saturated aqueous Na₂S₂O₃ (8 mL) and stirred for 30 min. The aqueous layer was separated and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered, and concentrated. To a cooled (0 °C) solution of the residue in 10:1 THF/0.1 M NaHCO₃ (2.2 mL) was added a solution of NaIO₄ (237 mg, 1.11 mmol, 4 equiv) in H₂O (2.2 mL) dropwise. After 1 h, the reaction was quenched with saturated aqueous Na₂S₂O₃ (8 mL). The aqueous layer was separated and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered, and concentrated to afford aldehyde

11 as a colorless oil. The aldehyde was used immediately in the next step without further purification. TLC R_f = 0.29 (33% EtOAc/Hex); ^1H NMR (500 MHz, CDCl_3) δ 9.70 (d, J = 2.1 Hz, 1H, C_7H), 7.36 – 7.26 (m, 5H, Bn), 4.49 (s, 1H, CH_2Ph), 4.20 (dd, J = 10.4, 2.5 Hz, 1H), 4.06 (td, J = 5, 2.2 Hz, 1H), 4.02 (app. t, J = 8.0 Hz, 1H), 3.45 (t, J = 5.4 Hz, 2H, C_{16}H_2), 2.72 (app. qt, J = 7.2, 2.3 Hz, 1H, C_8H), 2.26 (ddq, J = 13.2, 10.4, 6.6 Hz, 1H), 1.81 (app. pd, J = 7.0, 2.2 Hz, 1H), 1.62 – 1.48 (m, 2H, C_{14}H_2 , C_{15}H_2), 1.36 (d, J = 7.2 Hz, 3H), 1.01 (d, J = 6.6 Hz, 3H), 0.96 (d, J = 7.0 Hz, 3H), 0.88 (s, 9H, TBS), 0.08 (s, 3H, TBS), 0.07 (s, 3H, TBS); ^{13}C NMR (125 MHz, CDCl_3) δ 201.5 (C_7), 149.9, 138.6, 128.3, 127.6, 127.4, 86.0, 82.8, 72.8, 70.6, 70.1, 46.9, 42.2, 33.2, 31.4, 26.0, 25.9, 18.1, 15.1, 10.8, 9.9, -4.1, -4.6.

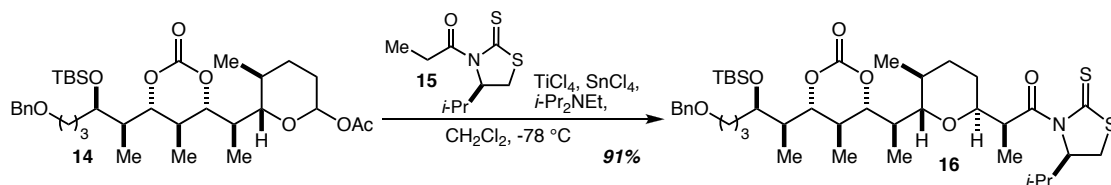


To a solution of aldehyde **11** in 1:1 CH_2Cl_2 : H_2O (4 mL) was added Bu_4NI (10 mg, 0.028 mmol, 0.1 equiv) and potassium *trans*-crotyltrifluoroborate (67 mg, 0.40 mmol, 1.44 equiv). After 3h, the reaction was quenched with H_2O (5 mL). The aqueous layer was separated and extracted with CH_2Cl_2 . The combined organic layers were dried over MgSO_4 , filtered, and concentrated. The residue was purified by silica gel flash column chromatography (16-25% EtOAc/Hex) to afford alcohol **12** (129 mg, 85% yield from **10**) as a colorless oil. TLC R_f = 0.45 (33% EtOAc/Hex); $[\alpha]_D^{23}$ -7.7 (c 0.94, CHCl_3); IR (neat) 3485, 2955, 2931, 2857, 1765, 1462, 1388, 1253, 1210, 1102, 1005, 837, 776 cm^{-1} ; ^1H NMR (400 MHz, CDCl_3) δ 7.36 – 7.26 (m, 5H, Bn), 5.76 (ddd, J = 17.0, 10.4, 8.4 Hz, 1H, C_5H), 5.17 – 5.10 (m, 2H, C_4H_2), 4.50 (s, 2H, CH_2Ph), 4.09 – 4.04 (td, J = 5.8, 2.1 Hz, 2H), 4.04 (app. t, J = 6.8 Hz, 1H), 3.96 (dd, J = 8.6, 6.3 Hz, 1H), 3.66 (dt, J = 9.0, 1.9 Hz, 1H), 3.48 – 3.41 (m, 2H, C_{16}H_2), 2.33 – 2.20 (m, 2H, C_6H , C_{10}H), 2.01 (app. pd, J = 7.0, 1.4 Hz, 1H), 1.90 (d, J = 2.5 Hz, 1H, OH), (dq, J = 8.6, 6.8, 1.9 Hz, 1H), 1.62 – 1.49 (m, 4H, C_{14}H_2 , C_{15}H_2), 1.12 (d, J = 6.8 Hz, 3H), 1.03 (d, J = 7.0 Hz, 3H), 0.95 (app. d, J = 7.0 Hz, 6H), 0.89 (s, 9H, TBS), 0.09 (s, 3H, TBS), 0.08 (s, 3H, TBS); ^{13}C NMR (101 MHz, CDCl_3) δ 150.6, 141.2, 138.5, 128.3, 127.5, 127.4, 116.2, 86.2, 85.4, 72.8, 71.8, 70.3, 70.1, 42.2, 41.4, 36.8, 32.1, 31.5, 26.0, 25.9, 18.1, 17.9, 16.2, 9.5, 9.4, -4.2, -4.7; LRMS (FAB+) calcd for $\text{C}_{31}\text{H}_{53}\text{O}_6\text{Si}$ $[\text{M}+\text{H}]^+$: 549.4; found 549.7.

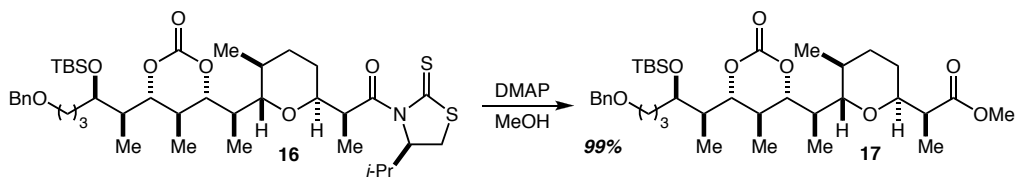


To a glass liner equipped with a stir bar was added Rh(acac)(CO)₂ (0.6 mg, 0.01 equiv), PPh₃ (3 mg, 0.06 equiv), and THF (1 mL). The glass liner was placed into a Parr bomb, and the pressure gauge/gas inlet apparatus was assembled. The bomb was charged to 500 psi with 1/1 H₂/CO and vented. This procedure was repeated twice, and the bomb was then pressurized to 500 psi with 1/1 H₂/CO and heated to 75 °C (oil bath, external temperature). After 3 h, the bomb was allowed to cool to room temperature and then vented. To the residue was added a solution of alcohol **12** (92 mg, 0.17 mmol) in THF (1 mL), Rh(acac)(CO)₂ (0.6 mg, 0.01 equiv), and PPh₃ (3 mg, 0.06 equiv). The bomb was charged to 500 psi with 1/1 H₂/CO and vented. This procedure was repeated twice, and the bomb was then pressurized to 500 psi with 1/1 H₂/CO and heated to 50 °C (oil bath, external temperature). After 4 h the oil bath was removed and the bomb was allowed to stand at room temperature for 20 h. The bomb was vented and the residue was concentrated. Purification by silica gel flash column chromatography (10-33% EtOAc/Hex) afforded hemiacetal **13** as a colorless oil.

