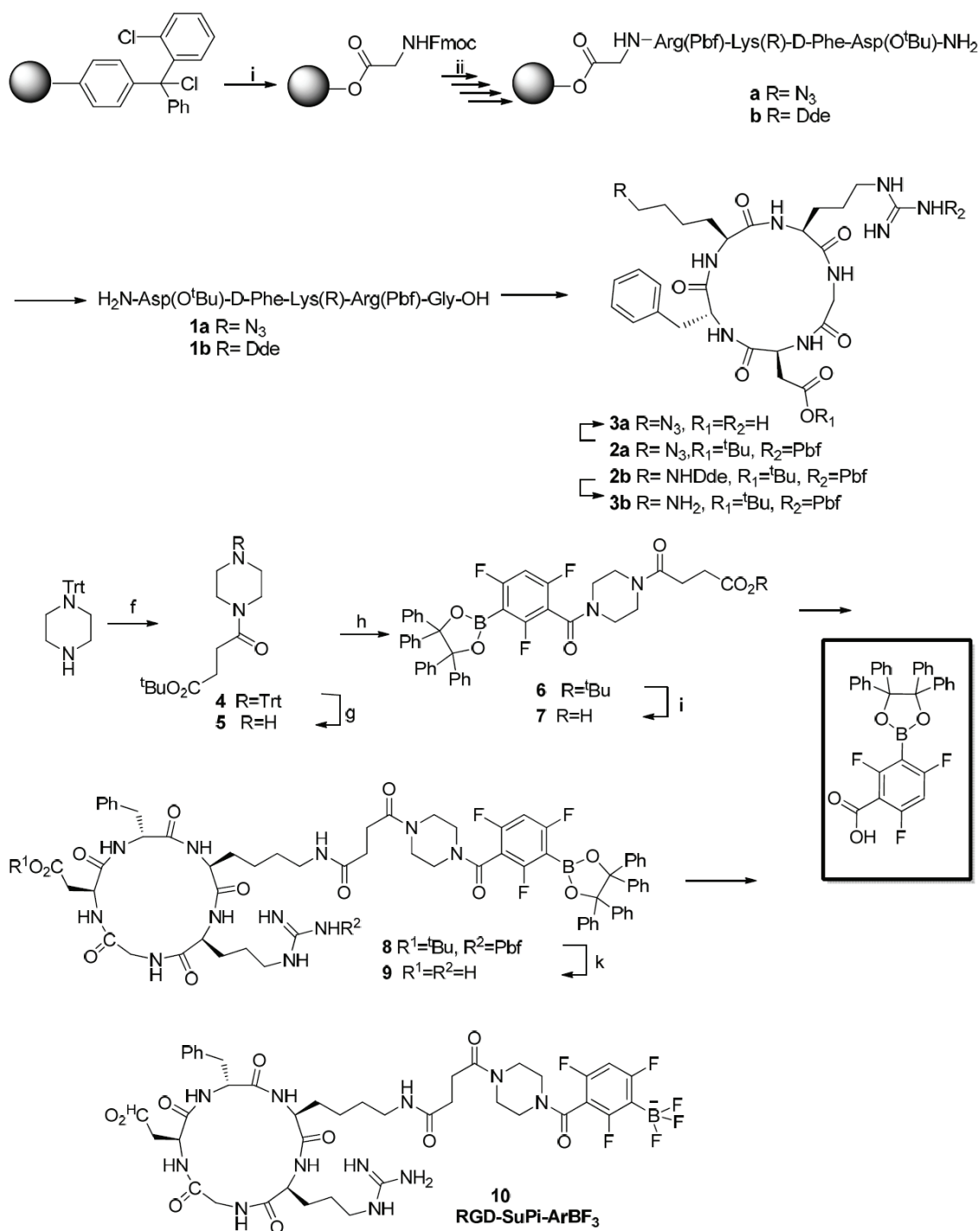


1-pot and 1-pot-2-step ¹⁸F-labeling



Peptide syntheses: In general, the linear precursors of the RGD peptides, where the lysine ε-amino group was either protected with the Dde group or first converted to the azide, were prepared via solid phase peptide synthesis. Linear peptides were then cyclized to provide the cyclo-RGD whereupon the lysine residue was further acylated with boronate.

H-Asp(O^tBu)-D-Phe-Lys(R)-Arg(Pbf)-Gly-OH (1a/b): The linear peptide was prepared following the standard Fmoc solid phase peptide synthesis with 2-chlorotrityl chloride resin. [59, 60] Briefly, Fmoc-Gly-OH (1.00 g, 3.38 mmol) and DIPEA (2.35 mL, 13.52 mmol) were suspended in anhydrous CH₂Cl₂ (20 mL) in

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a flame-dried round bottom flask under an Ar atmosphere. DMF (6 mL) was added to assist to dissolve the amino acid prior to the addition of the 2-Cl-trityl chloride resin (2.00 g, 2.60 mmol). The mixture was stirred at room temperature for 90 min. and the solution was filtered. The capping solution (MeOH:DIPEA:CH₂Cl₂ 2:1:17, 3 × 20 mL) was mixed thoroughly with the resin and slowly filtered off by gravity. Then the resin was washed with CH₂Cl₂ (3 × 20 mL), DMF (3 × 20 mL), and CH₂Cl₂ (6 × 20 mL), and dried thoroughly over high vacuum. The Fmoc-Gly-attached resin was directly used without further treatment. The resin loading of the Fmoc-Gly-resin was tested based on the DBU/DMF/CH₃CN method and the reported extinction coefficient (7624 M⁻¹cm⁻¹) for 9-methylene-9H-fluorene at 304 nm was used. Then the resin was swollen in DMF (1.5 volumes of the resin) for 30 min. prior to the synthesis in a spin column (5 mL or 10 mL) sealed with a plastic pipette tip. The DMF was filtered and Fmoc was removed with 20% piperidine/DMF (1.5 volumes of the resin) 3 times with each time for 5 min.. Then the resin was thoroughly washed with DMF (3 × 10 mL), CH₂Cl₂ (3 × 10 mL), and DMF (3 × 10 mL). Fmoc-Arg(Pbf)-OH (4 equivalents) and HBTU (4 equivalents) in DMF (1.5 volumes of the resin) was added to the resin followed by the addition of DIPEA (8 equivalents). The spin column was capped and shaken at room temperature for 2 hr. Then the solution was directly filtered through the spin column and the resin was washed with DMF (3 × 10 mL), CH₂Cl₂ (3 × 10 mL), and DMF (3 × 10 mL) before the next cycle of the addition of the next amino acid (Fmoc-Lys(R)-OH, Fmoc-D-Phe-OH, and the last Fmoc-Asp(O^tBu)-OH). After the fifth amino acid (Fmoc-Asp(O^tBu)-OH) was attached, the Fmoc group was removed following the same procedure and the resin was thoroughly washed with DMF (3 × 10 mL), CH₂Cl₂ (3 × 10 mL), DMF (3 × 10 mL), and CH₂Cl₂ (5 × 10 mL), and dried over vacuum to remove the residual solvent. Then the resin was transferred to a round bottom flask and treated with 20% HFIP/CH₂Cl₂ (10 volumes of the resin). The mixture was incubated at room temperature for 20 min. and then filtered off. The filtrate was concentrated under reduced pressure and the residue was triturated with MeOH/Et₂O to give a whitish solid. The peptides were used for cyclization without further purification. Peptides **1a/b** were analyzed with RP-HPLC in Agilent 1100 series with Column I, using HPLC Program 1: gradient: solvent A: 0.1% TFA in H₂O, solvent B: 0.05% TFA in CH₃CN, 0 min. to 2 min., 10% B, 2 min. to 20 min., 10% B to 50% B, 20 min. to 25 min., 50% B to 100% B, 25 min. to 28 min., 100% B, 28 min. to 30 min., 100% B to 10% B, 30 min. to 32 min., 10% B, column temperature 50 °C, flow rate: 1 mL/min. The desired peptide was characterized with ESI mass spectrometry. H-Asp(O^tBu)-D-Phe-Lys(N₃)-Arg(Pbf)-Gly-OH **1a** t_R = 25.4 min.; ESI-HRMS: calcd. for C₄₄H₆₆N₁₁O₁₁S⁺: 956.4664, found: 956.4639; H-Asp(O^tBu)-D-Phe-Lys(Dde)-Arg(Pbf)-Gly-OH **1b** t_R = 25.2 min.; ESI-HRMS: calcd. for C₅₄H₈₀N₉O₁₃S⁺: 1094.5596, found: 1094.5588.

Cyclo[Arg(Pbf)-Gly-Asp(O^tBu)-D-Phe-Lys(N₃)] (2a): The linear peptide H-Asp(O^tBu)-D-Phe-Lys(N₃)-Arg(Pbf)-Gly-OH **1a** (100 mg, 0.105 mmol) and DIPEA (54.7 μL, 0.314 mmol) in CH₃CN (105 mL) was added with HBTU (119 mg, 0.314 mmol). The resulting mixture was stirred at room temperature for 24 hr and concentrated under reduced pressure. Then the residue was suspended in EtOAc (100 mL) and H₂O (100 mL) was added to wash the EtOAc layer. The aqueous layer was further extracted with EtOAc (2 × 100 mL). The organic layers were combined, washed with brine (2 × 100 mL), and dried over anhydrous Na₂SO₄. The solution was filtered and concentrated to give colorless oil. The residue was then dissolved in minimum MeOH (~ 5 mL) and Et₂O (300 mL) was added to precipitate the peptide. The solid was filtered off, washed thoroughly with Et₂O, dried over high vacuum, and used directly without further purification. Yield: 74.5 mg, 76%. The quality of the peptide was determined by RP-HPLC with HPLC Program 1 and Column I in Agilent 1100 series, t_R = 26.2 min.. ¹H NMR (400 MHz, d₄-MeOD, rt): δ(ppm) 1.06 (m, 2 H), 1.45 (m, 20 H), 1.68 (m, 2 H), 1.84 (m, 1 H), 2.09 (s, 3 H), 2.51 (m, 4 H), 2.57 (s, 3 H), 2.75 (m, 1 H), 2.98 (m, 1 H), 3.02 (s, 3 H), 3.20 (m, 4 H), 3.99 (m, 1 H), 4.23 (m, 2 H), 4.55 (m, 1 H), 4.75 (m, 1 H), 7.21-7.32 (m, 5 H), 7.90 (m, 1 H), 8.21 (m, 1 H), 8.42 (m, 1 H); ESI-HRMS: calcd. for C₄₄H₆₄N₁₁O₁₀S⁺: 938.4558, found: 938.4542.

