



Capturing intraoperative process deviations: The glitch method

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TITLE PAGE**Capturing intraoperative process deviations: The glitch method**

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ABSTRACT

Objectives

To develop a sensitive reliable tool for enumerating and evaluating technical process imperfections during surgical operations.

Design

Prospective cohort study with direct observation.

Setting

Operating theatres on five sites in three NHS Trusts.

Participants

Staff taking part in elective and emergency surgical procedures in Orthopaedics, Trauma, Vascular and Plastic surgery; including anaesthetists, surgeons, nurses and operating department practitioners.

Outcome measures

Reliability and validity of the glitch count method; frequency, type, temporal pattern and rate of glitches in relation to site and surgical speciality.

Results

The glitch count has construct and face validity, and category agreement between observers is good (Kappa = 0.7). Redundancy between pairs of observers significantly improves sensitivity over a single observer. 429 operations were observed and 5742 glitches recorded (mean 14 per operation, range 0-83). Speciality-specific glitch rates varied from 6.9 to 8.3 per hour of operating (ns). The distribution of glitch categories was strikingly similar across specialities, with distractions the commonest type in all cases. The difference in glitch rate between speciality teams operating at different sites was larger than that between specialities (range 6.3 – 10.5 per hour, $p < 0.001$). 40% of glitches occurred in the first quarter of an operation, and only 10% occurred in the final quarter.

Conclusions

The glitch method allows collection of a rich dataset suitable for analysing changes following interventions to improve process safety, and appears reliable and sensitive. Glitches occur more

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frequently in the early stages of an operation. Hospital environment, culture and work systems may influence operative process more strongly than speciality.

For peer review only

ARTICLE SUMMARY

Article focus

- to study interventions to improve safety and reliability of theatre processes, accurate methods are needed to identify process glitches
- a direct observation method using pairs of observers with different skill sets should provide high sensitivity in identifying and categorising process glitches
- such a developed and validated method can be used to study the factors which affect the frequency and nature of imperfections in theatre process

Key messages

- the glitch method appears reliable in use and highlights the areas in which theatre process is vulnerable to deviations and errors
- glitch rates per hour of operating are significantly different in different hospitals, but the glitch rate and distribution of glitch types is remarkably consistent across different surgical specialities
- glitches are concentrated in the first quarter of operations, and are least likely to occur in the last quarter

Strengths and limitations of this study

- the use of disparate observers in a very large prospective direct observation study is likely to have resulted in high sensitivity and power to detect associations and differences between subgroups
- direct observation methods are vulnerable to the Hawthorne effect, although subjectively this did not appear important
- findings about glitch associations and patterns of occurrence have raised new questions about the underlying causes of process deviations in theatre and their relationships to adverse outcomes for patients

INTRODUCTION

The delivery of safe surgical care is technically challenging. It requires considered patient selection, pre-operative assessment, and the coordination of technical expertise and resource. These requirements result in the creation of a challenging work environment which puts both healthcare workers and the enveloping healthcare system under considerable stress. The resultant iatrogenic patient harm has been recently estimated at 6.2%, with half of this occurring in surgical patients[1].

The retrospective identification of non-operative procedural undesirable events or glitches in surgery is often not possible. The loss of detail of the nature and occurrence of events may result in biased or unrepresentative incident reporting and analysis[2, 3]. The direct observation of a process provides an opportunity to gather prospective insight into areas of systematic weakness which may benefit from improvement interventions. Investigations of the origin of iatrogenic events have previously used non-technical skills rating scales[4-6] and system event observations[7] to frame quantifiable standard descriptions of these two aspects of surgical team performance.

In recent years, the analysis of undesirable surgical outcomes has revealed a number of contributory factors beyond the traditionalist view of individual accountability[8, 9]. Both human fallibility and underlying organisational failings contribute to clinical interface errors[10]. Failures of compliance, communication and procedure design can all contribute to error in complex group tasks such as surgery[11, 12]. Previous observational studies have suggested that serious safety and quality issues may result from accumulation of small observable process deviations in higher risk procedures such as paediatric cardiac surgery[8, 13]. There is little systematic analysis of the magnitude of the impact of these events on patient outcome. The quantification of the influence of technical process and outcome has been further hampered due to lack of standardisation in data collection approaches. Various descriptive terms have been used to describe unintended events during the operative process including: 'minor problems' and 'operating problems'[14]; 'surgical flow disruptions'[15, 16]; and 'intra-operative interference'[17]. To conduct high-volume comparative evaluations of interventions to improve operating theatre safety and reliability, we needed direct observational methods to measure process fidelity which are applicable across a wide range of specialities, techniques and settings, do not make assumptions about causality and do not attempt to estimate impact on outcome. Since other published methods do not fulfil these criteria we present a method developed based on the approach used in previous studies[4, 18]. We previously reported the initial development of this method including reliability assessment and taxonomy development[19]. In this

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3 study we report a large scale evaluation of its use to characterise the relationship of glitches to the
4 context, in terms of speciality, site and operative duration, their temporal pattern during operations
5 and the relative frequency of the different categories.
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10 **METHODS**

11 **Glitch Count Observation Method**

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14 Glitches were defined as deviations from the recognised process with the potential to reduce quality
15 or speed, including interruptions, omissions and changes, whether or not these actually affected the
16 outcome of the procedure. To capture these, direct observations were made of entire operations
17 from the time the patient entered the operating theatre to the time they left, by pairs of observers
18 comprising of one clinical and one human factors (HF) researcher. The clinical observers developed a
19 process map of the main operation types to be observed, which took the form of a descriptive list of
20 the operative process, including relevant procedures and steps. These process maps formed the basis
21 for the training and subsequent structured observation[20]. The glitches were collected
22 independently by each observer, individually noting the time and detail of the glitch within data
23 collection booklets. This results in a set of glitches captured by each observer. These are de-
24 duplicated and summed to provide a total glitch count for an operation. We recorded the detail of
25 the glitch (e.g. 'diathermy not plugged in when surgeon trying to use it') along with the associated
26 time point. All glitches were categorised post-hoc and entered into a secure database. The observers
27 spent a period of one month in training and orientation to the data collection methods before any
28 real-time data was collected. Alongside the collection of glitches, the observers also assessed the
29 teams' non-technical skills, WHO checklist adherence and recorded operative duration as part of a
30 larger programme of work.
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43 Patients were informed of the possibility of observations taking place and given opportunity to opt
44 out if they wished. Staff in the theatres undergoing observation were given information on the study
45 and asked for consent before observations took place. The study was approved by Oxford A Ethics
46 Committee (REC:09/H0604/39).
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50 **Development and validation of methodology**

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52 The observational methods were based upon those developed by others [14-16]: the development of
53 the glitch categories and testing of inter-observer reliability have been described previously[19].
54 Briefly, a sample set of 94 glitches were collected during the initial training phase, grouped in
55 common themes, and assigned titles and definitions (Table 1). The reliability of the categorisation
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3 process was assessed using Cohen's kappa . Agreement was good between the four observers (0.70,
4 95% CI: 0.66 to 0.75). In contrast with previous methodologies[14], no immediate evaluation of the
5 glitch significance was made, as the impact of a particular glitch on process or outcome is context
6 dependent. Prior to the final analysis, the glitch data was reviewed jointly by the observers (LM, MH,
7 SP, ER). Glitches noted by both observers were categorised by consensus where there was a
8 difference, and an overall glitch score was assigned comprising the sum of all unique glitches seen
9 (i.e. those unique to observer A + those unique to observer B + those in common). Some glitches
10 were deleted (if the team considered this event was not a glitch), split (if the contextual data
11 contained more than one glitch occurrence) or re-categorised during this consensus process.
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19 **Observer background, training and context**

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21 The clinical observers had a clinical qualification (Surgical Trainees and Operating Department
22 Practitioners) and more than one years' operating theatre experience. The HF observers had an
23 undergraduate and/or postgraduate qualification in HF. The HF observers were orientated to the
24 operating theatre environment and learnt technical aspects of the operative process through
25 observation and through coaching from clinical observers. The clinical observers were introduced to
26 HF system principles and observational methodology through classroom-based teaching and
27 introduction to the HF literature, and through coaching from HF observers whilst in theatre.
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35 **Large scale evaluation of glitch method**

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37 Intra-operative observations were made across five UK NHS sites and four specialities: elective
38 orthopaedics, trauma orthopaedics, vascular surgery and plastic surgery. The sample included a
39 tertiary referral centre (site A), two University teaching hospitals (sites C and E), and two district
40 general hospitals (sites B and D). The surgical specialities were chosen to provide homogeneity in
41 operation type across sites, and also for their differing complexity and operative durations. We
42 sought to capture the glitches that occur in the operating theatres across different specialities and
43 sites to allow comparison of volume and profile of glitches across both sites and specialities.
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50 Whole operating lists were observed wherever practical, with lists being preferred if they contained
51 standardised operations (e.g., primary total knee arthroplasty). If a patient left theatre mid-operation
52 (e.g. to radiology), the observations were paused until the patient returned to theatre.
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Table 1 Glitch categories with definition and examples

Glitch Category	Definition	Examples
Absence	Absence of theatre staff member, when required	Circulating nurse not available to get equipment
Communication	Difficulties in communication among team members	Repeat requests; incorrect terminology; misinterpretations
Distractions	Anything causing distraction from task	Phone calls/bleeps; loud music requiring to be turned down
Environment	Aspects of the working environment causing difficulty	Low lighting during operation causing difficulties
Equipment Design	Issues arising from equipment design, that would not otherwise be corrected with training or maintenance	Compatibility problems with different implant systems; equipment blockage
Maintenance	Faulty or poorly maintained equipment	Battery depleted during use; blunt equipment
Health & Safety	Any observed physical risk to personnel	Mask violations; food/drink in theatre
Planning & Preparation	Instances that may otherwise been avoided with appropriate prior planning and preparation	Insufficient equipment resources; staffing levels; training
Patient Related	Issues relating to the physiological status of the patient	Difficulty in extracting previous implants
Process Deviation	Incomplete or re-ordered completion of standard tasks	Unnecessary equipment opened
Slips	Psychomotor errors	Dropped instruments
Training	Repetition or delay of operative steps due to training	Consultant corrects assistants operating technique
Workspace	Equipment or theatre layout	De-sterilising of

	issues	equipment/scrubbed staff on environment
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Data analysis

Differences in mean glitch rates per operation between the sites and specialities were examined by one-way analysis of variance and t-tests. We considered P values <0.05 to be statistically significant (with no adjustment for multiple testing). All analyses were carried out using R-2.15.2.

RESULTS

A total of 429 operations were observed between November 2010 and July 2012, and 5742 glitches were observed. The total number of glitches observed in a single operation ranged from 0 to 83 (mean 14).

We investigated possible differences in the profile of glitches that each observer collected in theatre (Table 2). Of the 5742 glitches, 64% were observed by the HF observers, 76% by the clinical observers ($p < 0.001$). The clinical observers consistently noted more glitches per operation than the HF (Table 1) but the difference varied markedly between glitch categories. Clinical observers noted a much larger proportion of Environment, Training, Health & Safety and Patient Related glitches, whilst there was minimal difference between the observers for Absence, Slips and Equipment Maintenance.

Table 2 Difference in observed glitches between observer specialities

Glitch category	Total observed n (% of total)	Observed by both HF and clinical n (% of category)	HF observed n (% of category)	Clinical observed n (% of category)	Difference % (95% CI)	P
Absence	292 (5.1)	123 (42.1)	202 (69.2)	213 (72.9)	3.8 (-3.9 to 11.5)	0.362
Communication	334 (5.8)	128 (38.3)	218 (65.3)	244 (73.1)	7.8 (0.5 to 15.1)	0.036
Distractions	1342 (23.4)	585 (43.6)	887 (66.1)	1039 (77.4)	11.3 (7.9 to 14.8)	<0.001
Environment	15 (0.3)	5 (33.3)	8 (53.3)	12 (80.0)	26.7 (-12.4 to 65.7)	0.245
Equipment design	595 (10.4)	224 (37.6)	379 (63.7)	440 (73.9)	10.3 (4.9 to 15.7)	<0.001
Equipment Maintenance	278 (4.8)	146 (52.5)	206 (74.1)	218 (78.4)	4.3 (-3.1 to 11.7)	0.273
Health & Safety	423 (7.4)	171 (40.4)	243 (57.4)	350 (82.7)	25.3 (19.1 to 31.5)	<0.001
Patient related	120 (2.1)	36 (30.0)	49 (40.8)	107 (89.2)	48.3 (37.1 to 59.6)	<0.001
Planning & preparation	789 (13.7)	304 (38.5)	495 (62.7)	596 (75.5)	12.8 (8.2 to 17.4)	<0.001

Process deviation	614 (10.7)	227 (37.0)	375 (61.1)	465 (75.7)	14.7 (9.4 to 20.09)	<0.001
Slips	508 (8.8)	256 (50.4)	386 (76.0)	377 (74.2)	-1.8 (-7.3 to 3.7)	0.562
Training	154 (2.7)	36 (23.4)	70 (45.5)	120 (77.9)	32.5 (21.6 to 43.4)	<0.001
Workspace	278 (4.8)	67 (24.1)	165 (59.4)	180 (64.7)	5.4 (-3.0 to 13.8)	0.221
Overall	5742	2308 (40.2)	3683 (64.1)	4361 (75.9)	11.8 (10.1 to 13.5)	<0.001

Observed glitches by site and speciality

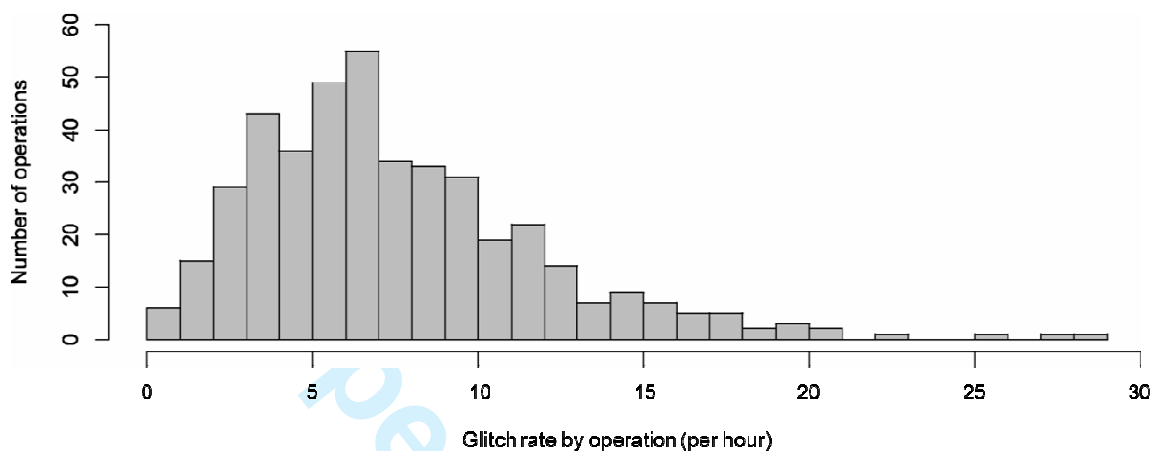
The number of procedures observed in different sites and specialities is shown in Table 3.

Table 3 Sample characteristics of observations

	Site A	Site B	Site C	Site D	Site E
Number of operations (mean, range of operating duration; hh:mm)	175 (1:56, 0:27 to 13:32)	63 (2:02, 0:27 to 4:45)	96 (1:47, 0:22 to 3:58)	72 (1:46, 0:30 to 3:55)	24 (3:11, 0:43 to 7:28)
Elective orthopaedics	130 (1:49, 0:27 to 4:25)	63 (2:02, 0:27 to 4:45)	54 (1:49, 0:27 to 3:41)	51 (1:54, 1:01 to 3:55)	0
Trauma orthopaedics	0	0	42 (1:44, 0:22 to 3:58)	0	0
Plastic surgery	45 (2:17, 0:30 to 13:32)	0	0	0	0
Vascular surgery	0	0	0	21 (1:25, 0:30 to 2.24)	

Site A was the primary site of study and therefore more operations were observed there. The operative duration was similar across the orthopaedic operations, much more variable for plastic surgery and longer on average in Vascular operations. The average total glitch count per operation was 14, range 1-83. The number of glitches per operation by speciality ranged from 1-63 in elective orthopaedic surgery, 1-35 in trauma orthopaedics, 2-49 in elective vascular surgery and 1-83 in elective plastic surgery. Due to the range of operation duration, both within and between specialities, a glitch rate is required to facilitate comparison. It is possible to determine a glitch rate per hour for each operation, calculated by the total number of glitches per operation divided by the length of the operation. The distribution in glitch rates across all the operations observed can be seen in Figure 1.