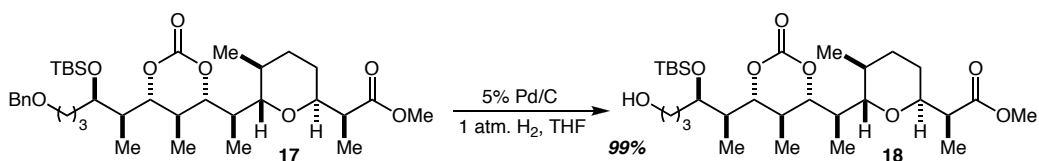
To a cooled (-20 °C) solution of hemiacetal **13** in CH₂Cl₂ (2 mL) was added pyridine (40 μL), acetic anhydride (60 μL), and DMAP (2 mg). After 16 h, the reaction mixture was diluted with Et₂O. The combined organic layers were washed with saturated aqueous NH₄Cl, saturated aqueous NaHCO₃, dried over MgSO₄, filtered, and concentrated to afford acetate **14** (98 mg, 94% yield over 2 steps) as a colorless oil. The acetal was used immediately in the next step without further purification. ¹H NMR (400 MHz, CDCl₃) δ 7.41 – 7.28 (m, 5H, Bn), 5.60 (dd, *J* = 9.9, 2.0 Hz, 1H, C₃H), 4.50 (s, 2H, CH₂Ph), 4.12 – 4.05 (m, 1H, C₁₃H), 4.03 (app. t, *J* = 7.0 Hz, 1H, C₉H), 3.89 (dd, *J* = 8.5, 6.0 Hz, 1H, C₁₁H), 3.51 – 3.40 (m, 3H, C₇H, C₁₆H₂), 2.30 – 2.20 (m, 1H, C₁₀H), 2.07 (s, 3H, AcO), 2.04 – 1.97 (m, 1H, C₈H), 1.89 – 1.76 (m, 3H, C₁₂H, C₁₆H₂), 1.62 – 1.49 (m, 7H, C₄H_a, C₅H_a, C₆H, C₁₄H₂, C₁₅H₂), 1.38 – 1.23 (m, 2H, C₄H_b, C₅H_b), 1.11 (d, *J* = 6.8 Hz, 3H, C₁₀CH₃), 1.01 (d, *J* = 7.1 Hz, 3H, C₈CH₃), 0.95 (d, *J* = 6.8 Hz, 3H, C₁₂CH₃), 0.88 (s, 9H, TBS), 0.79 (d, *J* = 6.6 Hz, 3H, C₆CH₃), 0.08 (s, 3H, TBS), 0.08 (s, 3H, TBS); ¹³C NMR (100 MHz, CDCl₃) δ 169.2, 150.9, 138.6, 128.3, 127.6, 127.5, 94.9, 84.9, 84.8, 80.0, 72.8, 70.2, 70.0, 41.0, 37.5, 31.7, 31.7, 31.1, 30.6, 30.3, 26.0, 25.9, 21.2, 18.6, 18.1, 16.5, 9.4, 9.1, -4.1, -4.7.



To a cooled (0 °C) solution of **15** (103 mg, 0.48 mmol, 3 equiv) in CH₂Cl₂ (3 mL) was added titanium tetrachloride (480 μL, 0.48 mmol, 1 M in CH₂Cl₂, 3 equiv) dropwise. After 5 min, the reaction mixture was cooled to -40 °C and diisopropylethylamine (480 μL, 0.48 mmol, 1 M in CH₂Cl₂, 3 equiv) was added resulting in a deep red color. After 3 h, a solution of acetate **14** (98 mg, 0.16 mmol, 1 equiv) in CH₂Cl₂ (2 mL) was added, followed by tin tetrachloride (160 μL, 0.16 mmol, 1 M in CH₂Cl₂, 1 equiv). The reaction mixture was then allowed to warm to -15 °C. After 2 h, the reaction mixture was cooled to -78 °C, and then quenched with saturated aqueous NH₄Cl (8 mL), and the mixture was allowed to warm to room temperature. The aqueous layer was separated and extracted with CH₂Cl₂. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (10-20% EtOAc/Hex) to afford **16** (112 mg, 91% yield) as a yellow oil. TLC R_f = 0.33 (20% EtOAc/Hex); [α]_D²³ -123.5 (*c* 1.06, CHCl₃); IR (neat) 2949, 2854, 1766, 1694, 1463, 1373, 1308, 1242, 1201, 1153, 1022, 832 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.36 – 7.26 (m, 5H, Bn), 5.20 – 5.12 (m, 2H, CHN, C₂H), 4.49 (s, 2H, CH₂Ph), 4.15 (dt, *J* = 9.4, 4.8 Hz, 1H, C₃H), 4.05 (m, 1H, C₁₃H), 3.95 (dd, *J* = 6.9, 6.1 Hz, 1H, C₉H), 3.84 (dd, *J* = 8.6, 6.0 Hz, 1H, C₁₁H), 3.56 (dd, *J* = 7.1, 4.7 Hz, 1H, C₇H), 3.48 – 3.40 (m, 3H, SCH_{2a}, C₁₆H₂), 2.97 (dd, *J* = 11.4, 0.7 Hz, 1H, SCH_{2b}), 2.34 (m, 1H, CH(CH₃)₂), 2.26 – 2.18 (m, 1H, C₁₀H), 2.18 – 2.08 (m, 1H, C₈H), 1.83 – 1.74 (m, 1H, C₁₂H), 1.71 – 1.61 (m, 3H, C₄H_a, C₅H_a, C₆H), 1.60 – 1.48 (m, 4H, C₁₄H₂, C₁₅H₂), 1.36 – 1.22 (m, 2H, C₄H_b, C₅H_b), 1.06 (app. dd, *J* = 6.8, 1.7 Hz, 9H, CH(CH_{3a})₂, C₂CH₃, C₁₀CH₃) 0.98 (d, *J* = 7.0 Hz, 3H, CH(CH_{3b})₂), 0.96 (d, *J* = 7.0 Hz, 3H, C₈CH₃), 0.92 (d, *J* = 6.9 Hz, 3H, C₁₂CH₃), 0.90 (d, *J* = 6.4 Hz, 3H, C₆CH₃), 0.87 (s, 9H, TBS), 0.07 (s, 3H, TBS), 0.07 (s, 3H, TBS); ¹³C NMR (125 MHz, CDCl₃) δ 202.2, 176.1, 150.5, 138.6, 128.3, 127.6, 127.5, 85.0, 84.6, 76.0, 72.8, 72.7, 72.1, 70.2, 70.0, 41.1, 39.9, 37.9, 31.7, 31.5, 31.1, 30.0, 29.2, 26.4, 26.0, 25.9, 24.4, 19.3, 18.6, 18.1, 17.9, 17.4, 14.8, 10.4, 9.3, -4.2, -4.6; LRMS (FAB+) calcd for C₄₁H₆₆NO₇S₂Si [M-H]⁺: 776.41; found 776.89.