Cyclo[Arg(Pbf)-Gly-Asp(O^tBu)-D-Phe-Lys(Dde)] (2b): The linear peptide H-Asp(O^tBu)-D-Phe-Lys(Dde)-Arg(Pbf)-Gly-OH **1b** (200 mg, 0.182 mmol) and DIPEA (96 μL, 0.549 mmol) in CH₃CN (200 mL) was added with HBTU (208 mg, 0.182 mmol). The resulting mixture was stirred at room temperature for 24 hr and then concentrated under reduced pressure. The residue was suspended in EtOAc (100 mL) and H₂O (100 mL) was added to wash the EtOAc layer. The aqueous layer was further extracted with EtOAc (2 × 100 mL). The organic layers were combined, washed with brine (2 × 100 mL), and dried over anhydrous Na₂SO₄. The solution was filtered and concentrated to give colorless oil. The residue was then

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dissolved in minimum MeOH (~ 5 mL) and Et₂O (300 mL) was added to precipitate the peptide. The solid was filtered off, washed thoroughly with Et₂O, dried over vacuum, and used directly without further purification. Yield: 184.3 mg, 94%. The quality of the peptide was determined by RP-HPLC with HPLC Program 1 and Column I in Agilent 1100 series, t_R = 26.0 min.. ESI-HRMS: calcd. for C₅₄H₇₇N₉O₁₂NaS⁺: 1098.5310, found: 1098.5328.

Cyclo[Arg-Gly-Asp-D-Phe-Lys(N₃)] (c[RGDfK(N₃)] (3a): The protected peptide **2a** cyclo[Arg(Pbf)-Gly-Asp-D-Phe-Lys(N₃)] (74.5 mg, 0.0794 mmol) was dissolved in TFA:H₂O (20:1, 42 mL) and the reaction was stirred at room temperature for 3 hr. Then the solution was concentrated under reduced pressure and toluene (3 × 20 mL) was added to the residue to azeotropically remove the residual TFA and H₂O. The residue was then dissolved in a minimal amount of MeOH (~ 2 mL) and triturated with Et₂O (~ 30 mL) resulting in a white solid. The mixture was filtered. The solid was washed with Et₂O thoroughly and dried over vacuum. Yield: 45.0 mg, 90%. The crude peptide was further purified via semi-preparative HPLC via HPLC Program 2 (gradient: solvent A: 0.1% TFA in water, solvent B: 0.05% TFA in CH₃CN, 0 min. to 1 min., 5% B to 10% B, 1 min. to 10 min., 10% B to 50% B, 10 min. to 13 min., 50% B to 100% B, 13 min. to 14 min., 100% B; column temperature: 50 °C; flow rate: 3 mL/min.) with Column II in Agilent 1100 series, t_R = 10.9 min. or analyzed via HPLC Program 1 with Column I in Agilent 1100 series, t_R = 15.1 min.. ¹H NMR (400 MHz, d₆-DMSO, rt): δ (ppm) 1.06 (m, 2 H), 1.27-1.53 (m, 6 H), 1.54 (m, 1 H), 1.71 (m, 1 H), 2.36 (dd, J₁ = 16.24 Hz, J₂ = 5.60 Hz, 1 H), 2.69 (dd, J₁ = 16.26 Hz, J₂ = 8.70 Hz, 1 H), 2.79 (m, 1 H), 2.91 (m, 1 H), 3.06 (m, 2 H), 3.22 (m, 3 H), 3.93 (m, 1 H), 4.03 (dd, J₁ = 14.18 Hz, J₂ = 7.82 Hz, 1 H), 4.13 (dd, J₁ = 14.14 Hz, J₂ = 7.22 Hz, 1 H), 4.43 (dd, J₁ = 14.16 Hz, J₂ = 7.24 Hz, 1 H), 4.62 (m, 1 H), 6.87 (s, br, 2 H), 7.10-7.29 (m, 7 H), 7.57 (t, J = 5.48 Hz, 1 H), 7.69 (d, J = 3.92 Hz, 1 H), 8.00-8.16 (m, 3 H), 8.40 (m, 1 H); ¹³C NMR (100.6 MHz, d₆-DMSO, rt): δ (ppm) 23.29, 25.81, 28.18, 28.97, 31.38, 35.66, 37.87, 43.81, 49.48, 51.00, 52.51, 54.92, 126.87, 128.71, 129.70, 137.89, 157.25, 170.11, 170.57, 171.18, 171.70, 172.26, 172.61; ESI-HRMS: calcd. for C₂₇H₄₀N₁₁O₇⁺: 630.3122, found: 630.3119.

Cyclo[Arg(Pbf)-Gly-Asp(O^tBu)-D-Phe-Lys] (3b): The peptide cyclo[Arg(Pbf)-Gly-Asp(O^tBu)-D-Phe-Lys(Dde)] **2b** (106 mg, 0.099 mmol) in THF (10 mL) was added with NH₂NH₂·H₂O (0.4 mL). The resulting mixture was stirred at room temperature for 20 min. and the solution was concentrated under reduced pressure. The residue was dissolved in a minimal volume of MeOH (~ 1.5 mL) and Et₂O (40 mL) was added to precipitate the peptide. The peptide was filtered off, washed with Et₂O, dried over high vacuum, and then used directly in the following step without further purification. Yield: 78.4 mg, 87%. The quality of the peptide was determined by RP-HPLC with HPLC Program 1 and Column I in Agilent 1100 series, t_R = 22.3 min.. ESI-HRMS: calcd. for C₄₄H₆₆N₉O₁₀S⁺: 912.4653, found: 912.4633.

N-Tritylpiperazine: Trityl chloride (2.0 g, 7.0 mmol) was added in one portion to piperazine (3.0 g, 34.8 mmol) in CH₂Cl₂ (20.0 mL) at 0 °C. Then the ice-water bath was removed and the reaction was stirred at room temperature for 0.5 hr. The reaction was then quenched by the addition of H₂O (50 mL) and extracted with CH₂Cl₂ (3 × 50 mL). The CH₂Cl₂ layers were combined, washed with H₂O (2 × 50 mL) and brine (1 × 50 mL), and dried over anhydrous Na₂SO₄. The solution was then filtered and concentrated under reduced pressure. The residue was treated with flash chromatography (MeOH: CH₂Cl₂ 3:97) to afford a white solid as the desired product (R_f = 0.53 in 1:9 MeOH: CH₂Cl₂). Yield: 1.48 g, 64%. ¹H NMR (300 MHz, CD₂Cl₂, rt): δ (ppm) 2.15 (s, 2 H), 2.99 (s, 6 H), 7.18 (m, 3 H), 7.29 (d, J = 7.73 Hz, 6 H), 7.48 (s, 6 H); ¹³C NMR (100.6 MHz, CD₂Cl₂, rt): δ (ppm) 46.82, 49.87, 77.45, 126.07, 127.55, 129.55.

Mono-tert-butyl succinate: Succinic anhydride (3.0 g, 30.0 mmol), N-hydroxyl succinimide (1.0 g, 8.7 mmol), DMAP (0.35 g, 2.9 mmol), and NEt₃ (1.25 mL, 9.0 mmol) were dissolved in ^tBuOH (5.0 mL) and toluene (50.0 mL). The reaction was heated to reflux for 24 hr. Once cooled to room temperature, the reaction was diluted with EtOAc (50 mL) and washed with 10% aqueous citric acid solution (50 mL). The layers were separated and the aqueous layer was further extracted with EtOAc (2 × 50 mL). The combined organic layers were washed with 10% aqueous citric acid (2 × 50 mL) and brine (1 × 50 mL), and dried over anhydrous Na₂SO₄. The solution was then filtered and concentrated under reduced pressure. The residue was purified by flash chromatography (1:3 EtOAc: hexanes, visualized on TLC by *p*-anisaldehyde stain) to give a white solid as the product (R_f = 0.16 in 1:1 EtOAc:hexanes). Yield: 2.45 g, 47%. ¹H NMR (300 MHz, CDCl₃, rt): δ (ppm) 1.46 (d, J = 1.69 Hz, 9 H), 2.54 (m, 2 H), 2.64 (m, 2 H); ¹³C NMR (75.5 MHz, CDCl₃, rt): δ (ppm) 28.16, 29.33, 30.23, 81.16, 171.54, 178.81; ESI-LRMS: [M+Na]⁺, 197.1 (100%).

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Tert-butyl 4-oxo-4-(4-tritylpiperazin-1-yl)butanoate (4): HBTU (493 mg, 1.30 mmol) was added to *N*-tritylpiperazine (330 mg, 1.00 mmol), *tert*-butyl succinate (200 mg, 1.15 mmol), and NEt₃ (0.42 mL, 3.0 mmol) in CH₂Cl₂ (10.0 mL). The reaction was undertaken at room temperature for 2.5 hr. To the reaction was added 10% aqueous citric acid solution (30 mL) and extracted with CH₂Cl₂ (3 × 50 mL). The organic layers were combined and washed with H₂O (1 × 50 mL), saturated NaHCO₃ (1 × 50 mL), H₂O (1 × 50 mL), and brine (1 × 50 mL). After drying over anhydrous Na₂SO₄, the CH₂Cl₂ solution was concentrated under vacuum. The residue was resuspended in a minimal volume of EtOAc and the product was purified by silica gel flash chromatography (EtOAc:hexanes 1:9 then 1:6) to give a white solid as the desired product (*R*_f = 0.51 in 1:1 EtOAc:hexanes). Yield: 473.8 mg, 98%. ¹H NMR (400 MHz, CD₂Cl₂, rt): δ(*ppm*) 1.40 (s, 9 H), 2.28 (s, br, 2 H), 2.45 (s, 4 H), 3.61 (m, 2 H), 3.72 (s, br, 2 H), 7.21 (m, 3 H), 7.31 (m, 6 H), 7.51 (m, 6 H); ¹³C NMR (100.6 MHz, CD₂Cl₂, rt): δ(*ppm*) 27.90, 30.50, 42.15, 45.81, 47.98, 48.40, 77.15, 80.07, 126.35, 127.75, 129.40, 169.77, 172.25.

Tert-butyl 4-oxo-4-(piperazin-1-yl)butanoate (5): *Tert*-butyl ester **4** (110.0 mg, 0.227 mmol) and HFIP (1.2 mL, 11.4 mmol) were dissolved in trifluoroethanol (5.0 mL) and stirred at 40 °C for 4 hr. The reaction was concentrated *in vacuo* to give oily residue. The residue was then resuspended in a minimal volume of EtOAc and the product was purified by silica flash chromatography (MeOH:CH₂Cl₂ 3:97 then 1:9) and colorless oil was obtained as the desired product (*R*_f = 0.13 in 1:9 MeOH:CH₂Cl₂). Yield: 52.9 mg, 96%. ¹H NMR (400 MHz, CDCl₃, rt): δ(*ppm*) 1.46 (d, *J* = 1.35 Hz, 9 H), 2.58 (d, *J* = 1.11 Hz, 4 H), 2.90 (d, *J* = 15.88 Hz, 4 H), 3.17 (s, br, 2 H), 3.52 (s, 2 H), 3.63 (s, 2 H); ¹³C NMR (100.6 MHz, CDCl₃, rt): δ(*ppm*) 28.32, 28.52, 30.85, 42.78, 45.18, 45.91, 46.27, 80.89, 170.34, 172.79; ESI-LRMS: [M+Na]⁺, 265.1 (100%).