Figure 1 Distribution of glitch rate by operation

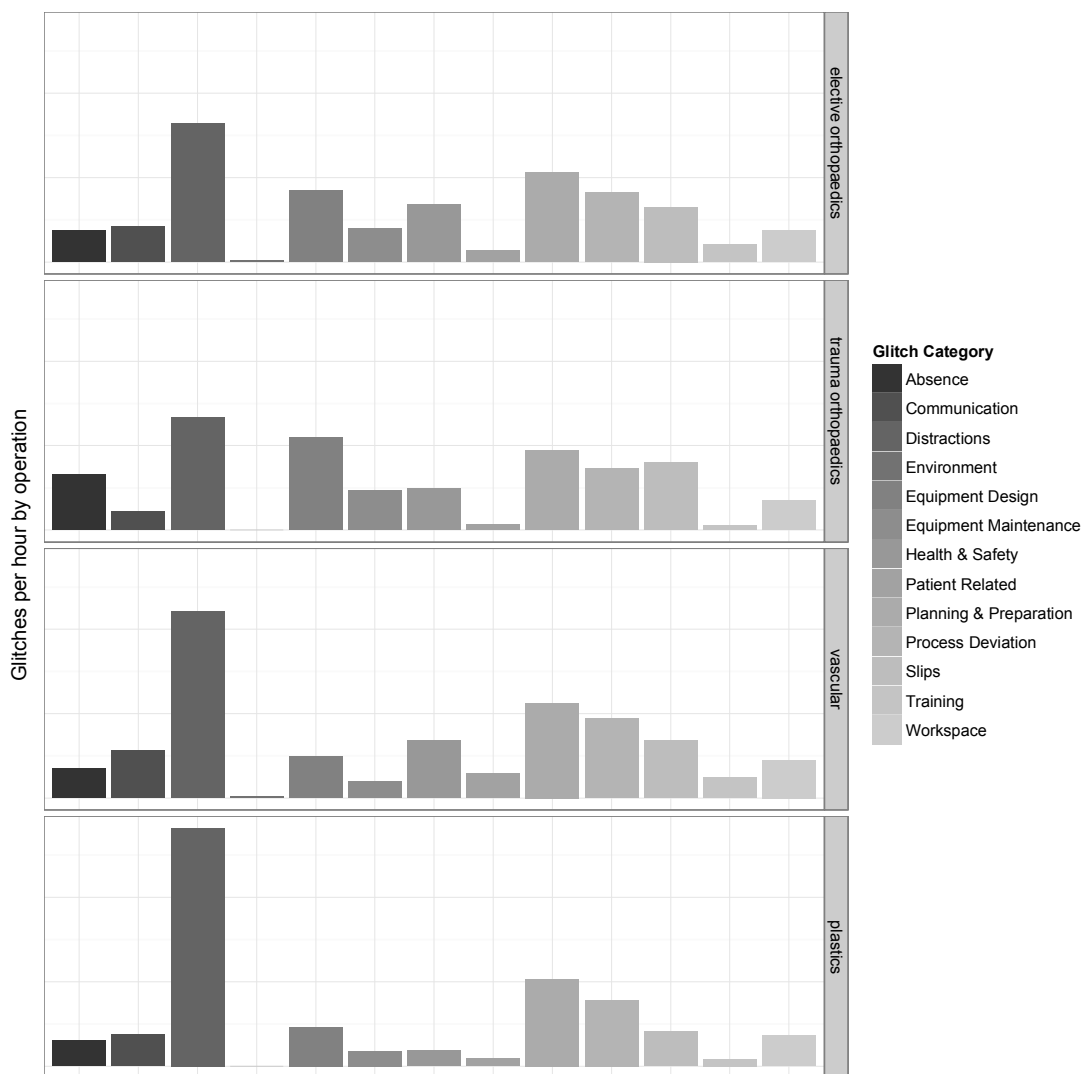


Although there is a strong clustering around the mean, the data are skewed, with a number of operations with high glitch rates at >20 per hour. The mean glitch rate for orthopaedics is 7.6 (range 0.4 to 28.4), trauma orthopaedics is 6.9 (range 1.3 to 15.3), vascular is 8.3 (range 1.5 to 20.6), and plastics is 7.1 (range 0.7 to 28). There was no statistically significant difference in average glitch rate across the four specialities ($p=0.453$).

Relationship between glitch category and speciality

As the glitches are categorised, it is possible to compare distribution across the categories for the different specialities (Figure 2).

Figure 2 Mean glitch rate by operation for each speciality



The profile of the glitch categories between the surgical specialities is strikingly similar. It can be seen that the most common glitches across all specialities are distractions, and planning and preparation. The rate of distractions is nearly twice that of any other category for all but trauma orthopaedics. The lowest frequency of glitches is that relating to the patient and the environment. The rate of distractions is the greatest in plastics which relates anecdotally to the discursive and fluid nature of the teams involved. There is a higher rate of maintenance and absence glitches for trauma orthopaedics and a low level of slips in plastics in comparison to the other specialities.

Relationship between glitch rate and hospital site

Elective orthopaedic and vascular surgical procedures were observed in multiple sites, providing an opportunity for inter-site glitch rate comparison amongst teams performing the same types of surgery.

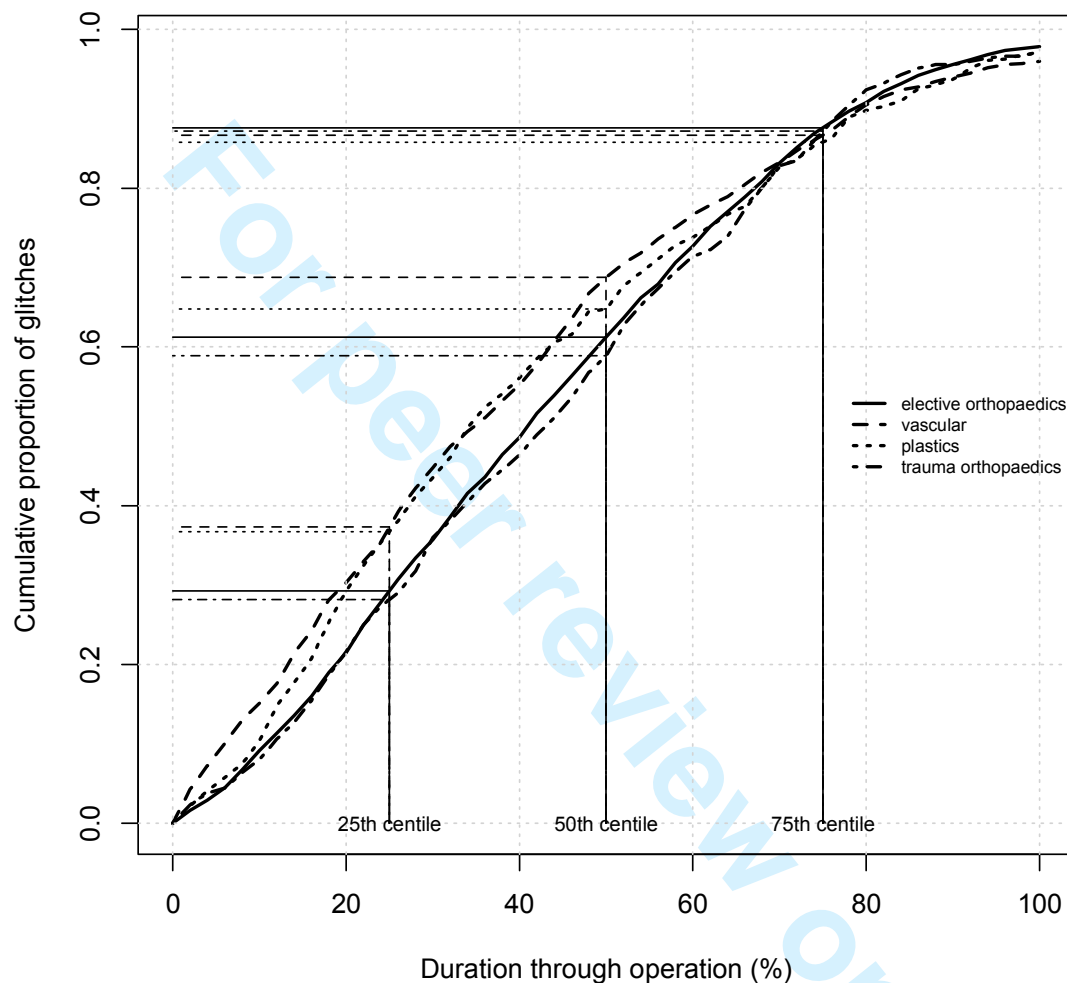
In elective orthopaedics, the mean operating duration varies by 14 minutes between the sites, with glitch rate varying between 6 and 8 glitches per hour. There was a statistically significant differences in mean glitch rates per operation between the four sites ($p < 0.001$), with significant differences between individual sites A (mean of 8.1 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.1; 95%CI 0.9 to 3.3; $p = 0.001$), sites D (mean of 8.7 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.7; 95%CI 1.4 to 4; $p < 0.001$), and sites C (mean of 7.3 glitches per hour) and B (mean of 6.0 glitches per hour) (difference=1.2; 95% CI 0.01 to 2.6; $p = 0.047$).

In vascular surgery, the difference in glitch rate between Site E (mean of 6.3 glitches per hour) and Site D (mean of 10.5 glitches per hour) was highly significant, $p = 0.0003$.

Relationship between glitch occurrence and stage of operation

Glitches were recorded alongside the time at which they occurred, which can be referenced to the start (patient enters theatre) and end time (patient leaves theatre) of the operation. To enable cross-comparison between operations of different lengths, the glitch timings were normalised to operative duration so that the operative duration total is 100%, halfway through is 50% and so on. Analysing the spread of the occurrence of glitches across each operation allows for interpretation of any trends. The graphical representation illustrates a flattened sigmoid relationship between glitches and duration of operation, suggesting a reduction in glitch occurrence in the last 20% of operation duration (Figure 3).

Figure 3 Distribution of glitch occurrence across operative duration



Elective orthopaedics and trauma orthopaedics both follow a similar linear trend in the first half of any operation: slightly more than 60% of glitches occur in this time (Figure 3). Vascular and plastic surgery appear to have more glitches in the earlier stages of the operation, with nearly 40% of their total glitches occurring within the first 25% of the operation. For vascular the early accumulation of glitches continues with 75% of the glitches occurring by the halfway point of the operation. The accrual of glitches reduces markedly during the last 25% of the operation, with only 10% of the total glitches happening in this period.

DISCUSSION

There is increasing acceptance within the healthcare community that to achieve safe and reliable systems of care requires the same scrutiny that has previously been directed at healthcare professionals' behaviour and technical skill[21-23]. The prospective collection of information about process imperfections or deviations enables healthcare researchers to analyse intra-operative events so that the system and the operative technique can be evaluated for quality and risk. The observed events include different sub-classes such as distractions, process deviations, equipment design problems, and slips (Table 1). These glitches are not necessarily associated with immediate consequences or due to any failure in surgical team. However, they reflect the additional, unplanned and often unnecessary activity within the operating theatre. Lowering the total number of imperfections in the process may be advantageous for patient safety, as it may preserve the team's capacity for dealing with unexpected events[18]. Although not tested in this study, it has previously been suggested that the accumulation of 'minor' events predisposes to a 'major' event associated with potential for serious patient harm[14].

Measuring the prevalence of glitches provides a quantitative practical insight into the effects of system malfunctions on the process and on the healthcare professionals who are delivering care. When observing theatre teams in action, there is some overlap between the assessment of non-technical skills and the recording of the technical process imperfections we have called glitches. There may be circumstances where there is blending of both system and human factors. For example, a planning and preparation glitch may arise due to a last minute change of plan, giving an impression of generalised low situational awareness. However, this situation may arise due to a lack of allocated pre-list briefing time forced by time constraints. The interplay of non-technical skills and systems issues is as yet not fully understood, and some measurement systems have attempted to incorporate both[6].

We describe the development of an operating theatre whole-system assessment method focused on technical performance, and present the results from its initial use in a range of environments in five hospitals, and across a variety of surgical specialities in emergency and elective settings. The glitch rate can be used to detect similarities and differences in the volume and distribution of process imperfections amongst operating sites and specialities. The collection and analysis of glitches could facilitate the development of targeted systems improvement interventions. We suggest that expression as a glitch rate per hour is appropriate, as it accounts for the varying length of operations, and facilitates inter-speciality/site comparisons. The use of dual observation in the challenging

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3 environment of an operating theatre, with multiple demands on observer attention is a deliberate
4 choice and is integral to this method, since we have noted (and confirmed here) that one observer
5 identifies only between 40-75% of total glitch events. There were clear differences in event detection
6 profiles between clinical and HF observers, which might have been expected, but clinical observers
7 consistently collected significantly more glitches (Table 2).
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12 We had expected that HF observers might be more aware of some categories of glitch than clinical
13 observers, but this did not appear to be the case. Clinical observers did not appear to “overcall”
14 glitches, as the calls were confirmed by consensus discussion, but did appear more sensitive to
15 particular categories of glitch. However, the extensive exposure of our clinical observers to HF theory
16 and practice should be noted, and it cannot be assumed that clinical observers without this
17 background could perform to this level. To perform this kind of study without observers with
18 demonstrable HF expertise would have made interpretation of our data difficult for others. Therefore
19 dual observation increased the sensitivity of event detection by up to 60% by incorporating all
20 observations from two overlapping, non-identical domains of expertise. We suggest that this
21 approach, which maximises sensitivity, is more likely to be generally valuable in operating theatres
22 than one based on high levels of inter-operator agreement which sacrifices sensitivity for specificity.
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32 By analysing the content of the glitch, a richer understanding on the recurring problems within the
33 system can be gained. As can be seen from the variety of glitches in the operative process, it would
34 be unlikely that an intervention focussing on only one category of glitch (e.g. distractions) would
35 have as significant an effect as one which focussed on the wider range of issues that our study
36 identifies in the operating theatre. The methodology allows many layers of analysis, from basic
37 arithmetic evaluation to richer contextual analysis. Analysis of the categories of glitches enables the
38 consideration of a system-targeted intervention, with the focus on preventing the creation and
39 propagation of additional work in the operating theatre.
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46 A common criticism of observational research is the bias created as a result of human subjects
47 altering their behaviour when aware of being observed, i.e. the Hawthorne effect[24], although some
48 doubt the importance of this phenomenon[25]. Whilst we cannot exclude bias of this type, the
49 nature of several glitch categories excludes the possibility of mitigation by altered staff behaviour
50 (e.g. the occurrence of a phone call or the dropping of an instrument). Secondly, due to the number
51 of observations over a prolonged period of time, the observers quickly became well known to the
52 theatre staff and as such became ‘part of the furniture’; following which staff behaviours did not
53 appear to change when the observers were present. Throughout the large data sample, the same
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3 patterns of types and rates of glitches were repeated, suggesting that Hawthorne effects were not
4 prominent. The evolution of the glitch count method through observation, analysis and consensus
5 discussion in an appropriately skilled team has given it an important degree of construct and face
6 validity, whilst our data show adequate reliability within the method – notwithstanding the fact that
7 the discordant observations within observer pairs actually strengthen sensitivity as discussed above.
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12 The observed number of events per operation in our study is lower than observed in previous studies
13 of this type using other direct observation methods[14, 16]. However, direct comparison is difficult
14 due to methodological differences[14, 16]. Although developed as standardised methods, all of these
15 approaches require calibration between observers, and suffer from potential problems in attempting
16 to combine observations from teams where this has not occurred. Despite this, it is possible to find
17 areas of close agreement between the studies in the high prevalence of some categories, such as
18 distraction events[13, 17]. The similarities in methods developed independently by different
19 groups[16-18] suggest that harmonisation and development of a standard methodology may be
20 possible. Clearly this would have potential benefits for research, training and assessment, but would
21 require substantial co-operative work to achieve congruence and validation.
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30 The use of a glitch rate to normalise for operative duration allowed interesting observations of the
31 possible effects of both speciality and hospital environment and culture on glitch rates. It might be
32 expected that different specialities would have different rates and types of glitches, but in fact types
33 seemed to show a remarkably consistent pattern and speciality glitch rates do not significantly vary
34 relative to each other ($p=0.453$). Hospital environment, on the other hand, may be important, as
35 suggested by the 40% difference between sites for vascular surgery. Further work is needed to
36 explore this.
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43 A new finding from this study is the relationship between the accumulation of glitches and the
44 phases of the operation. It appears that the majority of the glitches are clustered around the
45 beginning of the operation, with 50% occurring in the first 30-40% of the operation. This important
46 speciality-spanning finding from a large sample indicates that the highest rate of glitches occurs
47 during one of the busiest parts of an operation, in which multiple activities (positioning, preparation,
48 confirmation of anaesthesia and surgical incision) are occurring in parallel or in quick succession. The
49 implication that safety and reliability might therefore be improved by an ergonomic approach to
50 analysing and reducing glitches during this phase deserves further study.
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CONCLUSION

We propose the glitch methodology as a practical and sensitive methodology for evaluating technical performance during operations which can be used to gain rich insights into the workings of operating theatre teams. Our expansive data collection approach has been developed with two independent observers each collecting between 40-75% of all glitch occurrences. The majority of glitches occur within the first half of the operation which coincides with a number of safety critical steps. There seems to be a greater difference between hospital sites than surgical specialities in the frequency of glitches. Through analysing the frequency and context around frequently occurring glitches it is proposed that a suite of targeted interventions could be developed in order to improve the safety and reliability of the operating theatre environment.

ETHICAL APPROVAL

All theatre staff included in the study were consented for participation under ethical clearance from the Oxford A Ethics Committee [REC:09/H0604/39].

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DATA SHARING

Access to full datasets with all anonymised data will be made available to other researchers after the Programme has been terminated and the principal papers from it have been published. We will maintain this dataset for 3 years and then assign it to the Oxford Research Depository.

CONTRIBUTORSHIP STATEMENT

The glitch count method was based on earlier work by our group, starting with a taxonomy developed by KC, and progressing through a revised system derived by KC, PM and others. LM, KC and PM led the development of the new method. ER, LM, SP and MH captured the glitch observations in theatre and contributed to reliability studies. All authors contributed to discussions about the development of the method. GC led the statistical analysis. LM wrote the first and

subsequent drafts and PM the final draft of the paper. All authors contributed to the writing process, including redrafting and editing of the text, and agreed the final version.

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Capturing intraoperative process deviations using a direct observational approach: The glitch method

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TITLE PAGE**Capturing intraoperative process deviations using a direct observational approach: The glitch method**

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ABSTRACT

Objectives

To develop a sensitive reliable tool for enumerating and evaluating technical process imperfections during surgical operations.

Design

Prospective cohort study with direct observation.

Setting

Operating theatres on five sites in three NHS Trusts.

Participants

Staff taking part in elective and emergency surgical procedures in Orthopaedics, Trauma, Vascular and Plastic surgery; including anaesthetists, surgeons, nurses and operating department practitioners.

Outcome measures

Reliability and validity of the glitch count method; frequency, type, temporal pattern and rate of glitches in relation to site and surgical speciality.

Results

The glitch count has construct and face validity, and category agreement between observers is good (Kappa = 0.7). Redundancy between pairs of observers significantly improves sensitivity over a single observer. 429 operations were observed and 5742 glitches recorded (mean 14 per operation, range 0-83). Speciality-specific glitch rates varied from 6.9 to 8.3 per hour of operating (ns). The distribution of glitch categories was strikingly similar across specialities, with distractions the commonest type in all cases. The difference in glitch rate between speciality teams operating at different sites was larger than that between specialities (range 6.3 – 10.5 per hour, $p < 0.001$). 40% of glitches occurred in the first quarter of an operation, and only 10% occurred in the final quarter.

