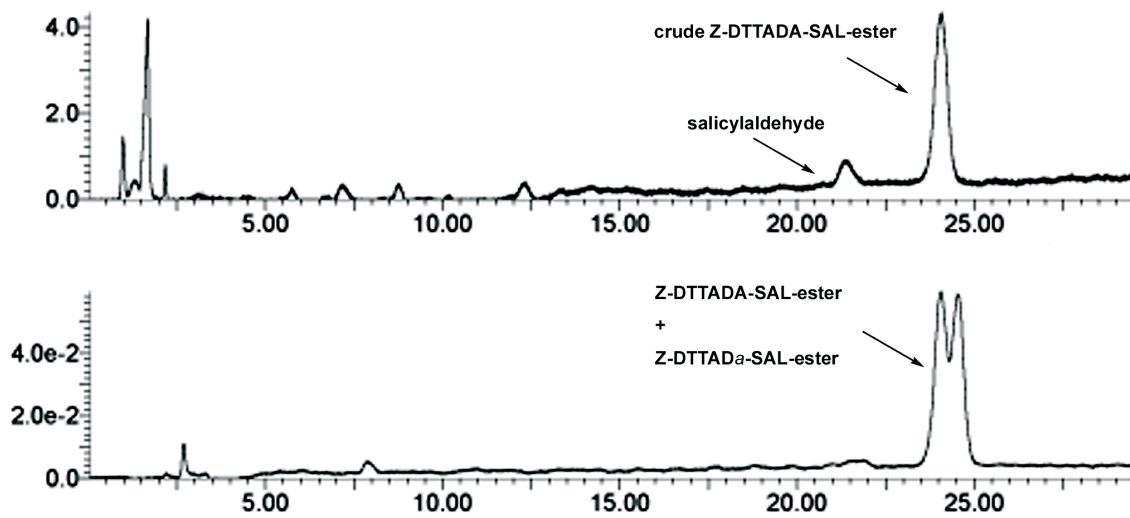
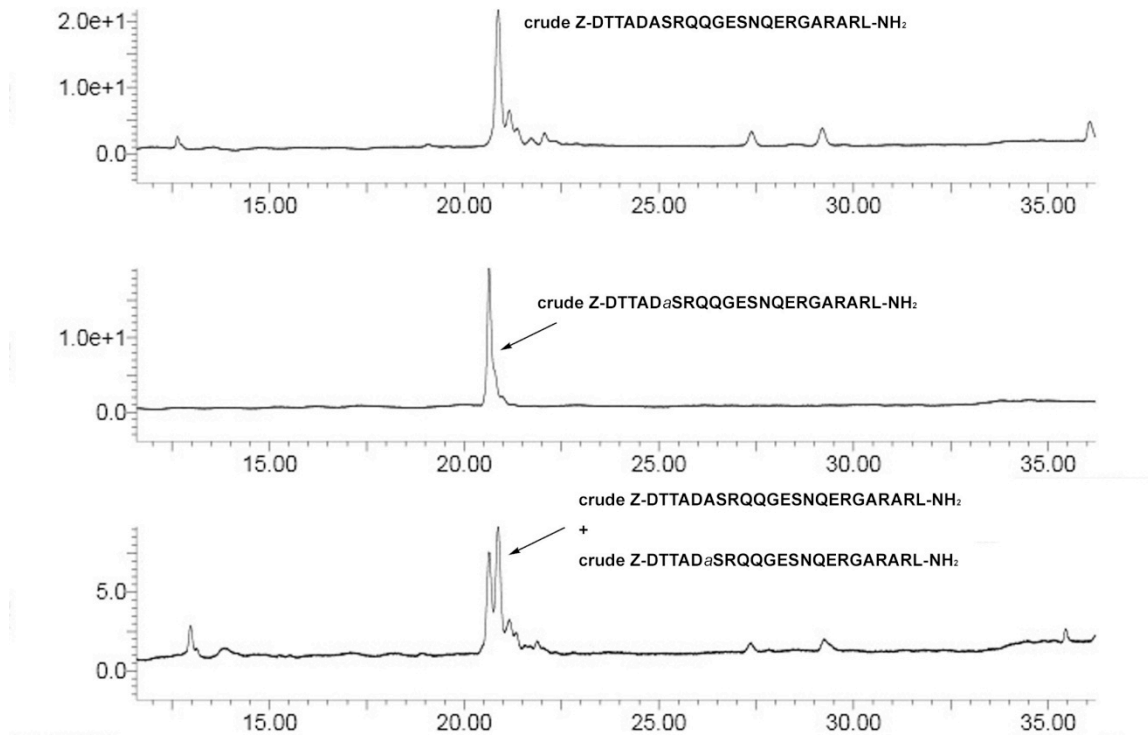


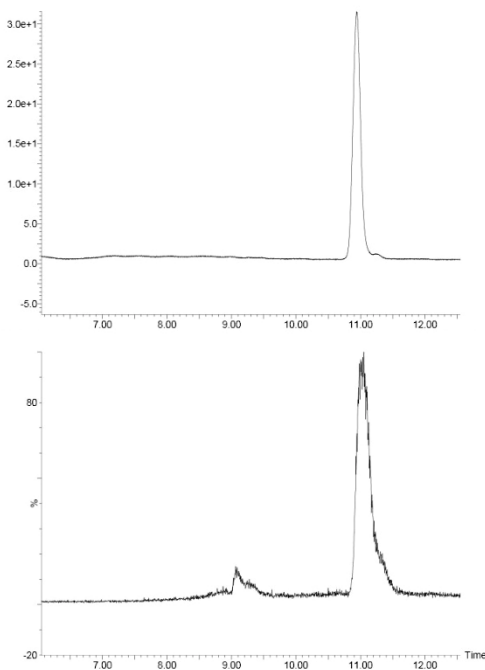
Spectrum 1. Representative analytical HPLC traces of the crude reaction mixtures revealing the formation of the peptide SAL-ester: gradient 5-50% CH₃CN/H₂O over 20 min followed by 50% isocratic CH₃CN/H₂O over another 10 min at a flow rate of 0.6 mL/min.



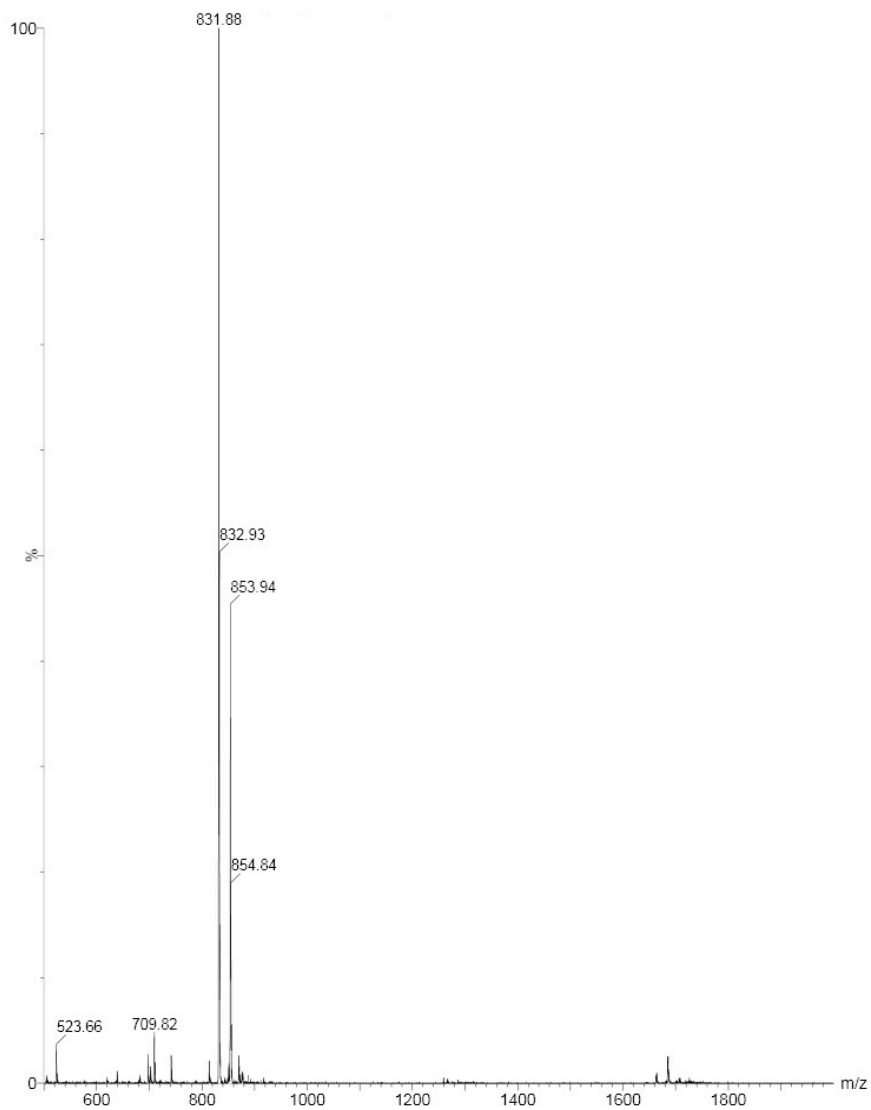
Spectrum 2. UV traces from LC-MS analysis of the epimerization study: gradient 25-35% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min. (top) HPLC trace of the preparation of Z-DTTADA SAL-ester from the crude reaction mixture; (bottom) HPLC trace of the co-injected Z-DTTADA SAL-ester and Z-DTTADa SAL-ester.



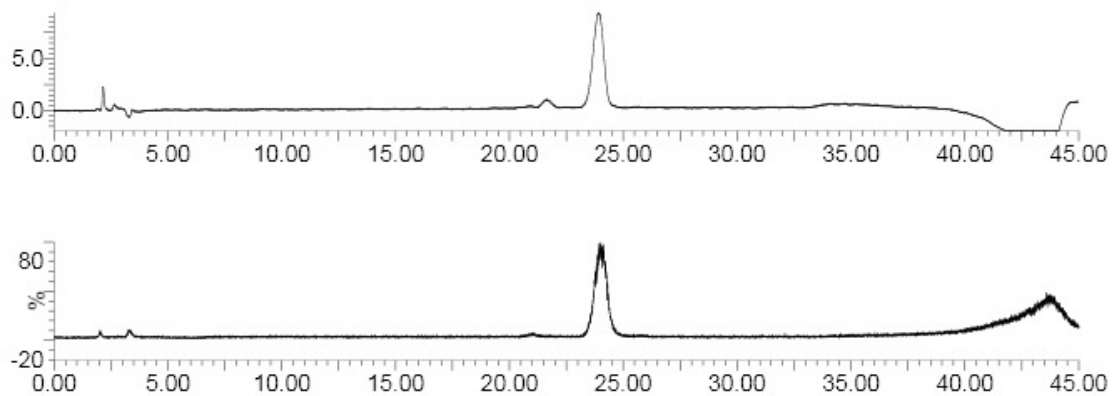
Spectrum 3. UV traces from LC-MS analysis of the epimerization study during ligation: gradient 5-30% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min.



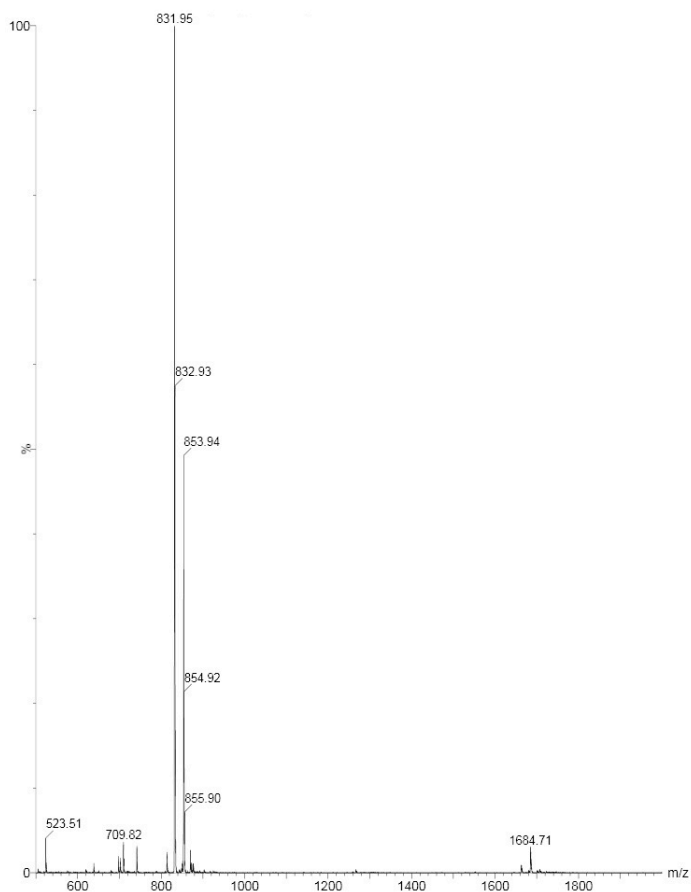
Spectrum 4. UV and MS traces from LC-MS analysis of compound 1: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



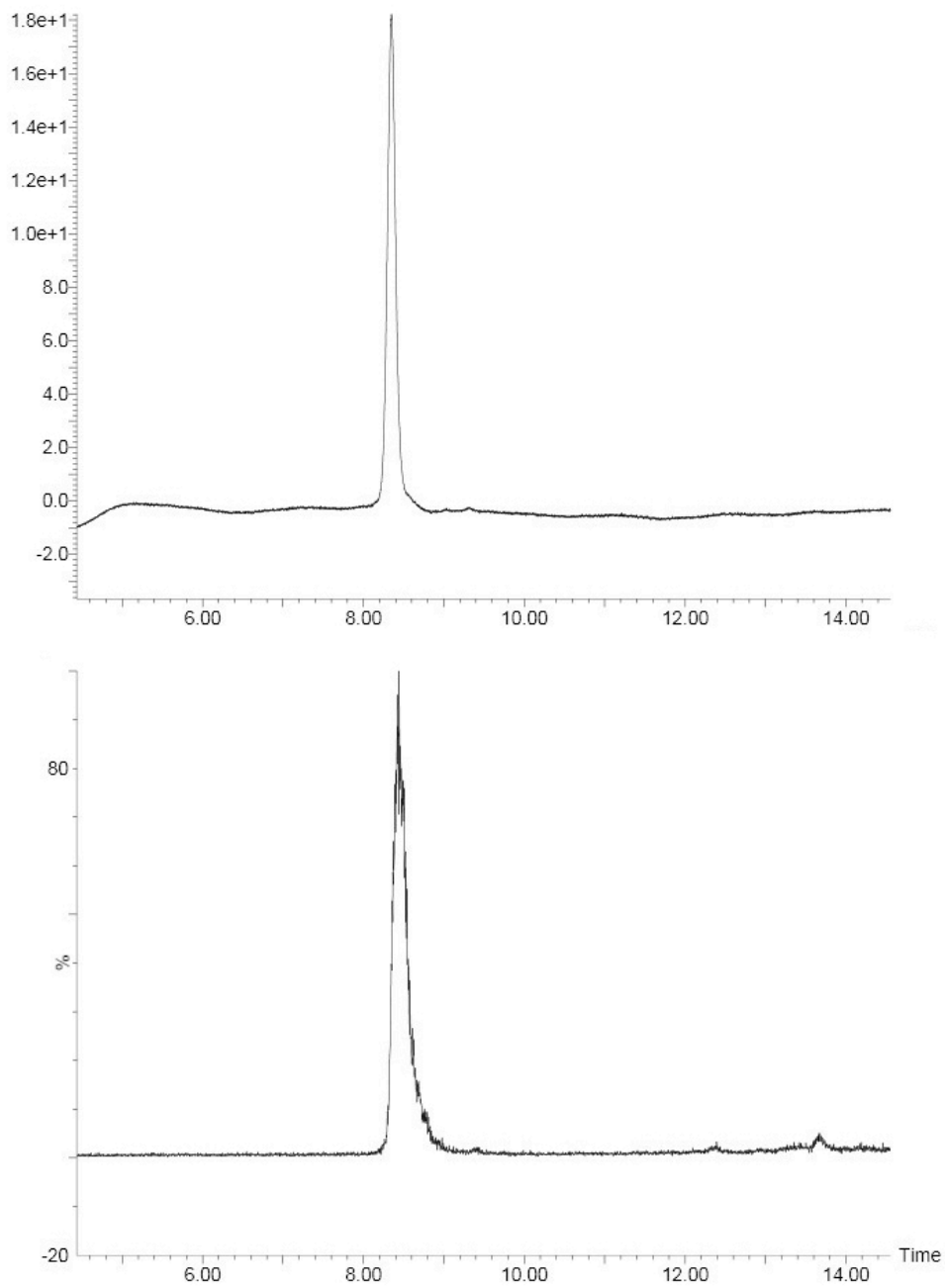
Spectrum 5. ESI calcd for $C_{37}H_{46}N_6O_{16}$ $[M+H]^+$ $m/z = 831.79$, found: 831.88.



