

**Table S2.** Time course of metabolic fluxes. Mean values (p.1 and 2) and confidence intervals (90 %, p.3 and 4) of four parallel cultivations.

Time [h]	Mean values (n=4) [μmol/g/h]																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	30.3	32.6	34.9	37.3	39.6	41.9	44.3	46.6	48.9	51.2	53.6	55.9	58.2	60.6	62.9	65.2	67.5	69.9	72.2	74.5	76.9	79.2	81.5	83.8	86.2	88.5	90.8	93.2	95.5	97.8	100.2	102.5	104.8	107.1	109.5	111.8	114.1	116.5	118.8	121.1	123.4	125.8	128.1	130.4																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
<b>Extracellular fluxes</b>	221.5	212.2	193.7	178.6	165.5	154.3	144.9	136.9	130.2	123.9	117.7	111.6	105.5	100.0	94.5	89.1	83.8	78.7	73.8	69.3	65.1	61.1	57.3	53.6	50.1	46.8	43.5	40.3	37.2	34.2	31.3	28.4	25.5	22.7	20.0	17.4	14.8	12.3	9.7	7.1	4.5	1.9	-0.7	-3.2	-5.7	-8.2	-10.7	-13.2	-15.7	-18.2	-20.7	-23.2	-25.7	-28.2	-30.7	-33.2	-35.7	-38.2	-40.7	-43.2	-45.7	-48.2	-50.7	-53.2	-55.7	-58.2	-60.7	-63.2	-65.7	-68.2	-70.7	-73.2	-75.7	-78.2	-80.7	-83.2	-85.7	-88.2	-90.7	-93.2	-95.7	-98.2	-100.7	-103.2	-105.7	-108.2	-110.7	-113.2	-115.7	-118.2	-120.7	-123.2	-125.7	-128.2	-130.7	-133.2	-135.7	-138.2	-140.7	-143.2	-145.7	-148.2	-150.7	-153.2	-155.7	-158.2	-160.7	-163.2	-165.7	-168.2	-170.7	-173.2	-175.7	-178.2	-180.7	-183.2	-185.7	-188.2	-190.7	-193.2	-195.7	-198.2	-200.7	-203.2	-205.7	-208.2	-210.7	-213.2	-215.7	-218.2	-220.7	-223.2	-225.7	-228.2	-230.7	-233.2	-235.7	-238.2	-240.7	-243.2	-245.7	-248.2	-250.7	-253.2	-255.7	-258.2	-260.7	-263.2	-265.7	-268.2	-270.7	-273.2	-275.7	-278.2	-280.7	-283.2	-285.7	-288.2	-290.7	-293.2	-295.7	-298.2	-300.7	-303.2	-305.7	-308.2	-310.7	-313.2	-315.7	-318.2	-320.7	-323.2	-325.7	-328.2	-330.7	-333.2	-335.7	-338.2	-340.7	-343.2	-345.7	-348.2	-350.7	-353.2	-355.7	-358.2	-360.7	-363.2	-365.7	-368.2	-370.7	-373.2	-375.7	-378.2	-380.7	-383.2	-385.7	-388.2	-390.7	-393.2	-395.7	-398.2	-400.7	-403.2	-405.7	-408.2	-410.7	-413.2	-415.7	-418.2	-420.7	-423.2	-425.7	-428.2	-430.7	-433.2	-435.7	-438.2	-440.7	-443.2	-445.7	-448.2	-450.7	-453.2	-455.7	-458.2	-460.7	-463.2	-465.7	-468.2	-470.7	-473.2	-475.7	-478.2	-480.7	-483.2	-485.7	-488.2	-490.7	-493.2	-495.7	-498.2	-500.7	-503.2	-505.7	-508.2	-510.7	-513.2	-515.7	-518.2	-520.7	-523.2	-525.7	-528.2	