Conclusions

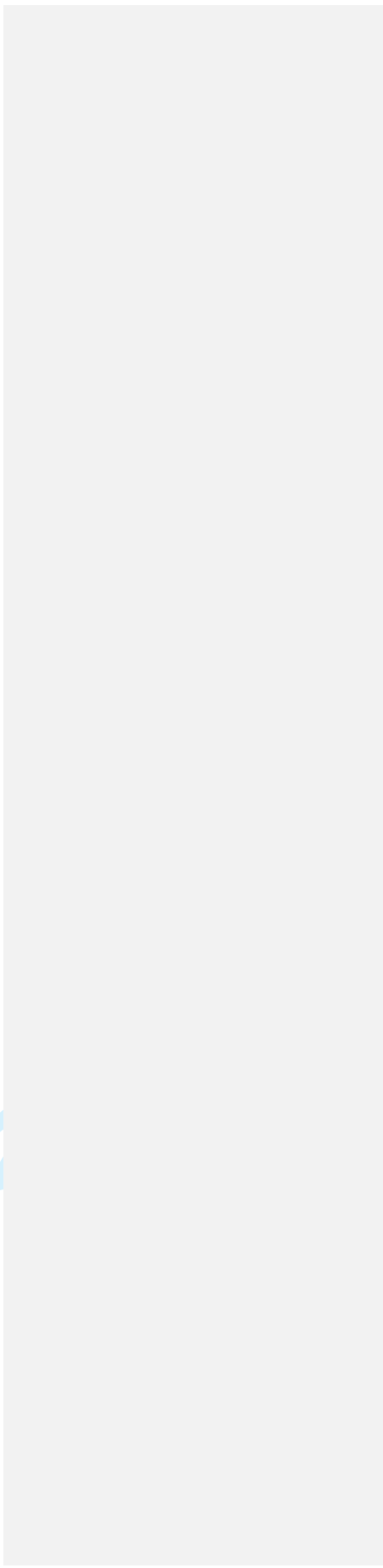
The glitch method allows collection of a rich dataset suitable for analysing changes following interventions to improve process safety, and appears reliable and sensitive. Glitches occur more

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frequently in the early stages of an operation. Hospital environment, culture and work systems may influence operative process more strongly than speciality.

For peer review only



ARTICLE SUMMARY

Article focus

- to study interventions to improve safety and reliability of theatre processes, accurate methods are needed to identify process glitches
- a direct observation method using pairs of observers with different skill sets should provide high sensitivity in identifying and categorising process glitches
- such a developed and validated method can be used to study the factors which affect the frequency and nature of imperfections in theatre process

Key messages

- the glitch method appears reliable in use and highlights the areas in which theatre process is vulnerable to deviations and errors
- glitch rates per hour of operating are significantly different in different hospitals, but the glitch rate and distribution of glitch types is remarkably consistent across different surgical specialities
- glitches are concentrated in the first quarter of operations, and are least likely to occur in the last quarter

Strengths and limitations of this study

- the use of disparate observers in a very large prospective direct observation study is likely to have resulted in high sensitivity and power to detect associations and differences between subgroups
- direct observation methods are vulnerable to the Hawthorne effect, although subjectively this did not appear important
- findings about glitch associations and patterns of occurrence have raised new questions about the underlying causes of process deviations in theatre and their relationships to adverse outcomes for patients

INTRODUCTION

The delivery of safe surgical care is technically challenging. It requires considered patient selection, pre-operative assessment, and the coordination of technical expertise and resource. These requirements result in the creation of a challenging work environment which puts both healthcare workers and the enveloping healthcare system under considerable stress. The resultant iatrogenic patient harm has been recently estimated at 6.2%, with half of this occurring in surgical patients[1].

The retrospective identification of non-operative procedural undesirable events or glitches in surgery is often not possible. The loss of detail of the nature and occurrence of events may result in biased or unrepresentative incident reporting and analysis[2, 3]. The direct observation of a process provides an opportunity to gather prospective insight into areas of systematic weakness which may benefit from improvement interventions. Investigations of the origin of iatrogenic events have previously used non-technical skills rating scales[4-6] and system event observations[7] to frame quantifiable standard descriptions of these two aspects of surgical team performance.

In recent years, the analysis of undesirable surgical outcomes has revealed a number of contributory factors beyond the traditionalist view of individual accountability[8, 9]. Both human fallibility and underlying organisational failings contribute to clinical interface errors[10]. Failures of compliance, communication and procedure design can all contribute to error in complex group tasks such as surgery[11, 12]. Previous observational studies have suggested that serious safety and quality issues may result from accumulation of small observable process deviations in higher risk procedures such as paediatric cardiac surgery[8, 13]. There is little systematic analysis of the magnitude of the impact of these events on patient outcome. The quantification of the influence of technical process and outcome has been further hampered due to lack of standardisation in data collection approaches. Various descriptive terms have been used to describe unintended events during the operative process including: 'minor problems' and 'operating problems'[14]; 'surgical flow disruptions'[15, 16]; and 'intra-operative interference'[17]. To conduct high-volume comparative evaluations of interventions to improve operating theatre safety and reliability, we needed direct observational methods to measure process fidelity which are applicable across a wide range of specialities, techniques and settings, do not make assumptions about causality and do not attempt to estimate impact on outcome. [Direct observation methods for evaluating theatre team technical performance have been published by others\[6, 16, 18, 19\] and the principles used are very similar in several of these to those on which we had based some of our own previous work\[4,18\]. Rather than tackle the difficulties of learning, adapting and validating a new system, we decided to develop our own based](#)

on our previous studies. Since other published methods do not fulfil these criteria we present a method developed based on the approach used in previous studies [4, 18]. We previously reported the initial development of this method including reliability assessment and taxonomy development [20]. In this study we report a large scale evaluation of its use to characterise the relationship of glitches to the context, in terms of speciality, site and operative duration, their temporal pattern during operations and the relative frequency of the different categories.

METHODS

Development and validation of methodology

The observational and categorisation methods were based upon those developed by others [14-16]; the development of the glitch categories and testing of inter-observer reliability have been described previously [19]. The method involves two observers, one with a Human Factors (HF) and one with a surgical background, observing entire operative procedures and noting any deviations from the expected or planned course. To enable them to do this, they trained together and used a pre-designed procedure template as a guide. Briefly, a sample set of 94 glitches from 10 elective orthopaedic operations were collected during the initial three month training phase, grouped in common themes, and assigned titles and definitions (Table 1). The reliability of the observers categorisation process was assessed using Cohen's kappa - Agreement and was good between the four observers (0.70, 95% CI: 0.66 to 0.75).

Within a larger pilot sample of operations (42 elective orthopaedic procedures) the rate of glitches per operation ranged from 1 to 18, with an average of 8 per operation [20]. In contrast with previous methodologies [14], no immediate evaluation of the glitch significance was made, as the impact of a particular glitch on process or outcome is context dependent. Prior to the final analysis, the glitch data was reviewed jointly by the observers (LM, MH, SP, ER). Glitches noted by both observers were categorised by consensus where there was a difference, and an overall glitch score was assigned comprising the sum of all unique glitches seen (i.e. those unique to observer A + those unique to observer B + those in common). Some glitches were deleted (if the team considered this event was not a glitch), split (if the contextual data contained more than one glitch occurrence) or re-categorised during this consensus process.

Observer background, training and context

The clinical observers had a clinical qualification (Surgical Trainees and Operating Department Practitioners) and more than one years' operating theatre experience. The HF observers had an undergraduate and/or postgraduate qualification in HF. The HF observers were orientated to the

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operating theatre environment and learnt technical aspects of the operative process through observation and through coaching from clinical observers. The clinical observers were introduced to HF system principles and observational methodology through classroom-based teaching and introduction to the HF literature, and through coaching from HF observers whilst in theatre.

Glitch Count Observation Method

Glitches were defined as deviations from the recognised process with the potential to reduce quality or speed, including interruptions, omissions and changes, whether or not these actually affected the outcome of the procedure. To capture these, direct observations were made of entire operations from the time the patient entered the operating theatre to the time they left, by pairs of six observers comprising of one clinical and one human factors (HF) researcher. Four of the six observers (MH, SP, ER and LM) were involved in the creation of the method, the remainder (LB and JM) were introduced to the categorisation at a later date. Any process disruption which occurred in the pre- or post-operative phase were not included in this method as it was thought that the collection of these events would not be as reliable as those collected in the intra-operative period. The clinical observers developed a process map of the main operation types to be observed, which took the form of a descriptive list of the operative process, including relevant procedures and steps. These process maps formed the basis for the training and subsequent structured observation[21]. The glitches were collected independently by each observer, individually noting the time and detail of the glitch within data collection booklets. This results in a set of glitches captured by each observer. These are de-duplicated and summed to provide a total glitch count for an operation. We recorded the detail of the glitch (e.g. 'diathermy not plugged in when surgeon trying to use it') along with the associated time point. All glitches were categorised post-hoc and entered into a secure database. The observers spent a period of one month in training and orientation to the data collection methods before any real-time data was collected. Alongside the collection of glitches, the observers also assessed the teams' non-technical skills, WHO surgical safety checklist adherence and recorded operative duration as part of a larger programme of work. Non-compliance with the WHO surgical safety checklist was not considered within the glitch scale.

Patients were informed of the possibility of observations taking place and given opportunity to opt out if they wished. Staff in the theatres undergoing observation were given information on the study and asked for consent before observations took place. The study was approved by Oxford A Ethics Committee (REC:09/H0604/39).

Development and validation of methodology

The observational methods were based upon those developed by others [14-16]; the development of the glitch categories and testing of inter-observer reliability have been described previously [19]. Briefly, a sample set of 94 glitches were collected during the initial training phase, grouped in common themes, and assigned titles and definitions (Table 1). The reliability of the categorisation process was assessed using Cohen's kappa. Agreement was good between the four observers (0.70, 95% CI: 0.66 to 0.75). In contrast with previous methodologies [14], no immediate evaluation of the glitch significance was made, as the impact of a particular glitch on process or outcome is context dependent. Prior to the final analysis, the glitch data was reviewed jointly by the observers (LM, MH, SP, ER). Glitches noted by both observers were categorised by consensus where there was a difference, and an overall glitch score was assigned comprising the sum of all unique glitches seen (i.e. those unique to observer A + those unique to observer B + those in common). Some glitches were deleted (if the team considered this event was not a glitch), split (if the contextual data contained more than one glitch occurrence) or re-categorised during this consensus process.

Observer background, training and context

The clinical observers had a clinical qualification (Surgical Trainees and Operating Department Practitioners) and more than one years' operating theatre experience. The HF observers had an undergraduate and/or postgraduate qualification in HF. The HF observers were orientated to the operating theatre environment and learnt technical aspects of the operative process through observation and through coaching from clinical observers. The clinical observers were introduced to HF system principles and observational methodology through classroom based teaching and introduction to the HF literature, and through coaching from HF observers whilst in theatre.

Large scale evaluation of glitch method

Intra-operative observations were made across five UK NHS sites and four specialities: elective orthopaedics, trauma orthopaedics, vascular ~~surgery, general~~ and plastic surgery. The sample included a tertiary referral centre (site A), two University teaching hospitals (sites C and E), and two district general hospitals (sites B and D). Elective orthopaedics was chosen as the main inter-hospital comparator speciality due to the homogeneity of operation technique and length. As the Safer Delivery of Surgical Services (S3) study was designed to test the effectiveness of surgical improvement interventions, with both active and control groups from the same hospital site, there

were occasions where it was not possible to adequately separate the theatre teams from within one speciality. On these occasions, other surgical specialities were recruited to the study, which in turn enabled the evaluation of the glitch and other intra-operative observational techniques across surgical specialities. The surgical specialities were chosen to provide homogeneity in operation type across sites, and also for their differing complexity and operative durations. We sought to capture the glitches that occur in the operating theatres across different specialities and sites to This permitted the ~~allow~~ comparison of volume and profile of glitches across both sites and specialities.

Whole operating lists were observed wherever practical, with lists being preferred if they contained standardised operations (e.g., primary ~~or revision~~ total knee ~~and hip~~ arthroplasty). If a patient left theatre mid-operation (e.g. to radiology), the observations were paused until the patient returned ~~to~~ theatre.

Table 1 Glitch categories with definition and examples

Glitch Category	Definition	Examples
Absence	Absence of theatre staff member, when required	Circulating nurse not available to get equipment
Communication	Difficulties in communication among team members	Repeat requests; incorrect terminology; misinterpretations
Distractions	Anything causing distraction from task	Phone calls/bleeps; loud music requiring to be turned down
Environment	Aspects of the working environment causing difficulty	Low lighting or variable temperature during operation causing difficulties
Equipment Design	Issues arising from equipment design, that would not otherwise be corrected with training or maintenance	Compatibility problems with different implant systems; equipment blockage
Maintenance	Faulty or poorly maintained equipment	Battery depleted during use; blunt equipment
Health & Safety	Any observed physical risk to personnel	Mask violations; food/drink in theatre
Planning & Preparation	Instances that may otherwise been avoided with appropriate prior planning and preparation	Insufficient equipment resources; staffing levels; training

Patient Related	Issues relating to the physiological status of the patient	Difficulty in extracting previous implants; <u>unexpected anatomically-related surgical difficulty; anaphylaxis</u>
Process Deviation	Incomplete or re-ordered completion of standard tasks	Unnecessary equipment opened
Slips	Psychomotor errors	Dropped instruments
Training	Repetition or delay of operative steps due to training	Consultant corrects assistants operating technique
Workspace	Equipment or theatre layout issues	De-sterilising of equipment/scrubbed staff on environment

Data analysis

Differences in mean glitch rates per operation between the sites and specialities were examined by one-way analysis of variance and t-tests. We considered P values <0.05 to be statistically significant (with no adjustment for multiple testing). All analyses were carried out using R-2.15.2.

RESULTS

A total of 429 operations were observed between November 2010 and July 2012, and 5742 glitches were observed. The total number of glitches observed in a single operation ranged from 0 to 83 (mean 14).

We investigated possible differences in the profile of glitches that each observer collected in theatre (Table 2). Of the 5742 glitches, 64% were observed by the HF observers, 76% by the clinical observers ($p < 0.001$). The clinical observers consistently noted more glitches per operation than the HF (Table 1) but the difference varied markedly between glitch categories. Clinical observers noted a much larger proportion of Environment, Training, Health & Safety and Patient Related glitches, whilst there was minimal difference between the observers for Absence, Slips and Equipment Maintenance.

Table 2 Difference in observed glitches between observer specialities

Glitch category	Total observed n (% of total)	Observed by both HF and clinical n (% of total)	HF observed n (% of category)	Clinical observed n (% of category)	Difference % (95% CI)	P
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		category)				
Absence	292 (5.1)	123 (42.1)	202 (69.2)	213 (72.9)	3.8 (-3.9 to 11.5)	0.362
Communication	334 (5.8)	128 (38.3)	218 (65.3)	244 (73.1)	7.8 (0.5 to 15.1)	0.036
Distractions	1342 (23.4)	585 (43.6)	887 (66.1)	1039 (77.4)	11.3 (7.9 to 14.8)	<0.001
Environment	15 (0.3)	5 (33.3)	8 (53.3)	12 (80.0)	26.7 (-12.4 to 65.7)	0.245
Equipment design	595 (10.4)	224 (37.6)	379 (63.7)	440 (73.9)	10.3 (4.9 to 15.7)	<0.001
Equipment Maintenance	278 (4.8)	146 (52.5)	206 (74.1)	218 (78.4)	4.3 (-3.1 to 11.7)	0.273
Health & Safety	423 (7.4)	171 (40.4)	243 (57.4)	350 (82.7)	25.3 (19.1 to 31.5)	<0.001
Patient related	120 (2.1)	36 (30.0)	49 (40.8)	107 (89.2)	48.3 (37.1 to 59.6)	<0.001
Planning & preparation	789 (13.7)	304 (38.5)	495 (62.7)	596 (75.5)	12.8 (8.2 to 17.4)	<0.001
Process deviation	614 (10.7)	227 (37.0)	375 (61.1)	465 (75.7)	14.7 (9.4 to 20.09)	<0.001
Slips	508 (8.8)	256 (50.4)	386 (76.0)	377 (74.2)	-1.8 (-7.3 to 3.7)	0.562
Training	154 (2.7)	36 (23.4)	70 (45.5)	120 (77.9)	32.5 (21.6 to 43.4)	<0.001
Workspace	278 (4.8)	67 (24.1)	165 (59.4)	180 (64.7)	5.4 (-3.0 to 13.8)	0.221
Overall	5742	2308 (40.2)	3683 (64.1)	4361 (75.9)	11.8 (10.1 to 13.5)	<0.001

Observed glitches by site and speciality

The number of procedures observed in different sites and specialities is shown in Table 3.