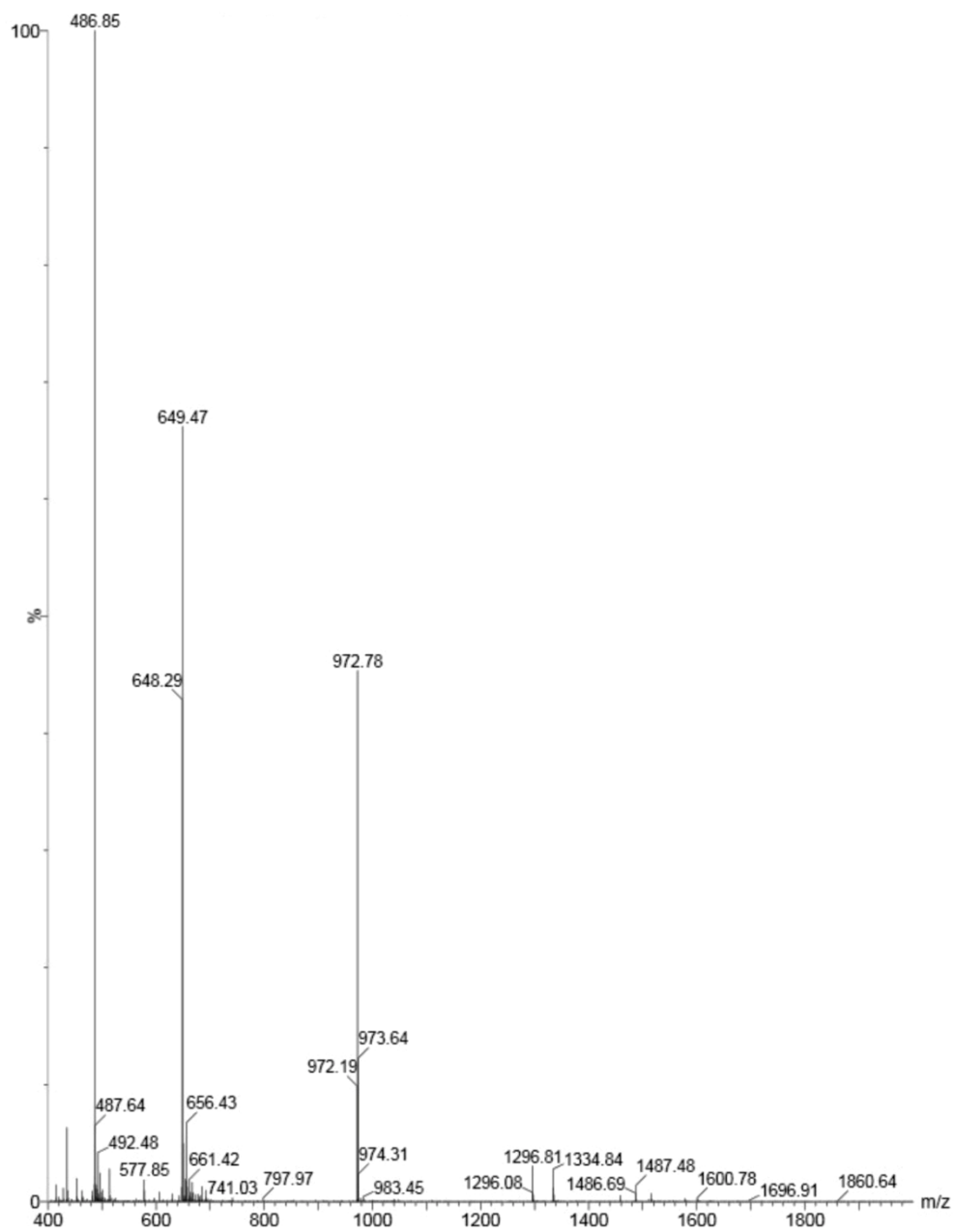
Spectrum 6. UV and MS traces from LC-MS analysis of compound **2**: gradient 25-35% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min.



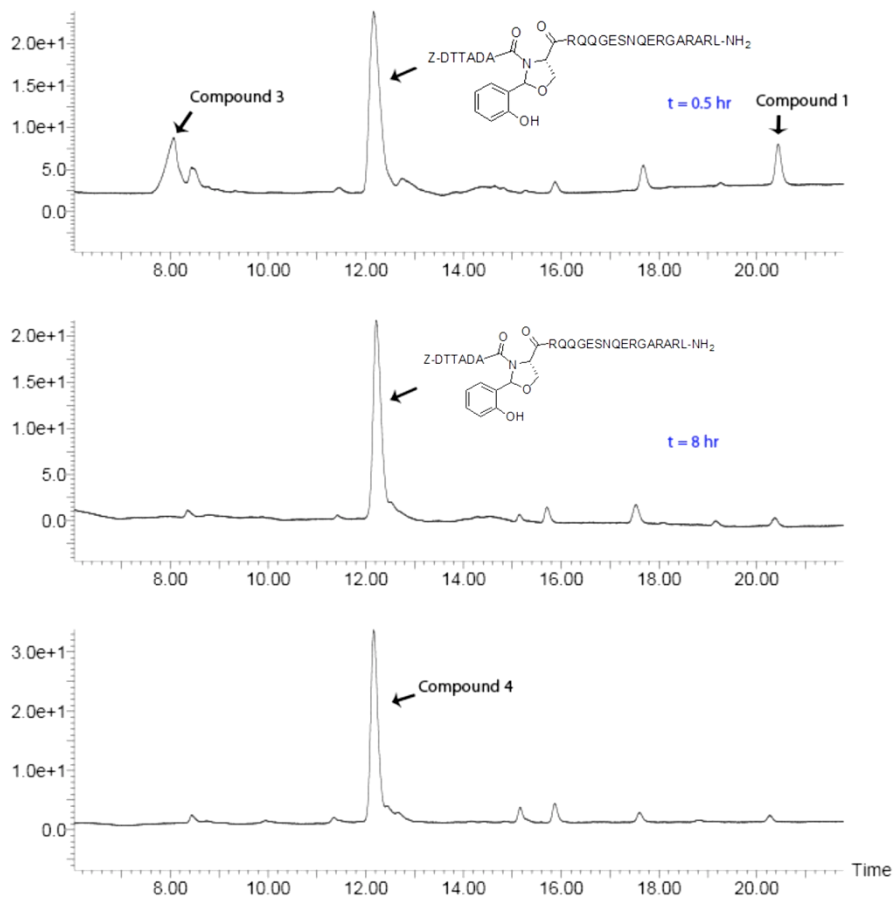
Spectrum 7. ESI calcd for C₃₇H₄₆N₆O₁₆ [M+H]⁺ $m/z = 831.79$, found: 831.95.



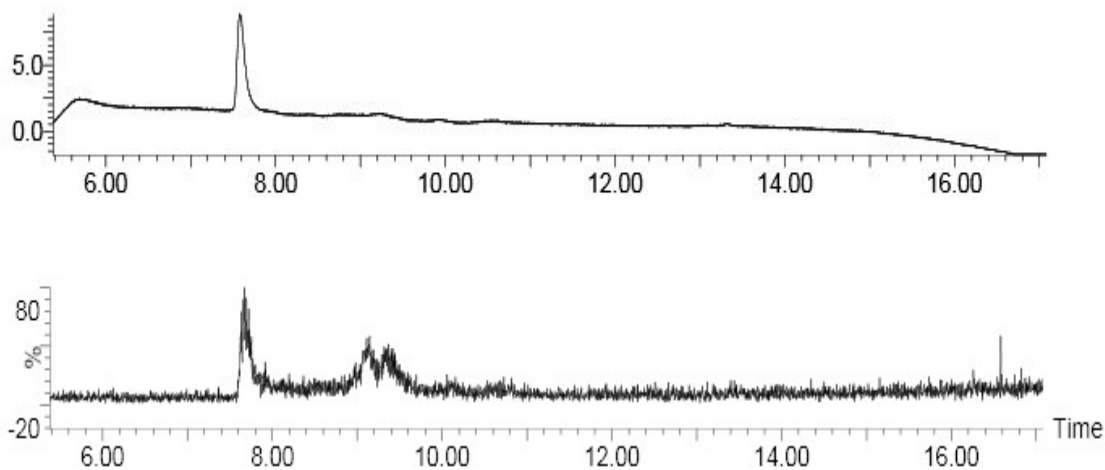
Spectrum 8. UV and MS traces from LC-MS analysis of compound **3**: gradient 5-50% CH₃CN/H₂O over 20 min followed by 50% isocratic CH₃CN/H₂O over another 10 min at a flow rate of 0.6 mL/min.



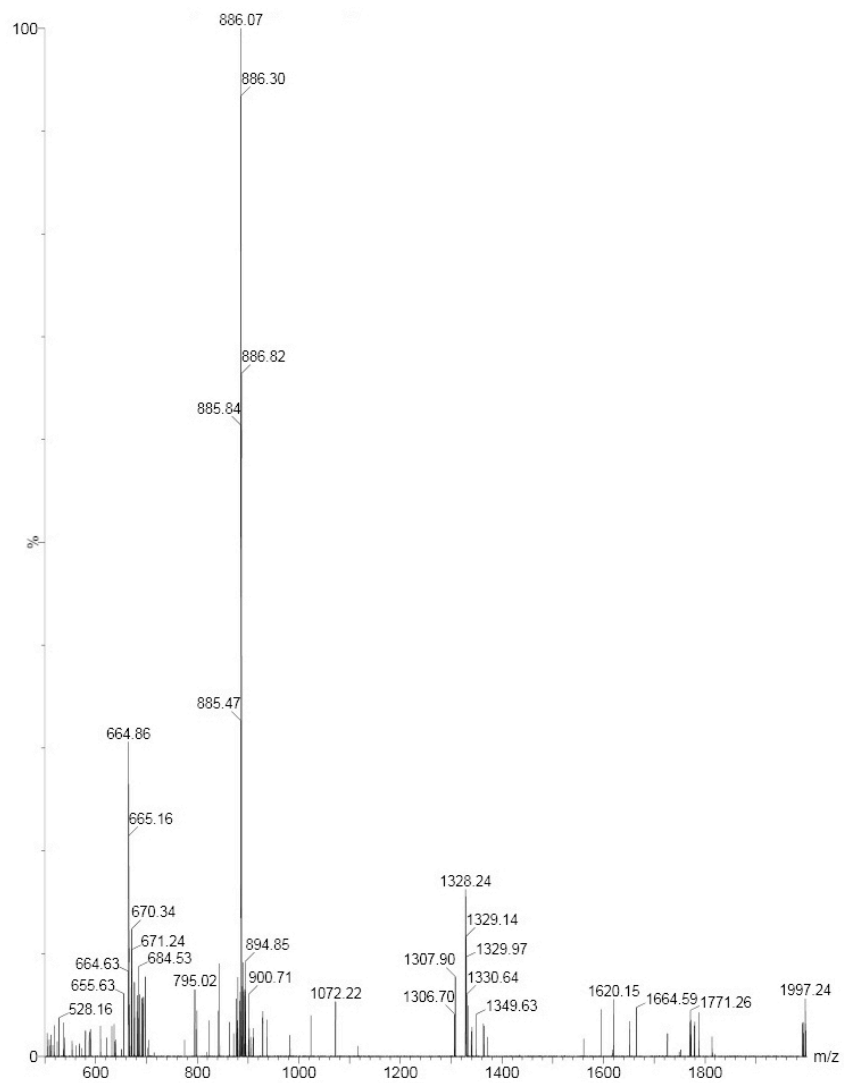
Spectrum 9. ESI calcd for $C_{75}H_{132}N_{34}O_{27}$ $[M+H]^+$ $m/z = 1943.06$ $[M+2H]^{2+}$ $m/z = 972.03$ $[M+3H]^{3+}$ $m/z = 648.35$ $[M+4H]^{4+}$ $m/z = 486.52$, found: 972.78, 649.47, 486.85.



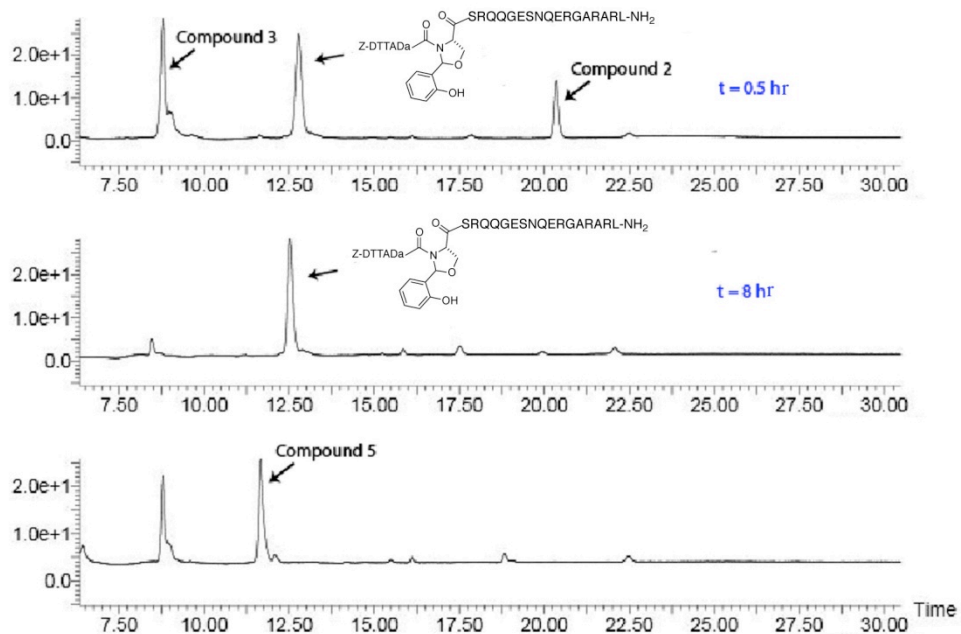
Spectrum 10. UV traces from LC-MS analysis of **serine ligation**: gradient 5-50% CH₃CN/H₂O over 20 min and 50-50% CH₃CN/H₂O over another 10 min at a flow rate of 0.6 mL/min.



