

Group Additivity Rules for Estimation of Thermochemistry of Furan Derivatives

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1 Characterization of Functional Groups

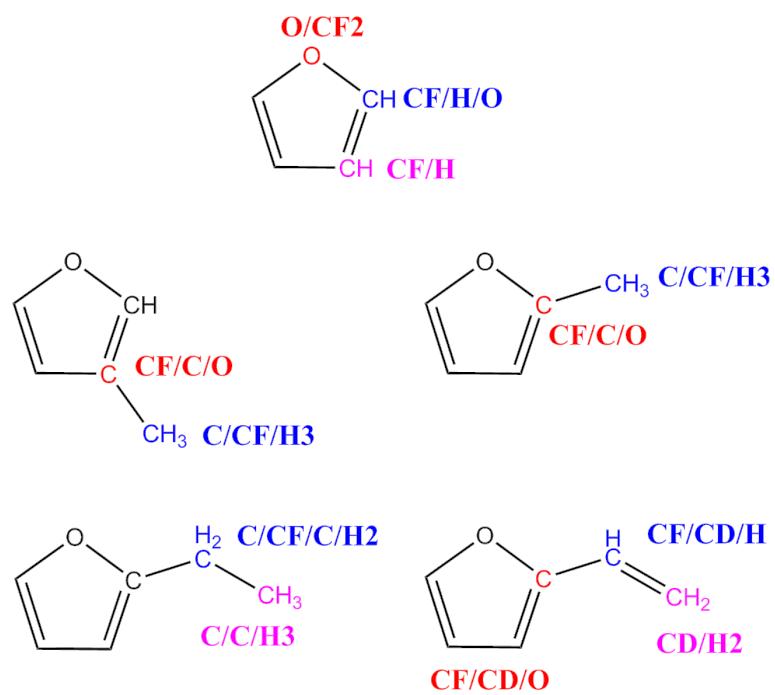


Figure 1: Functional groups assigned to furan and related methyl, ethyl and vinyl derivatives.

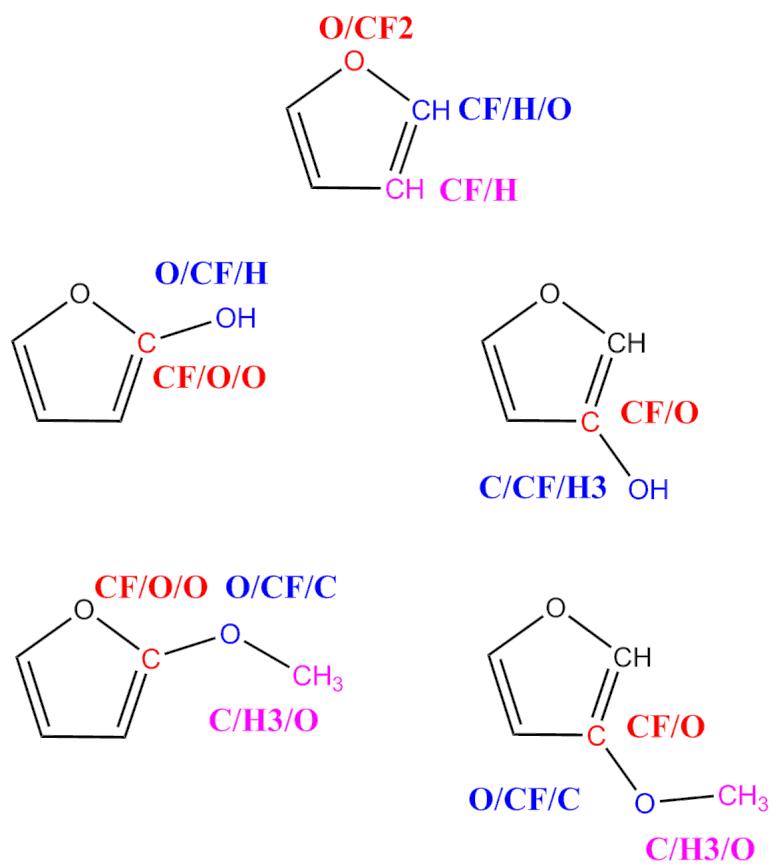


Figure 2: Functional groups assigned to furan and related alkoxy and methoxy derivatives.

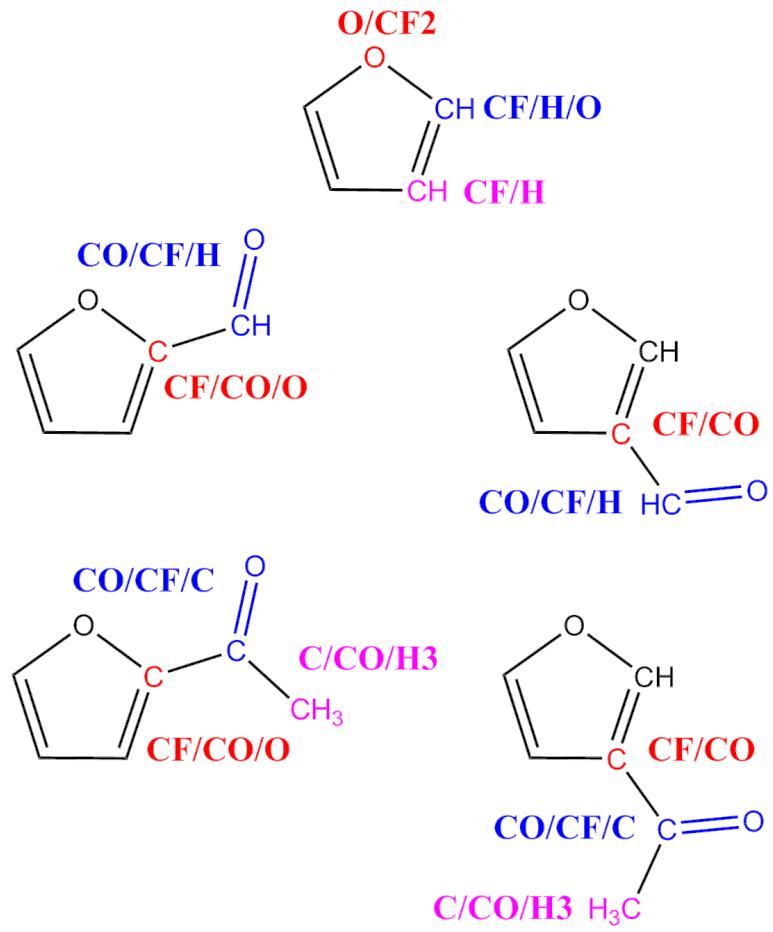


Figure 3: Functional groups assigned to furan and related formyl and acetyl derivatives.