Tert-butyl 4-oxo-4-(4-(2,4,6-trifluoro-3-(4,4,5,5-tetraphenyl-1,3,2-dioxaborolan-2-yl) benzoyl)piperazin-1-yl)butanoate (6): *Tert*-butyl ester **5** (91.1 mg, 0.376 mmol), the tetraphenylpinacolate of 2,4,5-trifluoro-3-carboxy-phenyl-1-boronic acid (238.0 mg, 0.432 mmol), HOBt·H₂O (73.0 mg, 0.475 mmol), and pyridine (0.14 mL, 1.79 mmol) were dissolved in CH₂Cl₂ (15 mL) and added with EDC·HCl (125.0 mg, 0.648 mmol) in one portion. The resulting mixture was reacted at room temperature overnight and then quenched by the addition of 10% aqueous citric acid solution (50 mL). The product was extracted into CH₂Cl₂ (3 × 50 mL). The organic layers were combined, washed with H₂O (1 × 50 mL) and brine (1 × 50 mL), and dried over anhydrous Na₂SO₄. The solution was filtered and the solvent was removed under vacuum. The residue was isolated via silica gel flash chromatography (MeOH:CH₂Cl₂ 0:100 to 1:99) to afford a white solid as the desired product (*R*_f = 0.63 in 1:9 MeOH:CH₂Cl₂). Yield: 241.0 mg, 83%. ¹⁹F NMR (282.4 MHz, CD₂Cl₂, rt): δ(*ppm*) -28.75 (s, 1 F), -22.36 (s, 1 F), -17.25 (s, 1 F); ¹H NMR (400 MHz, CD₂Cl₂, rt): δ(*ppm*) 1.45 (s, 9 H), 2.58 (m, 4 H), 3.41-3.85 (m, 8 H), 6.91 (t, *J* = 8.80 Hz, 1 H), 7.13 (m, 12 H), 7.21 (m, 4 H), 7.26 (t, *J* = 3.54 Hz, 4 H); ¹³C NMR (100.6 MHz, CD₂Cl₂, rt): δ(*ppm*) 27.93, 28.00, 30.45, 42.06, 46.80, 80.31, 96.98, 101.26, 127.26, 127.32, 127.45, 128.62, 128.65, 141.82, 142.17, 170.18, 172.12; ESI-HRMS: calcd. for C₄₅H₄₃BN₂O₆F₃⁺: 775.3166, found: 775.3174.

4-Oxo-4-(4-(2,4,6-trifluoro-3-(4,4,5,5-tetraphenyl-1,3,2-dioxaborolan-2-yl)benzoyl) piperazin-1-yl)butanoic acid (7): TFA (5.0 mL) was added to *tert*-butyl ester **6** (77.3 mg, 0.0998 mmol) in CH₂Cl₂ (10.0 mL) and the mixture was stirred at room temperature for 3 hr. The mixture was then concentrated under vacuum and the residue was purified via silica gel flash chromatography (MeOH:CH₂Cl₂ 1:200 to 1:99) to afford white foam as the desired product (*R*_f = 0.32 in 1:9 MeOH:CH₂Cl₂). Yield: 62.9 mg, 88%. ¹⁹F NMR (282.4 MHz, CD₂Cl₂, rt): δ(*ppm*) -28.84 (s, 1 F), -22.47 (s, 1 F), -16.99 (s, 1 F); ¹H NMR (400 MHz, CD₂Cl₂, rt): δ(*ppm*) 2.70 (m, 4 H), 3.41-3.89 (m, 8 H), 6.75 (s, br, 1 H), 6.91 (t, *J* = 8.91 Hz, 1 H), 7.08-7.27 (m, 20 H); ¹³C NMR (100.6 MHz, CD₂Cl₂, rt): δ(*ppm*) 28.07, 29.45, 41.61, 42.00, 42.21, 45.18, 45.71, 97.00, 101.33, 127.28, 127.33, 127.45, 128.62, 128.64, 141.74, 141.82, 142.13, 159.71, 171.03, 175.67; ESI-HRMS: calcd. for C₄₁H₃₄BN₂O₆F₃Na⁺: 741.2360, found: 741.2346.

Cyclo[Arg(pbf)-Gly-Asp(O^tBu)-D-Phe-Lys(suc-piperazinyl-boronate)] (8): EDC·HCl (16.0 mg, 57.5 μmol) was added to the DMF solution (1.5 mL) of **7** (27.7 mg, 38.6 μmol), cyclo[Arg(Pbf)-Gly-Asp(O^tBu)-D-Phe-Lys] **3b** (23.0 mg, 25.5 μmol), HOBt·H₂O (7.0 mg, 57.5 μmol), and pyridine (24.0 μL, 0.27 mmol). The DMF solution was stirred at room temperature for 36 hr. The reaction mixture was then quenched with 10% aqueous citric acid (20 mL) and extracted with EtOAc (3 × 30 mL). The EtOAc layers were combined,

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washed with H₂O (1 × 30 mL) and brine (1 × 30 mL), and dried over anhydrous Na₂SO₄. The solution was filtered and concentrated under reduced pressure, and the residue was dissolved in a minimal volume of MeOH (~ 1 mL). Et₂O (20 mL) was added to the methanolic solution to precipitate the peptide. The mixture was filtered and the pellet was washed with Et₂O thoroughly to give a whitish solid, which was directly used in the following step without further purification. Yield: 31.7 mg, 77%. The quality of the peptide was determined by RP-HPLC with HPLC Program 1 and Column I in Agilent 1100 series, t_r = 28.2 min.. ESI-HRMS: calcd. for C₈₅H₉₈BN₁₁O₁₅F₃S⁺: 1612.7010, found: 1612.6984.

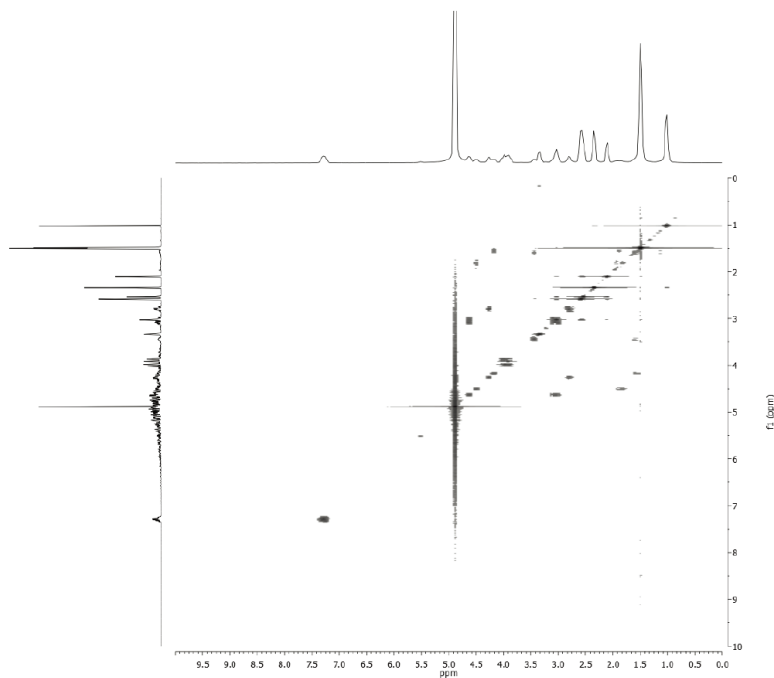
Cyclo[Arg-Gly-Asp-D-Phe-Lys(suc-piperazinyl-boronate)] (9): The protected peptide **8** (31.7 mg, 0.0197 mmol) was dissolved in TFA (12 mL) and H₂O (0.58 mL). The reaction was incubated at room temperature for 1.5 hr and the solvent was removed under vacuum. The residue was then dissolved in a minimal volume of MeOH (~ 2 mL) whereupon Et₂O (30 mL) was added to precipitate the peptide. The mixture was filtered and the pellet was thoroughly washed with Et₂O to give a whitish powder as the crude product. Yield: 21.1 mg, 82%. The product was analyzed by RP-HPLC via HPLC Program 1 and Column I in Agilent 1100 series, t_r = 26.2 min. The crude peptide (~ 10 mg) was dissolved in CH₃CN containing 10% H₂O (2 mL) and purified by semi-preparative HPLC via HPLC Program 3 (gradient: solvent A: 0.1% TFA in water, solvent B: 0.05% TFA in CH₃CN, 0 min. to 1 min., 20% B to 30% B, 1 min. to 3 min., 30% B to 50% B, 3 min. to 10 min., 50% B to 100% B, 10 min. to 13 min., 100% B, 13 min. to 15 min., 100% B to 50% B, 15 min. to 16 min., 50% B to 20% B; column temperature: 50°C; flow rate: 3 mL/min) and Column II in Agilent 1100 series (t_r = 9.7 min) to give a white solid. Yield: 4.0 mg, 47%. ¹⁹F NMR (282.4 MHz, MeOD, rt): δ(ppm) -29.73 (s, 1 F), -23.76 (s, 1 F), -17.35 (s, 1 F); ¹H NMR (400 MHz, MeOD, rt): δ(ppm) 1.04 (m, 2 H), 1.31 (s, 1 H), 1.40-1.47 (m, 3 H), 1.54 (m, 2 H), 1.67 (m, 2H), 1.87 (m, 1 H), 2.34 (s, 2 H), 2.46-2.62 (m, 3 H), 2.64-2.90 (m, 3 H), 2.99 (m, 2 H), 3.03-3.19 (m, 3 H), 3.49 (m, 2 H), 3.55 (m, 1 H), 3.58-3.69 (m, 3 H), 3.72 (m, 2 H), 3.81 (m, 1 H), 3.89 (m, 1 H), 3.94 (m, 1 H), 4.26 (m, 2 H), 4.55 (m, 1 H), 4.76 (m, 1 H), 7.10 (m, 11 H), 7.14-7.31 (m, 15 H), 7.86 (m, 1 H), 8.23 (m, 1 H), 8.43 (m, 1 H). ESI-HRMS: calcd. for C₆₈H₇₄BN₁₁O₁₂F₃⁺: 1304.5564, found: 1304.5536.