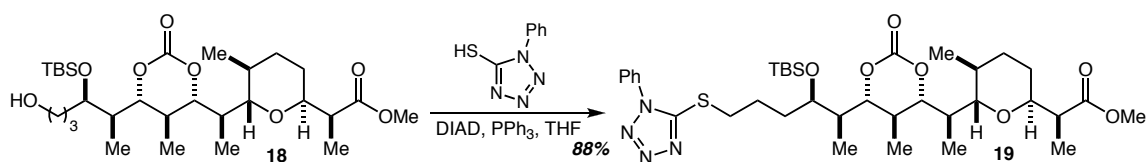


To a solution of **16** (230 mg, 0.30 mmol, 1 equiv) in MeOH (1.2 mL, 0.25 M) was added DMAP (36 mg, 0.30 mmol, 1 equiv). After 24 h, the mixture was concentrated. The residue was dissolved in pentane and washed with 1 M NaOH. The organic layer was dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (16% EtOAc/Hex) to afford methyl ester **17** (190 mg, 99% yield) as a colorless oil. TLC R_f = 0.56 (33% EtOAc/Hex); $[\alpha]_D^{23}$ +18.5 (*c* 0.94, CHCl₃); IR (thin film) 2942, 2851, 1751, 1455, 1384, 1256, 1204, 1095, 909, 831, 735 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.35 – 7.23 (m, 5H, Bn), 4.48 (s, 2H, CH₂Ph), 4.10 (app. t, *J* = 5.4 Hz, 1H, C₁₃H), 4.00 – 3.93 (m, 1H, C₃H), 3.89 (app. t, *J* = 6.7 Hz, 1H, C₉H), 3.87 (app. t, *J* = 6.0 Hz, 1H, C₁₁H), 3.66 (s, 3H, MeO), 3.60 (dd, *J* = 9.2, 1.8 Hz, 1H, C₇H), 3.47 – 3.39 (m, 2H, C₁₆H₂), 3.08 (dq, *J* = 10.9, 6.9 Hz, 1H, C₂H), 2.27 – 2.19 (m, 1H, C₁₀H), 2.02 – 1.93 (m, 1H, C₈H), 1.84 (app. p, *J* = 7.1 Hz, 1H, C₁₂H), 1.73 – 1.63 (m, 2H, C₄H₂), 1.62 – 1.48 (m, 6H, C₅H_a, C₆H, C₁₄H₂, C₁₅H₂), 1.31 – 1.21 (m, 1H, C₅H_b), 1.09 (d, *J* = 6.8 Hz, 3H, C₁₀CH₃), 1.04 (d, *J* = 6.9 Hz, 3H, C₂CH₃), 0.92 (app. d, *J* = 6.9 Hz, 6H, C₈CH₃, C₁₂CH₃), 0.87 (s, 9H, TBS), 0.81 (d, *J* = 6.4 Hz, 3H, C₆CH₃), 0.08 (s, 3H, TBS), 0.07 (s, 3H, TBS); ¹³C NMR (125 MHz, CDCl₃) δ 176.0, 150.9, 138.6, 128.3, 127.5, 127.4, 85.1, 84.2, 74.4, 73.9, 72.8, 70.1, 69.7, 51.5, 41.2, 39.7, 37.8, 31.6, 31.5, 31.0, 26.9, 25.9, 25.9, 24.8, 19.1, 18.1, 17.7, 14.5, 9.3, 8.9, -4.2, -4.8; LRMS (FAB+) calcd for C₃₆H₆₁O₈Si [M+H]⁺: 649.4; found 649.5.

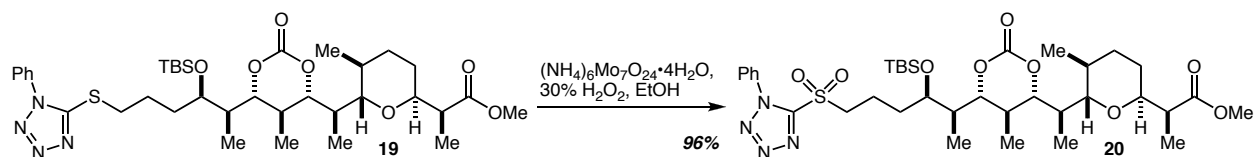


To a solution of benzyl ether **17** (204 mg, 0.31 mmol, 1 equiv) in THF (1.5 mL, 0.2 M) was added 5% Pd/C (100 mg, 50% wt.). A balloon of H₂ was attached to the flask by way of a needle through the septum. After 2 h, the reaction mixture was filtered over oven-dried Celite with Et₂O washes and the filtrate was concentrated. The residue was purified by silica gel flash column chromatography (6-50% EtOAc/Hex) to afford alcohol **18** (173 mg, 99% yield) as a colorless oil. TLC R_f = 0.1 (33% EtOAc/Hex); $[\alpha]_D^{23}$ +30.4 (*c* 0.97, CHCl₃); IR (neat) 3476,

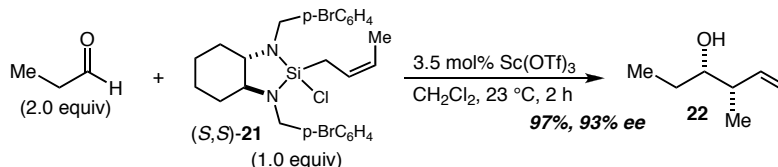
2942, 2858, 1739, 1459, 1381, 1251, 1206, 1069, 835 cm^{-1} ; ^1H NMR (500 MHz, CDCl_3) δ 4.11 (td, $J = 6.6, 1.9$ Hz, 1H, C_{13}H), 3.98 (ddd, $J = 10.8, 4.9, 2.9$ Hz, 1H, C_3H), 3.92 – 3.85 (m, 2H, $\text{C}_9\text{H}, \text{C}_{11}\text{H}$), 3.67 (s, 3H, MeO), 3.66 – 3.58 (m, 3H, $\text{C}_7\text{H}, \text{C}_{16}\text{H}_2$), 3.08 (dq, $J = 10.8, 6.9$ Hz, 1H, C_2H), 2.29 – 2.21 (m, 1H, C_{10}H), 1.99 (app. pd, $J = 7.1, 2.2$ Hz, 1H, C_8H), 1.90 – 1.82 (m, 1H, C_{12}H), 1.74 – 1.46 (m, 8H, $\text{C}_4\text{H}_2, \text{C}_5\text{H}_a, \text{C}_6\text{H}, \text{C}_{14}\text{H}_2, \text{C}_{15}\text{H}_2$), 1.32 – 1.22 (m, 1H, C_5H_b), 1.10 (d, $J = 6.8$ Hz, 3H, C_{10}CH_3), 1.05 (d, $J = 6.9$ Hz, 3H, C_2CH_3), 0.95 (d, $J = 7.1$ Hz, 3H, C_8CH_3), 0.94 (d, $J = 6.9$ Hz, 3H, C_{12}CH_3), 0.88 (s, 9H, TBS), 0.83 (d, $J = 6.4$ Hz, 3H, C_6CH_3), 0.09 (s, 6H, TBS); ^{13}C NMR (125 MHz, CDCl_3) δ 176.0, 151.0, 85.2, 84.3, 74.4, 74.0, 69.9, 62.7, 51.6, 41.3, 39.8, 37.7, 31.5, 31.3, 31.0, 28.9, 26.9, 25.9, 24.8, 18.9, 18.1, 17.7, 14.5, 9.3, 9.1, -4.2, -4.8; Exact mass (FAB+) calcd for $\text{C}_{29}\text{H}_{55}\text{O}_8\text{Si}$ $[\text{M}+\text{H}]^+$: 559.3666; found 559.3662.