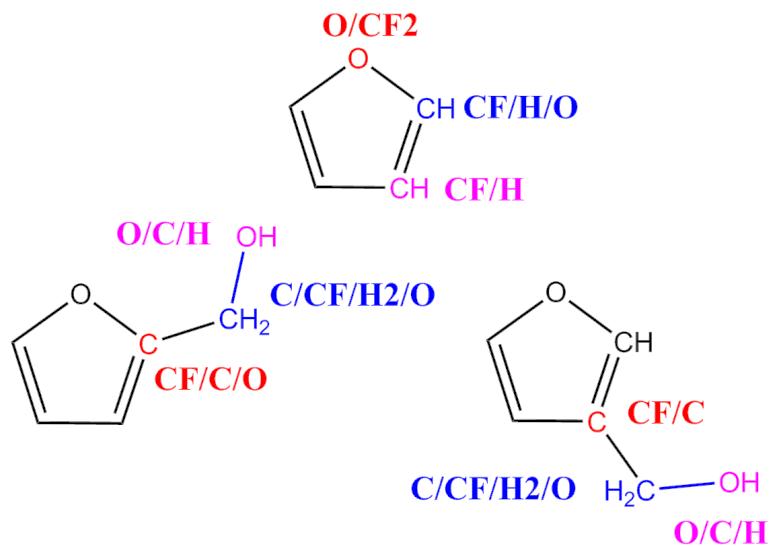


Figure 4: Functional groups assigned to furan and related hydroxymethyl derivatives.

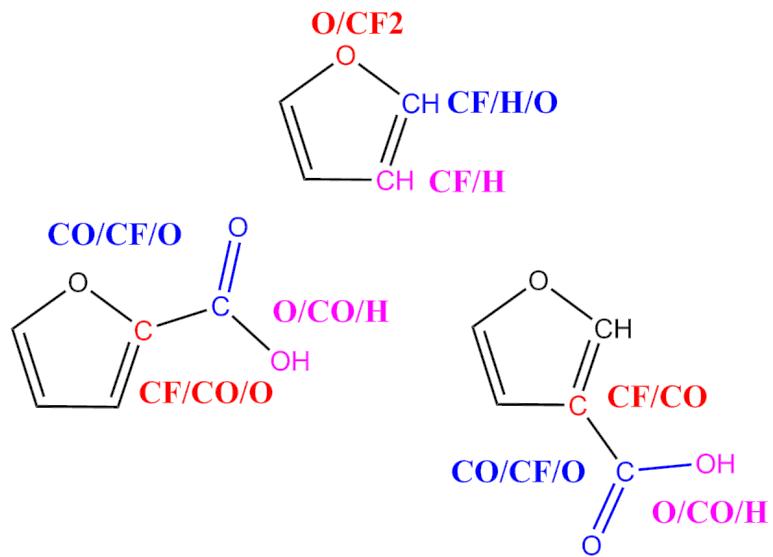


Figure 5: Functional groups assigned to furan and related furoic acid derivatives.

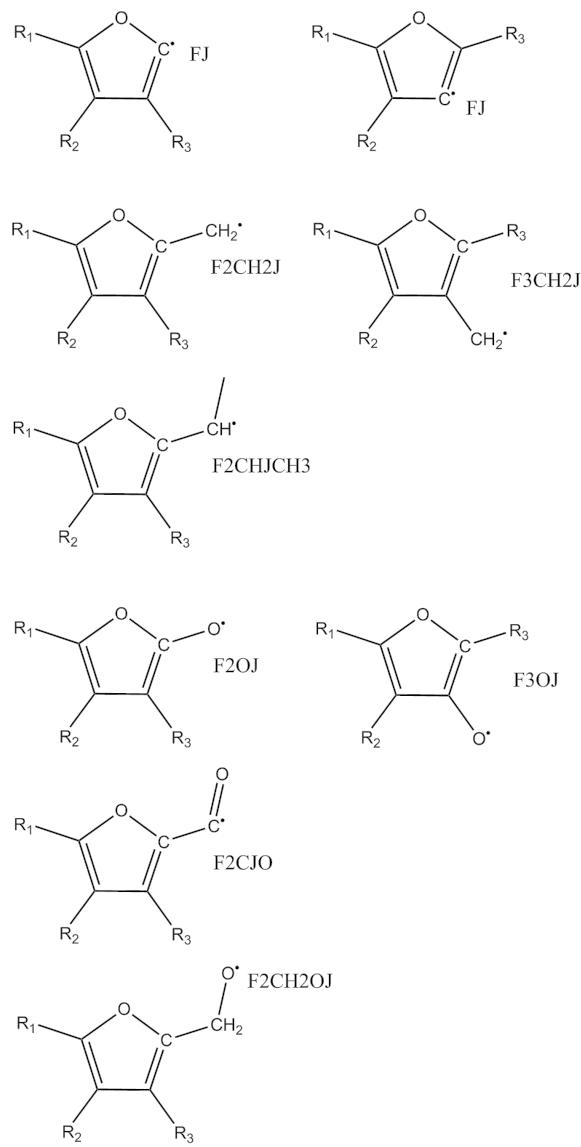


Figure 6: Bond dissociation groups optimized as part of *this work*. R₁, R₂ and R₃ can refer to a range of differing substituents (−H, −CH₃, C₂H₅, −OH, −CHO, etc.).

2 Comparison of Theoretical and Final Group Additivity Values

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

	Species		$\Delta_f H^\circ$	S [°]	300	400	500	600	C _p	800	1000	1500
Furan		Detailed	-8.32	63.68	15.45	20.87	25.42	29.00	34.11	37.58	42.68	
		GA	-8.45	63.82	15.46	20.86	25.37	28.92	33.99	37.48	42.60	
		% Difference	1.59	0.22	0.06	-0.05	-0.20	-0.28	-0.35	-0.27	-0.19	
∞	Furan-2-yl	Detailed	60.21	66.38	15.14	19.88	23.80	26.87	31.19	34.06	38.19	
		GA	59.42	66.50	15.00	19.72	23.63	26.68	30.98	33.89	38.07	
		% Difference	-1.31	0.18	-0.92	-0.80	-0.71	-0.71	-0.67	-0.50	-0.31	
	Furan-3-yl	Detailed	60.30	66.23	14.97	19.71	23.65	26.73	31.08	33.98	38.14	
		GA	59.42	66.50	15.00	19.72	23.63	26.68	30.98	33.89	38.07	
		% Difference	-1.46	0.41	0.20	0.05	-0.08	-0.19	-0.32	-0.26	-0.18	
2-methylfuran		Detailed	-19.19	73.78	21.03	27.44	33.05	37.66	44.55	49.39	56.65	
		GA	-19.43	73.62	21.02	27.44	33.06	37.67	44.54	49.40	56.65	
		% Difference	1.24	-0.22	-0.05	0.00	0.03	0.03	-0.02	0.02	0.00	
	2-furanylmethyl	Detailed	14.84	72.39	21.22	27.77	33.07	37.21	43.13	47.18	53.22	
		GA	13.57	72.34	21.12	27.70	33.03	37.18	43.10	47.18	53.22	
		% Difference	-8.56	-0.07	-0.47	-0.25	-0.12	-0.08	-0.07	0.00	0.00	
	2-methylfuran-3-yl	Detailed	49.16	75.09	20.43	26.18	31.20	35.33	41.47	45.76	52.10	
		GA	48.44	74.92	20.56	26.30	31.32	35.43	41.53	45.81	52.12	
		% Difference	-1.46	-0.23	0.64	0.46	0.38	0.28	0.14	0.11	0.04	