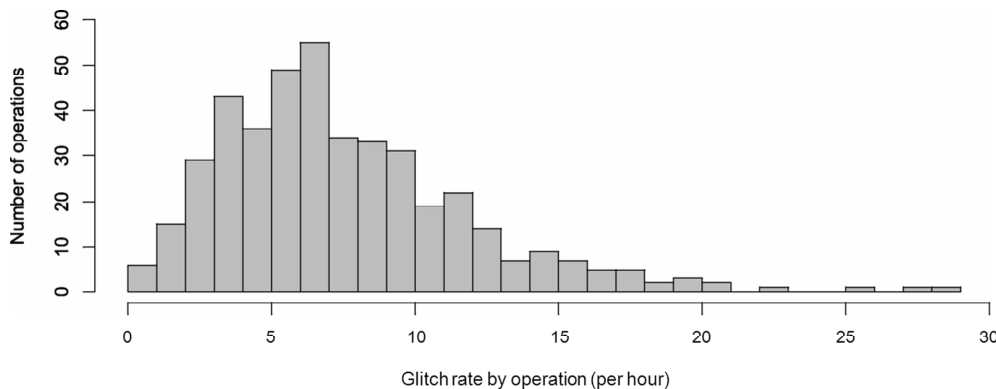
Table 3 Sample characteristics of observations

	Site A	Site B	Site C	Site D	Site E
Number of operations (mean, range of operating duration; hh:mm)	175 (1:56, 0:27 to 13:32)	63 (2:02, 0:27 to 4:45)	96 (1:47, 0:22 to 3:58)	72 (1:46, 0:30 to 3:55)	24 (3:11, 0:43 to 7:28)
Elective orthopaedics	130 (1:49, 0:27 to 4:25)	63 (2:02, 0:27 to 4:45)	54 (1:49, 0:27 to 3:41)	51 (1:54, 1:01 to 3:55)	0
Trauma orthopaedics	0	0	42 (1:44, 0:22 to 3:58)	0	0
Plastic surgery	45 (2:17, 0:30 to 13:32)	0	0	0	0
Vascular surgery	0	0	0	21 (1:25,	<u>24</u> (3:11,

				0:30 to 2.24)	0:43 to 7:28)
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Site A was the primary site of study and therefore more operations were observed there. The operative duration was similar across the orthopaedic operations, much more variable for plastic surgery and longer on average in Vascular operations. The average total glitch count per operation was 14, range 0-83. The number of glitches per operation by speciality ranged from 1-63 in elective orthopaedic surgery, 1-35 in trauma orthopaedics, 2-49 in elective vascular surgery and 1-83 in elective plastic surgery. Due to the range of operation duration, both within and between specialities, a glitch rate is required to facilitate comparison. It is possible to determine a glitch rate per hour for each operation, calculated by the total number of glitches per operation divided by the length of the operation. The distribution in glitch rates across all the operations observed can be seen in Figure 1.

Figure 1 Distribution of glitch rate by operation

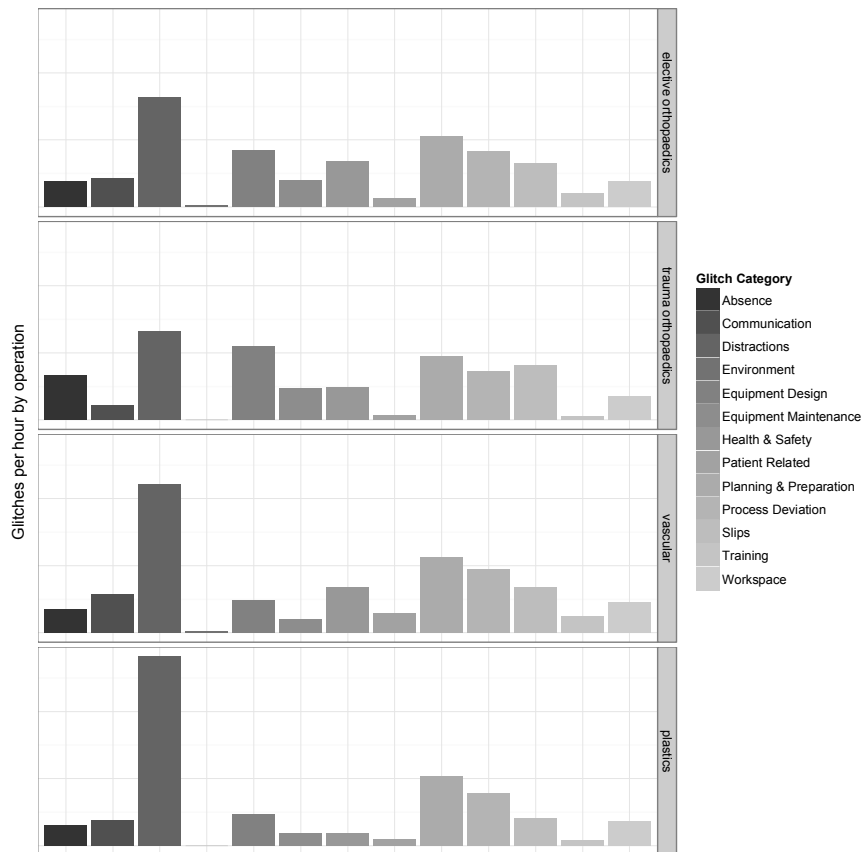


Although there is a strong clustering around the mean, the data are skewed, with a number of operations with high glitch rates at >20 per hour. The mean glitch rate for orthopaedics is 7.6 (range 0.4 to 28.4), trauma orthopaedics is 6.9 (range 1.3 to 15.3), vascular is 8.3 (range 1.5 to 20.6), and plastics is 7.1 (range 0.7 to 28). There was no statistically significant difference in average glitch rate across the four specialities ($p=0.453$).

Relationship between glitch category and speciality

As the glitches are categorised, it is possible to compare distribution across the categories for the different specialities (Figure 2).

Figure 2 Mean glitch rate by operation for each speciality



The profile of the glitch categories between the surgical specialities is strikingly similar. It can be seen that the most common glitches across all specialities are distractions, and planning and preparation.

The rate of distractions is nearly twice that of any other category for all but trauma orthopaedics.

The lowest frequency of glitches is that relating to the patient and the environment. The rate of

distractions is the greatest in plastic surgerys which relates anecdotally to the discursive and fluid nature of the teams involved. There is a higher rate of maintenance and absence glitches for trauma orthopaedics and a low level of slips in plastics in comparison to the other specialities.

Relationship between glitch rate and hospital site

Elective orthopaedic and vascular surgical procedures were observed in multiple sites (four and two sites respectively), providing an opportunity for inter-site glitch rate comparison amongst teams performing the same types of surgery.

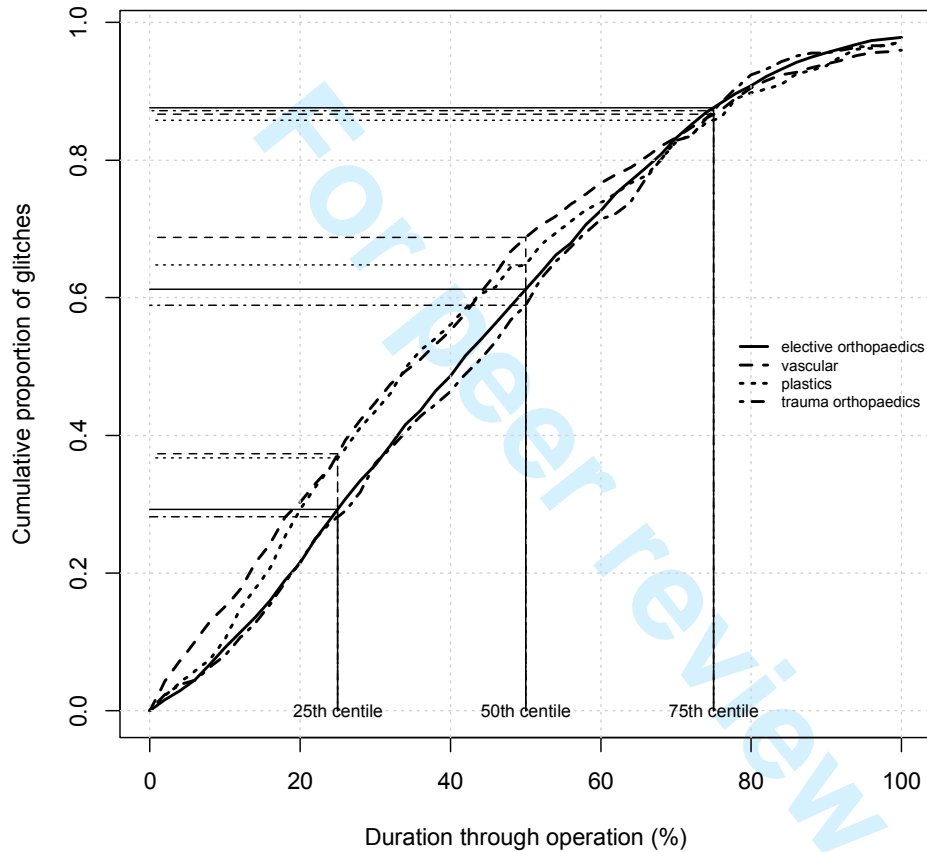
In elective orthopaedics, the mean operating duration varies by 14 minutes between the sites, with glitch rate varying between 6 and 8 glitches per hour. There was a statistically significant ~~heterogeneity~~ heterogeneity differences in mean glitch rates per operation between the four sites ($p < 0.001$). This was explained in 1-1 comparisons by ~~with~~ significant differences between individual sites A (mean of 8.1 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.1; 95%CI 0.9 to 3.3; $p = 0.001$), sites D (mean of 8.7 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.7; 95%CI 1.4 to 4; $p < 0.001$), and sites C (mean of 7.3 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 1.2; 95% CI 0.01 to 2.6; $p = 0.047$). No other statistically significant differences between the other centres were observed.

In vascular surgery, the difference in glitch rate between Site E (mean of 6.3 glitches per hour) and Site D (mean of 10.5 glitches per hour) was highly significant, $p = 0.0003$.

Relationship between glitch occurrence and stage of operation

Glitches were recorded alongside the time at which they occurred, which can be referenced to the start (patient enters theatre) and end time (patient leaves theatre) of the operation. To enable cross-comparison between operations of different lengths, the glitch timings were normalised to operative duration so that the operative duration total is 100%, halfway through is 50% and so on. Analysing the spread of the occurrence of glitches across each operation allows for interpretation of any trends. The graphical representation illustrates a flattened sigmoid relationship between glitches and duration of operation, suggesting a reduction in glitch occurrence in the last 20% of operation duration (Figure 3).

Figure 3 Distribution of glitch occurrence across operative duration



Elective orthopaedics and trauma orthopaedics both follow a similar linear trend in the first half of any operation: slightly more than 60% of glitches occur in this time (Figure 3). Vascular and plastic surgery appear to have more glitches in the earlier stages of the operation, with nearly 40% of their total glitches occurring within the first 25% of the operation. For vascular the early accumulation of glitches continues with 75% of the glitches occurring by the halfway point of the operation. The accrual of glitches reduces markedly during the last 25% of the operation, with only 10% of the total glitches happening in this period.

DISCUSSION

There is increasing acceptance within the healthcare community that to achieve safe and reliable systems of care requires the same scrutiny that has previously been directed at healthcare professionals' behaviour and technical skill[22-24]. The prospective collection of information about process imperfections or deviations enables healthcare researchers to analyse intra-operative events so that the system and the operative technique can be evaluated for quality and risk. The observed events include different sub-classes such as distractions, process deviations, equipment design problems, and slips (Table 1). These glitches are not necessarily associated with immediate consequences or due to any failure in surgical team. However, they reflect the additional, unplanned and often unnecessary activity within the operating theatre. Lowering the total number of imperfections in the process may be advantageous for patient safety, as it may preserve the team's capacity for dealing with unexpected events[25]. Although not tested in this study, it has previously been suggested that the accumulation of 'minor' events predisposes to a 'major' event associated with potential for serious patient harm[14]. We did not seek to prove causality of glitches as we felt that it would be unwise to attempt to link a glitch with what could be multiple up-stream factors. We consider that some glitch categories may correlate with patient harm events more than others; however we did not test this hypothesis in this study.

Measuring the prevalence of glitches provides a quantitative practical insight into the effects of system malfunctions on the process and on the healthcare professionals who are delivering care. When observing theatre teams in action, there is some overlap between the assessment of non-technical skills and the recording of the technical process imperfections we have called glitches. There may be circumstances where there is blending of both system and human factors. For example, a planning and preparation glitch may arise due to a last minute change of plan, giving an impression of generalised low situational awareness. However, this situation may arise due to a lack of allocated pre-list briefing time forced by time constraints. The interplay of non-technical skills and systems issues is as yet not fully understood, and some measurement systems have attempted to incorporate both[6].

We describe the development of an operating theatre whole-system assessment method focused on technical performance, and present the results from its initial use in a range of environments in five hospitals, and across a variety of surgical specialities in emergency and elective settings. The glitch rate can be used to detect similarities and differences in the volume and distribution of process imperfections amongst operating sites and specialities. This novel method builds upon previous

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7 experience and has resulted in a tool which is transferrable between surgical disciplines. We consider
8 that the method has been shown to be sufficiently robust to prove to be of use in the assessment of
9 most intra-operative settings. However differences in personnel, procedures and equipment in
10 different types of surgery are likely to result in systematic differences in median baseline glitch rates.
11 We therefore suggest that the principal use of the method should be to follow change within a team
12 in response to influences such as stressors or training, rather than comparisons between operation
13 types. The collection and analysis of glitches could facilitate the development of targeted systems
14 improvement interventions. We suggest that expression as a glitch rate per hour is appropriate, as it
15 accounts for the varying length of operations, and facilitates inter-speciality/site comparisons. The
16 use of dual observation in the challenging environment of an operating theatre, with multiple
17 demands on observer attention is a deliberate choice and is integral to this method, since we have
18 noted (and confirmed here) that one observer identifies only between 40-75% of total glitch events.
19 There were clear differences in event detection profiles between clinical and HF observers, which
20 might have been expected, but clinical observers consistently collected significantly more glitches
21 (Table 2). This finding is at odds with previous research where HF observers were found to be more
22 efficient at recording deviations.

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31 We had expected that HF observers might be more aware of some categories of glitch than clinical
32 observers, but this did not appear to be the case. Clinical observers did not appear to “overcall”
33 glitches, as the calls were confirmed by consensus discussion, but did appear more sensitive to
34 particular categories of glitch. However, the extensive exposure of our clinical observers to HF theory
35 and practice should be noted, and it cannot be assumed that clinical observers without this
36 background could perform to this level. To perform this kind of study without observers with
37 demonstrable HF expertise would have made interpretation of our data difficult for others. Therefore
38 dual observation increased the sensitivity of event detection by up to 60% by incorporating all
39 observations from two overlapping, non-identical domains of expertise. We suggest that this
40 approach, which maximises sensitivity, is more likely to be generally valuable in operating theatres
41 than one based on high levels of inter-operator agreement which sacrifices sensitivity for specificity.
42 As indicated in the introduction, several groups have independently developed approaches similar to
43 ours [6, 16, 18, 19, 26]. This “convergent evolution” has, we believe, been driven by the need to
44 develop a tool which preserves the rich data collection possibilities of direct observation without
45 being impossibly unwieldy for live use in clinical settings. There are strengths and weaknesses in the
46 various existing methods, and a clear opportunity exists for unification amongst them.

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By analysing the content of the glitch, a richer understanding on the recurring problems within the system can be gained. As can be seen from the variety of glitches in the operative process, it would be unlikely that an intervention focussing on only one category of glitch (e.g. distractions) would have as significant an effect as one which focussed on the wider range of issues that our study identifies in the operating theatre. The methodology allows many layers of analysis, from basic arithmetic evaluation to richer contextual analysis. Analysis of the categories of glitches enables the consideration of a system-targeted intervention, with the focus on preventing the creation and propagation of additional work in the operating theatre.

A common criticism of observational research is the bias created as a result of human subjects altering their behaviour when aware of being observed, i.e. the Hawthorne effect[27], although some doubt the importance of this phenomenon[28]. Whilst we cannot exclude bias of this type, the nature of several glitch categories excludes the possibility of mitigation by altered staff behaviour (e.g. the occurrence of a phone call or the dropping of an instrument). Secondly, due to the number of observations over a prolonged period of time, the observers quickly became well known to the theatre staff and as such became 'part of the furniture'; following which staff behaviours did not appear to change when the observers were present. Throughout the large data sample, the same patterns of types and rates of glitches were repeated, suggesting that Hawthorne effects were not prominent. The evolution of the glitch count method through observation, analysis and consensus discussion in an appropriately skilled team has given it an important degree of construct and face validity, whilst our data show adequate reliability within the method – notwithstanding the fact that the discordant observations within observer pairs actually strengthen sensitivity as discussed above.

The observed number of events per operation in our study is lower than observed in previous studies of this type using other direct observation methods[14, 16]. However, direct comparison is difficult due to methodological differences[14, 16]. Although developed as standardised methods, all of these approaches require calibration between observers, and suffer from potential problems in attempting to combine observations from teams where this has not occurred. Despite this, it is possible to find areas of close agreement between the studies in the high prevalence of some categories, such as distraction events[13, 17]. The similarities in methods developed independently by different groups[16, 17, 25] suggest that harmonisation and development of a standard methodology may be possible. Clearly this would have potential benefits for research, training and assessment, but would require substantial co-operative work to achieve congruence and validation.

The use of a glitch rate to normalise for operative duration allowed interesting observations of the possible effects of both speciality and hospital environment and culture on glitch rates. It might be expected that different specialities would have different rates and types of glitches, but in fact types seemed to show a remarkably consistent pattern and speciality glitch rates do not significantly vary relative to each other ($p=0.453$). Hospital environment, on the other hand, may be important, as suggested by the 40% difference between sites for vascular surgery. Further work is needed to explore this.

A new finding from this study is the relationship between the accumulation of glitches and the phases of the operation. It appears that the majority of the glitches are clustered around the beginning of the operation, with 50% occurring in the first 30-40% of the operation. This important speciality-spanning finding from a large sample indicates that the highest rate of glitches occurs during one of the busiest parts of an operation, in which multiple activities (positioning, preparation, confirmation of anaesthesia and surgical incision) are occurring in parallel or in quick succession. The implication that safety and reliability might therefore be improved by an ergonomic approach to analysing and reducing glitches during this phase deserves further study.

CONCLUSION

We propose the glitch methodology as a practical and sensitive methodology for evaluating technical performance during operations which can be used to gain rich insights into the workings of operating theatre teams. Our expansive data collection approach has been developed with two independent observers each collecting between 40-75% of all glitch occurrences. The majority of glitches occur within the first half of the operation which coincides with a number of safety critical steps. There seems to be a greater difference between hospital sites than surgical specialities in the frequency of glitches. Through analysing the frequency and context around frequently occurring glitches it is proposed that a suite of targeted interventions could be developed in order to improve the safety and reliability of the operating theatre environment.

ETHICAL APPROVAL

All theatre staff included in the study were consented for participation under ethical clearance from the Oxford A Ethics Committee [REC:09/H0604/39].