Cyclo[Arg-Gly-Asp-D-Phe-Lys(suc-piperazinyl-ArBF₃)] (10, also referred to RGD-SuPi-ArBF₃): The crude peptide **9** (~ 8 mg, 4.96 μmol) was dissolved in MeOH (1 mL) to which was added 4 M KHF₂ (200 μL, 0.80 mmol) in a 15 mL Falcon tube. The reaction was then stirred at room temperature overnight and the solvent was removed under vacuum. Et₂O (10 mL) was added to the residue and the mixture was centrifuged after being thoroughly mixed. The Et₂O layer was discarded. The Et₂O wash was then repeated two more times. The residue was then dried over vacuum to remove the residual Et₂O for 5 hr. Then *d*₆-DMSO (~ 400 μL) was added to extract the product from the crude. ¹⁹F NMR (282.4 MHz, *d*₆-DMSO, rt): δ(ppm) -21.13 (s, 1 F), -27.30 (s, 1 F), -40.54 (s, 1 F), -54.91 (s, 3 F). ESI-LRMS: [M]⁺, 996.4 (100%).

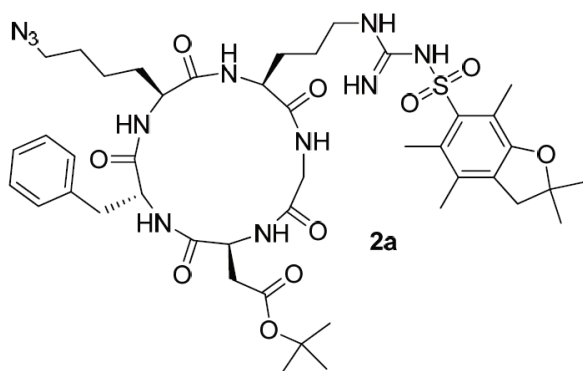
2,4,6-Trifluoro-3-(1*H*-naphtho[1,8-*de*][1,3,2]diazaborinin-2(3*H*)-yl)benzoic acid (11): 2,4,6-Trifluorobenzoic acid (0.50 g, 2.8 mmol) was dissolved in anhydrous THF (30 mL) and cooled to -78°C under Ar. 1.6 M BuLi in hexanes (4.0 mL, 6.4 mmol) was slowly added to the solution at the same temperature and the resulting mixture was stirred for 10 min. Then B(OCH₃)₃ was added in one portion to the mixture and the reaction was incubated at -78°C for another 3 hr. The reaction was quenched by addition of 4 M HCl in dioxane (2.5 mL, 10 mmol). The reaction was continued to stir at -78°C for 0.5 hr and allowed to warm up to room temperature. The reaction crude was then concentrated under vacuum and 1,8-diaminonaphthalene (0.50 g, 3.0 mmol) in THF (30 mL) and toluene (30 mL) was added to the residue. The mixture was then refluxed overnight and concentrated under vacuum. The product was further purified by flash chromatography (0.5% MeOH in CH₂Cl₂ to 10% MeOH in CH₂Cl₂) to yield grey powder as the desired product. Yield: 0.90 g, 94%. ESI-MS: [M+H]⁺: 343.0; ¹⁹F NMR (282.4 MHz, *d*₄-MeOD, rt): δ (ppm) -33.84 (s, 1 Ar-F), -26.51 (s, 1 Ar-F), -23.78 (s, 1 Ar-F); ¹H NMR (400 MHz, *d*₄-MeOD, rt): δ (ppm) 6.42 (dd, *J*₁ = 9.94 Hz, *J*₂ = .85 Hz, 2 H), 6.83 (td, *J*₁ = 8.14 Hz, *J*₂ = 1.54 Hz, 1 H), 6.94 (dd, *J*₁ = 8.29 Hz, *J*₂ = 0.79 Hz, 2 H), 7.05 (t, *J* = 7.81 Hz, 2 H); ¹³C NMR (400 MHz, *d*₄-MeOD, rt): δ (ppm) 99.40, 99.70, 99.97, 105.49, 116.99, 120.32, 127.25, 136.57, 141.69.

Alkyneborimidine (12): 2,4,6-Trifluoro-3-(1*H*-naphtho[1,8-*de*][1,3,2]diazaborinin-2(3*H*)-yl)benzoic acid (0.17 g, 0.50 mmol), propargylamine (35 μL, 0.55 mmol), HOBT·H₂O (0.10 g, 0.65 mmol), and pyridine (0.65 mL, 8.0 mmol) in DMF (10 mL) was added with EDC·HCl (0.15 g, 0.80 mmol). The resulting mixture

1-pot and 1-pot-2-step ^{18}F -labeling



Cyclo[Arg(Pbf)-Gly-Asp(O^tBu)-D-Phe-Lys(N₃)] (2a)

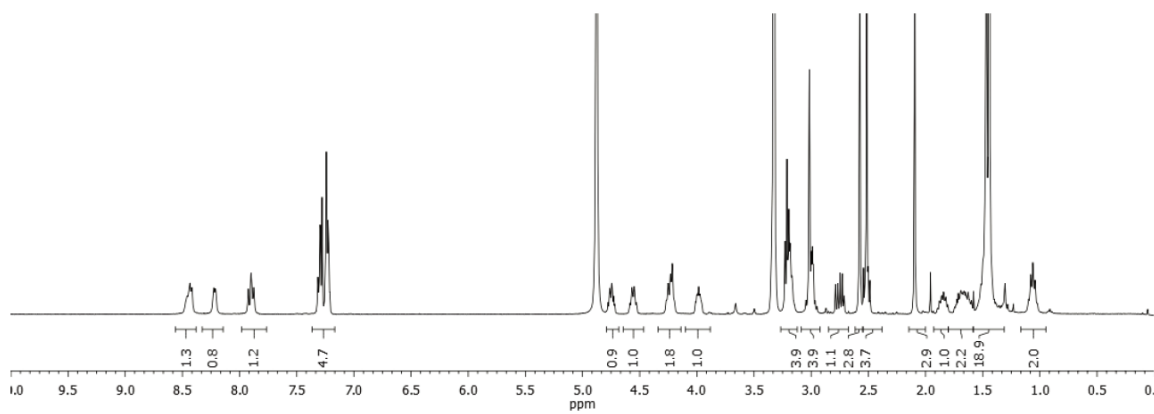


Chemical Formula: $\text{C}_{44}\text{H}_{63}\text{N}_{11}\text{O}_{10}\text{S}$

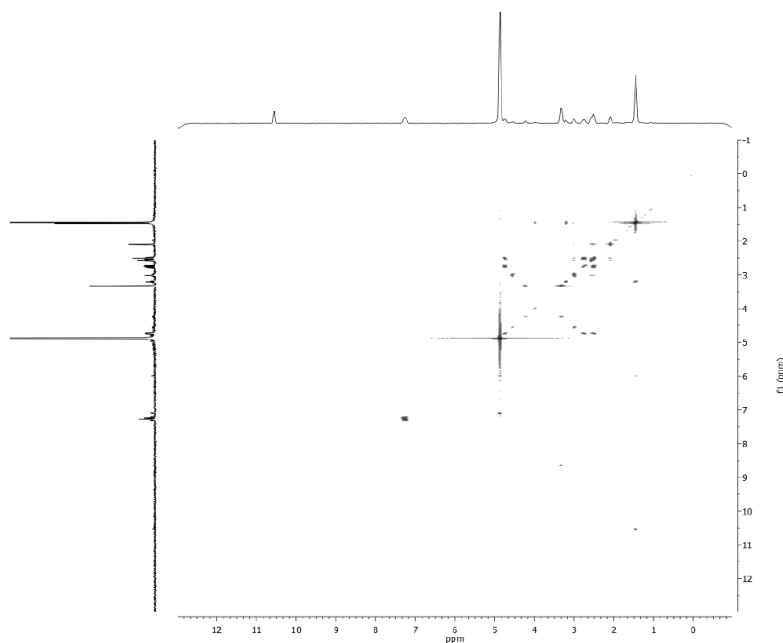
Exact Mass: 937.4480

Molecular Weight: 938.1037

^1H NMR 400 MHz, ^1H - ^1H -COSY, d_4 -MeOD

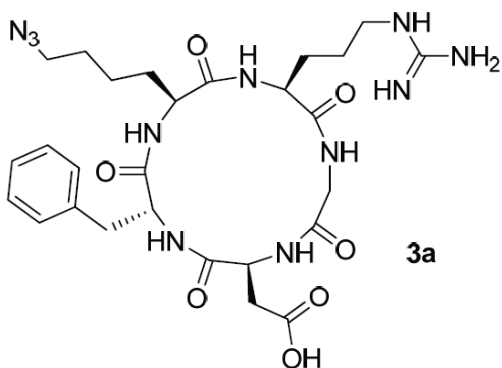


1-pot and 1-pot-2-step ^{18}F -labeling

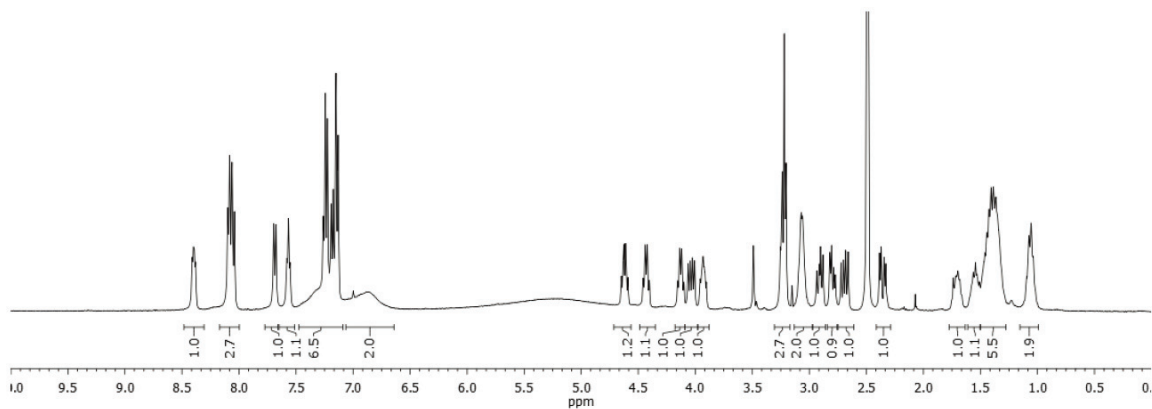


Cyclo[Arg-Gly-Asp-D-Phe-Lys(N_3)] (3a)