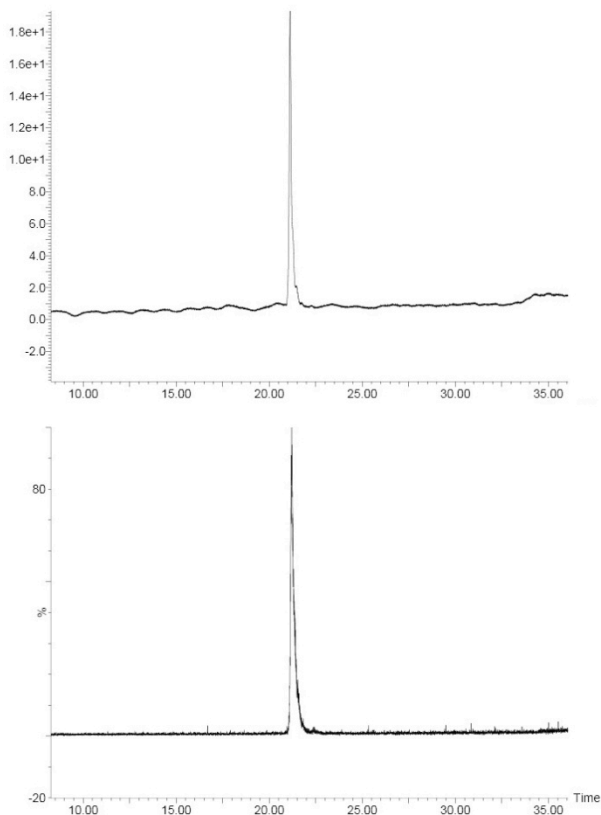
Spectrum 11. UV and MS traces from LC-MS analysis of purified **compound 4**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



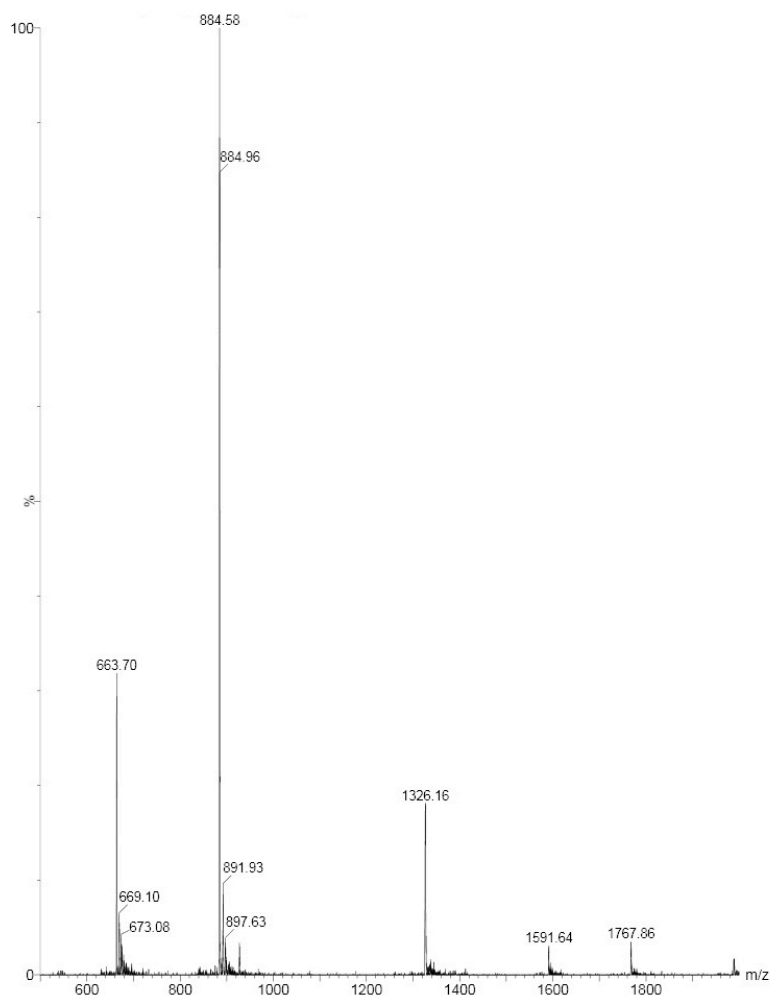
Spectrum 12. ESI calcd for $C_{105}H_{172}N_{40}O_{41}$ $[M+H]^+$ $m/z = 2651.73$ $[M+2H]^{2+}$ $m/z = 1326.37$ $[M+3H]^{3+}$ $m/z = 884.58$ $[M+4H]^{4+}$ $m/z = 663.68$, found: 1328.24, 886.07, 664.86.



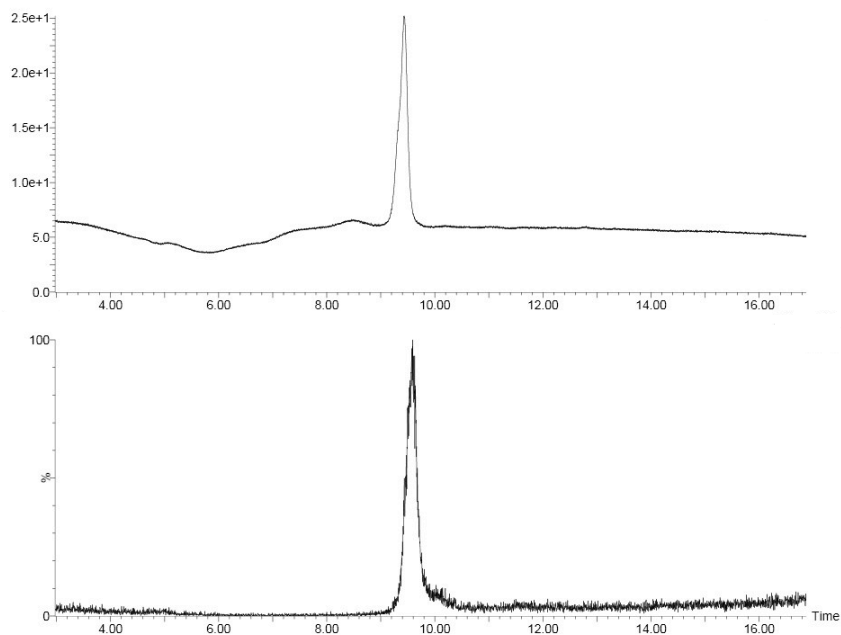
Spectrum 13. UV traces from LC-MS analysis of **serine ligation**: gradient 5-50% CH₃CN/H₂O over 20 min followed by 50% isocratic CH₃CN/H₂O over another 10 min at a flow rate of 0.6 mL/min.



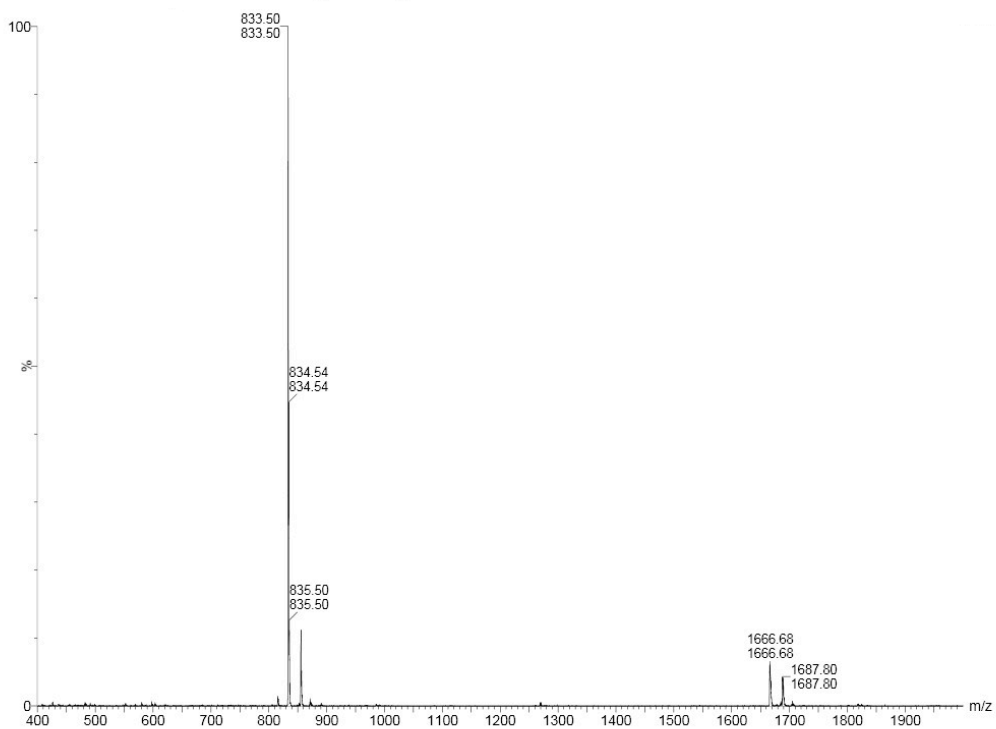
Spectrum 14. UV and MS traces from LC-MS analysis of purified compound **5**: gradient 5-30% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min.



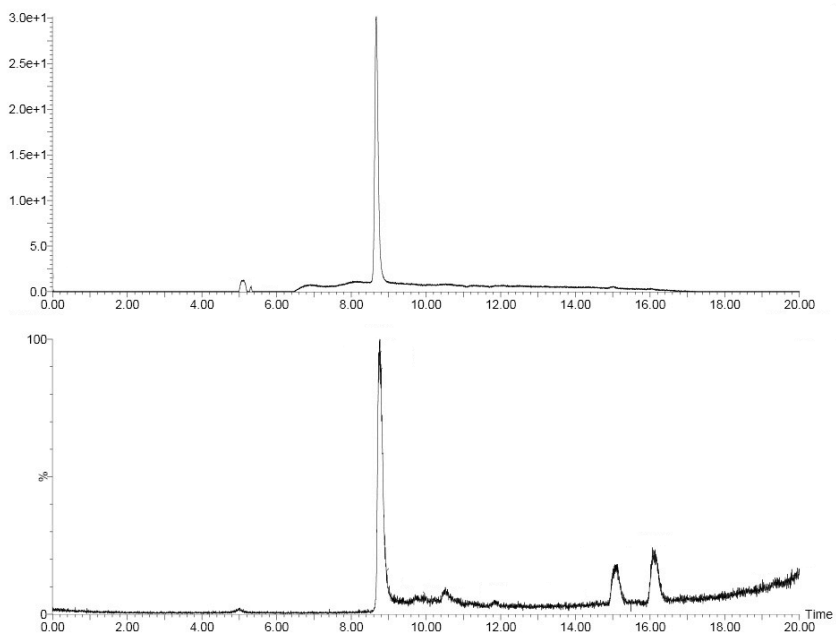
Spectrum 15. ESI calcd for $C_{105}H_{172}N_{40}O_{41}$ $[M+H]^+$ $m/z = 2651.73$ $[M+2H]^{2+}$ $m/z = 1326.37$ $[M+3H]^{3+}$ $m/z = 884.58$ $[M+4H]^{4+}$ $m/z = 663.68$, found: 1326.16, 884.58, 663.70.



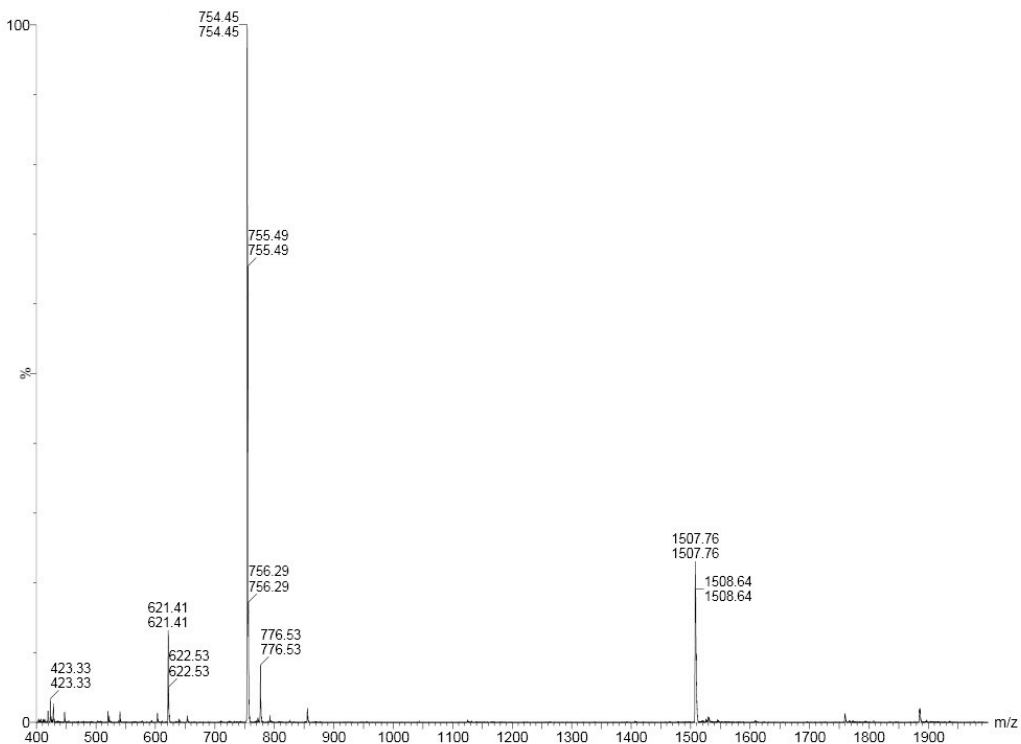
Spectrum 16. UV and MS traces from LC-MS analysis of purified compound **6**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



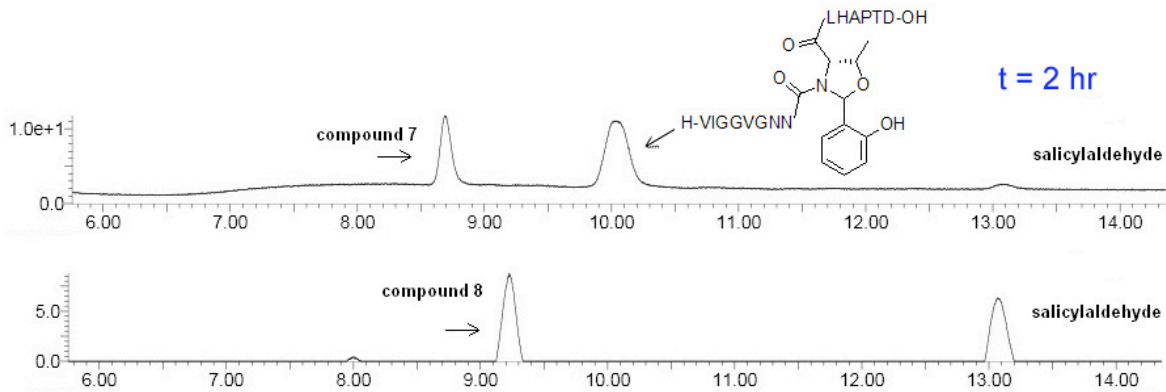
Spectrum 17. ESI calcd for C₃₇H₅₆N₁₀O₁₂ [M+H]⁺ m/z = 833.90, found: 833.50.