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DATA SHARING

Access to full datasets with all anonymised data will be made available to other researchers after the Programme has been terminated and the principal papers from it have been published. We will maintain this dataset for 3 years and then assign it to the Oxford Research Depository.

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Capturing intraoperative process deviations using a direct observational approach: The glitch method

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TITLE PAGE**Capturing intraoperative process deviations using a direct observational approach: The glitch method**

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Process of care

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ABSTRACT

Objectives

To develop a sensitive reliable tool for enumerating and evaluating technical process imperfections during surgical operations.

Design

Prospective cohort study with direct observation.

Setting

Operating theatres on five sites in three NHS Trusts.

Participants

Staff taking part in elective and emergency surgical procedures in Orthopaedics, Trauma, Vascular and Plastic surgery; including anaesthetists, surgeons, nurses and operating department practitioners.

Outcome measures

Reliability and validity of the glitch count method; frequency, type, temporal pattern and rate of glitches in relation to site and surgical speciality.

Results

The glitch count has construct and face validity, and category agreement between observers is good ($\text{Kappa} = 0.7$). Redundancy between pairs of observers significantly improves sensitivity over a single observer. 429 operations were observed and 5742 glitches recorded (mean 14 per operation, range 0-83). Speciality-specific glitch rates varied from 6.9 to 8.3 per hour of operating (ns). The distribution of glitch categories was strikingly similar across specialities, with distractions the commonest type in all cases. The difference in glitch rate between speciality teams operating at different sites was larger than that between specialities (range 6.3 – 10.5 per hour, $p < 0.001$). 40% of glitches occurred in the first quarter of an operation, and only 10% occurred in the final quarter.

Conclusions

The glitch method allows collection of a rich dataset suitable for analysing changes following interventions to improve process safety, and appears reliable and sensitive. Glitches occur more

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frequently in the early stages of an operation. Hospital environment, culture and work systems may influence operative process more strongly than speciality.

For peer review only

ARTICLE SUMMARY

Article focus

- to study interventions to improve safety and reliability of theatre processes, accurate methods are needed to identify process glitches
- a direct observation method using pairs of observers with different skill sets should provide high sensitivity in identifying and categorising process glitches
- such a developed and validated method can be used to study the factors which affect the frequency and nature of imperfections in theatre process

Key messages

- the glitch method appears reliable in use and highlights the areas in which theatre process is vulnerable to deviations and errors
- glitch rates per hour of operating are significantly different in different hospitals, but the glitch rate and distribution of glitch types is remarkably consistent across different surgical specialities
- glitches are concentrated in the first quarter of operations, and are least likely to occur in the last quarter

Strengths and limitations of this study

- the use of disparate observers in a very large prospective direct observation study is likely to have resulted in high sensitivity and power to detect associations and differences between subgroups
- direct observation methods are vulnerable to the Hawthorne effect, although subjectively this did not appear important
- findings about glitch associations and patterns of occurrence have raised new questions about the underlying causes of process deviations in theatre and their relationships to adverse outcomes for patients

INTRODUCTION

The delivery of safe surgical care is technically challenging. It requires considered patient selection, pre-operative assessment, and the coordination of technical expertise and resource. These requirements result in the creation of a challenging work environment which puts both healthcare workers and the enveloping healthcare system under considerable stress. The resultant iatrogenic patient harm has been recently estimated at 6.2%, with half of this occurring in surgical patients[1].

The retrospective identification of non-operative procedural undesirable events or glitches in surgery is often not possible. The loss of detail of the nature and occurrence of events may result in biased or unrepresentative incident reporting and analysis[2, 3]. The direct observation of a process provides an opportunity to gather prospective insight into areas of systematic weakness which may benefit from improvement interventions. Investigations of the origin of iatrogenic events have previously used non-technical skills rating scales[4-6] and system event observations[7] to frame quantifiable standard descriptions of these two aspects of surgical team performance.

In recent years, the analysis of undesirable surgical outcomes has revealed a number of contributory factors beyond the traditionalist view of individual accountability[8, 9]. Both human fallibility and underlying organisational failings contribute to clinical interface errors[10]. Failures of compliance, communication and procedure design can all contribute to error in complex group tasks such as surgery[11, 12]. Previous observational studies have suggested that serious safety and quality issues may result from accumulation of small observable process deviations in higher risk procedures such as paediatric cardiac surgery[8, 13]. There is little systematic analysis of the magnitude of the impact of these events on patient outcome. The quantification of the influence of technical process and outcome has been further hampered due to lack of standardisation in data collection approaches. Various descriptive terms have been used to describe unintended events during the operative process including: 'minor problems' and 'operating problems'[14]; 'surgical flow disruptions'[15, 16]; and 'intra-operative interference'[17]. To conduct high-volume comparative evaluations of interventions to improve operating theatre safety and reliability, we needed direct observational methods to measure process fidelity which are applicable across a wide range of specialities, techniques and settings, do not make assumptions about causality and do not attempt to estimate impact on outcome. Direct observation methods for evaluating theatre team technical performance have been published by others[6, 16, 18, 19] and the principles used are very similar in several of these to those on which we had based some of our own previous work[4,18]. Rather than tackle the

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3 difficulties of learning, adapting and validating a new system, we decided to develop our own based
4 on our previous studies . We previously reported the initial development of this method including
5 reliability assessment and taxonomy development[20]. In this study we report a large scale
6 evaluation of its use to characterise the relationship of glitches to the context, in terms of speciality,
7 site and operative duration, their temporal pattern during operations and the relative frequency of
8 the different categories.
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13 14 15 **METHODS**

16 17 **Development and validation of methodology**

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19 The observational and categorisation methods were based upon those developed by others [14-16]:
20 the development of the glitch categories and testing of inter-observer reliability have been described
21 previously[19]. The method involves two observers, one with a Human Factors (HF) and one with a
22 surgical background, observing entire operative procedures and noting any deviations from the
23 expected or planned course. To enable them to do this, they trained together and used a pre-
24 designed procedure template as a guide. A sample set of 94 glitches from 10 elective orthopaedic
25 operations were collected during the initial three month training phase, grouped in common themes,
26 and assigned titles and definitions (Table 1). The reliability of the observers categorisation was
27 assessed using Cohen's kappa and was good between the four observers (0.70, 95% CI: 0.66 to 0.75).
28 Within a larger pilot sample of operations (42 elective orthopaedic procedures) the rate of glitches
29 per operation ranged from 1 to 18, with an average of 8 per operation[20]. In contrast with previous
30 methodologies[14], no immediate evaluation of the glitch significance was made, as the impact of a
31 particular glitch on process or outcome is context dependent. Prior to the final analysis, the glitch
32 data was reviewed jointly by the observers (LM, MH, SP, ER). Glitches noted by both observers were
33 categorised by consensus where there was a difference, and an overall glitch score was assigned
34 comprising the sum of all unique glitches seen (i.e. those unique to observer A + those unique to
35 observer B + those in common). Some glitches were deleted (if the team considered this event was
36 not a glitch), split (if the contextual data contained more than one glitch occurrence) or re-
37 categorised during this consensus process.
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50 51 **Observer background, training and context**

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53 The clinical observers had a clinical qualification (Surgical Trainees and Operating Department
54 Practitioners) and more than one years' operating theatre experience. The HF observers had an
55 undergraduate and/or postgraduate qualification in HF. The HF observers were orientated to the
56 operating theatre environment and learnt technical aspects of the operative process through
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3 observation and through coaching from clinical observers. The clinical observers were introduced to
4 HF system principles and observational methodology through classroom-based teaching and
5 introduction to the HF literature, and through coaching from HF observers whilst in theatre.
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10 **Glitch Count Observation Method**

11 Glitches were defined as deviations from the recognised process with the potential to reduce quality
12 or speed, including interruptions, omissions and changes, whether or not these actually affected the
13 outcome of the procedure. To capture these, direct observations were made of all activity (surgical,
14 nursing and anaesthetic) in the operating theatre from the time the patient entered to the time they
15 left, by pairs of six observers comprising of one clinical and one human factors (HF) researcher. Four
16 of the six observers (MH, SP, ER and LM) were involved in the creation of the method, the remainder
17 (LB and JM) were introduced to the categorisation at a later date. Any process disruption which
18 occurred in the pre- or post- theatre phase were not included in this method as it was thought that
19 the collection of these events would not be as reliable as those collected in the intra-operative
20 period. The clinical observers developed a process map of the main operation types to be observed,
21 which took the form of a descriptive list of the operative process, including relevant procedures and
22 steps. These process maps formed the basis for the training and subsequent structured
23 observation[21]. The glitches were collected independently by each observer, individually noting the
24 time and detail of the glitch within data collection booklets. This results in a set of glitches captured
25 by each observer. These are de-duplicated and summed to provide a total glitch count for an
26 operation. We recorded the detail of the glitch (e.g. 'diathermy not plugged in when surgeon trying
27 to use it') along with the associated time point. All glitches were categorised post-hoc and entered
28 into a secure database. The observers spent a period of one month in training and orientation to the
29 data collection methods before any real-time data was collected. Alongside the collection of glitches,
30 the observers also assessed the teams' non-technical skills, WHO surgical safety checklist adherence
31 and recorded operative duration as part of a larger programme of work. Non-compliance with the
32 WHO surgical safety checklist was not considered within the glitch scale.
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49 Patients were informed of the possibility of observations taking place and given opportunity to opt
50 out if they wished. Staff in the theatres undergoing observation were given information on the study
51 and asked for consent before observations took place. The study was approved by Oxford A Ethics
52 Committee (REC:09/H0604/39).
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57 **Large scale evaluation of glitch method**

Intra-operative observations were made across five UK NHS sites and four specialities: elective orthopaedics, trauma orthopaedics, vascular, general and plastic surgery. The sample included a tertiary referral centre (site A), two University teaching hospitals (sites C and E), and two district general hospitals (sites B and D). Elective orthopaedics was chosen as the main inter-hospital comparator speciality due to the homogeneity of operation technique and length. As the Safer Delivery of Surgical Services (S3) study was designed to test the effectiveness of surgical improvement interventions, with both active and control groups from the same hospital site, there were occasions where it was not possible to adequately separate the theatre teams from within one speciality. On these occasions, other surgical specialities were recruited to the study, which in turn enabled the evaluation of the glitch and other intra-operative observational techniques across surgical specialities. This permitted the comparison of volume and profile of glitches across both sites and specialities.

Whole operating lists were observed wherever practical, with lists being preferred if they contained standardised operations (e.g. primary or revision total knee and hip arthroplasty). If a patient left theatre mid-operation (e.g. to radiology), the observations were paused until the patient returned.

Table 1 Glitch categories with definition and examples

Glitch Category	Definition	Examples
Absence	Absence of theatre staff member, when required	Circulating nurse not available to get equipment
Communication	Difficulties in communication among team members	Repeat requests; incorrect terminology; misinterpretations
Distractions	Anything causing distraction from task	Phone calls/bleeps; loud music requiring to be turned down
Environment	Aspects of the working environment causing difficulty	Low lighting or variable temperature during operation causing difficulties
Equipment Design	Issues arising from equipment design, that would not otherwise be corrected with training or maintenance	Compatibility problems with different implant systems; equipment blockage
Maintenance	Faulty or poorly maintained equipment	Battery depleted during use; blunt equipment
Health & Safety	Any observed physical risk to	Mask violations; food/drink in

	personnel	theatre
Planning & Preparation	Instances that may otherwise been avoided with appropriate prior planning and preparation	Insufficient equipment resources; staffing levels; training
Patient Related	Issues relating to the physiological status of the patient	Difficulty in extracting previous implants; unexpected anatomically-related surgical difficulty; anaphylaxis
Process Deviation	Incomplete or re-ordered completion of standard tasks	Unnecessary equipment opened
Slips	Psychomotor errors	Dropped instruments
Training	Repetition or delay of operative steps due to training	Consultant corrects assistants operating technique
Workspace	Equipment or theatre layout issues	De-sterilising of equipment/scrubbed staff on environment

Data analysis

Differences in mean glitch rates per operation between the sites and specialities were examined by one-way analysis of variance and t-tests. We considered P values <0.05 to be statistically significant (with no adjustment for multiple testing). All analyses were carried out using R-2.15.2.

RESULTS

A total of 429 operations were observed between November 2010 and July 2012, and 5742 glitches were observed. The total number of glitches observed in a single operation ranged from 0 to 83 (mean 14).

We investigated possible differences in the profile of glitches that each observer collected in theatre (Table 2). Of the 5742 glitches, 64% were observed by the HF observers, 76% by the clinical observers ($p < 0.001$). The clinical observers consistently noted more glitches per operation than the HF (Table 1) but the difference varied markedly between glitch categories. Clinical observers noted a much larger proportion of Environment, Training, Health & Safety and Patient Related glitches, whilst there was minimal difference between the observers for Absence, Slips and Equipment Maintenance.

Table 2 Difference in observed glitches between observer specialities

Glitch category	Total observed n (% of total)	Observed by both HF and clinical n (% of category)	HF observed n (% of category)	Clinical observed n (% of category)	Difference % (95% CI)	P
Absence	292 (5.1)	123 (42.1)	202 (69.2)	213 (72.9)	3.8 (-3.9 to 11.5)	0.362
Communication	334 (5.8)	128 (38.3)	218 (65.3)	244 (73.1)	7.8 (0.5 to 15.1)	0.036
Distractions	1342 (23.4)	585 (43.6)	887 (66.1)	1039 (77.4)	11.3 (7.9 to 14.8)	<0.001
Environment	15 (0.3)	5 (33.3)	8 (53.3)	12 (80.0)	26.7 (-12.4 to 65.7)	0.245
Equipment design	595 (10.4)	224 (37.6)	379 (63.7)	440 (73.9)	10.3 (4.9 to 15.7)	<0.001
Equipment Maintenance	278 (4.8)	146 (52.5)	206 (74.1)	218 (78.4)	4.3 (-3.1 to 11.7)	0.273
Health & Safety	423 (7.4)	171 (40.4)	243 (57.4)	350 (82.7)	25.3 (19.1 to 31.5)	<0.001
Patient related	120 (2.1)	36 (30.0)	49 (40.8)	107 (89.2)	48.3 (37.1 to 59.6)	<0.001
Planning & preparation	789 (13.7)	304 (38.5)	495 (62.7)	596 (75.5)	12.8 (8.2 to 17.4)	<0.001
Process deviation	614 (10.7)	227 (37.0)	375 (61.1)	465 (75.7)	14.7 (9.4 to 20.09)	<0.001
Slips	508 (8.8)	256 (50.4)	386 (76.0)	377 (74.2)	-1.8 (-7.3 to 3.7)	0.562
Training	154 (2.7)	36 (23.4)	70 (45.5)	120 (77.9)	32.5 (21.6 to 43.4)	<0.001
Workspace	278 (4.8)	67 (24.1)	165 (59.4)	180 (64.7)	5.4 (-3.0 to 13.8)	0.221
Overall	5742	2308 (40.2)	3683 (64.1)	4361 (75.9)	11.8 (10.1 to 13.5)	<0.001

Observed glitches by site and speciality

The number of procedures observed in different sites and specialities is shown in Table 3.

Table 3 Sample characteristics of observations

	Site A	Site B	Site C	Site D	Site E
Number of operations (mean, range of operating duration; hh:mm)	175 (1:56, 0:27 to 13:32)	63 (2:02, 0:27 to 4:45)	96 (1:47, 0:22 to 3:58)	72 (1:46, 0:30 to 3:55)	24 (3:11, 0:43 to 7:28)
Elective orthopaedics	130 (1:49, 0:27 to 4:25)	63 (2:02, 0:27 to 4:45)	54 (1:49, 0:27 to 3:41)	51 (1:54, 1:01 to 3:55)	0
Trauma orthopaedics	0	0	42 (1:44, 0:22 to 3:58)	0	0
Plastic surgery	45	0	0	0	0

	(2:17, 0:30 to 13:32)				
Vascular surgery	0	0	0	21 (1:25, 0:30 to 2.24)	24 (3:11, 0:43 to 7:28)

Site A was the primary site of study and therefore more operations were observed there. The operative duration was similar across the orthopaedic operations, much more variable for plastic surgery and longer on average in Vascular operations. The average total glitch count per operation was 14, range 0-83. The number of glitches per operation by speciality ranged from 1-63 in elective orthopaedic surgery, 1-35 in trauma orthopaedics, 2-49 in elective vascular surgery and 1-83 in elective plastic surgery. Due to the range of operation duration, both within and between specialities, a glitch rate is required to facilitate comparison. It is possible to determine a glitch rate per hour for each operation, calculated by the total number of glitches per operation divided by the length of the operation. The distribution in glitch rates across all the operations observed can be seen in Figure 1.

Figure 1 Distribution of glitch rate by operation

Although there is a strong clustering around the mean, the data are skewed, with a number of operations with high glitch rates at >20 per hour. The mean glitch rate for orthopaedics is 7.6 (range 0.4 to 28.4), trauma orthopaedics is 6.9 (range 1.3 to 15.3), vascular is 8.3 (range 1.5 to 20.6), and plastics is 7.1 (range 0.7 to 28). There was no statistically significant difference in average glitch rate across the four specialities ($p=0.453$).

Relationship between glitch category and speciality

As the glitches are categorised, it is possible to compare distribution across the categories for the different specialities (Figure 2).

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3 **Figure 2 Mean glitch rate by operation for each speciality**
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6 The profile of the glitch categories between the surgical specialities is strikingly similar. It can be seen
7 that the most common glitches across all specialities are distractions, and planning and preparation.
8 The rate of distractions is nearly twice that of any other category for all but trauma orthopaedics.
9 The lowest frequency of glitches is that relating to the patient and the environment. The rate of
10 distractions is the greatest in plastic surgery which relates anecdotally to the discursive and fluid
11 nature of the teams involved. There is a higher rate of maintenance and absence glitches for trauma
12 orthopaedics and a low level of slips in plastics in comparison to the other specialities.
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Relationship between glitch rate and hospital site

Elective orthopaedic and vascular surgical procedures were observed in multiple sites (four and two sites respectively), providing an opportunity for inter-site glitch rate comparison amongst teams performing the same types of surgery.