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
2-methylfuran-4-yl	Detailed	48.97	74.99	20.47	26.24	31.26	35.39	41.52	45.78	52.11
	GA	48.44	74.92	20.56	26.30	31.32	35.43	41.53	45.81	52.12
	% Difference	-1.08	-0.09	0.44	0.23	0.19	0.11	0.02	0.07	0.02
2-methylfuran-5-yl	Detailed	48.97	75.13	20.79	26.48	31.46	35.55	41.62	45.87	52.16
	GA	48.44	74.92	20.56	26.30	31.32	35.43	41.53	45.81	52.12
	% Difference	-1.08	-0.28	-1.11	-0.68	-0.45	-0.34	-0.22	-0.13	-0.08
3-methylfuran	Detailed	-16.50	73.80	21.04	27.41	33.00	37.61	44.50	49.35	56.63
	GA	-16.68	73.88	21.03	27.40	32.99	37.58	44.45	49.32	56.59
	% Difference	1.09	0.11	-0.05	-0.04	-0.03	-0.08	-0.11	-0.06	-0.07
3-methylfuran-2-yl	Detailed	51.94	75.33	20.51	26.23	31.24	35.36	41.49	45.78	52.11
	GA	51.19	75.18	20.57	26.26	31.25	35.34	41.44	45.73	52.06
	% Difference	-1.44	-0.20	0.29	0.11	0.03	-0.06	-0.12	-0.11	-0.10
3-furylmethyl	Detailed	21.61	72.73	21.51	27.93	33.13	37.22	43.11	47.16	53.21
	GA	20.43	72.81	21.50	27.93	33.13	37.20	43.07	47.13	53.17
	% Difference	-5.46	0.11	-0.05	0.00	0.00	-0.05	-0.09	-0.06	-0.08
3-methylfuran-4-yl	Detailed	51.70	74.99	20.54	26.22	31.20	35.32	41.45	45.73	52.07
	GA	51.19	75.18	20.57	26.26	31.25	35.34	41.44	45.73	52.06

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
3-methylfuran-5-yl	% Difference	-0.99	0.25	0.15	0.15	0.16	0.06	-0.02	0.00	-0.02
	Detailed	51.36	75.07	20.81	26.50	31.45	35.53	41.61	45.85	52.14
	GA	51.19	75.18	20.57	26.26	31.25	35.34	41.44	45.73	52.06
2,5-dimethylfuran	% Difference	-0.33	0.15	-1.15	-0.91	-0.64	-0.53	-0.41	-0.26	-0.15
	Detailed	-29.78	80.99	26.71	34.06	40.72	46.35	55.00	61.22	70.62
	GA	-30.41	80.66	26.58	34.02	40.75	46.42	55.09	61.32	70.70
2-methyl-5-furanylmethylfuran	% Difference	2.12	-0.41	-0.49	-0.12	0.07	0.15	0.16	0.16	0.11
	Detailed	2.77	81.04	26.82	34.32	40.69	45.86	53.55	59.00	67.19
	GA	2.59	80.76	26.68	34.28	40.72	45.93	53.65	59.10	67.27
2,5-dimethylfuran-3-yl	% Difference	-6.50	-0.35	-0.52	-0.12	0.07	0.15	0.19	0.17	0.12
	Detailed	37.57	83.79	26.03	32.74	38.83	43.99	51.90	57.57	66.06
	GA	37.46	83.33	26.12	32.88	39.01	44.18	52.08	57.73	66.17
2,3-dimethylfuran	% Difference	-0.29	-0.55	0.35	0.43	0.46	0.43	0.35	0.28	0.17
	Detailed	-27.02	82.51	26.19	33.66	40.42	46.12	54.84	61.11	70.56
	GA	-27.66	82.29	26.59	33.98	40.68	46.33	55.00	61.24	70.64
3-methyl-2-furanylmethylfuran	% Difference	2.35	-0.27	1.53	0.95	0.64	0.46	0.29	0.21	0.11
	Detailed	5.31	81.31	26.32	33.96	40.40	45.63	53.42	58.90	67.14

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C _p						
				300	400	500	600	800	1000	1500
2-methyl-3-furanyl methylfuran	GA	5.34	81.02	26.69	34.24	40.65	45.84	53.56	59.02	67.21
	% Difference	0.56	-0.36	1.41	0.82	0.62	0.46	0.26	0.20	0.10
	Detailed	9.63	81.65	26.55	34.10	40.49	45.68	53.42	58.90	67.14
	GA	9.45	81.23	27.06	34.51	40.82	45.95	53.62	59.05	67.22
	% Difference	-1.87	-0.51	1.92	1.20	0.82	0.59	0.37	0.25	0.12
	Detailed	40.20	83.80	25.58	32.41	38.59	43.80	51.78	57.48	66.00
2,3-dimethylfuran-4-yl	GA	40.21	83.59	26.13	32.84	38.94	44.09	51.99	57.65	66.11
	% Difference	0.02	-0.25	2.15	1.33	0.91	0.66	0.41	0.30	0.17
	Detailed	40.06	83.94	25.99	32.73	38.85	44.01	51.93	57.59	66.07
2,3-dimethylfuran-5-yl	GA	40.21	83.59	26.13	32.84	38.94	44.09	51.99	57.65	66.11
	% Difference	0.37	-0.42	0.54	0.34	0.23	0.18	0.12	0.10	0.06
	Detailed	-27.26	82.40	26.66	34.00	40.65	46.28	54.93	61.18	70.59
2,4-dimethylfuran	GA	-27.66	82.29	26.59	33.98	40.68	46.33	55.00	61.24	70.64
	% Difference	1.48	-0.13	-0.26	-0.06	0.07	0.11	0.13	0.10	0.07
	Detailed	5.81	81.22	26.61	34.16	40.56	45.75	53.48	58.93	67.16
4-methyl-2-furanyl methylfuran	GA	5.34	81.02	26.69	34.24	40.65	45.84	53.56	59.02	67.21
	% Difference	-8.09	-0.25	0.30	0.23	0.22	0.20	0.15	0.15	0.07