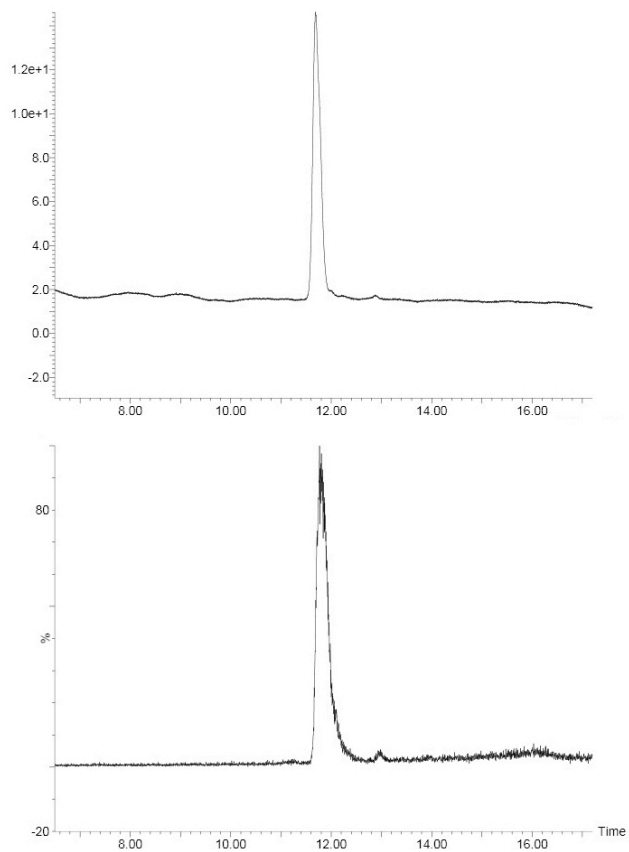
Spectrum 18. UV and MS traces from LC-MS analysis of purified compound **7**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



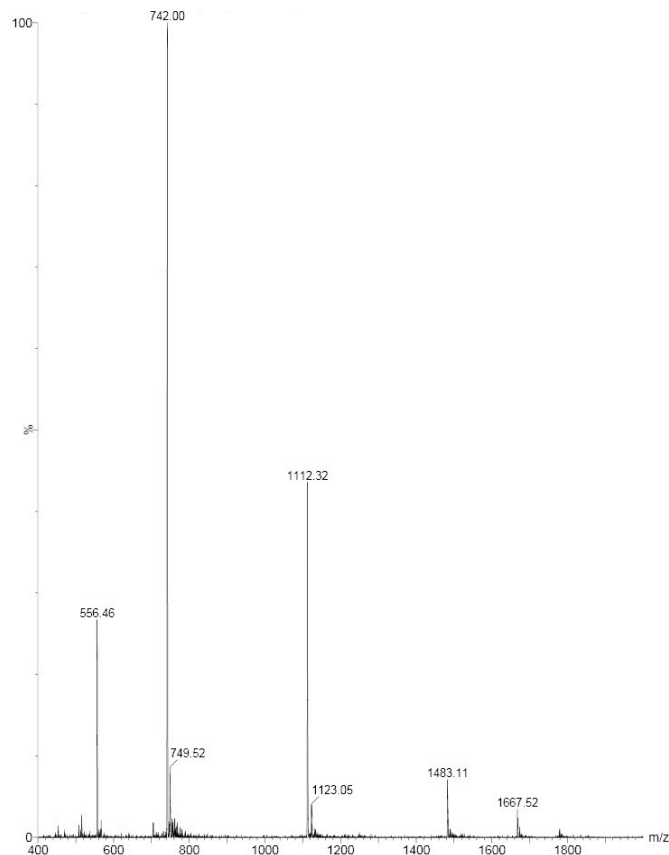
Spectrum 19. ESI calcd for C₃₂H₅₁N₉O₁₂ [M+H]⁺ m/z = 754.80, found: 754.45.



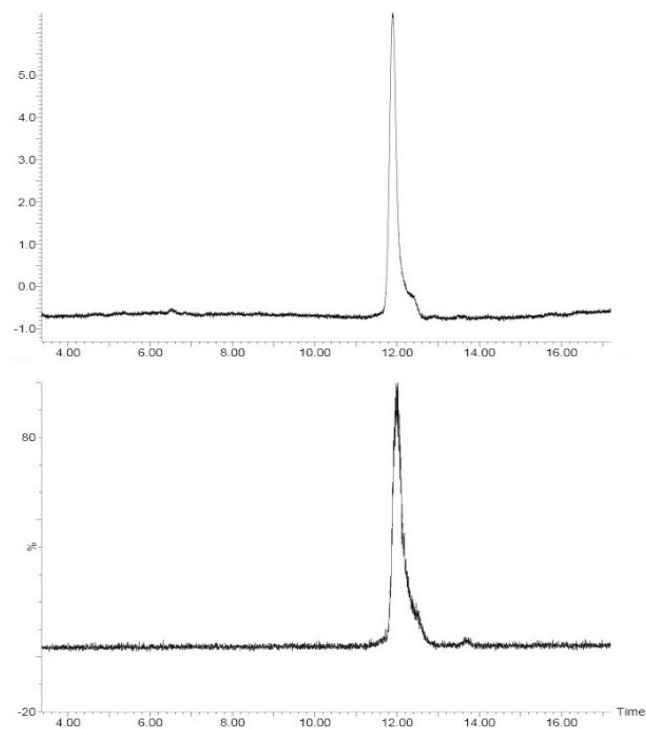
Spectrum 20. UV traces from LC-MS analysis of **threonine ligation**: gradient 5-95% CH₃CN/H₂O over 15min at a flow rate of 0.6 mL/min.



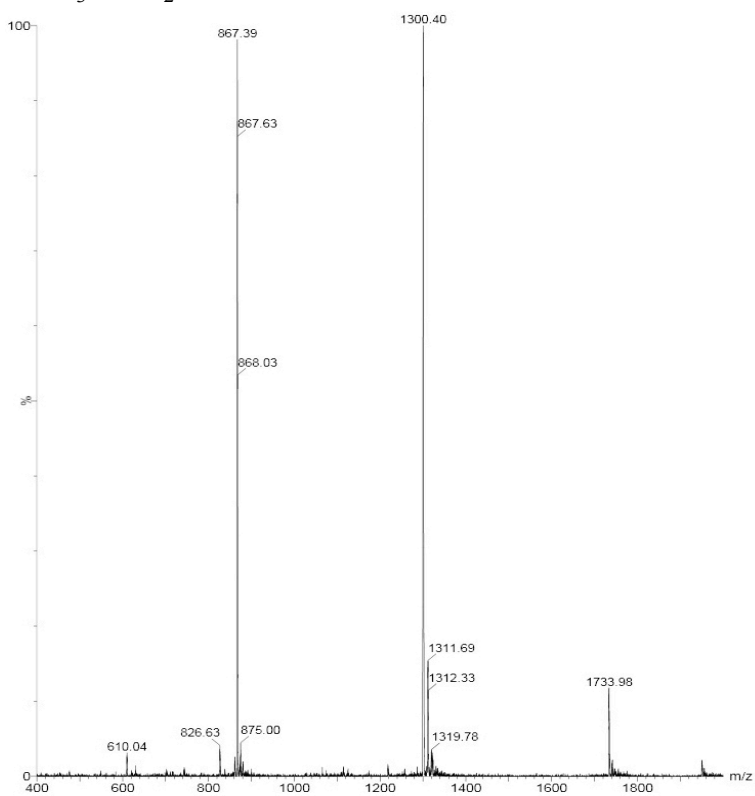
Spectrum 21. UV and MS traces from LC-MS analysis of purified **compound 9**: gradient 5-50% CH₃CN/H₂O over 20 min and 50-50% CH₃CN/H₂O over another 10 min at a flow rate of 0.6 mL/min.



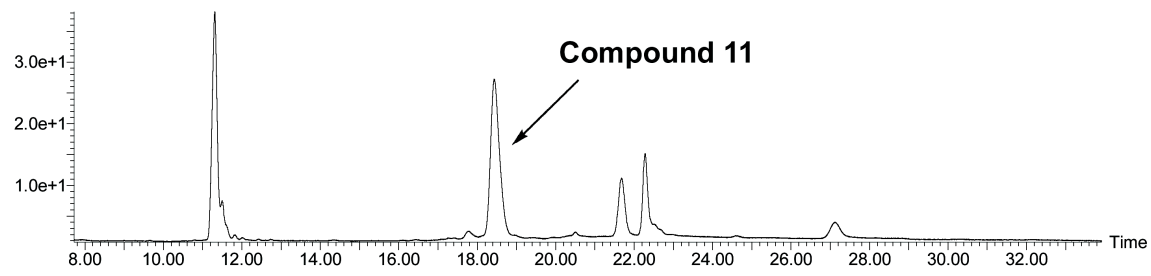
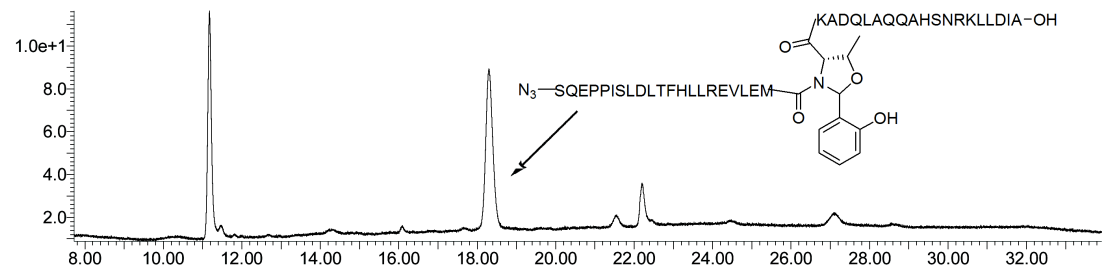
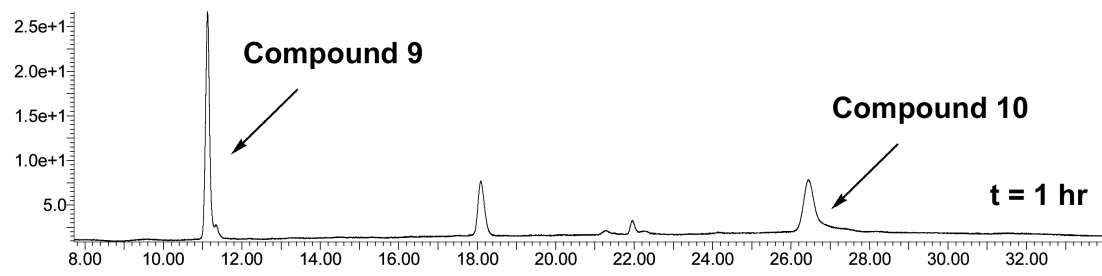
Spectrum 22. ESI calcd for $C_{94}H_{161}N_{31}O_{31}$ $[M+H]^+$ $m/z = 2222.47$ $[M+2H]^{2+}$ $m/z = 1111.74$ $[M+3H]^{3+}$ $m/z = 741.49$ $[M+4H]^{4+}$ $m/z = 556.37$, found: 1112.32, 742.00, 556.46.



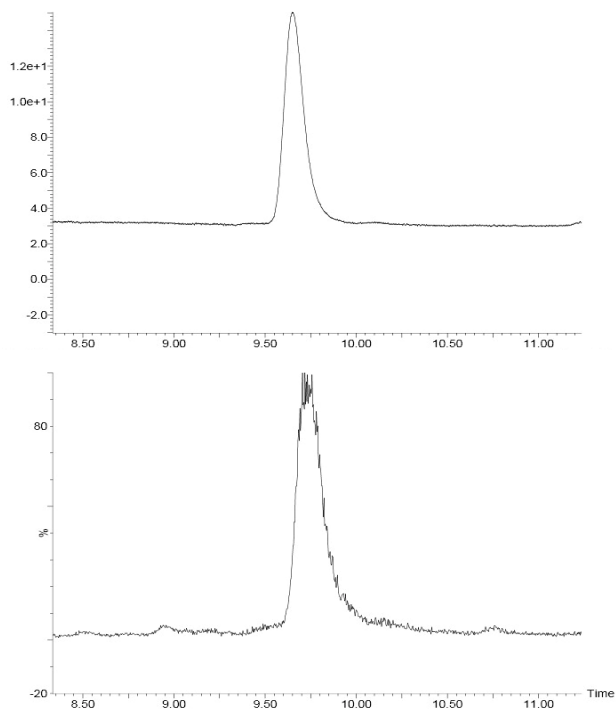
Spectrum 23. UV and MS traces from LC-MS analysis of purified compound **10**: gradient 40-60% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



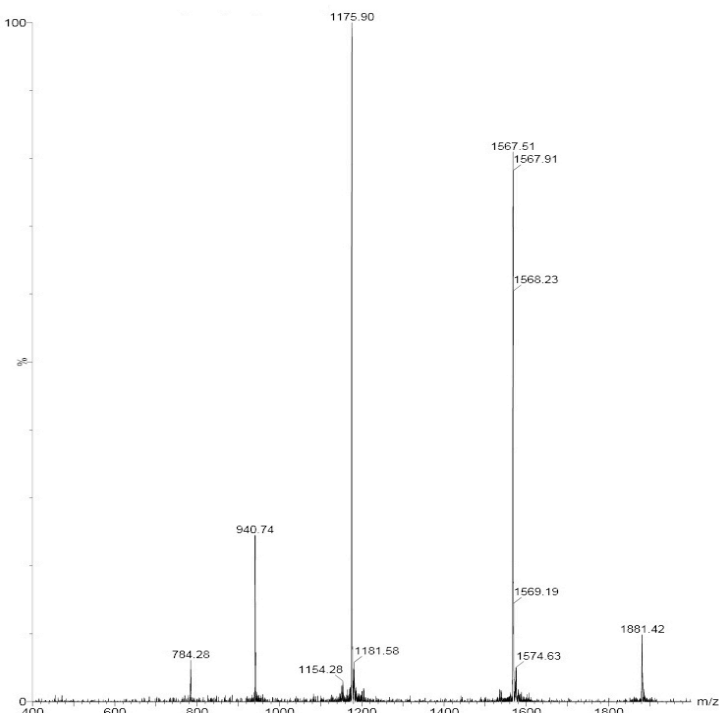
Spectrum 24. ESI calcd for C₁₁₈H₁₈₁N₂₉O₃₅S [M+H]⁺ $m/z = 2598.94$ [M+2H]²⁺ $m/z = 1299.97$ [M+3H]³⁺ $m/z = 866.98$, found: 1300.40, 867.39.