To a solution of alcohol **18** (125 mg, 0.22 mmol, 1 equiv) in THF (2.2 mL, 0.1 M) was added triphenylphosphine (65 mg, 0.25 mmol, 1.1 equiv), 1-phenyl-1*H*-tetrazole-5-thiol (44 mg, 0.25 mmol, 1.1 equiv), and diisopropyl azodicarboxylate (50 μL , 0.25 mmol, 1.1 equiv) dropwise. After 24 h, the reaction mixture was concentrated. The residue was purified by silica gel flash column chromatography (10-33% EtOAc/Hex) to afford sulfide **19** (142 mg, 88% yield) as a colorless oil. TLC $R_f = 0.37$ (33% EtOAc/Hex); $[\alpha]_D^{23} +24.9$ (c 1.05, CHCl_3); IR (neat) 2949, 2854, 1748, 1492, 1457, 1385, 1248, 1213, 1165, 1082, 1017, 909, 832 cm^{-1} ; ^1H NMR (500 MHz, CDCl_3) δ 7.60 – 7.49 (m, 5H, Ph), 4.10 (app. t, $J = 6.7$ Hz, 1H, C_{13}H), 4.00 – 3.93 (m, 1H, C_3H), 3.87 (dd, $J = 6.6, 5.1$ Hz, 1H, C_9H), 3.85 (dd, $J = 8.1, 4.4$ Hz, 1H, C_{11}H), 3.64 (s, 3H, MeO), 3.59 (dd, $J = 9.2, 1.6$ Hz, 1H, C_7H), 3.37 (t, $J = 7.2$ Hz, 2H, C_{16}H_2), 3.07 (dq, $J = 11.0, 6.9$ Hz, 1H, C_2H), 2.28 – 2.18 (m, 1H, C_{10}H), 2.02 – 1.92 (app. pd, $J = 7.1, 1.7$ Hz, 1H, C_8H), 1.85 – 1.73 (m, 3H, $\text{C}_{12}\text{H}, \text{C}_{15}\text{H}_2$), 1.68 – 1.54 (m, 6H, $\text{C}_4\text{H}_2, \text{C}_5\text{H}_a, \text{C}_6\text{H}, \text{C}_{14}\text{H}_2$), 1.33 – 1.22 (m, 1H, C_5H_b), 1.08 (d, $J = 6.7$ Hz, 3H, C_{10}CH_3), 1.04 (d, $J = 6.9$ Hz, 3H, C_2CH_3), 0.93 (d, $J = 7.0$ Hz, 3H, C_8CH_3), 0.92 (d, $J = 6.8$ Hz, 3H, C_{12}CH_3), 0.86 (s, 9H, TBS), 0.79 (d, $J = 6.4$ Hz, 3H, C_6CH_3), 0.07 (s, 3H, TBS), 0.05 (s, 3H, TBS); ^{13}C NMR (125 MHz, CDCl_3) δ 175.9, 154.1, 150.9, 133.6, 130.0, 129.7, 123.8, 85.0, 84.3, 74.4, 73.9, 69.5, 51.5, 41.5, 39.7, 37.7, 34.0, 33.2, 31.7, 31.0, 26.9, 25.8, 25.5, 24.7, 18.9, 18.0, 17.7, 14.5, 9.3, 9.1, -4.2, -4.7; LRMS (FAB+) calcd for $\text{C}_{36}\text{H}_{59}\text{N}_4\text{O}_7\text{SSi}$ $[\text{M}+\text{H}]^+$: 719.4; found 719.4.

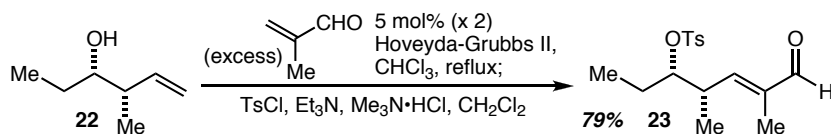


To a solution of sulfide **19** (27 mg, 0.038 mmol, 1 equiv) in EtOH (380 μ L, 0.1 M) was added a solution of $(\text{NH}_4)_6\text{Mo}_7\text{O}_{24}\cdot 4\text{H}_2\text{O}$ (9 mg, 0.0071 mmol, 0.19 equiv) in 30% aqueous H_2O_2 (81 μ L, 0.71 mmol, 19 equiv). After 12 h, the reaction mixture was diluted with H_2O (5 mL). The aqueous layer was separated and extracted with CH_2Cl_2 . The combined organic layers were dried over MgSO_4 , filtered, and concentrated. The residue was purified by silica gel flash column chromatography (10-33% EtOAc/Hex) to afford sulfone **20** (27 mg, 96% yield) as a white solid. TLC $R_f = 0.37$ (33% EtOAc/Hex); $[\alpha]_D^{23} +21.6$ (c 0.63, CHCl_3); IR (neat) 2955, 2855, 1742, 1462, 1345, 1258, 1211, 1147, 1077, 1019, 832 cm^{-1} ; ^1H NMR (500 MHz, CDCl_3) δ 7.71 – 7.66 (m, 2H, Ph), 7.65 – 7.54 (m, 3H, Ph), 4.10 (td, $J = 6.6, 1.4$ Hz, 1H, C_{13}H), 4.00 – 3.94 (m, 1H, C_3H), 3.88 (app. t, $J = 7.1$ Hz, 1H, C_9H), 3.85 (dd, $J = 8.9, 6.1$ Hz, 1H, C_{11}H), 3.79 – 3.68 (m, 2H, C_{16}H_2), 3.64 (s, 3H, MeO), 3.59 (dd, $J = 9.3, 1.7$ Hz, 1H, C_7H), 3.07 (dq, $J = 10.8, 6.9$ Hz, 1H, C_2H), 2.30 – 2.21 (m, 1H, C_{10}H), 2.02 – 1.93 (m, 2H, $\text{C}_8\text{H}, \text{C}_{15}\text{H}_a$), 1.93 – 1.80 (m, 2H, $\text{C}_{12}\text{H}, \text{C}_{15}\text{H}_b$), 1.73 – 1.64 (m, 4H, $\text{C}_4\text{H}_2, \text{C}_{14}\text{H}_2$), 1.64 – 1.52 (m, 2H, $\text{C}_5\text{H}_a, \text{C}_6\text{H}$), 1.30 – 1.21 (m, 1H, C_5H_b), 1.07 (d, $J = 6.7$ Hz, 3H, C_{10}CH_3), 1.04 (d, $J = 6.9$ Hz, 3H, C_2CH_3), 0.95 (d, $J = 6.8$ Hz, 3H, C_{12}CH_3), 0.94 (d, $J = 7.0$ Hz, 3H, C_8CH_3), 0.87 (s, 9H, TBS), 0.80 (d, $J = 6.4$ Hz, 3H, C_6CH_3), 0.08 (s, 3H, TBS), 0.07 (s, 3H, TBS); ^{13}C NMR (125 MHz, CDCl_3) δ 175.9, 153.4, 150.9, 133.0, 131.4, 129.7, 125.1, 85.0, 84.4, 74.4, 73.9, 69.6, 55.9, 51.6, 41.7, 39.8, 37.6, 33.6, 31.9, 31.1, 26.9, 25.8, 24.8, 18.8, 18.6, 18.1, 17.7, 14.5, 9.5, 9.4, -4.2, -4.6; LRMS (FAB $^+$) calcd for $\text{C}_{36}\text{H}_{59}\text{N}_4\text{O}_9\text{SSi}$ $[\text{M}+\text{H}]^+$: 751.4; found 751.4.