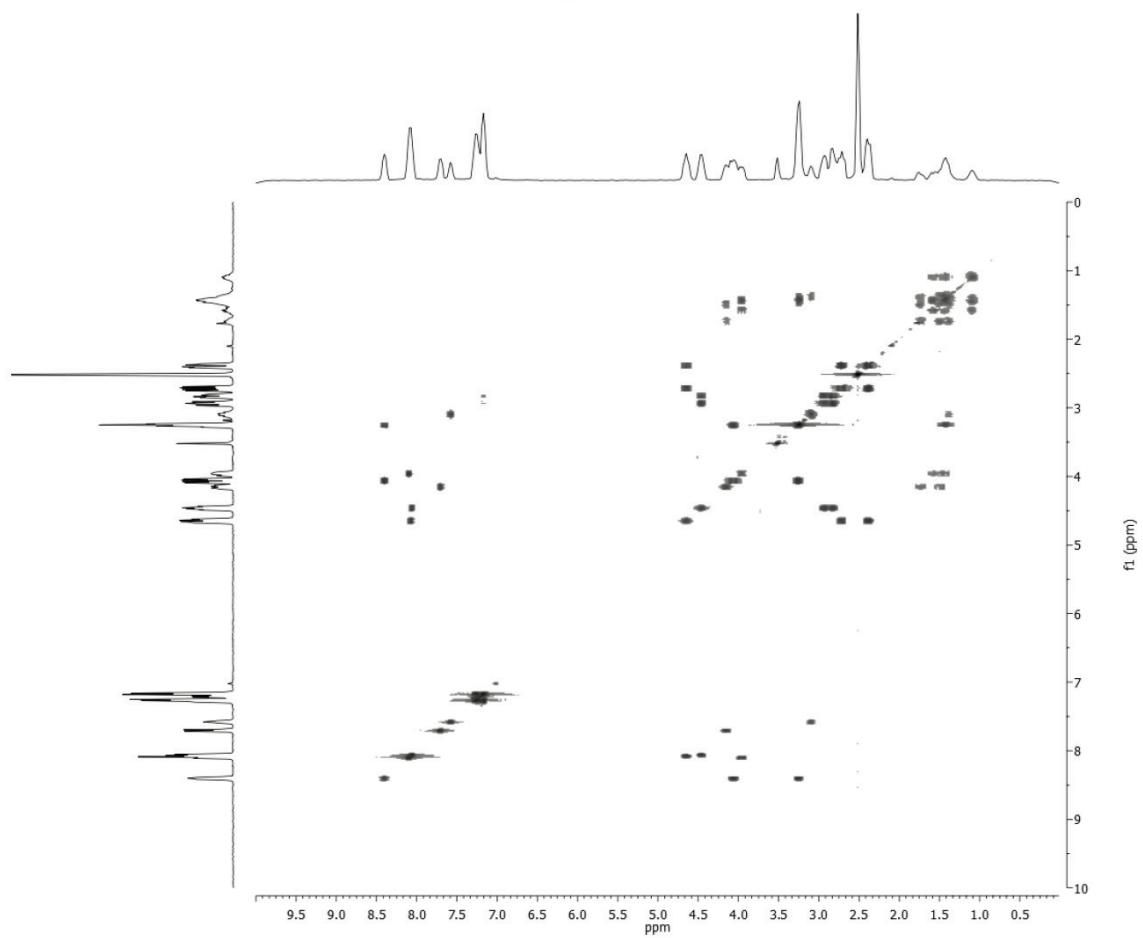
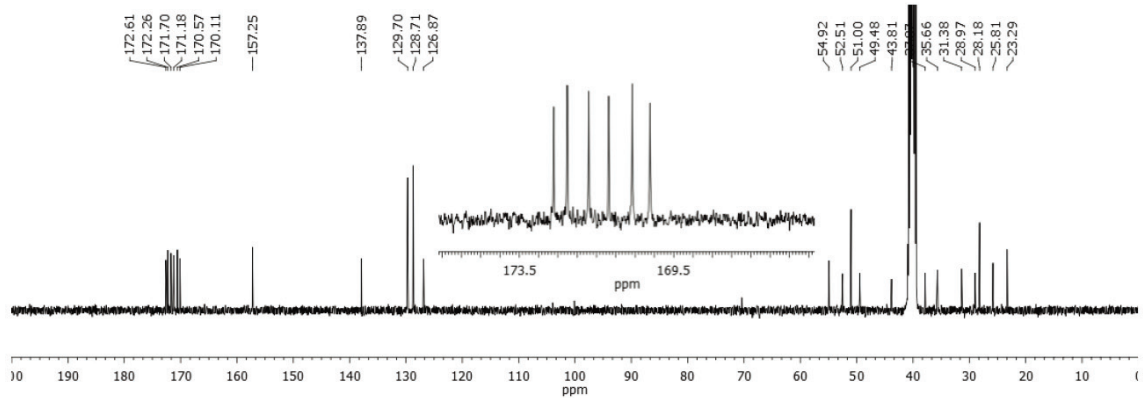
^1H NMR 400 MHz, ^{13}C NMR 100.6 MHz, ^1H - ^1H -COSY, d_6 -DMSO



Chemical Formula: $\text{C}_{27}\text{H}_{39}\text{N}_{11}\text{O}_7$
 Exact Mass: 629.3034
 Molecular Weight: 629.6681

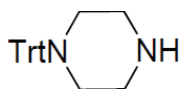


1-pot and 1-pot-2-step ^{18}F -labeling



1-pot and 1-pot-2-step ^{18}F -labeling

N-Tritylpiperazine

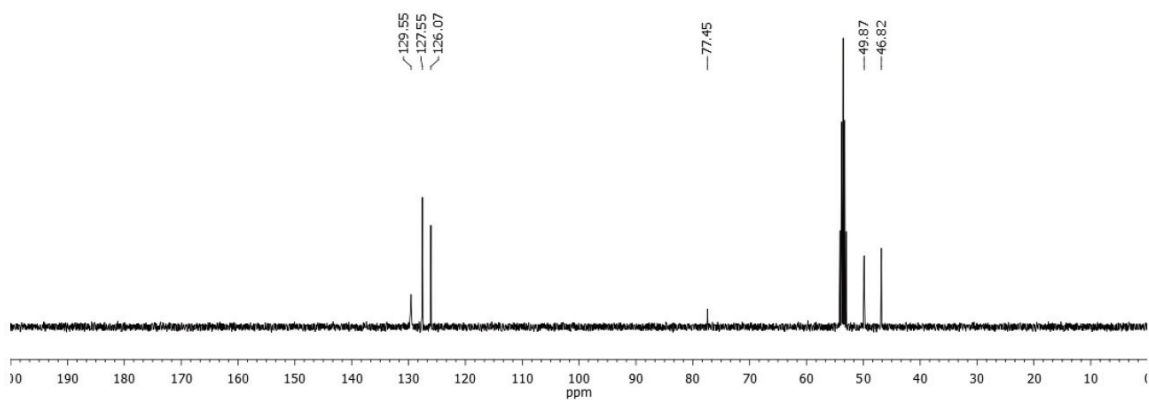
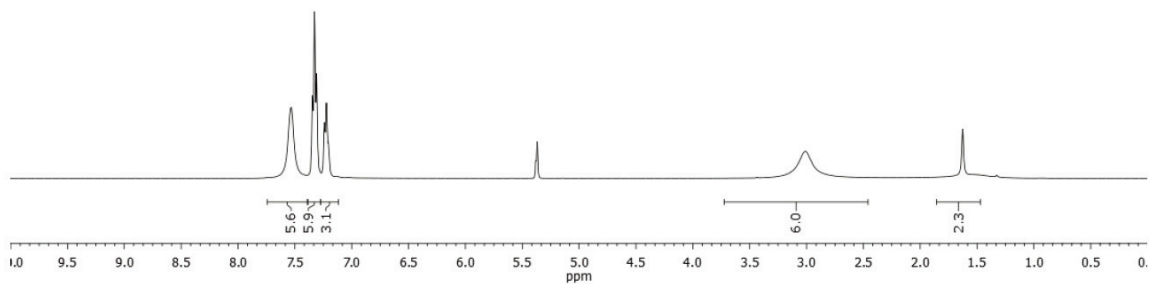


Chemical Formula: $\text{C}_{23}\text{H}_{24}\text{N}_2$

Exact Mass: 328.1939

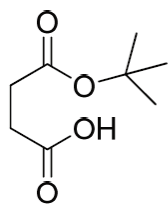
Molecular Weight: 328.4501

^1H NMR 400 MHz, ^{13}C NMR 100.6 MHz, CD_2Cl_2



1-pot and 1-pot-2-step ^{18}F -labeling

Mono-*tert*-butyl succinate

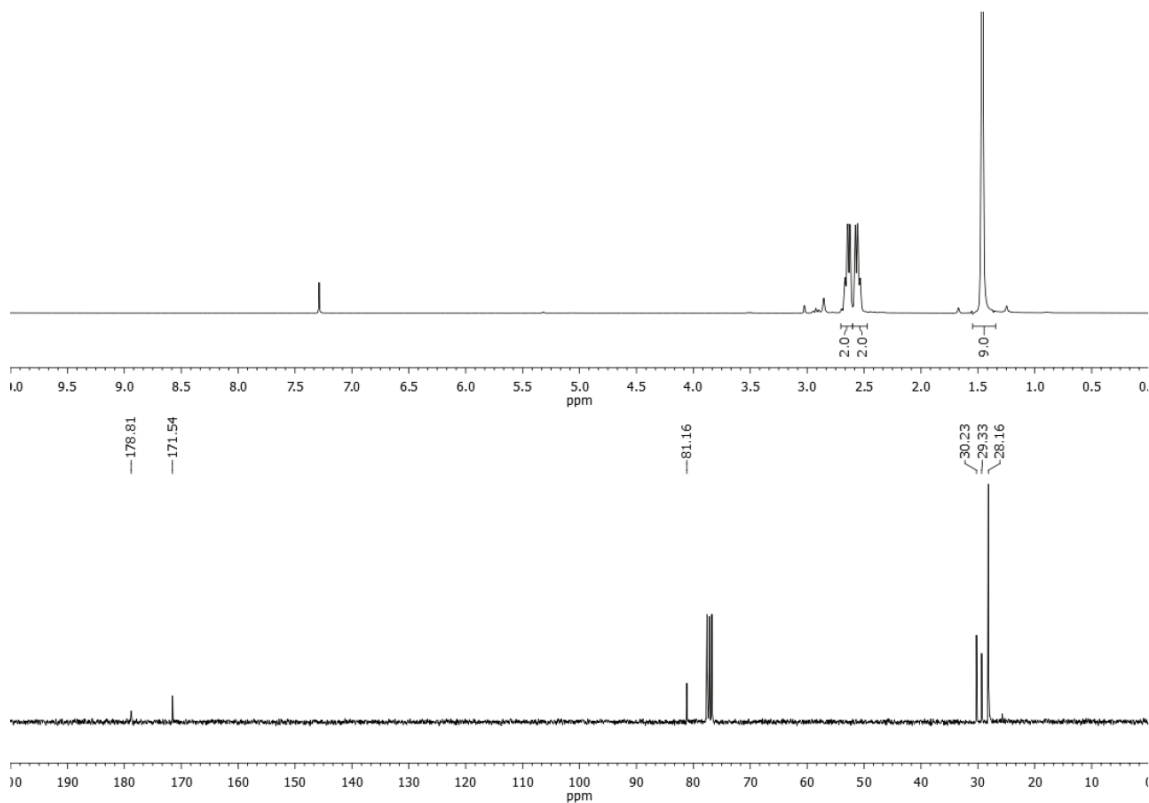


Chemical Formula: $\text{C}_8\text{H}_{14}\text{O}_4$

Exact Mass: 174.0892

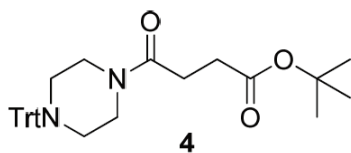
Molecular Weight: 174.1944

^1H NMR 300 MHz, ^{13}C NMR 75.5 MHz, CDCl_3



1-pot and 1-pot-2-step ^{18}F -labeling

Tert-butyl 4-oxo-4-(4-tritylpiperazin-1-yl)butanoate (4)

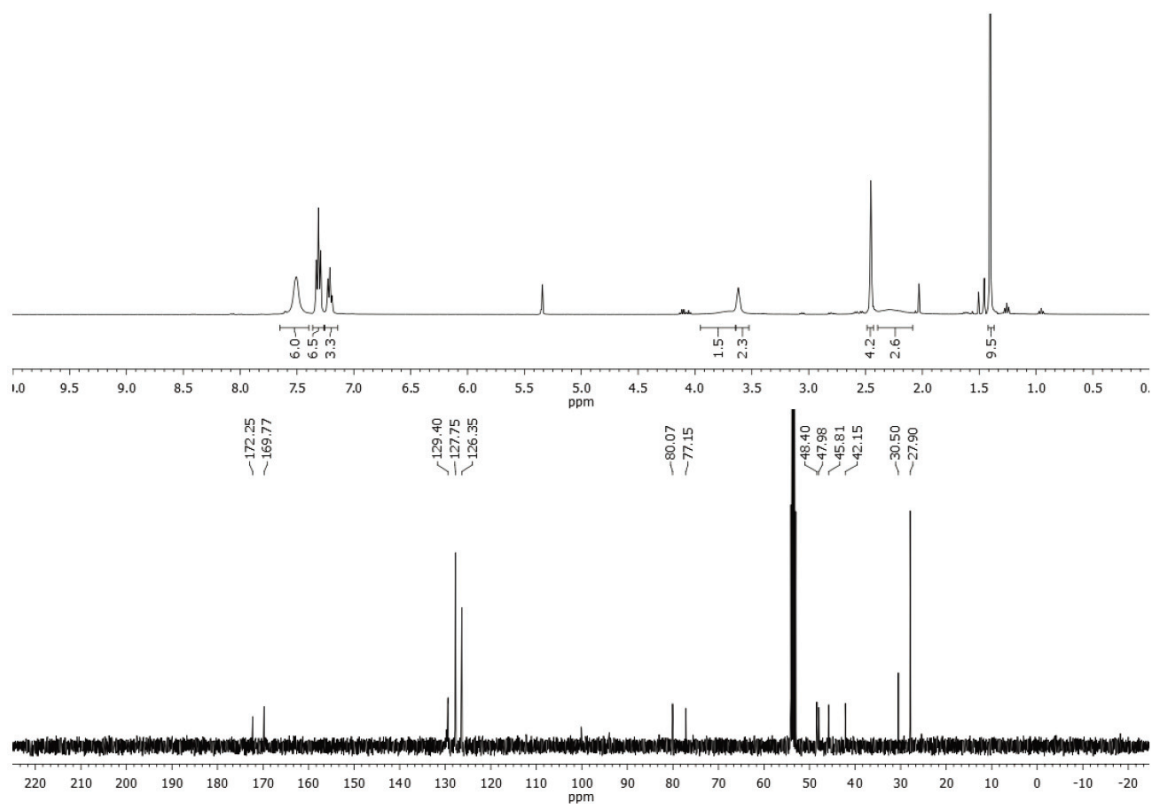


Chemical Formula: $\text{C}_{31}\text{H}_{36}\text{N}_2\text{O}_3$

Exact Mass: 484.2726

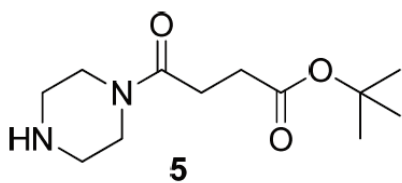
Molecular Weight: 484.6291

^1H NMR 400 MHz, ^{13}C NMR 100.6 MHz, CD_2Cl_2



1-pot and 1-pot-2-step ^{18}F -labeling

Tert-butyl 4-oxo-4-(piperazin-1-yl)butanoate (5)