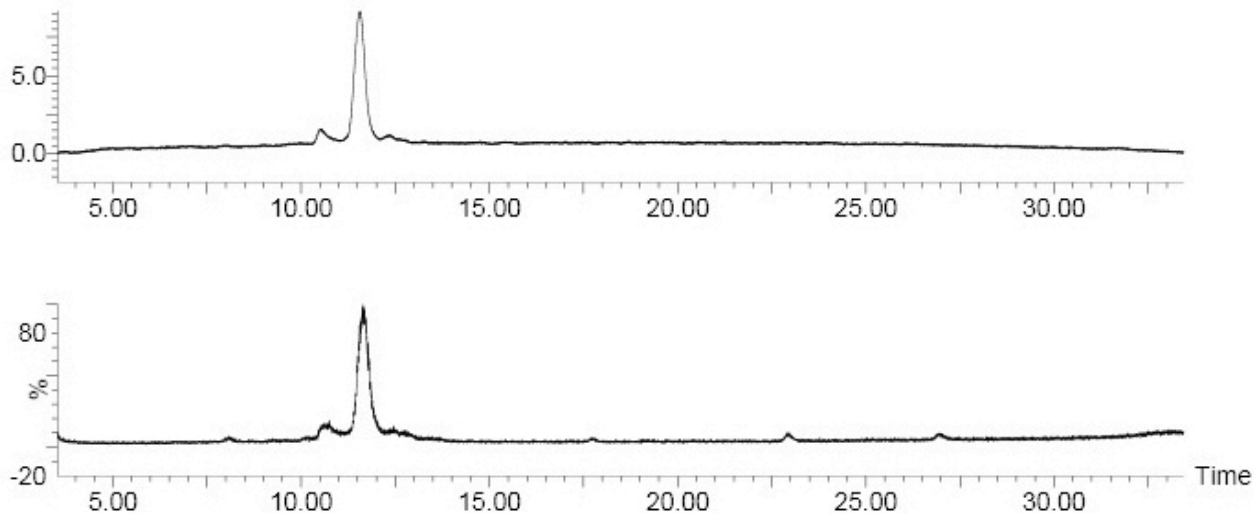
Spectrum 25. UV traces from LC-MS analysis of **threonine ligation**: gradient 5-50% CH₃CN/H₂O over 20 min followed by 50% isocratic CH₃CN/H₂O over another 10 min at a flow rate of 0.6 mL/min.



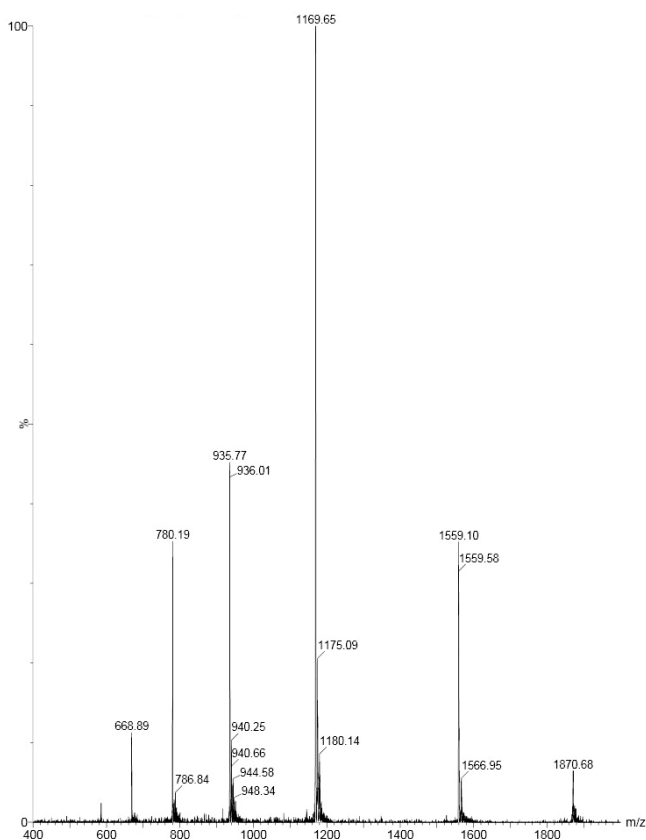
Spectrum 26. UV and MS traces from LC-MS analysis of purified compound **11**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



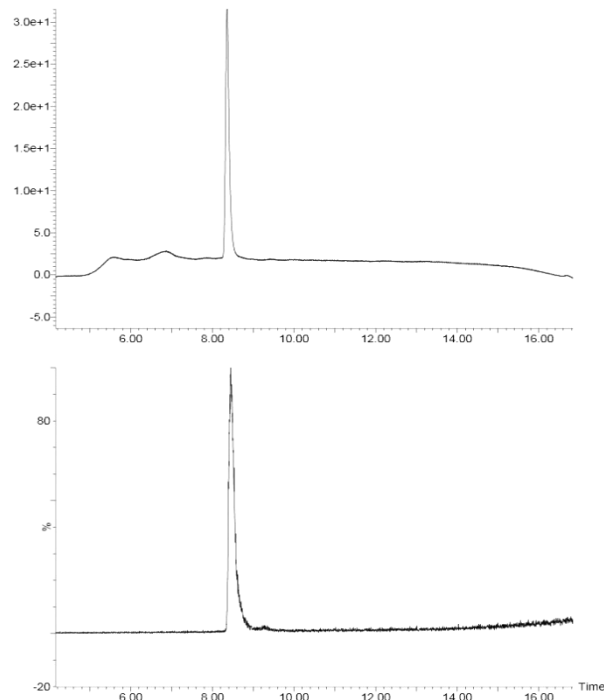
Spectrum 27. ESI calcd for C₂₀₅H₃₃₆N₆₀O₆₄S [M+H]⁺ $m/z = 4698.29$ [M+3H]³⁺ $m/z = 1566.76$ [M+4H]⁴⁺ $m/z = 1175.32$ [M+5H]⁵⁺ $m/z = 940.46$ [M+6H]⁶⁺ $m/z = 783.88$, found: 1567.51, 1175.90, 940.74, 784.28.



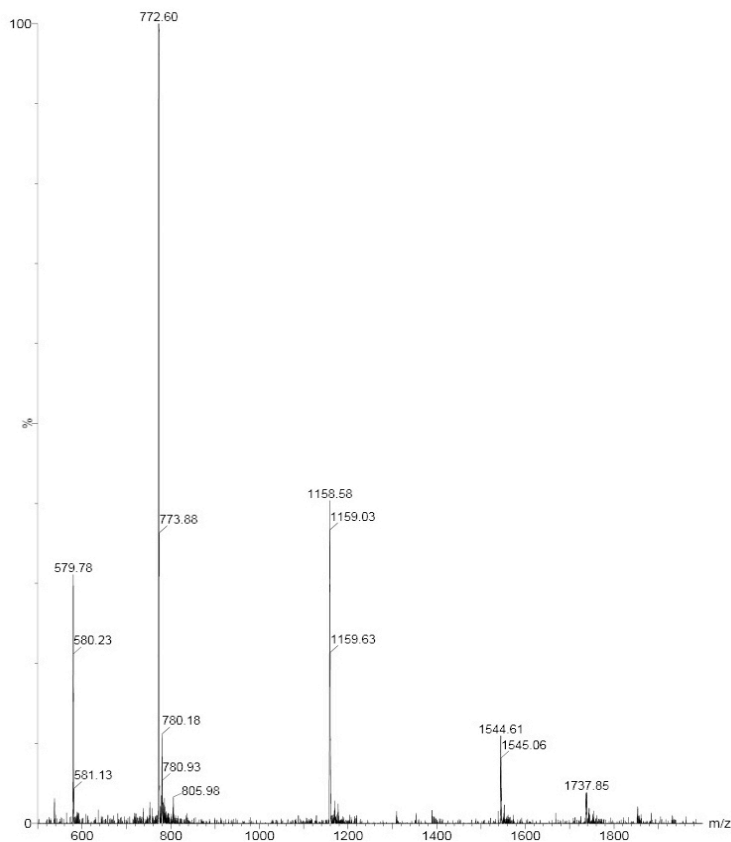
Spectrum 28. UV and MS traces from LC-MS analysis of crude compound **12**: gradient 25-70% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min.



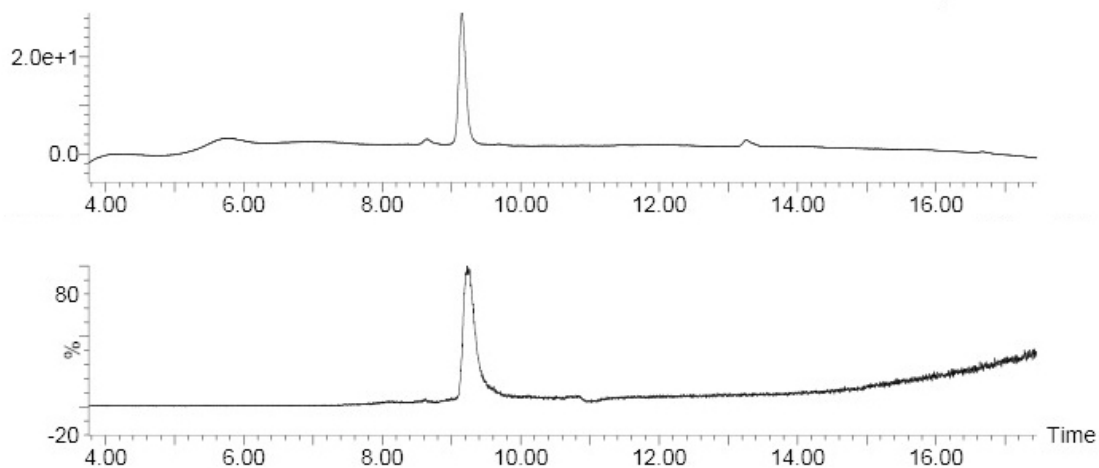
Spectrum 29. ESI calcd for C₂₀₅H₃₃₈N₅₈O₆₄S [M+H]⁺ $m/z = 4672.29$ [M+3H]³⁺ $m/z = 1558.10$ [M+4H]⁴⁺ $m/z = 1168.82$ [M+5H]⁵⁺ $m/z = 935.26$ [M+6H]⁶⁺ $m/z = 779.55$ [M+7H]⁷⁺ $m/z = 668.33$, found: 1559.10, 1169.65, 935.77, 780.19, 668.89.



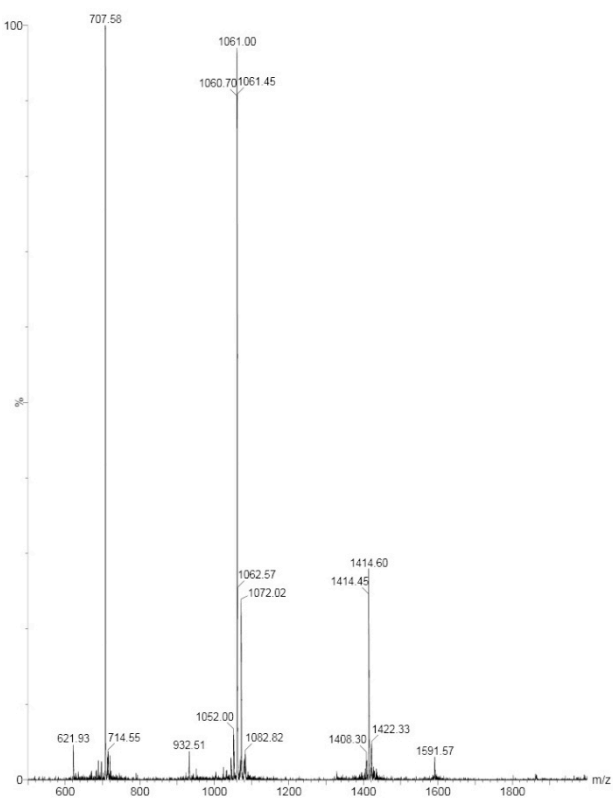
Spectrum 30. UV and MS traces from LC-MS analysis of purified compound **13**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



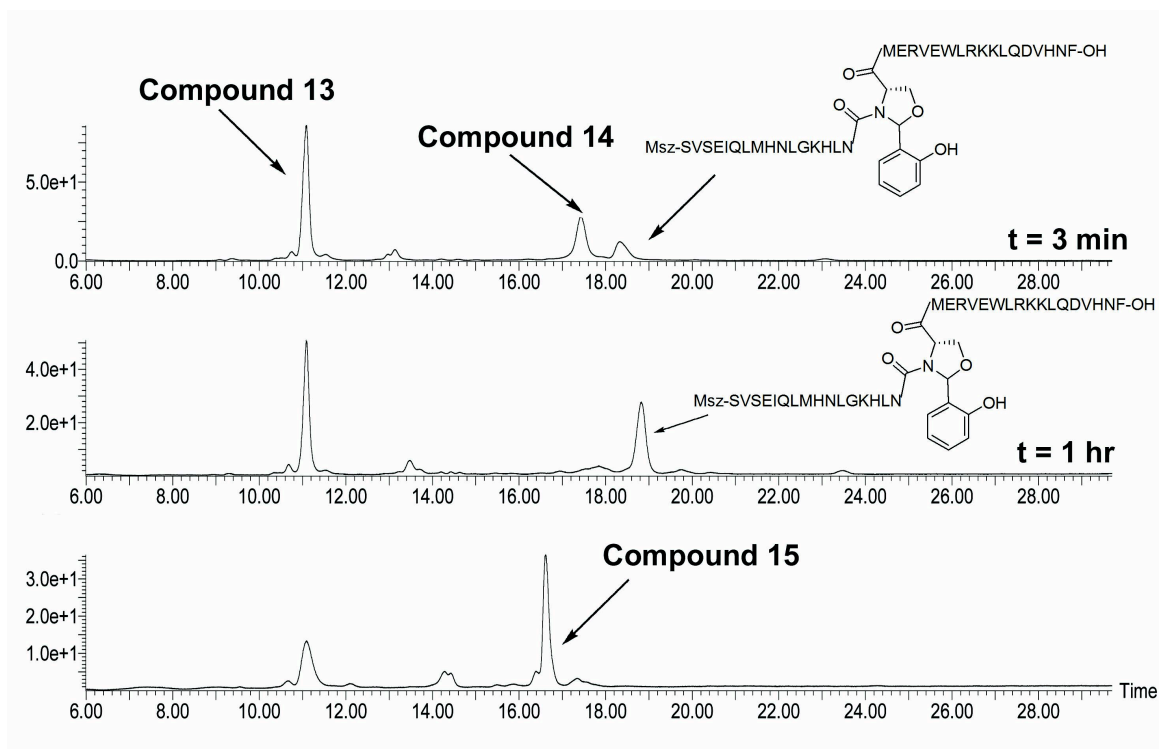
Spectrum 31. ESI calcd for C₁₀₃H₁₆₃N₃₁O₂₈S [M+H]⁺ $m/z = 2316.65$ [M+2H]²⁺ $m/z = 1158.83$ [M+3H]³⁺ $m/z = 772.88$ [M+4H]⁴⁺ $m/z = 579.91$, found: 1158.58, 772.60, 579.78.