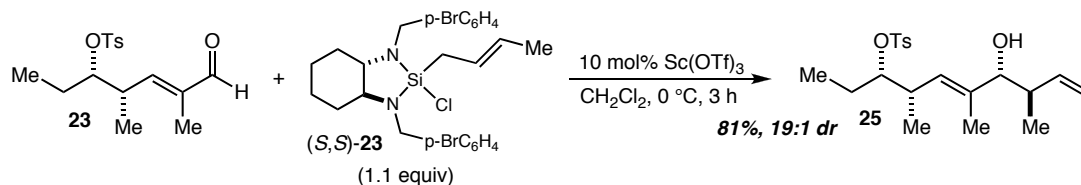
To a cooled (0 $^\circ\text{C}$) solution of (S,S) -**21** (2.8 g, 5.0 mmol, 1 equiv) and scandium triflate (86 mg, 0.175 mmol, 0.035 equiv) in CH_2Cl_2 (50 mL, 0.1 M) was added propanal (720 μ L, 10 mmol, 2 equiv). The mixture was stirred vigorously for 2 h, and then was concentrated. To the cooled (0 $^\circ\text{C}$) residue was added Et_2O (25 mL) and 1N HCl (25 mL). The mixture was warmed to room temperature and stirred for 1 h during which time a precipitate forms. The mixture was

filtered to collect the diamine as its bis HCl salt as a white powder (2.5 g, 96% yield). The filtrate was then carefully neutralized with NaHCO₃ and extracted with Et₂O. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (20-40% EtOAc/Hex) to afford known alcohol **22** (550 mg, 97% yield, 93% ee) as a colorless oil. The enantiomeric excess was determined by HPLC analysis of the derived 3,5-dinitrobenzoate ester: ADH column, 1.5% EtOH/Hex, 1 mL/min, T_r (major) = 28.5 min, T_r (minor) = 38.5 min. TLC R_f = 0.5 (20% EtOAc/Hex); ¹H NMR (400 MHz, CDCl₃) δ 5.80 (ddd, *J* = 16.8, 11.0, 7.4 Hz, 1H, C₂₁H), 5.09 (ddd, *J* = 16.8, 1.8, 1.3 Hz, 1H, C₂₀H_a), 5.08 (ddd, *J* = 11.0, 1.8, 1.1 Hz, 1H, C₂₀H_b), 3.42 (td, *J* = 9.0, 5.0 Hz, 1H, C₂₃H), 2.34 – 2.24 (m, 1H, C₂₂H), 1.61 – 1.50 (m, 1H, C₂₄H_a), 1.46 – 1.32 (m, 2H, C₂₄H_b, OH), 1.02 (d, *J* = 6.9 Hz, 3H, C₂₂CH₃), 0.97 (t, *J* = 7.4 Hz, 3H, C₂₅H₃); ¹³C NMR (100 MHz, CDCl₃) δ 141.2, 115.2, 76.2, 43.0, 26.8, 13.9, 10.4.

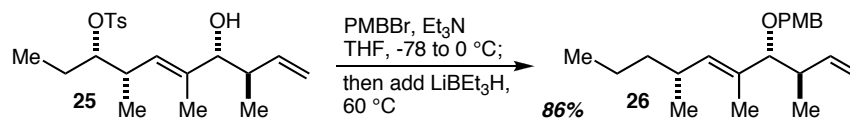


To a solution of alkene **22** (21 mg, 0.18 mmol, 1 equiv) and methacrolein (1.8 mL) in CHCl₃ (3.7 mL) was added the Hoveyda-Grubbs 2nd gen. catalyst (6 mg, 0.009 mmol, 0.05 equiv). The mixture was heated to reflux and after 10h, a second batch of the Hoveyda-Grubbs 2nd gen. catalyst (6 mg) was added. After 14h, the mixture was concentrated and the residue dissolved in CH₂Cl₂ (3.7 mL). To this solution was added Et₃N (64 μL, 0.46 mmol, 2.5 equiv), Me₃N-HCl (35 mg, 0.37 mmol, 2 equiv), and then TsCl (88 mg, 0.46 mmol, 2.5 equiv). This was repeated at t = 12h and t = 24h. After an additional 12h, H₂O was added to the reaction mixture. The aqueous layer was separated and extracted with CH₂Cl₂. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (5-20% EtOAc/Hex) affording aldehyde **23** (45 mg, 79% yield). TLC R_f = 0.20 (20% EtOAc/Hex); [α]_D²³ -3.8 (*c* 0.3, CHCl₃); IR (thin film) 2975, 2937, 2881, 1686, 1642, 1598, 1459, 1359, 1175, 1099, 913, 854, 816, 741, 666 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 9.19 (s, 1H, C₁₉H), 7.76 (d, *J* = 8.3 Hz, 2H, Ts), 7.31 (d, *J* = 8.1 Hz, 2H, Ts), 6.12 (dd, *J* = 9.9, 1.3 Hz, 1H, C₂₁H), 4.49 (dt, *J* = 6.7, 5.3 Hz, 1H, C₂₃H), 3.08 – 2.96 (ddq, *J* = 9.9, 6.9, 6.7 Hz, 1H, C₂₂H), 2.42 (s, 3H, Ts), 1.75 – 1.60 (m, 2H, C₂₄H₂), 1.67 (d, *J* = 1.3 Hz, 3H, C₂₀CH₃), 1.04 (d, *J* = 6.9 Hz, 3H, C₂₂CH₃), 0.83 (t, *J* = 7.4 Hz, 3H, C₂₅H₃); ¹³C NMR (100 MHz, CDCl₃) δ 194.9 (C₁₉),

153.0, 144.9, 139.6, 134.2, 129.8, 127.7, 86.8, 36.3, 24.8, 21.6, 14.9, 9.4, 9.4; Exact mass (EI+) calcd for C₁₆H₂₃O₄S [M]: 310.1239; found 310.1242.