-530.7	-533.2	-535.7	-538.2	-540.7	-543.2	-545.7	-548.2	-550.7	-553.2	-555.7	-558.2	-560.7	-563.2	-565.7	-568.2	-570.7	-573.2	-575.7	-578.2	-580.7	-583.2	-585.7	-588.2	-590.7	-593.2	-595.7	-598.2	-600.7	-603.2	-605.7	-608.2	-610.7	-613.2	-615.7	-618.2	-620.7	-623.2	-625.7	-628.2	-630.7	-633.2	-635.7	-638.2	-640.7	-643.2	-645.7	-648.2	-650.7	-653.2	-655.7	-658.2	-660.7	-663.2	-665.7	-668.2	-670.7	-673.2	-675.7	-678.2	-680.7	-683.2	-685.7	-688.2	-690.7	-693.2	-695.7	-698.2	-700.7	-703.2	-705.7	-708.2	-710.7	-713.2	-715.7	-718.2	-720.7	-723.2	-725.7	-728.2	-730.7	-733.2	-735.7	-738.2	-740.7	-743.2	-745.7	-748.2	-750.7	-753.2	-755.7	-758.2	-760.7	-763.2	-765.7	-768.2	-770.7	-773.2	-775.7	-778.2	-780.7	-783.2	-785.7	-788.2	-790.7	-793.2	-795.7	-798.2	-800.7	-803.2	-805.7	-808.2	-810.7	-813.2	-815.7	-818.2	-820.7	-823.2	-825.7	-828.2	-830.7	-833.2	-835.7	-838.2	-840.7	-843.2	-845.7	-848.2	-850.7	-853.2	-855.7	-858.2	-860.7	-863.2	-865.7	-868.2	-870.7	-873.2	-875.7	-878.2	-880.7	-883.2	-885.7	-888.2	-890.7	-893.2	-895.7	-898.2	-900.7	-903.2	-905.7	-908.2	-910.7	-913.2	-915.7	-918.2	-920.7	-923.2	-925.7	-928.2	-930.7	-933.2	-935.7	-938.2	-940.7	-943.2	-945.7	-948.2	-950.7	-953.2	-955.7	-958.2	-960.7	-963.2	-965.7	-968.2	-970.7	-973.2	-975.7	-978.2	-980.7	-983.2	-985.7	-988.2	-990.7	-993.2	-995.7	-998.2	-1000.7	-1003.2	-1005.7	-1008.2	-1010.7	-1013.2	-1015.7	-1018.2	-1020.7	-1023.2	-1025.7	-1028.2	-1030.7	-1033.2	-1035.7	-1038.2	-1040.7	-1043.2	-1045.7	-1048.2	-1050.7	-1053.2	-1055.7	-1058.2	-1060.7	-1063.2	-1065.7	-1068.2	-1070.7	-1073.2	-1075.7	-1078.2	-1080.7	-1083.2	-1085.7	-1088.2	-1090.7	-1093.2	-1095.7	-1098.2	-1100.7	-1103.2	-1105.7	-1108.2	-1110.7	-1113.2	-1115.7	-1118.2	-1120.7	-1123.2	-1125.7	-1128.2	-1130.7	-1133.2	-1135.7	-1138.2	-1140.7	-1143.2	-1145.7	-1148.2	-1150.7	-1153.2	-1155.7	-1158.2	-1160.7	-1163.2	-1165.7	-1168.2	-1170.7	-1173.2	-1175.7	-1178.2	-1180.7	-1183.2	-1185.7	-1188.2	-1190.7	-1193.2	-1195.7	-1198.2	-1200.7	-1203.2	-1205.7	-1208.2	-1210.7	-1213.2	-1215.7	-1218.2	-1220.7	-1223.2	-1225.7	-1228.2	-1230.7	-1233.2	-1235.7	-1238.2	-1240.7	-1243.2	-1245.7	-1248.2	-1250.7	-1253.2	-1255.7	-1258.2	-1260.7	-1263.2	-1265.7	-1268.2	-1270.7	-1273.2	-1275.7	-1278.2	-1280.7	-1283.2	-1285.7	-1288.2	