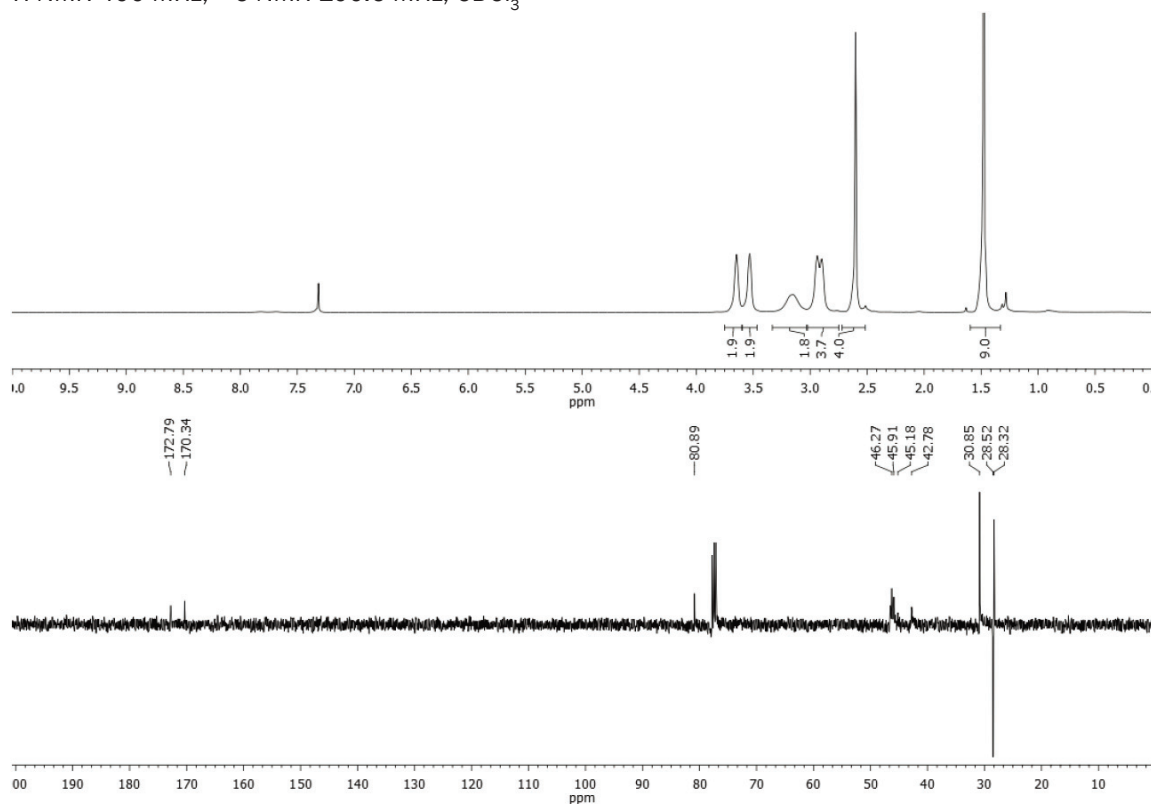


Chemical Formula: $\text{C}_{12}\text{H}_{22}\text{N}_2\text{O}_3$

Exact Mass: 242.1630

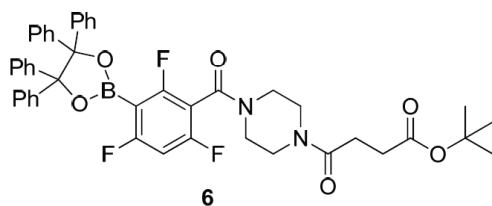
Molecular Weight: 242.3147

^1H NMR 400 MHz, ^{13}C NMR 100.6 MHz, CDCl_3



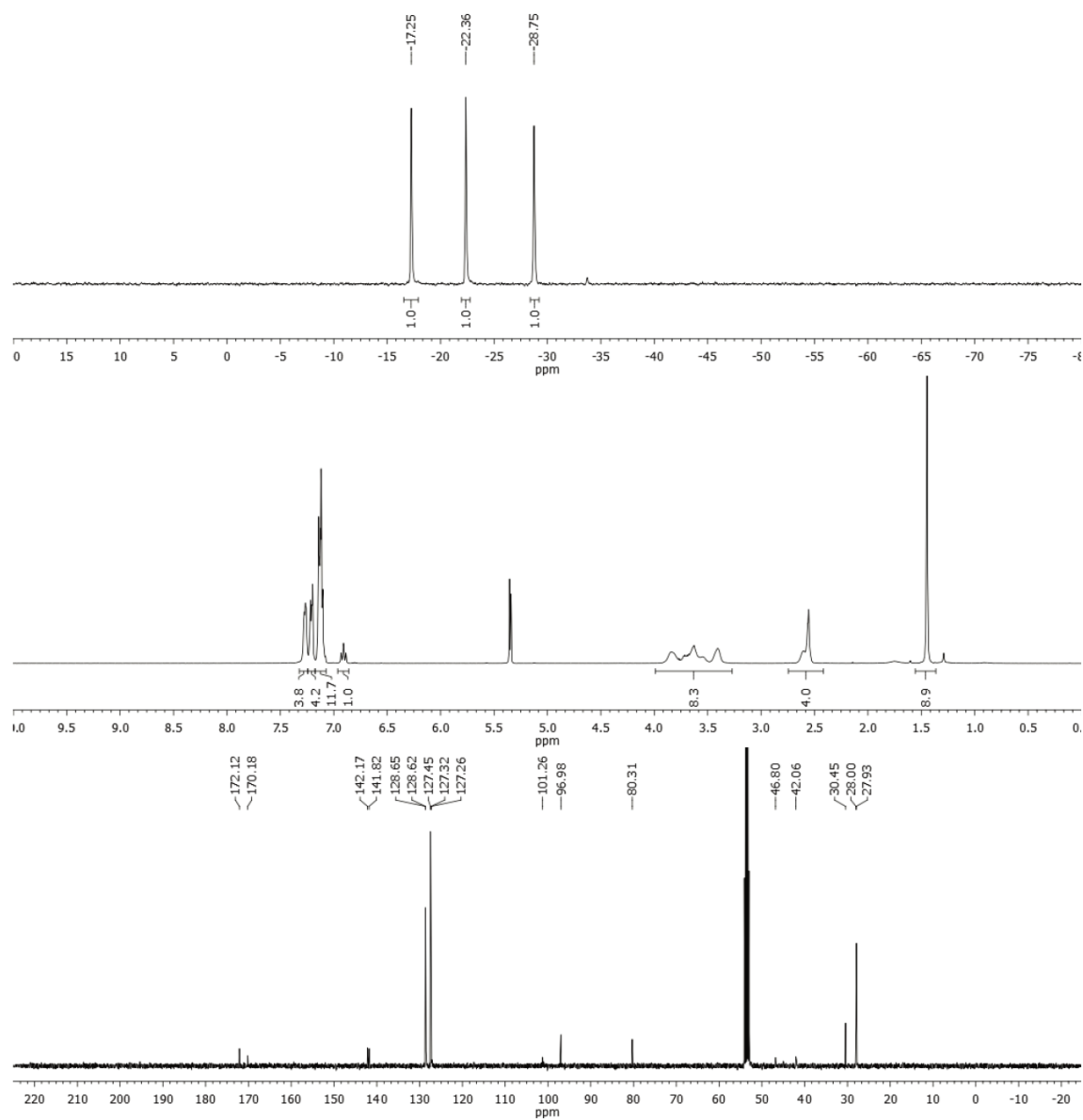
1-pot and 1-pot-2-step ¹⁸F-labeling

Tert-butyl 4-oxo-4-(4-(2,4,6-trifluoro-3-(4,4,5,5-tetraphenyl-1,3,2-dioxaborolan-2-yl) benzoyl)piperazin-1-yl)butanoate (6)



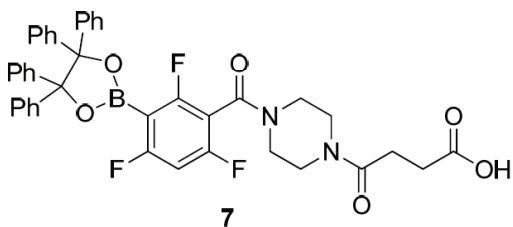
Chemical Formula: C₄₅H₄₂BF₃N₂O₆
 Exact Mass: 774.3088
 Molecular Weight: 774.6310

¹⁹F NMR 282.4 MHz, ¹H NMR 400 MHz, ¹³C NMR 100.6 MHz, CD₂Cl₂



1-pot and 1-pot-2-step ¹⁸F-labeling

4-Oxo-4-(4-(2,4,6-trifluoro-3-(4,4,5,5-tetraphenyl-1,3,2-dioxaborolan-2-yl)benzoyl) piperazin-1-yl)butanoic acid (7)



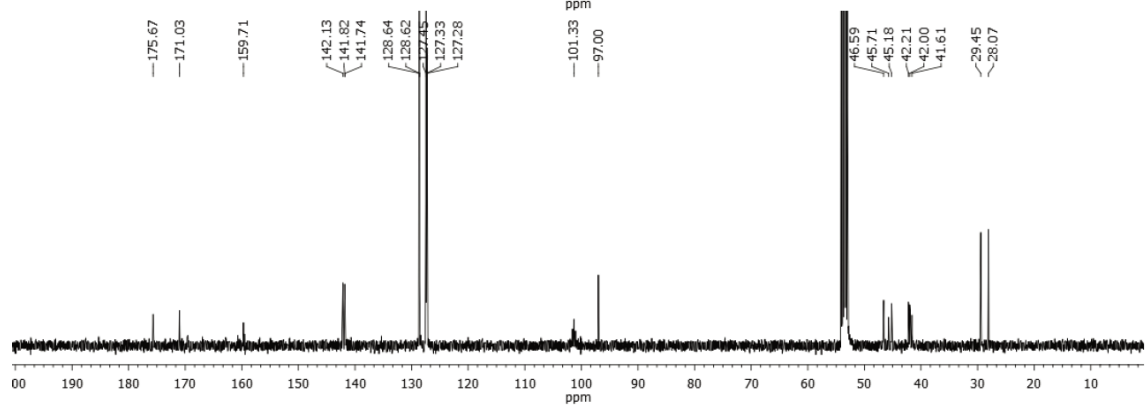
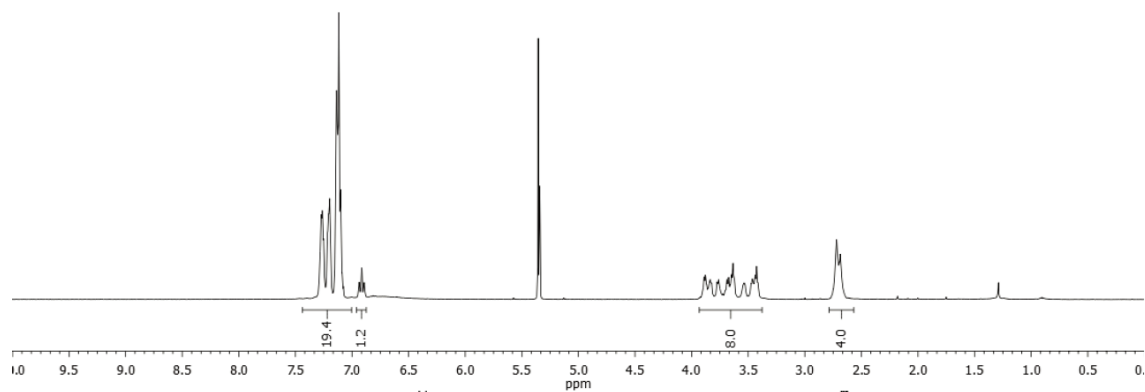
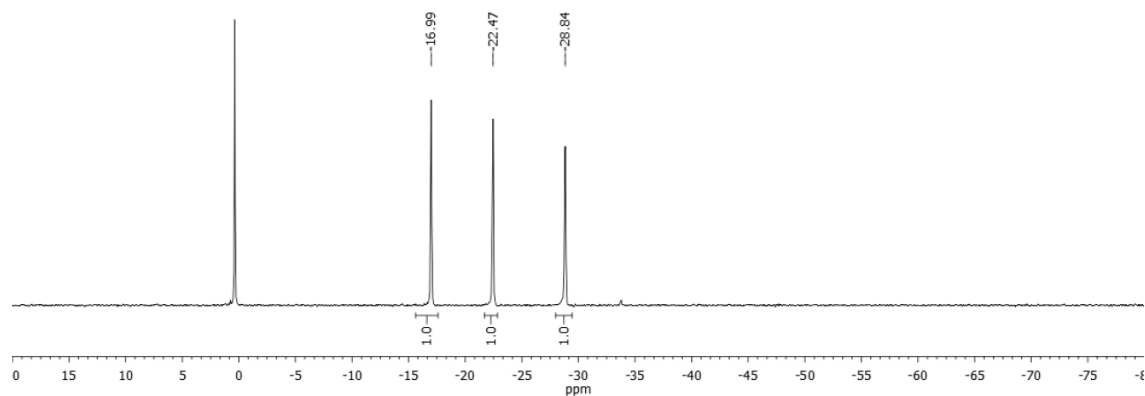
Chemical Formula: C₄₁H₃₄BF₃N₂O₆

Exact Mass: 718.2462

Molecular Weight: 718.5247

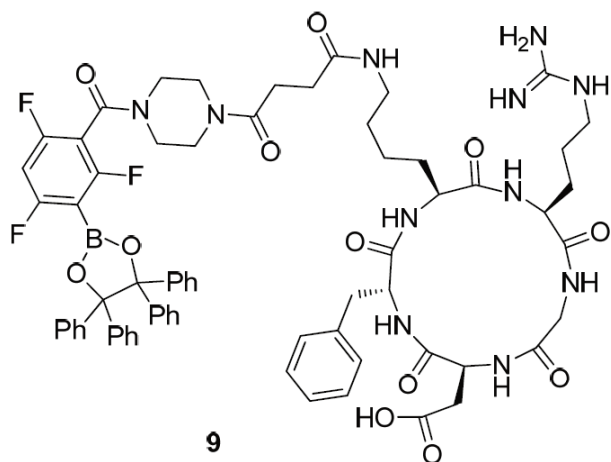
7

¹⁹F NMR 282.4 MHz, ¹H NMR 400 MHz, ¹³C NMR 100.6 MHz, CD₂Cl₂



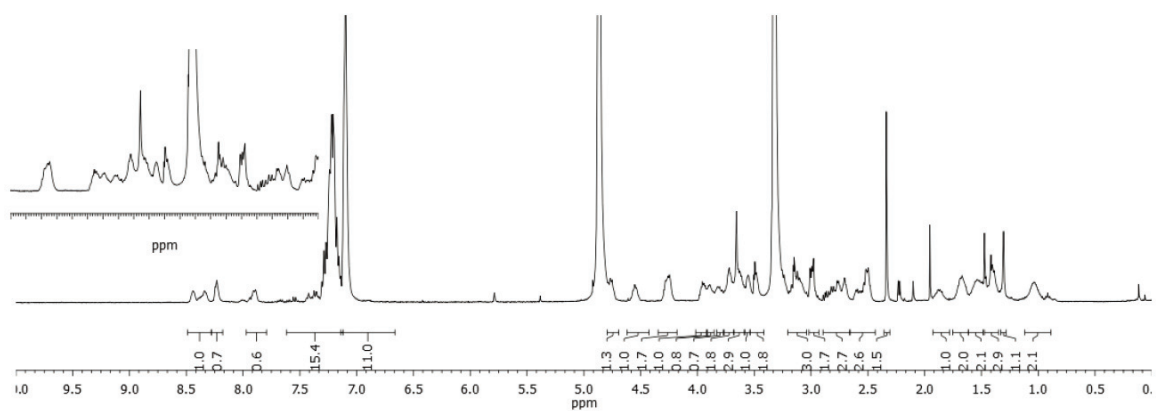
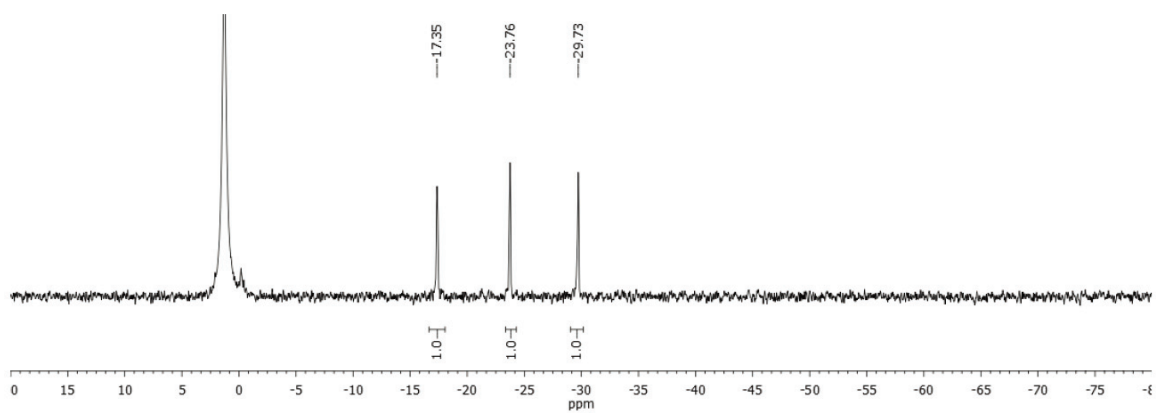
1-pot and 1-pot-2-step ¹⁸F-labeling

Cyclo[Arg-Gly-Asp-D-Phe-Lys(piperazinyl-boronate)] (9)



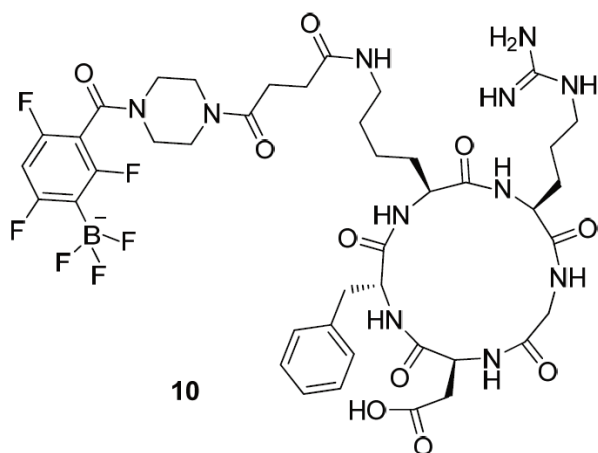
Chemical Formula: C₆₈H₇₃BF₃N₁₁O₁₂
 Exact Mass: 1303.5485
 Molecular Weight: 1304.1799

¹⁹F NMR 282.4 MHz, ¹H NMR 400 MHz, ¹³C NMR 100.6 MHz, d₄-MeOD



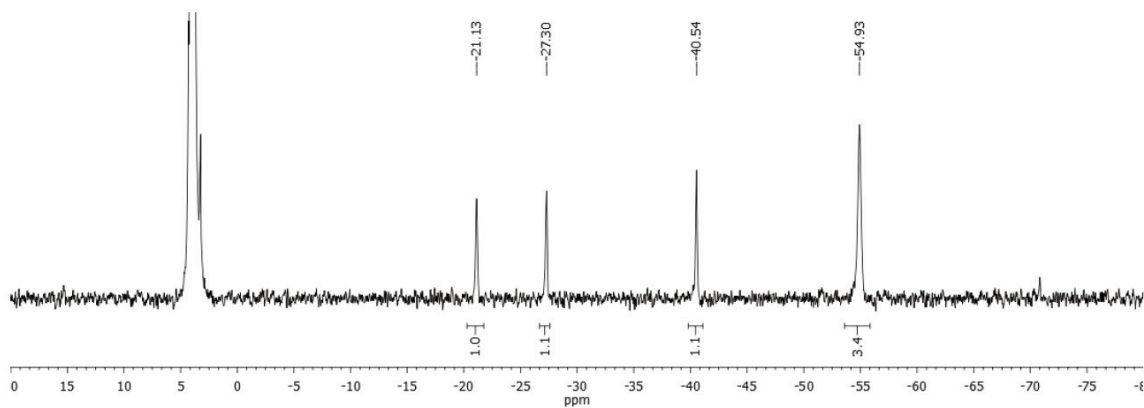
1-pot and 1-pot-2-step ^{18}F -labeling

Cyclo[Arg-Gly-Asp-D-Phe-Lys(suc-piperazinyl-ArBF₃)] (10)

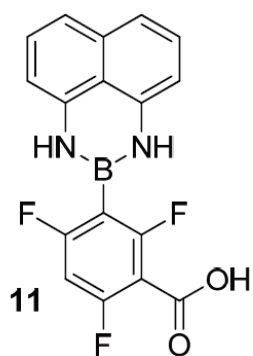


Chemical Formula: C₄₂H₅₃BF₆N₁₁O₁₀⁻
 Exact Mass: 996.3980
 Molecular Weight: 996.7399

^{19}F NMR 282.4 MHz, *d*₆-DMSO

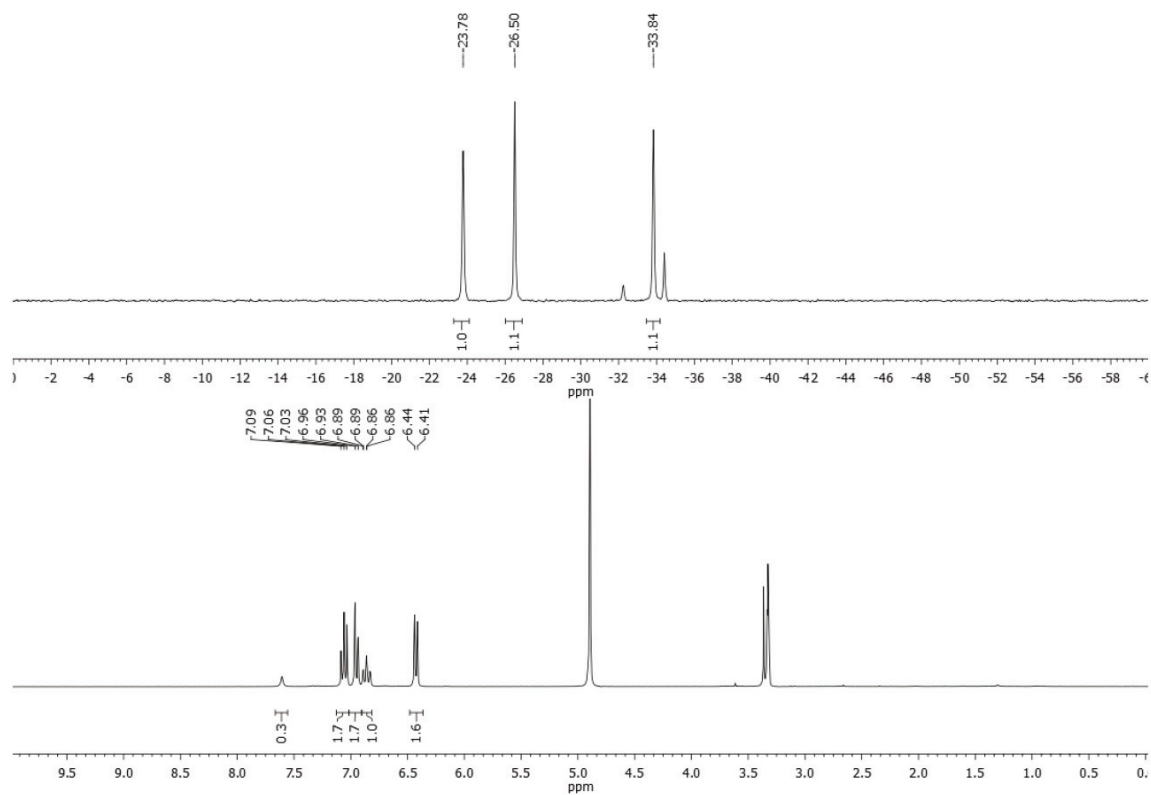


2,4,6-Trifluoro-3-(1*H*-naphtho[1,8-*de*][1,3,2]diazaborinin-2(3*H*)-yl)benzoic acid (11)

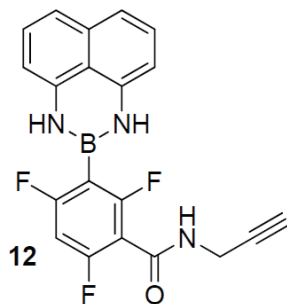


Chemical Formula: C₁₇H₁₀BF₃N₂O₂
 Exact Mass: 342.0787
 Molecular Weight: 342.0797

1-pot and 1-pot-2-step ^{18}F -labeling



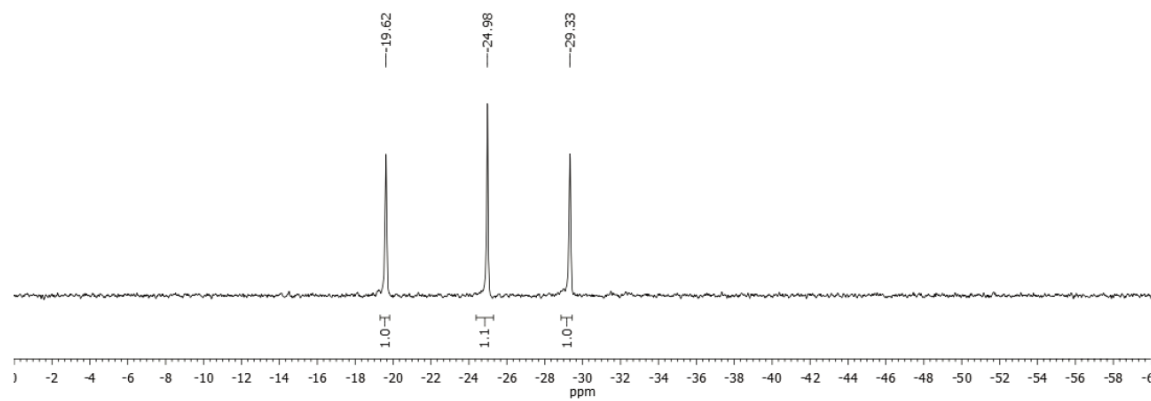
Alkynylborimidine (12)



Chemical Formula: $\text{C}_{20}\text{H}_{13}\text{BF}_3\text{N}_3\text{O}$

Exact Mass: 379.1104

Molecular Weight: 379.1429



1-pot and 1-pot-2-step ^{18}F -labeling