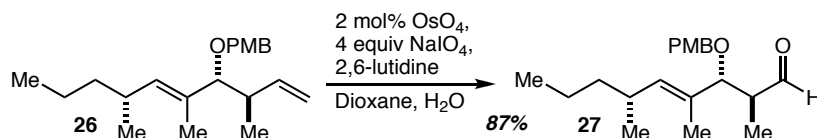


To a cooled (0 °C) solution of aldehyde **23** (900 mg, 2.90 mmol, 1 equiv) in CH₂Cl₂ (29 mL, 0.1 M) was added (*S,S*)-**24** (4.76 mL, 3.19 mmol, 0.67 M in CH₂Cl₂, 1.1 equiv) and scandium triflate (143 mg, 0.29 mmol, 0.10 equiv). The mixture was stirred vigorously for 3 h, and the reaction was then quenched by the addition of *n*-Bu₄NF (12 mL, 1 M in THF, 4 equiv). The mixture was allowed to warm to room temperature, and, after 15 min, was concentrated. The residue was purified by silica gel flash column chromatography (2-50% EtOAc/Hex) to afford alcohol **25** (857 mg, 81% yield, 19:1 dr) as a colorless oil and recovered diamine (1.39 g, 96% yield). TLC R_f = 0.17 (20% EtOAc/Hex); [α]_D²³ +5.5 (*c* 0.13, CHCl₃); IR (thin film) 3445, 2967, 2929, 1738, 1455, 1361, 1247, 1176, 1188, 1099, 1020, 913, 671, 665 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.79 (d, *J* = 8.3 Hz, 2H, Ts), 7.32 (d, *J* = 8.0 Hz, 2H, Ts), 5.70 (ddd, *J* = 17.2, 10.3, 8.4 Hz, 1H, C₁₇H), 5.19 – 5.11 (m, 3H, C₁₆H₂, C₂₁H), 4.42 (td, *J* = 6.6, 4.2 Hz, 1H, C₂₃H), 3.58 (dd, *J* = 8.6, 2.1 Hz, 1H, C₁₉H), 2.82 (app. dp, *J* = 9.9, 6.8 Hz, 1H, C₂₂H), 2.44 (s, 3H, Ts), 2.34 – 2.23 (m, 1H, C₁₈H), 1.75 (d, *J* = 2.4 Hz, 1H, OH), 1.71 – 1.62 (m, 1H, C₂₄H_a), 1.60 (d, *J* = 1.3 Hz, 3H, C₂₀CH₃), 1.58 – 1.47 (m, 1H, C₂₄H_b), 0.93 (d, *J* = 6.8 Hz, 3H, C₂₂CH₃), 0.86 (d, *J* = 6.8 Hz, 3H, C₁₈CH₃), 0.79 (t, *J* = 7.4 Hz, 3H, C₂₅H₃); ¹³C NMR (100 MHz, CDCl₃) δ 144.4, 141.0, 136.6, 134.8, 129.6, 128.9, 127.7, 116.6, 88.7, 81.2, 42.3, 35.4, 24.4, 21.6, 16.9, 16.7, 11.4, 9.1; LRMS (FAB+) calcd for C₂₀H₃₀NaO₄S [M+Na]⁺: 389.18; found 389.06.



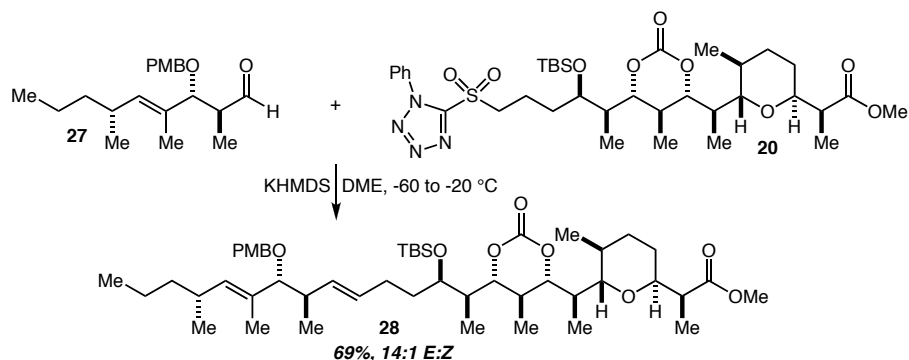
To a solution of **25** (338 mg, 0.92 mmol, 1 equiv) in THF (9.2 mL, 0.1 M) was added triethylamine (390 μL, 2.8 mmol, 3 equiv) and *para*-methoxybenzyl bromide (270 μL, 1.8 mmol, 2 equiv). The reaction mixture was cooled to -78 °C and KHMDS (1.2 mL, 1.2 mmol, 1 M in THF, 1.25 equiv) was added dropwise. After 15 min, the mixture was warmed to 0 °C, and held at that temperature for 75 min. LiEt₃BH (5.5 mL, 5.5 mmol, 1M in THF, 6 equiv) was added and the mixture was heated to 60 °C. After 2 h, the mixture was cooled to 0 °C and quenched with

saturated aqueous NH₄Cl. The aqueous layer was separated and extracted with 20% EtOAc/Hex. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (1-5% EtOAc/Hex) to afford **26** (252 mg, 86% yield) as a colorless oil. TLC R_f = 0.5 (5% EtOAc/Hex); [α]₂₃^D +19.0 (c 0.60, CHCl₃); IR (thin film) 2958, 2927, 2869, 1613, 1513, 1455, 1301, 1248, 1172, 1070, 1038, 1010, 820 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.22 (d, *J* = 8.6 Hz, 2H, PMB), 6.86 (d, *J* = 8.7 Hz, 2H, PMB), 5.89 (ddd, *J* = 17.4, 10.4, 7.1 Hz, 1H, C₁₇H), 5.10 – 4.96 (m, 3H, C₁₆H₂, C₂₁H), 4.42 (d, *J* = 11.8 Hz, 1H, PMB), 4.14 (d, *J* = 11.8 Hz, PMB), 3.80 (s, 3H, PMB), 3.27 (d, *J* = 9.3 Hz, 1H, C₁₉H), 2.53 – 2.43 (m, 1H, C₂₂H), 2.43 – 2.32 (m, 1H, C₁₈H), 1.58 (d, *J* = 1.3 Hz, 3H, C₂₀CH₃), 1.33 – 1.17 (m, 4H, C₂₃H₂, C₂₄H₂), 1.00 (d, *J* = 6.7 Hz, 3H, C₂₂CH₃), 0.87 (t, *J* = 6.8 Hz, 3H, C₂₅H₃), 0.82 (d, *J* = 6.9 Hz, 3H, C₁₈CH₃); ¹³C NMR (100 MHz, CDCl₃) δ 158.9, 142.6, 137.8, 131.1, 129.4, 113.6, 113.5, 88.9, 69.0, 55.3, 39.8, 39.7, 32.0, 21.5, 20.7, 16.7, 14.2, 10.9; Exact mass (EI+) calcd for C₂₁H₃₂O₂ [M]: 316.2402; found 316.2406.



