

Asymmetric Synthesis of α -Allyl- α -Aryl α -Amino Acids by Tandem
Alkylation/ π -Allylation of α -Iminoesters

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Supporting Information

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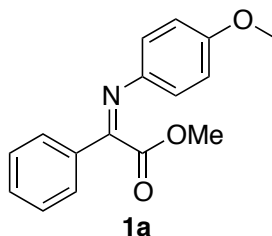
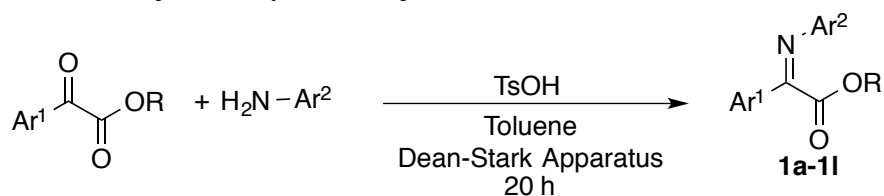
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General Considerations.

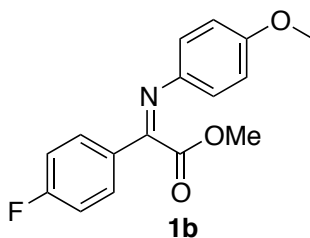
Unless otherwise stated, all non-aqueous reactions were carried out under an atmosphere of dry argon in dry glassware. All glassware used in three component coupling reactions was base-washed (KOH/*i*-PrOH) prior to use. When necessary, solvents and reagents were dried prior to use. Tetrahydrofuran, diethyl ether, 2-methyltetrahydrofuran, cyclopentyl methyl ether and toluene were distilled from Na/benzophenone prior to use. Organometallic reagents (EtMgBr, *n*PentylMgBr) were purchased from Aldrich, or made from magnesium turnings/ribbon. Analytical thin layer chromatography (TLC) was performed on Silicycle 250 μm silica-gel F-254 plates.

^1H NMR and ^{13}C NMR spectra were recorded on a AM-500 Fourier transform NMR spectrometer at 500 MHz and 125 MHz, respectively. Chemical shifts are reported relative to the solvent resonance peak δ 7.27 (CDCl_3) for ^1H and δ 77.16 (CDCl_3) for ^{13}C . Data are reported as follows: chemical shift, multiplicity (s = singlet, d = doublet, t = triplet, q = quartet, b = broad singlet, m = multiplet), coupling constants, and number of protons. High resolution mass spectra were obtained using a VG autospec with an ionization mode of either ESI or CI. Infrared spectra are reported in cm^{-1} . Melting points were obtained and are uncorrected. Unless otherwise noted, yields refer to isolated material on the basis of product purity $\geq 95\%$ by ^1H NMR following silica gel chromatography with Silica-P flash silica gel (50-63 μm mesh particle size). Enantiomeric excess was determined utilizing chiral stationary phase (CSP) HPLC or SFC on OD (cellulose tris(3,5-dimethylphenylcarbamate) coated on silica gel) or IA (amylose tris(3,5-dimethylphenylcarbamate) immobilized on silica gel) columns.

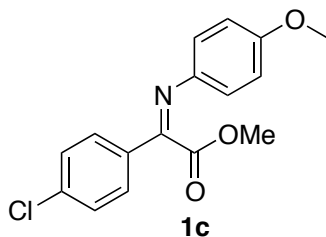
General Procedure A for the Synthesis of α -Iminoesters **1a-1l**



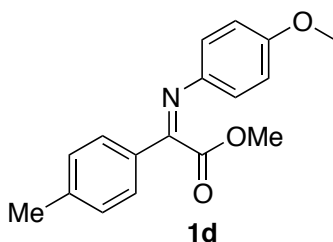
(Z)-Methyl 2-(4-methoxyphenylimino)-2-phenylacetate (1a) [Table 1, entry 1]. To a solution of para-anisidine (2.46 g, 20 mmol) in toluene (29 mL), tosic acid monohydrate (350 mg, 2.0 mmol) was added. To this solution was added methyl benzoylformate (3.28 g, 20 mmol). The solution was then heated at reflux with azeotropic removal of water under N₂ (Dean-Stark conditions) for 20 h. The mixture was then cooled, passed through SiO₂ with 30% EtOAc/Hexanes, and concentrated. The resulting solid was recrystallized from hexanes to afford **1a** (5.0 g) in 93% yield as a 12:1 mixture of Z:E isomers in the form of a bright yellow crystalline solid confirmed by x-ray crystallography. Spectral data agreed with those reported previously by Zhang et al.¹



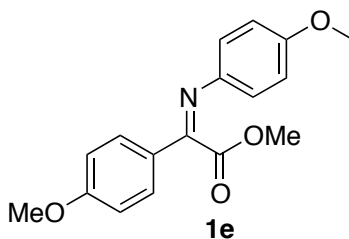
(Z)-Methyl 2-(4-methoxyphenylimino)-2-(4-fluorophenyl)acetate (1b) [Table 2, entry 3]. Following the general procedure A, *p*-anisidine (1.80 g, 14.6 mmol) was reacted with methyl (*p*-fluorobenzoyl)formate (2.66 g, 14.6 mmol) and TsOH (251 mg, 1.46 mmol) in toluene (21 mL) for 14.5 h under Dean-Stark conditions. After filtration, concentration and column chromatography (5% EtOAc/hexanes) product **1b** was frozen and placed *in vacuo* overnight to provide **1b** (2.64 g) in 63% yield as a 10:1 mixture of Z:E isomers in the form of a yellow solid. Spectral data agreed with those reported previously.¹



(Z)-Methyl 2-(4-methoxyphenylimino)-2-(4-chlorophenylimino)acetate (1c) [Table 2, entry 4]. Following the general procedure A, *p*-anisidine (305.5 mg, 2.48 mmol) was reacted with methyl (*p*-chlorobenzoyl)formate (411 mg, 2.07 mmol) and TsOH (36 mg, .207 mmol) in toluene (12.5 mL) for 20 h under Dean-Stark conditions. After filtration, concentration and column chromatography (10% EtOAc/hexanes) product **1c** (488 mg) was obtained in 79% yield as a 13:1 mixture of isomers in the form of a dark yellow oil. Spectral data agreed with those reported previously.¹

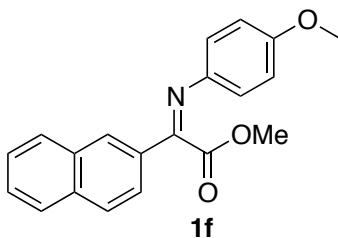


(Z)-Methyl 2-(4-methoxyphenylimino)-2-(4-methylphenylimino)acetate (1d) [Table 2, entry 5]. Following the general procedure A, *p*-anisidine (2.9 g, 23.5 mmol) was reacted with methyl (*p*-methylbenzoyl)formate (3.5 g, 19.6 mmol) and TsOH (337 mg, 1.96 mmol) in toluene (28 mL) for 14 h under Dean-Stark conditions. After filtration, concentration and recrystallization in hexanes product **1d** (2.4 g) was obtained in 43% yield as a 10:1 mixture of *Z*:*E* isomers in the form of dark yellow crystalline solid. Spectral data agreed with those reported previously.¹

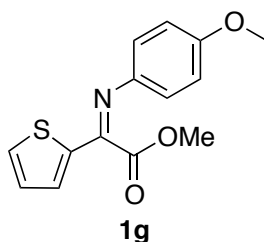


(Z)-Methyl 2-(4-methoxyphenylimino)-2-(4-methoxyphenylimino)acetate (1e) [Table 2, entry 6]. Following the general procedure A, *p*-anisidine (2.75 g, 22.3 mmol) was reacted with methyl (*p*-methoxybenzoyl)formate (3.6 g, 18.6 mmol) and TsOH (337 mg, 0.186 mmol) in toluene (26.5 mL) for 20 h under Dean-Stark conditions. After filtration, concentration, hot gravity filtration and recrystallization from hexanes product **1e** (2.6 g)

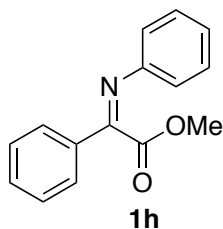
was obtained in 47% yield as a 19:1 mixture of Z:E isomers in the form of yellow crystalline solid. Spectral data agreed with those reported previously.¹



(Z)-Methyl 2-(4-methoxyphenylimino)-2-(naphthalen-2-yl)acetate (1f) [Table 2, entry 7]. Following the general procedure A, *p*-anisidine (788 mg, 6.44 mmol) was reacted with methyl (2-naphthalene)formate (1.36 g, 6.44 mmol) and TsOH (110 mg, .64 mmol) in toluene (9.1 mL) for 24 h under Dean-Stark conditions. After filtration, concentration, hot gravity filtration and recrystallization from 6% CH₂Cl₂/hexanes, product **1f** (1.1 g) was obtained in 55% yield as a 30:1 mixture of Z:E isomers in the form of yellow crystalline solid. Spectral data agreed with those reported previously.¹

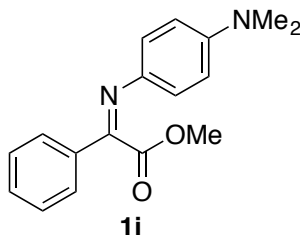


(Z)-Methyl 2-(4-methoxyphenylimino)-2-(thiophen-2-yl)acetate (1g) [Table 2, entry 8]. Following the general procedure A, *p*-anisidine (362 mg, 2.94 mmol) was reacted with methyl (2-thiophene)formate (417 mg, 2.45 mmol) and TsOH (42 mg, 0.245 mmol) in toluene (5 mL) for 20 h under Dean-Stark conditions. After filtration, concentration and column chromatography (10% EtOAc/hexanes) product **1g** (350 mg) was obtained in 52% yield as a 15:1 mixture of Z:E isomers in the form of a dark yellow solid: mp 92-94 °C; ¹H NMR (500 MHz, CDCl₃) δ 7.52 (d, *J* = 5.0 Hz, 1H), 7.39 (d, *J* = 3.8 Hz, 1H), 7.10 (t, *J* = 4.2 Hz, 1H), 6.96 (d, *J* = 8.7 Hz, 2H), 6.87 (d, *J* = 8.7 Hz, 2H), 3.81 (s, 3H), 3.71 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 165.2, 157.7, 153.1, 142.7, 141.1, 131.2, 131.2, 128.0, 121.7, 114.3, 55.5, 52.4; IR (film) 2952, 1734, 1607, 1500, 1246 cm⁻¹; HRMS (ESI) calcd for C₁₄H₁₃NO₃S [M+H]⁺ *m/z* = 276.0694; found 276.0692.

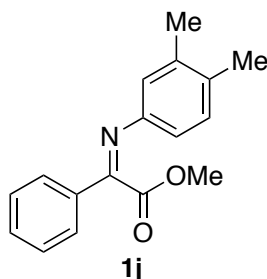


(Z)-Methyl 2-phenyl-2-(phenylimino)acetate (1h) [Table 2, entry 9]. Following the general procedure A, aniline (1.79 g, 19.2 mmol) was reacted with methyl benzoylformate (3 g, 18.3 mmol) and TsOH (174 mg, 0.9 mmol) in toluene (30 mL) for

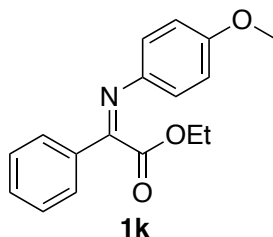
7 h under Dean-Stark conditions. After filtration, concentration and recrystallization in hexanes, product **1h** (3.6 g) was obtained in 82% yield as a 10:1 mixture of Z:E isomers in the form of a pale yellow solid. Spectral data agreed with those reported previously by Hu et al.²



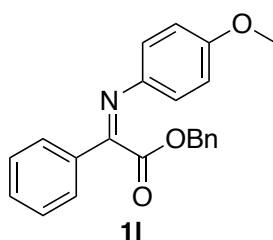
(Z)-Methyl 2-(4-dimethylaminophenylimino)-2-phenylacetate (1i) [Table 2, entry 10]. Following the general procedure A, *N,N*-Dimethyl-*p*-phenylenediamine (1.0 g, 7.3 mmol) was reacted with methyl benzoylformate (1.2 g, 7.3 mmol) and tosic acid monohydrate (260 mg, 1.5 mmol) in toluene (10.4 mL) for 20 h under Dean-Stark conditions. After filtration, concentration and column chromatography (7.5% EtOAc/hexanes) to afford **1i** (568 mg) in 28% yield as a 8:1 mixture of Z:E isomers in the form of a brown crystalline solid: mp 66-68 °C; ¹H NMR (500 MHz, CDCl₃) δ 7.84 (dd, *J* = 7.8, 1.4 Hz, 2H), 7.49-7.43 (m, 3H), 7.00 (d, *J* = 8.9 Hz, 2H), 6.71 (d, *J* = 7.9 Hz, 2H), 3.74 (s, 3H), 2.97 (s, 6H); ¹³C NMR (125 MHz, CDCl₃) δ 170.0, 156.8, 148.9, 139.3, 134.8, 131.1, 128.7, 127.7, 121.9, 112.8, 52.0, 40.7 (minor rotamer peaks: 128.9, 128.5, 125.2, 111.8, 53.1, 40.4).



(Z)-Methyl 2-(3,4-dimethylphenylimino)-2-phenylacetate (1j) [Table 2, entry 11]. Following the general procedure A, 3,4-dimethyl aniline (1.0 g, 8.2 mmol) was reacted with methyl benzoylformate (1.35 g, 8.2 mmol) and tosic acid monohydrate (282 mg, 1.5 mmol) in toluene (12 mL) for 20 h under Dean-Stark conditions. After filtration, concentration and column chromatography (7% EtOAc/hexanes) to afford **1j** (1.56 g) in 71% yield as a 12:1 mixture of Z:E isomers in the form of a yellow amorphous solid; ¹H NMR (500 MHz, CDCl₃) δ 7.86 (dd, *J* = 8.0, 1.7 Hz, 1H), 7.52-7.44 (m, 3H), 7.08 (d, *J* = 7.9 Hz, 1H), 6.81 (d, *J* = 1.8 Hz, 1H), 6.72 (dd, *J* = 7.9, 1.8 Hz, 1H), 3.69 (s, 3H), 2.25 (s, 3H), 2.24 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 166.0, 159.3, 147.9, 137.3, 134.3, 133.6, 131.7, 130.1, 128.8, 128.0, 121.3, 116.8, 52.0, 20.0, 19.4.

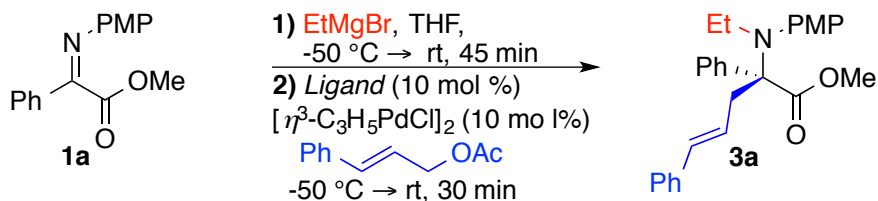


(Z)-Ethyl 2-(4-methoxyphenylimino)-2-phenylacetate (1k) Following the general procedure A, para-anisidine (3.9 g, 32 mmol) was reacted with ethyl benzoylformate (3.3 g, 31 mmol) and tosic acid monohydrate (300 mg, 1.5 mmol) in toluene (46 mL) for 20 h under Dean-Stark conditions. After filtration and concentration the resulting solid was recrystallized from hexanes to afford **1k** (7.3 g) in 91% yield as a 9:1 mixture of Z:E isomers in the form of a bright yellow crystalline solid. Spectral data agreed with those reported previously.¹



(Z)-Benzyl 2-(4-methoxyphenylimino)-2-phenylacetate (1l). Following the general procedure A, para-anisidine (1.5 g, 12.5 mmol) was reacted with benzyl 2-oxo-2-phenylacetate (2.9 g, 12.1 mmol) and tosic acid monohydrate (117 mg, 0.6 mmol) in benzene (18 mL) for 20 h under Dean-Stark conditions. After filtration and concentration the resulting solid was recrystallized from hexanes to afford **1l** (3.6 g) in 86% yield in the form of a yellow solid. Spectral data agreed with those reported previously by You et al.³

Parallel Microscale Experimentation (Table 1 and S1)



The following procedure is representative of the high-throughput experimentation reactions described in this publication. The ligands (0.86 μmol) were dosed into the 96-well reactor 1-mL vials as solutions (50 μL of a 0.017 M solution in THF). Plates of these ligands may be plated in advance of the screen; the solvent is removed by evacuation on a Genevac, and the plates are stored in a glovebox. A solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (0.86 μmol Pd, 50 μL of a 0.017 M solution in THF) was then added to the reaction vials and was evacuated to dryness on a Genevac. A parylene stir-bar was added to each vial. In a separate 20 dram vial, α -iminoester **1a** (914 μmol , 246 mg) was

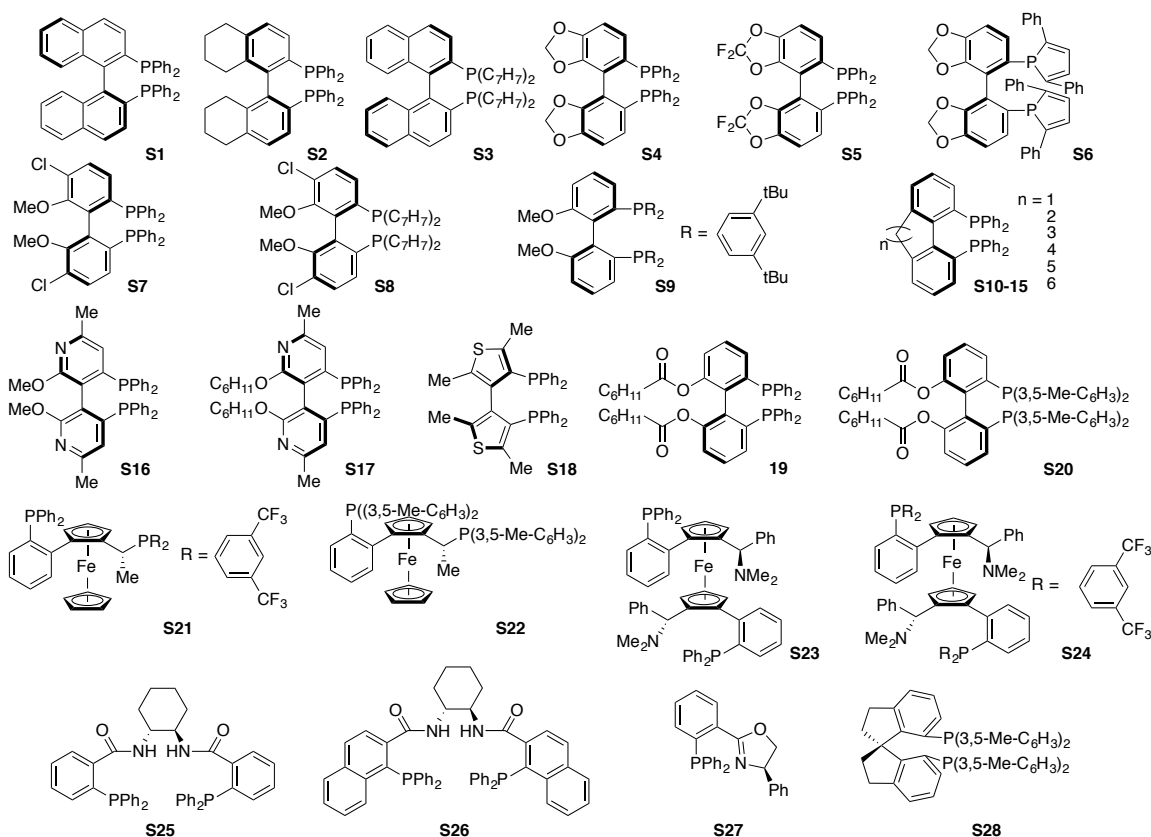
dissolved in 4.9 mL THF. The vial was cooled to -50 °C on a Mecour Coolingbox combined with a Julabo temperature controller and 3.0 M EtMgBr in Et₂O (1500 μmol, 0.50 ml) was added. The reaction mixture was warmed to ambient temperature and allowed to react for 45 min and subsequently cooled back to -50 °C. Cinnamyl acetate (8.5 μmol) was dosed into the 96 well reactor 1-mL vials with ligand/catalyst mixture at -50 °C as solutions (50 μL of a 0.17 M solution in THF). The substrate and Grignard mixture was then dosed to the reaction vials at -50 °C (50 μL of a 0.18M solution in THF). The vials were then sealed and allowed to warm to ambient temperature. After stirring for 45 min the residues were diluted with 500 μL of a 5% solution of glacial acetic acid in isopropyl alcohol and the contents were stirred for 30 min. Into a separate 96-well plate LC block was added 750 μL of MeCN per well followed by 20 μL of the diluted reaction mixtures. The 96-well plate LC block was then sealed with a polypropylene 1 mL cap mat. The reactions were analyzed using a CSP SFC (OD-H 250x4.6mm, 5 μm, MeOH/CO₂, 3 mL/min, 35 C, 200 bar, 215nm, 4% MeOH for 4 min then to 40% at 6 min hold for 5 min, Peak 1 at 6.9 min and Peak 2 at 7.5 min).

Table S1: Selected Results from Parallel Microscale Experimentation (8.6 μmmol) and Comparison to Scale Up (0.372 mmol) when Applicable (eq S2).

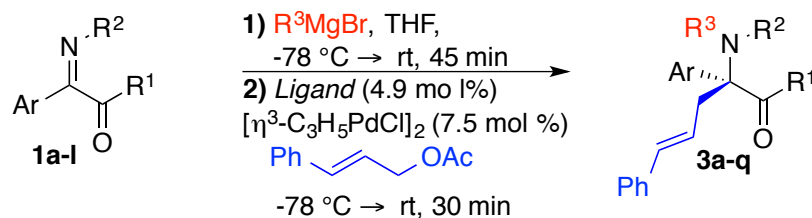
Ligand	Total Area	PME Screen ^a			Bench top Scale Up ^b		
		Peak 1	Peak 2	er (%) ^c	conv. (%) ^d	er (%) ^e	
S-BINAP	S1	3252	972	2280	30:70	>90	90:10
S-H8-BINAP	S2	5424	3229	2195	60:40	>90	74:26
(R)-Tol-BINAP	S3	5127	3264	1863	64:36	~90	56:44
(R)-Segphos	S4	781	550	231	70:30	>90	70:30
(R)-P3-Segphos	S5	5358	1681	3677	31:69	>90	90:10
(R)-Difluorophos	S6	456	317	139	70:30	>90	94:6
(R)-Cl ₂ MeO-Biphep	S7	5230	3530	1700	68:32	~90	87:13
SL-A102-1	S8	5126	3194	1932	62:38	-	-
SL-A121-1	S9	5311	2119	3192	40:60	-	-
(S)-C1-Tunephos	S10	2574	742	1832	29:71	~30	64:36
(S)-C2-Tunephos	S11	4041	1228	2813	30:70	-	-
(S)-C3-Tunephos	S12	5334	1675	3659	31:69	>90	89:11
(S)-C4-Tunephos	S13	5248	1711	3537	33:67	-	-
(S)-C5-Tunephos	S14	5280	1876	3404	36:64	-	-
(S)-C6-Tunephos	S15	4380	1475	2905	34:66	-	-
(S)-Me-Soniphos	S16	2297	578	1719	25:75	>90	70:30
(S)-Cyclohex-Soniphos	S17	5475	1379	4096	25:75	>90	86:14
(-)-TMBTP	S18	5512	3747	1765	68:32	>90	70:30
(R)-P-Phos	S19	520	353	167	68:32	>90	90:10
(S)-Xylyl-P-Phos	S20	964	283	681	29:71	-	-
SL-W001-1	S21	5252	2043	3209	39:61	-	-
SL-W009-1	S22	5356	1720	3636	32:68	>90	74:26
SL-M001-1	S23	3623	2421	1202	69:31	>90	83:17
SL-M003-1	S24	940	346	594	37:63	-	-
(R,R)-DACH-Phenyl Trost	S25	0	0	0	50:50	<10	ND
(R,R)-DACH-Naphthyl	S26	499	164	335	33:67	-	-
(R)-Pfaltz(Ph)	S27	0	0	0	50:50	~15	57:43
(S)-Xyl-SDP	S28	5299	2023	3276	38:62	-	-

^a 8.6 μmol of **1a**, run at a starting temperature of -50 °C. ^b 0.372 mmol of **1a**, run at a starting temperature of -78 °C.

^cDetermined by chiral SFC ^dConv. is determined by amount of **3a** to N-alkylated intermediate **4**. ^eDetermined by chiral HPLC and when major enantiomer was opposite from PME screen, the opposite enantiomer of ligand was used.



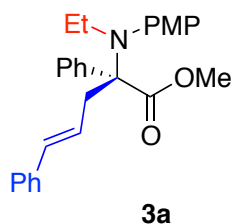
General Procedure B for Three Component Coupling (Tables 2 and 3):



Rigorously anhydrous and air-free conditions are required for optimal results due to the reactivity of the intermediate enolate (see General Considerations). α -Iminoester **1a-11** (0.372 mmol) was added to a flamed dried Schlenk flask that had been charged with a stir bar and was then vacuum-purged three times under argon. The α -iminoester was dissolved in THF (2.0 mL) and cooled to $-78\text{ }^{\circ}\text{C}$. To this solution was added EtMgBr (3.0 M in Et₂O, 198 μL , 0.595 mmol) under argon. The mixture was slowly warmed to room temperature and allowed to stir for an additional 30 min at room temperature. A flame dried round bottom flask equipped with a stir bar was charged with $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (5.1 mg, 0.0140 mmol) and (*R*)-DIFLUORPHOS (12.7 mg, 0.0186 mmol) and vacuum-purged three times under argon. The mixture was dissolved with THF (2.0 mL) and cinnamyl acetate (66 μL , 0.372 mmol) was added. The second solution was stirred for 5 minutes at ambient temperature under argon, cooled to $-78\text{ }^{\circ}\text{C}$, and added to the cooled ($-78\text{ }^{\circ}\text{C}$) first solution via syringe. The combined mixture was allowed to warm to room temperature and stirred for 45 min. The resultant reaction mixture was quenched with satd NH₄Cl (10 mL) and extracted with EtOAc (3 x 15 mL). The combined organic layers were washed

with brine, dried over Na₂SO₄, filtered and concentrated *in vacuo*. The resulting residue was purified by chromatography to afford pure α -allyl- α -aryl α -amino acids **3a-3q**.

Notes: Typical color after the first step is a translucent yellow and red to orange after the second step. An indicator of the first step not working is when the reaction color turns green or black. Grignard source was important. More than 1 equiv of cinnamyl acetate, or a ligand to palladium ratio greater than 1:1 was detrimental to the enantioselectivity of second step.

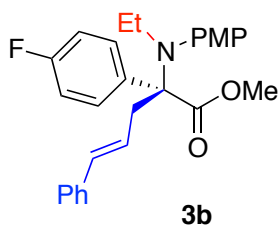


(*S,E*)-Methyl 2-(ethyl(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3a) [Table 2, entry 2]. Following the general procedure B, 3.0 M EtMgBr (198 μ L, 0.595 mmol) was added to **1a** (100 mg, 0.372 mmol) in THF (2 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (5.1 mg, 0.0140 mmol), *R*-DIFLUORPHOS (12.8 mg, 0.0186 mmol) and cinnamyl acetate (65 mg, 0.372 mmol) in THF (2 mL) for 45 min. After work-up, concentration and column chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 3% EtOAc/hexanes) product **3a** (134 mg) was obtained in 87% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.48 (d, *J* = 7.7 Hz, 2H), 7.36 (t, *J* = 7.7 Hz, 2H), 7.30-7.27 (m, 1H), 7.21 (t, *J* = 7.4 Hz, 2H), 7.17-7.12 (m, 3H), 7.09 (d, *J* = 7.2 Hz, 2H), 6.89 (d, *J* = 9.0 Hz, 2H), 5.89 (d, *J* = 16.0 Hz, 1H), 5.73 (dt, *J* = 15.9, 7.5 Hz, 1H), 3.88 (s, 3H), 3.83 (s, 3H), 3.09-3.02 (m, 1H), 2.99-2.92 (m, 1H), 2.63 (ddd, *J* = 13.9, 7.2, 0.5 Hz, 1H), 2.44 (ddd, *J* = 14.0, 7.4, 0.5 Hz, 1H), 0.83 (t, *J* = 7.0 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 173.3, 157.8, 141.6, 139.1, 138.0, 133.0, 131.3, 128.4, 127.8 (2), 127.3, 127.0, 126.1 (2), 113.8, 75.1, 55.5, 51.4, 46.7, 44.4, 14.7; IR (film) 3026, 2694, 2836, 1724, 1603, 1507, 1244 cm⁻¹; HRMS (ESI) calcd for C₂₇H₃₀NO₃ [M+H]⁺ *m/z* = 416.2226; found 416.2229; $[\alpha]_D^{24} = +145.3$ (c 0.28, 88% ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3a**: 6.6 min (major) and 8.0 min (minor).

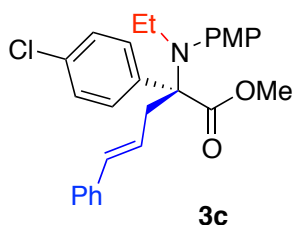
Ethylmagnesium Bromide from Aldrich was batch dependent and was only successful in general procedure B when it was colorless; EtMgBr from Acros was never colorless

Ethylmagnesium Bromide. Magnesium turnings (1.4 g, 58.3 mmol) were stirred in 2.0 M HCl (~15 mL) for ten minutes, filtered, washed with ethanol (~100 mL), Et₂O (~150 mL), collected and dried under vacuum in a 50 °C oil bath for 2 h, and then added to a flame dried 50 mL Schlenk flask charged with a stir bar equipped with a reflux condenser under argon. Et₂O (~3 mL) was added to magnesium. Bromoethane (4.58 mL, 61.4 mmol) and Et₂O (6.14 mL) are added to a second flamed dried round bottom flask under argon. 500 μ L of the bromoethane solution is added to magnesium to initiate reflux. Et₂O (5.5 mL) is added to the refluxing magnesium solution, followed by bromoethane

solution (500 μL), then Et_2O (5.5 mL). The bromoethane solution is then added dropwise while maintaining reflux (~ 20 min). After addition is complete, the mixture is heated to reflux for 30 min, allowed to cool to rt, and transferred via cannulation into a sealed flask under argon. The 3.0 M ethylmagnesium bromide solution in Et_2O is colorless and can be stored in a refrigerator for up to two weeks with continuous use.

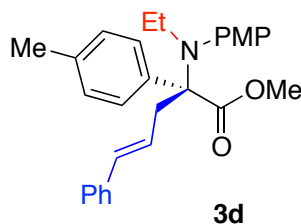


(*S,E*)-Methyl 2-(N-ethyl-N-(4-methoxyphenyl)amino)-2-(4-fluorophenyl)-5-phenylpent-4-enoate (3b) [Table 2, entry 3]. Following the general procedure B, 3.0 M EtMgBr (177 μL , 0.532 mmol) was added to **1b** (76.3 mg, 0.266 mmol) in THF (1.5 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.64 mg, 0.0098 mmol), *R*-DIFLUORPHOS (9.1 mg, 0.013 mmol) and cinnamyl acetate (46.8 mg, 0.266 mmol) in THF (1.5 mL) for 45 min. After work-up, concentration and chromatography (pre-wash SiO_2 with 5% NEt_3 /hexanes, eluent 3% EtOAc /hexanes) product **3b** (99 mg) was obtained in 86% yield as a yellow oil: ^1H NMR (500 MHz, CDCl_3) δ 7.48-7.45 (m, 2H), 7.22 (t, $J = 7.4$ Hz, 2H), 7.17-7.13 (m, 3H), 7.10 (d, $J = 7.3$ Hz, 2H), 7.05 (t, $J = 8.7$ Hz, 2H), 6.88 (d, $J = 8.8$ Hz, 2H), 5.90 (d, $J = 15.7$ Hz, 1H), 5.71 (dt, $J = 15.7, 7.6$ Hz, 1H), 3.87 (s, 3H), 3.83 (s, 3H), 3.03-2.89 (m, 2H), 2.62 (dd, $J = 13.7, 7.2$ Hz, 1H), 2.39 (dd, $J = 13.7, 7.6$ Hz, 1H), 0.82 (t, $J = 7.0$ Hz, 3H); ^{13}C NMR (125 MHz, CDCl_3) δ 172.9, 162.9 (d, $J = 246$ Hz), 157.9, 138.8, 137.8, 137.3 (d, $J = 3.2$ Hz), 133.4, 131.2, 129.6 (d, $J = 7.6$ Hz), 128.5, 127.1, 126.0, 125.6, 114.6 (d, $J = 21.2$ Hz), 113.9, 74.6, 55.5, 51.5, 46.4, 44.4, 14.6; IR (film) 3036, 2965, 2837, 1727, 1606, 1505, 1244 cm^{-1} ; HRMS (ESI) calcd for $\text{C}_{27}\text{H}_{29}\text{FNO}_3$ $[\text{M}+\text{H}]^+$ $m/z = 434.2131$; found 434.2133; $[\alpha]_D^{25} = +128.4$ (c 0.48, 86% ee, CH_2Cl_2); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): t_R of **3b**: 6.6 min (major) and 11.7 min (minor).

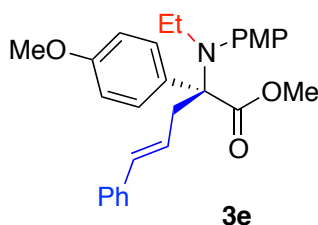


(*S,E*)-Methyl 2-(N-ethyl-N-(4-methoxyphenyl)amino)-2-(4-chlorophenyl)-5-phenylpent-4-enoate (3c) [Table 2, entry 4]. Following the general procedure B, 3.0 M EtMgBr (219 μL , 0.658 mmol) was added to **1c** (100 mg, 0.329 mmol) in 2-MeTHF (2 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (4.49 mg, 0.0123 mmol), *R*-DIFLUORPHOS (11.26 mg, 0.0165 mmol) and cinnamyl acetate (58 mg, 0.329 mmol) in 2-MeTHF (2 mL) for 45 min. After work-up, concentration and chromatography (pre-wash SiO_2 with 5% NEt_3 /hexanes, eluent 5% EtOAc /hexanes) product **3c** (124 mg) was obtained in 84% yield as a yellow oil: ^1H NMR (500 MHz, CDCl_3) δ 7.42 (d, $J = 8.6$ Hz, 2H), 7.32 (d, $J = 8.6$ Hz, 2H), 7.22 (t, $J = 7.4$ Hz, 2H),

7.16-7.08 (m, 5H), 6.87 (d, $J = 8.7$ Hz, 2H), 5.90 (d, $J = 15.8$ Hz, 1H), 5.68 (dt, $J = 15.6$, 7.3 Hz, 1H), 3.86 (s, 3H), 3.82 (s, 3H), 2.98-2.87 (m, 2H), 2.60 (dd, $J = 14.0$, 7.0 Hz, 1H), 2.37 (dd, $J = 14.0$, 7.3 Hz, 1H), 0.80 (t, $J = 7.0$ Hz, 3H); ^{13}C NMR (125 MHz, CDCl_3) δ 172.7, 158.0, 140.3, 138.7, 137.8, 133.5, 133.0, 131.2, 129.4, 128.5, 128.0, 127.1, 126.1, 125.4, 113.9, 74.7, 55.5, 51.6, 46.5, 44.3, 14.6; IR (film) 2958, 2855, 1725, 1604, 1507, 1244 cm^{-1} ; HRMS (ESI) calcd for $\text{C}_{27}\text{H}_{29}\text{ClNO}_3$ $[\text{M}+\text{H}]^+$ $m/z = 450.1836$; found 450.1835; $[\alpha]_{\text{D}}^{25} = +117.2$ (c 0.37, 92% ee, CH_2Cl_2); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): t_{R} of **3c**: 7.2 min (major) and 12.8 min (minor).

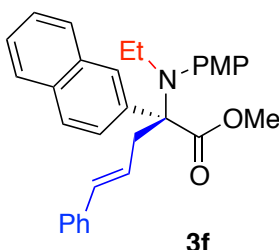


(*S,E*)-Methyl 2-(*N*-ethyl-*N*-(4-methoxyphenyl)amino)-2-(4-methylphenyl)-5-phenylpent-4-enoate (3d**) [Table 2, entry 5].** Following the general procedure B, 3.0 M EtMgBr (177 μL , 0.532 mmol) was added to **1d** (75.4 mg, 0.266 mmol) in THF (1.5 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.64 mg, 0.0010 mmol), *R*-DIFLUORPHOS (9.1 mg, 0.013 mmol) and cinnamyl acetate (46.8 mg, 0.266 mmol) in THF (1.5 mL) for 45 min. After work-up, concentration and chromatography (pre-wash SiO_2 with 5% NEt_3 /hexanes, eluent 3% EtOAc/hexanes) product **3d** (99 mg) was obtained in 87% yield as a yellow oil: ^1H NMR (500 MHz, CDCl_3) δ 7.36 (d, $J = 8.1$ Hz, 2H), 7.22 (t, $J = 7.6$ Hz, 2H), 7.18- 7.13 (m, 5H), 7.11 (d, $J = 7.9$ Hz, 2H), 6.88 (d, $J = 8.8$ Hz, 2H), 5.93 (d, $J = 15.7$ Hz, 1H), 5.75 (dt, $J = 15.8$, 7.2 Hz, 1H), 3.87 (s, 3H), 3.83 (s, 3H), 3.09-3.02 (m, 1H), 2.98-2.91 (m, 1H), 2.62 (dd, $J = 13.9$, 7.0 Hz, 1H), 2.44 (dd, $J = 13.9$, 7.3 Hz, 1H), 2.37 (s, 3H), 0.83 (t, $J = 7.0$ Hz, 3H); ^{13}C NMR (125 MHz, CDCl_3) δ 173.4, 157.8, 139.2, 138.5, 138.1, 136.9, 132.8, 131.3, 128.6, 128.4, 127.7, 126.9, 126.2 126.0, 113.8, 74.8, 55.5, 51.4, 46.6, 44.2, 21.2, 14.7; IR (film) 3026, 2963, 2865, 1724, 1605, 1508, 1244, 1036 cm^{-1} ; HRMS (ESI) calcd for $\text{C}_{28}\text{H}_{32}\text{NO}_3$ $[\text{M}+\text{H}]^+$ $m/z = 430.2382$; found 430.2369; $[\alpha]_{\text{D}}^{25} = +123.1$ (c 0.47, 80% ee, CH_2Cl_2); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): t_{R} of **3d**: 7.0 min (major) and 8.1 min (minor).

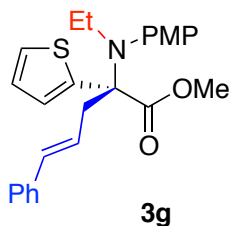


(*S,E*)-Methyl 2-(*N*-ethyl-*N*-(4-methoxyphenyl)amino)-2-(4-methoxyphenyl)-5-phenylpent-4-enoate (3e**) [Table 2, entry 6].** Following the general procedure B, 3.0 M EtMgBr (124 μL , 0.372 mmol) was added to **1e** (56 mg, 0.186 mmol) in THF (1 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (1.70 mg, 0.0047 mmol), *R*-BINAP (5.67 mg, 0.0091 mmol) and cinnamyl acetate (32 mg, 0.186 mmol) in THF (1 mL) for 45 min. After work-up, concentration and chromatography

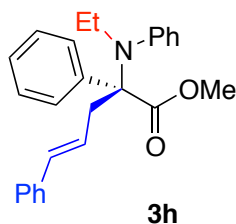
(pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 5% EtOAc/hexanes) product **3e** (65 mg) was obtained in 79% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.39 (d, *J* = 8.7 Hz, 2H), 7.21 (t, *J* = 7.5 Hz, 2H), 7.15-7.10 (m, 5H), 6.90-6.88 (m, 4H), 5.93 (d, *J* = 15.9 Hz, 1H), 5.73 (dt, *J* = 15.8, 7.3 Hz, 1H), 3.86 (s, 3H), 3.83 (s, 3H), 3.82 (s, 3H), 3.07-3.00 (m, 1H), 2.95-2.89 (m, 1H), 2.61 (dd, *J* = 13.9, 7.2 Hz, 1H), 2.41 (dd, *J* = 13.8, 7.3 Hz, 1H), 0.81 (t, *J* = 7.1 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 173.4, 158.7, 157.8, 139.2, 138.0, 133.6, 132.9, 131.3, 129.0, 128.4, 126.9, 126.2, 126.1, 113.8, 113.2, 75.5, 55.5, 55.4, 51.4, 46.4, 44.3, 14.7; IR (film) 3035, 2960, 2836, 1724, 1609, 1508, 1245, 1036 cm⁻¹; HRMS (ESI) calcd for C₂₈H₃₂NO₄ [M+H]⁺ *m/z* = 446.2331; found 446.2325; [α]_D²⁵ = +126.1 (c 0.32, 74% ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3e**: 10.4 min (major) and 12.4 min (minor).



(*S,E*)-Methyl 2-(*N*-ethyl-*N*-(4-methoxyphenyl)amino)-2-(naphthalen-2-yl)-5-phenylpent-4-enoate (3f**)** [Table 2, entry 7]. Following the general procedure B, 3.0 M EtMgBr (177 μL, 0.532 mmol) was added to **1f** (85 mg, 0.266 mmol) in THF (1.5 mL), allowed to react for 45 min and subjected to a solution of [η³-C₃H₅PdCl]₂ (3.64 mg, 0.0010 mmol), *R*-DIFLUORPHOS (9.1 mg, 0.013 mmol) and cinnamyl acetate (46.8 mg, 0.266 mmol) in THF (1.5 mL) for 45 min. After work-up, concentration and chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 3% acetone/hexanes) product **3f** (89 mg) was obtained in 72% yield as a yellow oil. Absolute configuration was determined by the x-ray structure obtained from >99% ee material by stirring the 84% ee solid in hexanes and then removing the liquid three times, the enhanced ee solid was recrystallized from Et₂O over 24 h of slow evaporation. mp (>99% ee material) = 104 °C. ¹H NMR (500 MHz, CDCl₃) δ 7.91-7.85 (m, 4H), 7.73 (d, *J* = 8.7 Hz, 1H), 7.51-7.49 (m, 2H), 7.23 (d, *J* = 8.7 Hz, 2H), 7.18 (t, *J* = 7.3 Hz, 2H), 7.12 (t, *J* = 6.9 Hz, 1H), 7.04 (d, *J* = 7.8 Hz, 2H), 6.92 (d, *J* = 8.5 Hz, 2H), 5.95 (d, *J* = 15.8 Hz, 1H), 5.75 (dt, *J* = 15.8 Hz, 7.1 Hz, 1H), 3.93 (s, 3H), 3.85 (s, 3H), 3.12-2.98 (m, 2H), 2.75 (dd, *J* = 13.8, 7.2 Hz, 1H), 2.59 (dd, *J* = 13.6, 7.3 Hz, 1H), 0.87 (t, *J* = 6.9 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 173.2, 157.9, 139.2, 139.1, 137.9, 133.1, 133.0, 132.9, 131.4, 128.5, 128.4 (2), 127.6, 127.4, 127.0, 126.9, 126.1 (3), 126.0, 113.9, 75.2, 55.5, 51.5, 46.7, 44.1, 14.7; IR (film) 3056, 2964, 2835, 1724, 1600, 1242, 1036 cm⁻¹; HRMS (ESI) calcd for C₃₁H₃₂NO₃ [M+H]⁺ *m/z* = 466.2382; found 466.2371; [α]_D²⁵ = +137.5 (c 0.43, 86% ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3f**: 9.9 min (minor) and 10.7 min (major).

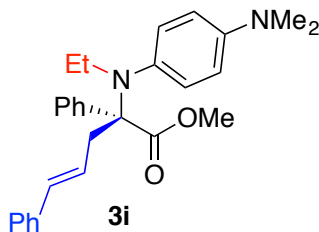


(S,E)-Methyl 2-(N-ethyl-N-(4-methoxyphenyl)amino)-2-(thiophen-2-yl)-5-phenylpent-4-enoate (3g) [Table 2, entry 8]. Following the general procedure B, 3.0 M EtMgBr (177 μ L, 0.532 mmol) was added to **1g** (73.2 mg, 0.266 mmol) in THF (1.5 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.64 mg, 0.0098 mmol), *R*-DIFLUORPHOS (9.1 mg, 0.013 mmol) and cinnamyl acetate (46.8 mg, 0.266 mmol) in THF (1.5 mL) for 45 min. After work-up, concentration and column chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 5% EtOAc/hexanes) product **3g** (96 mg) was obtained in 86% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.27-7.26 (m, 1H), 7.24-7.19 (m, 4H), 7.17-7.14 (m, 3H), 7.07 (d, *J* = 3.7 Hz, 1H), 6.97-6.95 (m, 1H), 6.87 (d, *J* = 8.5 Hz, 2H), 6.07 (d, *J* = 15.9 Hz, 1H), 5.75 (dt, *J* = 15.9, 7.3 Hz, 1H), 3.85 (s, 3H), 3.82 (s, 3H), 3.17-3.10 (m, 1H), 3.04-2.98 (m, 1H), 2.63 (dd, *J* = 13.4, 7.7 Hz, 1H), 2.47 (dd, *J* = 13.4, 7.1 Hz, 1H), 0.85 (t, *J* = 7.0 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 172.3, 157.9, 148.1, 138.4, 137.7, 133.4, 131.3, 128.5, 127.2, 126.9, 126.4, 126.2, 125.2, 124.6, 113.7, 72.9, 55.5, 51.8, 46.2, 45.6 14.3; IR (film) 3027, 2970, 2835, 1729, 1605, 1507, 1243 cm⁻¹; HRMS (ESI) calcd for C₂₅H₂₈NO₃ [M+H]⁺ *m/z* = 422.1750; found 422.1807; $[\alpha]_D^{25}$ = +120.2 (c 0.34, 76% ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t_R* of **3g**: 7.2 min (minor) and 7.8 min (major).

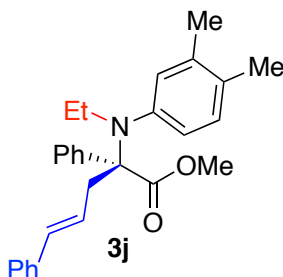


(S,E)-Methyl 2-(N-ethyl-N-phenylamino)-2,5-diphenylpent-4-enoate (3h) [Table 2, entry 9]. Following the general procedure B, 3.0 M EtMgBr (177 μ L, 0.532 mmol) was added to **1h** (64 mg, 0.266 mmol) in THF (1.5 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.64 mg, 0.0098 mmol), *R*-DIFLUORPHOS (9.1 mg, 0.013 mmol) and cinnamyl acetate (46.8 mg, 0.266 mmol) in THF (1.5 mL) for 45 min. After work-up, concentration and column chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 3% EtOAc/hexanes) product **3h** (80 mg) was obtained in 78% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.51 (d, *J* = 8.0 Hz, 2H), 7.38-7.34 (m, 4H), 7.29 (dt, *J* = 7.3 Hz, 0.4 Hz, 1H), 7.25-7.20 (m, 5H), 7.15 (t, *J* = 7.3 Hz, 1H), 7.10 (d, *J* = 7.7 Hz, 2H), 5.91 (d, *J* = 15.8 Hz, 1H), 5.75 (dt, *J* = 15.8, 7.2 Hz, 1H), 3.87 (s, 3H), 3.16-3.03 (m, 2H), 2.68 (dd, *J* = 13.8, 7.1 Hz, 1H), 2.51 (dd, *J* = 13.7, 7.5 Hz, 1H), 0.87 (t, *J* = 7.0 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 173.2, 146.6, 141.5, 137.9, 133.1, 129.9, 128.7, 128.4, 127.9, 127.9, 127.4, 126.9, 126.1, 125.9, 125.9, 75.0, 51.5, 46.4, 44.2, 14.7; IR (film) 3025, 2867, 1725, 1595, 1493, 1215 cm⁻¹; HRMS (ESI) calcd for C₂₆H₂₈NO₂ [M+H]⁺ *m/z* = 386.2120; found 386.2132; $[\alpha]_D^{25}$ = +162.9 (c 0.47, 82%

ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3h**: 4.8 min (minor) and 5.1 min (major).

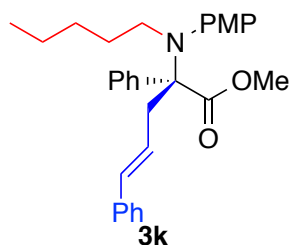


(*S,E*)-Methyl 2-((4-(dimethylamino)phenyl)(ethyl)amino)-2,5-diphenylpent-4-enoate (3i) [Table 2, entry 10]. Following the general procedure B, 3.0 M EtMgBr (100 μ L, 0.298 mmol) was added to **1i** (53 mg, 0.186 mmol) in THF (1 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.7 mg, 0.0093 mmol), *R*-BINAP (11.6 mg, 0.0186 mmol) and cinnamyl acetate (34 mg, 0.195 mmol) in THF (1 mL) for 45 min. After work-up, concentration and column chromatography (eluent 7% EtOAc/hexanes) product **3i** (62 mg) was obtained in 74% yield as a yellow oil: ¹H NMR (500 MHz, (CD₃)₂CO) δ 7.50 (d, *J* = 7.9 Hz, 2H), 7.33 (t, *J* = 7.6 Hz, 2H), 7.24 (t, *J* = 7.4 Hz, 1H), 7.18 (t, *J* = 7.4 Hz, 2H), 7.14-7.07 (m, 5H), 6.73 (d, *J* = 8.9 Hz, 2H), 5.88-5.79 (m, 2H), 3.87 (s, 3H), 3.02-2.93 (m, 8H), 2.61 (dd, *J* = 14.2, 6.1 Hz, 1H), 2.43 (dd, *J* = 14.2, 6.1 Hz, 1H), 0.79 (t, *J* = 7.1 Hz, 3H); ¹³C NMR (125 MHz, (CD₃)₂CO) δ 173.6, 150.2, 143.0, 138.8, 135.9, 133.2, 131.6, 129.1, 128.6, 128.4, 127.9, 127.6, 127.2, 126.6, 113.2, 75.9, 51.5, 47.2, 45.3, 40.7, 15.0; chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3i**: 5.7 min (minor) and 6.4 min (major).

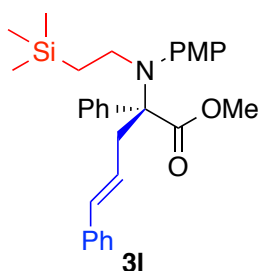


(*S,E*)-methyl 2-((3,4-dimethylphenyl)(ethyl)amino)-2,5-diphenylpent-4-enoate (3j) [Table 2, entry 11]. Following the general procedure B, 3.0 M EtMgBr (100 μ L, 0.298 mmol) was added to **1j** (50 mg, 0.186 mmol) in THF (1.3 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (1.72 mg, 0.005 mmol), *R*-BINAP (5.9 mg, 0.009 mmol) and cinnamyl acetate (36 mg, 0.195 mmol) in THF (1 mL) for 45 min. After work-up, concentration and column chromatography (eluent 10% Acetone/hexanes) product **3j** (65 mg) was obtained in 84% yield as a yellow oil: ¹H NMR (500 MHz, (CDCl₃)) δ 7.48 (d, *J* = 7.4 Hz, 2H), 7.35 (t, *J* = 7.7 Hz, 2H), 7.28 (d, *J* = 7.3 Hz, 1H), 7.20 (t, *J* = 7.5 Hz, 2H), 7.14-7.06 (m, 4H), 6.99 (s, 1H), 6.94 (d, *J* = 7.9 Hz, 1H), 5.88 (d, *J* = 15.8 Hz, 1H), 5.72 (dt, *J* = 15.8 Hz, 7.3 Hz, 1H), 3.87 (s, 3H), 3.08-2.95 (m, 2H), 2.63 (dd, *J* = 13.7, 7.0 Hz, 1H), 2.45 (dd, *J* = 13.7, 7.4 Hz, 1H), 2.27 (s, 3H), 2.26 (s, 3H), 0.83 (t, *J* = 7.1 Hz, 3H); ¹³C NMR (125 MHz, (CDCl₃)) δ 173.2, 144.1, 141.7, 138.0, 136.7, 134.5, 132.9, 131.5, 129.8, 128.4, 127.9, 127.8, 127.3, 127.2, 126.9, 126.2, 126.1,

75.1, 51.4, 46.4, 44.4, 20.1, 19.5, 14.8; chiral HPLC (IA, 99:1 hexanes:*i*-PrOH, 0.5 mL/min, 254 nm): t_R of **3j**: 8.5 min (minor) and 8.9 min (major).



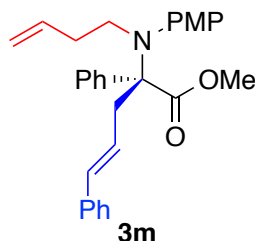
(*S,E*)-Methyl 2-(N-pentyl-N-(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3k) [Table 3, entry 1]. Following the general procedure B, 2.0 M pentylMgBr (300 μ L, 0.600 mmol) was added to **1a** (81 mg, 0.300 mmol) in THF (1.9 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (4.12 mg, 0.0113 mmol), *R*-DIFLUORPHOS (10.25 mg, 0.0150 mmol) and cinnamyl acetate (53 mg, 0.300 mmol) in THF (1.9 mL) for 45 min. After work-up, concentration and chromatography (pre-wash SiO_2 with 5% NEt_3 /hexanes, eluent 3% EtOAc/hexanes) product **3k** (112 mg) was obtained in 82% yield as a yellow oil: $^1\text{H NMR}$ (500 MHz, CDCl_3) δ 7.47 (d, $J = 7.6$ Hz, 2H), 7.35 (t, $J = 7.6$ Hz, 2H), 7.28 (d, $J = 7.3$ Hz, 1H), 7.20 (t, $J = 7.5$ Hz, 2H), 7.16-7.13 (m, 3H), 7.07 (d, $J = 7.1$ Hz, 2H), 6.87 (d, $J = 8.9$ Hz, 2H), 5.89 (d, $J = 15.9$ Hz, 1H), 5.70 (dt, $J = 15.7, 7.3$ Hz, 1H), 3.86 (s, 3H), 3.82 (s, 3H), 2.97-2.87 (m, 2H), 2.62 (dd, $J = 13.4, 7.2$ Hz, 1H), 2.43 (dd, $J = 13.4, 7.2$ Hz, 1H), 1.17-1.04 (m, 6H), 0.77 (t, $J = 6.9$ Hz, 3H); $^{13}\text{C NMR}$ (125 MHz, CDCl_3) δ 173.1, 157.8, 141.5, 139.6, 138.0, 132.9, 131.1, 128.4, 128.0, 127.8, 127.3, 126.9, 126.2, 126.1, 113.8, 75.1, 55.5, 52.2, 51.4, 44.5, 29.3, 29.0, 22.6, 14.1; IR (film) 3025, 2857, 1725, 1603, 1508, 1245 cm^{-1} ; HRMS (ESI) calcd for $\text{C}_{30}\text{H}_{36}\text{NO}_3$ $[\text{M}+\text{H}]^+$ $m/z = 458.2695$; found 458.2704; $[\alpha]_D^{25} = +129.1$ (c 0.30, 92% ee, CH_2Cl_2); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): t_R of **3k**: 5.8 min (major) and 7.0 min (minor).



(*S,E*)-Methyl 2-(N-(2-(trimethylsilyl)ethyl)-N-(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3l) [Table 3, entry 2]. Following the general procedure B, 1.38 M 2-(trimethylsilyl)ethylMgBr (269 μ L, 0.372 mmol) was added to **1a** (50 mg, 0.186 mmol) in THF (1.0 mL), allowed to react for 45 min providing a yellow mixture, which is subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (1.70 mg, 0.00465 mmol), *R*-BINAP (5.67 mg, 0.00911 mmol) and cinnamyl acetate (32 mg, 0.182 mmol) in THF (1.0 mL) for 45 min, providing an orange mixture. After work-up, concentration and chromatography (pre-wash SiO_2 with 5% NEt_3 /hexanes, eluent 5% EtOAc/hexanes) product **3l** (75 mg) was obtained in 83% yield as a yellow oil: $^1\text{H NMR}$ (500 MHz, CDCl_3) δ 7.45 (d, $J = 7.9$

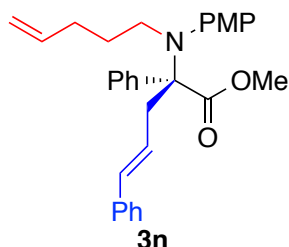
Hz, 2H), 7.34 (t, $J = 7.6$ Hz, 2H), 7.29-7.26 (m, 1H), 7.21 (t, $J = 7.6$ Hz, 2H), 7.15-7.13 (m, 3H), 7.08 (d, $J = 7.7$ Hz, 2H), 6.88 (d, $J = 8.7$ Hz, 2H), 5.89 (d, $J = 15.9$ Hz, 1H), 5.75 (dt, $J = 15.7, 7.4$ Hz, 1H), 3.87 (s, 3H), 3.83 (s, 3H), 3.06-2.99 (m, 1H), 2.96-2.90 (m, 1H), 2.64 (dd, $J = 13.8, 7.0$ Hz, 1H), 2.46 (dd, $J = 13.8, 7.5$ Hz, 1H), 0.57-0.47 (m, 2H), -0.18 (s, 9H); ^{13}C NMR (125 MHz, CDCl_3) δ 173.3, 157.8, 141.5, 139.3, 138.0, 132.9, 131.4, 128.4, 127.9, 127.8, 127.3, 126.9, 126.2, 126.1, 113.8, 75.2, 55.5, 51.4, 47.9, 44.3, 17.8, -1.6; IR (film) 3026, 2951, 1725, 1602, 1507, 1246 cm^{-1} ; HRMS (ESI) calcd for $\text{C}_{30}\text{H}_{38}\text{NO}_3\text{Si}$ $[\text{M}+\text{H}]^+$ $m/z = 488.2621$; found 488.2617; $[\alpha]_{\text{D}}^{25} = +118.7$ (c 0.25, 82% ee, CH_2Cl_2); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): t_{R} of **3l**: 4.9 min (major) and 6.4 min (minor).

2-(trimethylsilyl)ethylMgBr was prepared by modification of a known procedure⁴: Magnesium ribbon (255 mg, 8.85 mmol) that was scored until shiny was added to a flame dried 10 mL Schlenk flask charged with a stir bar equipped with a reflux condenser under argon. Et_2O (2.95 mL) was added to magnesium. Freshly prepared 2-(trimethylsilyl)ethyl bromide⁵ is added dropwise to magnesium at a rate to sustain a slow reflux. After addition is complete, the mixture is heated to reflux for 2 h, allowed to cool to rt and used in preparation of **3l**.



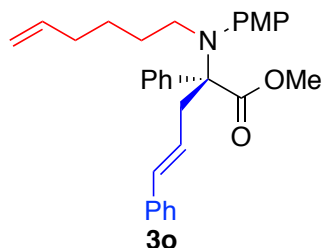
(*S,E*)-Methyl 2-(*N*-(but-3-en-1-yl)-*N*-(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3m**)** [Table 3, entry 3]. Following the general procedure B, 2.7 M butenylMgBr (222 μL , 0.600 mmol) was added to **1a** (81 mg, 0.300 mmol) in THF (1.9 mL), allowed to react for 45 min providing a yellow/orange mixture, which is subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (4.12 mg, 0.0113 mmol), *R*-DIFLUORPHOS (10.25 mg, 0.0150 mmol) and cinnamyl acetate (53 mg, 0.300 mmol) in THF (1.9 mL) for 45 min, providing an orange mixture. After work-up, concentration and chromatography (pre-wash SiO_2 with 5% NEt_3 /hexanes, eluent 2% acetone/hexanes) product **3m** (109 mg) was obtained in 82% yield as a yellow oil: ^1H NMR (500 MHz, CDCl_3) δ 7.46 (d, $J = 7.6$ Hz, 2H), 7.36-7.33 (m, 2H), 7.28 (d, $J = 7.2$ Hz, 1H), 7.22-7.13 (m, 5H), 7.07 (d, $J = 7.6$ Hz, 2H), 6.88 (d, $J = 8.8$ Hz, 2H), 5.89 (d, $J = 15.8$ Hz, 1H), 5.72-5.60 (m, 2H), 4.89-4.83 (m, 2H), 3.87 (s, 3H), 3.83 (s, 3H), 3.06-2.98 (m, 2H), 2.62 (dd, $J = 13.9, 7.2$ Hz, 1H), 2.43 (dd, $J = 13.9, 7.6$ Hz, 1H), 2.05-1.92 (m, 2H); ^{13}C NMR (125 MHz, CDCl_3) δ 173.1, 158.0, 141.3, 139.2, 138.0, 136.8, 133.0, 131.2, 128.4, 128.0, 127.9, 127.8, 127.4, 126.9, 126.1, 115.5, 113.9, 75.1, 55.5, 51.8, 51.5, 44.5, 33.9; IR (film) 3025, 2836, 1724, 1604, 1507, 1245 cm^{-1} ; HRMS (ESI) calcd for $\text{C}_{29}\text{H}_{32}\text{NO}_3$ $[\text{M}+\text{H}]^+$ $m/z = 442.2382$; found 442.2400; $[\alpha]_{\text{D}}^{25} = +137.8$ (c 0.42, 90% ee, CH_2Cl_2); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): t_{R} of **3m**: 7.3 min (major) and 10.9 min (minor).

Butenylmagnesium Bromide. Magnesium ribbon (255 mg, 8.85 mmol) that was scored until shiny was added to a flame dried 10 mL Schlenk flask charged with a stir bar equipped with a reflux condenser under argon. Et₂O (2.95 mL) was added to magnesium. Freshly distilled (98 °C, 760 torr) butenyl bromide is added drop wise to magnesium at a rate to sustain a slow reflux. After addition is complete, the mixture is heated to reflux for 2 h, allowed to cool to rt, and used in preparation of **3m**.



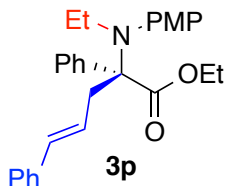
(*S,E*)-Methyl 2-(*N*-(pent-4-en-1-yl)-*N*-(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3n**)** [Table 3, entry 4]. Following the general procedure B, 2.8 M pentenylMgBr (213 μ L, 0.595 mmol) was added to **1a** (80 mg, 0.297 mmol) in CPME (1.6 mL), allowed to react for 45 min providing a yellow/orange mixture, which is subjected to a solution of [η^3 -C₃H₅PdCl]₂ (4.1 mg, 0.0112 mmol), *R*-DIFLUORPHOS (10.2 mg, 0.0149 mmol) and cinnamyl acetate (52 mg, 0.299 mmol) in CPME (1.6 mL) for 45 min, providing an orange/red mixture. After work-up, concentration and column chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 3% acetone/hexanes) product **3n** (115 mg) was obtained in 85% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.47 (d, *J* = 7.9 Hz, 2H), 7.38-7.06 (m, 10H), 6.88 (d, *J* = 8.9 Hz, 2H), 5.91 (d, *J* = 15.7 Hz, 1H), 5.75-5.58 (m, 2H), 4.90-4.81 (m, 2H), 3.87 (s, 3H), 3.83 (s, 3H), 2.96 (t, *J* = 7.7 Hz, 2H), 2.64 (dd, *J* = 13.5, 6.9 Hz, 1H), 2.44 (dd, *J* = 13.7, 7.1 Hz, 1H), 1.97-1.78 (m, 2H), 1.42-1.22 (m, 2H); ¹³C NMR (125 MHz, CDCl₃) δ 173.0, 157.9, 141.4, 139.4, 138.8, 138.0, 133.0, 131.1, 128.4, 128.0, 127.9, 127.4, 126.9, 126.1, 126.0, 114.2, 113.9, 75.1, 55.5, 51.9, 51.4, 44.4, 31.3, 28.6; IR (film) 3026, 2856, 1725, 1604, 1508, 1245 cm⁻¹; HRMS (ESI) calcd for C₃₀H₃₄NO₃ [M+H]⁺ *m/z* = 456.2539; found 456.2536; [α]_D²⁴ = +130.4 (c 0.29, 86% ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3n**: 6.2 min (major) and 7.6 min (minor).

Pentenylmagnesium Bromide. Cut magnesium ribbon (261 mg, 10.9 mmol) that was scored until shiny was added to a flame dried 10 mL Schlenk flask charged with a stir bar equipped with a reflux condenser under argon. Et₂O (3.02 mL) was added to magnesium. Freshly distilled (124-126 °C, 760 torr) pentenyl bromide is added drop wise to magnesium at a rate to sustain a slow reflux. After addition is complete, the mixture is heated to reflux for 2 h, allowed to cool to rt, and used in preparation of **3n**.



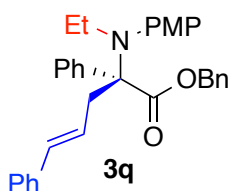
(*S,E*)-Methyl 2-(*N*-(hex-5-en-1-yl)-*N*-(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3o**)** [Table 3, entry 5]. Following the general procedure B, 1.5 M hexenylMgBr (355 μ L, 0.532 mmol) was added to **1a** (72 mg, 0.266 mmol) in 2-MeTHF (1.5 mL), allowed to react for 45 min providing a yellow mixture, which is subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.58 mg, 0.0098 mmol), *R*-DIFLUORPHOS (8.09 mg, 0.013 mmol) and cinnamyl acetate (46.8 mg, 0.266 mmol) in 2-MeTHF (1.5 mL) for 45 min, providing an orange mixture. After work-up, concentration and chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 3% EtOAc/hexanes) product **3o** (105 mg) was obtained in 84% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.48 (d, *J* = 7.6 Hz, 2H), 7.36 (t, *J* = 7.6 Hz, 2H), 7.30-7.27 (m, 1H), 7.21 (t, *J* = 7.3 Hz, 2H), 7.17-7.13 (m, 3H), 7.08 (d, *J* = 7.9 Hz, 2H), 6.88 (d, *J* = 8.8 Hz, 2H), 5.90 (d, *J* = 16 Hz, 1H), 5.74-5.65 (m, 2H), 4.91-4.86 (m, 2H), 3.87 (s, 3H), 3.83 (s, 3H), 2.99-2.90 (m, 2H), 2.63 (dd, *J* = 13.8, 7.1 Hz, 1H), 2.44 (dd, *J* = 13.5, 7.1 Hz, 1H), 1.89-1.85 (m, 2H), 1.27-1.18 (m, 4H); ¹³C NMR (125 MHz, CDCl₃) δ 173.0, 157.9, 141.5, 139.5, 139.0, 138.0, 132.9, 131.1, 128.4, 128.0, 127.8, 127.4, 126.9, 126.1, 126.1, 114.3, 113.8, 75.1, 55.5, 52.1, 51.4, 44.5, 33.7, 28.8, 26.3; IR (film) 3025, 2856, 1725, 1604, 1508, 1245, 1036 cm⁻¹; HRMS (ESI) calcd for C₃₁H₃₆NO₃ [M+H]⁺ *m/z* = 470.2695; found 470.2693; $[\alpha]_D^{25}$ = +129.0 (c 0.41, 80% ee, CH₂Cl₂); chiral HPLC (IA, 97.5:2.5 hexanes:*i*-PrOH, 1 mL/min, 254 nm): *t*_R of **3o**: 6.0 min (major) and 7.5 min (minor).

Hexenylmagnesium Bromide. Magnesium ribbon (144 mg, 6 mmol) that was scored until shiny was added to a flame dried 10 mL Schlenk flask charged with a stir bar equipped with a reflux condenser under argon. THF (3.33 mL) was added to magnesium. Freshly distilled (25 °C, 0.01 torr) hexenyl bromide is added drop wise to magnesium at a rate to sustain a slow reflux. After addition is complete, the mixture is heated to reflux for 2 h. allowed to cool to rt, and used in preparation of **3o**.



(*S,E*)-Ethyl 2-(ethyl(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3p**)** Following the general procedure B, 3.0 M EtMgBr (85 μ L, 0.282 mmol) was added to **1k** (50 mg, 0.177 mmol) in THF (1.3 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (1.63 mg, 0.005 mmol), *R*-BINAP (5.5 mg, 0.009 mmol) and cinnamyl acetate (34 mg, 0.195 mmol) in THF (1 mL) for 45 min. After work-up, concentration and column chromatography (pre-wash SiO₂ with 5% NEt₃/hexanes, eluent 7% EtOAc/hexanes) product **3p** (62 mg) was obtained in 77% yield as a yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.49 (d, *J* = 7.5 Hz, 2H), 7.35 (t, *J* = 7.7 Hz, 2H), 7.28 (d, *J* = 7.3 Hz, 1H), 7.22-7.16 (m, 4H), 7.13 (t, *J* = 7.4 Hz, 1H), 7.08 (d, *J* = 7.3 Hz, 2H), 6.87 (d, *J* = 8.6 Hz, 2H), 5.89 (d, *J* = 15.8 Hz, 1H), 5.72 (dt, *J* = 15.9, 7.2 Hz, 1H), 4.42-4.31 (m, 2H), 3.83 (s, 3H), 3.08-2.96 (m, 2H), 2.62 (dd, *J* = 13.9, 7.1 Hz, 1H), 2.42 (dd, *J* = 13.9, 7.2 Hz, 1H), 1.36 (t, *J* = 7.2 Hz, 3H), 0.83 (t, *J* = 6.9 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 172.7, 157.8, 141.8, 139.2, 138.0, 132.9, 131.4, 128.4, 127.9, 127.8, 127.2, 126.9, 126.2, 126.0, 113.8, 74.9, 60.7, 55.5, 46.7, 44.4, 14.7, 14.5; chiral HPLC (OD,

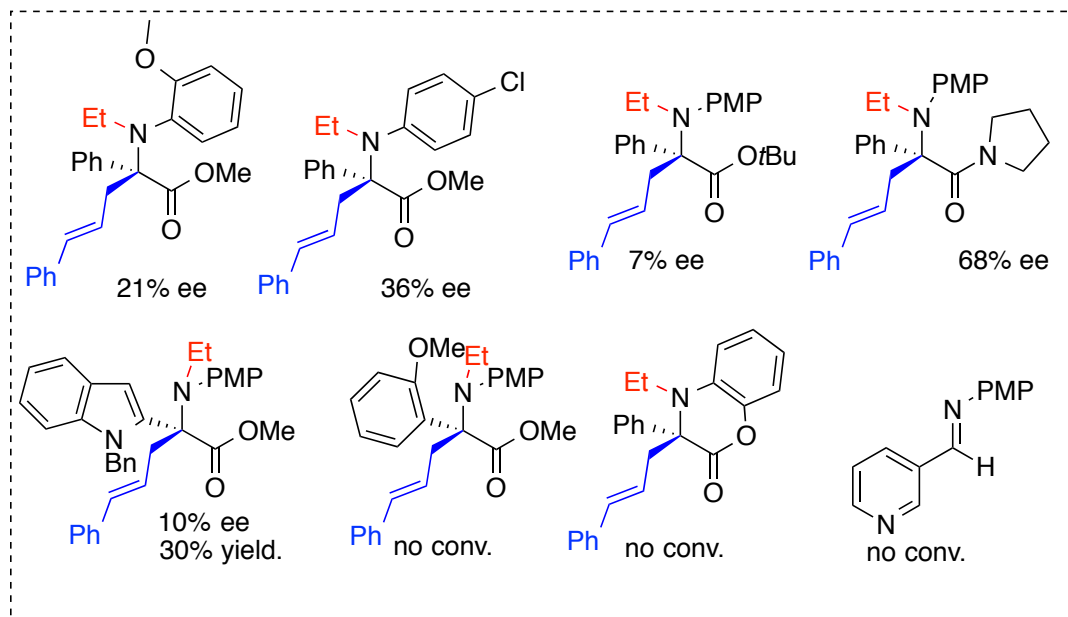
97.5:2.5 hexanes:*i*-PrOH, 1.0 mL/min, 254 nm): t_R of **3p**: 4.5 min (major) and 8.3 min (minor).



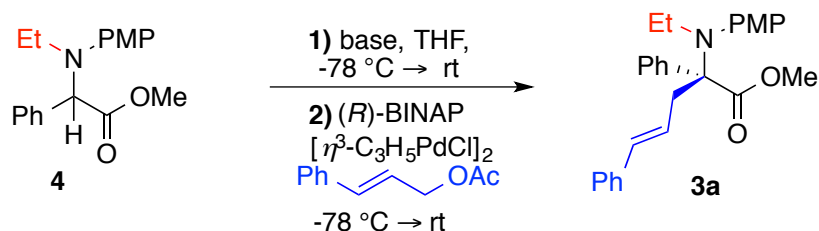
(*S,E*)-Benzyl 2-(ethyl(4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (3q)

Following the general procedure B, 3.0 M EtMgBr (193 μ L, 0.579 mmol) was added to **11** (100 mg, 0.290 mmol) in THF (2.5 mL), allowed to react for 45 min and subjected to a solution of $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$ (3.30 mg, 0.009 mmol), *R*-BINAP (11.6 mg, 0.019 mmol) and cinnamyl acetate (56 mg, 0.318 mmol) in THF (2.0 mL) for 45 min. After work-up, concentration and column chromatography (eluent 7% EtOAc/hexanes) product **3q** (139 mg) was obtained in 76% yield as a yellow oil: ^1H NMR (500 MHz, CDCl_3) δ 7.47 (d, J = 8.2 Hz, 2H), 7.40 (dd, J = 7.5, 4.3 Hz, 2H), 7.37-7.31 (m, 5H), 7.28-7.26 (m, 1H), 7.19 (t, J = 7.3 Hz, 2H), 7.14-7.10 (m, 1H), 7.05 (d, J = 8.8 Hz, 2H), 7.00 (d, J = 7.5 Hz, 2H), 6.77 (d, J = 8.9 Hz, 2H), 5.83 (d, J = 15.9 Hz, 1H), 5.68 (dt, J = 15.9, 7.2 Hz, 1H), 5.34 (d, J = 12.1 Hz, 1H), 5.29 (d, J = 12.1 Hz, 1H), 3.80 (s, 3H), 3.08-3.01 (m, 1H), 2.97-2.91 (m, 1H), 2.62 (dd, J = 13.8, 7.2 Hz, 1H), 2.41 (dd, J = 13.5, 7.2 Hz, 1H), 0.79 (t, J = 7.0 Hz, 3H); ^{13}C NMR (125 MHz, CDCl_3) δ 172.5, 157.8, 141.7, 139.1, 138.0, 135.8, 133.0, 131.4, 129.1, 128.7, 128.5, 128.4, 127.9, 127.8, 127.3, 126.9, 126.1, 126.0, 113.8, 75.1, 66.7, 55.5, 46.7, 44.4, 14.7; chiral HPLC (OD, 97.5:2.5 hexanes:*i*-PrOH, 1.0 mL/min, 254 nm): t_R of **3q**: 5.8 min (major) and 9.5 min (minor).

Notable Substrates that gave lower ee or no conversion following general procedure B:



Studies on Allylation of *N*-Alkylated Intermediate (Scheme 3)



α -Amino ester **4** was dissolved in THF in a flame dried 10 mL round bottom flask charged with a stir bar and put under argon. The reaction mixture was cooled to $-78\text{ }^\circ\text{C}$ and a solution of base in THF was added dropwise. The reaction mixture was warmed to ambient temperature and allowed to react for 10 min and then cooled to $-78\text{ }^\circ\text{C}$. A second 10 mL round bottom flask charged with a stir bar was flamed dried under argon, Pd/L/cinnamyl acetate was added, dissolved in THF and cooled to $-78\text{ }^\circ\text{C}$. The Pd/L/cinnamyl acetate slurry was added to the reaction mixture, which was allowed to warm to ambient temperature. The resultant reaction mixture was cooled to $0\text{ }^\circ\text{C}$ after 45 minutes, quenched with satd NH_4Cl (10 mL) and extracted with EtOAc (3 x 15 mL). The combined organic layers were washed with brine, dried over Na_2SO_4 , filtered and concentrated *in vacuo*. The resulting residue was purified by chromatography to afford pure α -allyl- α -aryl α -amino acid **3a**.

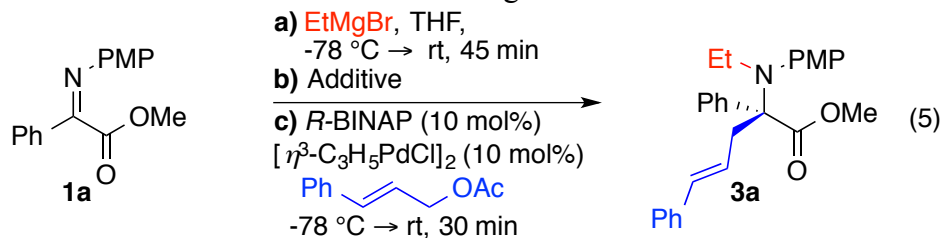
Table S2: Allylation of the *N*-Alkylation Product (Scheme 3).^a

Entry	Base	Conversion (%) ^b	ee (%) ^c
1	EtMgBr	~50	34
2	NaH	No Product	nd
3	NaHMDS	~90	19 ^d
4	KHMDS	~85	23 ^d
5	LHMDS	~90	18 ^d

^aReaction conditions: [**4**] = 0.19 M, 2.0 equiv base, THF (1.0 mL), rt for 10 min, then cool to $-78\text{ }^\circ\text{C}$ and add solution of 2.5 mol% $[\eta^3\text{-C}_3\text{H}_5\text{PdCl}]_2$, 5.0 mol% (R) -BINAP, 1.0 equiv cinnamyl acetate in THF (1.0 mL) and warm to rt. ^bDetermined By ^1H NMR spectroscopy. ^cDetermined by HPLC. ^dOpposite major enantiomer observed.

The Effect of Additives:

Table S3: The Addition of Additives After Grignard Addition.^a

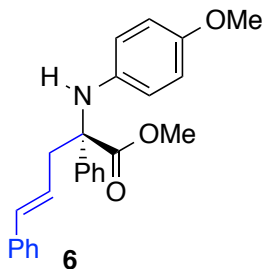


Entry	Additive	Conversion (%) ^b	ee (%) ^c
1	NPh ₃	~90	79
2	NEt ₃	~90	34
3	DIPA	~90	34
4	AgBr	~90	30
5	Ag ₂ O	~90	28
6	ZnCl ₂	~50	4
7	Me ₃ SnCl	~80	21

^aReaction conditions: General procedure **B** (see below) was followed with the addition of 1-2 equiv of additive after step a. ^bDetermined by ¹H NMR spectroscopy with respect to **1a**. ^cDetermined by HPLC analysis.

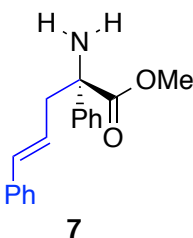
Table 2 and 3 as well as Table S2 and S3 support the preferable formation of complex **B** in Figure 2. With respect to the aggregation state in Figure 2, selectivity was enhanced with ethereal solvents compared to toluene, DCM, etc., which should solvate Mg. This result indicates that **B** and **C** are more likely than **A**. Amine additives reduced selectivity. Since amine additives should break up aggregates, this result indicates **C** is unlikely leaving **B** the most likely candidate).

Reduction of Tandem Product (Scheme 4)



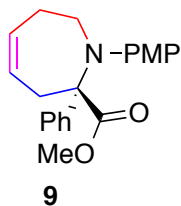
(*S,E*)-Methyl 2-((4-methoxyphenyl)amino)-2,5-diphenylpent-4-enoate (6). Following the modified procedure previously reported by the Grotjahn group for alkene isomerization⁶: An nmr tube equipped with a J Young valve that was kept in an 120 °C oven overnight was brought into the glovebox. **3m** (40 mg, 0.09 mmol, 70% ee) was added to the tube via a d⁶-acetone solution (0.3M). The Grotjahn catalyst⁷ (**5**) (3 mg, 0.005 mmol) was added via a d⁶-acetone solution (0.02M). The nmr tube was sealed and brought out of the glovebox and put under argon via a three-way adapter allowing for

addition of a TFA/D₂O solution in d⁶-acetone (0.01 mmol of TFA, 0.51 mmol of D₂O in 100 μL d⁶-acetone, sparged after preparation). The nmr Tube was sealed, removed from argon and put in a 70 °C oil bath. The reaction was monitored by ¹H NMR every 4-5 h. After 24 h no more product was formed, the reaction was transferred with EtOAc, concentrated, passed through Celite with EtOAc and concentrated *in vacuo*. The resultant residue was subjected to chromatography (7% EtOAc in Hexanes) affording **6** (26 mg) in 74% yield: ¹H NMR (500 MHz, CDCl₃) δ 7.65 (d, *J* = 8.0 Hz, 2H), 7.39 (t, *J* = 7.5 Hz, 2H), 7.34-7.20 (m, 6H), 6.65 (d, *J* = 9 Hz, 2H), 6.38 (d, *J* = 9 Hz, 2H), 6.32 (d, *J* = 15.9 Hz, 1H), 6.02 (dt, *J* = 15.8, 7.2 Hz, 1H), 5.00 (b, 1H), 3.70 (s, 3H), 3.69 (s, 3H), 3.36 (d, *J* = 7.4 Hz, 2H); ¹³C NMR (125 MHz, CDCl₃) δ 174.0, 152.5, 140.9, 138.5, 137.3, 134.3, 134.5, 128.8, 128.6, 127.8, 127.5, 127.2, 126.4, 123.9, 117.2, 114.6, 67.2, 55.7, 53.1, 37.6; IR (film) 3403, 1733, 1513, 1447, 1239 cm⁻¹; HRMS (ESI) calcd for C₂₅H₂₆NO₃ [M+H]⁺ *m/z* = 388.1913; found 388.1911; [α]_D²⁴ = -61.0 (c 0.67, 70% ee, CH₂Cl₂);



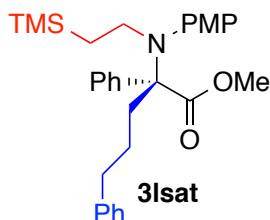
(*S,E*)-Methyl 2-amino-2,5-diphenylpent-4-enoate (7). A solution of **6** (22 mg, 0.056 mmol) in MeCN (6.3 mL) was cooled to 0 °C. To this mixture was added a solution of ceric ammonium nitrate (94 mg, 0.17 mmol) in H₂O (3.1 mL) under N₂. The mixture was allowed to warm to ambient temperature; it went from yellow to blue then purple at rt. The reaction was stirred for 30 min at rt then cooled to 0 °C and quenched with 10% NaHCO₃ until a pH of 7 was obtained (~1.0 mL). The mixture was diluted with 20% Na₂SO₃ (10 mL) and extracted with EtOAc (3 x 15 mL). The combined organic phases were washed with brine (2x), dried over Na₂SO₄, and concentrated *in vacuo*. The resulting residue was purified by chromatography (pre-washed SiO₂ with 3% NEt₃ in Hexanes, eluent 40% EtOAc in Hexanes) providing product **7** (8.7 mg) in 55% yield. ¹H NMR (500 MHz, CDCl₃) δ 7.56 (d, *J* = 8 Hz, 2H), 7.38 (t, *J* = 7.6 Hz, 2H), 7.33-7.27 (m, 5H), 7.24-7.20 (m, 1H), 6.54 (d, *J* = 15.9 Hz), 6.12-6.06 (m, 1H), 3.75 (s, 3H), 3.14 (dd, *J* = 13.6, 6.8 Hz, 1H), 2.79 (dd, *J* = 13.8, 8.1 Hz, 1H), 2.00 (b, 2H); ¹³C NMR (125 MHz, CDCl₃) δ 175.8, 142.9, 137.1, 135.1, 128.7, 128.7, 127.8, 127.6, 126.4, 125.5, 124.4, 63.8, 52.8, 44.2; IR (film) 3387, 3323, 3026, 2951, 1731, 1447, 1435, 1214 cm⁻¹; HRMS (ESI) calcd for C₁₈H₂₀NO₂ [M+H]⁺ *m/z* = 282.1494; found 282.1493; [α]_D²⁵ = -31.3 (c 0.44, 70% ee, CH₂Cl₂);

Synthesis of Higher Ring Order Proline Analog (Scheme 5)

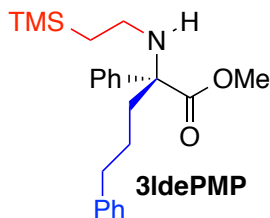


(S)-methyl 1-(N-(4-methoxyphenyl))-2-phenyl-3,6,7-hexahydro-1H-azepine-2-carboxylate (9). A 8 mL microwave vial equipped with stir bar was flamed dried under vacuum. The flask was sealed with a septa, put under argon, and catalyst **8** (2.82 mg, 0.003 mmol) and **3m** (29 mg, 0.066 mmol, 81% ee) in toluene (6 mL) were added. The septa was replaced with a microwave cap and the vial was subjected to μ W (100 W, 100 psi, 115 °C) conditions for 1 h. The mixture was allowed to cool to ambient temperature and ethyl vinyl ether (75 μ L, 0.784 mmol) was added and allowed to stir for 30 min, to quench catalyst **8**. Upon completion, the mixture was passed through SiO₂ with 30% EtOAc in hexanes, concentrated *in vacuo* and chromatographed (pre-wash SiO₂ with 5% NEt₃ in hexanes, eluent 5% EtOAc in hexanes) to provide **9** (23 mg) in >98% yield as a light yellow oil: ¹H NMR (500 MHz, CDCl₃) δ 7.56 (d, *J* = 7.6 Hz, 2H), 7.27-7.24 (m, 2H), 7.21-7.18 (m, 1H), 6.63-6.61 (m, 2H), 6.56-6.54 (m, 2H), 5.72-5.68 (m, 1H), 5.41-5.37 (m, 1H), 4.11-4.05 (m, 1H), 3.90-3.85 (m, 1H), 3.68 (s, 3H), 3.63 (s, 3H), 3.23 (dd, *J* = 15.8, 6.2 Hz, 1H), 2.88 (dd, *J* = 16.0, 6.7 Hz, 1H), 2.67-2.55 (m, 2H); ¹³C NMR (125 MHz, CDCl₃) δ 175.2, 152.0, 143.6, 141.3, 131.4, 128.2, 127.8, 126.9, 123.3, 118.0, 113.8, 74.6, 55.6, 52.3, 47.8, 40.6, 32.9; IR (film) 2949, 1729, 1512, 1246, 1037 cm⁻¹; HRMS (ESI) calcd for C₂₁H₂₄NO₃ [M+H]⁺ *m/z* = 338.1756; found 338.1755; [α]_D²⁵ = +37.9 (c 0.25, 81% ee, CH₂Cl₂).

Synthesis of *N*-alkyl α -phenyl α -amino acids



(S)-methyl 2-((4-methoxyphenyl)(2-(trimethylsilyl)ethyl)amino)-2,5-diphenylpentanoate (3l_{sat}). A 10 mL round bottom flask was charged with a stir bar and flame dried under vacuum. To the reaction flask was added **3l** (50 mg, 0.113 mmol), EtOAc (3.4 mL) and 10% Pd/C (2.4 mg, 0.023 mmol). At ambient temperature the flask was purged with one hydrogen balloon and then subjected to a hydrogen atmosphere with a new hydrogen balloon for 45 min. The flask was opened to air, passed through SiO₂ with 30% EtOAc/Hexanes, concentrated *in vacuo* and chromatographed (5% EtOAc in Hexanes) providing **3l_{sat}** (46 mg) in 92% yield as an oil: ¹H NMR (500 MHz, CDCl₃) δ 7.40 (d, *J* = 7.4 Hz, 2H), 7.32 (t, *J* = 7.6 Hz, 2H), 7.28-7.23 (m, 1H), 7.17 (t, *J* = 7.4 Hz, 2H), 7.11 (d, *J* = 7.3 Hz, 1H), 7.07 (d, *J* = 8.9 Hz, 2H), 6.92 (d, *J* = 7.1 Hz, 2H), 6.85 (d, *J* = 8.9 Hz, 2H), 3.83 (s, 3H), 3.83 (s, 3H), 2.94 (dt, *J* = 12.6, 5.4 Hz, 1H), 2.85 (dt, *J* = 12.5, 5.8 Hz, 1H), 2.31-2.23 (m, 1H), 2.21-2.13 (m, 1H), 1.74 (dt, *J* = 12.4, 4.8 Hz, 1H), 1.59 (dt, *J* = 12.2, 4.6 Hz, 1H), 1.29-1.18 (m, 2H), 0.54-0.41 (m, 2H), 0.21 (s, 9H); ¹³C NMR (125 MHz, CDCl₃) δ 173.7, 157.7, 142.6, 141.7, 139.4, 131.1, 128.4, 128.2, 127.8, 127.8, 127.1, 125.6, 113.7, 74.8, 55.5, 51.3, 47.7, 40.1, 36.3, 26.7, 17.9, -1.6; IR (film) 2951, 2925, 1725, 1507, 1246 cm⁻¹; HRMS (ESI) calcd for C₃₀H₄₀NO₃Si [M+H]⁺ *m/z* = 490.2777; found 490.2777; [α]_D²⁵ = +103.2 (c 0.25, 82% ee, CH₂Cl₂).



(S)-methyl 2,5-diphenyl-2-((2-(trimethylsilyl)ethyl)amino)pentanoate (3IdePMP). A solution of **3I_{sat}** (23 mg, 0.047 mmol) in MeCN (949 μ L) was cooled to 0 $^{\circ}$ C. To this mixture was added a solution of ceric ammonium nitrate (78 mg, 0.141 mmol) in H₂O (475 μ L). The mixture went from yellow to purple initially and then brown upon addition. After stirring for 60 min, the mixture was quenched with 5% NaHCO₃ until a pH of 9 was obtained (~2 mL). The mixture was diluted with 20% Na₂SO₃ (20 mL) and extracted with EtOAc (3 x 25 mL). The combined organic phases were washed with brine (2 x 20 mL), dried over Na₂SO₄, and concentrated *in vacuo*. The resulting residue was chromatographed (15% EtOAc/Hexanes). The fractions that stained with KMnO₄ R_f = 0.3 in 20% EtOAc in Hexanes were concentrated to afford product **3IdePMP** (12.5 mg) in 69% yield as an oil: ¹H NMR (500 MHz, CDCl₃) δ 7.40 (d, *J* = 7.6 Hz, 2H), 7.31 (t, *J* = 7.4 Hz, 2H), 7.28-7.20 (m, 3H), 7.15 (t, *J* = 7.4 Hz, 1H), 7.10 (d, *J* = 7.2 Hz, 2H), 3.66 (s, 3H), 2.55 (t, *J* = 7.6, 2H), 2.41-2.25 (m, 2H), 2.13 (dt, *J* = 13.3, 4.5 Hz 1H), 2.00 (dt, *J* = 13.3, 4.5 Hz 1H), 1.72 (b, 1H), 1.59-1.47 (m, 1H), 1.45-1.33 (m, 1H), 0.83-0.68 (m, 2H), -0.013 (s, 9H); ¹³C NMR (125 MHz, CDCl₃) δ 176.0, 142.3, 142.1, 128.5, 128.4, 128.3, 127.4, 126.2, 125.8, 68.6, 52.2, 39.3, 36.0, 34.7, 24.9, 18.8, -1.2; IR (film) 3332, 2951, 1733, 1248 cm⁻¹; HRMS (ESI) calcd for C₂₂H₃₄NO₂Si [M+H]⁺ *m/z* = 384.2359; found 384.2363; [α]_D²⁵ = -6.2 (c 0.13, 82% ee, CH₂Cl₂).

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- 1: Shang, G.; Yang, Q.; Zhang, X. *Angew. Chem. Int. Ed.* **2006**, *45*, 6360-6362.
- 2: Huang, H.; Wang, Y.; Chen, Z.; Hu, W. *Adv. Synth. Catal.* **2005**, *347*, 531-534.
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- 5: Sommer, L.H.; Bailey, D.L.; Goldberg, G.M.; Buck, C.E.; Bye, T.S.; Evans, F.J.; Whitmore, F.C. *J. Am. Chem. Soc.* **1954**, *76*, 1613-1618.
- 6: (a) Erdogan, G.; Grotjahn, D.B. *J. Am. Chem. Soc.* **2009**, *131*, 10354-10355. (b) Larsen, C.R.; Grotjahn, D.B. *J. Am. Chem. Soc.* **2012**, *134*, 10357-10360.
- 7: The Grotjahn Catalyst, CAS: 930601-66-4, is available from Strem Chemicals, Inc., but was generously provided by the Grotjahn group.

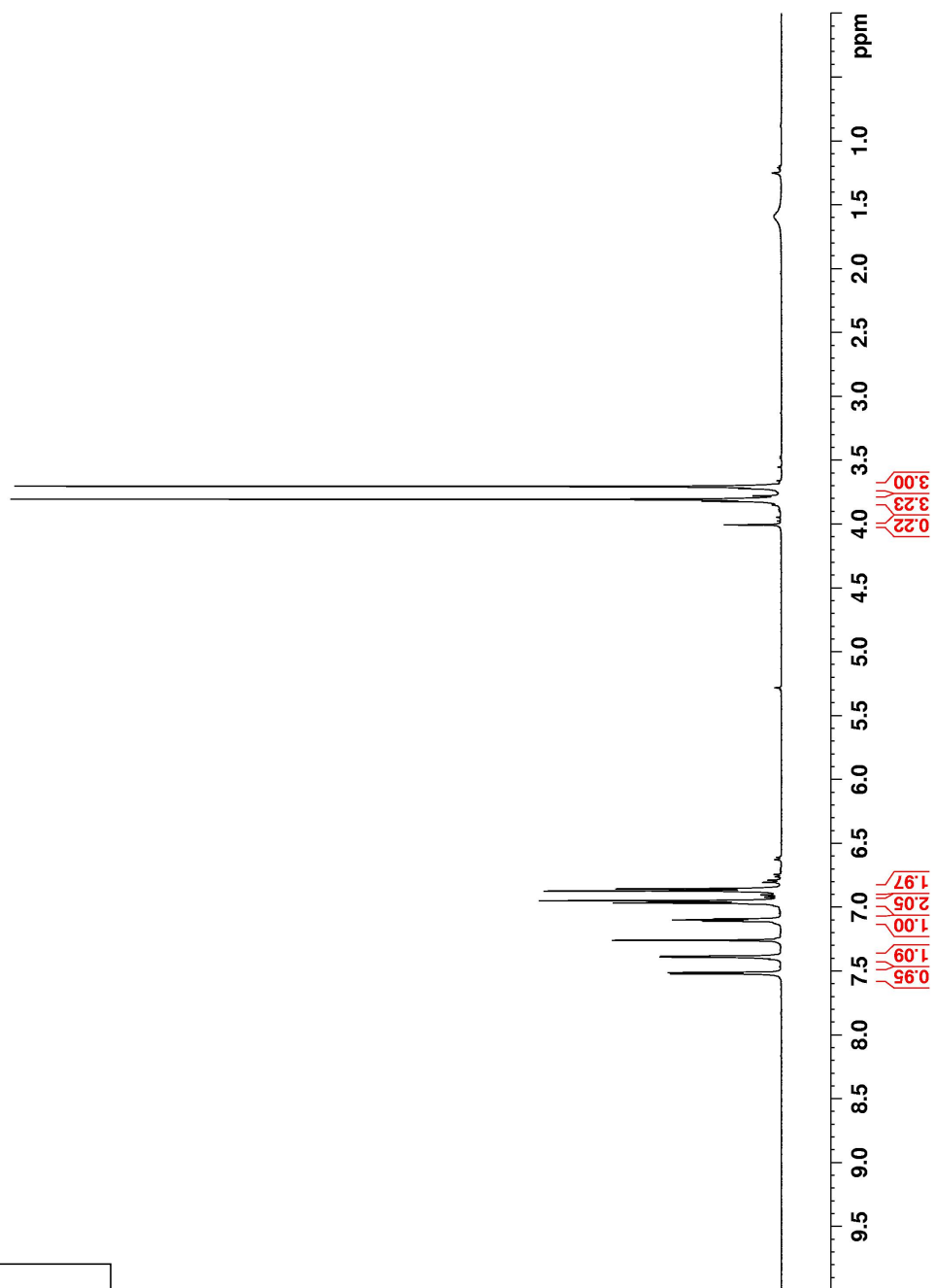
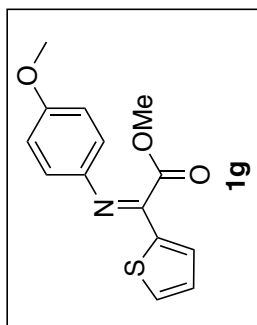


Table 2. 500 MHz ¹H NMR Spectrum of Compound **1g** in CDCl₃

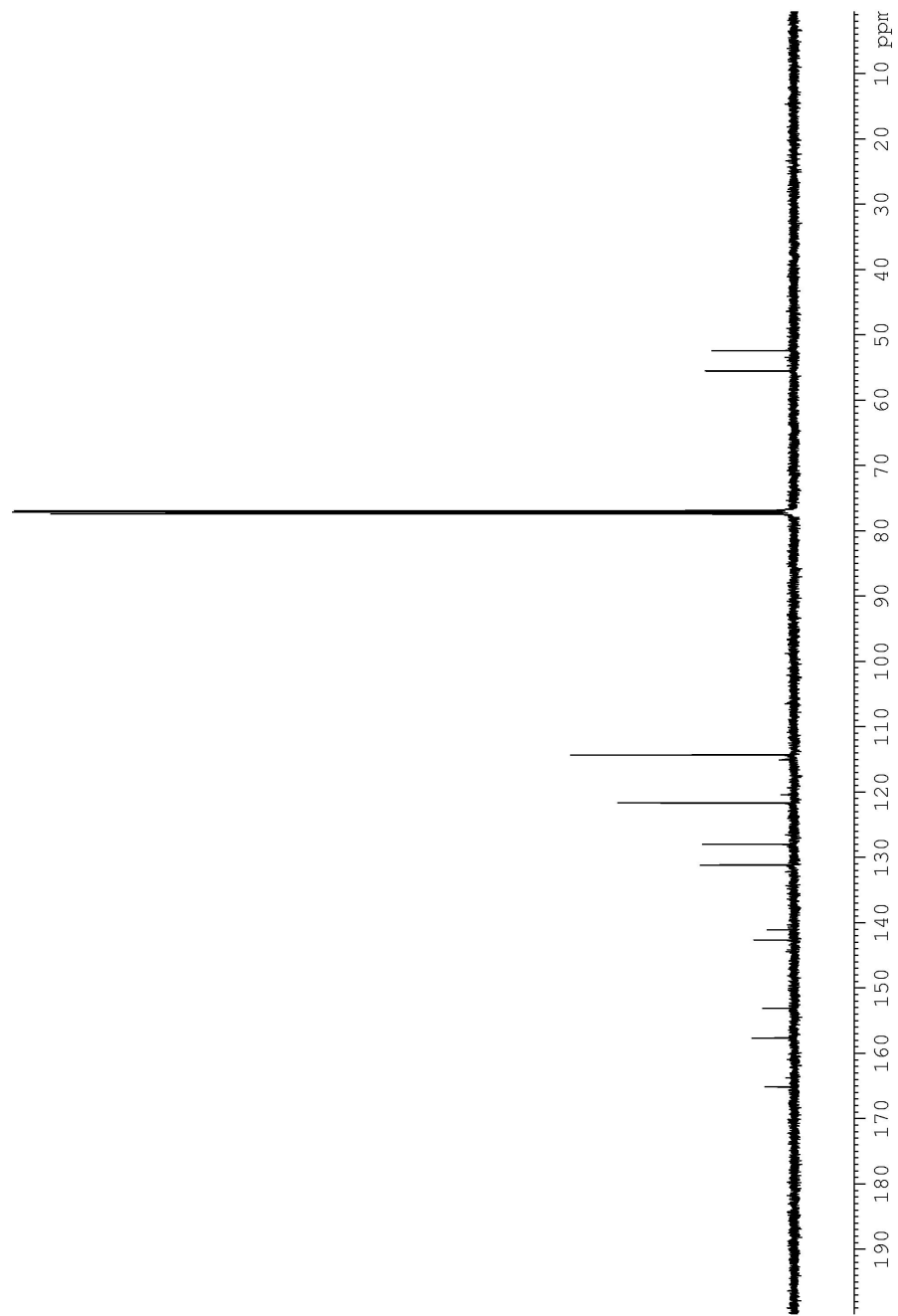
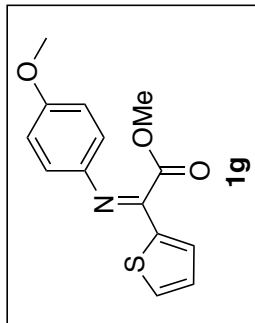


Table 2 125 MHz ^{13}C NMR Spectrum of Compound **1g** in CDCl_3

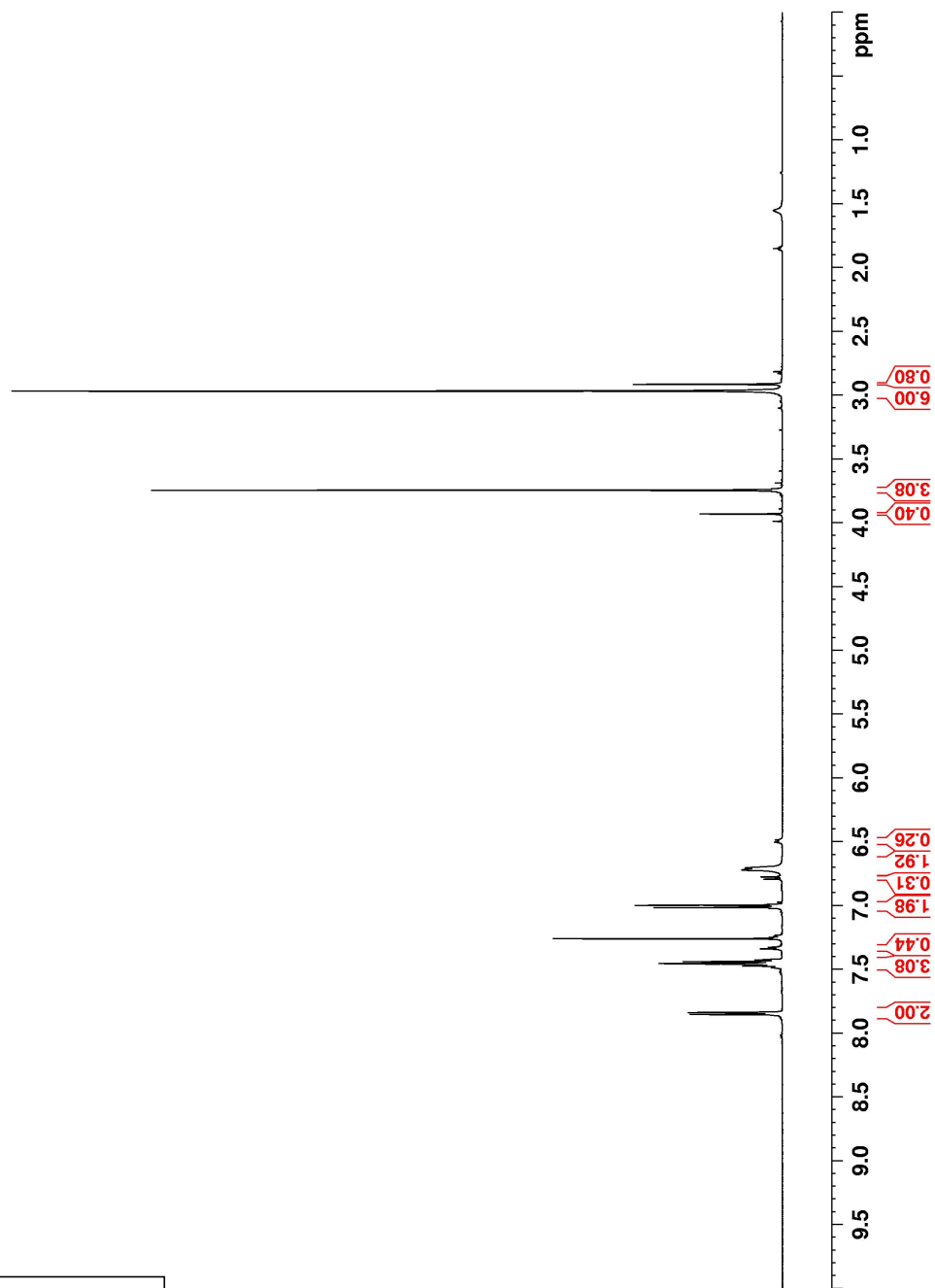
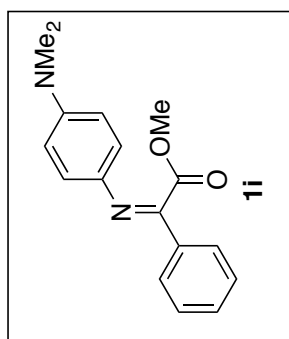


Table 2. 500 MHz ¹H NMR Spectrum of Compound **1i** in CDCl₃

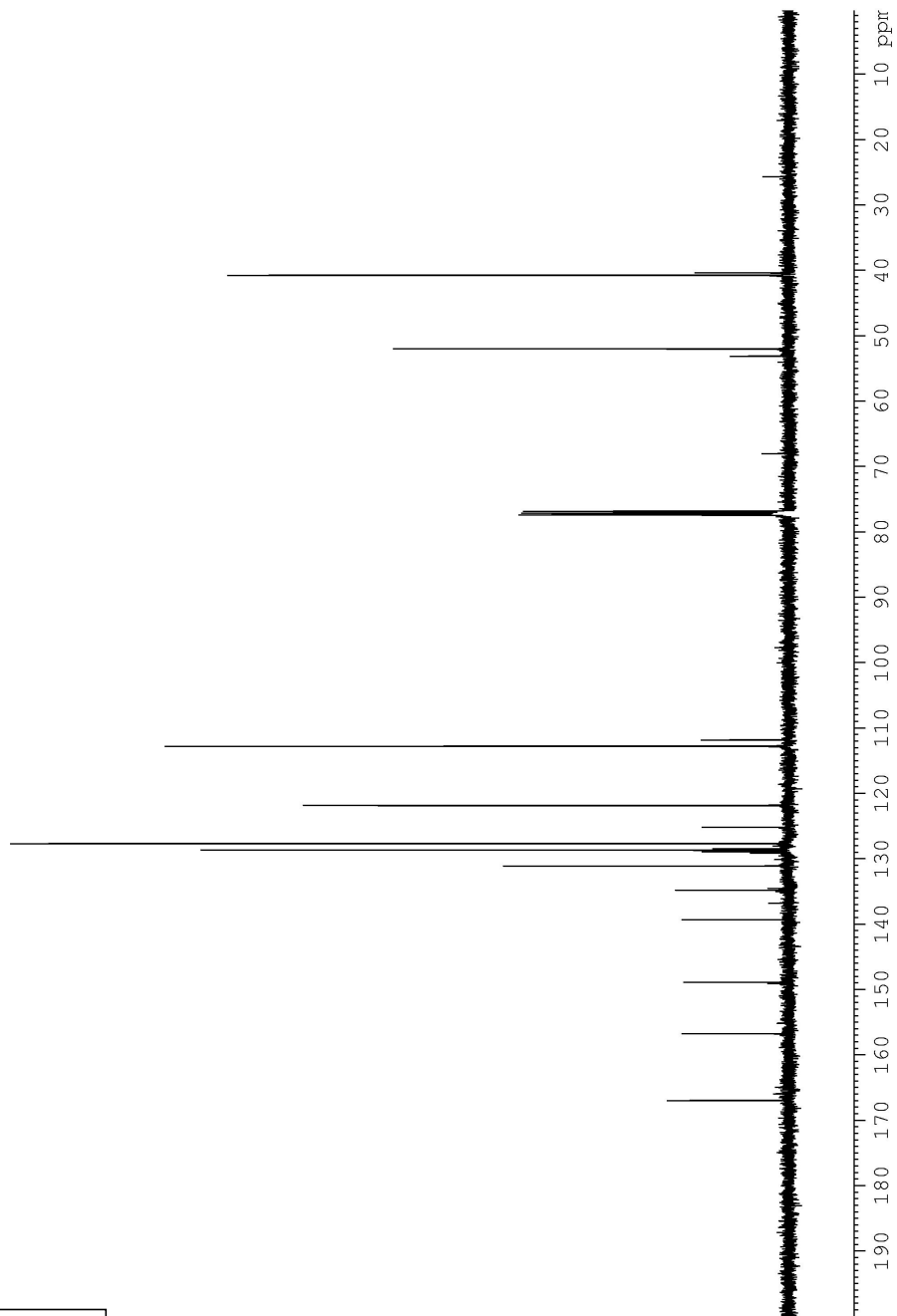
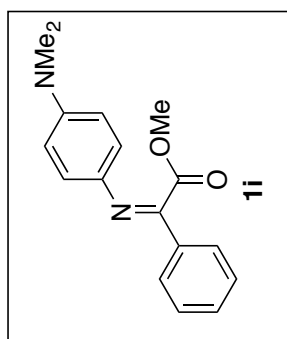


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **1i** in CDCl₃

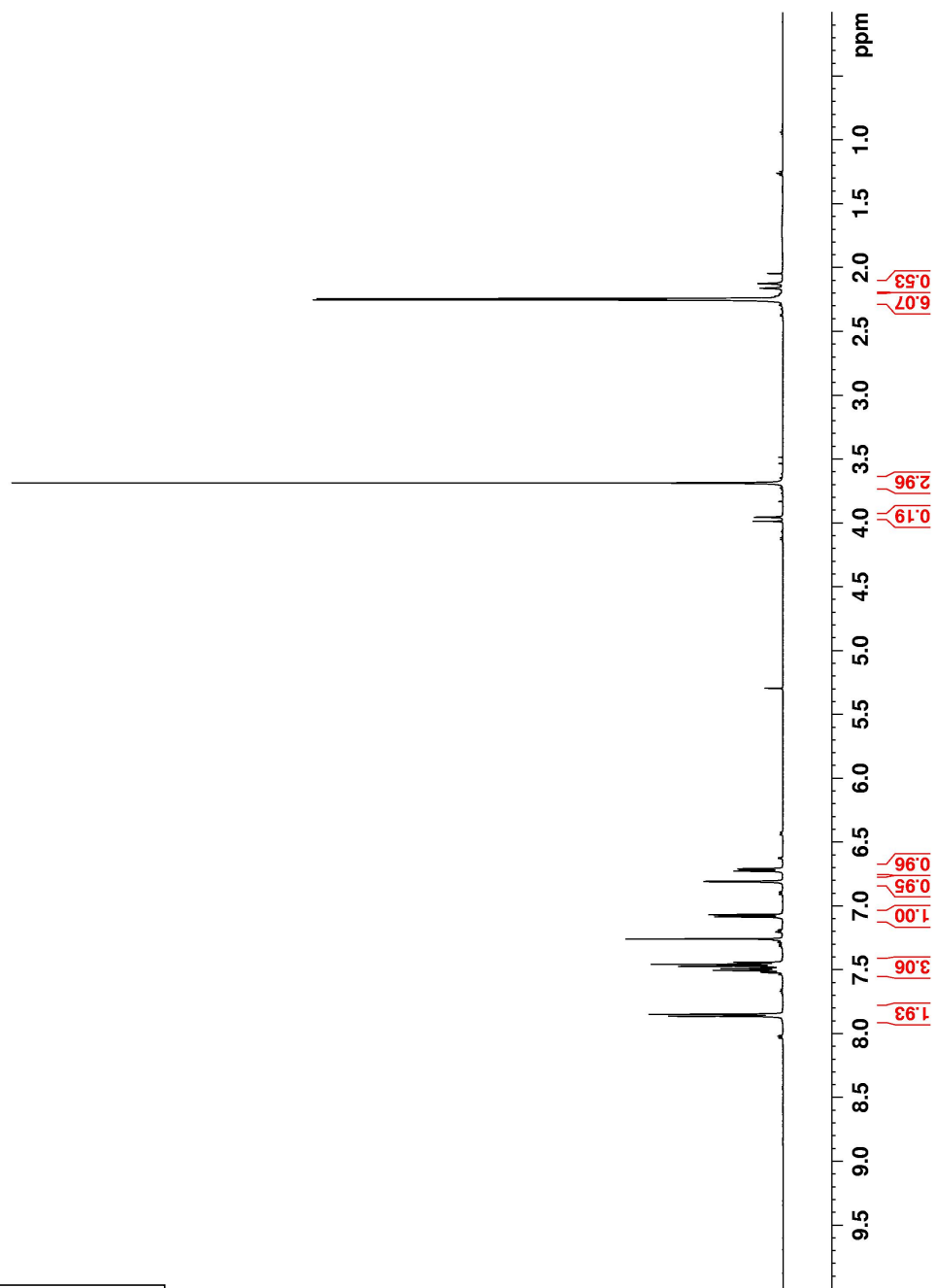
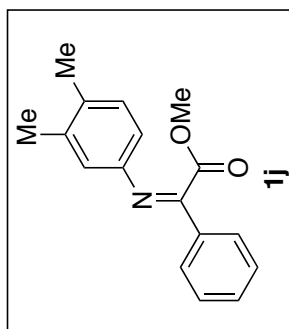


Table 2. 500 MHz ¹H NMR Spectrum of Compound **1j** in CDCl₃

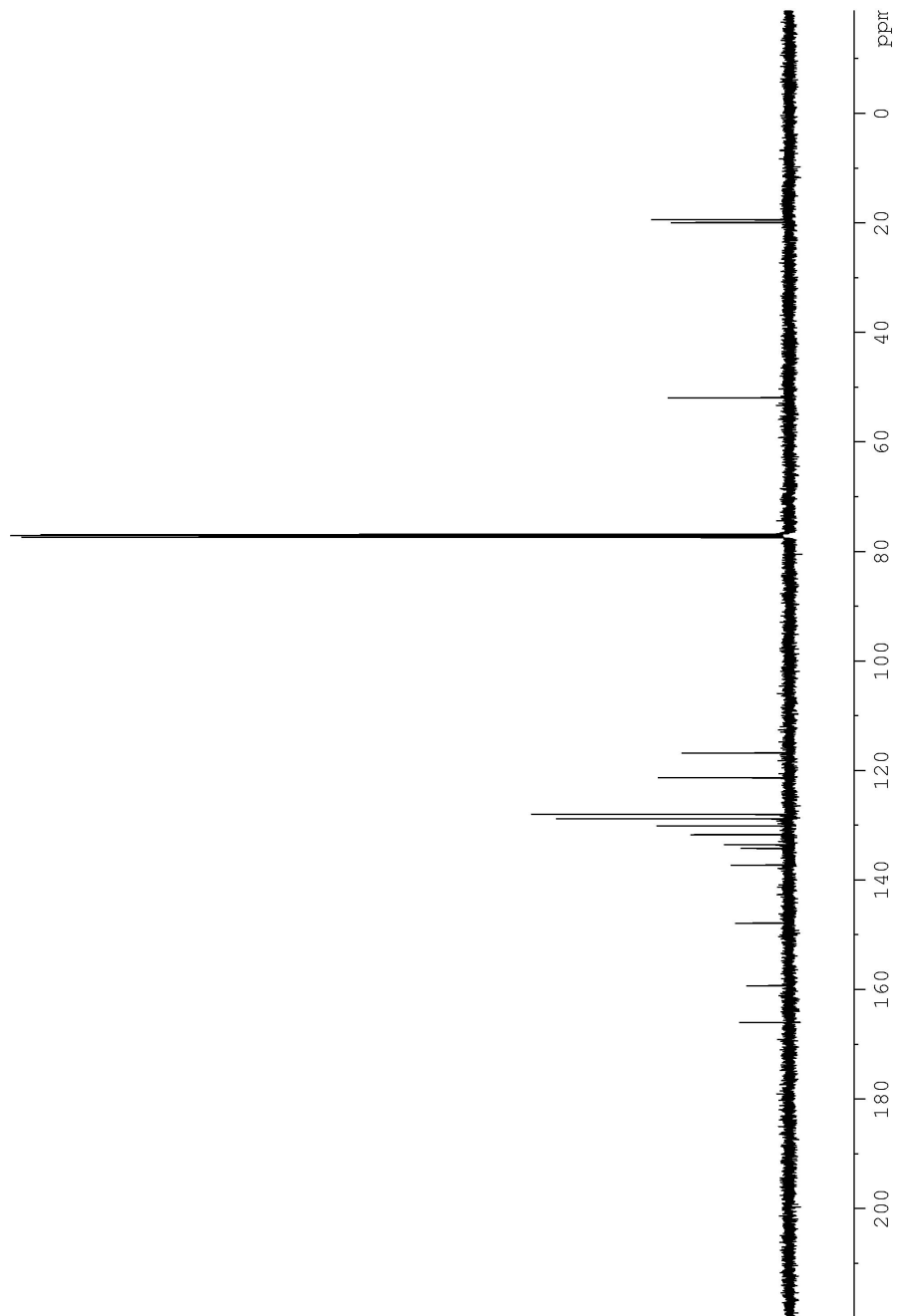
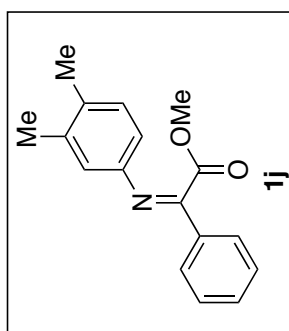


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **1j** in CDCl₃

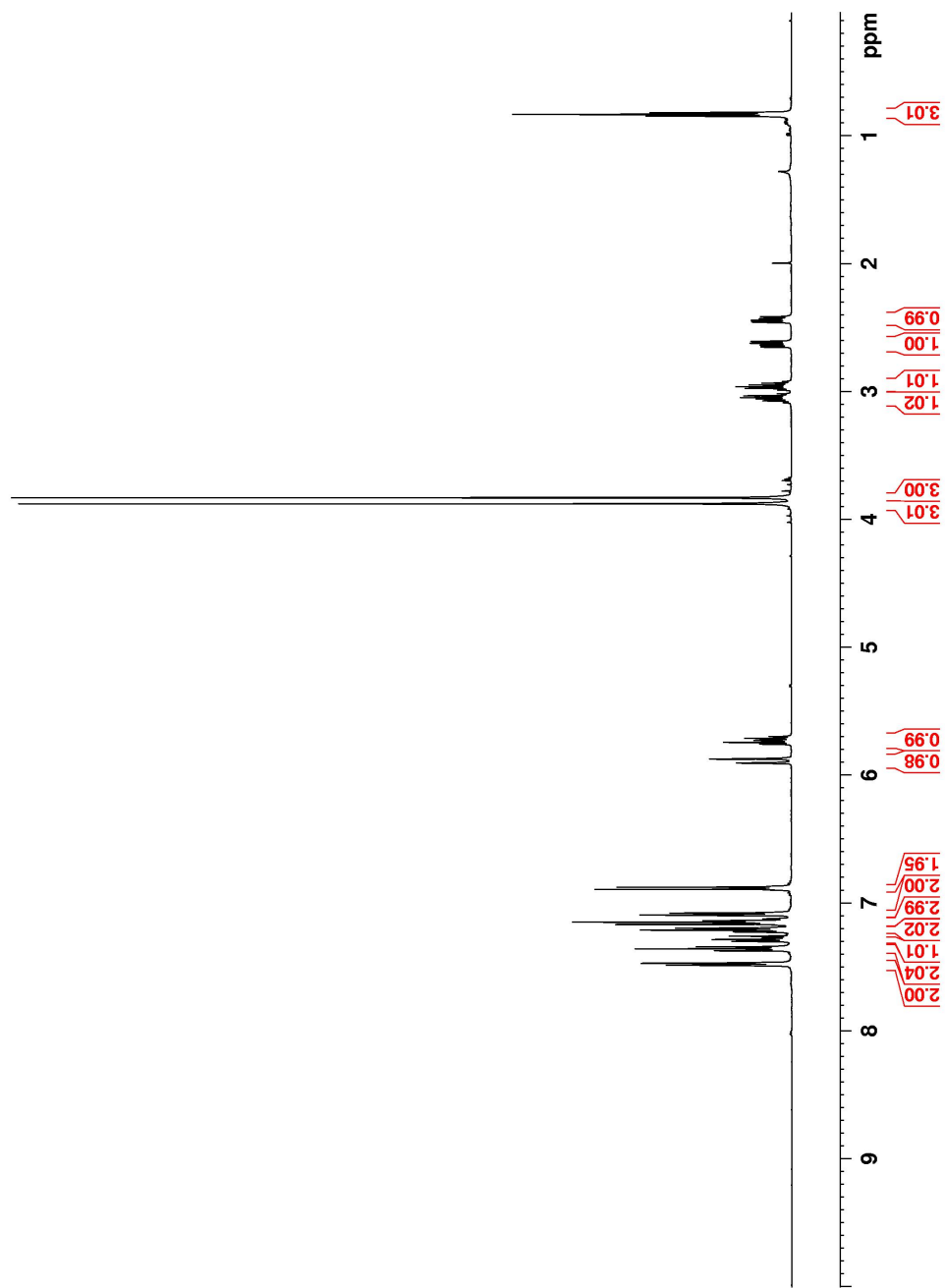
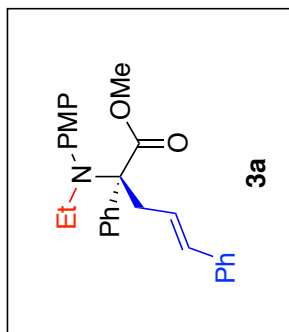


Table 2. 500 MHz ¹H NMR Spectrum of Compound **3a** in CDCl₃

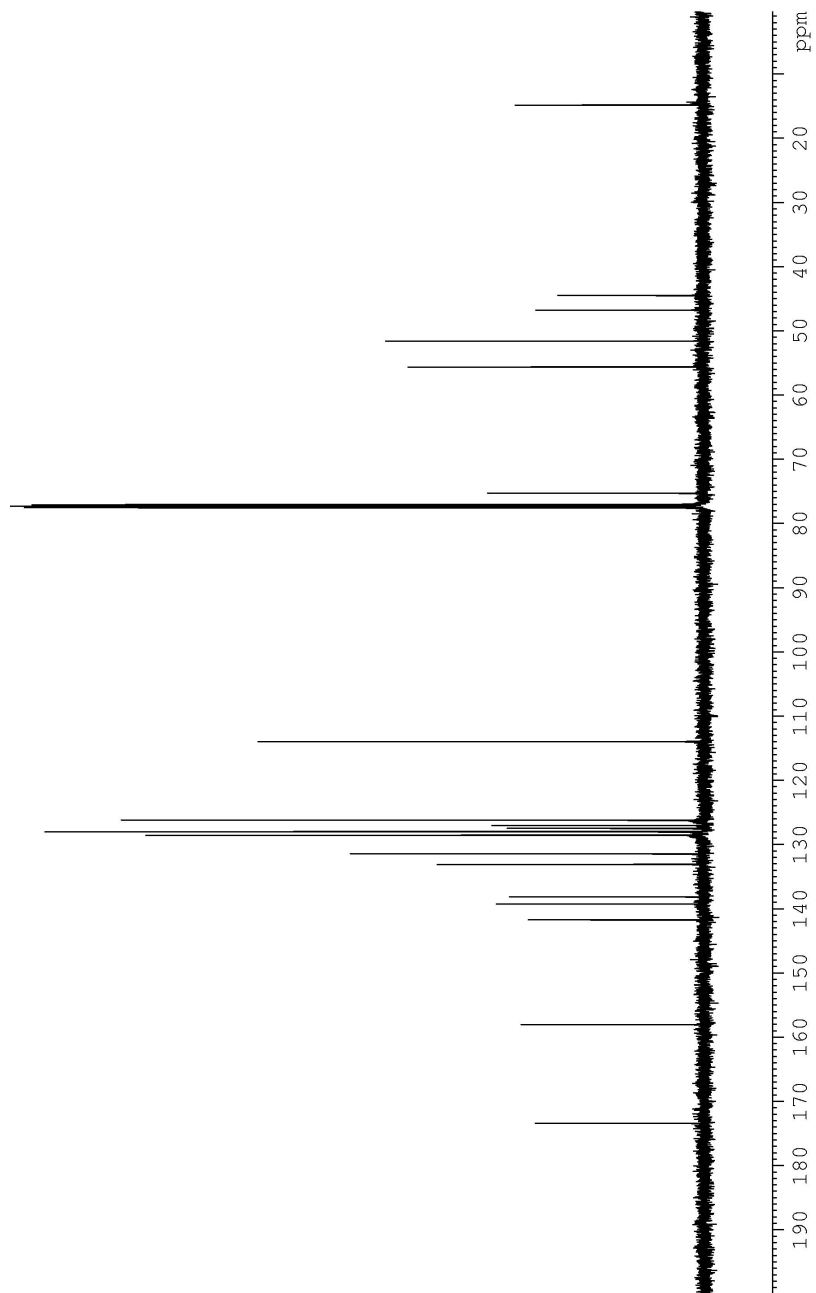
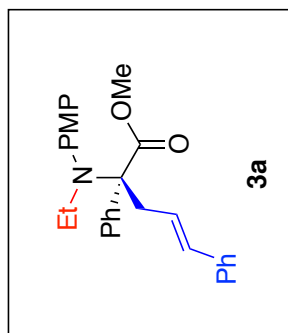


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **3a** in CDCl₃

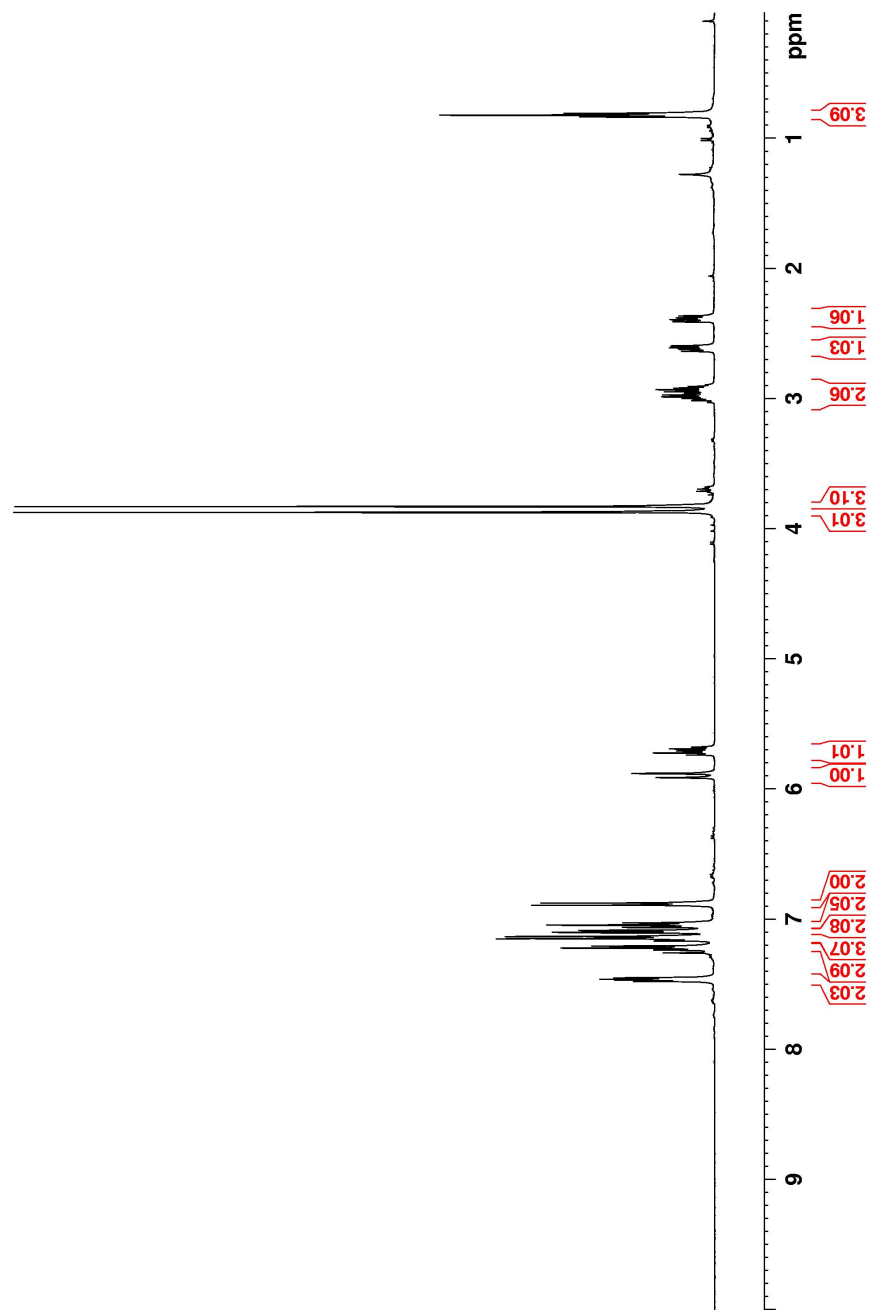
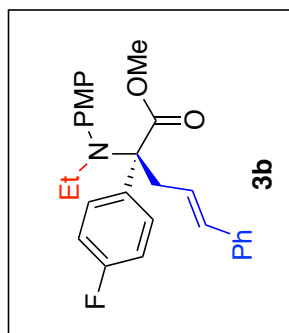


Table 2 500 MHz ^1H NMR Spectrum of Compound **3b** in CDCl_3

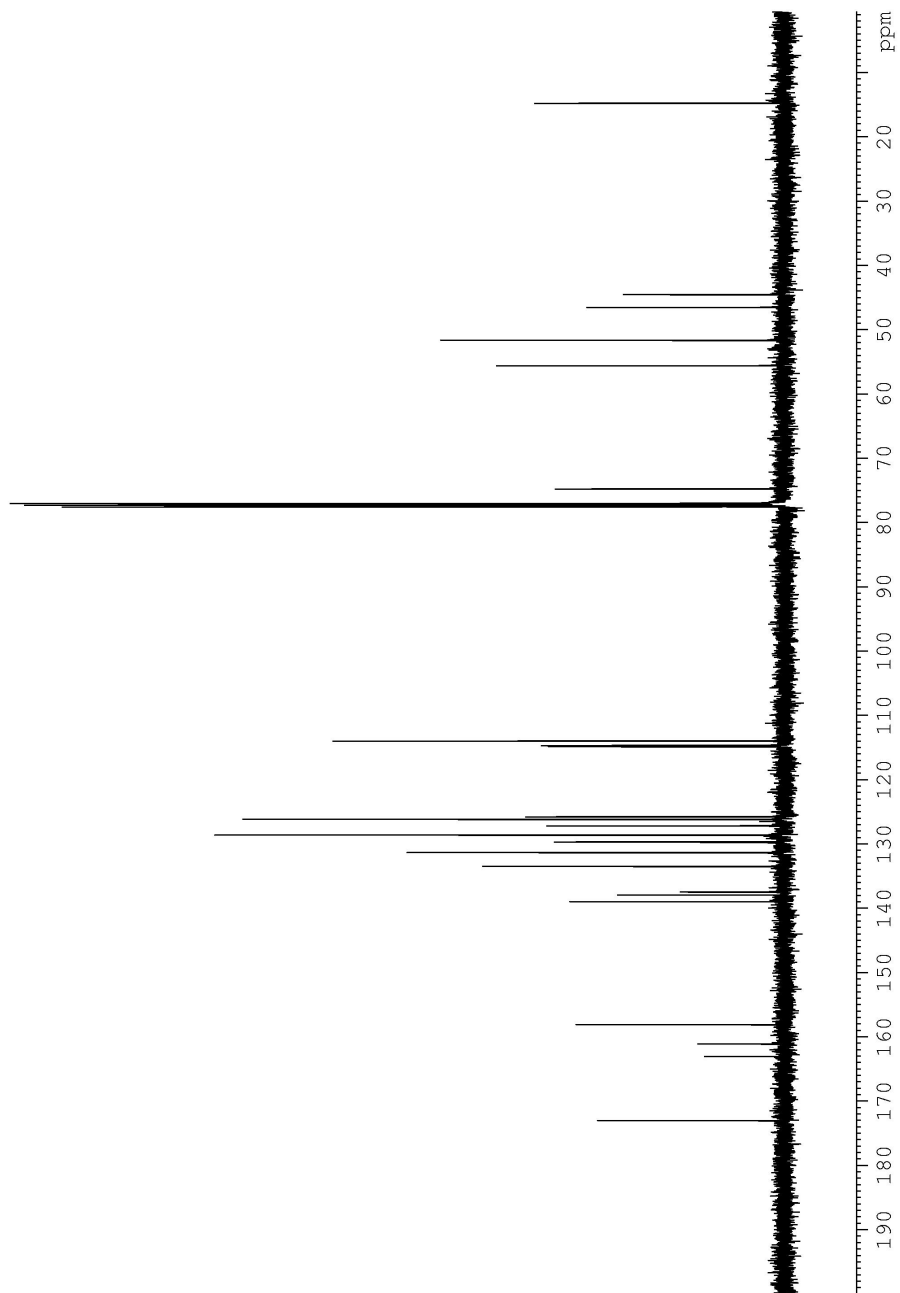
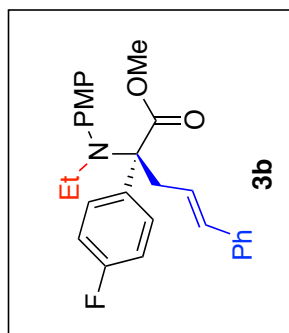


Table 2. 125 MHz ^{13}C NMR Spectrum of Compound **3b** in CDCl_3

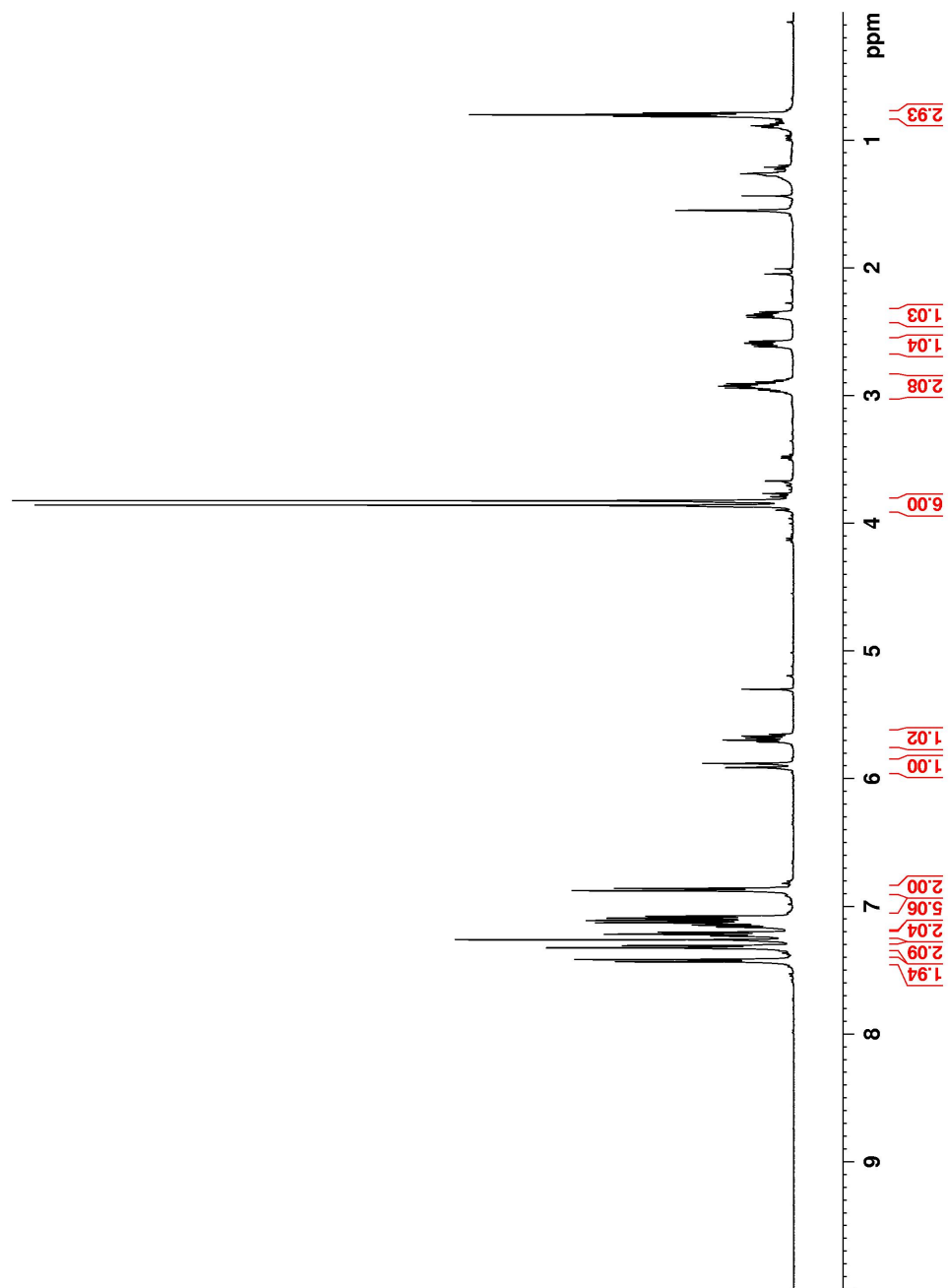
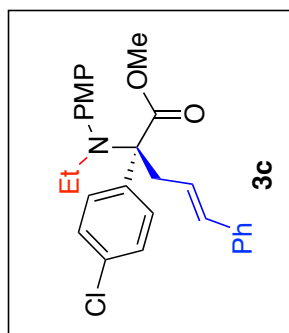


Table 2. 500 MHz ¹H NMR Spectrum of Compound **3c** in CDCl₃

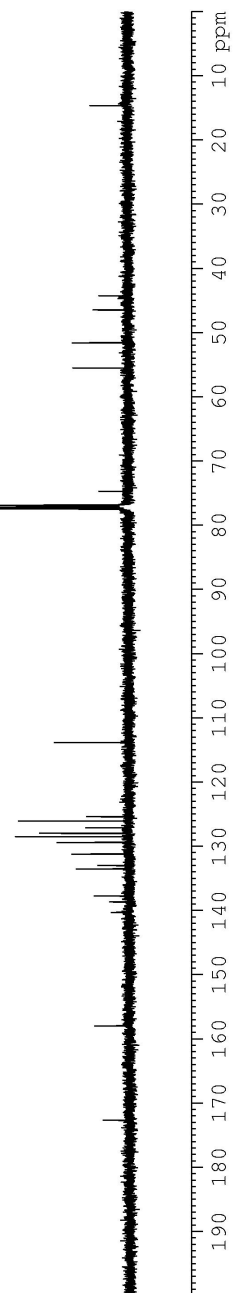
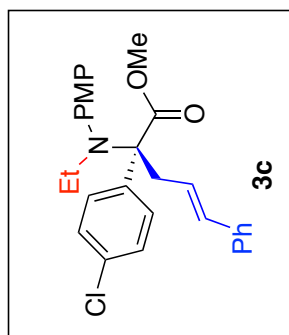


Table 2. 125 MHz ^{13}C NMR Spectrum of Compound **3c** in CDCl_3

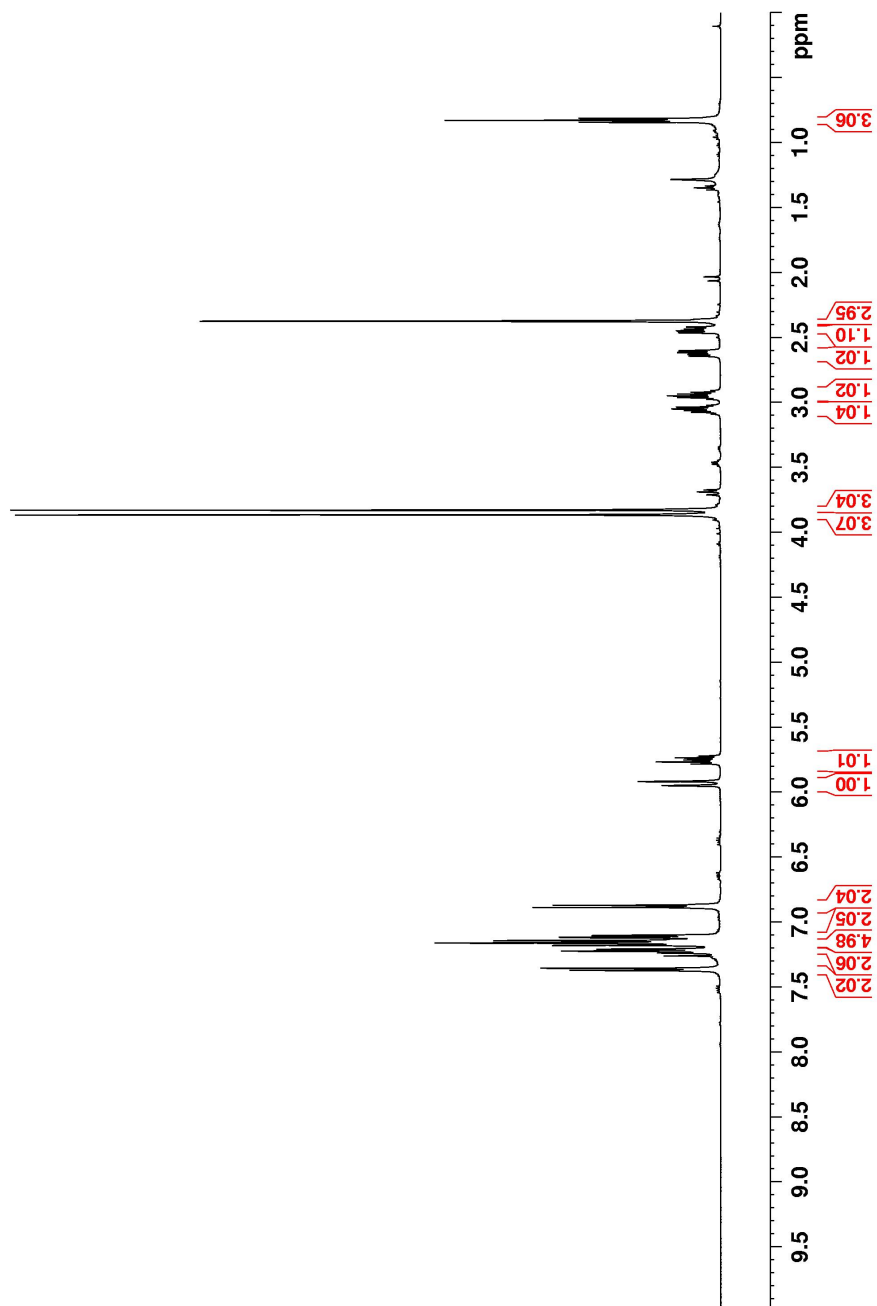
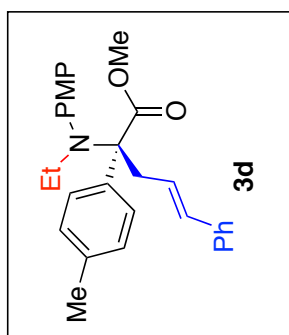


Table 2. 500 MHz ¹H NMR Spectrum of Compound **3d** in CDCl₃

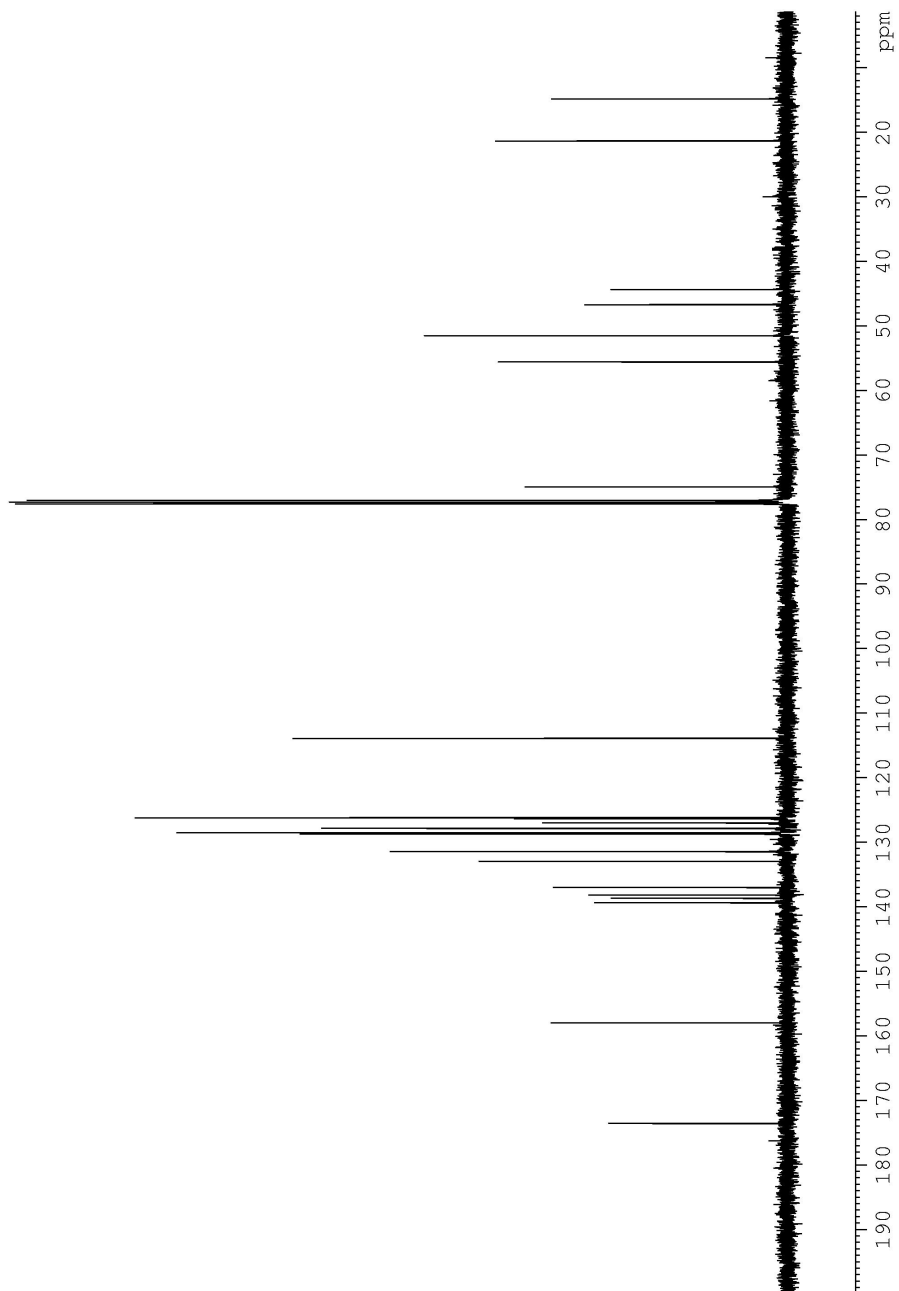
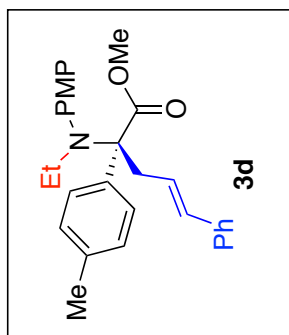


Table 2. 125 MHz ^{13}C NMR Spectrum of Compound **3d** in CDCl_3

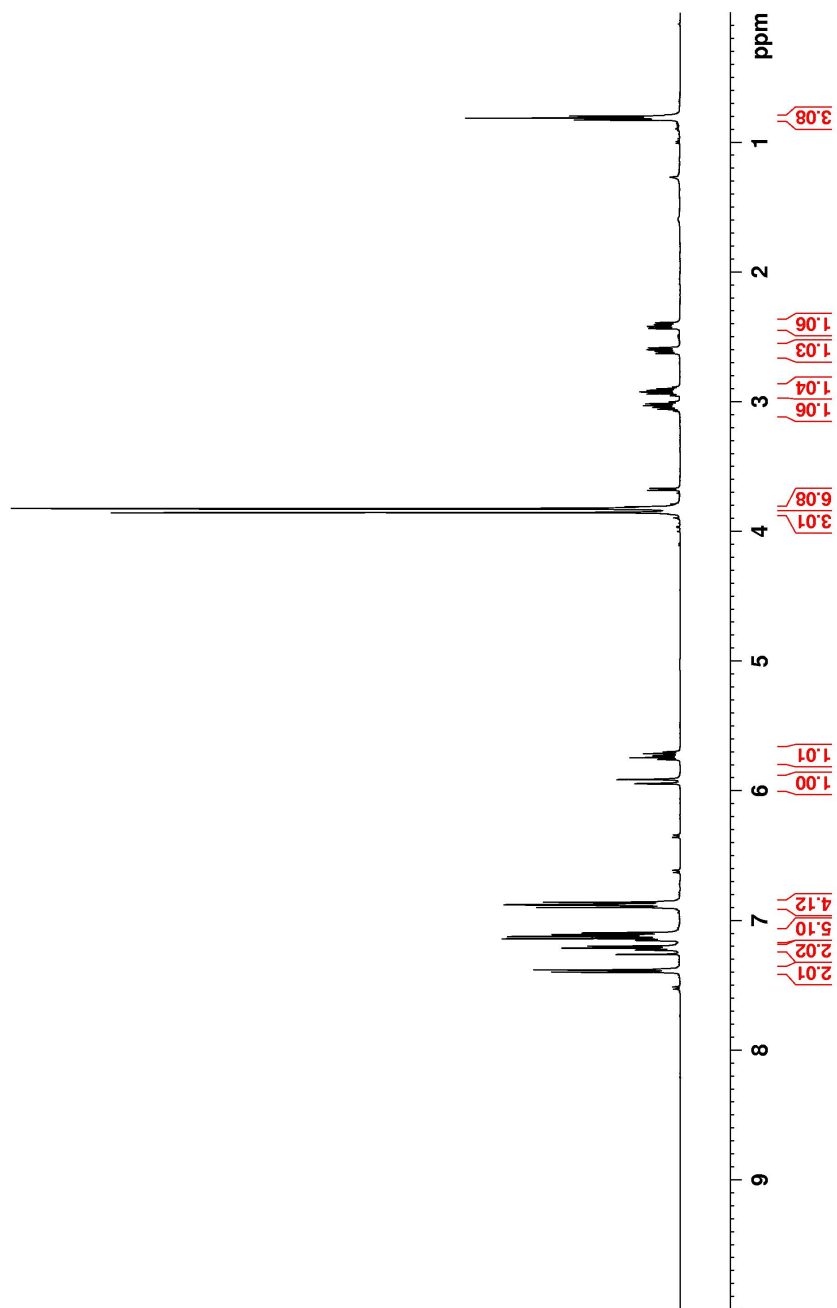
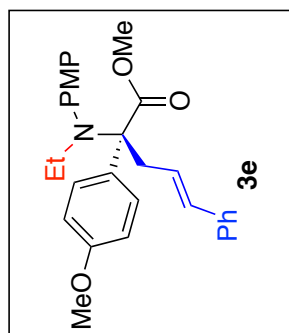


Table 2. 500 MHz ¹H NMR Spectrum of Compound **3e** in CDCl₃

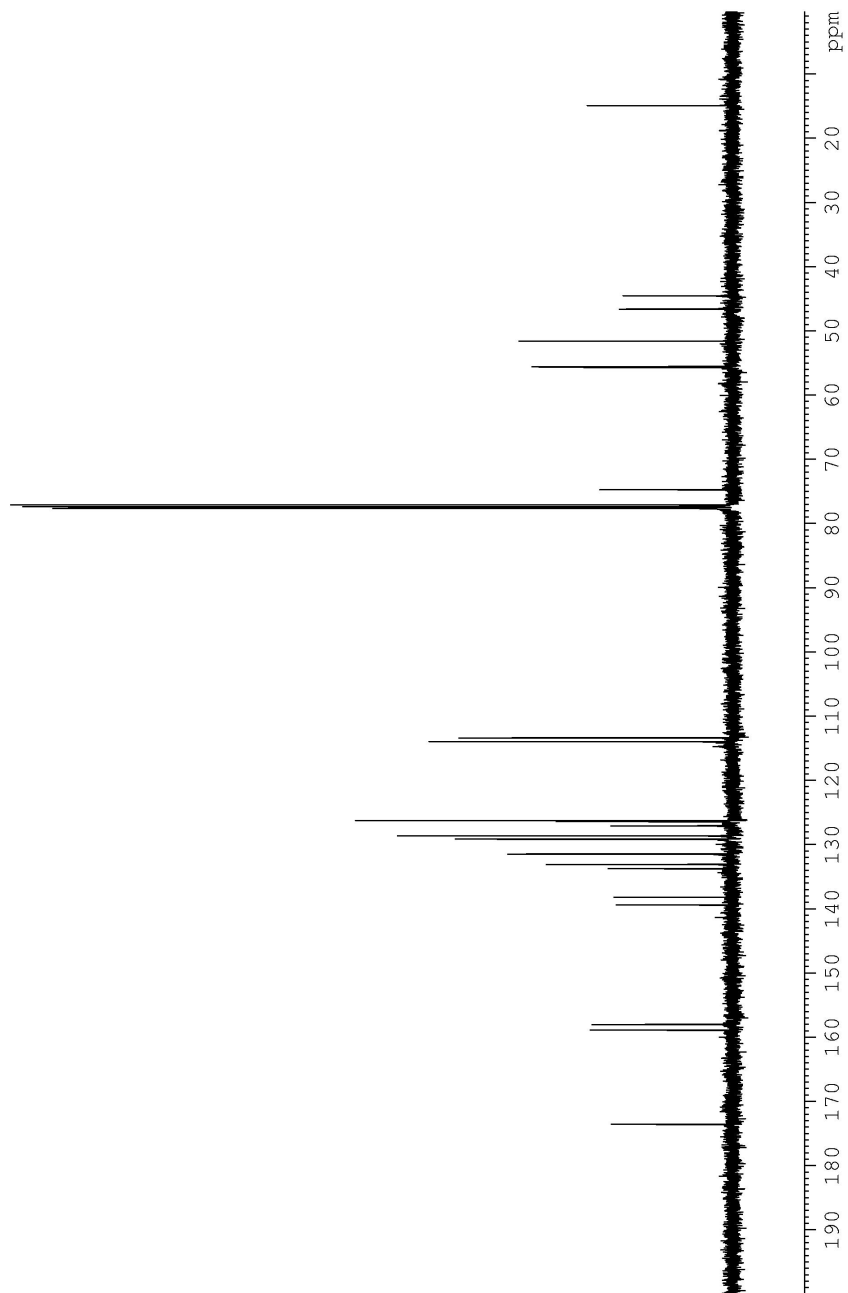
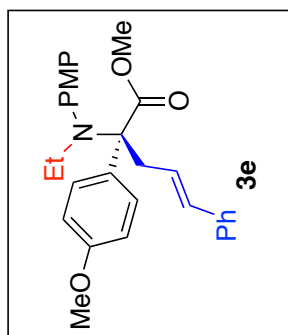


Table 2. 125 MHz ^{13}C NMR Spectrum of Compound **3e** in CDCl_3

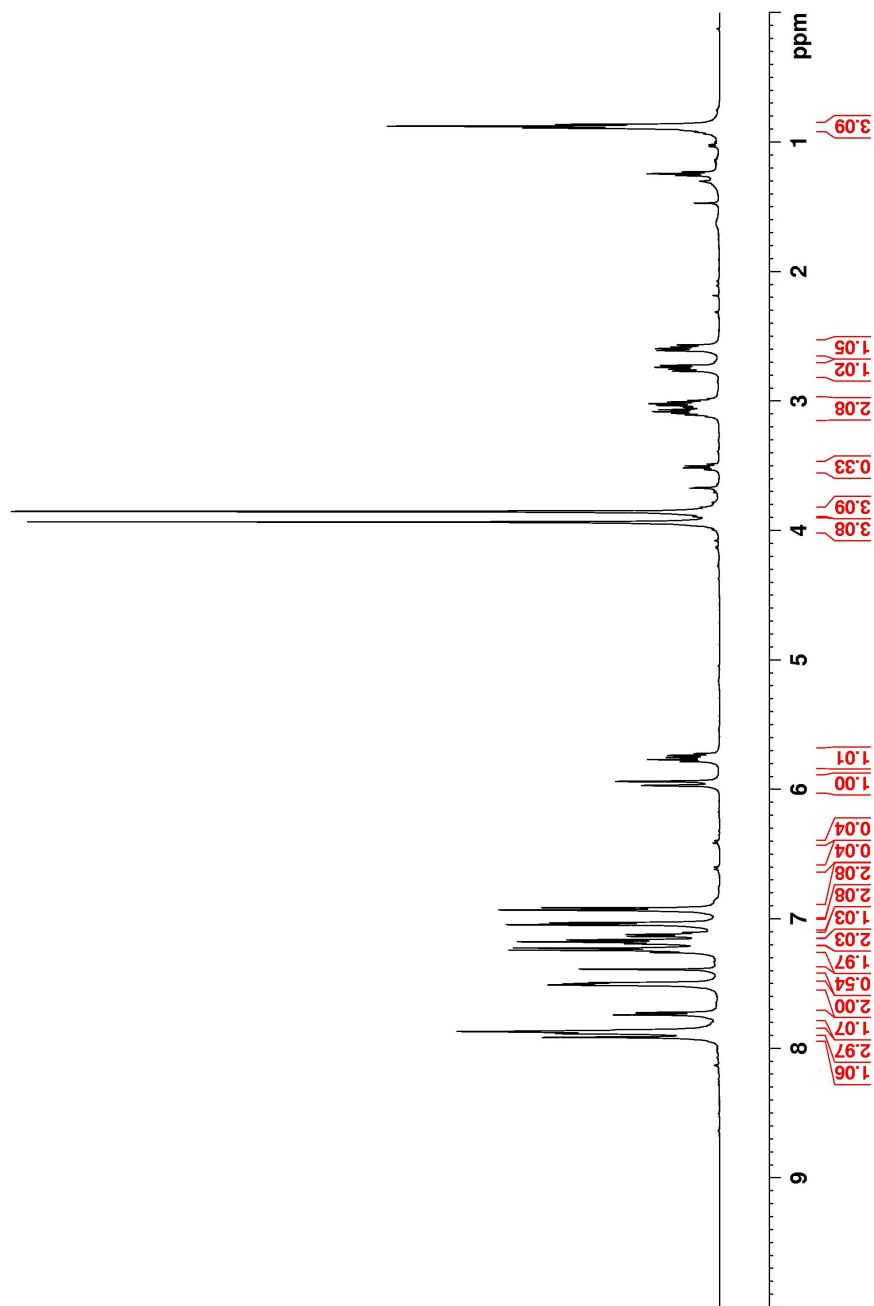
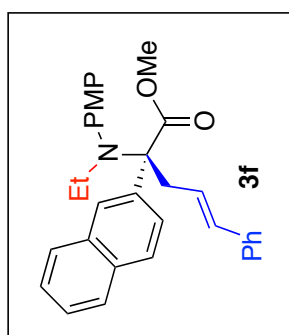


Table 2. 500 MHz ¹H NMR Spectrum of Compound **3f** in CDCl₃

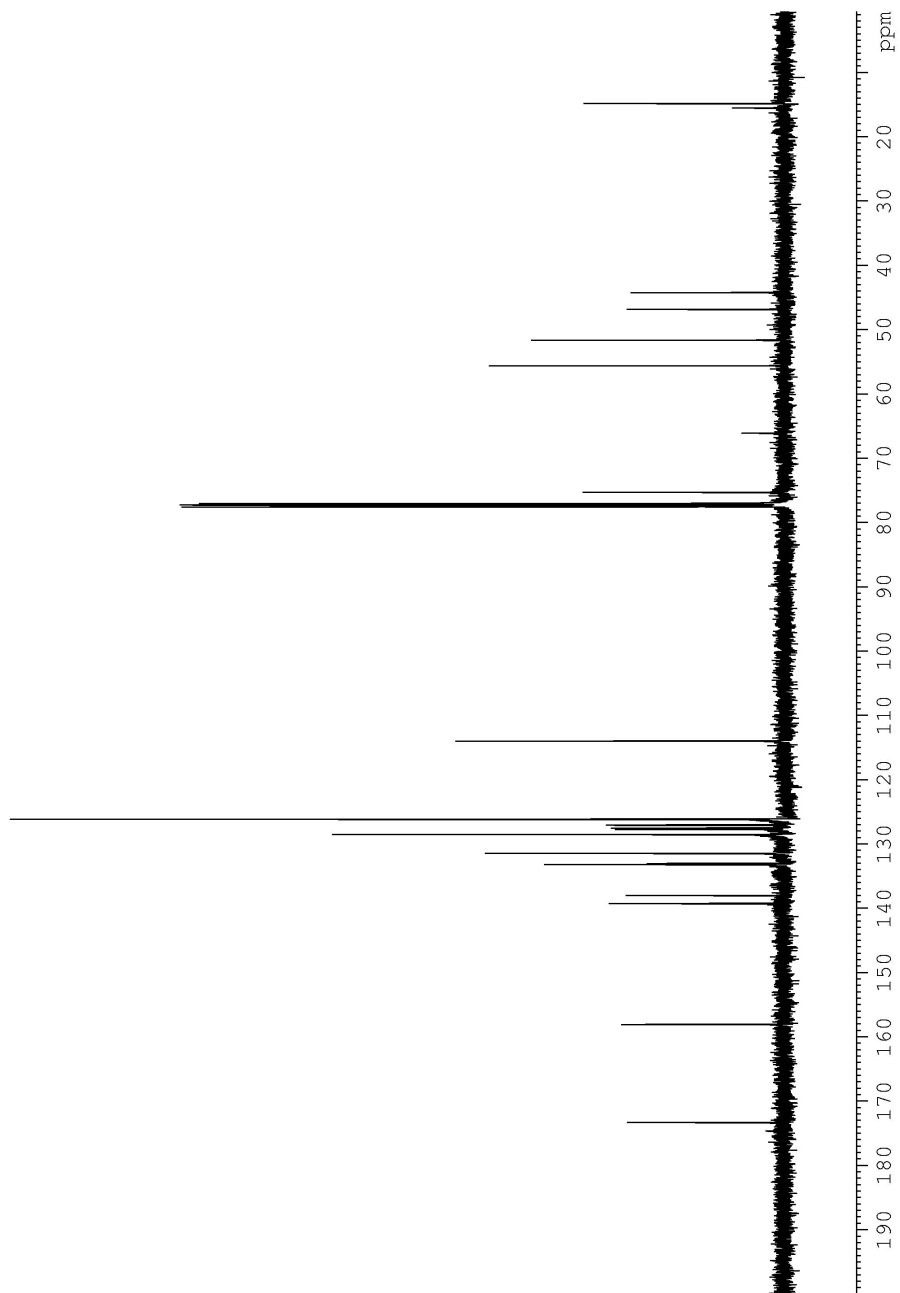
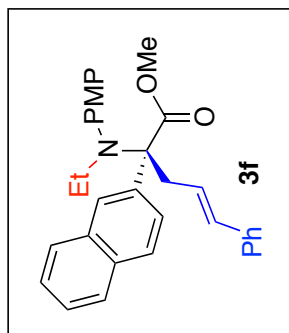


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **3f** in CDCl₃

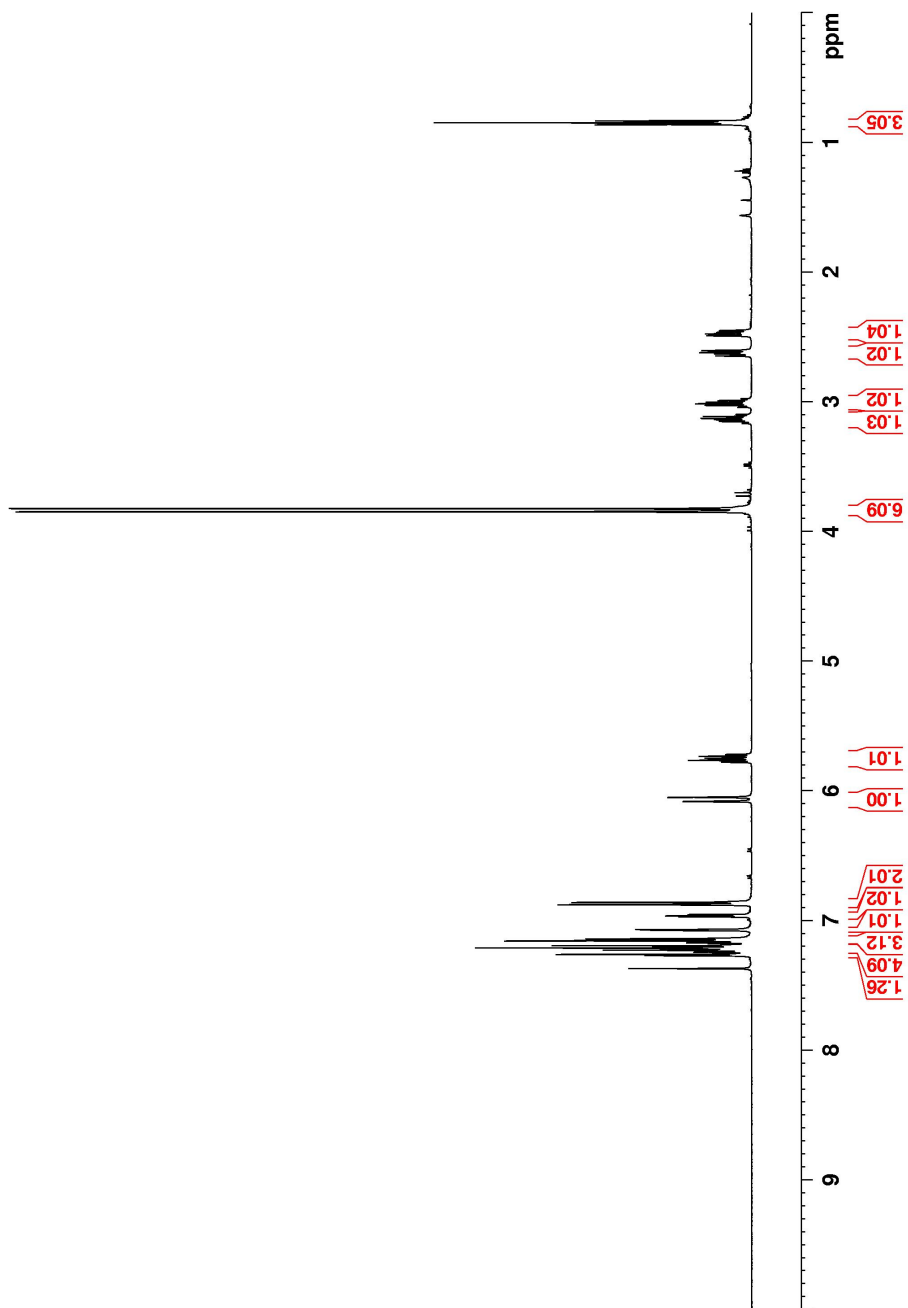
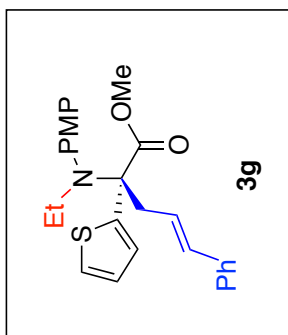


Table 2. 500 MHz ^1H NMR Spectrum of Compound **3g** in CDCl_3

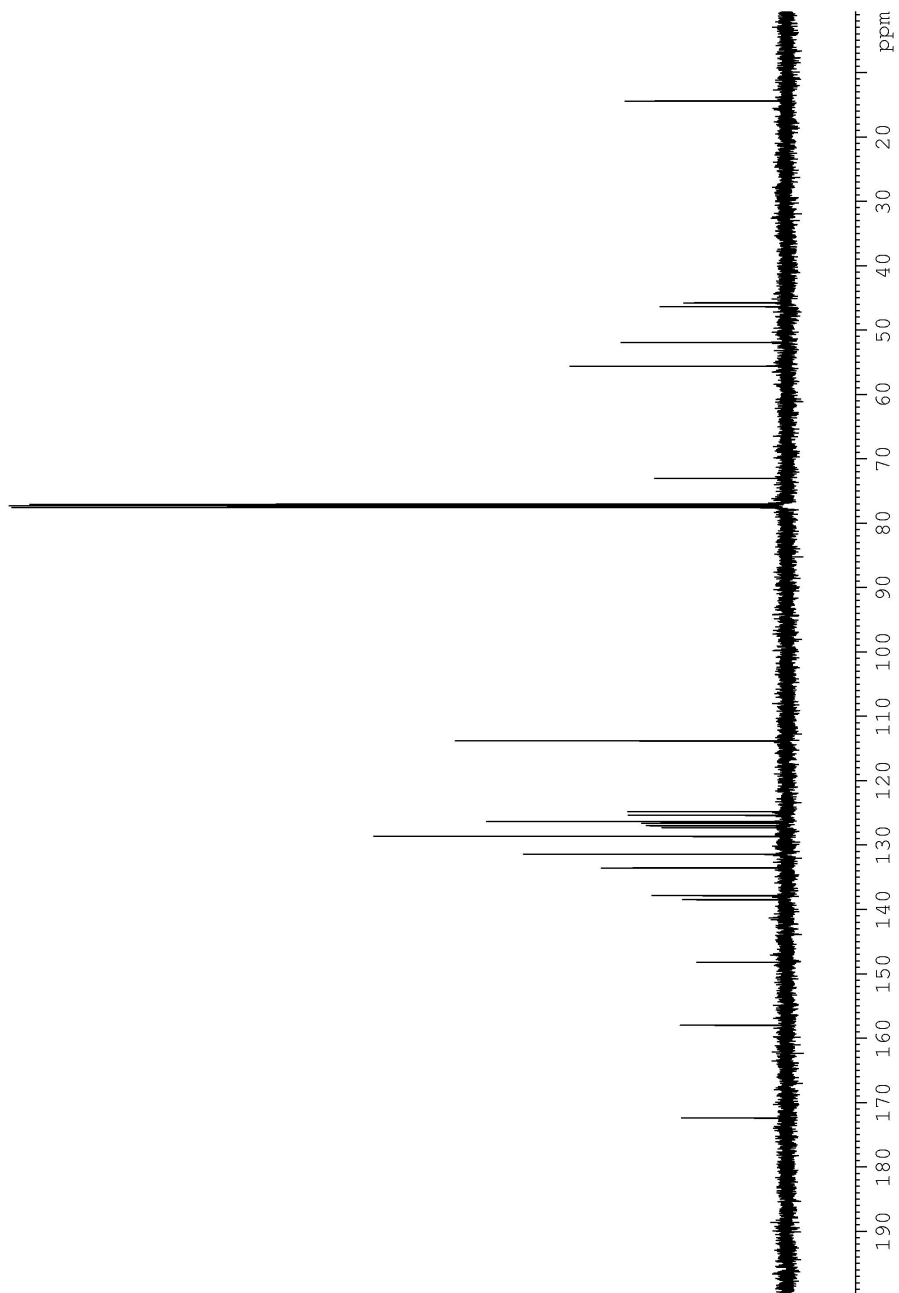
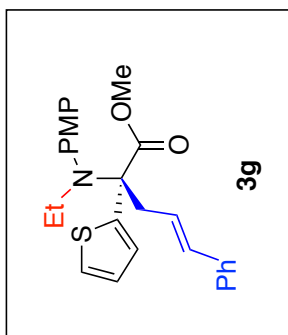
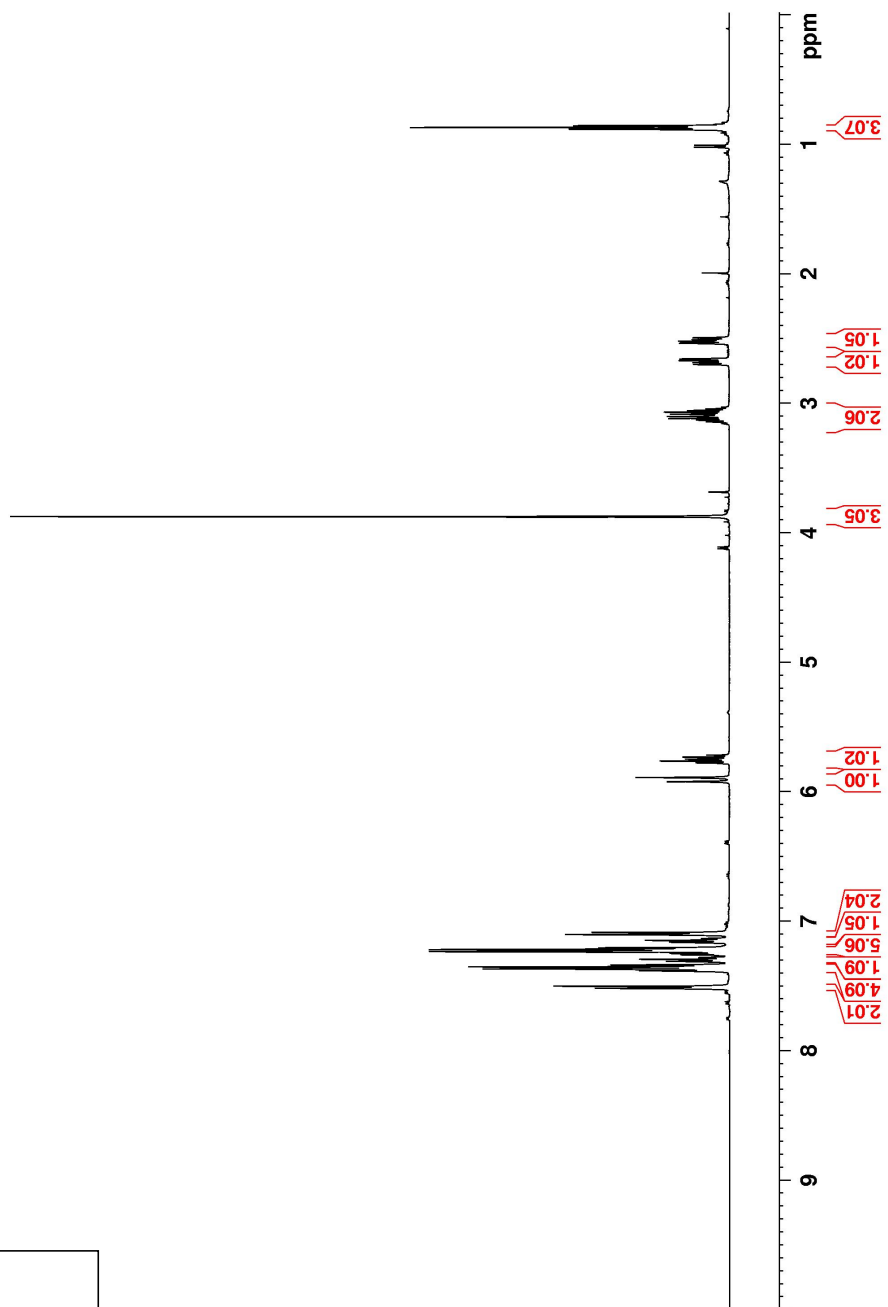
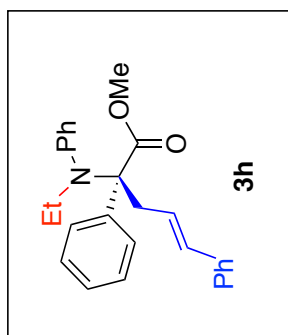


Table 2. 125 MHz ^{13}C NMR Spectrum of Compound **3g** in CDCl_3



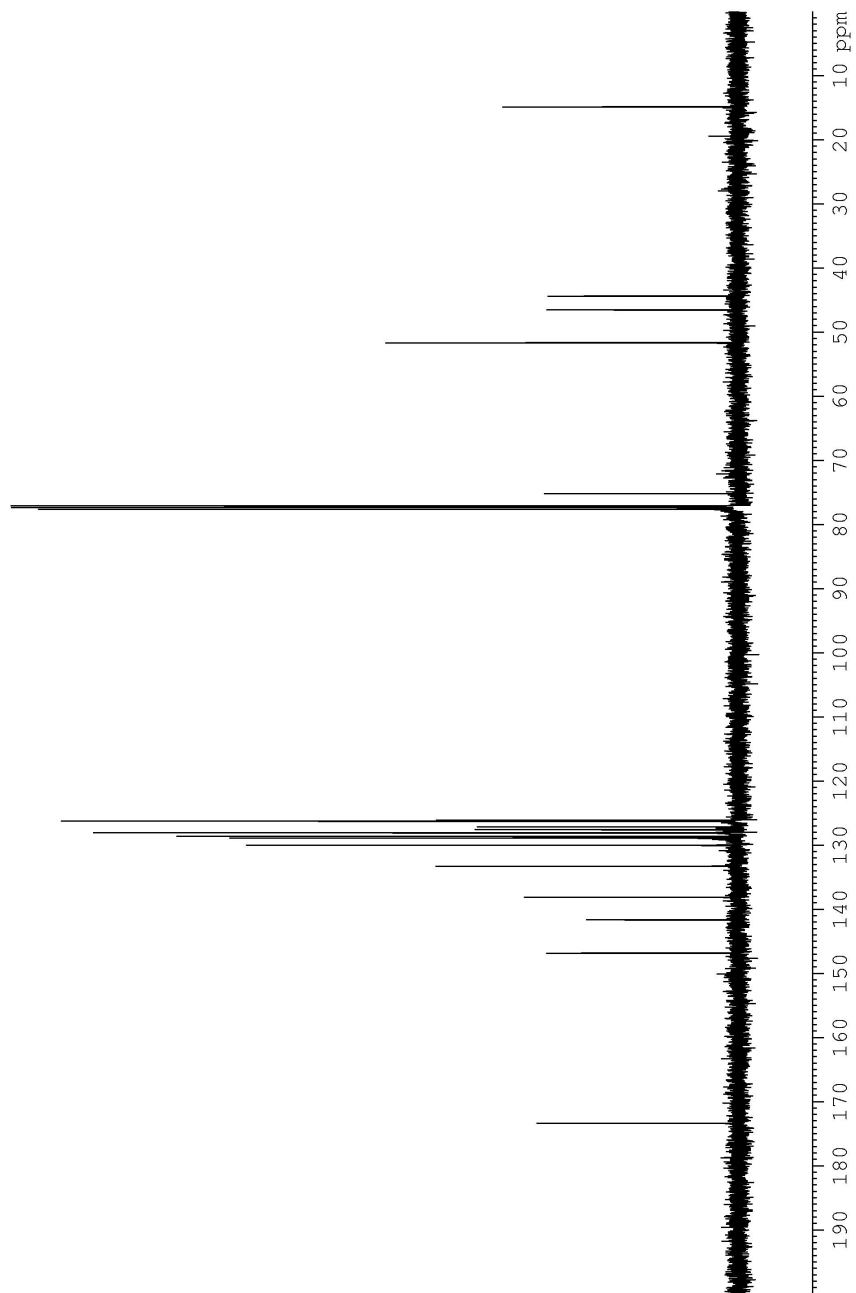
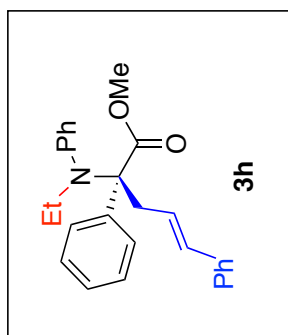


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **3h** in CDCl₃

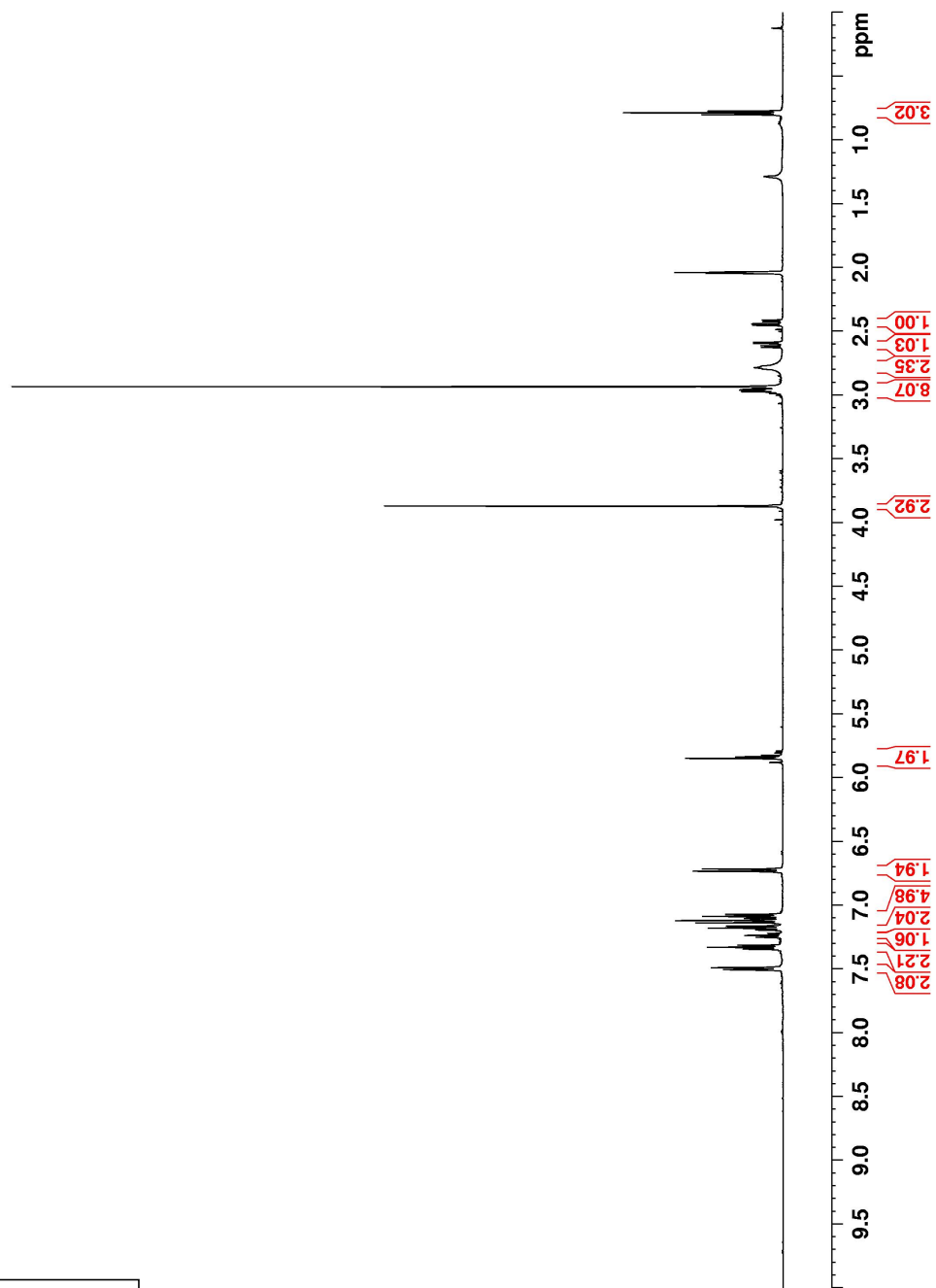
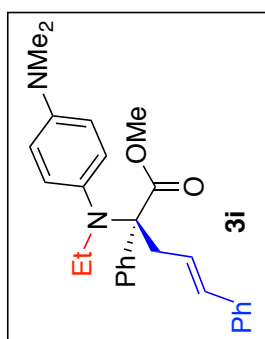


Table 2. 500 MHz ¹H NMR Spectrum of Compound **3i** in (CD₃)₂CO

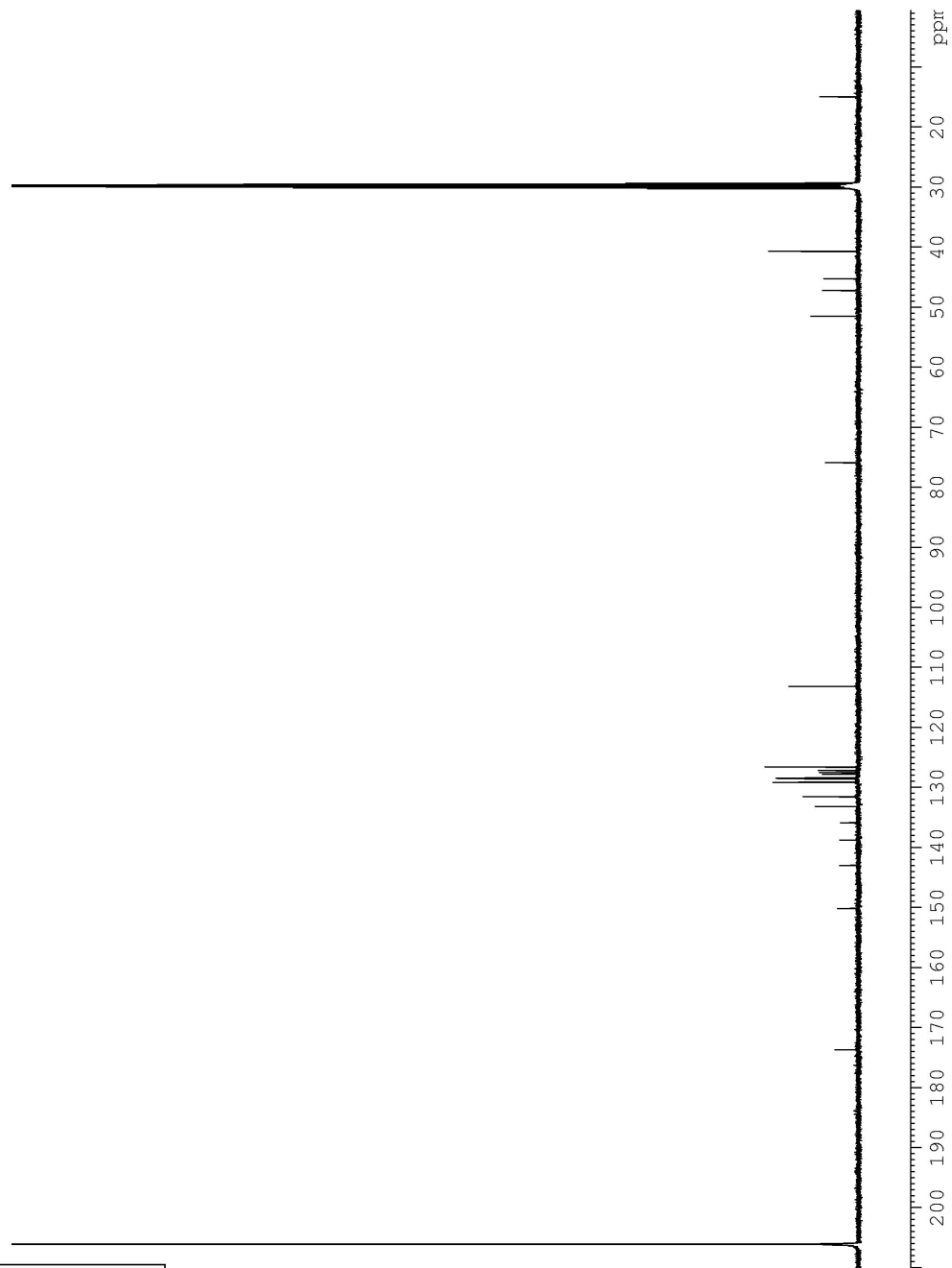
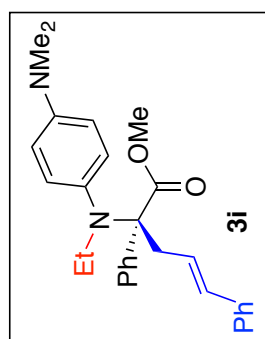


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **3i** in (CD₃)₂CO

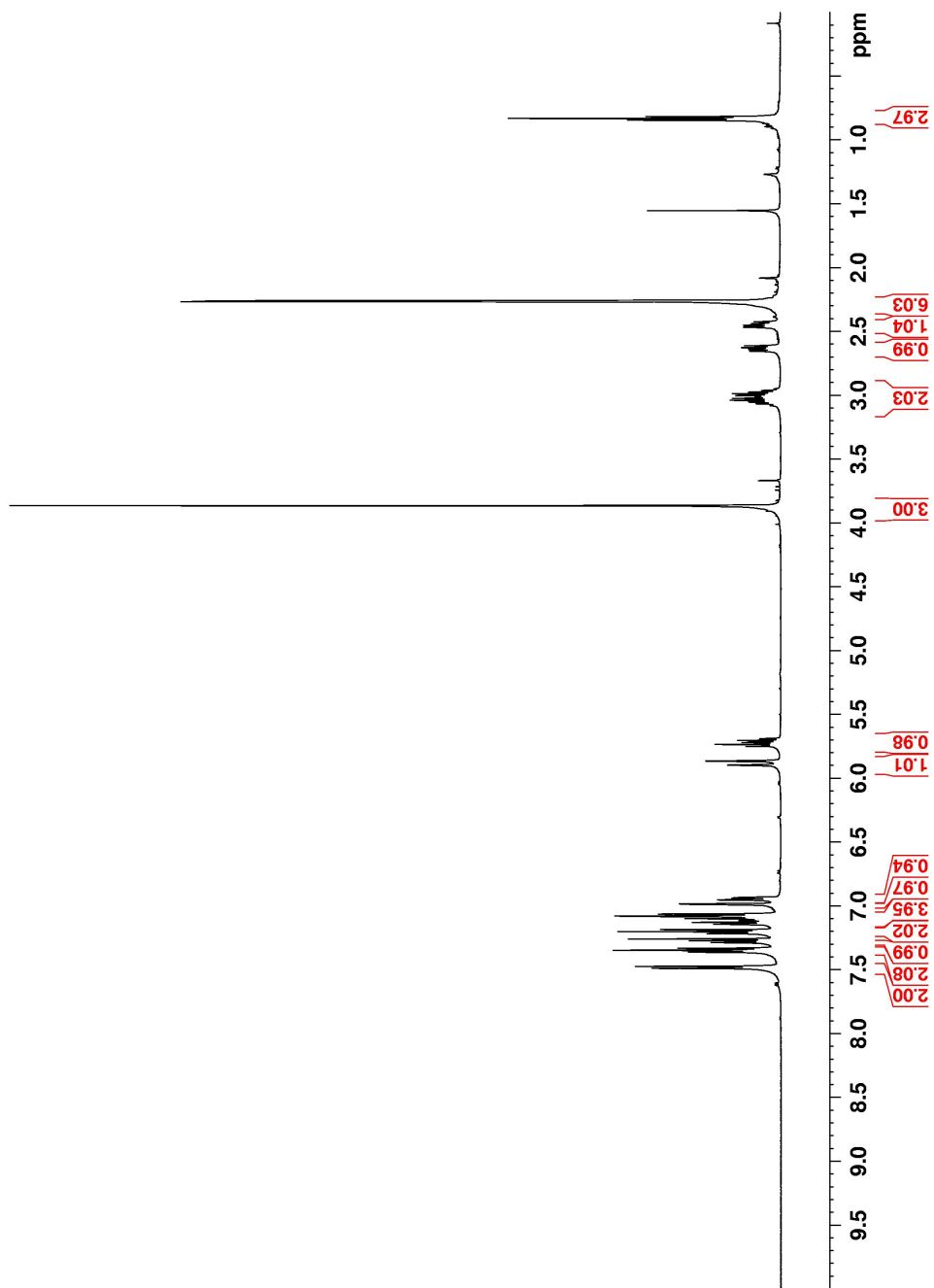
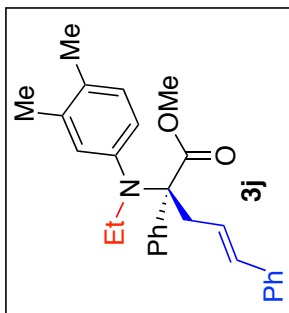


Table 2. 500 MHz ¹H NMR Spectrum of Compound 3j in CDCl₃

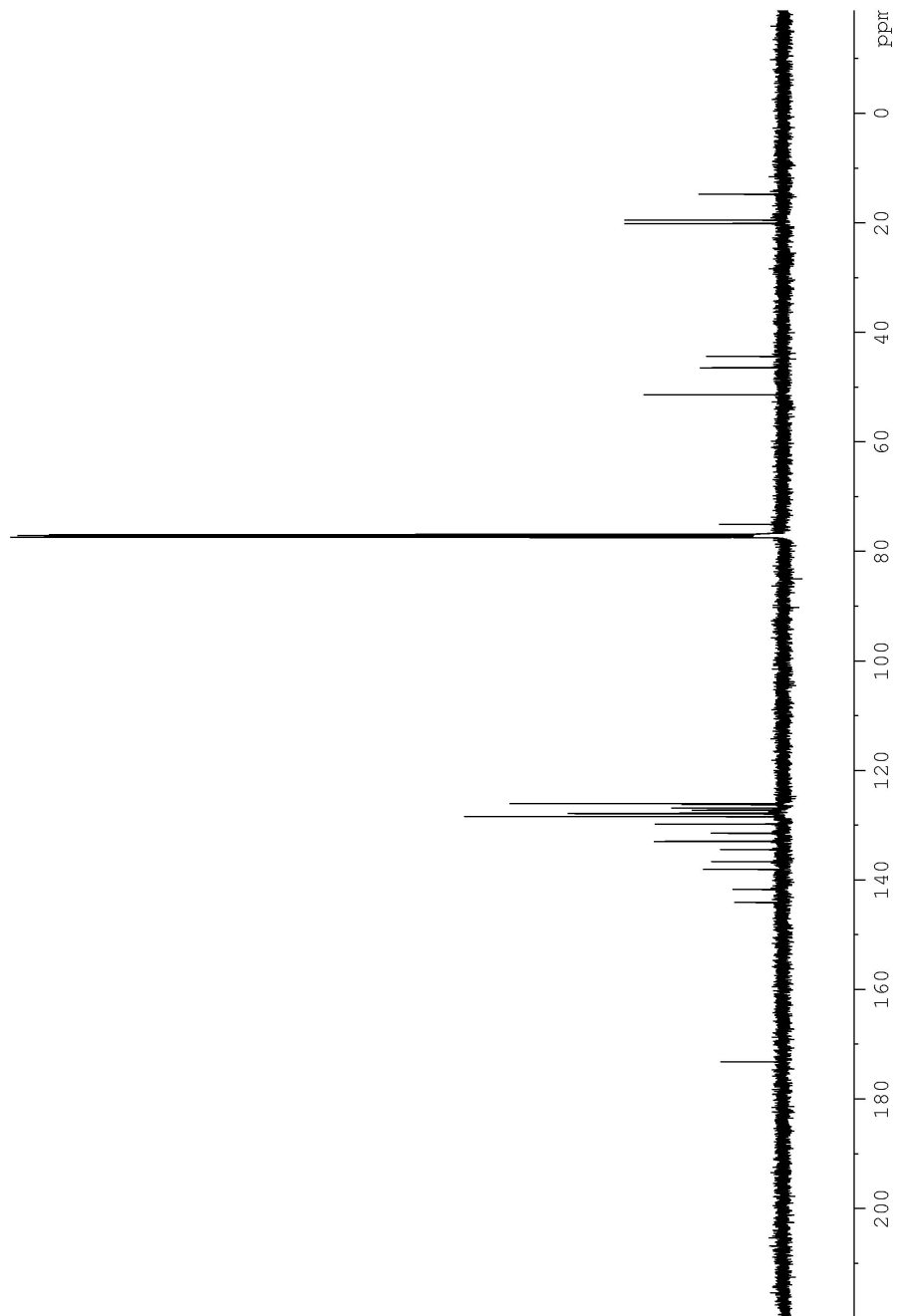
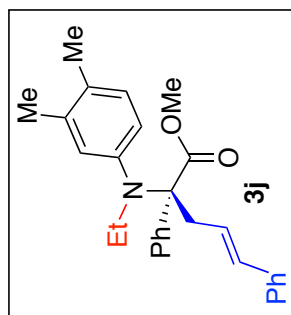


Table 2. 125 MHz ¹³C NMR Spectrum of Compound **3j** in CDCl₃

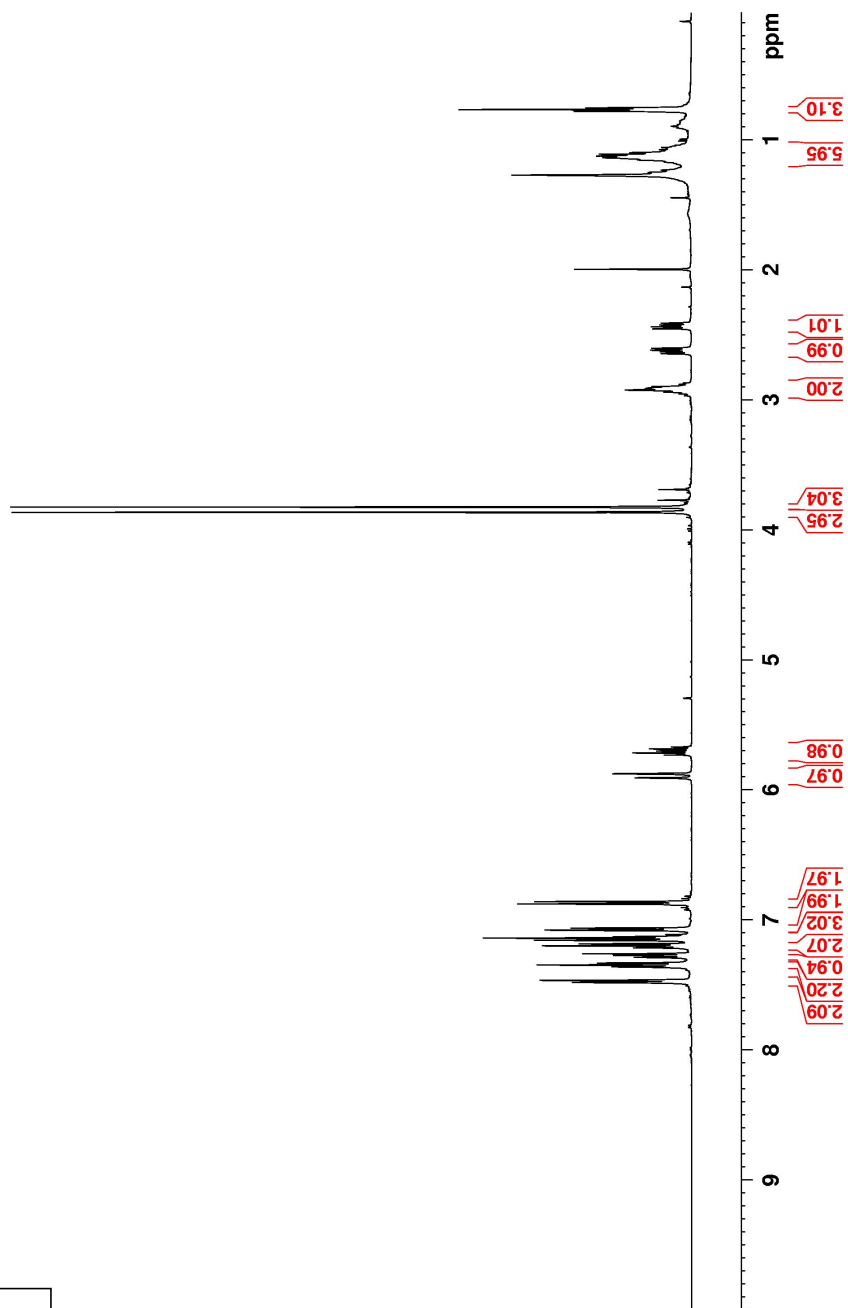
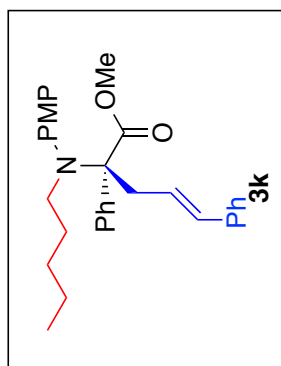


Table 3. 500 MHz ^1H NMR Spectrum of Compound **3k** in CDCl_3

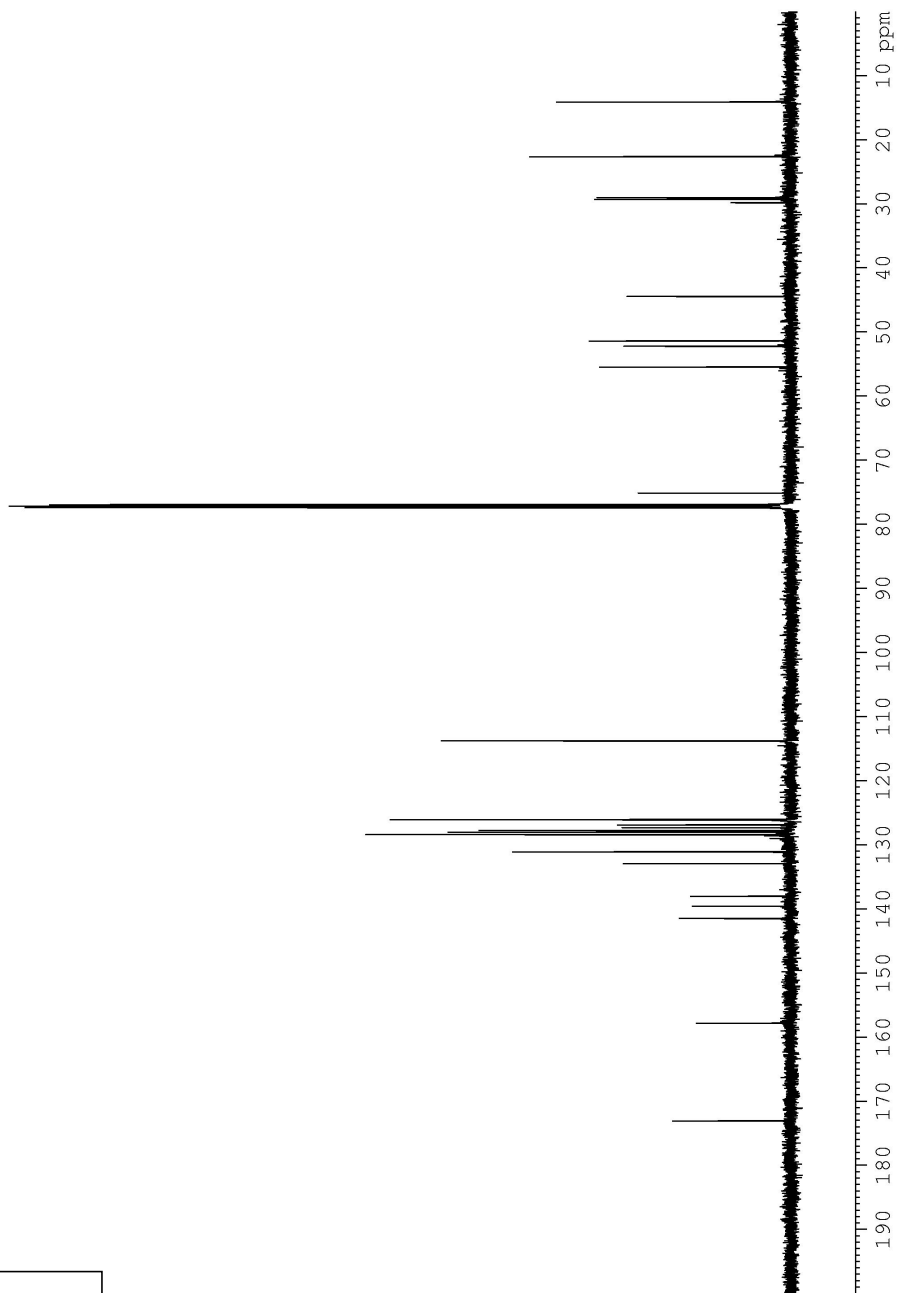
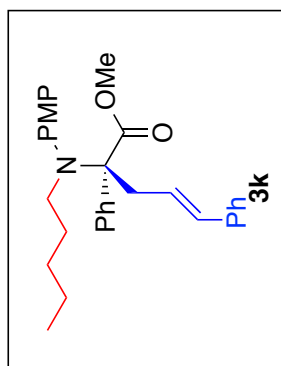


Table 3. 125 MHz ¹³C NMR Spectrum of Compound **3k** in CDCl₃

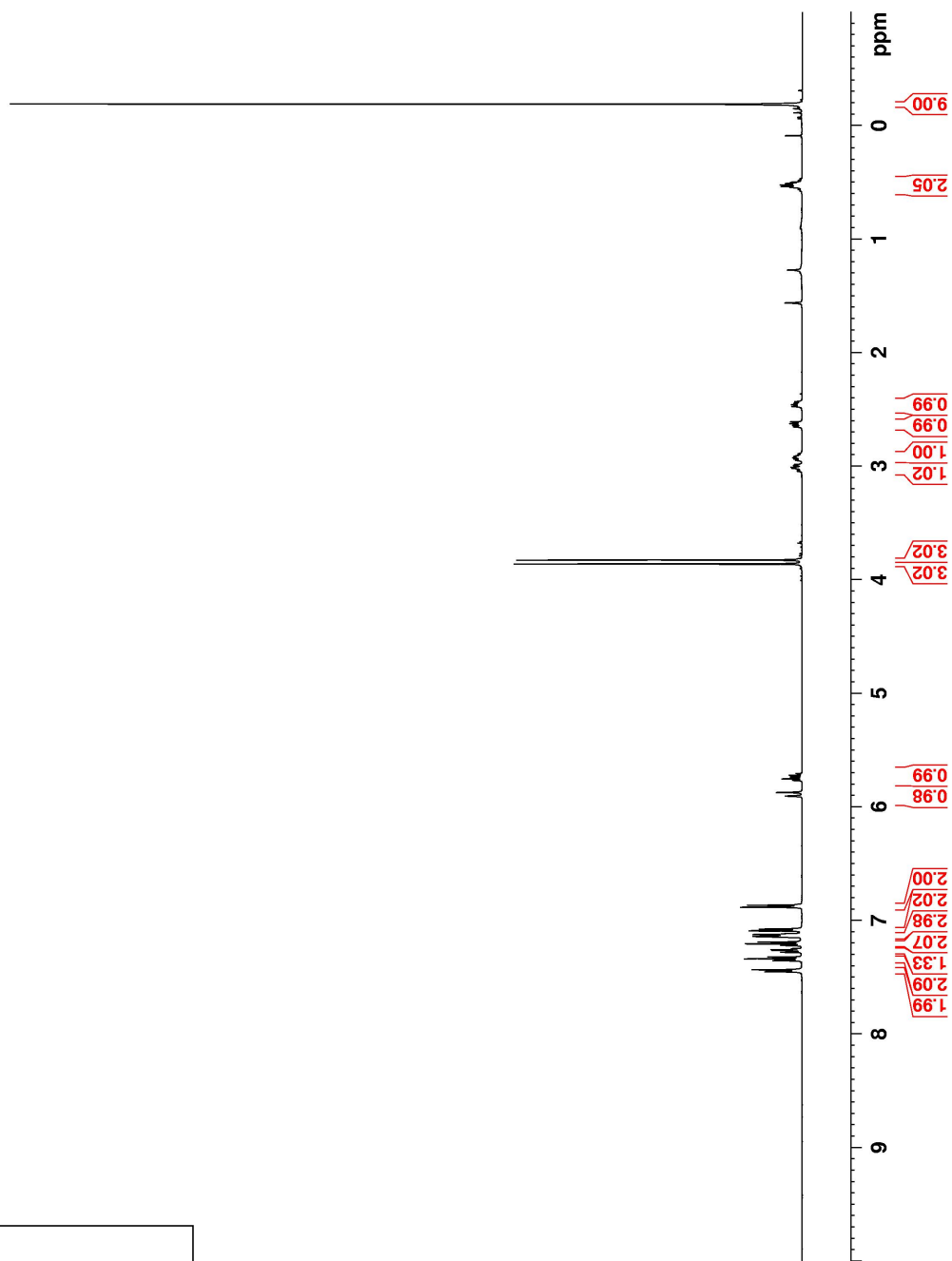
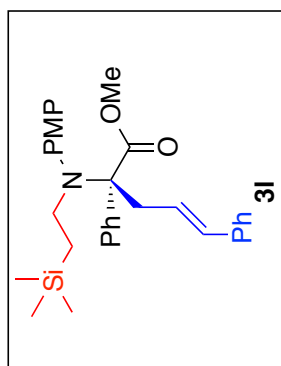


Table 3. 500 MHz ¹H NMR Spectrum of Compound **3I** in CDCl₃

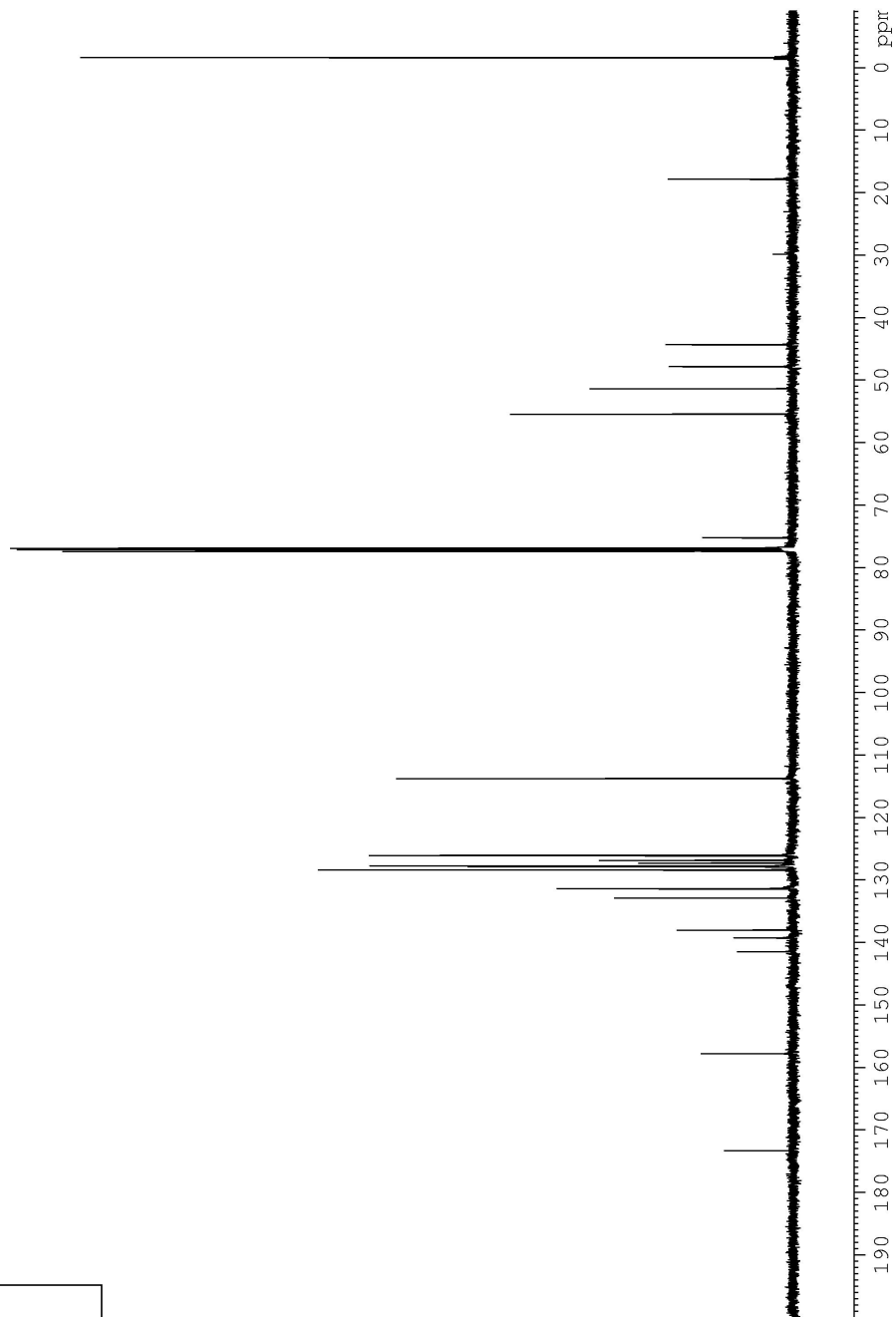
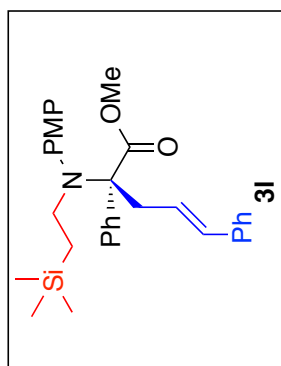


Table 3. 125 MHz ¹³C NMR Spectrum of Compound **3I** in CDCl₃

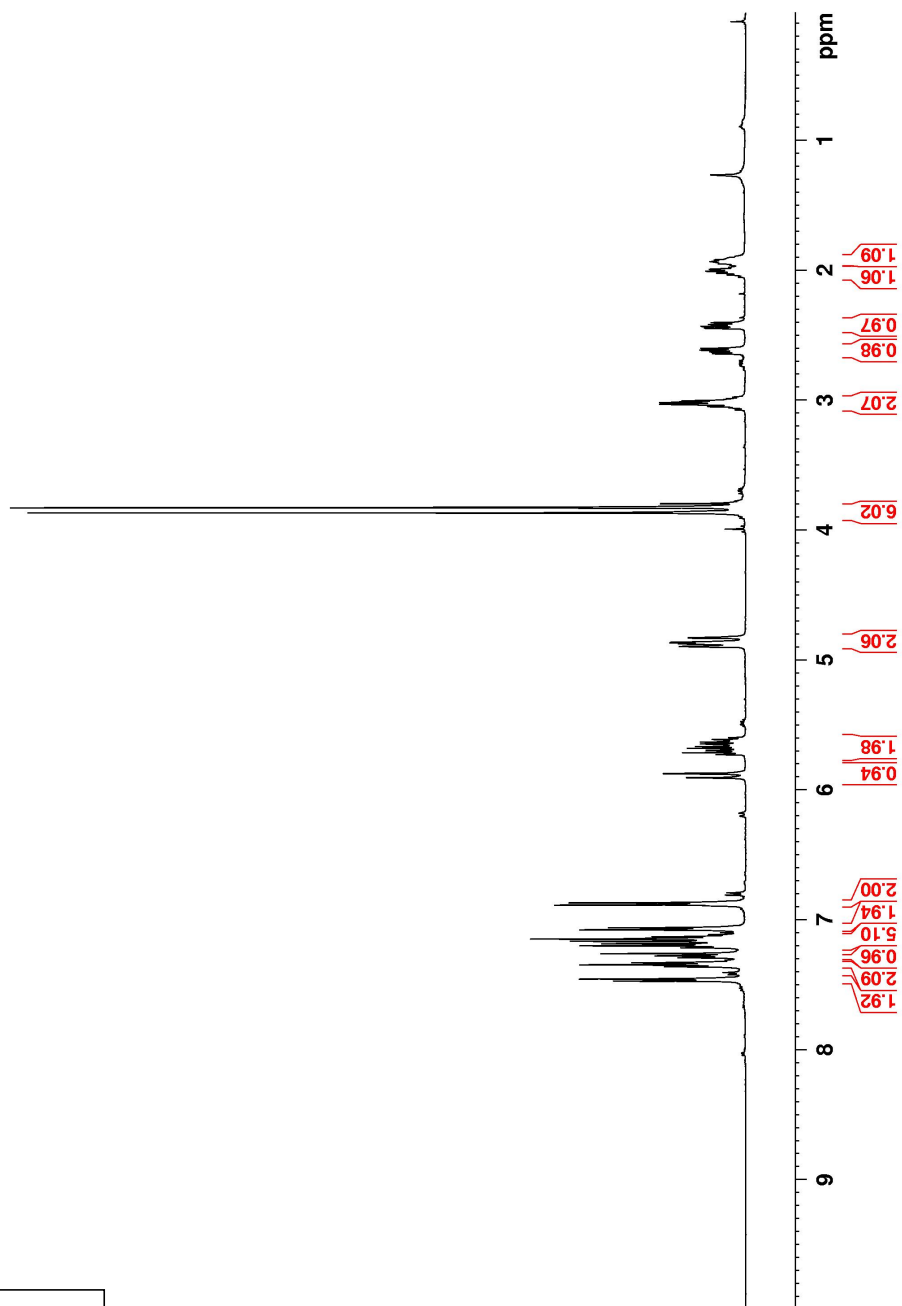
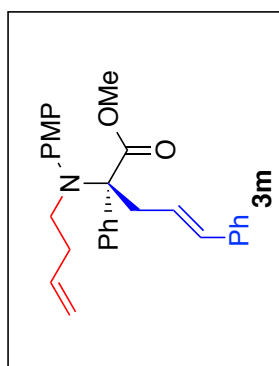


Table 3. 500 MHz ¹H NMR Spectrum of Compound **3m** in CDCl₃

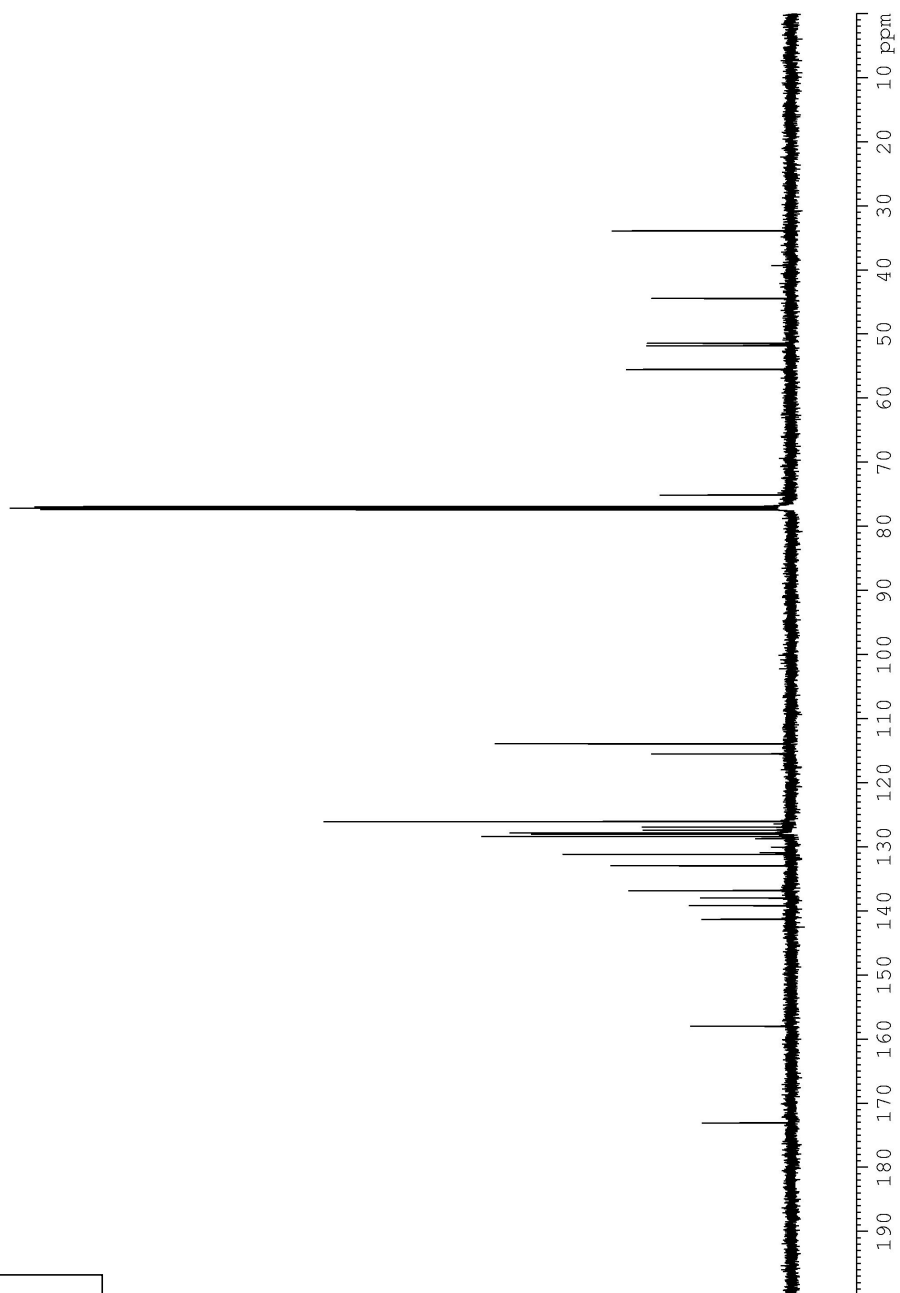
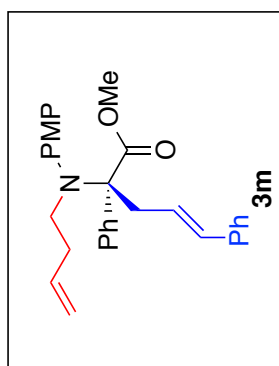


Table 3. 125 MHz ^{13}C NMR Spectrum of Compound **3m** in CDCl_3

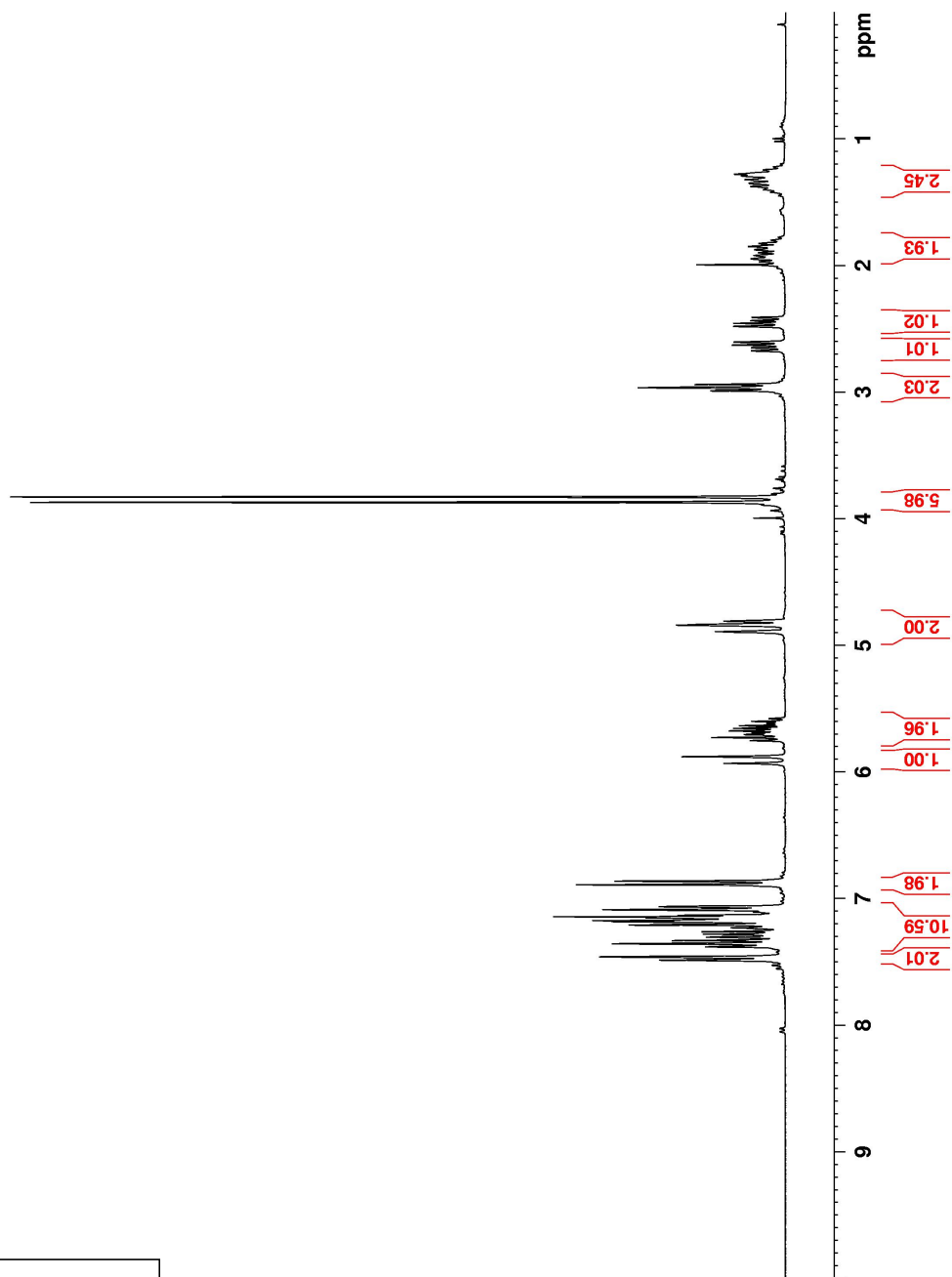
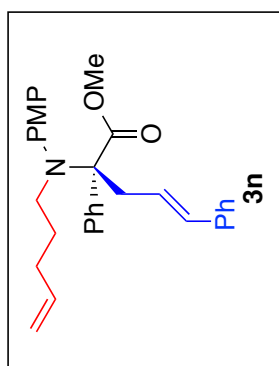


Table 3. 500 MHz ¹H NMR Spectrum of Compound **3n** in CDCl₃

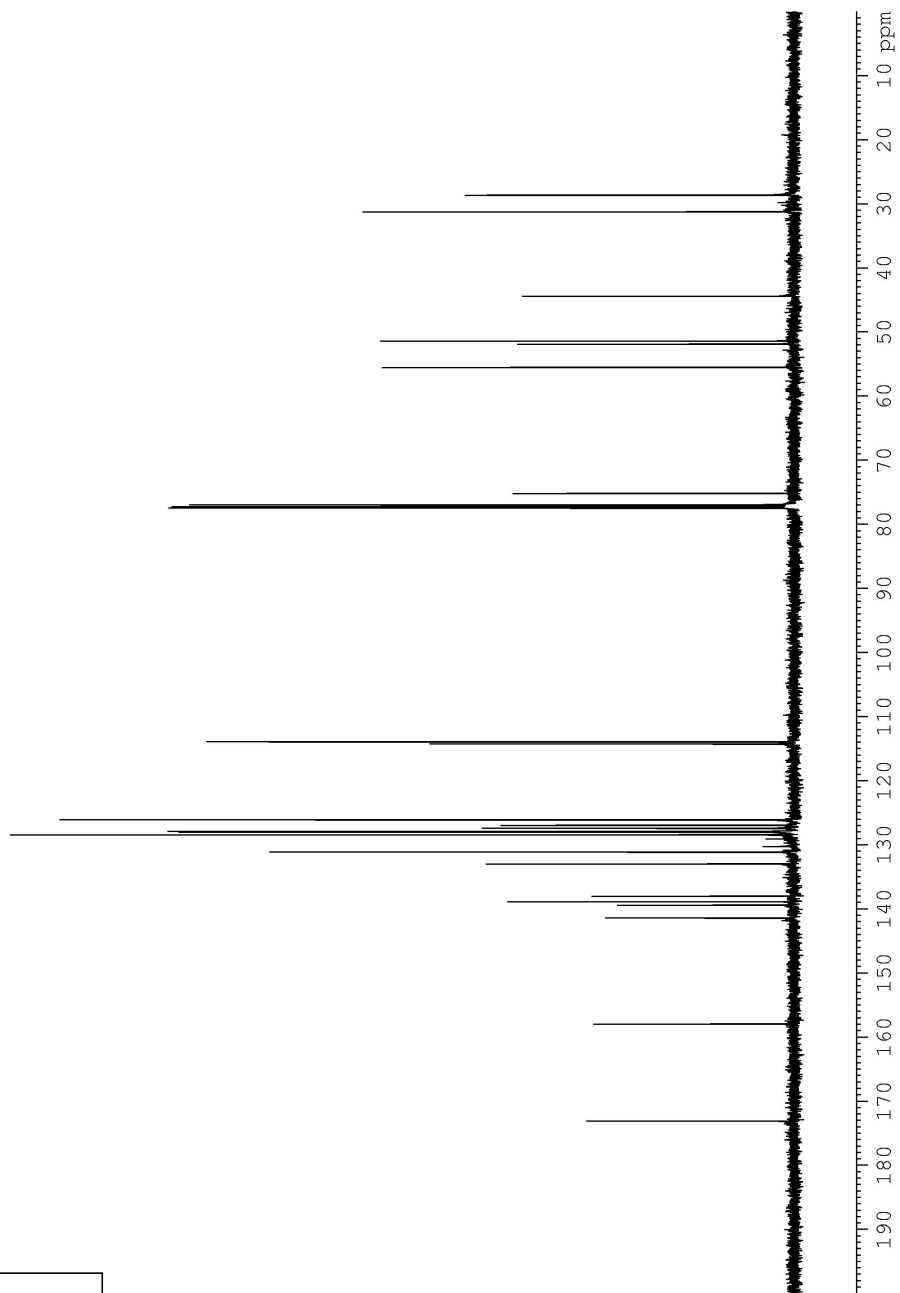
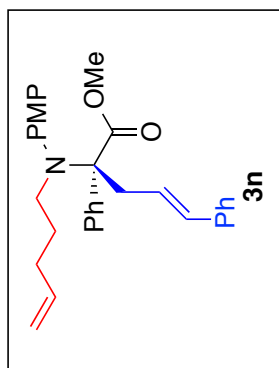


Table 3 125 MHz ^{13}C NMR Spectrum of Compound **3n** in CDCl_3

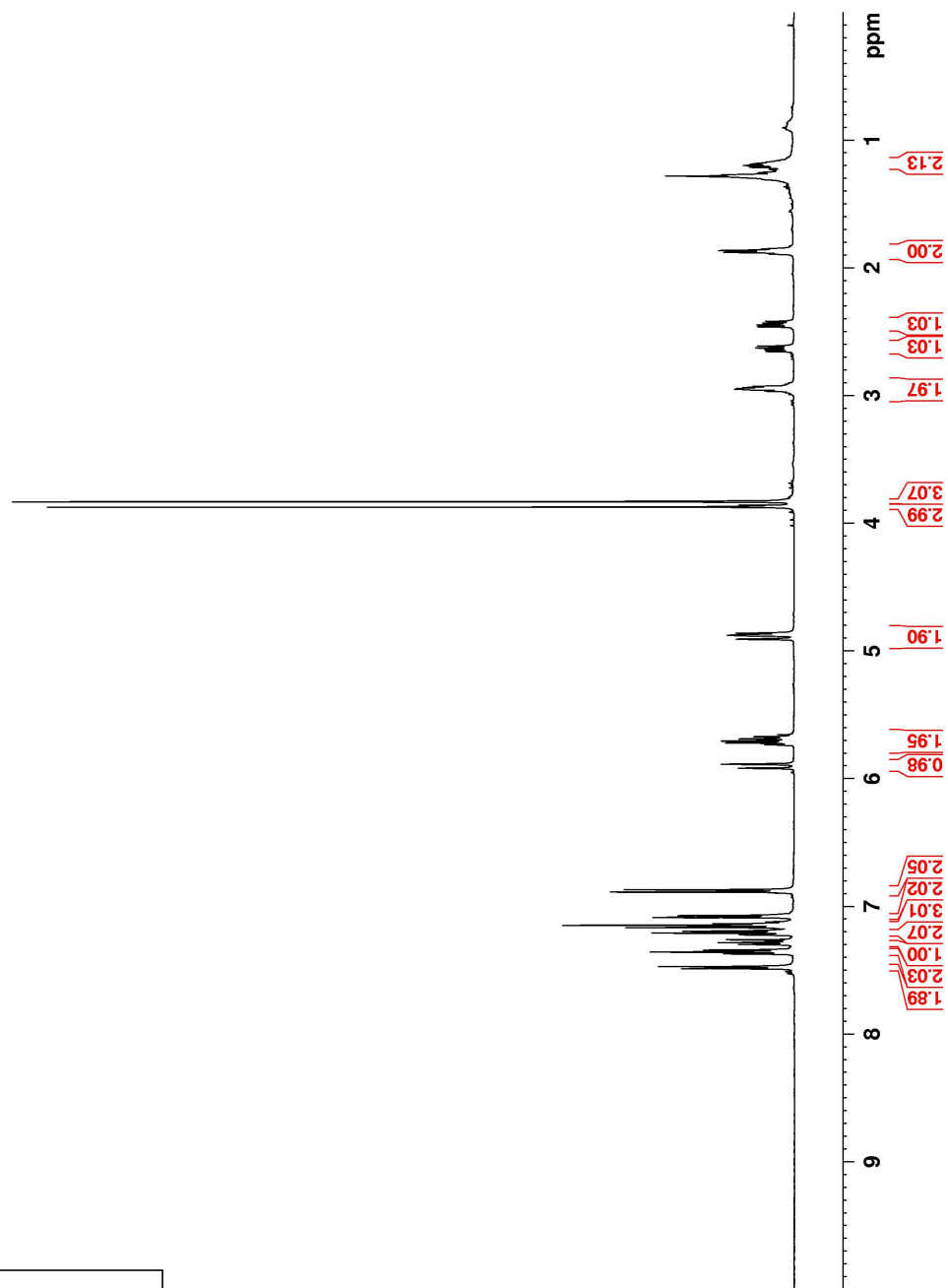
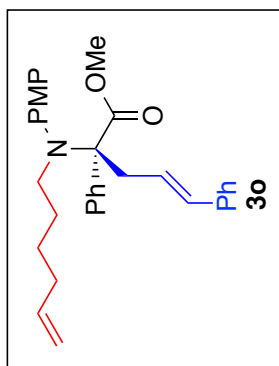


Table 3. 500 MHz ^1H NMR Spectrum of Compound **30** in CDCl_3

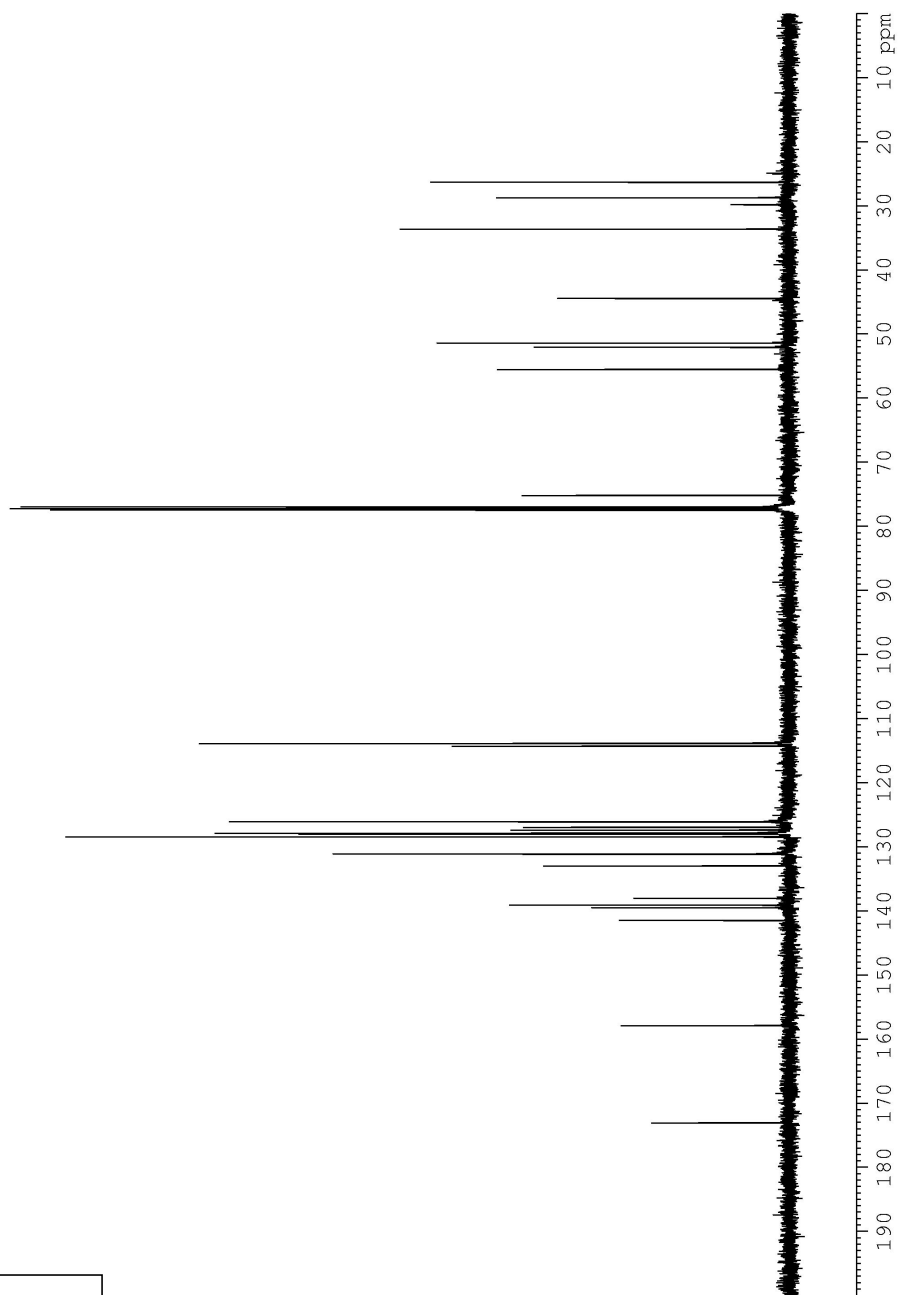
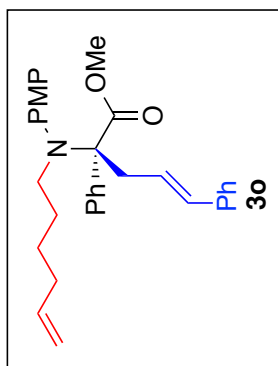
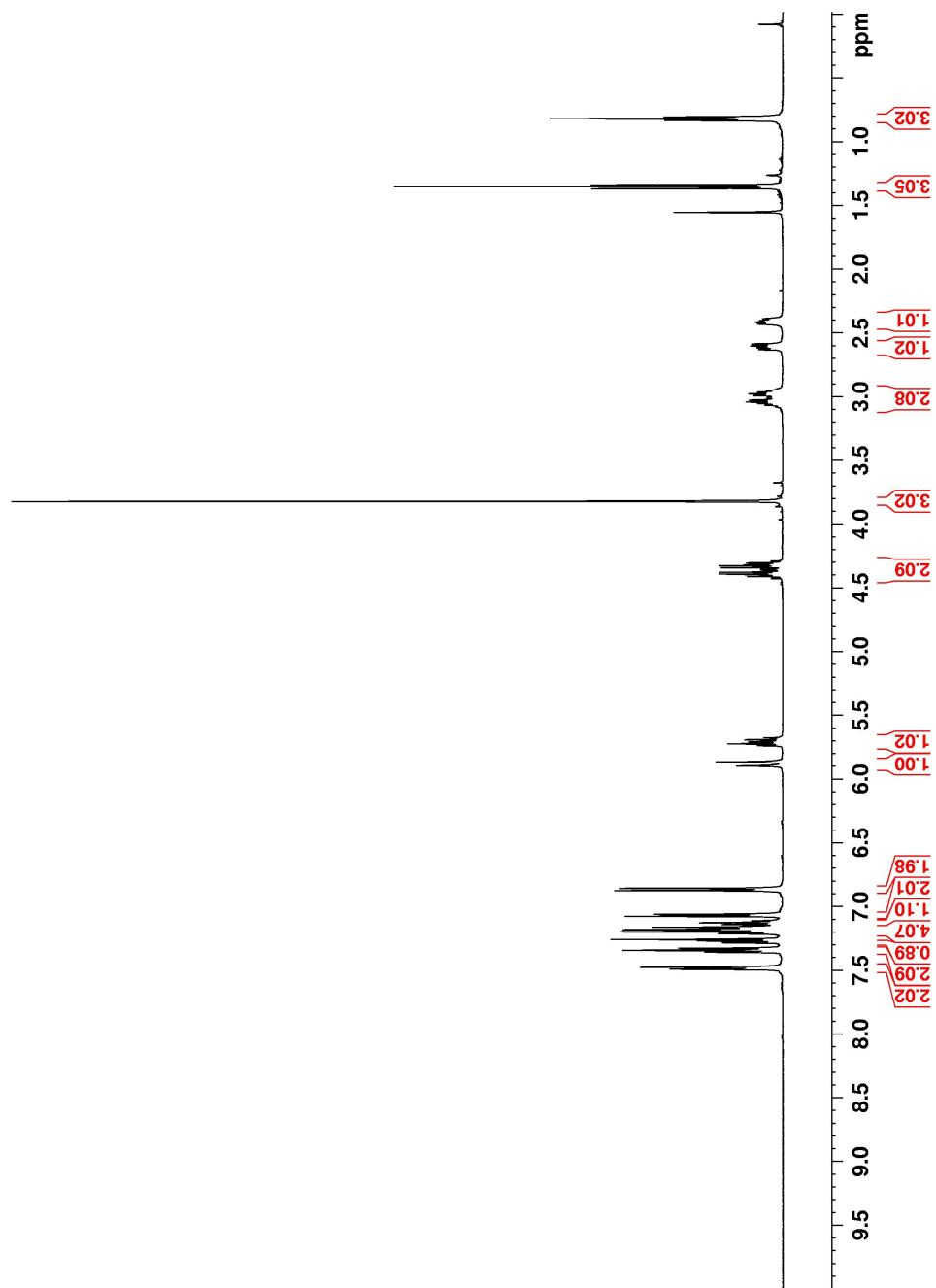
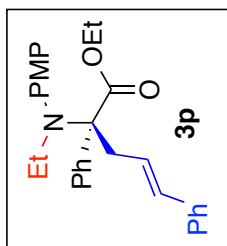
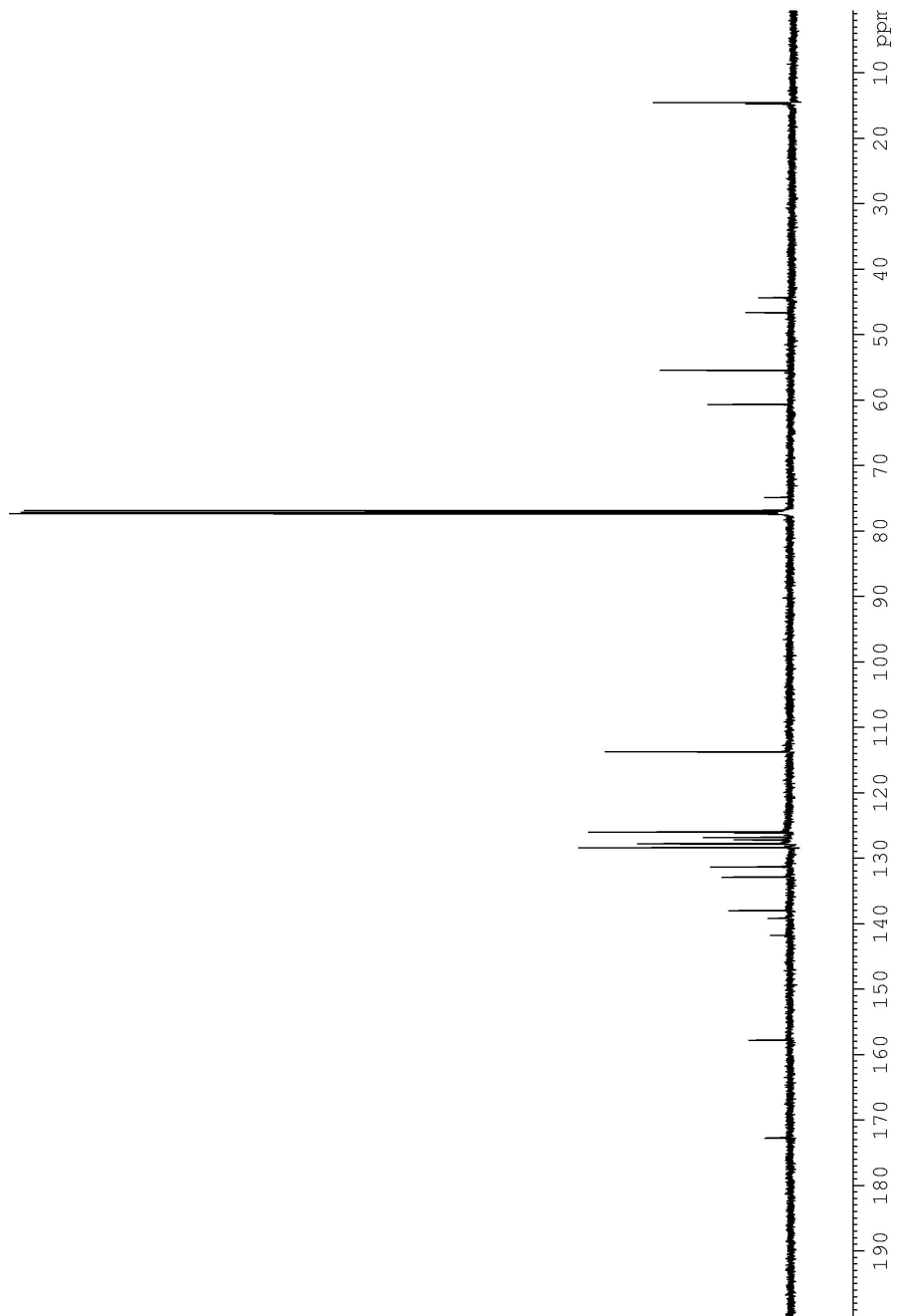
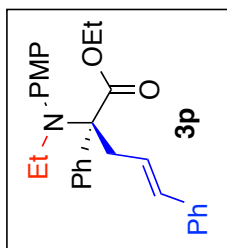


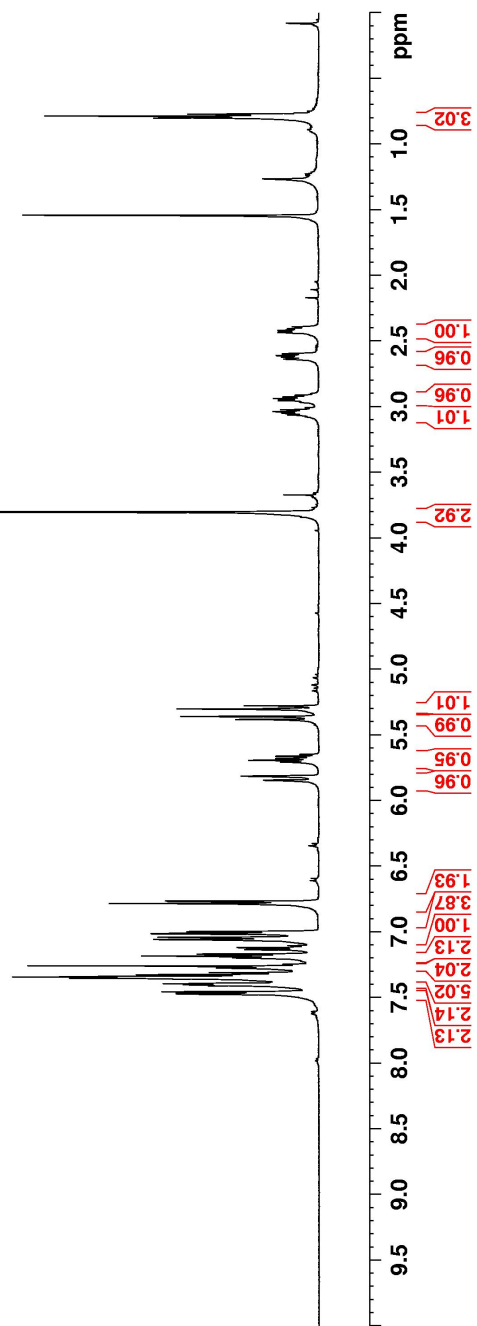
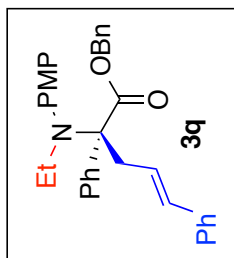
Table 3. 125 MHz ^{13}C NMR Spectrum of Compound **30** in CDCl_3



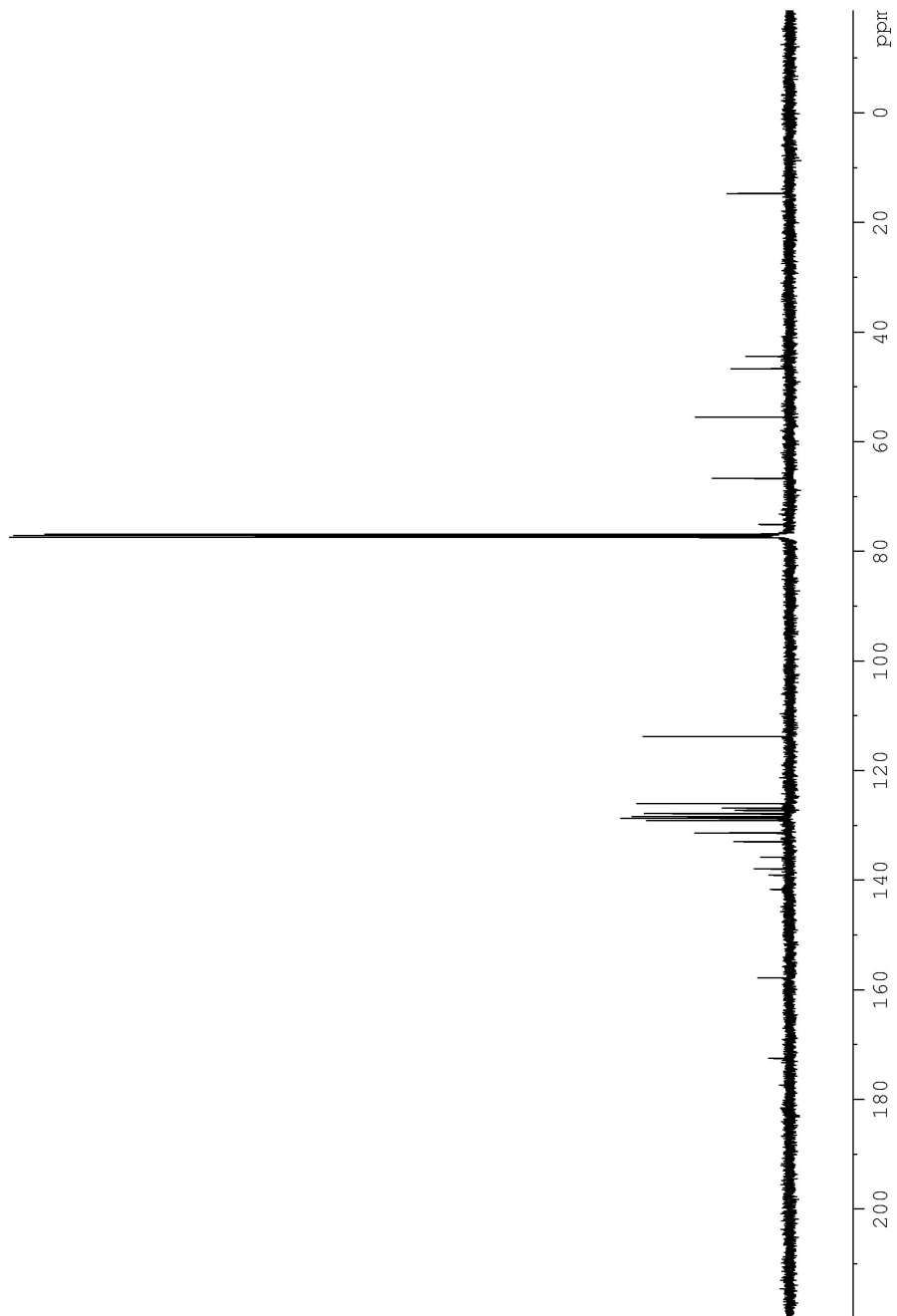
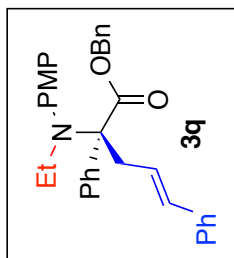
500 MHz ¹H NMR Spectrum of Compound **3p** in CDCl₃



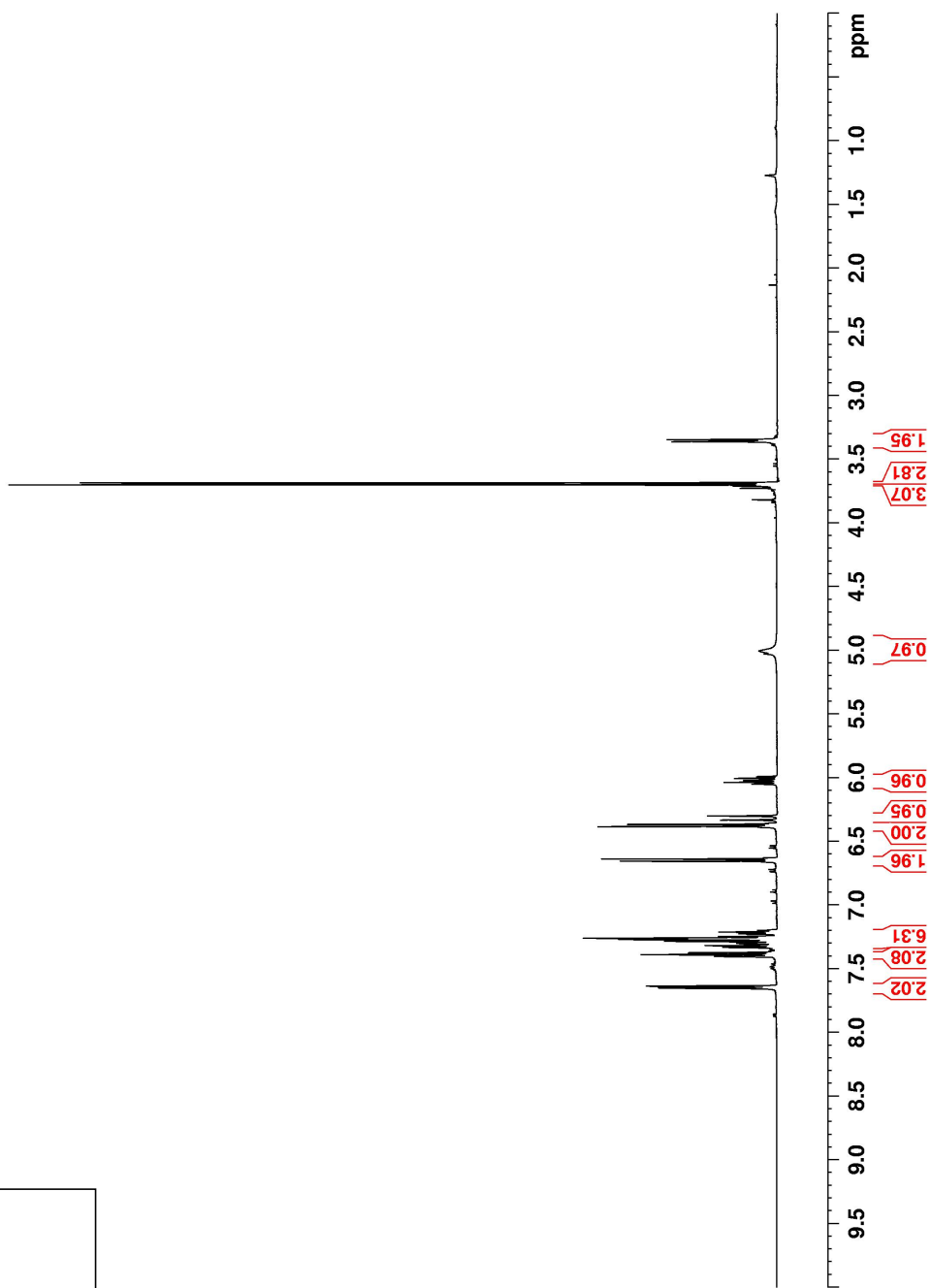
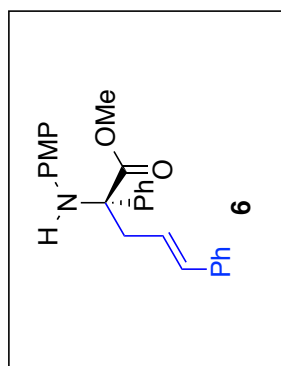
125 MHz ¹³C NMR Spectrum of Compound **3p** in CDCl₃



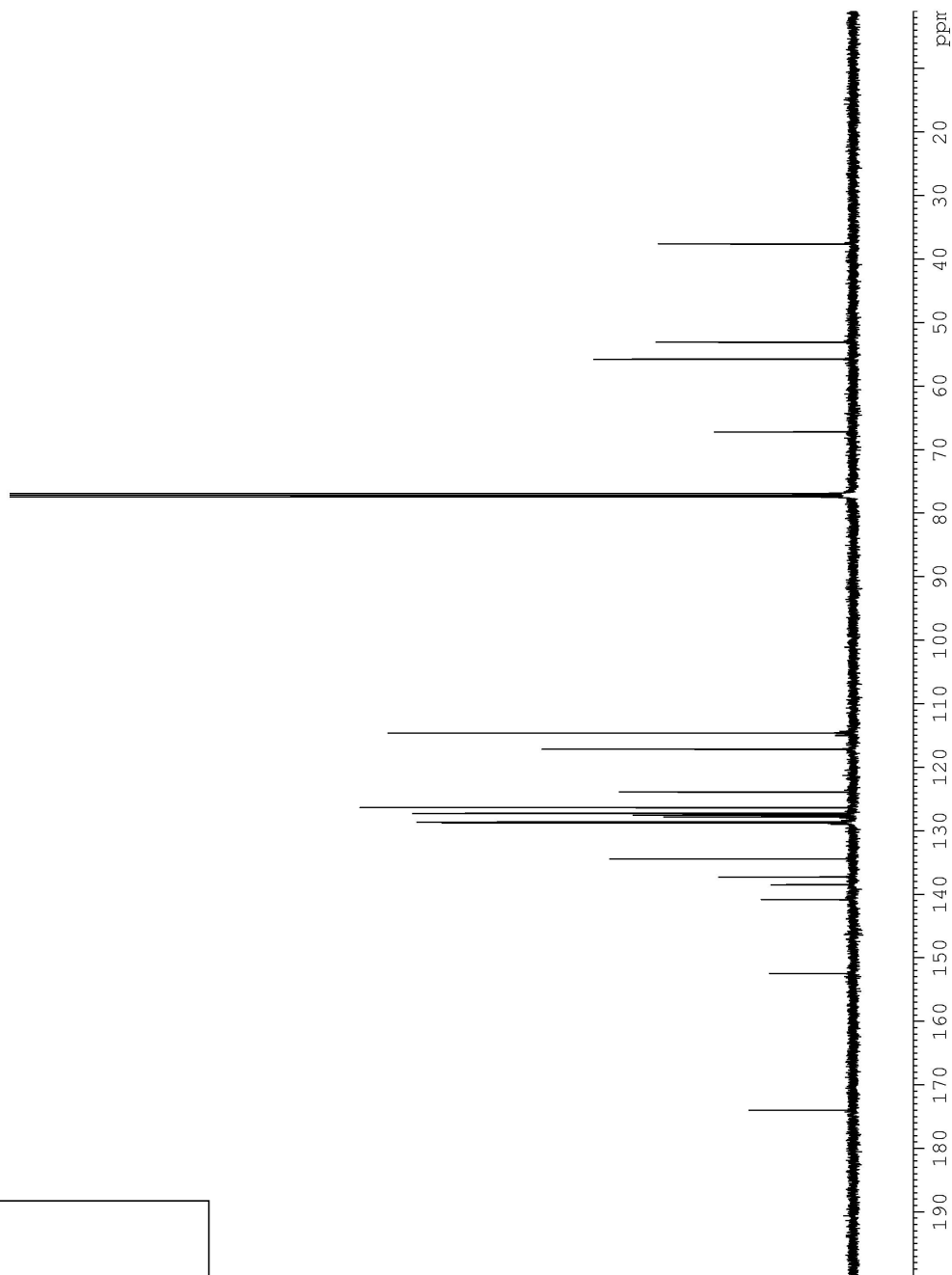
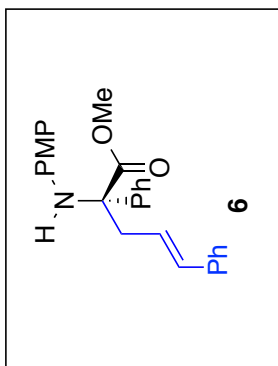
500 MHz ¹H NMR Spectrum of Compound **3q** in CDCl₃



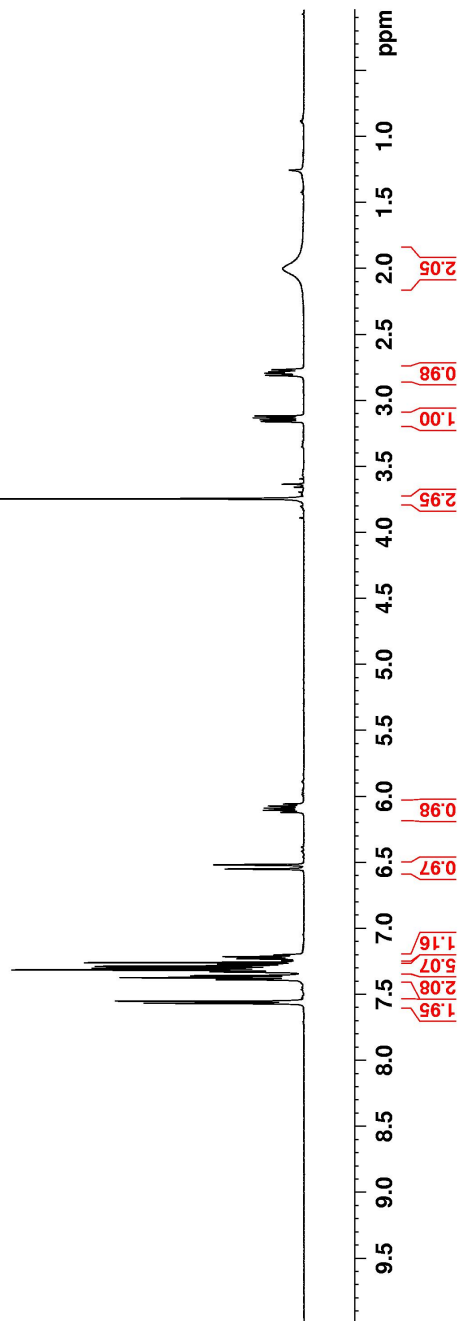
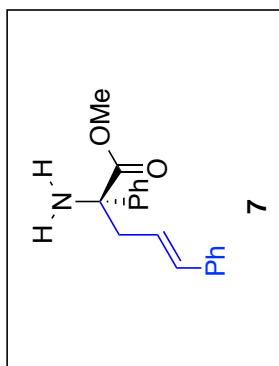
125 MHz ^{13}C NMR Spectrum of Compound **3q** in CDCl_3



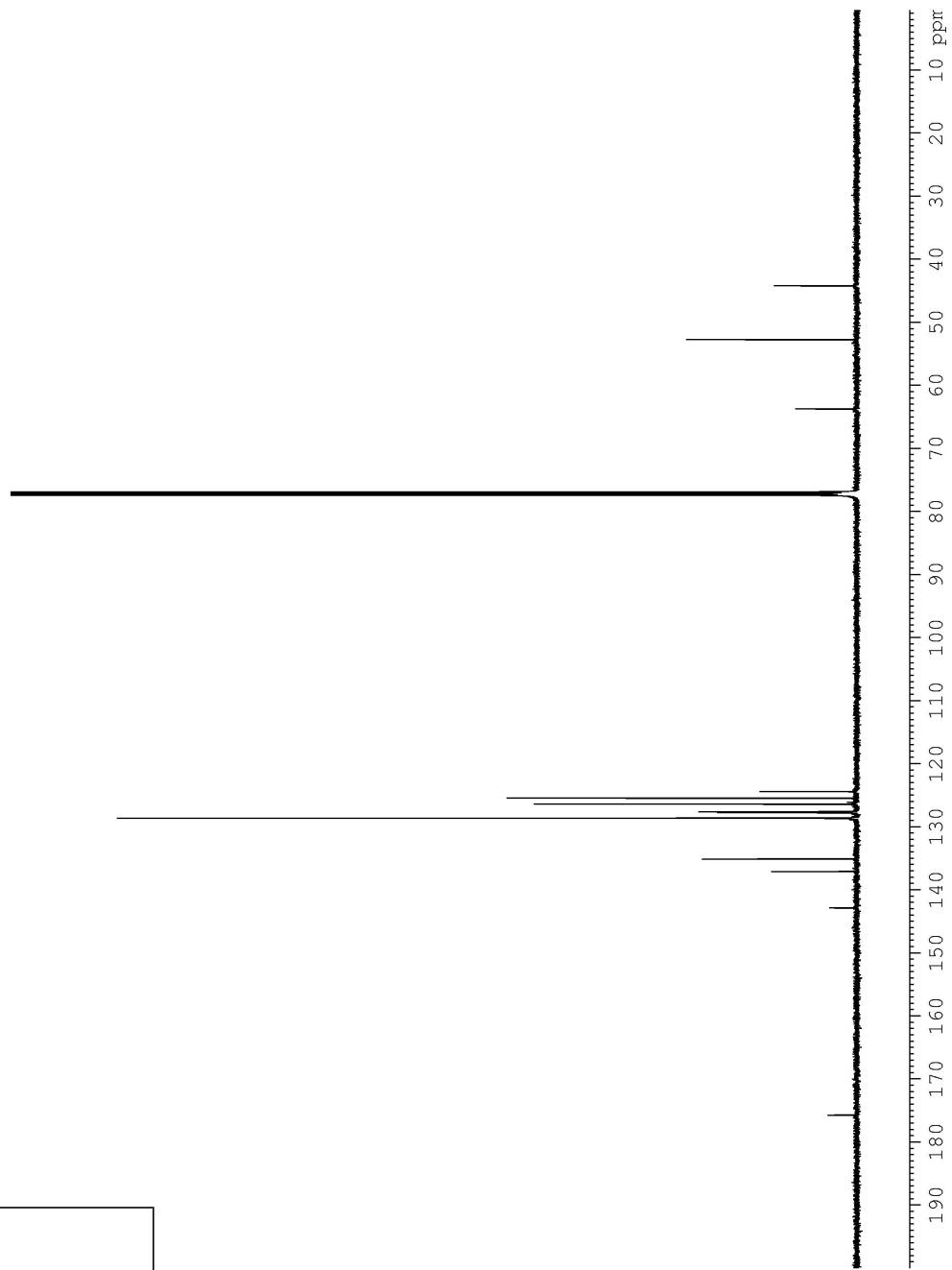
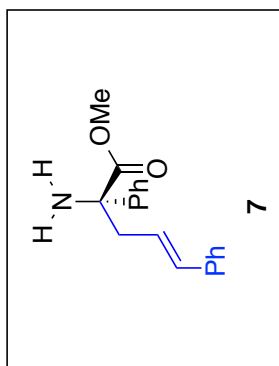
Scheme 4. 500 MHz ¹H NMR Spectrum of Compound 6 in CDCl₃



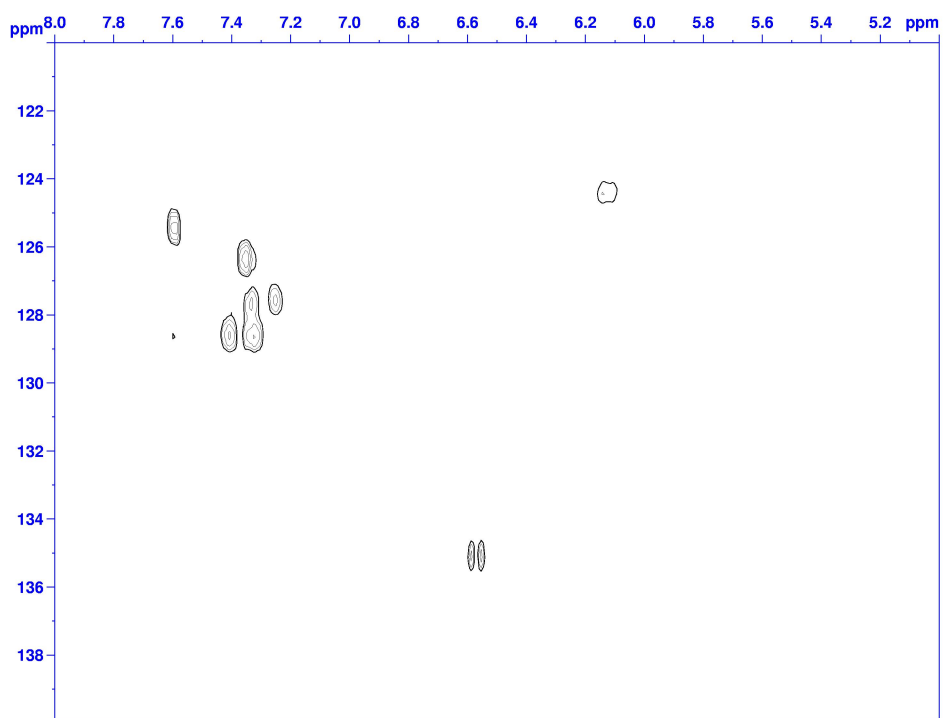
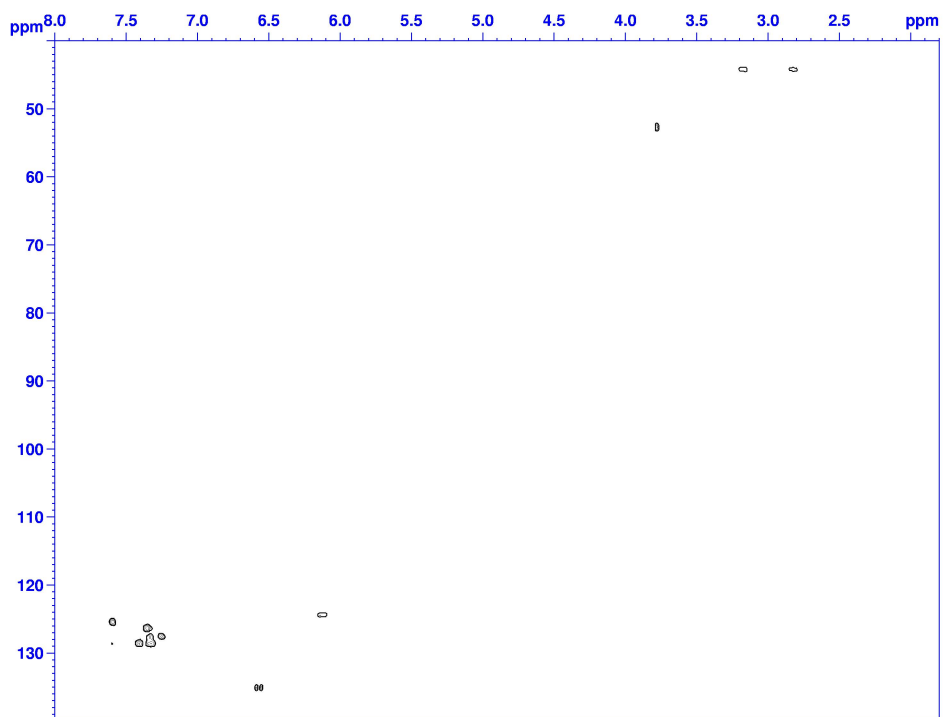
Scheme 4. 125 MHz ¹³C NMR Spectrum of Compound 6 in CDCl₃



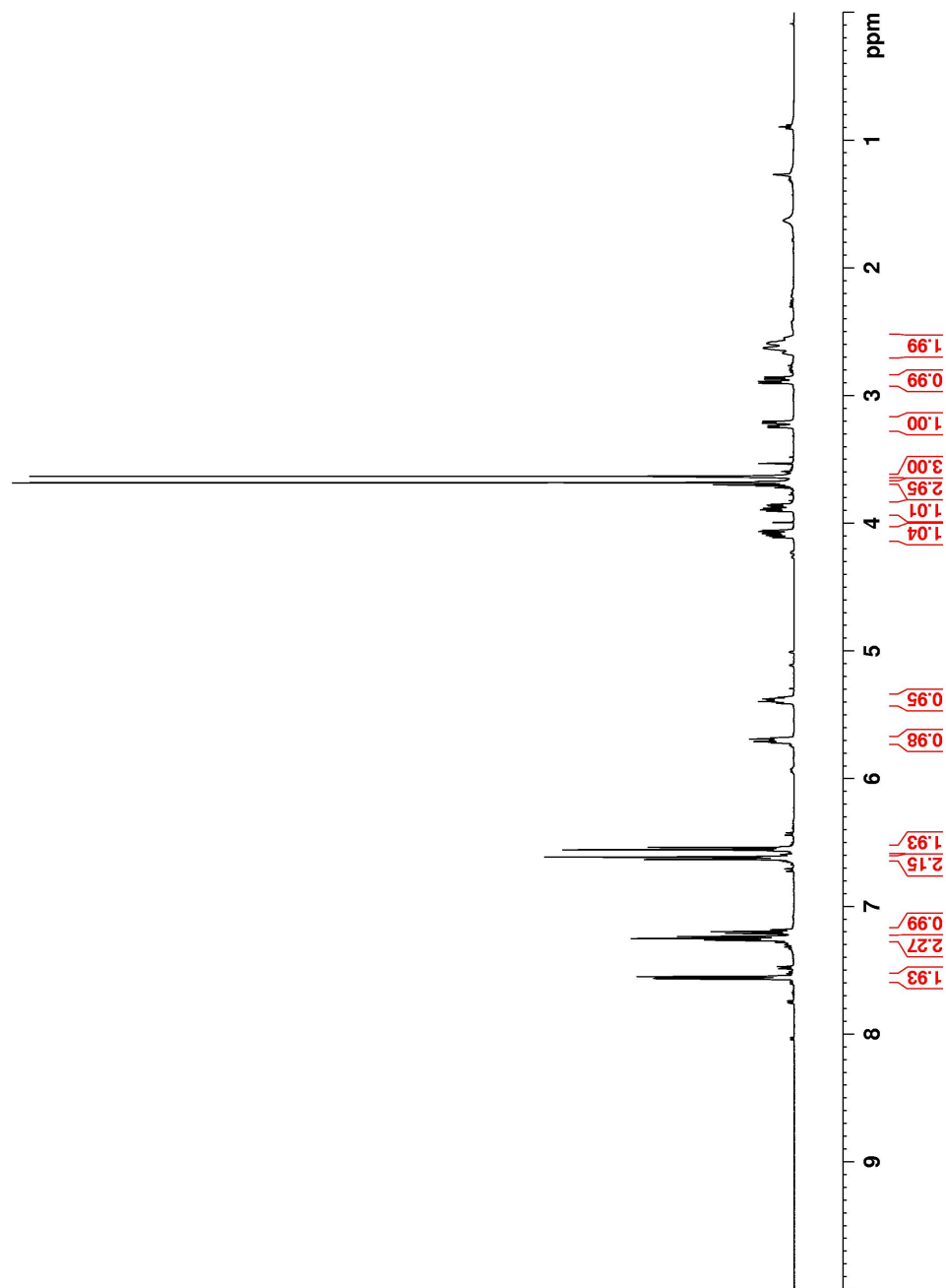
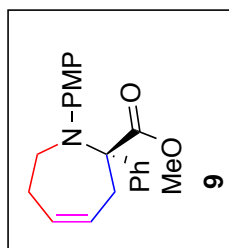
Scheme 4. 500 MHz ¹H NMR Spectrum of Compound 7 in CDCl₃



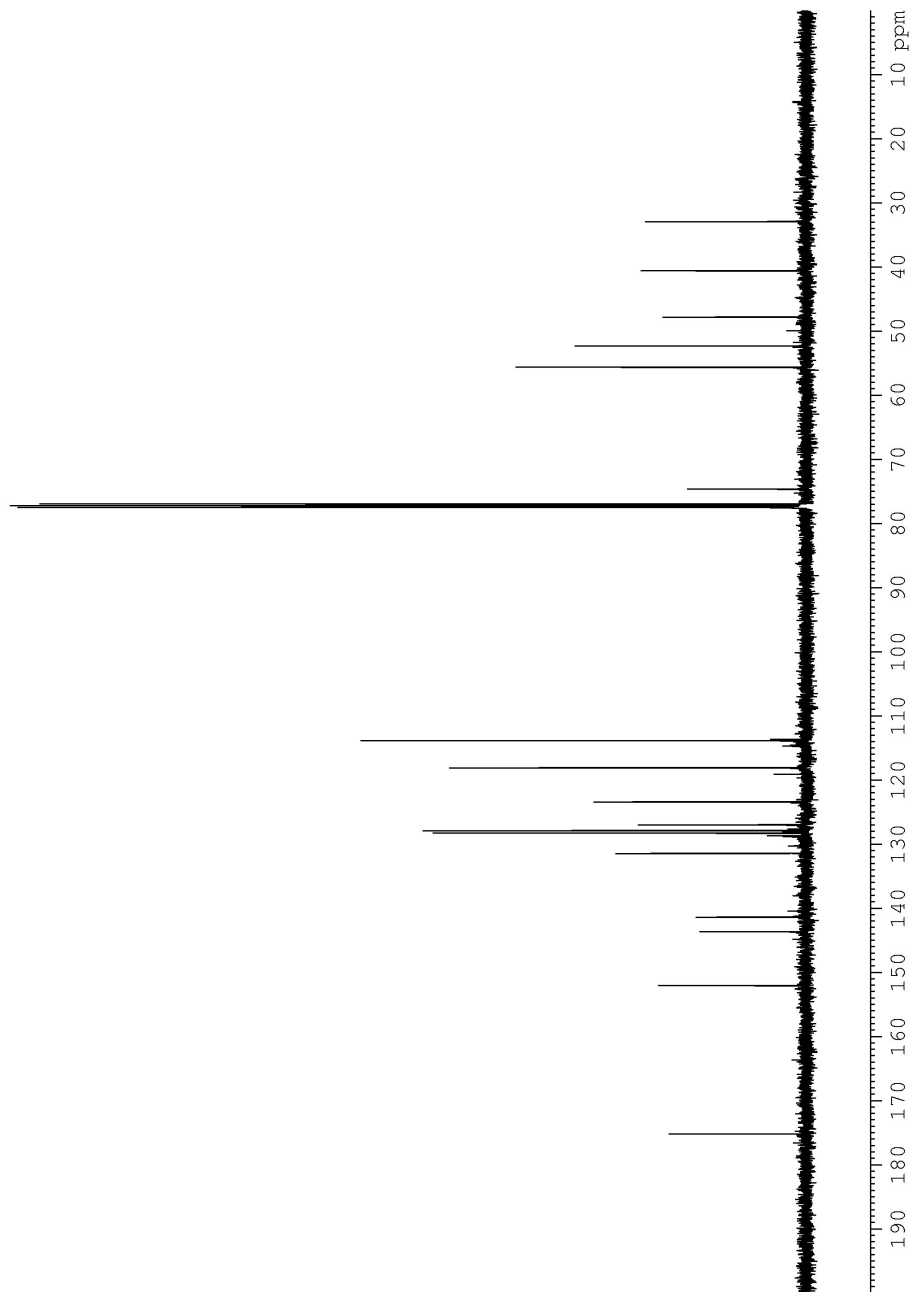
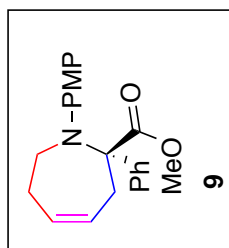
Scheme 4. 125 MHz ¹³C NMR Spectrum of Compound 7 in CDCl₃



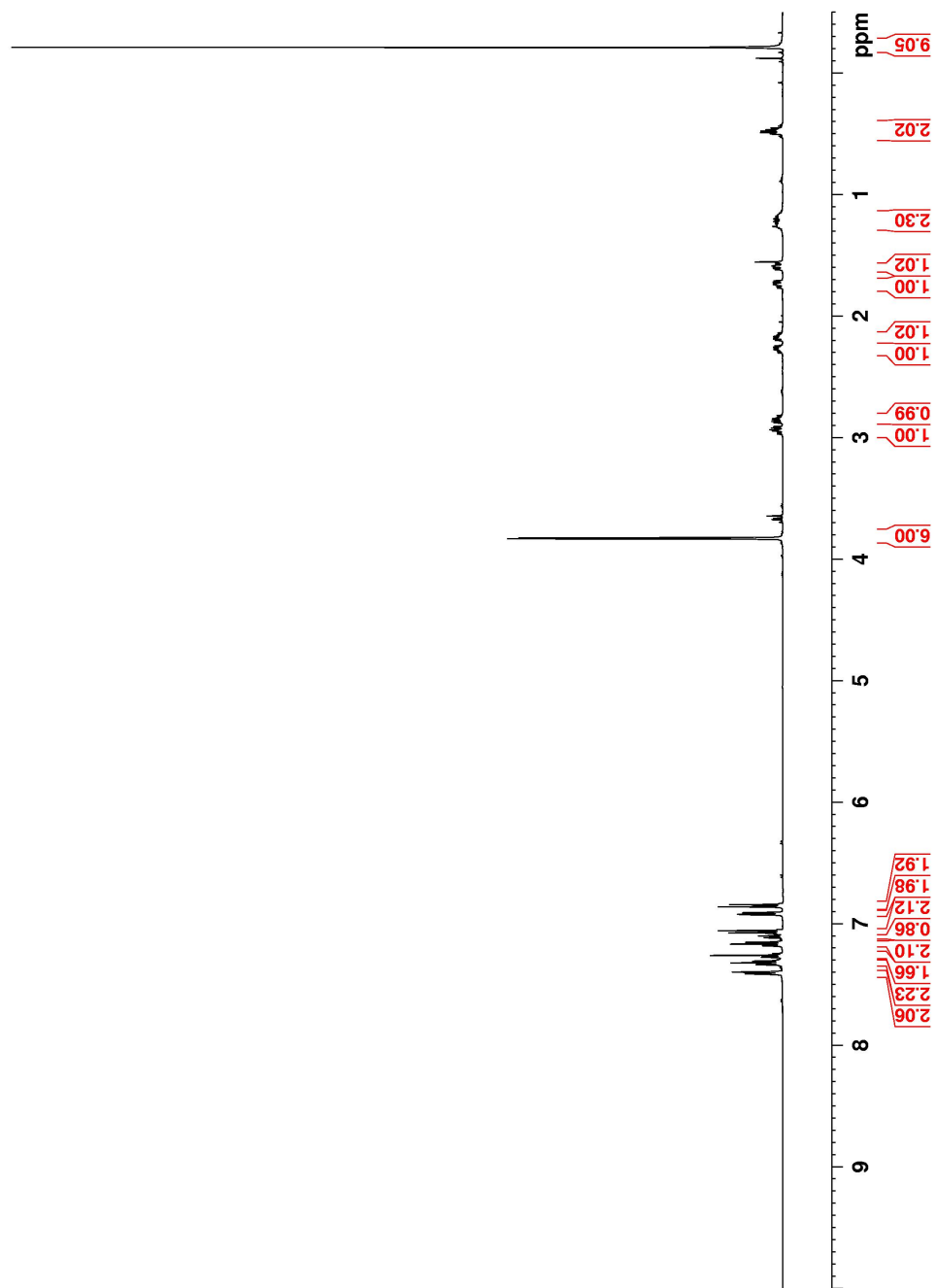
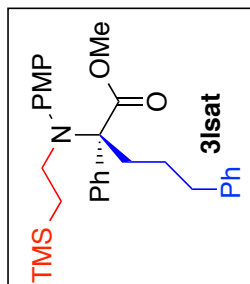
Scheme 4. 125 MHz HSQC Spectrum of Compound 7 in CDCl_3



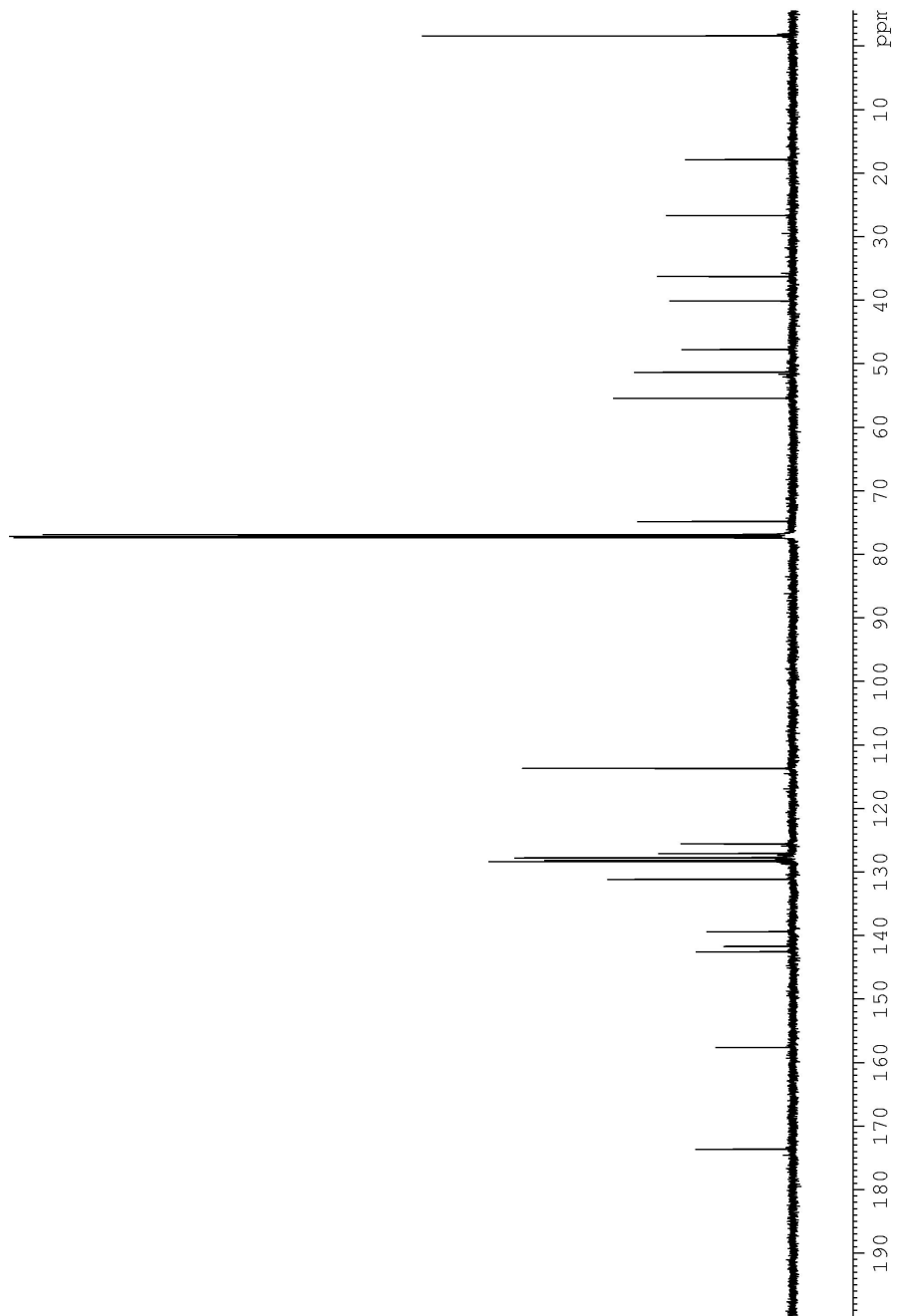
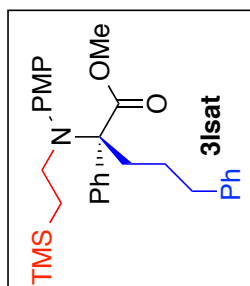
Scheme 5. 500 MHz ¹H NMR Spectrum of Compound 9 in CDCl₃