In elective orthopaedics, the mean operating duration varies by 14 minutes between the sites, with glitch rate varying between 6 and 8 glitches per hour. There was a statistically significant heterogeneity in mean glitch rates per operation between the four sites ($p < 0.001$). This was explained in 1-1 comparisons by significant differences between individual sites A (mean of 8.1 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.1; 95%CI 0.9 to 3.3; $p = 0.001$), sites D (mean of 8.7 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.7; 95%CI 1.4 to 4; $p < 0.001$), and sites C (mean of 7.3 glitches per hour) and B (mean of 6.0 glitches per hour) (difference=1.2; 95% CI 0.01 to 2.6; $p = 0.047$). No other statistically significant differences between centres were observed.

In vascular surgery, the difference in glitch rate between Site E (mean of 6.3 glitches per hour) and Site D (mean of 10.5 glitches per hour) was highly significant, $p = 0.0003$.

Relationship between glitch occurrence and stage of operation

Glitches were recorded alongside the time at which they occurred, which can be referenced to the start (patient enters theatre) and end time (patient leaves theatre) of the operation. To enable cross-comparison between operations of different lengths, the glitch timings were normalised to operative duration so that the operative duration total is 100%, halfway through is 50% and so on. Analysing the spread of the occurrence of glitches across each operation allows for interpretation of any trends. The graphical representation illustrates a flattened sigmoid relationship between glitches and duration of operation, suggesting a reduction in glitch occurrence in the last 20% of operation duration (Figure 3).

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5 **Figure 3 Distribution of glitch occurrence across operative duration**
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8 Elective orthopaedics and trauma orthopaedics both follow a similar linear trend in the first half of
9 any operation: slightly more than 60% of glitches occur in this time (Figure 3). Vascular and plastic
10 surgery appear to have more glitches in the earlier stages of the operation, with nearly 40% of their
11 total glitches occurring within the first 25% of the operation. For vascular the early accumulation of
12 glitches continues with 75% of the glitches occurring by the halfway point of the operation. The
13 accrual of glitches reduces markedly during the last 25% of the operation, with only 10% of the total
14 glitches happening in this period.
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19 **DISCUSSION**

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21 There is increasing acceptance within the healthcare community that to achieve safe and reliable
22 systems of care requires the same scrutiny that has previously been directed at healthcare
23 professionals' behaviour and technical skill[22-24]. The prospective collection of information about
24 process imperfections or deviations enables healthcare researchers to analyse intra-operative events
25 so that the system and the operative technique can be evaluated for quality and risk. The observed
26 events include different sub-classes such as distractions, process deviations, equipment design
27 problems, and slips (Table 1). These glitches are not necessarily associated with immediate
28 consequences or due to any failure in surgical team. However, they reflect the additional, unplanned
29 and often unnecessary activity within the operating theatre. Lowering the total number of
30 imperfections in the process may be advantageous for patient safety, as it may preserve the team's
31 capacity for dealing with unexpected events[25]. Although not tested in this study, it has previously
32 been suggested that the accumulation of 'minor' events predisposes to a 'major' event associated
33 with potential for serious patient harm[14]. We did not seek to prove causality of glitches as we felt
34 that it would be unwise to attempt to link a glitch with what could be multiple up-stream factors. We
35 consider that some glitch categories may correlate with patient harm events more than others;
36 however we did not test this hypothesis in this study.
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49 Measuring the prevalence of glitches provides a quantitative practical insight into the effects of
50 system malfunctions on the process and on the healthcare professionals who are delivering care.
51 When observing theatre teams in action, there is some overlap between the assessment of non-
52 technical skills and the recording of the technical process imperfections we have called glitches.
53 There may be circumstances where there is blending of both system and human factors. For
54 example, a planning and preparation glitch may arise due to a last minute change of plan, giving an
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3 impression of generalised low situational awareness. However, this situation may arise due to a lack
4 of allocated pre-list briefing time forced by time constraints. The interplay of non-technical skills and
5 systems issues is as yet not fully understood, and some measurement systems have attempted to
6 incorporate both[6].
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10 We describe the development of an operating theatre whole-system assessment method focused on
11 technical performance, and present the results from its initial use in a range of environments in five
12 hospitals, and across a variety of surgical specialities in emergency and elective settings. The glitch
13 rate can be used to detect similarities and differences in the volume and distribution of process
14 imperfections amongst operating sites and specialities. This novel method builds upon previous
15 experience and has resulted in a tool which is transferrable between surgical disciplines. We consider
16 that the method has been shown to be sufficiently robust to prove to be of use in the assessment of
17 most intra-operative settings. However differences in personnel, procedures and equipment in
18 different types of surgery are likely to result in systematic differences in median baseline glitch rates.
19 We therefore suggest that the principal use of the method should be to follow change within a team
20 in response to influences such as stressors or training, rather than comparisons between operation
21 types. The collection and analysis of glitches could facilitate the development of targeted systems
22 improvement interventions. We suggest that expression as a glitch rate per hour is appropriate, as it
23 accounts for the varying length of operations, and facilitates inter-speciality/site comparisons. The
24 use of dual observation in the challenging environment of an operating theatre, with multiple
25 demands on observer attention is a deliberate choice and is integral to this method, since we have
26 noted (and confirmed here) that one observer identifies only between 40-75% of total glitch events.
27 There were clear differences in event detection profiles between clinical and HF observers, which
28 might have been expected, but clinical observers consistently collected significantly more glitches
29 (Table 2). This finding is at odds with previous research where HF observers were found to be more
30 efficient at recording deviations.
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46 We had expected that HF observers might be more aware of some categories of glitch than clinical
47 observers, but this did not appear to be the case. Clinical observers did not appear to “overcall”
48 glitches, as the calls were confirmed by consensus discussion, but did appear more sensitive to
49 particular categories of glitch. However, the extensive exposure of our clinical observers to HF theory
50 and practice should be noted, and it cannot be assumed that clinical observers without this
51 background could perform to this level. To perform this kind of study without observers with
52 demonstrable HF expertise would have made interpretation of our data difficult for others. Therefore
53 dual observation increased the sensitivity of event detection by up to 60% by incorporating all
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3 observations from two overlapping, non-identical domains of expertise. We suggest that this
4 approach, which maximises sensitivity, is more likely to be generally valuable in operating theatres
5 than one based on high levels of inter-operator agreement which sacrifices sensitivity for specificity.
6 As indicated in the introduction, several groups have independently developed approaches similar to
7 ours [6, 16, 18, 19, 26], all with differing taxonomies with analogous loci of focus. This “convergent
8 evolution” has, we believe, been driven by the need to develop a tool which preserves the rich data
9 collection possibilities of direct observation without being impossibly unwieldy for live use in clinical
10 settings. There are strengths and weaknesses in the various existing methods, and a clear
11 opportunity exists for unification amongst them.
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19 By analysing the content of the glitch, a richer understanding on the recurring problems within the
20 system can be gained. As can be seen from the variety of glitches in the operative process, it would
21 be unlikely that an intervention focussing on only one category of glitch (e.g. distractions) would
22 have as significant an effect as one which focussed on the wider range of issues that our study
23 identifies in the operating theatre. The methodology allows many layers of analysis, from basic
24 arithmetic evaluation to richer contextual analysis. Analysis of the categories of glitches enables the
25 consideration of a system-targeted intervention, with the focus on preventing the creation and
26 propagation of additional work in the operating theatre.
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34 A common criticism of observational research is the bias created as a result of human subjects
35 altering their behaviour when aware of being observed, i.e. the Hawthorne effect[27], although some
36 doubt the importance of this phenomenon[28]. Whilst we cannot exclude bias of this type, the
37 nature of several glitch categories excludes the possibility of mitigation by altered staff behaviour
38 (e.g. the occurrence of a phone call or the dropping of an instrument). Secondly, due to the number
39 of observations over a prolonged period of time, the observers quickly became well known to the
40 theatre staff and as such became ‘part of the furniture’; following which staff behaviours did not
41 appear to change when the observers were present. Throughout the large data sample, the same
42 patterns of types and rates of glitches were repeated, suggesting that Hawthorne effects were not
43 prominent. The evolution of the glitch count method through observation, analysis and consensus
44 discussion in an appropriately skilled team has given it an important degree of construct and face
45 validity, whilst our data show adequate reliability within the method – notwithstanding the fact that
46 the discordant observations within observer pairs actually strengthen sensitivity as discussed above.
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56 The observed number of events per operation in our study is lower than observed in previous studies
57 of this type using other direct observation methods[14, 16]. However, direct comparison is difficult
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3 due to methodological differences[14, 16]. Although developed as standardised methods, all of these
4 approaches require calibration between observers, and suffer from potential problems in attempting
5 to combine observations from teams where this has not occurred. Despite this, it is possible to find
6 areas of close agreement between the studies in the high prevalence of some categories, such as
7 distraction events[13, 17]. The similarities in methods developed independently by different
8 groups[16, 17, 25] suggest that harmonisation and development of a standard methodology may be
9 possible. Clearly this would have potential benefits for research, training and assessment, but would
10 require substantial co-operative work to achieve congruence and validation.
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17 The use of a glitch rate to normalise for operative duration allowed interesting observations of the
18 possible effects of both speciality and hospital environment and culture on glitch rates. It might be
19 expected that different specialities would have different rates and types of glitches, but in fact types
20 seemed to show a remarkably consistent pattern and speciality glitch rates do not significantly vary
21 relative to each other ($p=0.453$). Hospital environment, on the other hand, may be important, as
22 suggested by the 40% difference between sites for vascular surgery. Further work is needed to
23 explore this.
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30 A new finding from this study is the relationship between the accumulation of glitches and the
31 phases of the operation. It appears that the majority of the glitches are clustered around the
32 beginning of the operation, with 50% occurring in the first 30-40% of the operation. This important
33 speciality-spanning finding from a large sample indicates that the highest rate of glitches occurs
34 during one of the busiest parts of an operation, in which multiple activities (positioning, preparation,
35 confirmation of anaesthesia and surgical incision) are occurring in parallel or in quick succession. The
36 implication that safety and reliability might therefore be improved by an ergonomic approach to
37 analysing and reducing glitches during this phase deserves further study.
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45 CONCLUSION

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47 We propose the glitch methodology as a practical and sensitive methodology for evaluating technical
48 performance during operations which can be used to gain rich insights into the workings of operating
49 theatre teams. Our expansive data collection approach has been developed with two independent
50 observers each collecting between 40-75% of all glitch occurrences. The majority of glitches occur
51 within the first half of the operation which coincides with a number of safety critical steps. There
52 seems to be a greater difference between hospital sites than surgical specialities in the frequency of
53 glitches. Through analysing the frequency and context around frequently occurring glitches it is
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3 proposed that a suite of targeted interventions could be developed in order to improve the safety
4 and reliability of the operating theatre environment.
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7 **Figure Legends:**

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9 Figure 1. Distribution of glitch rate by operation

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11 Figure 2. Mean glitch rate by operation for each speciality

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13 Figure 3. Distribution of glitch occurrence across operative duration
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15 **ETHICAL APPROVAL**

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17 All theatre staff included in the study were consented for participation under ethical clearance from
18 the Oxford A Ethics Committee [REC:09/H0604/39]
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21 **CONTRIBUTORSHIP STATEMENT**

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23 The glitch count method was based on earlier work by our group, starting with a taxonomy
24 developed by KC, and progressing through a revised system derived by KC, PM and others. LM, KC
25 and PM led the development of the new method. ER, LM, SP, MH, LB and JM captured the glitch
26 observations in theatre. ER, LM, SP and MH contributed to reliability studies. All authors contributed
27 to discussions about the development of the method. GC led the statistical analysis. LM wrote the
28 first and subsequent drafts and PM the final draft of the paper. All authors contributed to the writing
29 process, including redrafting and editing of the text, and agreed the final version.
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42 collection for the study.
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47
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51 the NIHR or the Department of Health.
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55 **DATA SHARING**

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3 Access to full datasets with all anonymised data will be made available to other researchers after the
4 Programme has been terminated and the principal papers from it have been published. We will
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6 maintain this dataset for 3 years and then assign it to the Oxford Research Depository.
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TITLE PAGE**Capturing intraoperative process deviations using a direct observational approach: The glitch method**

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KEYWORDS

Quality in healthcare
Surgery
Patient safety
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Process of care

Word count: 4533

ABSTRACT

Objectives

To develop a sensitive reliable tool for enumerating and evaluating technical process imperfections during surgical operations.

Design

Prospective cohort study with direct observation.

Setting

Operating theatres on five sites in three NHS Trusts.

Participants

Staff taking part in elective and emergency surgical procedures in Orthopaedics, Trauma, Vascular and Plastic surgery; including anaesthetists, surgeons, nurses and operating department practitioners.

Outcome measures

Reliability and validity of the glitch count method; frequency, type, temporal pattern and rate of glitches in relation to site and surgical speciality.

Results

The glitch count has construct and face validity, and category agreement between observers is good (Kappa = 0.7). Redundancy between pairs of observers significantly improves sensitivity over a single observer. 429 operations were observed and 5742 glitches recorded (mean 14 per operation, range 0-83). Speciality-specific glitch rates varied from 6.9 to 8.3 per hour of operating (ns). The distribution of glitch categories was strikingly similar across specialities, with distractions the commonest type in all cases. The difference in glitch rate between speciality teams operating at different sites was larger than that between specialities (range 6.3 – 10.5 per hour, $p < 0.001$). 40% of glitches occurred in the first quarter of an operation, and only 10% occurred in the final quarter.

Conclusions

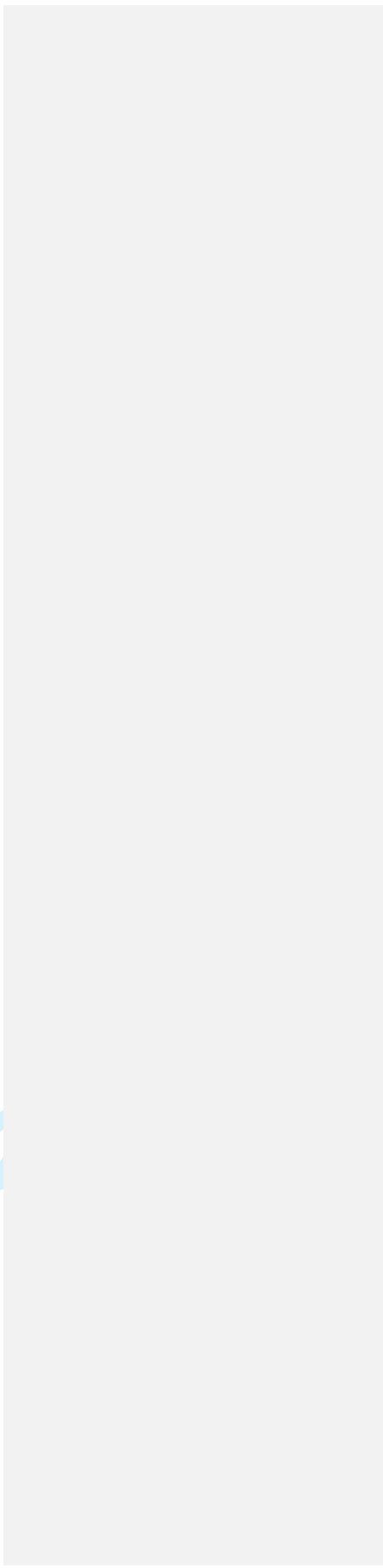
The glitch method allows collection of a rich dataset suitable for analysing changes following interventions to improve process safety, and appears reliable and sensitive. Glitches occur more

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frequently in the early stages of an operation. Hospital environment, culture and work systems may influence operative process more strongly than speciality.

For peer review only



ARTICLE SUMMARY

Article focus

- to study interventions to improve safety and reliability of theatre processes, accurate methods are needed to identify process glitches
- a direct observation method using pairs of observers with different skill sets should provide high sensitivity in identifying and categorising process glitches
- such a developed and validated method can be used to study the factors which affect the frequency and nature of imperfections in theatre process

Key messages

- the glitch method appears reliable in use and highlights the areas in which theatre process is vulnerable to deviations and errors
- glitch rates per hour of operating are significantly different in different hospitals, but the glitch rate and distribution of glitch types is remarkably consistent across different surgical specialities
- glitches are concentrated in the first quarter of operations, and are least likely to occur in the last quarter

Strengths and limitations of this study

- the use of disparate observers in a very large prospective direct observation study is likely to have resulted in high sensitivity and power to detect associations and differences between subgroups
- direct observation methods are vulnerable to the Hawthorne effect, although subjectively this did not appear important
- findings about glitch associations and patterns of occurrence have raised new questions about the underlying causes of process deviations in theatre and their relationships to adverse outcomes for patients

INTRODUCTION

The delivery of safe surgical care is technically challenging. It requires considered patient selection, pre-operative assessment, and the coordination of technical expertise and resource. These requirements result in the creation of a challenging work environment which puts both healthcare workers and the enveloping healthcare system under considerable stress. The resultant iatrogenic patient harm has been recently estimated at 6.2%, with half of this occurring in surgical patients[1].

The retrospective identification of non-operative procedural undesirable events or glitches in surgery is often not possible. The loss of detail of the nature and occurrence of events may result in biased or unrepresentative incident reporting and analysis[2, 3]. The direct observation of a process provides an opportunity to gather prospective insight into areas of systematic weakness which may benefit from improvement interventions. Investigations of the origin of iatrogenic events have previously used non-technical skills rating scales[4-6] and system event observations[7] to frame quantifiable standard descriptions of these two aspects of surgical team performance.

In recent years, the analysis of undesirable surgical outcomes has revealed a number of contributory factors beyond the traditionalist view of individual accountability[8, 9]. Both human fallibility and underlying organisational failings contribute to clinical interface errors[10]. Failures of compliance, communication and procedure design can all contribute to error in complex group tasks such as surgery[11, 12]. Previous observational studies have suggested that serious safety and quality issues may result from accumulation of small observable process deviations in higher risk procedures such as paediatric cardiac surgery[8, 13]. There is little systematic analysis of the magnitude of the impact of these events on patient outcome. The quantification of the influence of technical process and outcome has been further hampered due to lack of standardisation in data collection approaches. Various descriptive terms have been used to describe unintended events during the operative process including: 'minor problems' and 'operating problems'[14]; 'surgical flow disruptions'[15, 16]; and 'intra-operative interference'[17]. To conduct high-volume comparative evaluations of interventions to improve operating theatre safety and reliability, we needed direct observational methods to measure process fidelity which are applicable across a wide range of specialities, techniques and settings, do not make assumptions about causality and do not attempt to estimate impact on outcome. Direct observation methods for evaluating theatre team technical performance have been published by others[6, 16, 18, 19] and the principles used are very similar in several of these to those on which we had based some of our own previous work[4,18]. Rather than tackle the difficulties of learning, adapting and validating a new system, we decided to develop our own based

on our previous studies . We previously reported the initial development of this method including reliability assessment and taxonomy development[20]. In this study we report a large scale evaluation of its use to characterise the relationship of glitches to the context, in terms of speciality, site and operative duration, their temporal pattern during operations and the relative frequency of the different categories.

METHODS

Development and validation of methodology

The observational and categorisation methods were based upon those developed by others [14-16]: the development of the glitch categories and testing of inter-observer reliability have been described previously[19]. The method involves two observers, one with a Human Factors (HF) and one with a surgical background, observing entire operative procedures and noting any deviations from the expected or planned course. To enable them to do this, they trained together and used a pre-designed procedure template as a guide. A sample set of 94 glitches from 10 elective orthopaedic operations were collected during the initial three month training phase, grouped in common themes, and assigned titles and definitions (Table 1). The reliability of the observers categorisation was assessed using Cohen's kappa and was good between the four observers (0.70, 95% CI: 0.66 to 0.75). Within a larger pilot sample of operations (42 elective orthopaedic procedures) the rate of glitches per operation ranged from 1 to 18, with an average of 8 per operation[20]. In contrast with previous methodologies[14], no immediate evaluation of the glitch significance was made, as the impact of a particular glitch on process or outcome is context dependent. Prior to the final analysis, the glitch data was reviewed jointly by the observers (LM, MH, SP, ER). Glitches noted by both observers were categorised by consensus where there was a difference, and an overall glitch score was assigned comprising the sum of all unique glitches seen (i.e. those unique to observer A + those unique to observer B + those in common). Some glitches were deleted (if the team considered this event was not a glitch), split (if the contextual data contained more than one glitch occurrence) or re-categorised during this consensus process.

Observer background, training and context

The clinical observers had a clinical qualification (Surgical Trainees and Operating Department Practitioners) and more than one years' operating theatre experience. The HF observers had an undergraduate and/or postgraduate qualification in HF. The HF observers were orientated to the operating theatre environment and learnt technical aspects of the operative process through observation and through coaching from clinical observers. The clinical observers were introduced to

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7 HF system principles and observational methodology through classroom-based teaching and
8 introduction to the HF literature, and through coaching from HF observers whilst in theatre.
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10 11 **Glitch Count Observation Method**

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13 Glitches were defined as deviations from the recognised process with the potential to reduce quality
14 or speed, including interruptions, omissions and changes, whether or not these actually affected the
15 outcome of the procedure. To capture these, direct observations were made of all activity (surgical,
16 nursing and anaesthetic) in the ~~operating theatre~~entire operations from the time the patient
17 entered ~~the operating theatre~~ to the time they left, by pairs of six observers comprising of one
18 clinical and one human factors (HF) researcher. Four of the six observers (MH, SP, ER and LM) were
19 involved in the creation of the method, the remainder (LB and JM) were introduced to the
20 categorisation at a later date. Any process disruption which occurred in the pre- or post- ~~operative~~
21 theatre phase were not included in this method as it was thought that the collection of these events
22 would not be as reliable as those collected in the intra-operative period. The clinical observers
23 developed a process map of the main operation types to be observed, which took the form of a
24 descriptive list of the operative process, including relevant procedures and steps. These process
25 maps formed the basis for the training and subsequent structured observation[21]. The glitches were
26 collected independently by each observer, individually noting the time and detail of the glitch within
27 data collection booklets. This results in a set of glitches captured by each observer. These are de-
28 duplicated and summed to provide a total glitch count for an operation. We recorded the detail of
29 the glitch (e.g. 'diathermy not plugged in when surgeon trying to use it') along with the associated
30 time point. All glitches were categorised post-hoc and entered into a secure database. The observers
31 spent a period of one month in training and orientation to the data collection methods before any
32 real-time data was collected. Alongside the collection of glitches, the observers also assessed the
33 teams' non-technical skills, WHO surgical safety checklist adherence and recorded operative duration
34 as part of a larger programme of work. Non-compliance with the WHO surgical safety checklist was
35 not considered within the glitch scale.
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47 Patients were informed of the possibility of observations taking place and given opportunity to opt
48 out if they wished. Staff in the theatres undergoing observation were given information on the study
49 and asked for consent before observations took place. The study was approved by Oxford A Ethics
50 Committee (REC:09/H0604/39).
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53 54 **Large scale evaluation of glitch method**

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Comment [LM1]: Response to reviewer 1

Intra-operative observations were made across five UK NHS sites and four specialities: elective orthopaedics, trauma orthopaedics, vascular, general and plastic surgery. The sample included a tertiary referral centre (site A), two University teaching hospitals (sites C and E), and two district general hospitals (sites B and D). Elective orthopaedics was chosen as the main inter-hospital comparator speciality due to the homogeneity of operation technique and length. As the Safer Delivery of Surgical Services (S3) study was designed to test the effectiveness of surgical improvement interventions, with both active and control groups from the same hospital site, there were occasions where it was not possible to adequately separate the theatre teams from within one speciality. On these occasions, other surgical specialities were recruited to the study, which in turn enabled the evaluation of the glitch and other intra-operative observational techniques across surgical specialities. This permitted the comparison of volume and profile of glitches across both sites and specialities.

Whole operating lists were observed wherever practical, with lists being preferred if they contained standardised operations (e.g. primary or revision total knee and hip arthroplasty). If a patient left theatre mid-operation (e.g. to radiology), the observations were paused until the patient returned.

Table 1 Glitch categories with definition and examples

Glitch Category	Definition	Examples
Absence	Absence of theatre staff member, when required	Circulating nurse not available to get equipment
Communication	Difficulties in communication among team members	Repeat requests; incorrect terminology; misinterpretations
Distractions	Anything causing distraction from task	Phone calls/bleeps; loud music requiring to be turned down
Environment	Aspects of the working environment causing difficulty	Low lighting or variable temperature during operation causing difficulties
Equipment Design	Issues arising from equipment design, that would not otherwise be corrected with training or maintenance	Compatibility problems with different implant systems; equipment blockage
Maintenance	Faulty or poorly maintained equipment	Battery depleted during use; blunt equipment
Health & Safety	Any observed physical risk to personnel	Mask violations; food/drink in theatre

Planning & Preparation	Instances that may otherwise been avoided with appropriate prior planning and preparation	Insufficient equipment resources; staffing levels; training
Patient Related	Issues relating to the physiological status of the patient	Difficulty in extracting previous implants; unexpected anatomically-related surgical difficulty; anaphylaxis
Process Deviation	Incomplete or re-ordered completion of standard tasks	Unnecessary equipment opened
Slips	Psychomotor errors	Dropped instruments
Training	Repetition or delay of operative steps due to training	Consultant corrects assistants operating technique
Workspace	Equipment or theatre layout issues	De-sterilising of equipment/scrubbed staff on environment

Data analysis

Differences in mean glitch rates per operation between the sites and specialities were examined by one-way analysis of variance and t-tests. We considered P values <0.05 to be statistically significant (with no adjustment for multiple testing). All analyses were carried out using R-2.15.2.

RESULTS

A total of 429 operations were observed between November 2010 and July 2012, and 5742 glitches were observed. The total number of glitches observed in a single operation ranged from 0 to 83 (mean 14).

We investigated possible differences in the profile of glitches that each observer collected in theatre (Table 2). Of the 5742 glitches, 64% were observed by the HF observers, 76% by the clinical observers ($p < 0.001$). The clinical observers consistently noted more glitches per operation than the HF (Table 1) but the difference varied markedly between glitch categories. Clinical observers noted a much larger proportion of Environment, Training, Health & Safety and Patient Related glitches, whilst there was minimal difference between the observers for Absence, Slips and Equipment Maintenance.

Table 2 Difference in observed glitches between observer specialities

Glitch category	Total observed	Observed by both HF	HF observed	Clinical observed	Difference %	P
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	n (% of total)	and clinical n (% of category)	n (% of category)	n (% of category)	(95% CI)	
Absence	292 (5.1)	123 (42.1)	202 (69.2)	213 (72.9)	3.8 (-3.9 to 11.5)	0.362
Communication	334 (5.8)	128 (38.3)	218 (65.3)	244 (73.1)	7.8 (0.5 to 15.1)	0.036
Distractions	1342 (23.4)	585 (43.6)	887 (66.1)	1039 (77.4)	11.3 (7.9 to 14.8)	<0.001
Environment	15 (0.3)	5 (33.3)	8 (53.3)	12 (80.0)	26.7 (-12.4 to 65.7)	0.245
Equipment design	595 (10.4)	224 (37.6)	379 (63.7)	440 (73.9)	10.3 (4.9 to 15.7)	<0.001
Equipment Maintenance	278 (4.8)	146 (52.5)	206 (74.1)	218 (78.4)	4.3 (-3.1 to 11.7)	0.273
Health & Safety	423 (7.4)	171 (40.4)	243 (57.4)	350 (82.7)	25.3 (19.1 to 31.5)	<0.001
Patient related	120 (2.1)	36 (30.0)	49 (40.8)	107 (89.2)	48.3 (37.1 to 59.6)	<0.001
Planning & preparation	789 (13.7)	304 (38.5)	495 (62.7)	596 (75.5)	12.8 (8.2 to 17.4)	<0.001
Process deviation	614 (10.7)	227 (37.0)	375 (61.1)	465 (75.7)	14.7 (9.4 to 20.09)	<0.001
Slips	508 (8.8)	256 (50.4)	386 (76.0)	377 (74.2)	-1.8 (-7.3 to 3.7)	0.562
Training	154 (2.7)	36 (23.4)	70 (45.5)	120 (77.9)	32.5 (21.6 to 43.4)	<0.001
Workspace	278 (4.8)	67 (24.1)	165 (59.4)	180 (64.7)	5.4 (-3.0 to 13.8)	0.221
Overall	5742	2308 (40.2)	3683 (64.1)	4361 (75.9)	11.8 (10.1 to 13.5)	<0.001

Observed glitches by site and speciality

The number of procedures observed in different sites and specialities is shown in Table 3.

Table 3 Sample characteristics of observations

	Site A	Site B	Site C	Site D	Site E
Number of operations (mean, range of operating duration; hh:mm)	175 (1:56, 0:27 to 13:32)	63 (2:02, 0:27 to 4:45)	96 (1:47, 0:22 to 3:58)	72 (1:46, 0:30 to 3:55)	24 (3:11, 0:43 to 7:28)
Elective orthopaedics	130 (1:49, 0:27 to 4:25)	63 (2:02, 0:27 to 4:45)	54 (1:49, 0:27 to 3:41)	51 (1:54, 1:01 to 3:55)	0
Trauma orthopaedics	0	0	42 (1:44, 0:22 to 3:58)	0	0
Plastic surgery	45 (2:17, 0:30 to 13:32)	0	0	0	0
Vascular surgery	0	0	0	21 (1:25,	24 (3:11,

				0:30 to 2.24)	0:43 to 7:28)
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Site A was the primary site of study and therefore more operations were observed there. The operative duration was similar across the orthopaedic operations, much more variable for plastic surgery and longer on average in Vascular operations. The average total glitch count per operation was 14, range 0-83. The number of glitches per operation by speciality ranged from 1-63 in elective orthopaedic surgery, 1-35 in trauma orthopaedics, 2-49 in elective vascular surgery and 1-83 in elective plastic surgery. Due to the range of operation duration, both within and between specialities, a glitch rate is required to facilitate comparison. It is possible to determine a glitch rate per hour for each operation, calculated by the total number of glitches per operation divided by the length of the operation. The distribution in glitch rates across all the operations observed can be seen in Figure 1.

Figure 1 Distribution of glitch rate by operation

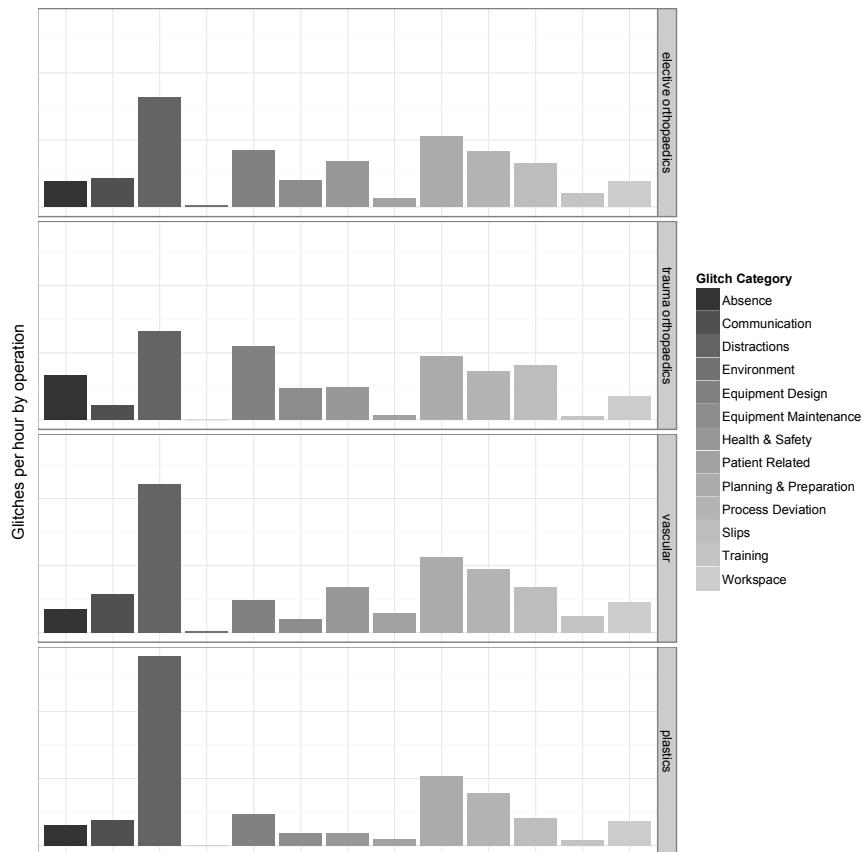


Although there is a strong clustering around the mean, the data are skewed, with a number of operations with high glitch rates at >20 per hour. The mean glitch rate for orthopaedics is 7.6 (range 0.4 to 28.4), trauma orthopaedics is 6.9 (range 1.3 to 15.3), vascular is 8.3 (range 1.5 to 20.6), and plastics is 7.1 (range 0.7 to 28). There was no statistically significant difference in average glitch rate across the four specialities ($p=0.453$).

Relationship between glitch category and speciality

As the glitches are categorised, it is possible to compare distribution across the categories for the different specialities (Figure 2).

Figure 2 Mean glitch rate by operation for each speciality



The profile of the glitch categories between the surgical specialities is strikingly similar. It can be seen that the most common glitches across all specialities are distractions, and planning and preparation. The rate of distractions is nearly twice that of any other category for all but trauma orthopaedics. The lowest frequency of glitches is that relating to the patient and the environment. The rate of distractions is the greatest in plastic surgery which relates anecdotally to the discursive and fluid nature of the teams involved. There is a higher rate of maintenance and absence glitches for trauma orthopaedics and a low level of slips in plastics in comparison to the other specialities.

Relationship between glitch rate and hospital site

Elective orthopaedic and vascular surgical procedures were observed in multiple sites (four and two sites respectively), providing an opportunity for inter-site glitch rate comparison amongst teams performing the same types of surgery.

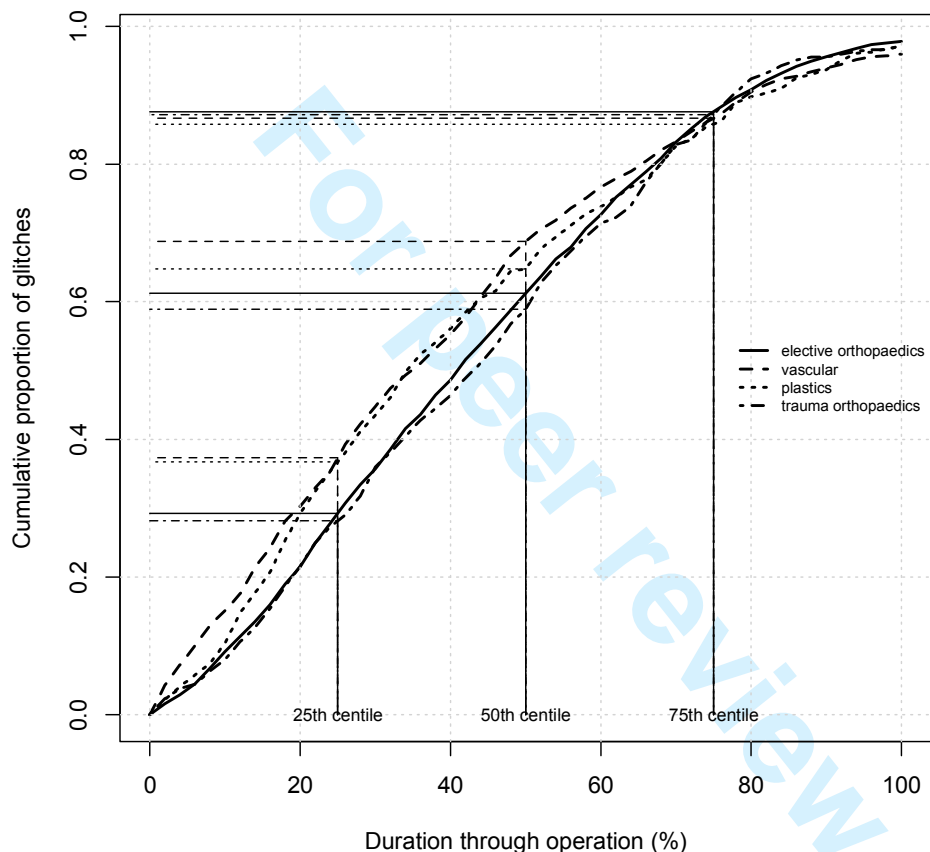
In elective orthopaedics, the mean operating duration varies by 14 minutes between the sites, with glitch rate varying between 6 and 8 glitches per hour. There was a statistically significant heterogeneity in mean glitch rates per operation between the four sites ($p < 0.001$). This was explained in 1-1 comparisons by significant differences between individual sites A (mean of 8.1 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.1; 95%CI 0.9 to 3.3; $p = 0.001$), sites D (mean of 8.7 glitches per hour) and B (mean of 6.0 glitches per hour) (difference = 2.7; 95%CI 1.4 to 4; $p < 0.001$), and sites C (mean of 7.3 glitches per hour) and B (mean of 6.0 glitches per hour) (difference=1.2; 95% CI 0.01 to 2.6; $p = 0.047$). No other statistically significant differences between centres were observed.