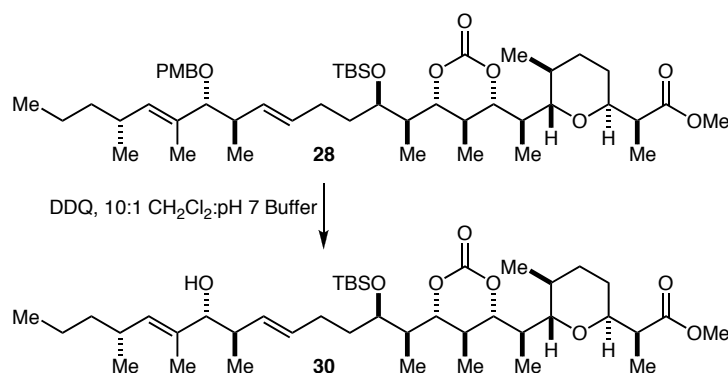
To a solution of **26** (140 mg, 0.44 mmol, 1 equiv) in 3:1 dioxane-H₂O (4.4 mL, 0.1 M) was added 2,6-lutidine (100 μL, 0.88 mmol, 2 equiv), OsO₄ (120 μL, 0.0088 mmol, 2.5% in *t*-BuOH, 0.02 equiv), and NaIO₄ (380 mg, 1.8 mmol, 4 equiv). After 4 h, the mixture was partitioned between H₂O and CH₂Cl₂. The aqueous layer was separated and extracted with CH₂Cl₂. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (2-6% EtOAc/Hex) to afford **27** (120 mg, 87%) as a colorless oil. TLC R_f = 0.43 (10% EtOAc/Hex); [α]_D²³ +27.3 (c 1.00, CHCl₃); IR (thin film) 2957, 2926, 2869, 1731, 1611, 1516, 1510, 1459, 1377, 1301, 1251, 1175, 1061, 1036, 814 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 9.68 (d, *J* = 3.0 Hz, 1H, C₁₇H), 7.18 (d, *J* = 8.6 Hz, 2H, PMB), 6.86 (d, *J* = 8.6 Hz, 2H, PMB), 5.18 (d, *J* = 9.6 Hz, 1H, C₂₁H), 4.42 (d, *J* = 11.6 Hz, 1H, PMB), 4.15 (d, *J* = 11.6 Hz, 1H, PMB), 3.80 (s, 3H, PMB), 3.71 (d, *J* = 10.1 Hz, 1H, C₁₉H), 2.61 (dq, *J* = 10.1, 7.1, 3.0 Hz, 1H, C₁₈H), 2.54 – 2.43 (m, 1H, C₂₂H), 1.60 (d, *J* = 1.2 Hz, 3H, C₂₀CH₃), 1.33 – 1.17 (m, 4H, C₂₃H₂, C₂₄H₂), 1.02 (d, *J* = 6.7 Hz, 3H, C₂₂CH₃), 0.87 (t, *J* = 6.5 Hz, 3H, C₂₅H₃), 0.84 (d, *J* = 7.1 Hz, 3H, C₁₈CH₃); ¹³C NMR (100 MHz, CDCl₃) δ

205.1 (C₁₇), 159.2, 139.4, 130.2, 129.5, 129.3, 113.8, 85.5, 69.0, 55.3, 48.2, 39.6, 32.1, 21.3, 20.7, 14.2, 10.9, 10.5; Exact mass (EI+) calcd for C₂₀H₃₀O₃ [M]: 318.2195; found 310.2180.

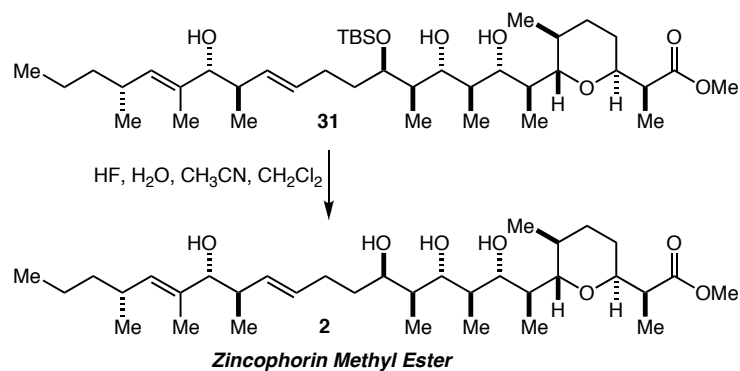


To a cooled (-60 °C) solution of sulfone **20** (140 mg, 0.19 mmol, 1 equiv) in DME (1.9 mL) was added KHMDS (205 μ L, 1 M in THF, 1.1 equiv), followed immediately by a solution of aldehyde **27** (59 mg, 0.19 mmol, 1 equiv) in DME (1.9 mL). After 90 min, at which point the temperature had naturally increased to -20 °C, the reaction was quenched with saturated aqueous NH₄Cl. The aqueous layer was separated and extracted with 20% EtOAc/Hex. The combined organic layers were dried over MgSO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (5-50% EtOAc/Hex) to afford **28** (100 mg, 14:1 *E:Z*, 69% yield, 82% brsm) as a colorless oil. TLC R_f = 0.5 (20% EtOAc/Hex); $[\alpha]_D^{23}$ +14.8 (*c* 1.20, CHCl₃); IR (thin film) 2954, 2929, 2858, 1766, 1739, 1513, 1461, 1249, 1211, 1171, 1074, 1038, 836, 775 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.20 (d, *J* = 8.6 Hz, 2H, PMB), 6.85 (d, *J* = 8.7 Hz, 2H, PMB), 5.46 – 5.33 (m, 2H, C₁₆H, C₁₇H), 5.04 (dd, *J* = 9.6, 1.2 Hz, 1H, C₂₁H), 4.41 (d, *J* = 11.9 Hz, 1H, PMB), 4.13 (d, *J* = 11.9 Hz, 1H, PMB), 4.08 (td, *J* = 6.9, 1.4 Hz, 1H, C₁₃H), 4.01 – 3.94 (m, 1H, C₃H), 3.92 – 3.85 (m, 2H, C₉H, C₁₁H), 3.80 (s, 3H, PMB), 3.67 (s, 3H, MeO), 3.61 (dd, *J* = 9.3, 2.0 Hz, 1H, C₇H), 3.21 (d, *J* = 9.1 Hz, 1H, C₁₉H), 3.09 (dq, *J* = 10.8, 6.9 Hz, 1H, C₂H), 2.50 – 2.41 (m, 1H, C₂₂H), 2.35 – 2.27 (m, 1H, C₁₈H), 2.28 – 2.19 (m, 1H, C₁₀H), 2.03 – 1.90 (m, 3H, C₁₅H₂, C₈H), 1.89 – 1.80 (m, 1H, C₁₂H), 1.71 – 1.52 (m, 6H, C₄H₂, C₅H_a, C₆H, C₁₄H₂), 1.56 (d, *J* = 1.2 Hz, 3H, C₂₀CH₃), 1.31 – 1.20 (m, 5H, C₅H_b, C₂₃H₂, C₂₄H₂), 1.10 (d, *J* = 6.8 Hz, 3H, C₁₀CH₃), 1.05 (d, *J* = 6.9 Hz, 3H, C₂CH₃), 0.99 (d, *J* = 6.6 Hz, 3H, C₂₂CH₃), 0.93 (app. d, *J* = 7.1 Hz, 6H, C₈CH₃, C₁₂CH₃), 0.89 – 0.86 (m, 12H, TBS, C₂₅H₃), 0.81 (d, *J* = 6.4 Hz, 3H, C₆CH₃), 0.78 (d, *J* = 6.9 Hz, 3H, C₁₈CH₃), 0.09 (s, 3H, TBS), 0.08 (s, 3H, TBS); ¹³C NMR (100 MHz, CDCl₃) δ 176.1, 158.9, 150.9, 137.5, 134.4, 131.3, 131.2, 129.3, 128.6, 113.6, 89.1, 85.2, 84.2, 74.5, 74.0, 69.8, 69.0, 55.2, 51.6, 41.3, 39.8, 39.7, 38.8, 37.9, 35.2, 31.9, 31.5, 31.1,

29.0, 27.0, 26.0, 24.9, 21.4, 20.7, 19.2, 18.1, 17.7, 17.3, 14.6, 14.2, 11.0, 9.3, 8.9, -4.0, -4.7; Exact mass (FAB+) calcd for $C_{49}H_{82}KO_9Si$ $[M+K]^+$: 881.5365; found 881.5323.