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C _p						
				300	400	500	600	800	1000	1500
2,4-dimethylfuran-3-yl	Detailed	40.08	83.78	26.05	32.71	38.78	43.91	51.83	57.49	65.99
	GA	40.21	83.59	26.13	32.84	38.94	44.09	51.99	57.65	66.11
	% Difference	0.32	-0.23	0.31	0.40	0.41	0.41	0.31	0.28	0.18
2-methyl-4-furanylmethylfuran	Detailed	9.56	81.26	27.21	34.58	40.84	45.94	53.58	59.00	67.18
	GA	9.45	81.23	27.06	34.51	40.82	45.95	53.62	59.05	67.22
	% Difference	-1.15	-0.04	-0.55	-0.20	-0.05	0.02	0.07	0.08	0.06
2,4-dimethylfuran-5-yl	Detailed	40.27	84.05	26.19	32.83	38.89	44.02	51.93	57.59	66.08
	GA	40.21	83.59	26.13	32.84	38.94	44.09	51.99	57.65	66.11
	% Difference	-0.15	-0.55	-0.23	0.03	0.13	0.16	0.12	0.10	0.05
3,4-dimethylfuran	Detailed	-24.87	80.79	26.93	34.15	40.75	46.33	54.96	61.18	70.59
	GA	-24.91	81.18	26.60	33.94	40.61	46.24	54.91	61.16	70.58
	% Difference	0.15	0.48	-1.23	-0.61	-0.34	-0.19	-0.09	-0.03	-0.01
3,4-dimethylfuran-2-yl	Detailed	42.40	83.70	26.46	33.03	39.03	44.12	51.97	57.62	66.08
	GA	42.96	83.85	26.14	32.80	38.87	44.00	51.90	57.57	66.05
	% Difference	1.32	0.18	-1.21	-0.70	-0.41	-0.27	-0.13	-0.09	-0.05
3-methyl-4-furanylmethylfuran	Detailed	12.00	80.96	27.44	34.72	40.91	45.99	53.59	59.00	67.18
	GA	12.20	81.49	27.07	34.47	40.75	45.86	53.53	58.97	67.16
	% Difference	1.67	0.65	-1.35	-0.72	-0.39	-0.28	-0.11	-0.05	-0.03

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
2-ethylfuran	Detailed	-24.23	83.85	26.72	34.65	41.55	47.22	55.74	61.80	70.94
	GA	-24.15	83.94	26.74	34.72	41.54	47.19	55.76	61.79	70.93
	% Difference	-0.33	0.11	0.07	0.20	-0.02	-0.06	0.04	-0.02	-0.01
2-ethylfuran-2-yl (Allylic)	Detailed	7.77	81.92	25.89	33.64	40.25	45.59	53.49	59.02	67.27
	GA	7.65	82.13	25.93	33.66	40.25	45.57	53.46	59.00	67.25
	% Difference	-1.54	0.26	0.15	0.06	0.00	-0.04	-0.06	-0.03	-0.03
2-methyl-5-ethylfuran	Detailed	-35.05	92.45	32.35	41.38	49.21	55.91	66.34	73.69	84.97
	GA	-35.13	92.35	32.30	41.30	49.23	55.94	66.31	73.71	84.98
	% Difference	0.23	-0.11	-0.15	-0.19	0.04	0.05	-0.05	0.03	0.01
2-methyl-5-ethylfuran-5-yl (Allylic)	Detailed	-3.44	90.76	31.56	40.26	47.94	54.31	63.99	70.89	81.28
	GA	-3.33	90.54	31.49	40.24	47.94	54.32	64.01	70.92	81.30
	% Difference	-3.20	-0.24	-0.22	-0.05	0.00	0.02	0.03	0.04	0.02
2-vinylfuran	Detailed	5.12	77.95	25.89	33.21	39.33	44.23	51.34	56.18	63.21
	GA	5.18	77.98	25.98	33.29	39.38	44.26	51.33	56.18	63.21
	% Difference	1.17	0.04	0.35	0.24	0.13	0.07	-0.02	0.00	0.00
2-methyl-5-vinylfuran	Detailed	-5.73	86.44	31.65	39.95	47.12	53.03	61.89	68.10	77.26
	GA	-5.80	86.40	31.54	39.87	47.07	53.01	61.88	68.10	77.26

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
	% Difference	1.22	-0.05	-0.35	-0.20	-0.11	-0.04	-0.02	0.00	0.00
2-furanol	Detailed	-50.00	72.40	20.58	25.99	30.43	33.94	38.95	42.36	47.44
	GA	-49.29	72.57	20.67	26.05	30.46	33.93	38.90	42.32	47.40
	% Difference	-1.42	0.23	0.43	0.24	0.08	-0.02	-0.13	-0.10	-0.07
2-Furanyloxy	Detailed	-34.94	71.08	18.70	24.03	28.31	31.64	36.32	39.43	43.86
	GA	-34.23	71.25	18.79	24.09	28.34	31.63	36.27	39.39	43.82
	% Difference	-2.04	0.24	0.48	0.25	0.11	-0.03	-0.14	-0.10	-0.09
3-furanol	Detailed	-44.89	71.68	20.84	26.38	30.82	34.28	39.20	42.54	47.52
	GA	-45.11	71.97	20.80	26.34	30.79	34.26	39.18	42.54	47.52
	% Difference	0.50	0.40	-0.20	-0.17	-0.11	-0.06	-0.04	0.00	0.00
3-furanyloxy	Detailed	-16.82	71.28	18.86	24.20	28.50	31.83	36.49	39.58	43.95
	GA	-17.04	71.57	18.82	24.16	28.47	31.81	36.47	39.58	43.95
	% Difference	1.31	0.41	-0.21	-0.17	-0.11	-0.06	-0.05	0.00	0.00
5-methyl-2-furanol	Detailed	-60.28	81.25	26.28	32.59	38.10	42.63	49.43	54.22	61.44
	GA	-60.27	80.99	26.23	32.63	38.15	42.68	49.45	54.24	61.45
	% Difference	-0.01	-0.32	-0.17	0.11	0.14	0.11	0.05	0.04	0.01
5-methyl-3-furanol	Detailed	-55.59	80.60	26.41	32.97	38.51	43.01	49.70	54.41	61.53

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		<i>C_p</i>								
		$\Delta_f H^\circ$	S [°]	300	400	500	600	800	1000	1500
2-methoxyfuran	GA	-56.09	80.39	26.36	32.92	38.48	43.01	49.73	54.46	61.57
	% Difference	0.89	-0.26	-0.19	-0.15	-0.08	0.00	0.06	0.09	0.07
	Detailed	-44.62	81.52	25.57	32.57	38.43	43.13	50.00	54.78	61.88
3-methoxyfuran	GA	-44.74	81.62	25.48	32.47	38.38	43.11	50.01	54.82	61.91
	% Difference	0.26	0.13	-0.35	-0.30	-0.14	-0.04	0.01	0.08	0.05
	Detailed	-41.09	81.12	25.55	32.67	38.64	43.40	50.32	55.07	62.06
2-formylfuran	GA	-40.56	81.02	25.61	32.76	38.71	43.44	50.29	55.04	62.03
	% Difference	-1.28	-0.13	0.24	0.28	0.19	0.09	-0.05	-0.05	-0.05
	Detailed	-37.57	75.83	22.27	28.55	33.87	38.14	44.35	48.53	54.35
2-formylfuran-2-yl	GA	-37.11	76.30	22.18	28.48	33.79	38.07	44.24	48.43	54.22
	% Difference	-1.23	0.61	-0.39	-0.24	-0.23	-0.19	-0.25	-0.22	-0.23
	Detailed	1.32	76.76	21.65	27.28	31.95	35.64	40.90	44.39	49.31
3-formylfuran	GA	1.78	77.23	21.56	27.21	31.87	35.57	40.79	44.29	49.18
	% Difference	34.85	0.61	-0.42	-0.26	-0.25	-0.20	-0.27	-0.23	-0.26
	Detailed	-36.78	76.13	22.36	28.61	33.90	38.17	44.37	48.53	54.24
	GA	-37.29	76.35	22.38	28.65	33.95	38.21	44.35	48.49	54.17
	% Difference	1.38	0.29	0.08	0.13	0.14	0.11	-0.04	-0.07	-0.14

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
5-methyl-2-formylfuran	Detailed	-48.80	84.67	27.80	35.10	41.52	46.84	54.83	60.39	68.35
	GA	-48.09	84.72	27.74	35.06	41.48	46.82	54.79	60.35	68.27
	% Difference	-1.46	0.06	-0.21	-0.12	-0.10	-0.04	-0.06	-0.06	-0.11
5-methyl-3-formylfuran	Detailed	-47.97	84.93	28.12	35.36	41.75	47.04	54.92	60.31	67.95
	GA	-48.27	84.77	27.94	35.23	41.64	46.96	54.90	60.41	68.22
	% Difference	0.63	-0.18	-0.63	-0.38	-0.26	-0.17	-0.04	0.16	0.39
4,5-dimethyl-2-formylfuran	Detailed	-56.96	93.70	32.83	41.30	48.90	55.33	65.17	72.15	82.29
	GA	-56.32	93.39	33.31	41.60	49.10	55.48	65.25	72.19	82.26
	% Difference	-1.12	-0.33	1.45	0.73	0.40	0.28	0.12	0.06	-0.04
2,5-diformylfuran	Detailed	-65.20	86.73	29.15	36.25	42.33	47.29	54.58	59.43	65.83
	GA	-65.77	86.02	28.90	36.10	42.21	47.22	54.49	59.38	65.84
	% Difference	0.87	-0.81	-0.85	-0.42	-0.29	-0.16	-0.16	-0.09	0.01
2-acetyl furan	Detailed	-50.26	85.55	28.02	35.42	41.70	46.79	54.30	59.51	67.19
	GA	-49.46	86.00	27.97	35.41	41.72	46.83	54.36	59.61	67.31
	% Difference	-1.60	0.53	-0.19	-0.02	0.06	0.10	0.12	0.17	0.17
3-acetyl furan	Detailed	-48.88	87.10	28.10	35.51	41.79	46.86	54.35	59.54	67.21
	GA	-49.64	86.05	28.17	35.58	41.88	46.97	54.47	59.67	67.26
	% Difference	1.56	-1.21	0.26	0.20	0.22	0.23	0.23	0.21	0.08

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
5-methyl-2-acetyl furan	Detailed	-61.42	94.38	33.55	41.99	49.38	55.52	64.81	71.39	81.20
	GA	-60.44	94.41	33.53	41.99	49.41	55.58	64.91	71.53	81.36
	% Difference	-1.60	0.03	-0.06	0.01	0.06	0.11	0.16	0.20	0.19
5-methyl-3-acetyl furan	Detailed	-60.04	94.59	33.72	42.07	49.40	55.51	64.77	71.35	81.18
	GA	-60.62	94.46	33.73	42.16	49.57	55.72	65.02	71.59	81.31
	% Difference	0.97	-0.14	0.03	0.21	0.34	0.38	0.39	0.33	0.16
2,5-dimethyl-3-acetyl furan	Detailed	-71.13	102.18	39.37	48.90	57.55	64.90	76.14	84.09	95.82
	GA	-71.60	102.88	39.29	48.74	57.26	64.47	75.57	83.51	95.36
	% Difference	0.66	0.68	-0.20	-0.32	-0.51	-0.66	-0.74	-0.69	-0.48
2-hydroxymethyl furan	Detailed	-52.58	83.03	25.03	31.75	37.56	42.29	49.26	54.11	61.37
	GA	-53.03	81.70	25.09	31.78	37.58	42.29	49.22	54.09	61.36
	% Difference	0.85	-1.60	0.25	0.10	0.04	0.00	-0.08	-0.04	-0.02
2-furylmethanoxy	Detailed	1.81	82.03	24.19	30.97	36.58	41.03	47.43	51.80	58.15
	GA	1.36	80.70	24.25	31.00	36.60	41.03	47.39	51.78	58.14
	% Difference	-24.86	-1.62	0.25	0.10	0.05	0.00	-0.08	-0.04	-0.02
5-methyl-2-hydroxymethyl furan	Detailed	-63.65	89.59	30.77	38.45	45.32	51.07	59.79	66.00	75.39
	GA	-64.01	90.12	30.65	38.36	45.27	51.04	59.77	66.01	75.41

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
5-methyl-3-hydroxymethylfuran	% Difference	0.57	0.59	-0.40	-0.24	-0.12	-0.06	-0.03	0.01	0.03
	Detailed	-61.90	90.72	30.87	38.54	45.38	51.10	59.80	66.01	75.40
	GA	-61.26	90.38	30.66	38.32	45.20	50.95	59.68	65.93	75.35
5-hydroxymethyl-2-formylfuran	% Difference	-1.04	-0.37	-0.66	-0.56	-0.39	-0.30	-0.21	-0.12	-0.06
	Detailed	-81.86	91.68	31.59	39.15	45.76	51.22	59.32	64.92	72.93
	GA	-81.69	92.80	31.81	39.40	46.00	51.44	59.47	65.04	72.98
2-furoic acid	% Difference	-0.21	1.22	0.71	0.65	0.52	0.44	0.25	0.19	0.07
	Detailed	-98.49	80.86	25.85	32.95	38.79	43.40	49.91	54.16	59.82
	GA	-98.47	81.42	25.84	32.94	38.76	43.34	49.78	54.01	0.00
3-furoic acid	% Difference	-0.02	0.70	-0.03	-0.04	-0.08	-0.13	-0.26	-0.27	-100.00
	Detailed	-99.31	81.15	25.98	33.07	38.89	43.47	49.91	54.08	59.66
	GA	-98.65	81.47	26.04	33.11	38.92	43.48	49.89	54.07	0.00
5-methyl-2-furoic acid	% Difference	-0.66	0.39	0.25	0.12	0.08	0.03	-0.04	-0.03	-100.00
	Detailed	-109.75	89.72	31.43	39.56	46.50	52.14	60.41	65.99	73.75
	GA	-109.45	89.84	31.40	39.52	46.45	52.09	60.33	65.93	0.00
5-methyl-3-furoic acid	% Difference	-0.27	0.13	-0.09	-0.09	-0.10	-0.09	-0.13	-0.10	-100.00
	Detailed	-110.37	89.85	31.63	39.70	46.59	52.19	60.36	65.87	73.61

Table 1: Comparison of theoretical thermochemical functions (Detailed) with optimized group additivity values (GA) for stable and radical species. $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹).