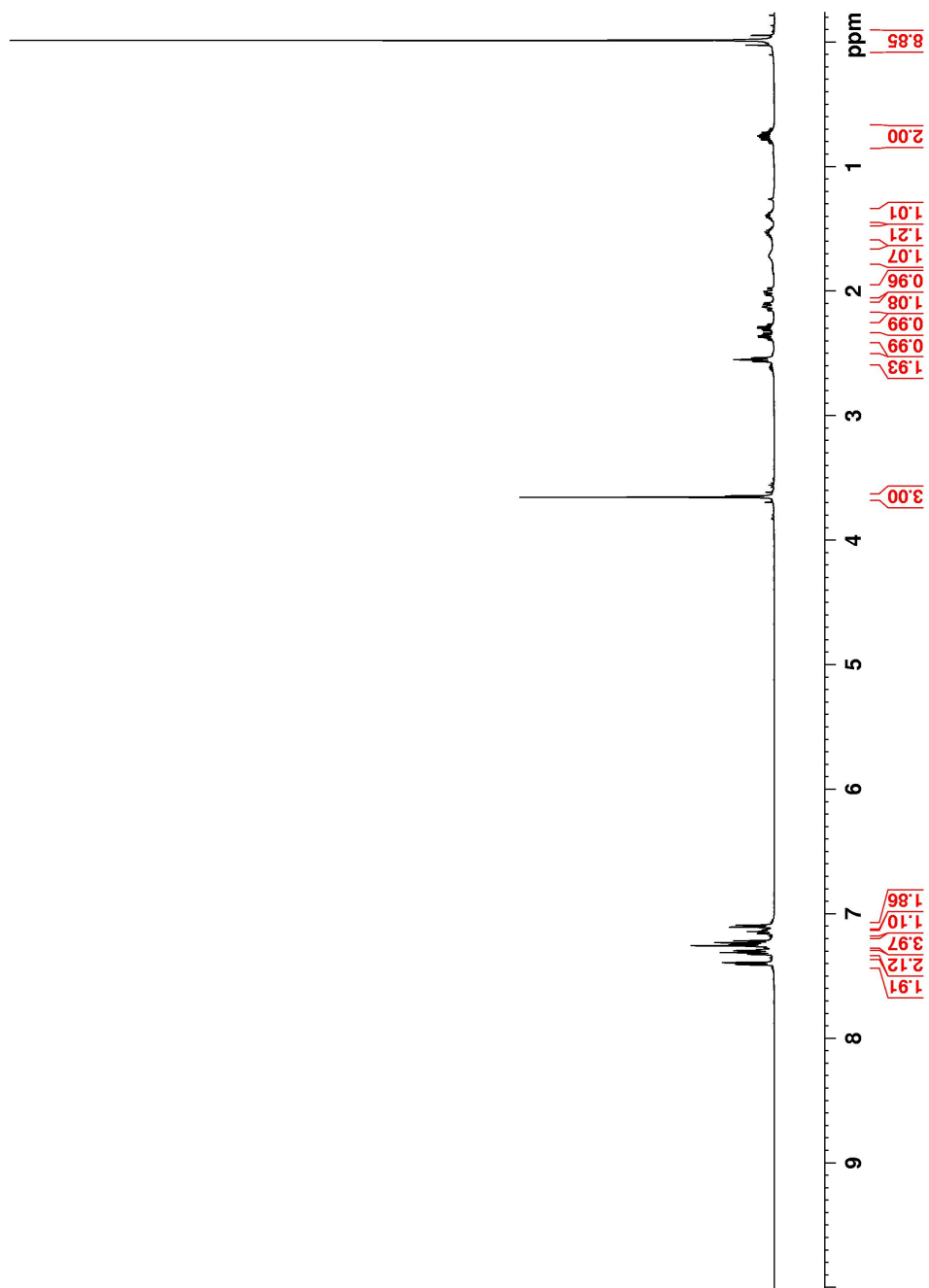
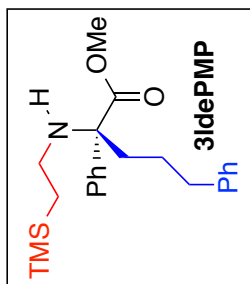
Scheme 5. 125 MHz ^{13}C NMR Spectrum of Compound **9** in CDCl_3



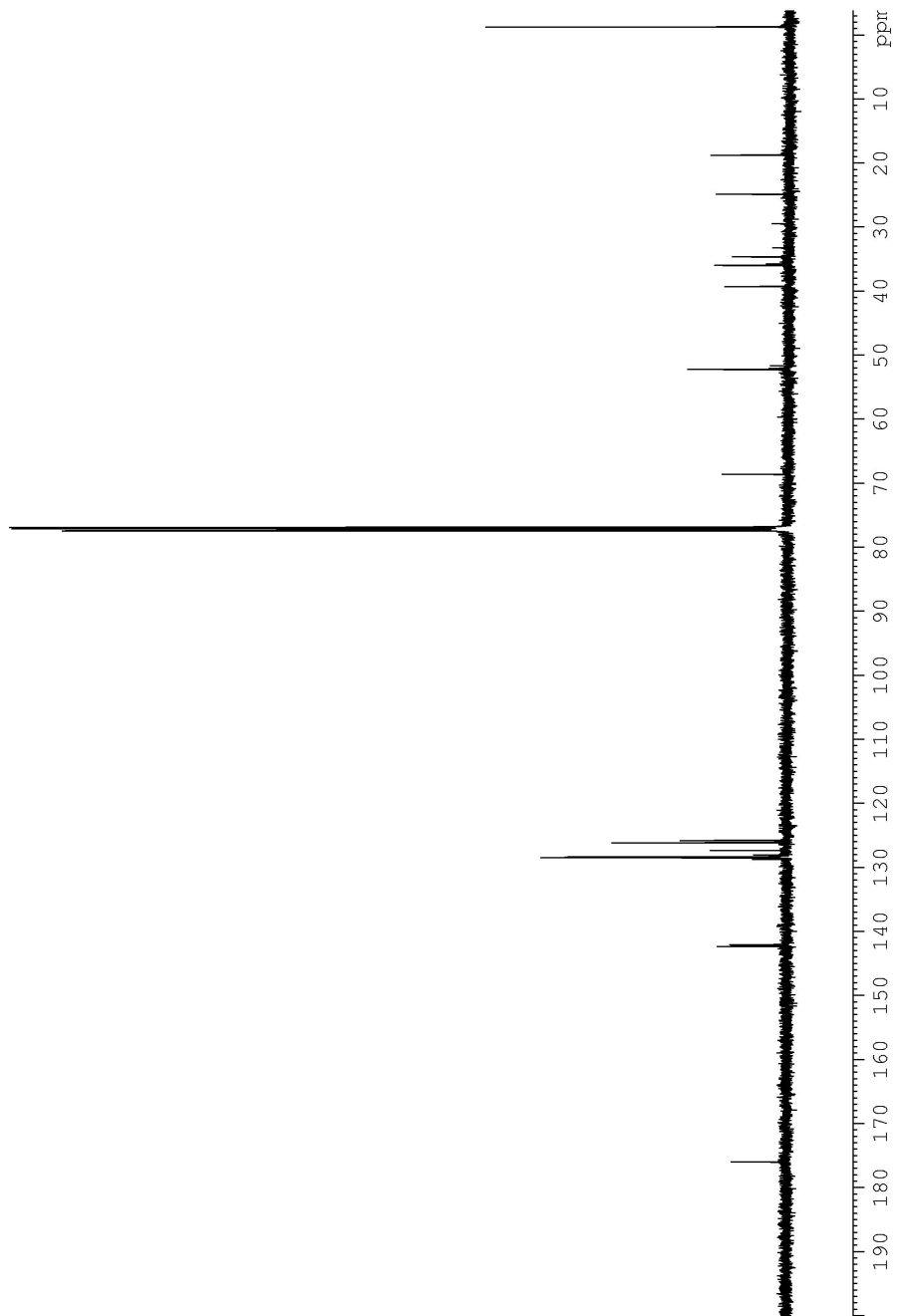
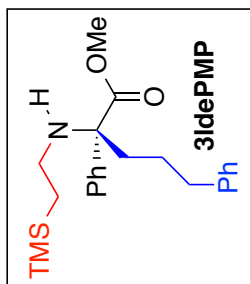
500 MHz ^1H NMR Spectrum of Compound **31_{sat}** in CDCl_3



125 MHz ^{13}C NMR Spectrum of Compound **3I_{sat}** in CDCl_3

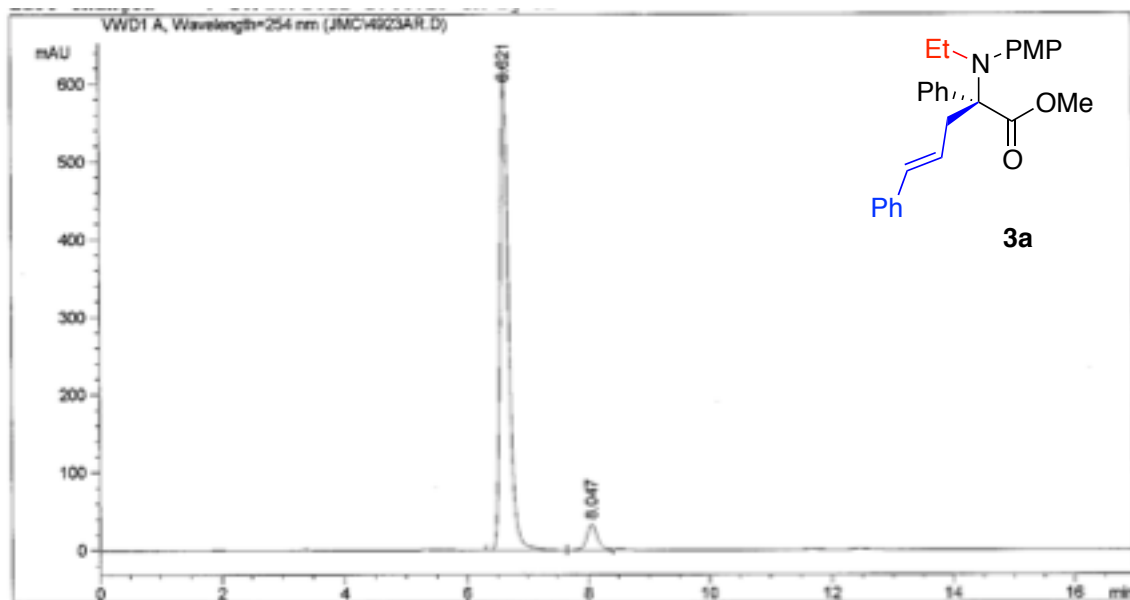


500 MHz ¹H NMR Spectrum of Compound **3IdePMP** in CDCl₃

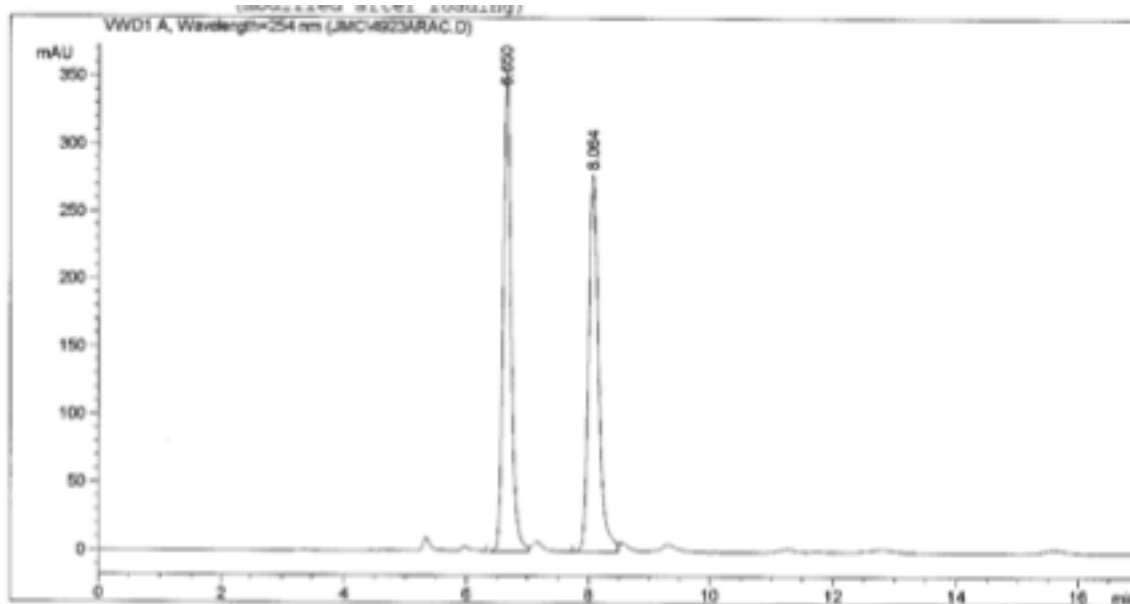


125 MHz ^{13}C NMR Spectrum of Compound **3IdePMP** in CDCl_3

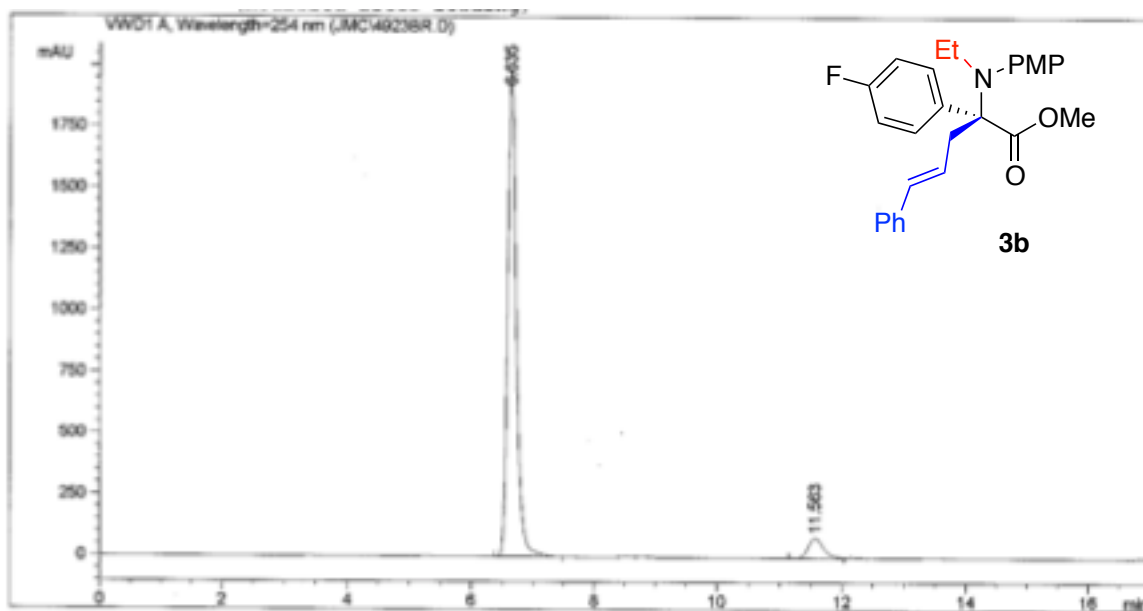
HPLC Chromatographs of Products 3a-3q



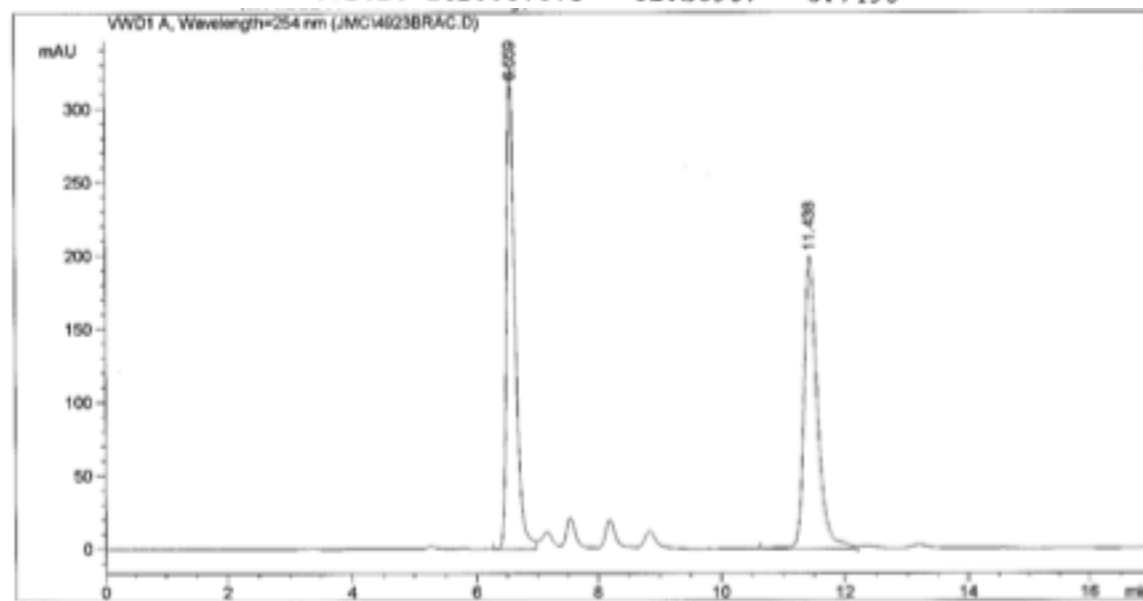
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	6.621	VV	0.1471	5976.35449	93.6448	621.60596
2	8.047	VV	0.1825	405.58701	6.3552	33.38095



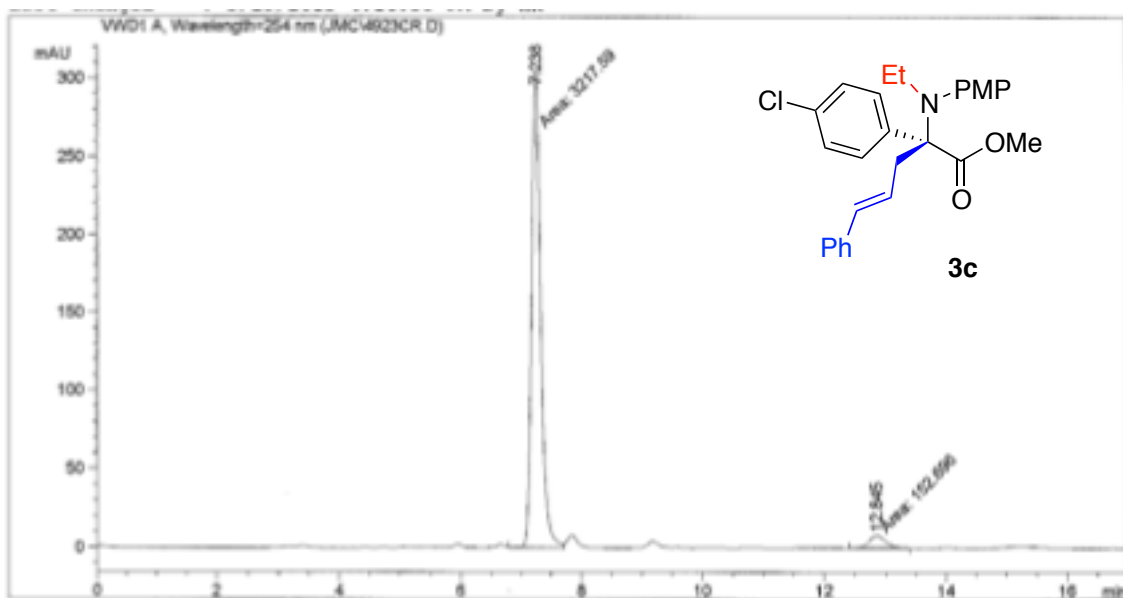
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	6.650	VV	0.1385	3241.94653	50.2807	355.08600
2	8.064	VV	0.1751	3205.75415	49.7193	278.42767



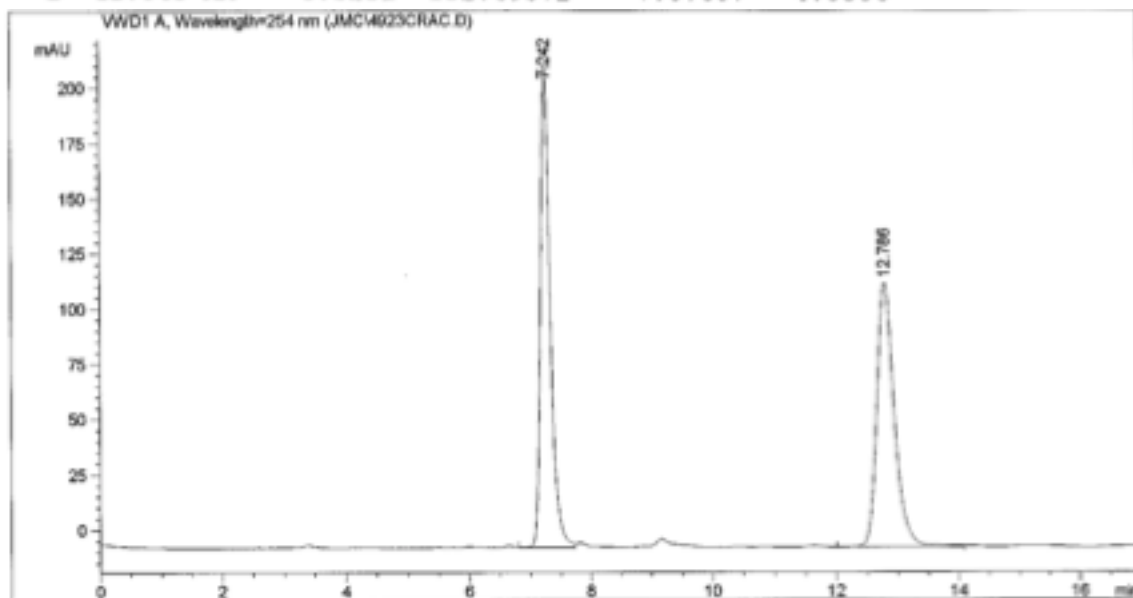
Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	6.635	VV	0.1501	1.96298e4	1989.48999	93.2502
2	11.563	VV	0.2626	1420.87073	82.26967	6.7498



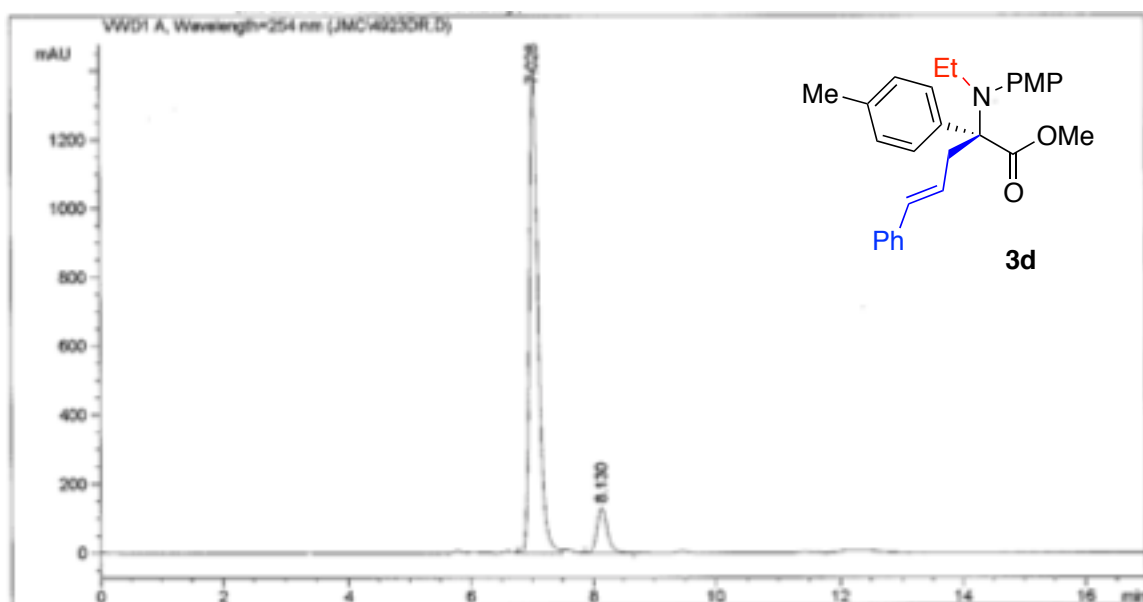
Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	6.559	VV	0.1459	3217.70361	329.70172	51.0629
2	11.438	VV	0.2328	3083.74341	199.46837	48.9371



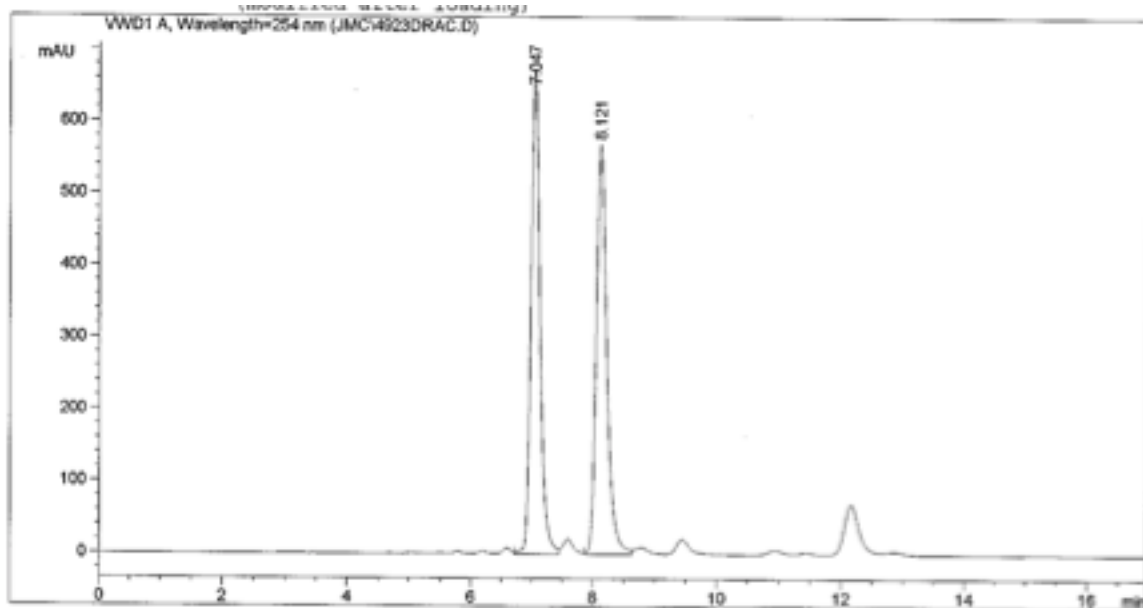
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	7.238	MF	0.1749	3217.59375	95.4694	306.66895
2	12.845	MM	0.3231	152.69572	4.5306	7.87607



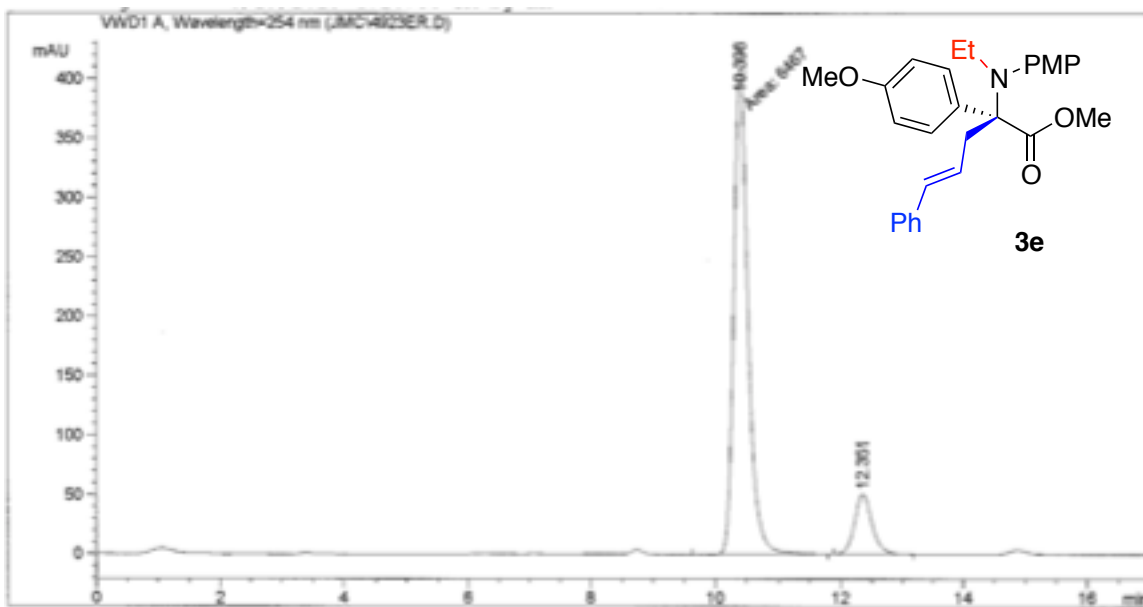
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	7.242	VV	0.1665	2416.30688	50.6319	219.06432
2	12.786	VV	0.2971	2355.99194	49.3681	119.45978



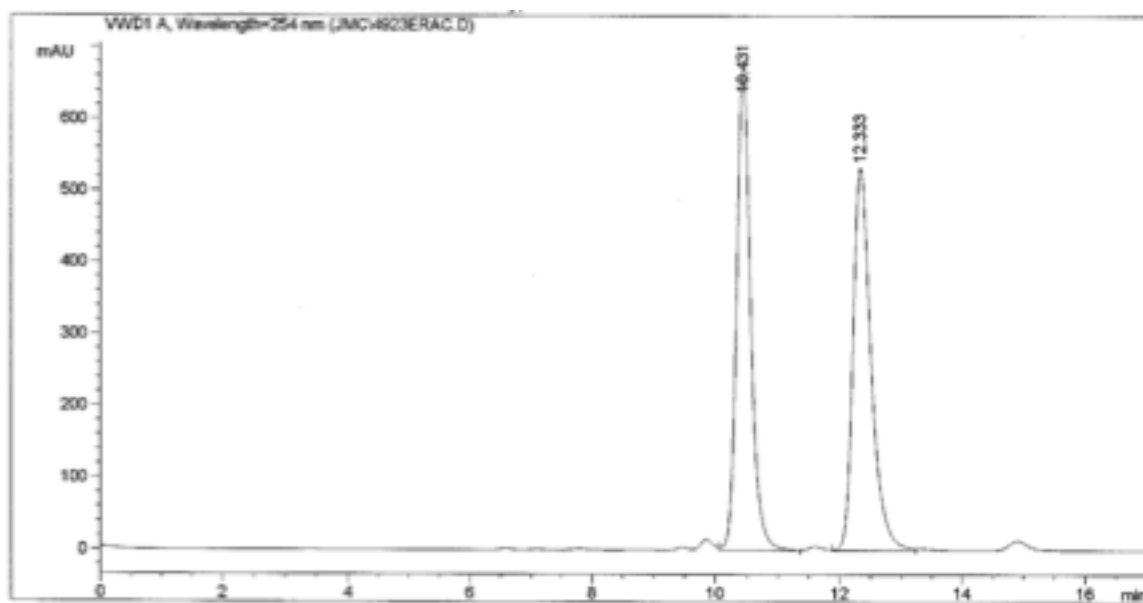
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	7.028	VV	0.1504	1.39221e4		1406.51208	89.5701
2	8.130	VV	0.1878	1621.14404		131.21811	10.4299



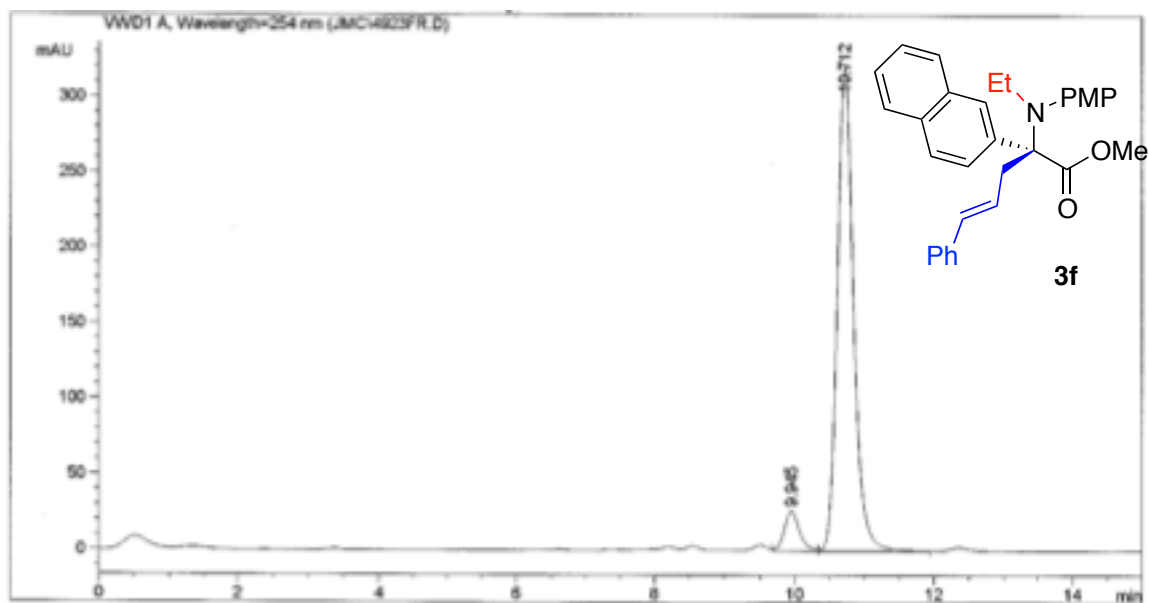
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	7.047	VV	0.1541	6874.57422		672.96912	49.9173
2	8.121	VV	0.1822	6897.35107		568.98853	50.0827



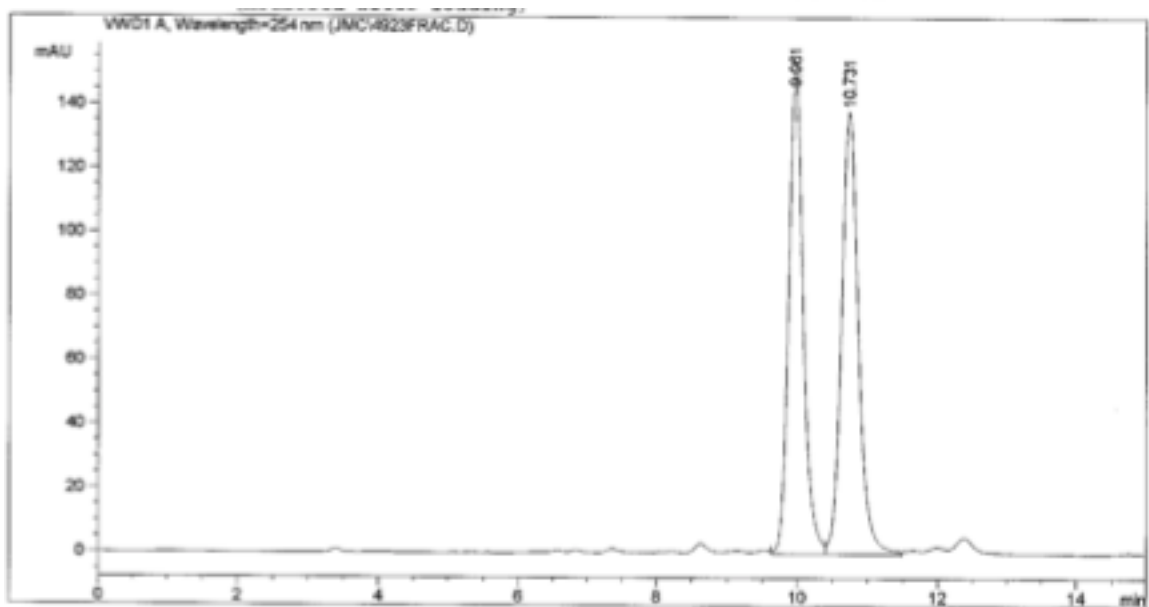
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	10.398	MM	0.2622	6467.00488	86.6428	411.06500
2	12.351	BB	0.2958	996.97931	13.3572	50.82684



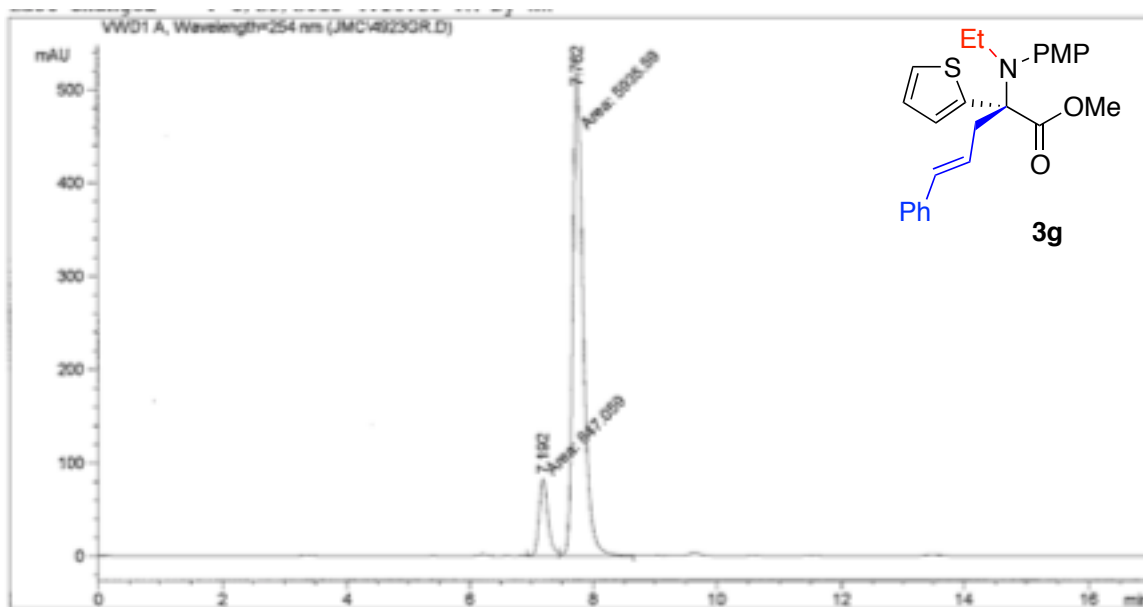
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	10.431	VV	0.2378	1.05023e4	49.5800	671.65704
2	12.333	VV	0.3037	1.06802e4	50.4200	532.92847



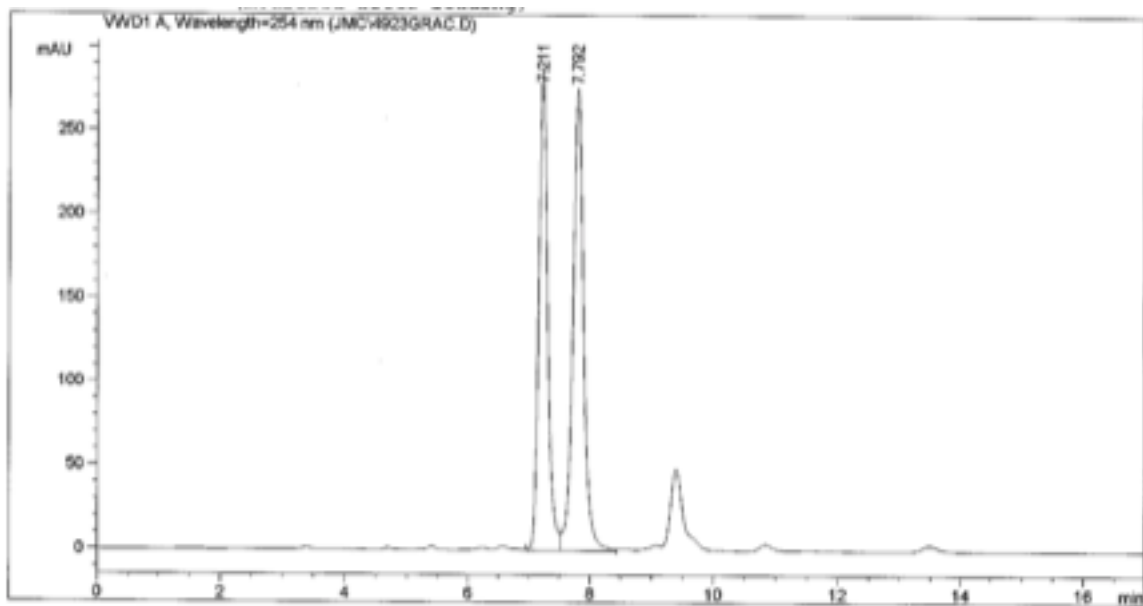
Peak #	RetTime [min]	Type	Width [min]	Area mAU*s	Height [mAU]	Area %
1	9.945	VV	0.2324	397.46729	26.18261	7.1382
2	10.712	VV	0.2468	5170.67871	319.90131	92.8618



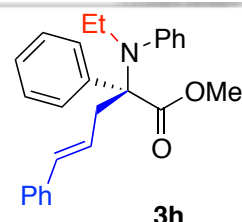
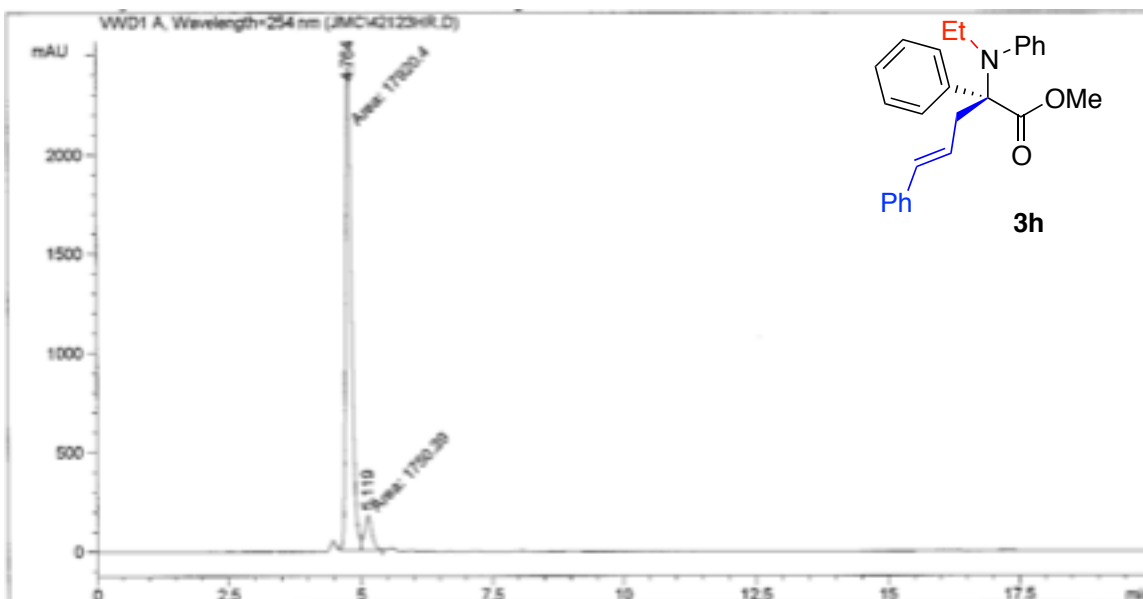
Peak #	RetTime [min]	Type	Width [min]	Area mAU*s	Height [mAU]	Area %
1	9.961	VV	0.2217	2194.38525	151.25722	48.7568
2	10.731	VV	0.2559	2306.28613	138.18172	51.2432



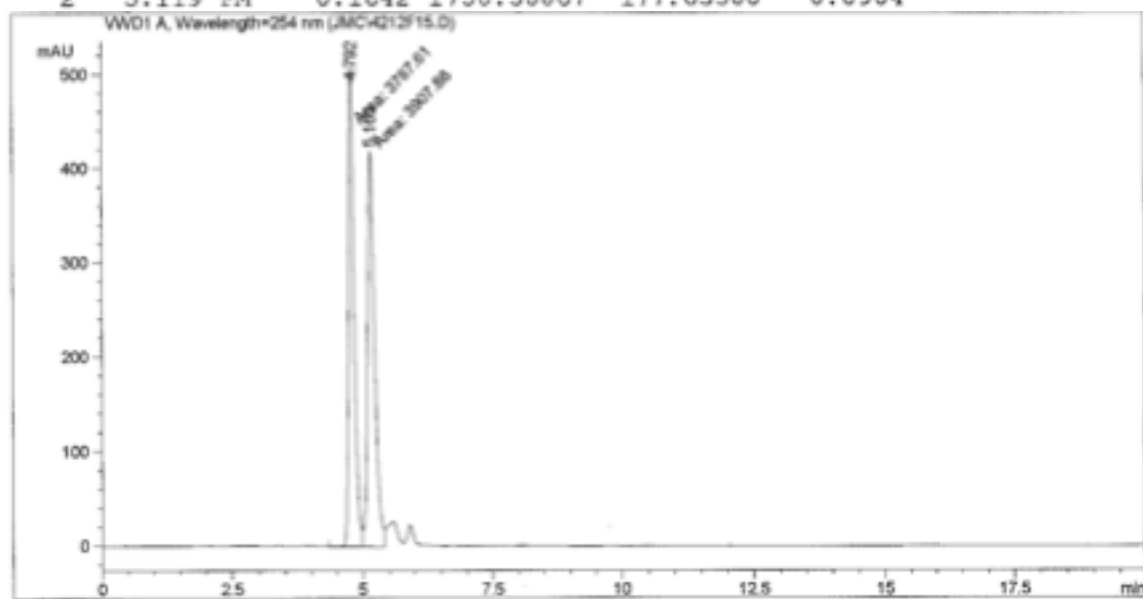
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	7.192	MF	0.1691	847.05865		83.46306	12.4886
2	7.762	FM	0.1896	5935.58594		521.82330	87.5114



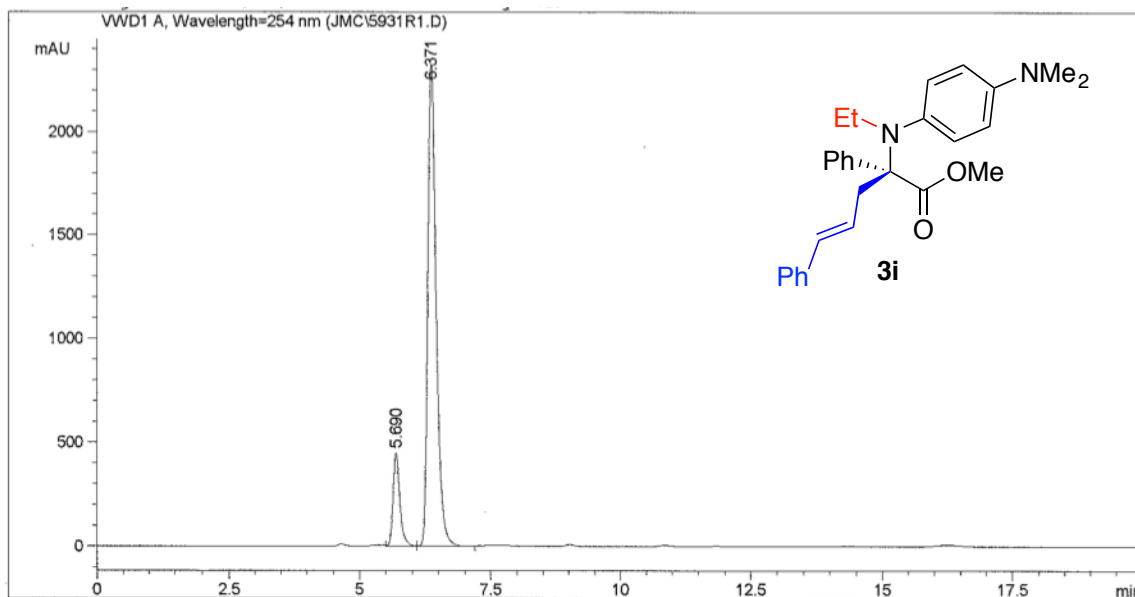
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	7.211	VV	0.1553	2979.05103		288.74097	47.3708
2	7.792	VV	0.1807	3309.73682		275.88364	52.6292