To a solution of PMB ether **28** (85 mg, 0.1 mmol, 1 equiv) in 10:1 CH_2Cl_2 -pH 7 buffer (5 mL, 0.02 M) was added DDQ (92 mg, 0.4 mmol, 4 equiv) in four portions, separated by 15 min. After 2 h, the aqueous layer was separated and extracted with 20% EtOAc/Hex. The combined organic layers were washed with saturated aqueous $NaHCO_3$, saturated aqueous NaCl, dried over $MgSO_4$, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (2.5-20% EtOAc/Hex) to afford **30** (50 mg, 69% yield) as a colorless oil. TLC R_f = 0.4 (20% EtOAc/Hex); $[\alpha]_D^{23}$ +21.9 (c 1.00, $CHCl_3$); IR (thin film) 3509, 2955, 2928, 2857, 1740, 1460, 1379, 1258, 1212, 1171, 1085, 1021, 973, 837, 802, 776 cm^{-1} ; 1H NMR (400 MHz, $CDCl_3$) δ 5.54 (dt, J = 15.3, 6.6 Hz, 1H, $C_{16}H$), 5.32 (dd, J = 15.3, 8.5 Hz, 1H, $C_{17}H$), 5.12 (dd, J = 9.4 Hz, 1.2 Hz, 1H, $C_{21}H$), 4.10 (app. t, J = 7.0 Hz, 1H, $C_{13}H$), 4.01 – 3.94 (m, 1H, C_3H), 3.92 – 3.82 (m, 2H, C_9H , $C_{11}H$), 3.67 (s, 3H, MeO), 3.61 (dd, J = 9.2, 2.1 Hz, 1H, C_7H), 3.54 (app. d, J = 9.0 Hz, 1H, $C_{19}H$), 3.09 (dq, J = 10.6, 6.9 Hz, 1H, C_2H), 2.45 – 2.36 (m, 1H, $C_{22}H$), 2.28 – 2.19 (m, 2H, $C_{10}H$, $C_{18}H$), 2.04 – 1.90 (m, 3H, $C_{15}H_2$, C_8H), 1.88 – 1.77 (m, 1H, $C_{12}H$), 1.72 – 1.51 (m, 6H, C_4H_2 , C_5H_a , C_6H , $C_{14}H_2$), 1.59 (d, J = 1.2 Hz, 6H, $C_{20}CH_3$), 1.34 – 1.16 (m, 5H, C_5H_b , $C_{23}H_2$, $C_{24}H_2$), 1.09 (d, J = 6.8 Hz, 3H, $C_{10}CH_3$), 1.05 (d, J = 6.9 Hz, 3H, C_2CH_3), 0.94 (app. d, J = 6.8 Hz, 6H, C_8CH_3 , $C_{22}CH_3$), 0.93 (d, J = 6.7 Hz, 3H, $C_{12}CH_3$), 0.89 – 0.86 (m, 12H, TBS, $C_{25}H_3$), 0.84 (app. t, J = 6.5 Hz, C_6CH_3 , $C_{18}CH_3$), 0.08 (app. d, J = 2.0 Hz, 6H, TBS); ^{13}C NMR (100 MHz, $CDCl_3$) δ 176.1, 151.0, 135.9, 133.5, 133.2, 131.8, 85.1, 84.3, 81.9, 74.4, 74.0, 69.5, 51.6, 41.4, 41.1, 39.9, 39.7, 37.8, 34.9, 31.8, 31.5, 31.1, 28.9, 27.0, 25.9, 24.8, 21.0, 20.7, 19.2, 18.1, 17.8, 17.3, 14.6, 14.2, 10.8, 9.3, 9.0, -4.0, -4.7; Exact mass (FAB+) calcd for $C_{41}H_{73}O_8Si$ $[M-H]^+$: 721.5075; found 721.5033.



To a cooled (0 °C) solution of TBS ether **31** (10 mg, 0.01 mmol) in 1:1 acetonitrile:CH₂Cl₂ (2 mL) was added 500 μL of a freshly prepared HF solution (stock solution prepared from 500 μL 48% aqueous HF, 8.6 mL acetonitrile, and 900 μL H₂O). The mixture was allowed to warm to room temperature, and after 2 h was recooled to 0 °C and quenched with saturated aqueous NaHCO₃. The aqueous layer was separated and extracted with Et₂O. The combined organic layers were dried over Na₂SO₄, filtered, and concentrated. The residue was purified by silica gel flash column chromatography (10-40% EtOAc/Hex) affording Zincophorin Methyl Ester **2** (8 mg, 96% yield). TLC R_f = 0.55 (40% EtOAc/Hex); [α]²³_D +24.6 (*c* 0.5, CHCl₃); IR (thin film) 3400, 3054, 2927, 2854, 1733, 1460, 1374, 1265, 1046, 896, 740, 705 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.91 (s, 1H), 5.63 (dt, *J* = 15.0, 6.7 Hz, 1H, C₁₆H), 5.34 (dd, *J* = 15.3, 9.0 Hz, 1H, C₁₇H), 5.11 (d, *J* = 9.5 Hz, 1H, C₂₁H), 4.42 (d, *J* = 8.1 Hz, 1H), 4.12 – 4.08 (m, 3H), 3.76 (d, *J* = 10.2 Hz, 1H), 3.72 (s, 3H, MeO), 3.63 (d, *J* = 8.7 Hz, 1H), 3.56 (d, *J* = 9.2 Hz, 1H), 3.43 (td, *J* = 8.8, 2.7 Hz, 1H), 3.22 (dq, *J* = 10.9, 7.0 Hz, 1H, C₂H), 2.46 – 2.37 (m, 1H), 2.29 – 2.18 (m, 3H), 2.11 (s, 1H), 2.03 – 1.94 (m, 2H), 1.77 – 1.62 (m, 4H), 1.60 (s, 3H, C₂₀CH₃), 1.46 – 1.15 (m, 6H), 1.10 (d, *J* = 7.7 Hz, 3H), 1.08 (d, *J* = 7.2 Hz, 3H), 1.06 (d, *J* = 6.8 Hz, 3H), 0.94 (d, *J* = 6.6 Hz, 3H), 0.90 – 0.86 (m, 5H), 0.84 (d, *J* = 6.8 Hz, 3H), 0.82 (d, *J* = 6.2 Hz, 3H), 0.66 (d, *J* = 6.8 Hz, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 175.6, 135.7, 133.4, 133.3, 133.2, 84.4, 84.0, 81.9, 76.1, 74.6, 69.0, 52.4, 41.8, 39.9, 39.7, 38.4, 37.4, 34.5, 34.0, 31.8, 31.6, 29.8, 26.3, 25.0, 21.0, 20.6, 17.7, 17.5, 14.8, 14.2, 13.3, 11.3, 11.2, 10.8; Exact mass (FAB+) calcd for C₃₄H₆₃O₇ [M+H]⁺: 583.4574; found 583.4589.

^1H and ^{13}C NMR Spectra:

