

Table S4. (a) Results for the controlled homopolymerization of OEOMA300 by RAFT (molar ratios: $[M]_0/[CTA]_0/[AIBN]_0$ (M:S, v:v) = 125:1:0.2 (1:1.6)). (b) MW results for the controlled chain extension of OEOMA300 from PGMA by RAFT (molar ratios: $[OEOMA300]_0/[AIBN]_0/[PGMA\ macro-CTA]_0 = 100:0.2:1$). (c) MW results for the chain extension of GMA from POEO₅MA by RAFT (molar ratios: $[GMA]_0/[AIBN]_0/[POEO_5MA\ macro-CTA]_0 = 100:0.2:1$).

		t (hr)	M_n (g/mol)	PDI
a	P((OEO ₅ MA) ₂₅)	3	7950	1.31
	P((OEO ₅ MA) ₃₂)	4	9860	1.34
	P((OEO ₅ MA) ₄₄)	4.5	13700	1.33
	P((OEO ₅ MA) ₉₁)	20	27400	1.43
b	P(GMA ₃₉ -b-(OEO ₅ MA) ₆)	1.0	8060	1.30
	P(GMA ₃₉ -b-(OEO ₅ MA) ₂₂)	1.5	12760	1.27
	P(GMA ₃₉ -b-(OEO ₅ MA) ₃₅)	2.0	16640	1.26
	P(GMA ₃₉ -b-(OEO ₅ MA) ₄₁)	2.5	18390	1.29
	P(GMA ₃₉ -b-(OEO ₅ MA) ₅₀)	3.5	21290	1.30
c	P((OEO ₅ MA) ₂₅ -b-GMA ₃)	0.25	8810	1.38
	P((OEO ₅ MA) ₂₅ -b-GMA ₆)	0.5	9130	1.36
	P((OEO ₅ MA) ₂₅ -b-GMA ₁₈)	0.63	10840	1.33
	P((OEO ₅ MA) ₂₅ -b-GMA ₃₁)	0.66	12680	1.70
	P((OEO ₅ MA) ₃₂ -b-GMA ₁₆₁)	2.5	33120	1.67
	P((OEO ₅ MA) ₄₄ -b-GMA ₂₁)	0.66	17000	1.36
	P((OEO ₅ MA) ₄₄ -b-GMA ₈₇)	1.0	26410	1.41
	P((OEO ₅ MA) ₉₁ -b-GMA ₄)	1.0	28230	1.43
	P((OEO ₅ MA) ₉₁ -b-GMA ₁₁₄)	4.0	43930	1.98