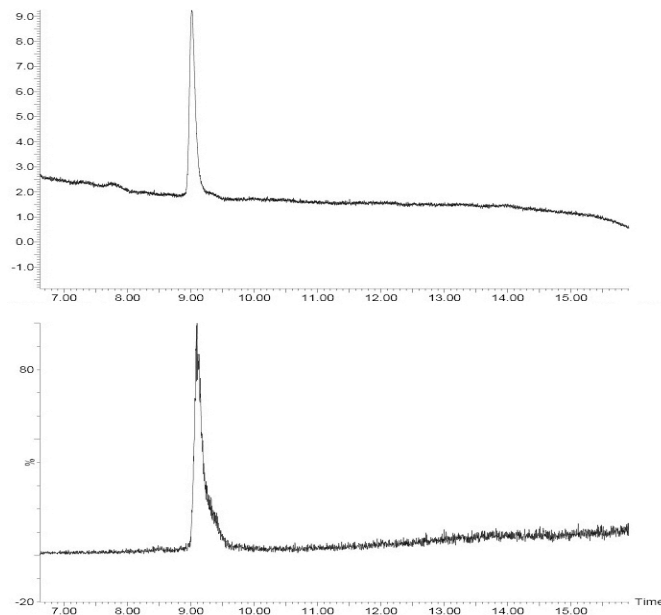
Spectrum 32. UV and MS traces from LC-MS analysis of purified compound **14**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



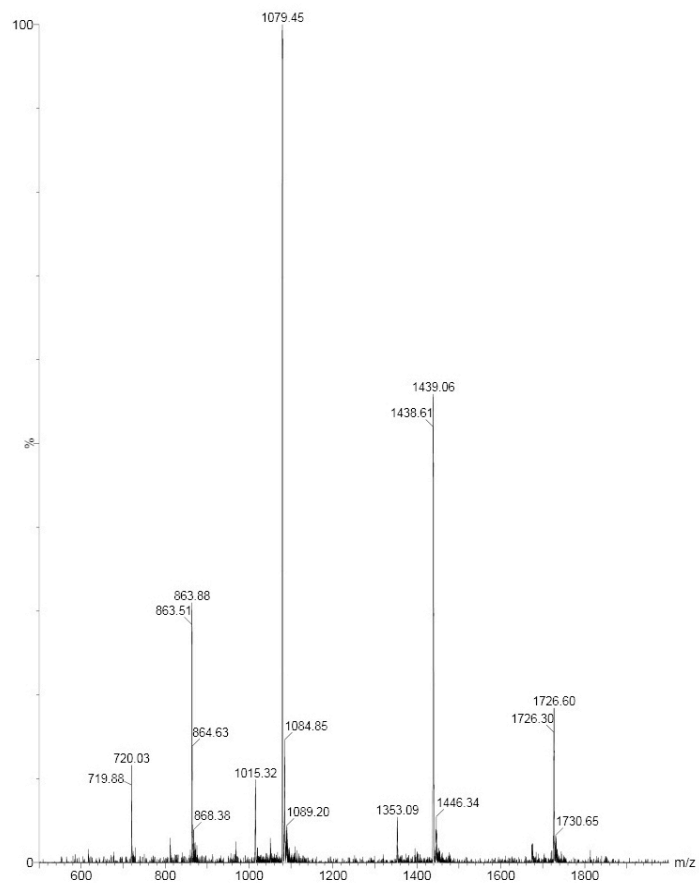
Spectrum 33. ESI calcd for C₉₄H₁₄₂N₂₄O₂₈S₂ [M+H]⁺ $m/z = 2121.41$ [M+2H]²⁺ $m/z = 1061.20$ [M+3H]³⁺ $m/z = 707.80$, found: 1061.00, 707.58.



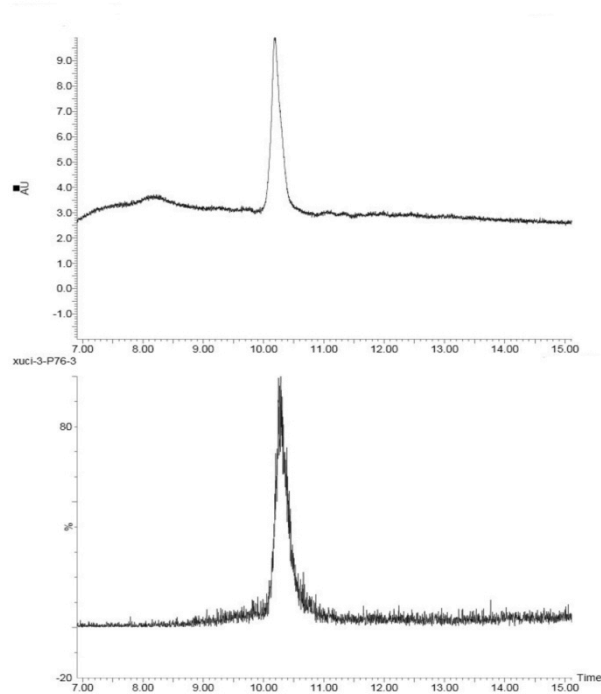
Spectrum 34. UV traces from LC-MS analysis of **serine ligation**: gradient 20-45% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min.



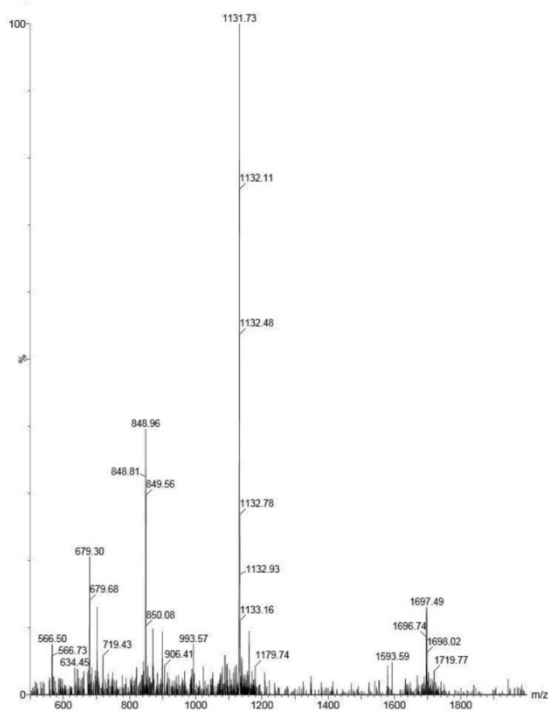
Spectrum 35. UV and MS traces from LC-MS analysis of purified compound **15**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



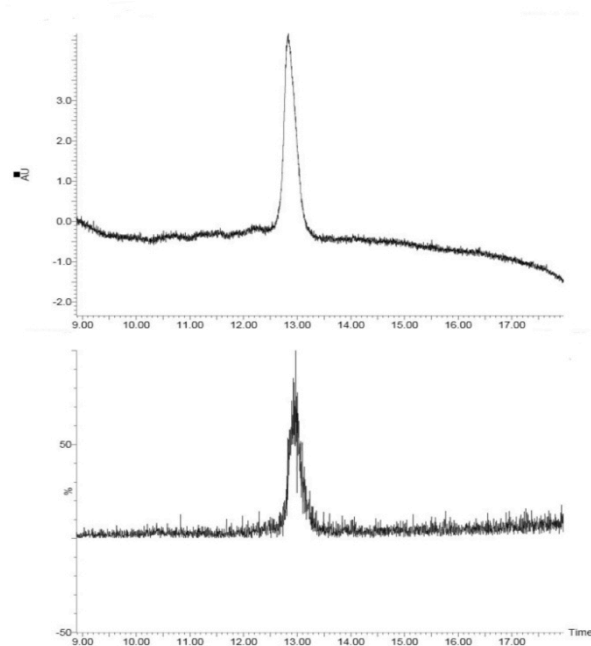
Spectrum 36. ESI calcd for $C_{190}H_{299}N_{55}O_{54}S_3$ $[M+H]^+$ $m/z = 4314.94$ $[M+3H]^{3+}$ $m/z = 1438.98$ $[M+4H]^{4+}$ $m/z = 1079.48$ $[M+5H]^{5+}$ $m/z = 863.79$ $[M+6H]^{6+}$ $m/z = 719.99$, found: 1439.06, 1079.45, 863.88, 720.03.



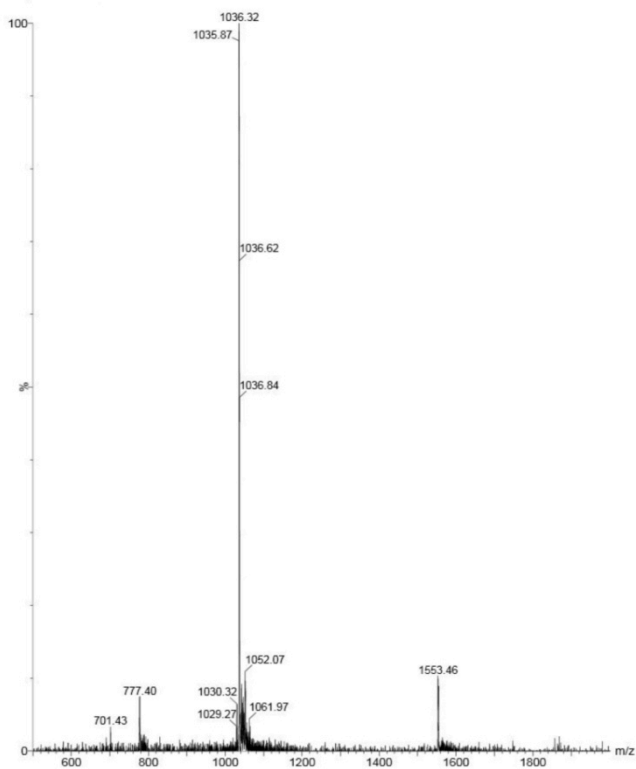
Spectrum 37. UV and MS traces from LC-MS analysis of purified compound **16**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



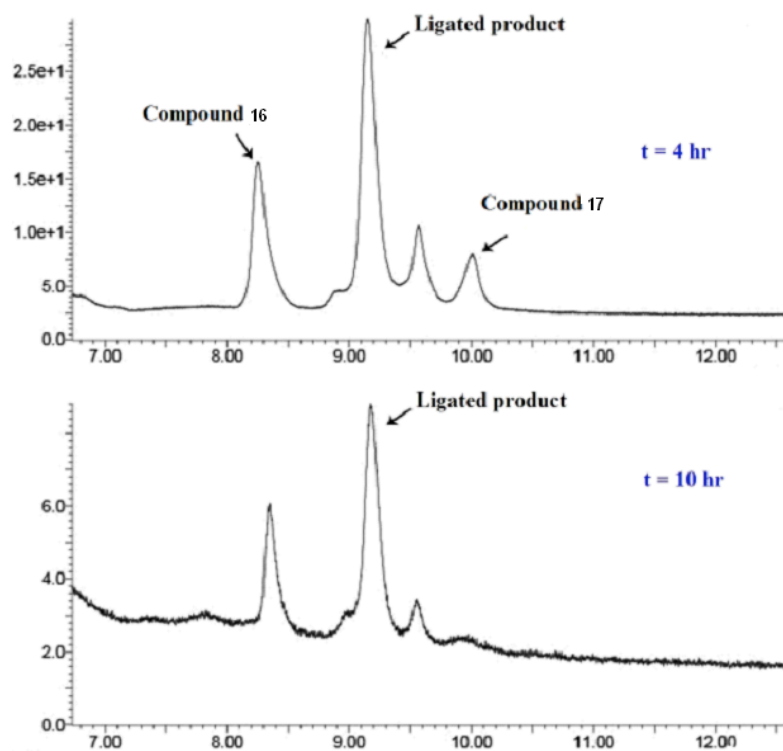
Spectrum 38. ESI calcd for C₁₅₄H₂₄₄N₄₀O₄₆ [M+2H]²⁺ $m/z = 1696.92$ [M+3H]³⁺ $m/z = 1131.61$ [M+4H]⁴⁺ $m/z = 848.96$ [M+5H]⁵⁺ $m/z = 679.37$, [M+6H]⁶⁺ $m/z = 566.30$, found: 1697.49, 1131.73, 848.96, 679.30, 566.50.



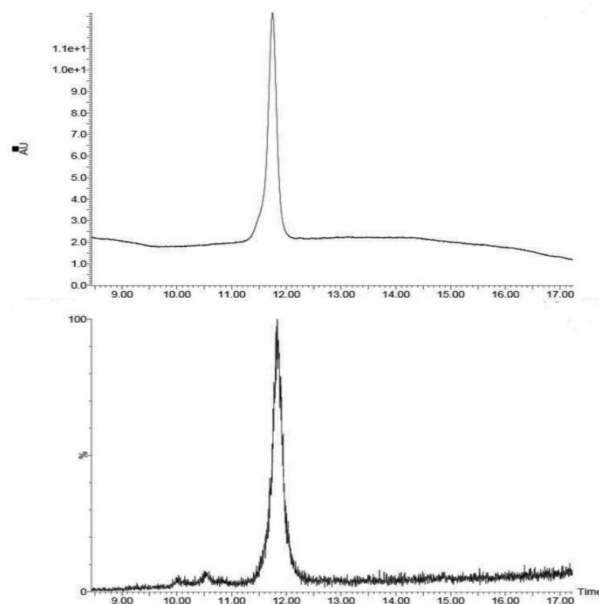
Spectrum 39. UV and MS traces from LC-MS analysis of compound **17**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



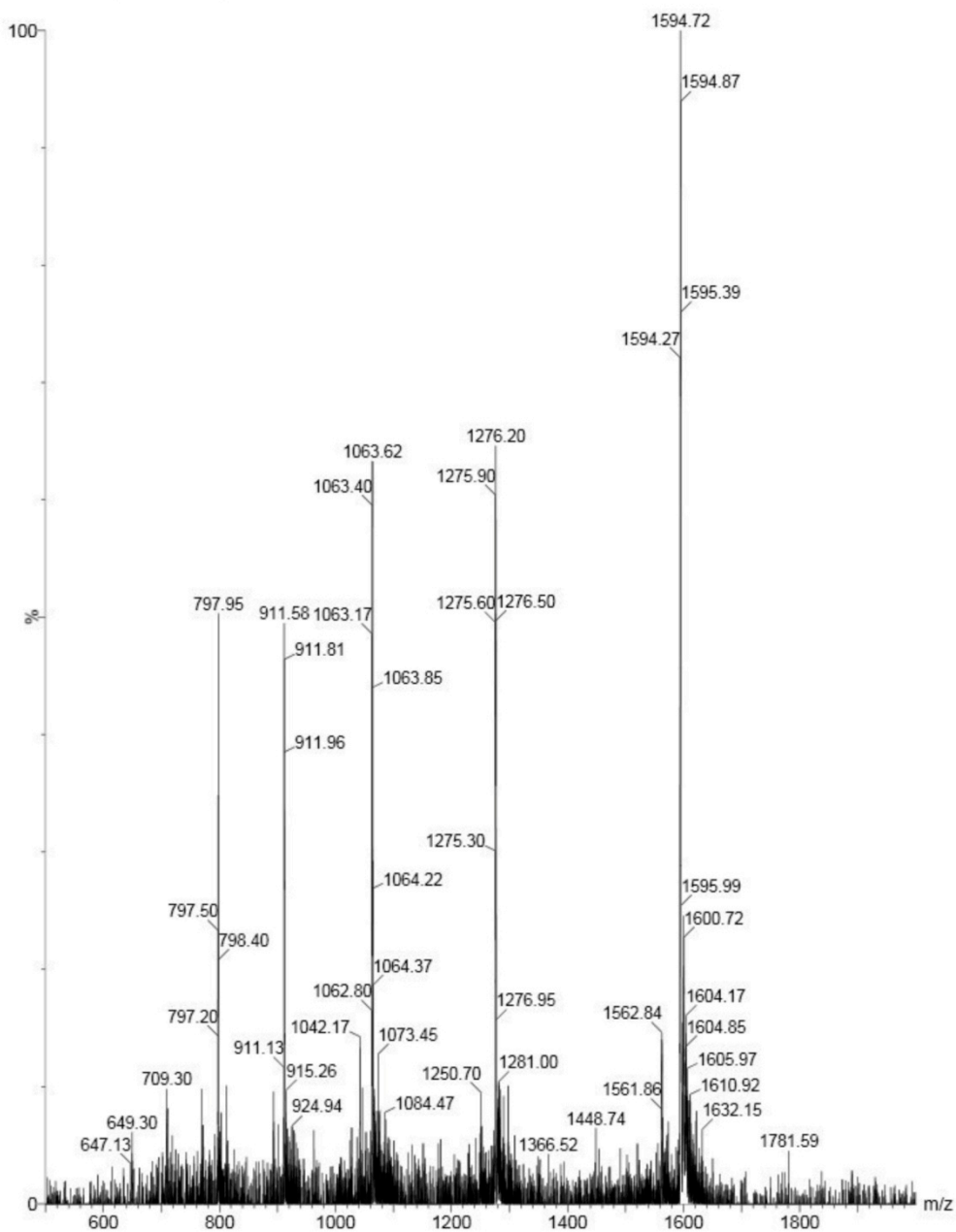
Spectrum 40. ESI calcd for C₁₄₂H₂₁₀N₃₈O₃₉S [M+2H]²⁺ m/z = 1553.74 [M+3H]³⁺ m/z = 1036.16 [M+4H]⁴⁺ m/z = 777.37, found: 1553.46, 1036.32, 777.40.