Species		$\Delta_f H^\circ$	S [°]	C_p						
				300	400	500	600	800	1000	1500
2,5-dimethyl-3-furoic acid	GA	-109.63	89.89	31.60	39.69	46.61	52.23	60.44	65.99	0.00
	% Difference	-0.67	0.04	-0.09	-0.02	0.03	0.08	0.14	0.17	-100.00
	Detailed	-121.80	98.29	37.15	46.23	54.23	60.88	70.86	77.77	87.65
	GA	-120.61	98.30	37.16	46.27	54.30	60.98	70.99	77.91	0.00
	% Difference	-0.97	0.01	0.04	0.09	0.14	0.17	0.19	0.18	-100.00
	Detailed	-187.05	96.80	36.28	45.04	52.17	57.78	65.61	70.54	76.70
2,5-difuroic acid	GA	-188.49	96.26	36.22	45.02	52.15	57.76	65.57	70.54	0.00
	% Difference	0.77	-0.56	-0.16	-0.05	-0.04	-0.03	-0.06	0.00	-100.00

3 Optimized Group Contributions

Table 2: Optimized group contributions to the $\Delta_f H^\circ$ (kcal mol⁻¹), S[°] and C_p (cal mol⁻¹ K⁻¹) of stable validation targets. Groups in *italics* were not optimized as part of *this work*.

Group	$\Delta_f H^\circ$	S	300	400	500	600	C _p	800	1000	1500
CF/H	6.19	12.19	2.50	3.39	4.16	4.78	5.70	6.31	7.23	
CF/C	8.67	5.43	4.79	5.86	6.85	7.70	9.00	9.85	11.21	
CF/H/O	5.59	12.85	1.36	2.20	2.89	3.42	4.17	4.72	5.34	
CF/C/O	5.32	5.83	3.64	4.71	5.65	6.43	7.56	8.34	9.38	
CF/CD/O	24.08	-0.98	3.39	4.16	4.73	5.17	5.76	6.11	6.39	
CF/CO/O	-1.28	6.91	4.47	5.33	6.04	6.63	7.41	7.91	10.00	
CF/O/O	11.30	5.63	2.62	2.97	3.22	3.39	3.61	3.76	3.80	
CF/O	16.08	4.37	3.89	4.45	4.82	5.08	5.42	5.57	5.81	
CF/CO	-0.86	6.30	5.81	6.69	7.47	8.13	9.05	9.56	11.84	
C/CF/H3	-10.71	17.62	3.28	4.07	4.93	5.74	7.16	8.30	10.01	
C/CF/C/H2	-5.40	-2.48	2.74	3.49	4.05	4.58	5.50	5.77	7.10	
C/CF/C3	0.60	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
C/CF/H2/O	-6.24	-6.68	2.86	3.88	4.69	5.17	5.50	5.81	5.26	
CD/CF/H	-11.14	-0.98	3.39	4.16	4.73	5.17	5.76	6.11	6.39	
CO/CF/H	-21.79	17.04	3.61	4.49	5.27	5.94	7.01	7.76	6.96	
CO/CF/C	-23.96	-1.49	3.21	3.58	3.80	3.91	4.11	4.17	2.47	
CO/CF/O	-25.05	-2.34	3.47	3.95	4.44	4.91	5.35	5.54	12.41	
O/CF2	-32.01	15.12	7.74	9.68	11.27	12.52	14.25	15.42	17.46	
O/CF/H	-46.55	14.59	3.95	4.42	4.76	5.04	5.47	5.80	6.34	
O/CF/C	-32.00	-4.59	2.57	3.00	3.28	3.43	3.55	3.53	3.27	
<i>C/CO/H3</i>	-10.18	30.41	6.19	7.84	9.40	10.79	13.02	14.77	17.58	
<i>O/C/H</i>	-38.07	30.20	4.49	4.53	4.76	5.19	6.34	7.18	9.46	
<i>C/H3/O</i>	-10.00	30.41	6.19	7.84	9.40	10.79	13.03	14.77	17.58	

Table 2: Optimized group contributions to the $\Delta_f H^\circ$ (kcal mol $^{-1}$), S° and C_p (cal mol $^{-1}$ K $^{-1}$) of stable validation targets. Groups in italics were not optimized as part of *this work*.

Group	$\Delta_f H^\circ$	S	300	400	500	600	C_p	800	1000	1500
<i>O/CO/H</i>	-58.10	24.50	3.80	5.00	5.80	6.30	7.20	7.80		
<i>C/C/H3</i>	-10.03	30.42	6.26	7.86	9.36	10.68	12.88	14.92	17.19	
<i>CD/H2</i>	6.28	27.59	5.10	6.31	7.44	8.42	9.99	11.20	13.17	

Table 3: Optimized bond dissociation group contributions to the $\Delta_f H^\circ$ (kcal mol $^{-1}$), S° and C_p (cal mol $^{-1}$ K $^{-1}$) of validation targets.

Group	$\Delta_f H^\circ$	S°	300	400	500	600	C_p	800	1000	1500
FJ	119.97	1.36	-0.46	-1.14	-1.74	-2.24	-3.01	-3.59	-4.53	
F2CH2J	85.10	-3.46	0.10	0.26	-0.03	-0.49	-1.44	-2.22	-3.43	
F3CH2J	89.21	-3.25	0.47	0.53	0.14	-0.38	-1.38	-2.19	-3.42	
F2CHJCH3	83.90	-1.81	-0.81	-1.06	-1.29	-1.62	-2.30	-2.79	-3.68	
F2OJ	67.16	-1.32	-1.88	-1.96	-2.12	-2.30	-2.63	-2.93	-3.58	
F3OJ	80.17	-0.40	-1.98	-2.18	-2.32	-2.45	-2.71	-2.96	-3.57	
F2CJO	90.99	0.93	-0.62	-1.27	-1.92	-2.50	-3.45	-4.14	-5.04	
F2CH2OJ	106.98	0.25	0.53	0.24	-0.27	-0.76	-1.54	-2.13	-3.15	

