

## **Supplemental Material to:**

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**Developability studies before initiation of process  
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Table S1: Assay Summary Table

Assay	Development needed	Typical material requirement	Throughput
UV	No	250 µg	High
IEX-HPLC	Yes	80 µg	Low
SEC-HPLC	No	25 µg	Low
Pep. mapping LC-MS	Yes	200 µg	Low
Potency (ELISA)	Yes	500 µg	Low