-1290.7	-1293.2	-1295.7	-1298.2	-1300.7	-1303.2	-1305.7	-1308.2	-1310.7	-1313.2	-1315.7	-1318.2	-1320.7	-1323.2	-1325.7	-1328.2	-1330.7	-1333.2	-1335.7	-1338.2	-1340.7	-1343.2	-1345.7	-1348.2	-1350.7	-1353.2	-1355.7	-1358.2	-1360.7	-1363.2	-1365.7	-1368.2	-1370.7	-1373.2	-1375.7	-1378.2	-1380.7	-1383.2	-1385.7	-1388.2	-1390.7	-1393.2	-1395.7	-1398.2	-1400.7	-1403.2	-1405.7	-1408.2	-1410.7	-1413.2	-1415.7	-1418.2	-1420.7	-1423.2	-1425.7	-1428.2	-1430.7	-1433.2	-1435.7	-1438.2	-1440.7	-1443.2	-1445.7	-1448.2	-1450.7	-1453.2	-1455.7	-1458.2	-1460.7	-1463.2	-1465.7	-1468.2	-1470.7	-1473.2	-1475.7	-1478.2	-1480.7	-1483.2	-1485.7	-1488.2	-1490.7	-1493.2	-1495.7	-1498.2	-1500.7	-1503.2	-1505.7	-1508.2	-1510.7	-1513.2	-1515.7	-1518.2	-1520.7	-1523.2	-1525.7	-1528.2	-1530.7	-1533.2	-1535.7	-1538.2	-1540.7	-1543.2	-1545.7	-1548.2	-1550.7	-1553.2	-1555.7	-1558.2	-1560.7	-1563.2	-1565.7	-1568.2	-1570.7	-1573.2	-1575.7	-1578.2	-1580.7	-1583.2	-1585.7	-1588.2	-1590.7	-1593.2	-1595.7	-1598.2	-1600.7	-1603.2	-1605.7	-1608.2	-1610.7	-1613.2	-1615.7	-1618.2	-1620.7	-1623.2	-1625.7	-1628.2	-1630.7	-1633.2	-1635.7	-1638.2	-1640.7	-1643.2	-1645.7	-1648.2	-1650.7	-1653.2	-1655.7	-1658.2	-1660.7	-1663.2	-1665.7	-1668.2	-1670.7	-1673.2	-1675.7	-1678.2	-1680.7	-1683.2	-1685.7	-1688.2	-1690.7	-1693.2	-1695.7	-1698.2	-1700.7	-1703.2	-1705.7	-1708.2	-1710.7	-1713.2	-1715.7	-1718.2	-1720.7	-1723.2	-1725.7	-1728.2	-1730.7	-1733.2	-1735.7	-1738.2	-1740.7	-1743.2	-1745.7	-1748.2	-1750.7	-1753.2	-1755.7	-1758.2	-1760.7	-1763.2	-1765.7	-1768.2	-1770.7	-1773.2	-1775.7	-1778.2	-1780.7	-1783.2	-1785.7	-1788.2	-1790.7	-1793.2	-1795.7	-1798.2	-1800.7	-1803.2	-1805.7	-1808.2	-1810.7	-1813.2	-1815.7	-1818.2	-1820.7	-1823.2	-1825.7	-1828.2	-1830.7	-1833.2	-1835.7	-1838.2	-1840.7	-1843.2	-1845.7	-1848.2	-1850.7	-1853.2	-1855.7	-1858.2	-1860.7	-1863.2	-1865.7	-1868.2	-1870.7	-1873.2	-1875.7	-1878.2	-1880.7	-1883.2	-1885.7	-1888.2	-1890.7	-1893.2	-1895.7	-1898.2	-1900.7	-1903.2	-1905.7	-1908.2	-1910.7	-1913.2	-1915.7	-1918.2	-1920.7	-1923.2	-1925.7	-1928.2	-1930.7	-1933.2	-1935.7	-1938.2	-1940.7	-1943.2	-1945.7	-1948.2	-1950.7	-1953.2	-1955.7	-1958.2	-1960.7	-1963.2	-1965.7	-1968.2	-1970.7	-1973.2	-1975.7	-1978.2	-1980.7	-1983.2	-1985.7	-1988.2	