4 S P I C
T P via G A

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
Furan	C ₄ H ₄ O	O/CF ₂	1	2	0	0
		CF/H/O	2			
		CF/H	2			
Furan-2-yl	C ₄ H ₃ O	O/CF ₂	1	1	0	1
		CF/H/O	2			
		CF/H	2			
		FJ	1			
Furan-3-yl	C ₄ H ₃ O	O/CF ₂	1	1	0	1
		CF/H/O	2			
		CF/H	2			
		FJ	1			
2-methylfuran	C ₅ H ₆ O	O/CF ₂	1	3	1	0
		CF/H/O	1			
		CF/H	2			
		CF/C/O	1			
		C/CF/H ₃	1			
2-furanylmethyl	C ₅ H ₅ O	O/CF ₂	1	1	0	1
		CF/H/O	1			
		CF/H	2			
		CF/C/O	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
		C/CF/H3	1			
		F2CH2J	1			
		O/CF2	1	3	0	1
		CF/H/O	1			
2-methylfuran-3-yl	C5H5O	CF/H	2			
		CF/C/O	1			
		C/CF/H3	1			
		FJ	1			
		O/CF2	1	3	0	1
		CF/H/O	1			
2-methylfuran-4-yl	C5H5O	CF/H	2			
		CF/C/O	1			
		C/CF/H3	1			
		FJ	1			
		O/CF2	1	3	0	1
		CF/H/O	1			
2-methylfuran-5-yl	C5H5O	CF/H	2			
		CF/C/O	1			
		C/CF/H3	1			
		FJ	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
3-methylfuran	C ₅ H ₆ O	O/CF ₂	1	3	1	0
		CF/H/O	2			
		CF/C	1			
		C/CF/H ₃	1			
		CF/H	1			
3-methylfuran-2-yl	C ₅ H ₅ O	O/CF ₂	1	3	0	1
		CF/H/O	2			
		CF/C	1			
		C/CF/H ₃	1			
		CF/H	1			
3-furanylmethyl	C ₅ H ₅ O	FJ	1			
		O/CF ₂	1	1	0	1
		CF/H/O	2			
		CF/C	1			
		C/CF/H ₃	1			
3-methylfuran-4-yl	C ₅ H ₅ O	CF/H	1			
		F3CH2J	1			
		O/CF ₂	1	3	0	1
		CF/H/O	2			
		CF/C	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
3-methylfuran-5-yl	C5H5O	CF/H	1			
		FJ	1			
		O/CF2	1	3	0	1
		CF/H/O	2			
		CF/C	1			
		C/CF/H3	1			
		CF/H	1			
		FJ	1			
		O/CF2	1	18	2	0
		CF/C/O	2			
2,5-dimethylfuran	C6H8O	C/CF/H3	2			
		CF/H	2			
		O/CF2	1	3	1	1
		CF/C/O	2			
		C/CF/H3	2			
2-methyl-5-furanylmethylfuran	C6H7O	CF/H	2			
		F2CH2J	1			
		O/CF2	1	9	1	1
		CF/C/O	2			
2,5-dimethylfuran-3-yl	C6H7O	C/CF/H3	2			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2,3-dimethylfuran	C ₆ H ₈ O	CF/H	2			
		FJ	1			
		O/CF ₂	1	9	2	0
		CF/C/O	1			
		CF/C	1			
		CF/H	2			
		CF/H/O	1			
		C/CF/H ₃	2			
		O/CF ₂	1	3	1	1
		CF/C/O	1			
3-methyl-2-furanylmethylfuran	C ₆ H ₇ O	CF/C	1			
		CF/H	2			
		CF/H/O	1			
		C/CF/H ₃	2			
		F2CH2J	1			
		O/CF ₂	1	3	1	1
2-methyl-3-furanylmethylfuran	C ₆ H ₇ O	CF/C/O	1			
		CF/C	1			
		CF/H	2			
		CF/H/O	1			
		C/CF/H ₃	2			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2,3-dimethylfuran-4-yl	C ₆ H ₇ O	F3CH₂J	1			
		O/CF ₂	1	9	2	1
		CF/C/O	1			
		CF/C	1			
		CF/H	2			
		CF/H/O	1			
		C/CF/H ₃	2			
		FJ	1			
		O/CF ₂	1	9	2	1
		CF/C/O	1			
2,3-dimethylfuran-5-yl	C ₆ H ₇ O	CF/C	1			
		CF/H	2			
		CF/H/O	1			
		C/CF/H ₃	2			
		FJ	1			
		O/CF ₂	1	9	2	0
2,4-dimethylfuran	C ₆ H ₈ O	CF/C/O	1			
		CF/H	1			
		CF/C	1			
		CF/H/O	1			
		C/CF/H ₃	2			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
4-methyl-2-furanyl methylfuran	C ₆ H ₇ O	O/CF ₂	1	3	1	1
		CF/C/O	1			
		CF/H	1			
		CF/C	1			
		CF/H/O	1			
		C/CF/H ₃	2			
		F2CH2J	1			
2,4-dimethylfuran-3-yl	C ₆ H ₇ O	O/CF ₂	1	9	1	1
		CF/C/O	1			
		CF/H	1			
		CF/C	1			
		CF/H/O	1			
		C/CF/H ₃	2			
		FJ	1			
2-methyl-4-furanyl methylfuran	C ₆ H ₇ O	O/CF ₂	1	3	1	1
		CF/C/O	1			
		CF/H	1			
		CF/C	1			
		CF/H/O	1			
		C/CF/H ₃	2			
		F3CH2J	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2,4-dimethylfuran-5-yl	C ₆ H ₇ O	O/CF ₂	1	9	1	1
		CF/C/O	1			
		CF/H	1			
		CF/C	1			
		CF/H/O	1			
		C/CF/H ₃	2			
		FJ	1			
3,4-dimethylfuran	C ₆ H ₈ O	O/CF ₂	1	18	2	0
		CF/H/O	2			
		CF/C	2			
		C/CF/H ₃	2			
3,4-dimethylfuran-2-yl	C ₆ H ₇ O	O/CF ₂	1	9	2	1
		CF/H/O	2			
		CF/C	2			
		C/CF/H ₃	2			
		FJ				
3-methyl-4-furanylmethylfuran	C ₆ H ₇ O	O/CF ₂	1	3	1	1
		CF/H/O	2			
		CF/C	2			
		C/CF/H ₃	2			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
F3CH2J						
2-ethylfuran	C ₆ H ₈ O	O/CF ₂	1	3	2	0
		CF/C/O	1			
		C/CF/C/H ₂	1			
		C/C/H ₃	1			
		CF/H	2			
		CF/H/O	1			
2-ethylfuran-2-yl (allylic)	C ₆ H ₇ O	O/CF ₂	1	3	1	1
		CF/C/O	1			
		C/CF/C/H ₂	1			
		C/C/H ₃	1			
		CF/H	2			
		CF/H/O	1			
2-methyl-5-ethylfuran	C ₇ H ₁₀ O	F2CHJCH3		1		
		O/CF ₂	1	9	3	0
		CF/C/O	2			
		C/CF/H ₃	1			
		CF/H	2			
		C/CF/C/H ₂	1			
34		C/C/H ₃	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2-methyl-5-ethylfuran-5-yl (secondary allylic)	C7H9O	O/CF2	1	9	2	1
		CF/C/O	2			
		C/CF/H3	1			
		CF/H	2			
		C/CF/C/H2	1			
		C/C/H3	1			
		F2CHJCH3	1			
2-vinylfuran	C6H6O	O/CF2	1	1	1	0
		CF/H/O	1			
		CF/H	2			
		CF/CD/O	1			
		CD/CF/H	1			
		CD/H2	1			
2-methyl-5-vinylfuran	C7H8O	O/CF2	1	3	2	0
		CF/C/O	1			
		C/CF/H3	1			
		CF/H	2			
		CF/CD/O	1			
		CD/CF/H	1			
2-furanol	C4H4O2	CD/H2	1			
		O/CF2	1	1	1	0