In vascular surgery, the difference in glitch rate between Site E (mean of 6.3 glitches per hour) and Site D (mean of 10.5 glitches per hour) was highly significant, $p = 0.0003$.

Relationship between glitch occurrence and stage of operation

Glitches were recorded alongside the time at which they occurred, which can be referenced to the start (patient enters theatre) and end time (patient leaves theatre) of the operation. To enable cross-comparison between operations of different lengths, the glitch timings were normalised to operative duration so that the operative duration total is 100%, halfway through is 50% and so on. Analysing the spread of the occurrence of glitches across each operation allows for interpretation of any trends. The graphical representation illustrates a flattened sigmoid relationship between glitches and duration of operation, suggesting a reduction in glitch occurrence in the last 20% of operation duration (Figure 3).

Figure 3 Distribution of glitch occurrence across operative duration



Elective orthopaedics and trauma orthopaedics both follow a similar linear trend in the first half of any operation: slightly more than 60% of glitches occur in this time (Figure 3). Vascular and plastic surgery appear to have more glitches in the earlier stages of the operation, with nearly 40% of their total glitches occurring within the first 25% of the operation. For vascular the early accumulation of glitches continues with 75% of the glitches occurring by the halfway point of the operation. The accrual of glitches reduces markedly during the last 25% of the operation, with only 10% of the total glitches happening in this period.

DISCUSSION

There is increasing acceptance within the healthcare community that to achieve safe and reliable systems of care requires the same scrutiny that has previously been directed at healthcare professionals' behaviour and technical skill[22-24]. The prospective collection of information about process imperfections or deviations enables healthcare researchers to analyse intra-operative events so that the system and the operative technique can be evaluated for quality and risk. The observed events include different sub-classes such as distractions, process deviations, equipment design problems, and slips (Table 1). These glitches are not necessarily associated with immediate consequences or due to any failure in surgical team. However, they reflect the additional, unplanned and often unnecessary activity within the operating theatre. Lowering the total number of imperfections in the process may be advantageous for patient safety, as it may preserve the team's capacity for dealing with unexpected events[25]. Although not tested in this study, it has previously been suggested that the accumulation of 'minor' events predisposes to a 'major' event associated with potential for serious patient harm[14]. We did not seek to prove causality of glitches as we felt that it would be unwise to attempt to link a glitch with what could be multiple up-stream factors. We consider that some glitch categories may correlate with patient harm events more than others; however we did not test this hypothesis in this study.

Measuring the prevalence of glitches provides a quantitative practical insight into the effects of system malfunctions on the process and on the healthcare professionals who are delivering care. When observing theatre teams in action, there is some overlap between the assessment of non-technical skills and the recording of the technical process imperfections we have called glitches. There may be circumstances where there is blending of both system and human factors. For example, a planning and preparation glitch may arise due to a last minute change of plan, giving an impression of generalised low situational awareness. However, this situation may arise due to a lack of allocated pre-list briefing time forced by time constraints. The interplay of non-technical skills and systems issues is as yet not fully understood, and some measurement systems have attempted to incorporate both[6].

We describe the development of an operating theatre whole-system assessment method focused on technical performance, and present the results from its initial use in a range of environments in five hospitals, and across a variety of surgical specialities in emergency and elective settings. The glitch rate can be used to detect similarities and differences in the volume and distribution of process imperfections amongst operating sites and specialities. This novel method builds upon previous

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7 experience and has resulted in a tool which is transferrable between surgical disciplines. We consider
8 that the method has been shown to be sufficiently robust to prove to be of use in the assessment of
9 most intra-operative settings. However differences in personnel, procedures and equipment in
10 different types of surgery are likely to result in systematic differences in median baseline glitch rates.
11 We therefore suggest that the principal use of the method should be to follow change within a team
12 in response to influences such as stressors or training, rather than comparisons between operation
13 types. The collection and analysis of glitches could facilitate the development of targeted systems
14 improvement interventions. We suggest that expression as a glitch rate per hour is appropriate, as it
15 accounts for the varying length of operations, and facilitates inter-speciality/site comparisons. The
16 use of dual observation in the challenging environment of an operating theatre, with multiple
17 demands on observer attention is a deliberate choice and is integral to this method, since we have
18 noted (and confirmed here) that one observer identifies only between 40-75% of total glitch events.
19 There were clear differences in event detection profiles between clinical and HF observers, which
20 might have been expected, but clinical observers consistently collected significantly more glitches
21 (Table 2). This finding is at odds with previous research where HF observers were found to be more
22 efficient at recording deviations.
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30 We had expected that HF observers might be more aware of some categories of glitch than clinical
31 observers, but this did not appear to be the case. Clinical observers did not appear to “overcall”
32 glitches, as the calls were confirmed by consensus discussion, but did appear more sensitive to
33 particular categories of glitch. However, the extensive exposure of our clinical observers to HF theory
34 and practice should be noted, and it cannot be assumed that clinical observers without this
35 background could perform to this level. To perform this kind of study without observers with
36 demonstrable HF expertise would have made interpretation of our data difficult for others. Therefore
37 dual observation increased the sensitivity of event detection by up to 60% by incorporating all
38 observations from two overlapping, non-identical domains of expertise. We suggest that this
39 approach, which maximises sensitivity, is more likely to be generally valuable in operating theatres
40 than one based on high levels of inter-operator agreement which sacrifices sensitivity for specificity.
41 As indicated in the introduction, several groups have independently developed approaches similar to
42 ours [6, 16, 18, 19, 26], **all with differing taxonomies with analogous loci of focus**. This “convergent
43 evolution” has, we believe, been driven by the need to develop a tool which preserves the rich data
44 collection possibilities of direct observation without being impossibly unwieldy for live use in clinical
45 settings. There are strengths and weaknesses in the various existing methods, and a clear
46 opportunity exists for unification amongst them.
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Comment [LM2]: Response to reviewer 2

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7 By analysing the content of the glitch, a richer understanding on the recurring problems within the
8 system can be gained. As can be seen from the variety of glitches in the operative process, it would
9 be unlikely that an intervention focussing on only one category of glitch (e.g. distractions) would
10 have as significant an effect as one which focussed on the wider range of issues that our study
11 identifies in the operating theatre. The methodology allows many layers of analysis, from basic
12 arithmetic evaluation to richer contextual analysis. Analysis of the categories of glitches enables the
13 consideration of a system-targeted intervention, with the focus on preventing the creation and
14 propagation of additional work in the operating theatre.
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19 A common criticism of observational research is the bias created as a result of human subjects
20 altering their behaviour when aware of being observed, i.e. the Hawthorne effect[27], although some
21 doubt the importance of this phenomenon[28]. Whilst we cannot exclude bias of this type, the
22 nature of several glitch categories excludes the possibility of mitigation by altered staff behaviour
23 (e.g. the occurrence of a phone call or the dropping of an instrument). Secondly, due to the number
24 of observations over a prolonged period of time, the observers quickly became well known to the
25 theatre staff and as such became 'part of the furniture'; following which staff behaviours did not
26 appear to change when the observers were present. Throughout the large data sample, the same
27 patterns of types and rates of glitches were repeated, suggesting that Hawthorne effects were not
28 prominent. The evolution of the glitch count method through observation, analysis and consensus
29 discussion in an appropriately skilled team has given it an important degree of construct and face
30 validity, whilst our data show adequate reliability within the method – notwithstanding the fact that
31 the discordant observations within observer pairs actually strengthen sensitivity as discussed above.
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39 The observed number of events per operation in our study is lower than observed in previous studies
40 of this type using other direct observation methods[14, 16]. However, direct comparison is difficult
41 due to methodological differences[14, 16]. Although developed as standardised methods, all of these
42 approaches require calibration between observers, and suffer from potential problems in attempting
43 to combine observations from teams where this has not occurred. Despite this, it is possible to find
44 areas of close agreement between the studies in the high prevalence of some categories, such as
45 distraction events[13, 17]. The similarities in methods developed independently by different
46 groups[16, 17, 25] suggest that harmonisation and development of a standard methodology may be
47 possible. Clearly this would have potential benefits for research, training and assessment, but would
48 require substantial co-operative work to achieve congruence and validation.
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The use of a glitch rate to normalise for operative duration allowed interesting observations of the possible effects of both speciality and hospital environment and culture on glitch rates. It might be expected that different specialities would have different rates and types of glitches, but in fact types seemed to show a remarkably consistent pattern and speciality glitch rates do not significantly vary relative to each other ($p=0.453$). Hospital environment, on the other hand, may be important, as suggested by the 40% difference between sites for vascular surgery. Further work is needed to explore this.

A new finding from this study is the relationship between the accumulation of glitches and the phases of the operation. It appears that the majority of the glitches are clustered around the beginning of the operation, with 50% occurring in the first 30-40% of the operation. This important speciality-spanning finding from a large sample indicates that the highest rate of glitches occurs during one of the busiest parts of an operation, in which multiple activities (positioning, preparation, confirmation of anaesthesia and surgical incision) are occurring in parallel or in quick succession. The implication that safety and reliability might therefore be improved by an ergonomic approach to analysing and reducing glitches during this phase deserves further study.

CONCLUSION

We propose the glitch methodology as a practical and sensitive methodology for evaluating technical performance during operations which can be used to gain rich insights into the workings of operating theatre teams. Our expansive data collection approach has been developed with two independent observers each collecting between 40-75% of all glitch occurrences. The majority of glitches occur within the first half of the operation which coincides with a number of safety critical steps. There seems to be a greater difference between hospital sites than surgical specialities in the frequency of glitches. Through analysing the frequency and context around frequently occurring glitches it is proposed that a suite of targeted interventions could be developed in order to improve the safety and reliability of the operating theatre environment.

ETHICAL APPROVAL

All theatre staff included in the study were consented for participation under ethical clearance from the Oxford A Ethics Committee [REC:09/H0604/39].

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DATA SHARING

Access to full datasets with all anonymised data will be made available to other researchers after the Programme has been terminated and the principal papers from it have been published. We will maintain this dataset for 3 years and then assign it to the Oxford Research Depository.

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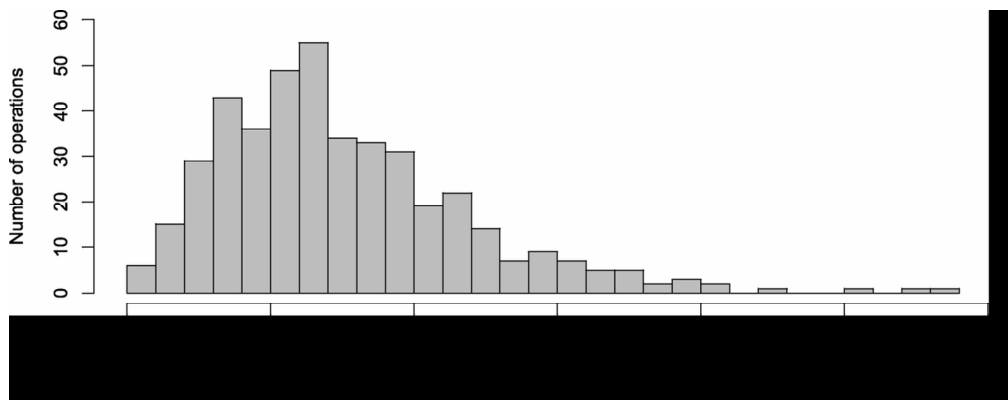


Figure 1 Distribution of glitch rate by operation

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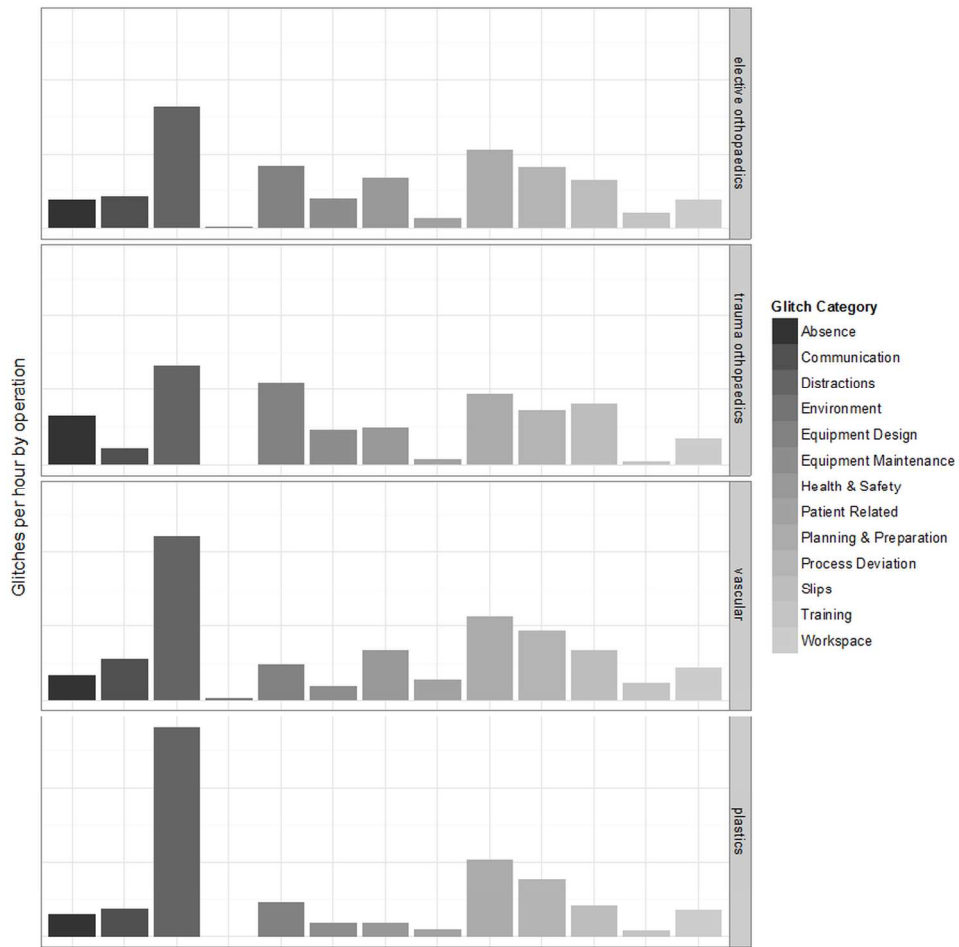


Figure 2 Mean glitch rate by operation for each speciality

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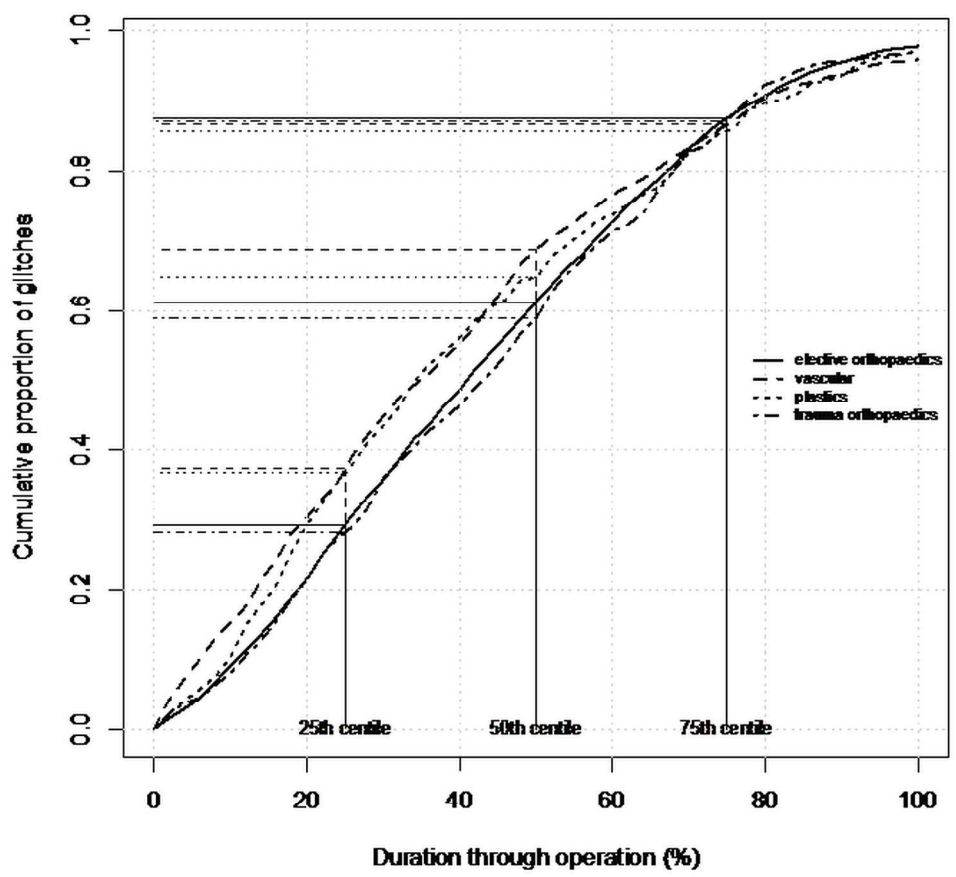


Figure 3 Distribution of glitch occurrence across operative duration