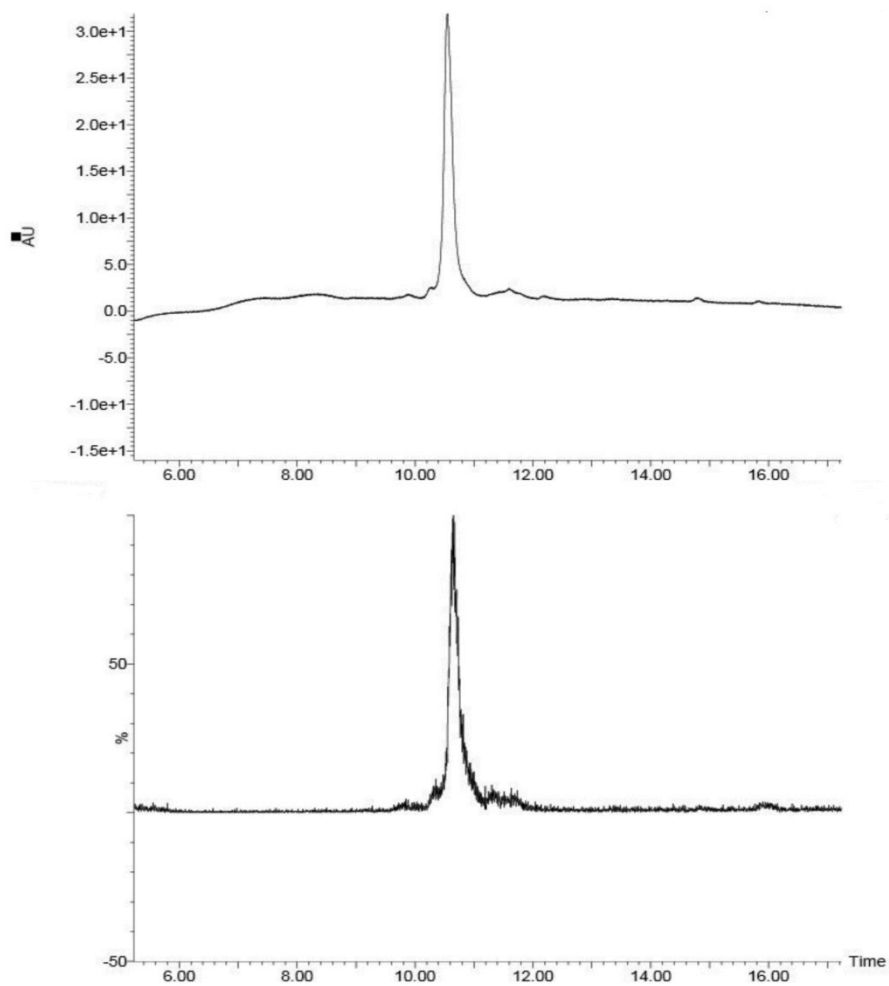
Spectrum 41. UV traces from LC-MS analysis of **serine ligation**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



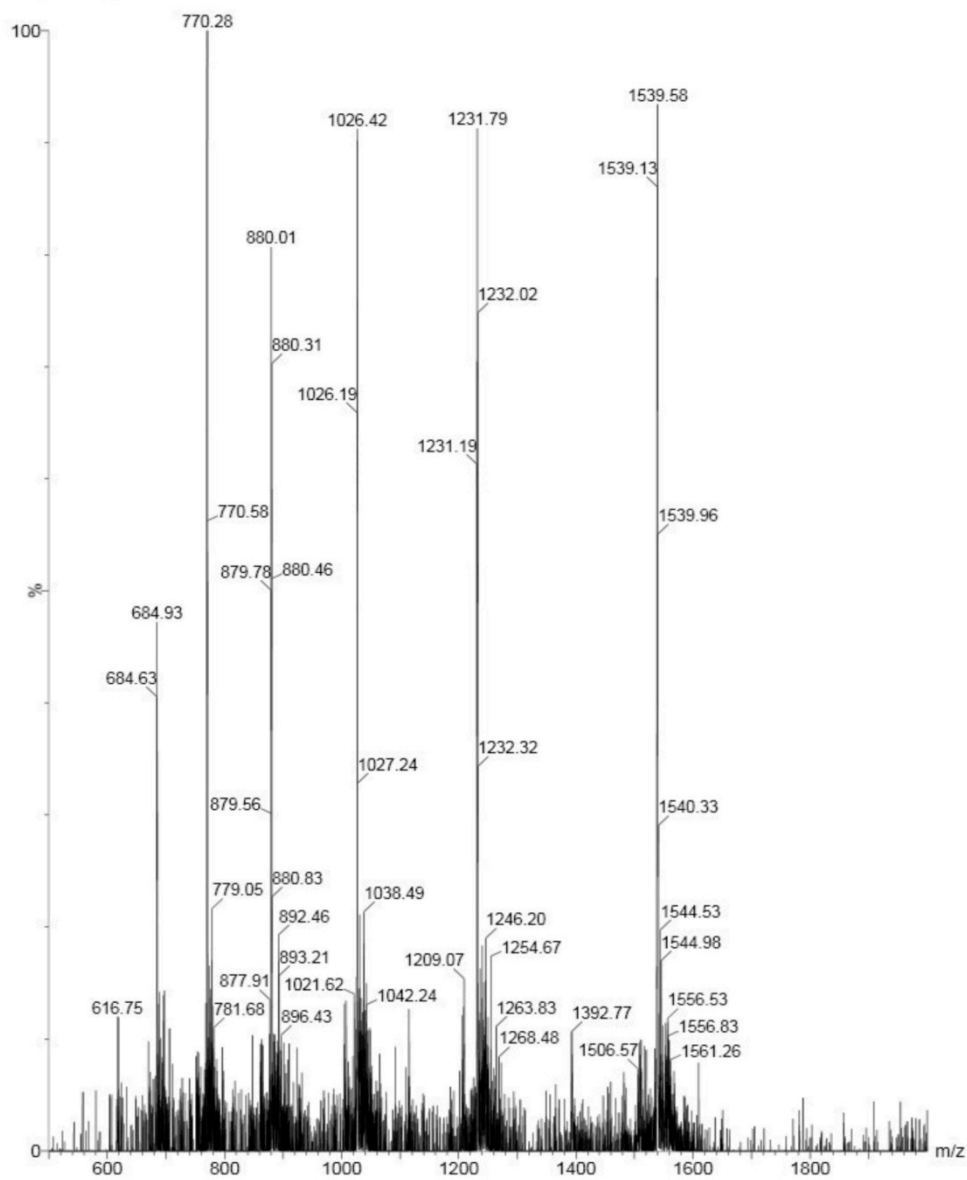
Spectrum 42. UV and MS traces from LC-MS analysis of purified compound **18**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



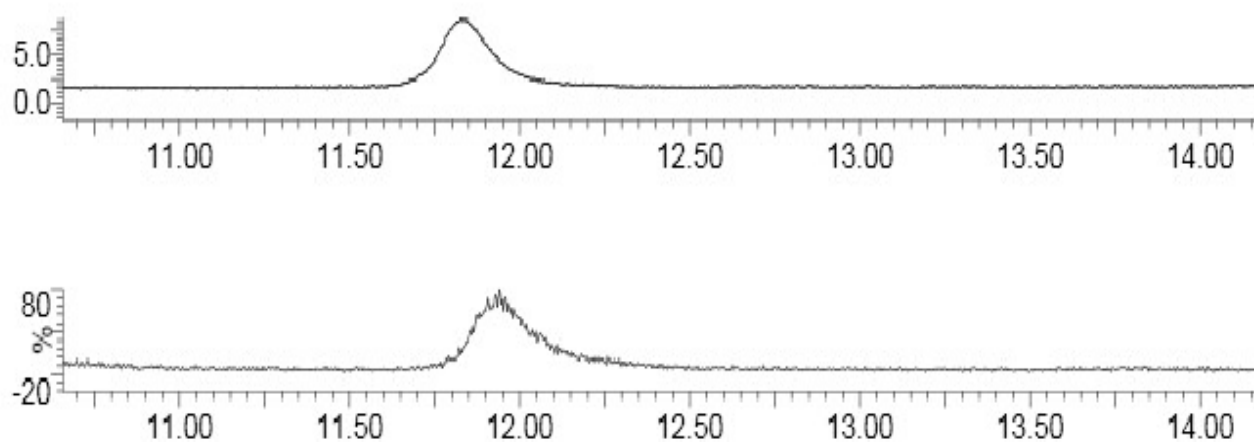
Spectrum 43. ESI calcd for $C_{289}H_{448}N_{78}O_{83}S$ $[M+4H]^{4+}$ $m/z = 1594.80$ $[M+5H]^{5+}$ $m/z = 1276.04$ $[M+6H]^{6+}$ $m/z = 1063.53$ $[M+7H]^{7+}$ $m/z = 911.74$ $[M+8H]^{8+}$ $m/z = 797.90$ $[M+9H]^{9+}$ $m/z = 709.35$ found: 1594.72, 1276.20, 1063.62, 911.58, 797.95, 709.35.



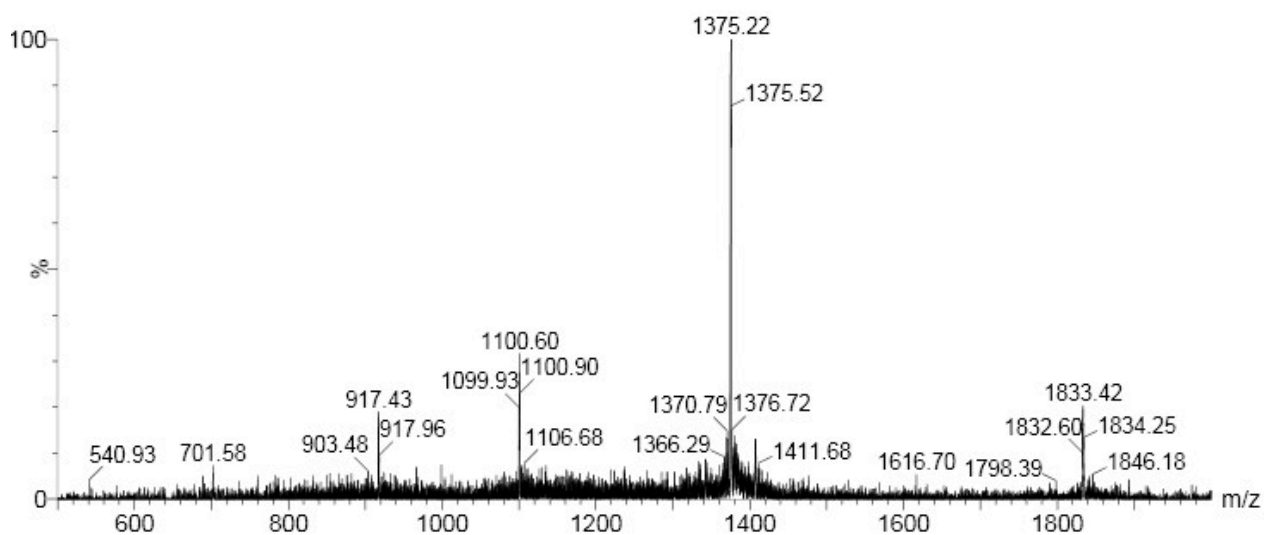
Spectrum 44. UV and MS traces from LC-MS analysis of compound **19**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



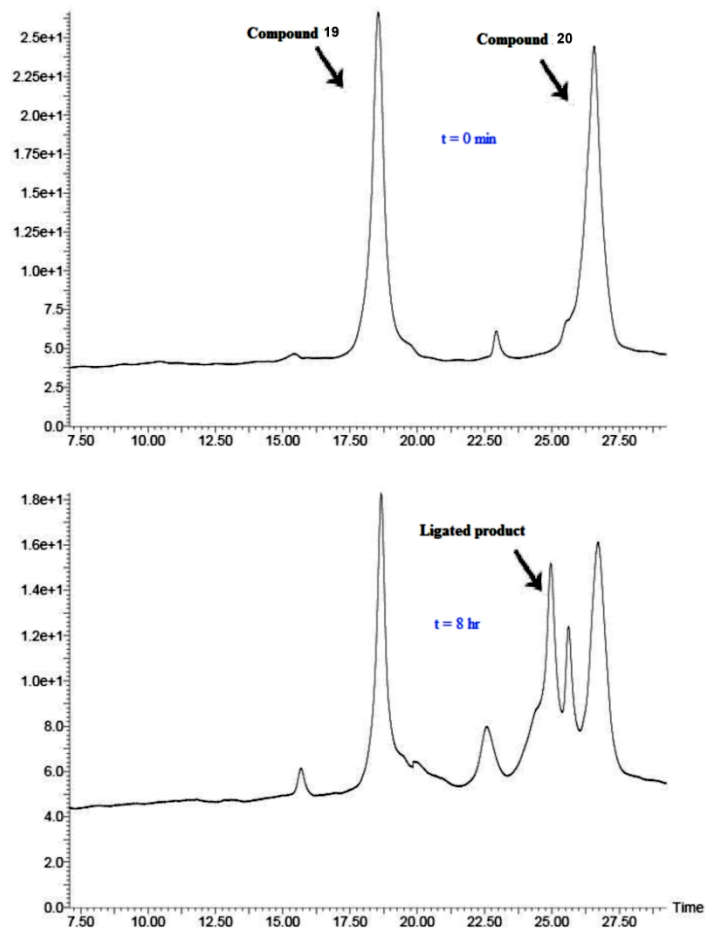
Spectrum 45. ESI calcd for $C_{274}H_{438}N_{78}O_{81}S$ $[M+4H]^{4+}$ $m/z = 1539.24$ $[M+5H]^{5+}$ $m/z = 1231.59$ $[M+6H]^{6+}$ $m/z = 1026.49$ $[M+7H]^{7+}$ $m/z = 879.99$ $[M+8H]^{8+}$ $m/z = 770.12$ $[M+9H]^{9+}$ $m/z = 684.66$ $[M+10H]^{10+}$ $m/z = 616.30$, found: 1539.58, 1231.79, 1026.42, 880.01, 770.28, 684.93, 616.75.