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2-furanyloxy	C ₄ H ₃ O ₂	CF/H/O	1			
		CF/H	2			
		CF/O/O	1			
		O/CF/H	1			
		O/CF ₂	1	1	1	1
		CF/H/O	1			
		CF/H	2			
		CF/O/O	1			
		O/CF/H	1			
		F2OJ	1			
3-furanol	C ₄ H ₄ O ₂	O/CF ₂	1	1	1	0
		CF/H/O	2			
		CF/H	1			
		CF/O	1			
		O/CF/H	1			
3-furanyloxy	C ₄ H ₃ O ₂	O/CF ₂	1	1	1	1
		CF/H/O	2			
		CF/H	1			
		CF/O	1			
		O/CF/H	1			
		F3OJ	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
5-methyl-2-furanol	C ₅ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/O/O	1			
		O/CF/H	1			
		CF/H	2			
		CF/C/O	1			
		C/CF/H ₃	1			
5-methyl-3-furanol	C ₅ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/H/O	1			
		CF/O	1			
		O/CF/H	1			
		CF/H	1			
		CF/C/O	1			
2-formylfuran	C ₅ H ₄ O ₂	C/CF/H ₃	1			
		O/CF ₂	1	1	1	0
		CF/CO/O	1			
		CO/CF/H	1			
		CF/H	2			
		CF/H/O	1			
2-formylfuran-2-yl	C ₅ H ₄ O ₂	O/CF ₂	1	1	1	1
		CF/CO/O	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
		CO/CF/H	1			
		CF/H	2			
		CF/H/O	1			
		F2CJO	1			
3-formylfuran	C ₅ H ₄ O ₂	O/CF ₂	1	1	1	0
		CF/H/O	2			
		CF/CO	1			
		CO/CF/H	1			
		CF/H	1			
5-methyl-2-formylfuran	C ₆ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/CO/O	1			
		CO/CF/H	1			
		CF/H	2			
		CF/C/O	1			
		C/CF/H ₃	1			
5-methyl-3-formylfuran	C ₆ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/H/O	1			
		CF/CO	1			
		CO/CF/H	1			
		CF/H	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
4,5-dimethyl-2-formylfuran	C7H8O2	CF/C/O	1			
		C/CF/H3	1			
		O/CF2	1	9	3	0
		CF/CO/O	1			
		CO/CF/H	1			
		CF/H	1			
		CF/C	1			
		C/CF/H3	1			
		CF/C/O	1			
		C/CF/H3	1			
2,5-diformylfuran	C6H4O2	O/CF2	1	18	2	0
		CF/CO/O	2			
		CO/CF/H	2			
		CF/H	2			
2-acetyl furan	C6H6O2	O/CF2	1	3	2	0
		CF/CO/O	1			
		CO/CF/C	1			
		C/CO/H3	1			
		CF/H	2			
		CF/H/O	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
3-acetyl furan	C ₆ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/H/O	2			
		CF/CO	1			
		CO/CF/C	1			
		C/CO/H ₃	1			
		CF/H/O	1			
$\ddot{\text{O}}^+$ 5-methyl-2-acetyl furan	C ₇ H ₈ O ₂	O/CF ₂	1	9	3	0
		CF/CO/O	1			
		CO/CF/C	1			
		C/CO/H ₃	1			
		CF/H	2			
		CF/C/O	1			
5-methyl-3-acetyl furan	C ₇ H ₈ O ₂	C/CF/H ₃	1			
		O/CF ₂	1	9	3	0
		CF/H/O	1			
		CF/CO	1			
		CO/CF/C	1			
		C/CO/H ₃	1			
		CF/H	1			
		CF/C/O	1			
		C/CF/H ₃	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2,5-dimethyl-3-acetyl furan	C ₈ H ₁₀ O ₂	O/CF ₂	1	27	4	0
		CF/C/O	2			
		C/CF/H ₃	2			
		CF/H	1			
		CF/CO	1			
		CO/CF/C	1			
		C/CO/H ₃	1			
2-hydroxymethylfuran	C ₅ H ₆ O ₂	O/CF ₂	1	1	2	0
		CF/C/O	1			
		C/CF/H ₂ /O	1			
		O/C/H	1			
		CF/H	2			
		CF/H/O	1			
2-furylmethoxy	C ₅ H ₆ O ₂	O/CF ₂	1	1	1	1
		CF/C/O	1			
		C/CF/H ₂ /O	1			
		O/C/H	1			
		CF/H	2			
		CF/H/O	1			
		F2CH2OJ	1			
		O/CF ₂	1	3	3	0
5-methyl-2-hydroxymethylfuran	C ₆ H ₈ O ₂					

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
5-methyl-3-hydroxymethylfuran	C ₆ H ₈ O ₂	CF/C/O	1			
		C/CF/H ₂ /O	1			
		O/C/H	1			
		CF/H	2			
		CF/C/O	1			
		C/CF/H ₃	1			
		O/CF ₂	1	3	3	0
		CF/H/O	1			
		CF/C	1			
		C/CF/H ₂ /O	1			
5-hydroxymethyl-2-formylfuran	C ₆ H ₆ O ₃	O/C/H	1			
		CF/H	1			
		CF/C/O	1			
		C/CF/H ₃	1			
		O/CF ₂	1	1	3	0
		CF/CO/O	1			
		CO/CF/H	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2-methoxyfuran	C ₅ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/O/O	1			
		O/CF/C	1			
		C/H ₃ /O	1			
		CF/H	2			
		CF/H/O	1			
3-methoxyfuran	C ₅ H ₆ O ₂	O/CF ₂	1	3	2	0
		CF/H/O	2			
		CF/O	1			
		O/CF/C	1			
		C/H ₃ /O	1			
		CF/H/O	1			
2-furoic acid	C ₅ H ₄ O ₃	O/CF ₂	1	1	2	0
		CF/CO/O	1			
		CO/CF/O	1			
		O/CO/H	1			
		CF/H	2			
		CF/H/O	1			
3-furoic acid	C ₅ H ₄ O ₃	O/CF ₂	1	1	2	0
		CF/H/O	2			
		CF/CO	1			

Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
5-methyl-2-furoic acid	C6H6O3	CO/CF/O	1			
		O/CO/H	1			
		CF/H/O	1			
		O/CF2	1	3	3	0
		CF/CO/O	1			
		CO/CF/O	1			
		O/CO/H	1			
		CF/H	2			
		CF/C/O	1			
5-methyl-3-furoic acid	C6H6O3	C/CF/H3	1			
		O/CF2	1	3	3	0
		CF/H/O	1			
		CF/CO	1			
		CO/CF/O	1			
2,5-dimethyl-3-furoic acid	C7H8O3	O/CO/H	1			
		CF/H	1			
		CF/C/O	1			
		C/CF/H3	1			
		O/CF2	1	9	4	0
		CF/C/O	2			
		C/CF/H3	2			

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Table 4: Group contributions, symmetry numbers, number of rotors and unpaired electrons for molecules used to develop rules are provided below. Bond dissociation (BD) groups are emboldened.

Species	Molecular Formula	Group	Quantity	Symmetry	Rotors	Unpaired Electrons
2,5-difuroic acid	$C_6H_4O_5$	CF/CO	1			
		CO/CF/O	1			
		O/CO/H	1			
		CF/H	1			
		O/CF ₂	1	18	4	0
		CF/CO/O	2			
		CO/CF/O	2			
		O/CO/H	2			
		CF/H	2			