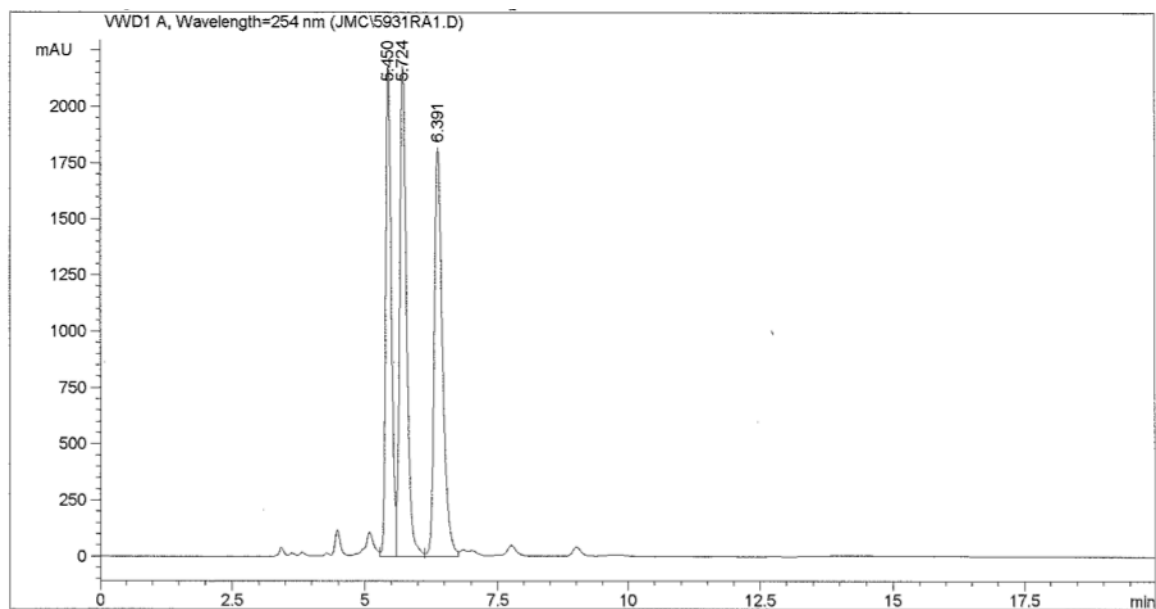
Peak #	RetTime [min]	Type	Width [min]	Area mAU	*s	Height [mAU]	Area %
1	4.764	MF	0.1222	1.79204e4		2443.26367	91.1016
2	5.119	FM	0.1642	1750.38867		177.63388	8.8984



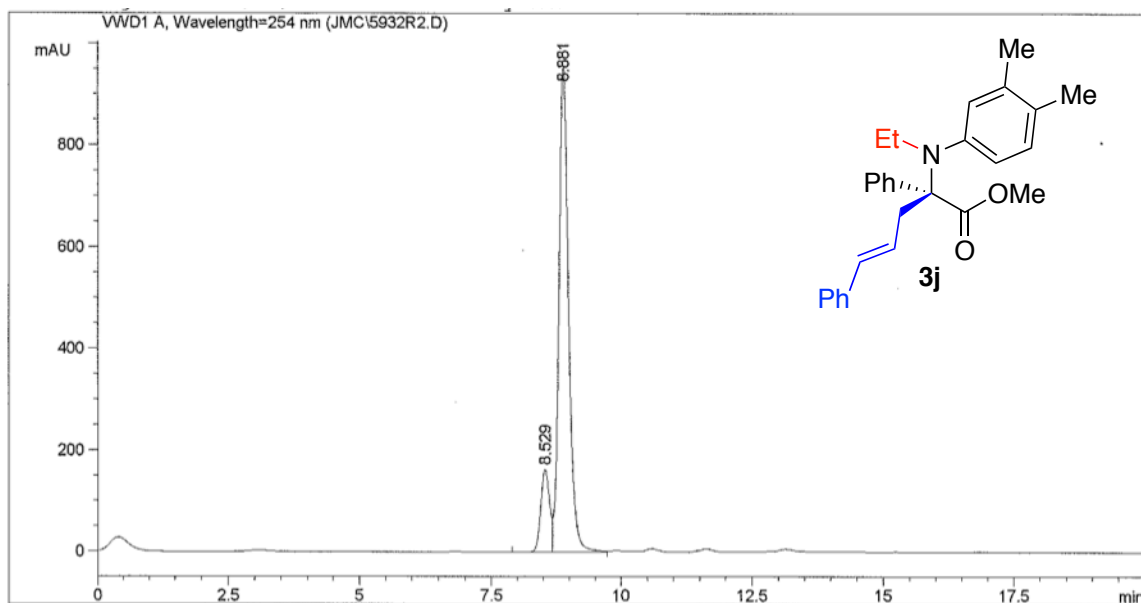
Peak #	RetTime [min]	Type	Width [min]	Area mAU	*s	Height [mAU]	Area %
1	4.792	MF	0.1235	3787.60913		511.08856	49.2186
2	5.165	MF	0.1555	3907.88037		418.90485	50.7814



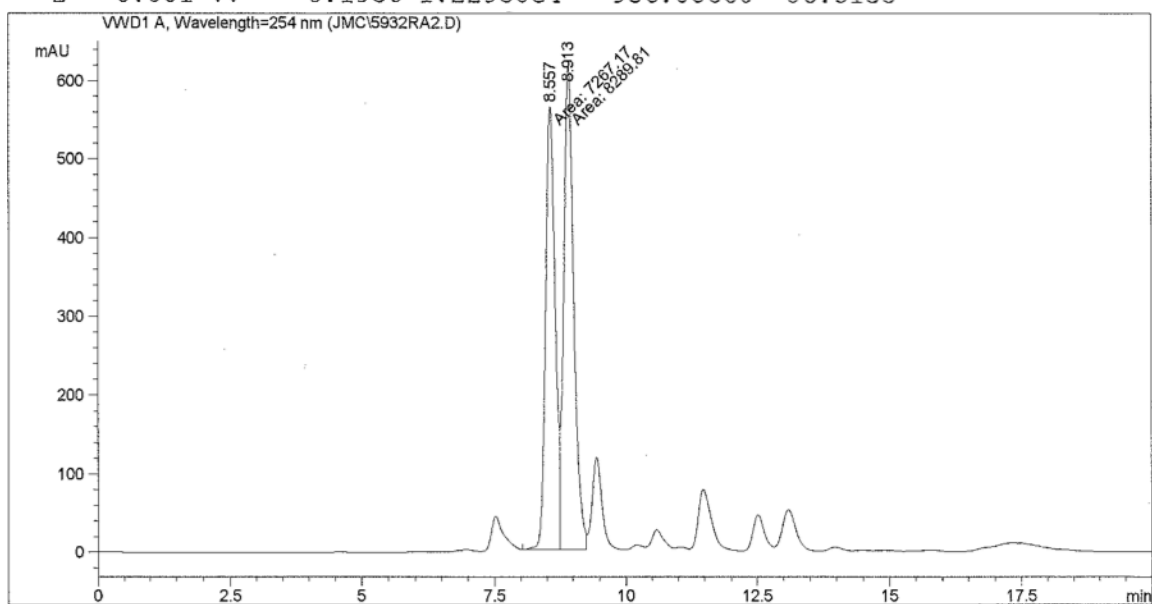
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	5.690	VV	0.1335	3961.77930		448.95929	13.4362
2	6.371	VV	0.1658	2.55241e4		2327.74609	86.5638



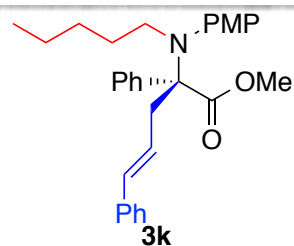
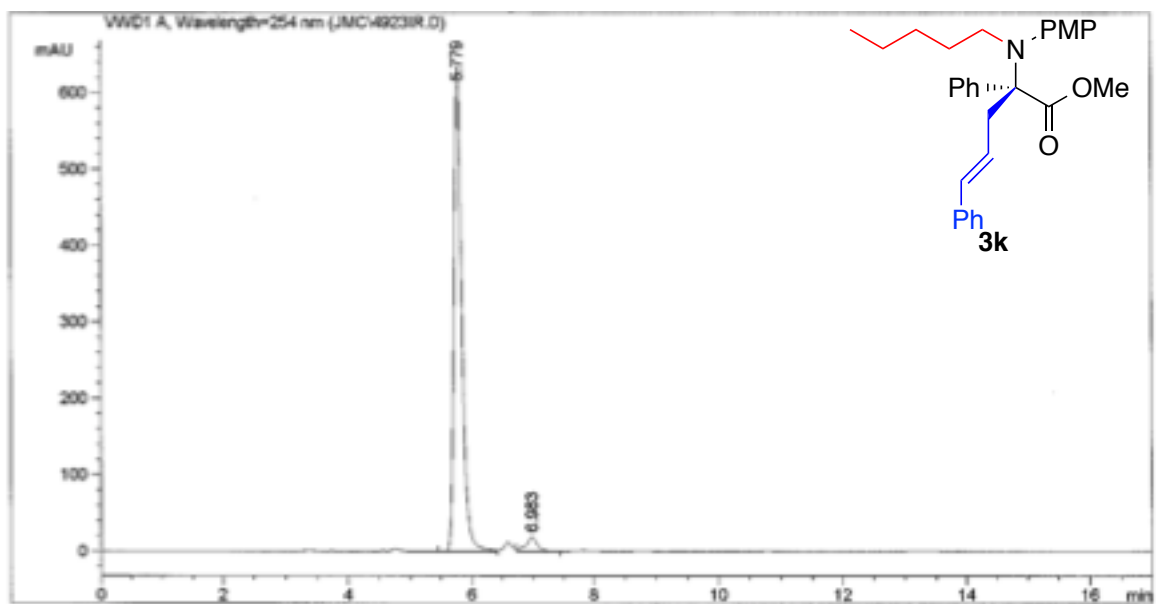
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	5.450	VV	0.1139	1.61563e4		2184.89258	29.2162
2	5.724	VV	0.1366	1.95502e4		2181.27148	35.3536
3	6.391	VV	0.1634	1.95926e4		1820.32642	35.4302



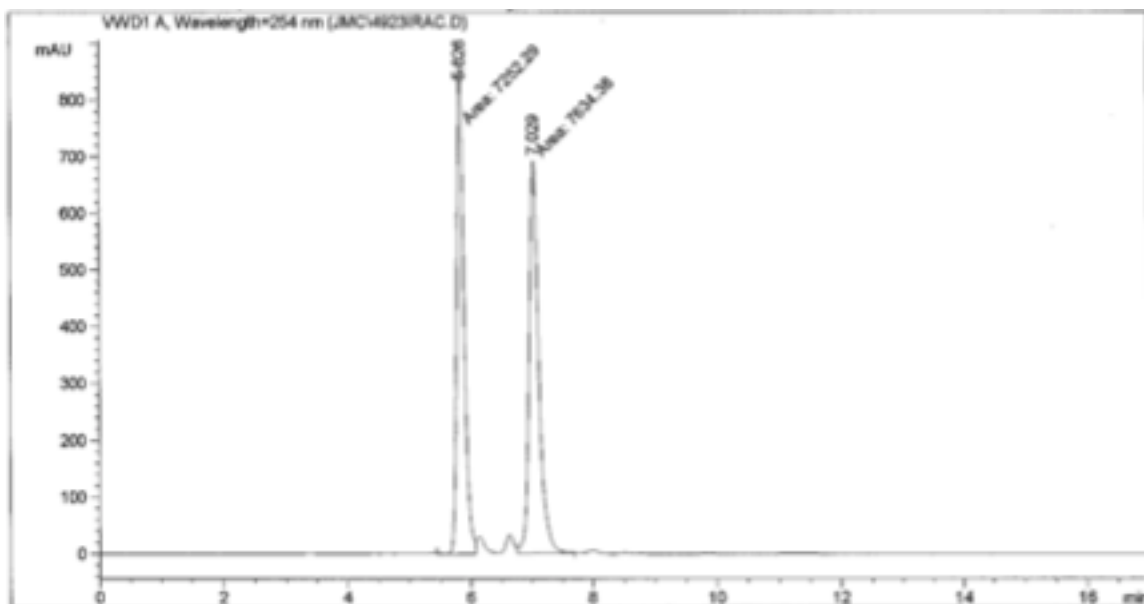
Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	8.529	VV	0.1804	1916.47498	163.50797	13.4865
2	8.881	VV	0.1936	1.22938e4	956.88660	86.5135



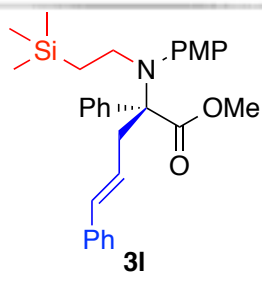
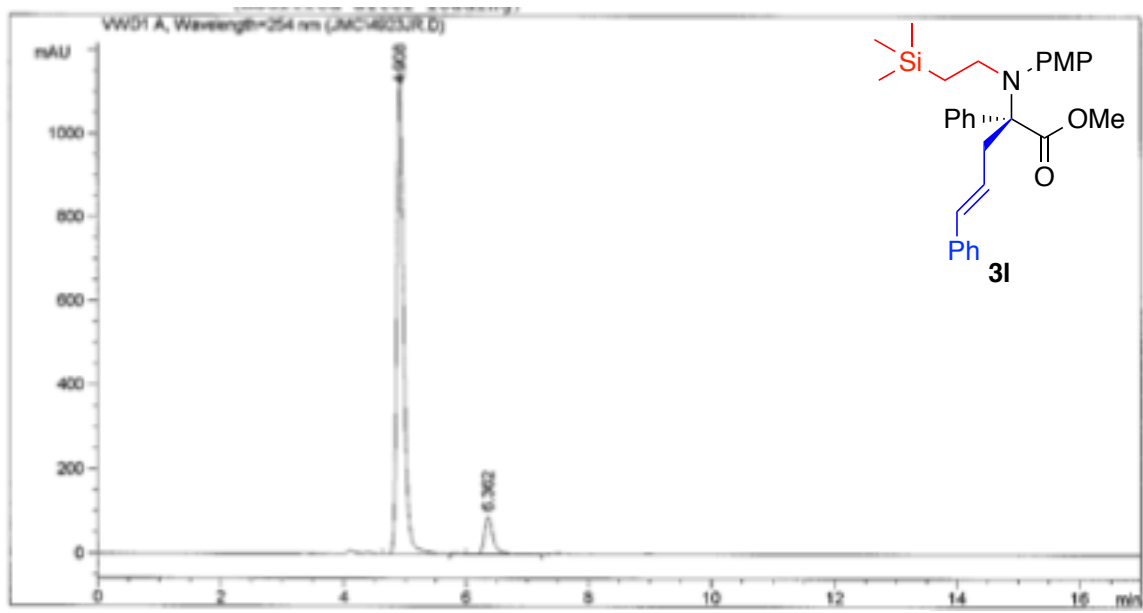
Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	8.557	MF	0.2149	7267.17090	563.56427	46.7133
2	8.913	MF	0.2242	8289.80762	616.21008	53.2867



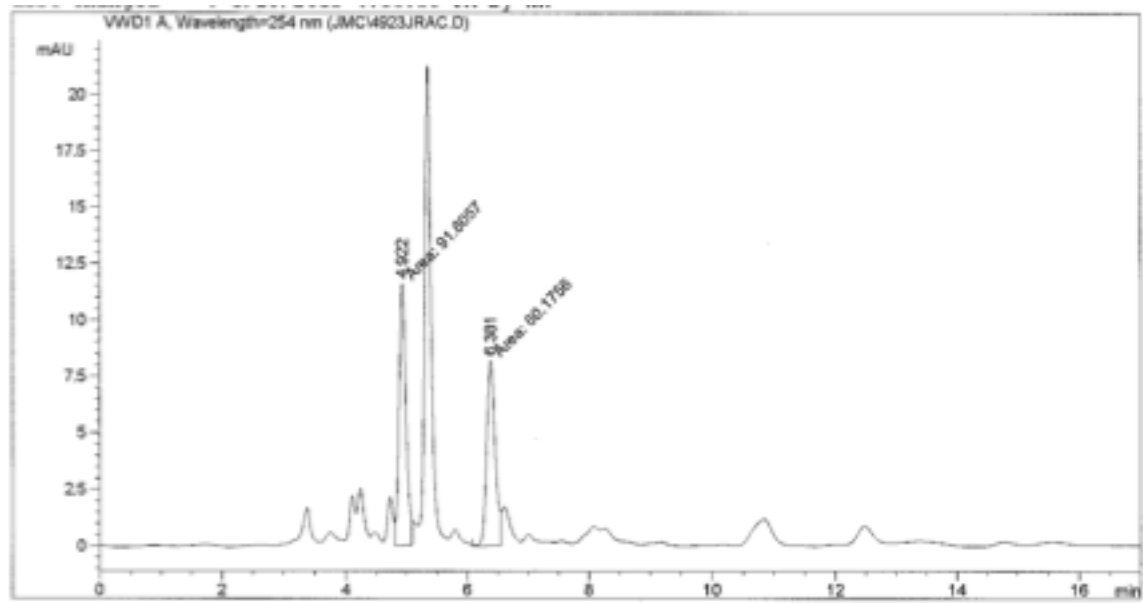
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	5.779	VV	0.1335	5534.55566	95.7266	636.15051
2	6.983	VV	0.1803	247.06935	4.2734	18.79782



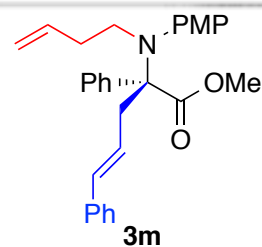
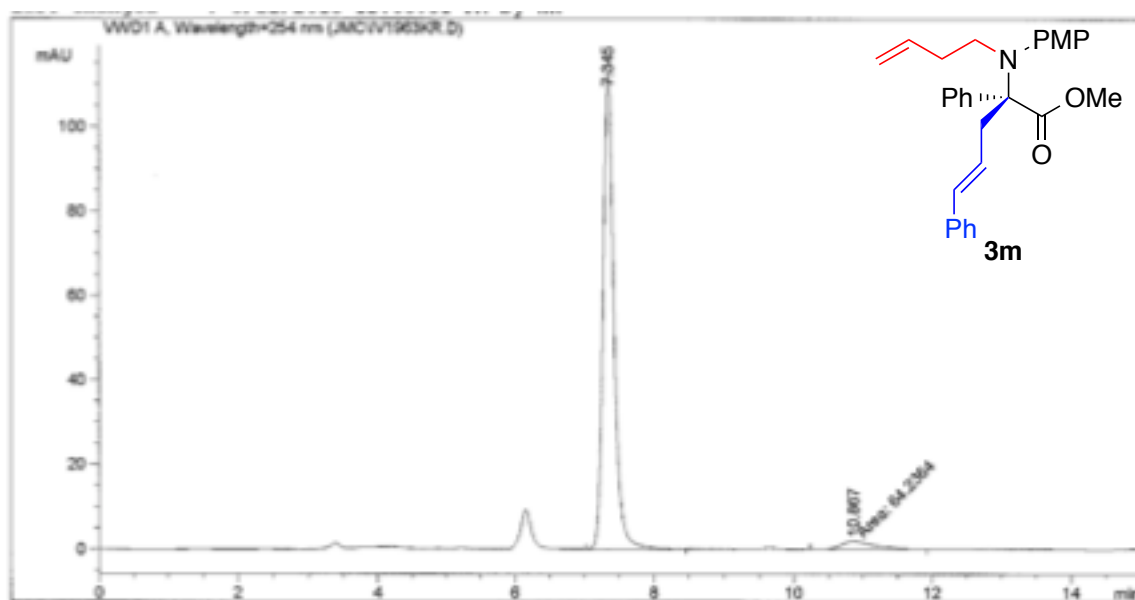
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	5.826	MF	0.1396	7252.29297	48.7168	865.64648
2	7.029	FM	0.1837	7634.35547	51.2832	692.02214



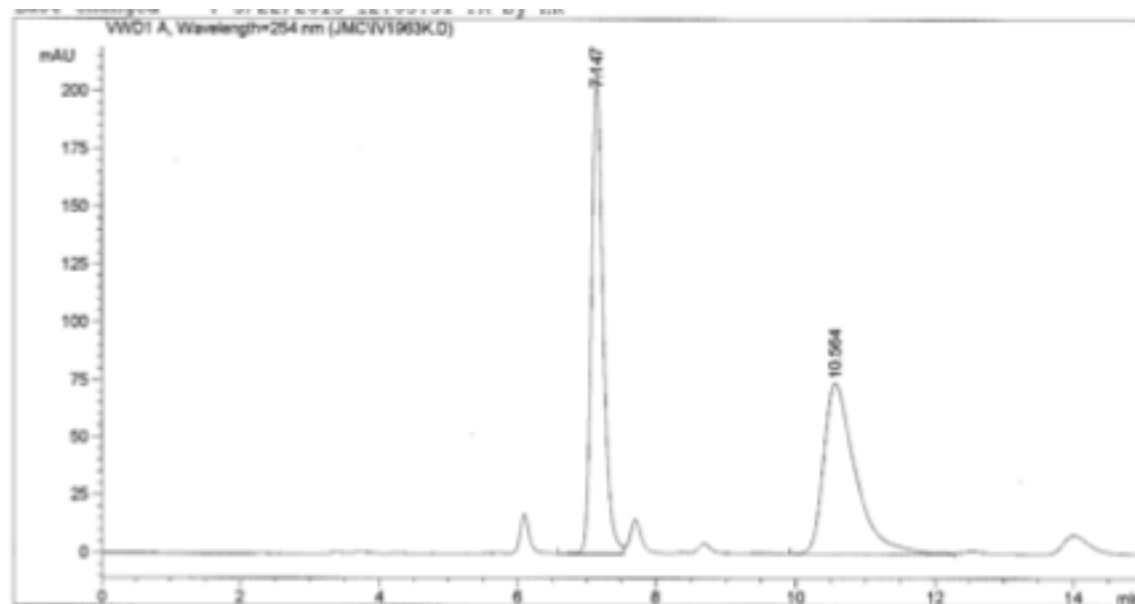
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Height [mAU]	Area %
1	4.908	VV	0.1162	8926.06543	1157.04175	90.7419
2	6.362	VV	0.1503	910.69373	89.83418	9.2581



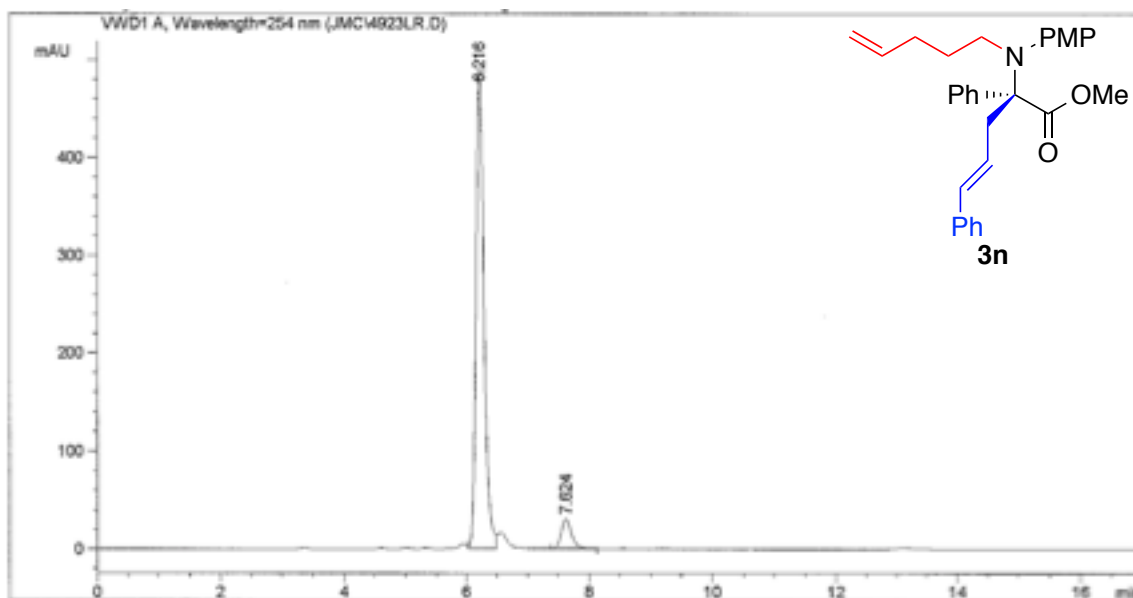
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Height [mAU]	Area %
1	4.922	MF	0.1317	91.80573	11.61616	53.3812
2	6.381	MF	0.1626	80.17558	8.21881	46.6188



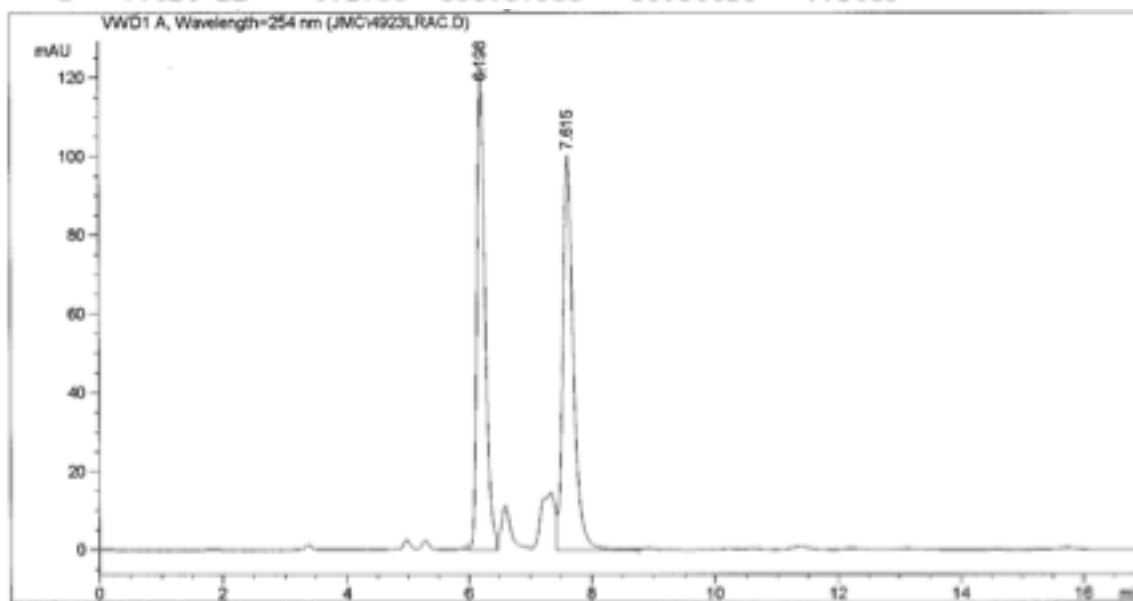
Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	7.345	BB	0.1665	1250.30359	113.41366	95.1134
2	10.867	MM	0.5677	64.23636	1.88575	4.8866



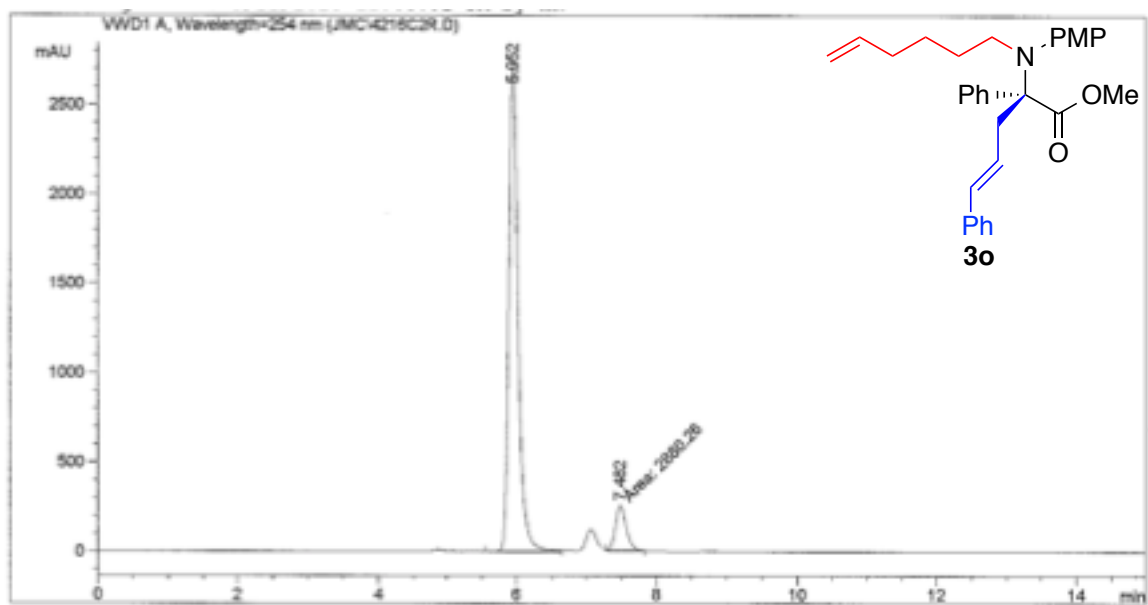
Peak #	RetTime [min]	Type	Width [min]	Area mAU *s	Height [mAU]	Area %
1	7.147	VV	0.1736	2405.96509	208.96895	50.1774
2	10.564	VV	0.4710	2388.95190	74.33871	49.8226



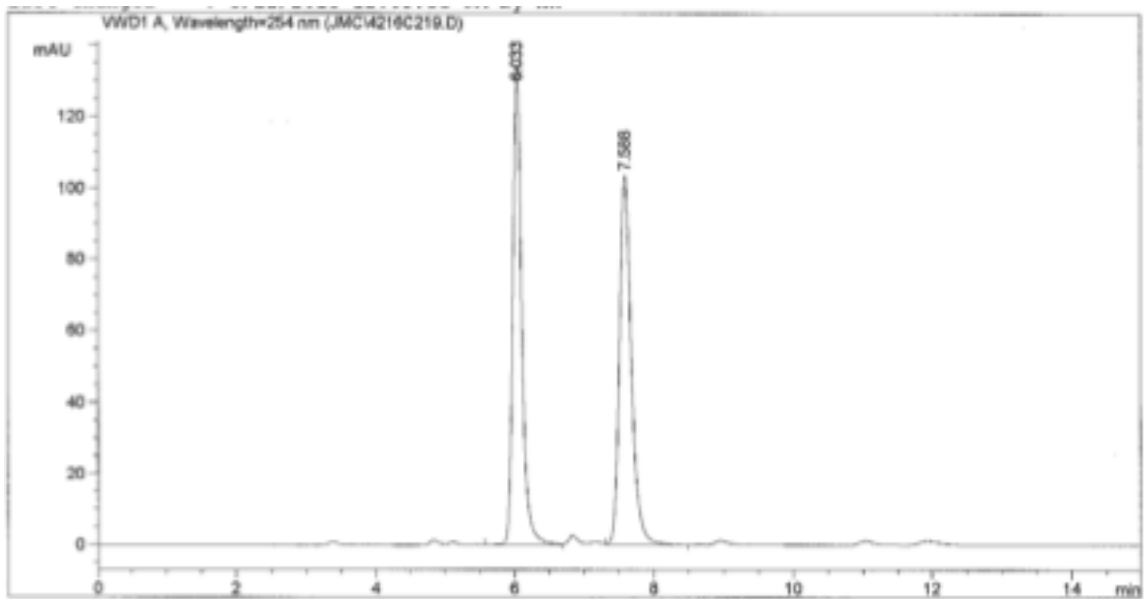
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	6.216	VV	0.1374	4459.02783	92.6531	493.72812
2	7.624	BB	0.1758	353.57953	7.3469	30.54416



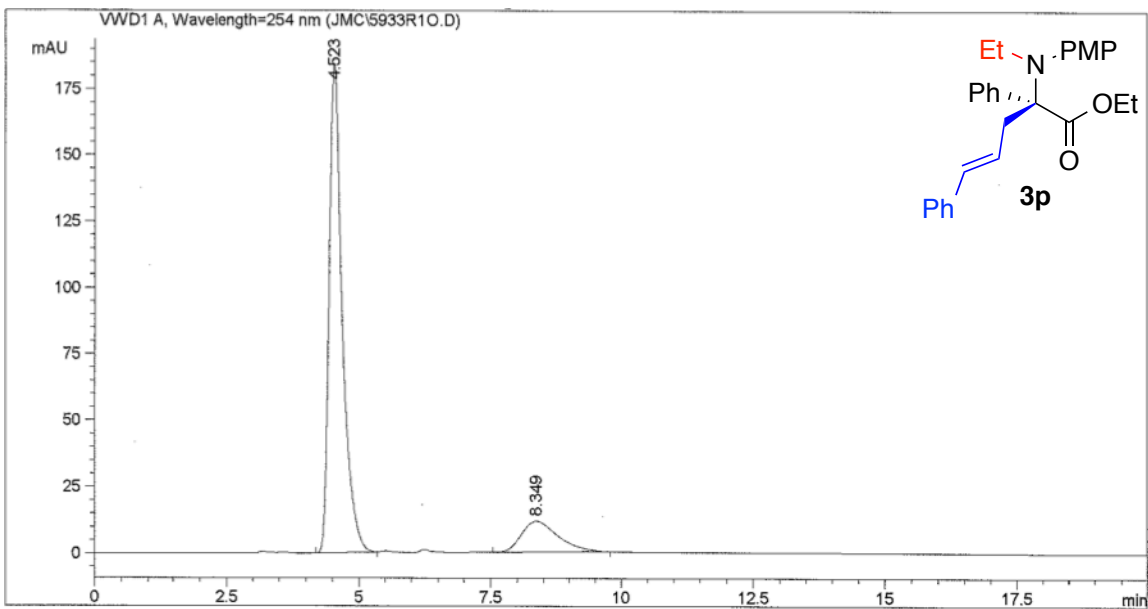
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area %	Height [mAU]
1	6.198	VV	0.1391	1129.90991	48.3108	123.10315
2	7.615	VV	0.1813	1208.92627	51.6892	100.34201



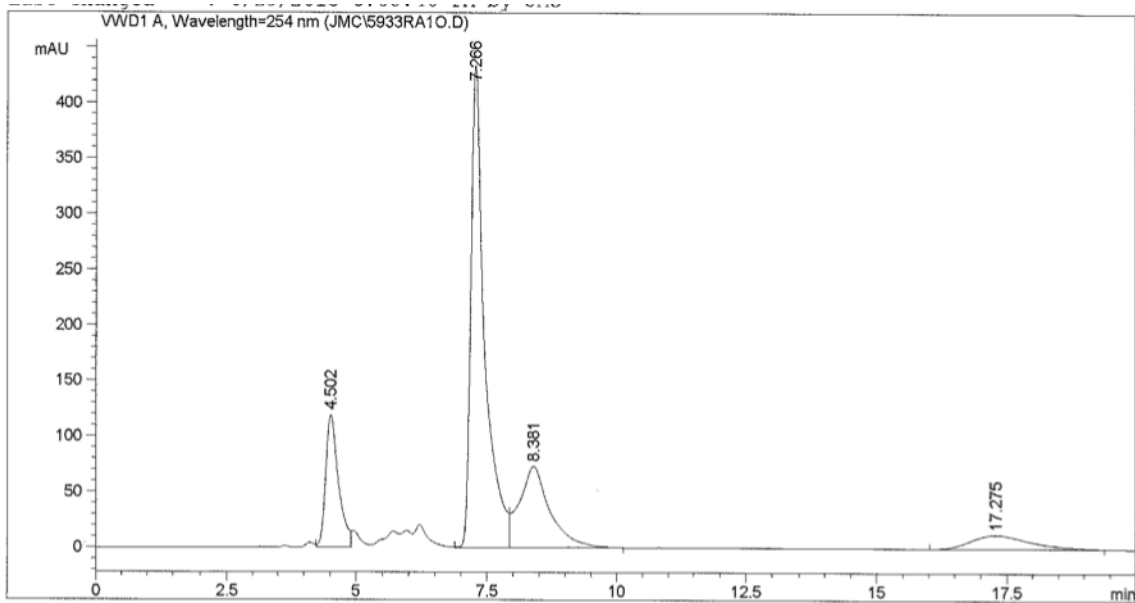
Peak #	RetTime [min]	Type	Width [min]	Area mAU	*s	Height [mAU]	Area %
1	5.952	VV	0.1444	2.54457e4		2711.85498	89.8317
2	7.482	FM	0.1881	2880.25732		255.14885	10.1683



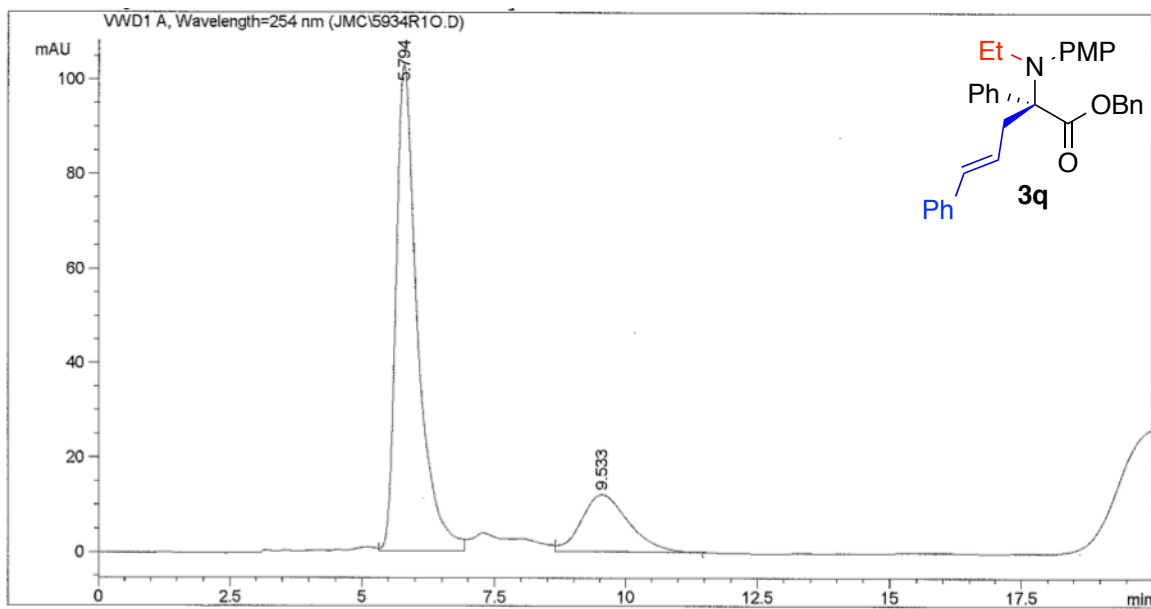
Peak #	RetTime [min]	Type	Width [min]	Area mAU	*s	Height [mAU]	Area %
1	6.033	VV	0.1360	1214.39587		134.45268	50.1560
2	7.588	VV	0.1766	1206.84045		103.69136	49.8440



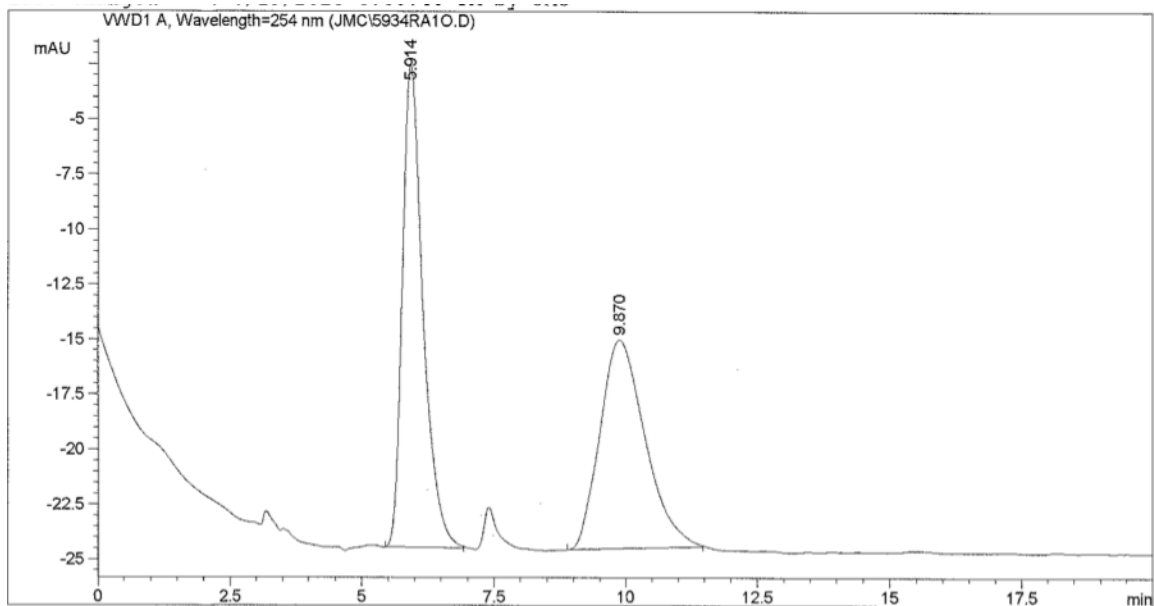
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Height [mAU]	Area %
1	4.523	BB	0.2535	3156.64819	184.45398	84.4770
2	8.349	PB	0.7349	580.04828	11.71511	15.5230



Peak #	RetTime [min]	Type	Width [min]	Area mAU	Height [mAU]	Area %
1	4.502	VV	0.2570	2056.02686	118.94724	14.6184
2	7.266	BV	0.2642	8045.12988	434.20255	57.2012
3	8.381	VB	0.5615	2964.00098	72.93364	21.0742
4	17.275	BB	1.1464	999.46112	12.56507	7.1062



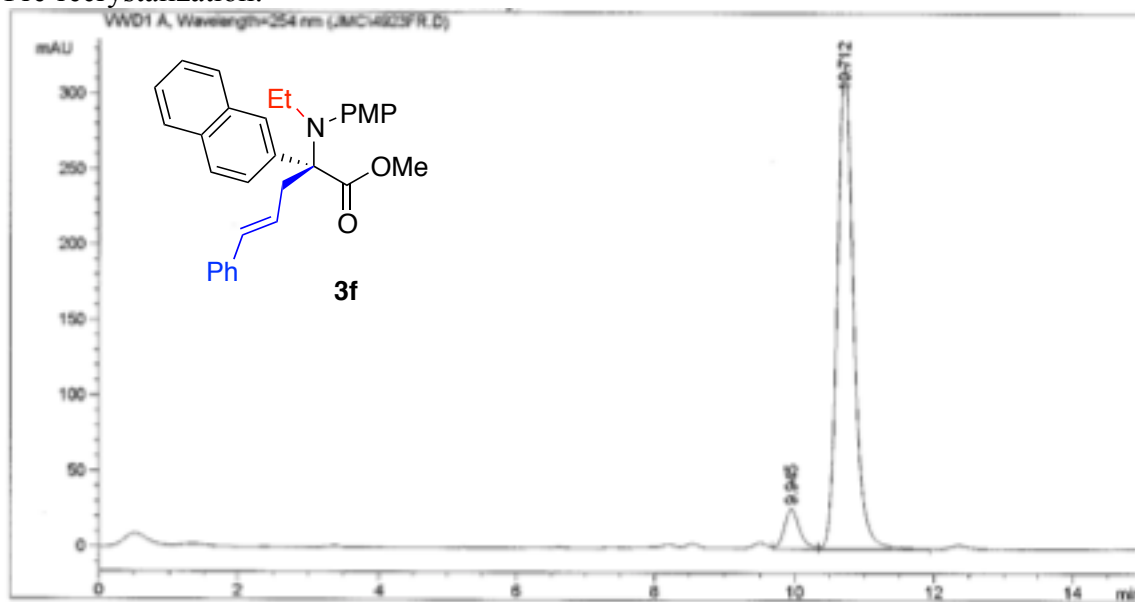
Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	5.794	VB	0.4146	2884.59131		102.82536	78.8775
2	9.533	VB	0.9499	772.46008		12.12699	21.1225



Peak #	RetTime [min]	Type	Width [min]	Area mAU	Area *s	Height [mAU]	Area %
1	5.914	PB	0.4099	596.24884		21.96358	50.8509
2	9.870	BB	0.8968	576.29413		9.50249	49.1491

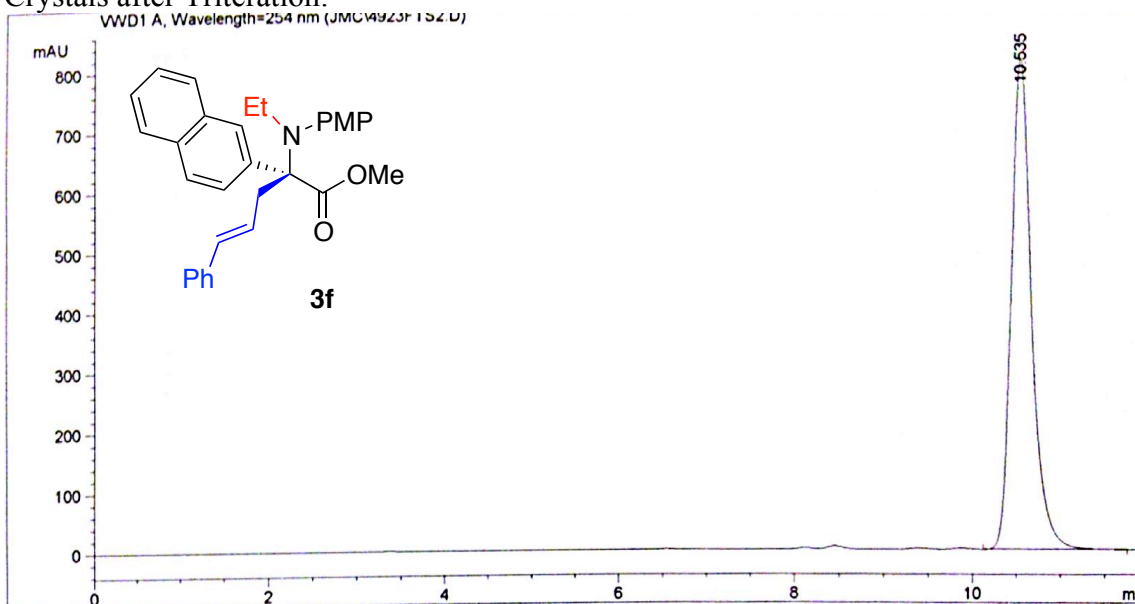
Enhancement of enantioenrichment of **3f**.

Pre-recrystallization:



Peak #	RetTime [min]	Type	Width [min]	Area mAU*s	Height [mAU]	Area %
1	9.945	VV	0.2324	397.46729	26.18261	7.1382
2	10.712	VV	0.2468	5170.67871	319.90131	92.8618

Crystals after Trituration:



Peak #	RetTime [min]	Type	Width [min]	Area mAU*s	Height [mAU]	Area %
1	10.535	VB	0.2425	1.31538e4	819.94324	100.0000