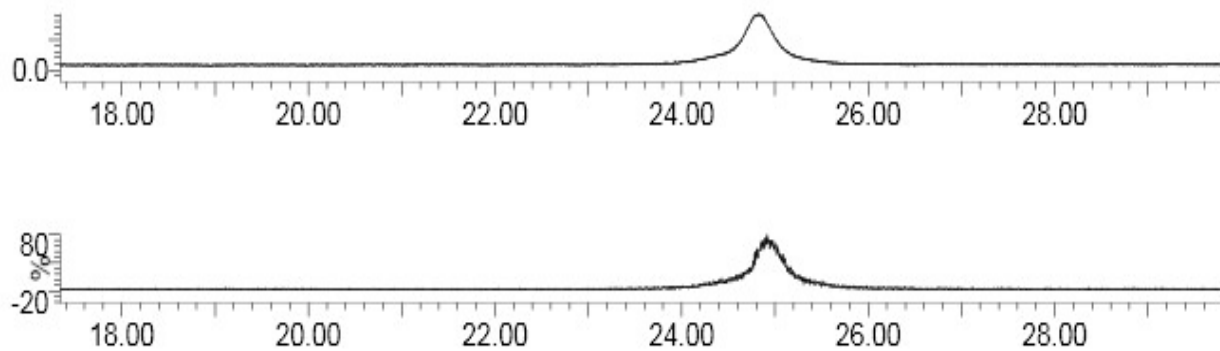
Spectrum 46. UV and MS traces from LC-MS analysis of purified compound **20**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



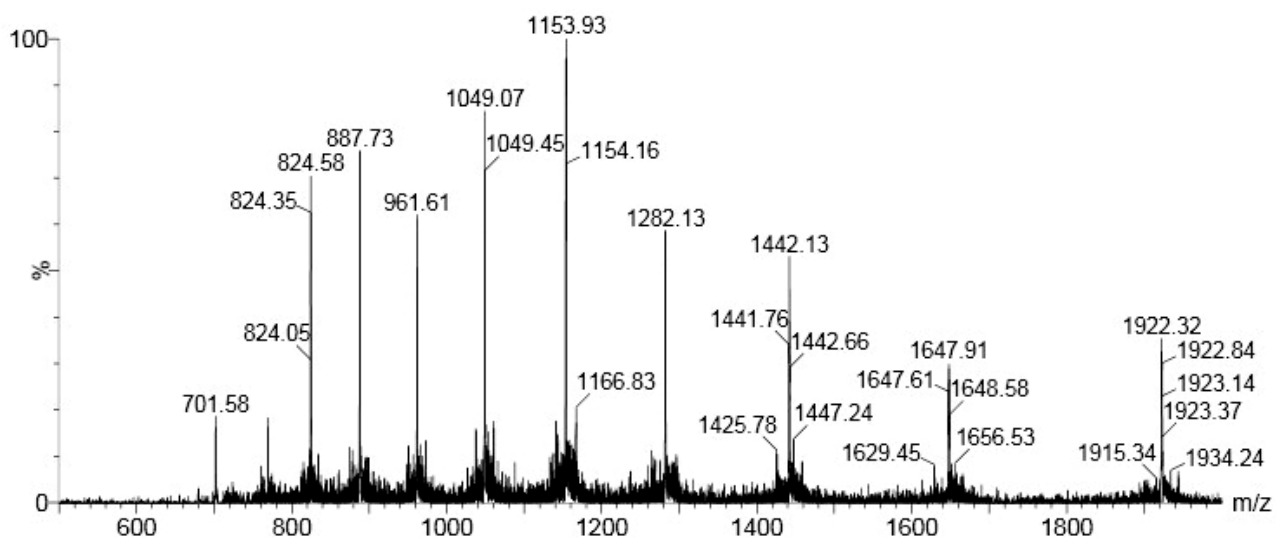
Spectrum 47. ESI calcd for C₂₅₃H₃₇₅N₆₃O₇₅ [M+3H]³⁺ m/z = 1834.02 [M+4H]⁴⁺ m/z = 1375.77 [M+5H]⁵⁺ m/z = 1100.81 [M+6H]⁶⁺ m/z = 917.51, found: 1833.42, 1375.22, 1100.60, 917.43.



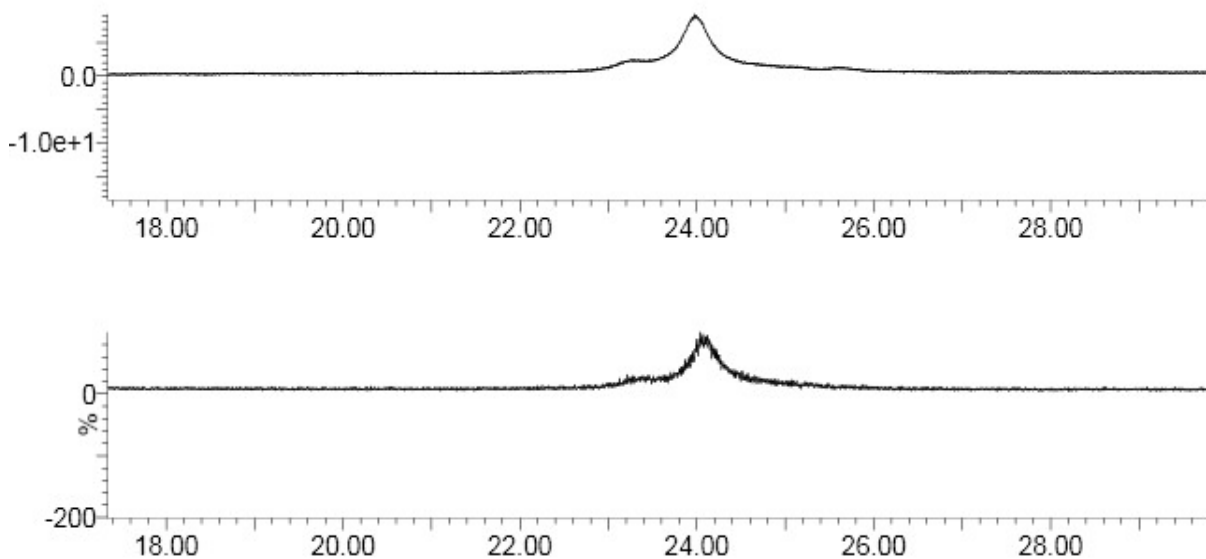
Spectrum 48. UV traces from LC-MS analysis of **threonine ligation**: gradient 20-45% $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ over 30min and at a flow rate of 0.6 mL/min.



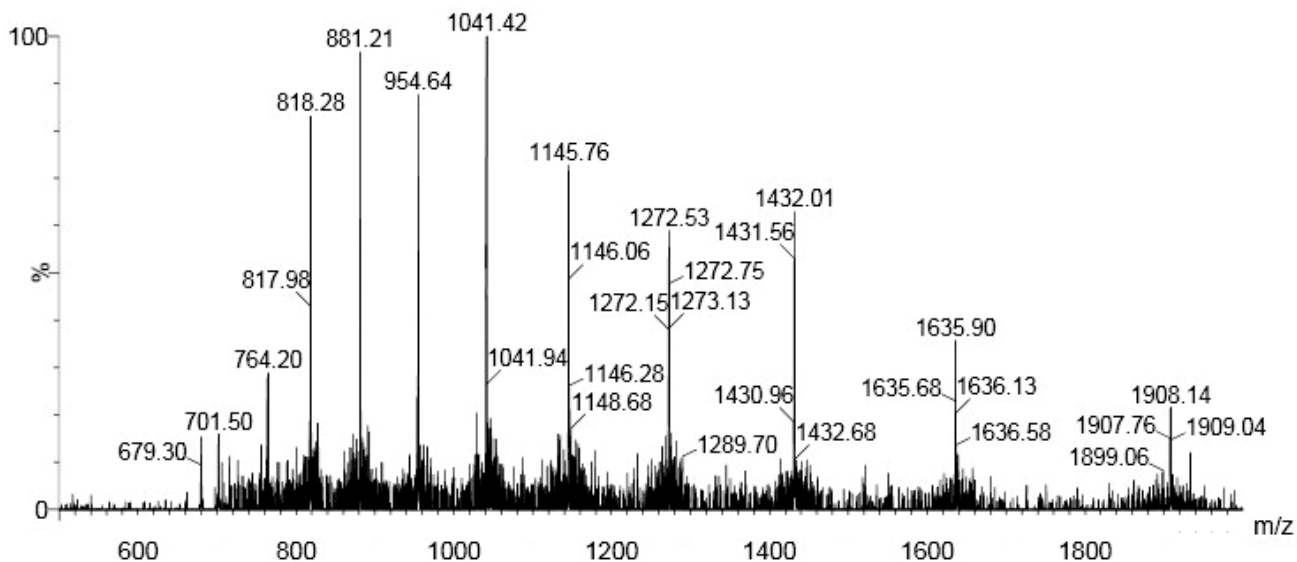
Spectrum 49. UV and MS traces from LC-MS analysis of purified compound **21**: gradient 20-45% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



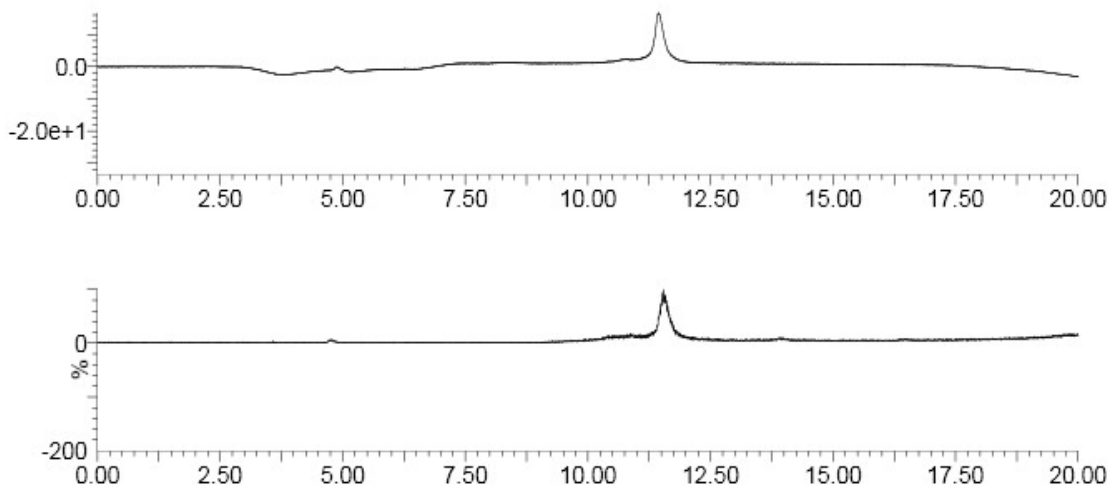
Spectrum 50. ESI calcd for C₅₂₀H₈₀₇N₁₄₁O₁₅₄S [M+6H]⁶⁺ $m/z = 1922.65$ [M+7H]⁷⁺ $m/z = 1648.13$ [M+8H]⁸⁺ $m/z = 1442.24$ [M+9H]⁹⁺ $m/z = 1282.10$ [M+10H]¹⁰⁺ $m/z = 1153.99$ [M+11H]¹¹⁺ $m/z = 1049.17$ [M+12H]¹²⁺ $m/z = 961.82$ [M+13H]¹³⁺ $m/z = 887.91$, [M+14H]¹⁴⁺ $m/z = 824.56$, found: 1922.32, 1647.91, 1442.13, 1282.13, 1153.93, 1049.07, 961.61, 887.73, 824.58.



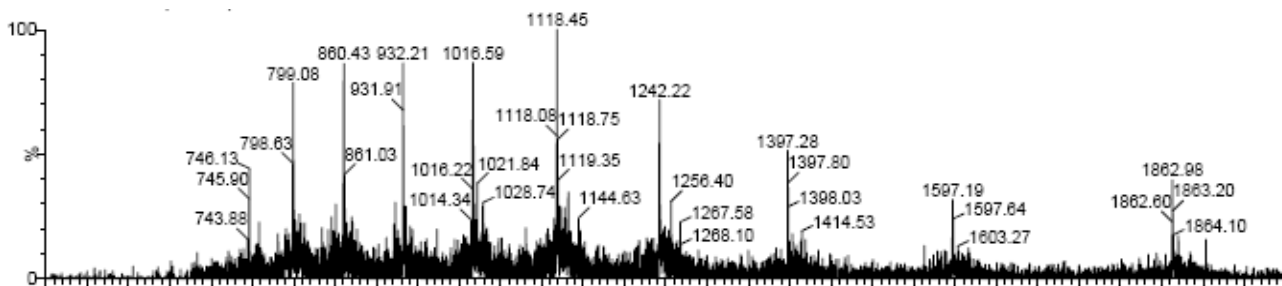
Spectrum 51. UV and MS traces from LC-MS analysis of crude compound **22** gradient 20 - 45% CH₃CN/H₂O over 30 min at a flow rate of 0.6 mL/min.



Spectrum 52. ESI calcd for C₅₁₆H₈₀₃N₁₄₁O₁₅₂S [M+6H]⁶⁺ m/z = 1908.64 [M+7H]⁷⁺ m/z = 1636.12 [M+8H]⁸⁺ m/z = 1431.73, [M+9H]⁹⁺ m/z = 1272.76 [M+10H]¹⁰⁺ m/z = 1145.58 [M+11H]¹¹⁺ m/z = 1041.53 [M+12H]¹²⁺ m/z = 954.82 [M+13H]¹³⁺ m/z = 881.45 [M+14H]¹⁴⁺ m/z = 818.56 [M+15H]¹⁵⁺ m/z = 764.058, found: 1908.14, 1635.90, 1432.01, 1272.53, 1145.76, 1041.42, 954.64, 881.21, 818.28, 764.20.



Spectrum 53. UV and MS traces from LC-MS analysis of compound **23**: gradient 5-95% CH₃CN/H₂O over 15 min at a flow rate of 0.6 mL/min.



Spectrum 54. ESI calcd for C₅₀₀H₇₈₇N₁₄₁O₁₄₈S [M+6H]⁶⁺ m/z = 1863.25 [M+7H]⁷⁺ m/z = 1597.22 [M+8H]⁸⁺ m/z = 1397.69, [M+9H]⁹⁺ m/z = 1242.50 [M+10H]¹⁰⁺ m/z = 1118.35 [M+11H]¹¹⁺ m/z = 1016.77 [M+12H]¹²⁺ m/z = 932.13 [M+13H]¹³⁺ m/z = 860.50 [M+14H]¹⁴⁺ m/z = 799.11 [M+15H]¹⁵⁺ m/z = 745.90, found: 1862.98, 1597.19, 1397.28, 1242.22, 1118.45, 1016.59, 932.21, 860.43, 799.08, 746.13.