-1990.7	-1993.2	-1995.7	-1998.2	-2000.7	-2003.2	-2005.7	-2008.2	-2010.7	-2013.2	-2015.7	-2018.2	-2020.7	-2023.2	-2025.7	-2028.2	-2030.7	-2033.2	-2035.7	-2038.2	-2040.7	-2043.2	-2045.7	-2048.2	-2050.7	-2053.2	-2055.7	-2058.2	-2060.7	-2063.2	-2065.7	-2068.2	-2070.7	-2073.2	-2075.7	-2078.2	-2080.7	-2083.2	-2085.7	-2088.2	-2090.7	-2093.2	-2095.7	-2098.2	-2100.7	-2103.2	-2105.7	-2108.2	-2110.7	-2113.2	-2115.7	-2118.2	-2120.7	-2123.2	-2125.7	-2128.2	-2130.7	-2133.2	-2135.7	-2138.2	-2140.7	-2143.2	-2145.7	-2148.2	-2150.7	-2153.2	-2155.7	-2158.2	-2160.7	-2163.2	-2165.7	-2168.2	-2170.7	-2173.2	-2175.7	-2178.2	-2180.7	-2183.2	-2185.7	-2188.2	-2190.7	-2193.2	-2195.7	-2198.2	-2200.7	-2203.2	-2205.7	-2208.2	-2210.7	-2213.2	-2215.7	-2218.2	-2220.7	-2223.2	-2225.7	-2228.2	-2230.7	-2233.2	-2235.7	-2238.2	-2240.7	-2243.2	-2245.7	-2248.2	-2250.7	-2253.2	-2255.7	-2258.2	-2260.7	-2263.2	-2265.7	-2268.2	-2270.7	-2273.2	-2275.7	-2278.2	-2280.7	-2283.2	-2285.7	-2288.2	-2290.7	-2293.2	-2295.7	-2298.2	-2300.7	-2303.2	-2305.7	-2308.2	-2310.7	-2313.2	-2315.7	-2318.2	-2320.7	-2323.2	-2325.7	-2328.2	-2330.7	-2333.2	-2335.7	-2338.2	-2340.7	-2343.2	-2345.7	-2348.2	-2350.7	-2353.2	-2355.7	-2358.2	-2360.7	-2363.2	-2365.7	-2368.2	-2370.7	-2373.2	-2375.7	-2378.2	-2380.7	-2383.2	-2385.7	-2388.2	-2390.7	-2393.2	-2395.7	-2398.2	-2400.7	-2403.2	-2405.7	-2408.2	-2410.7	-2413.2	-2415.7	-2418.2	-2420.7	-2423.2	-2425.7	-2428.2	-2430.7	-2433.2	-2435.7	-2438.2	-2440.7	-2443.2	-2445.7	-2448.2	-2450.7	-2453.2	-2455.7	-2458.2	-2460.7	-2463.2	-2465.7	-2468.2	-2470.7	-2473.2	-2475.7	-2478.2	-2480.7	-2483.2	-2485.7	-2488.2	-2490.7	-2493.2	-2495.7	-2498.2	-2500.7	-2503.2	-2505.7	-2508.2	-2510.7	-2513.2	-2515.7	-2518.2	-2520.7	-2523.2	-2525.7	-2528.2	-2530.7	-2533.2	-2535.7	-2538.2	-2540.7	-2543.2	-2545.7	-2548.2	-2550.7	-2553.2	-2555.7	-2558.2	-2560.7	-2563.2	-2565.7	-2568.2	-2570.7	-2573.2	-2575.7	-2578.2	-2580.7	-2583.2	-2585.7	-2588.2	-2590.7	-2593.2	-2595.7	-2598.2	-2600.7	-2603.2	-2605.7	-2608.2	-2610.7	-2613.2	-2615.7	-2618.2	-2620.7	-2623.2	-2625.7	-2628.2	-2630.7	-2633.2	-2635.7	-2638.2	-2640.7	-2643.2	-2645.7	-2648.2	-2650.7	-2653.2	-2655.7	-2658.2	-2660.7	-2663.2	-2665.7	-2668.2	-2670.7	-2673.2	-2675.7	-2678.2	-2680.7	-2683.2	-2685.7	-2688.2





