

Supporting Information

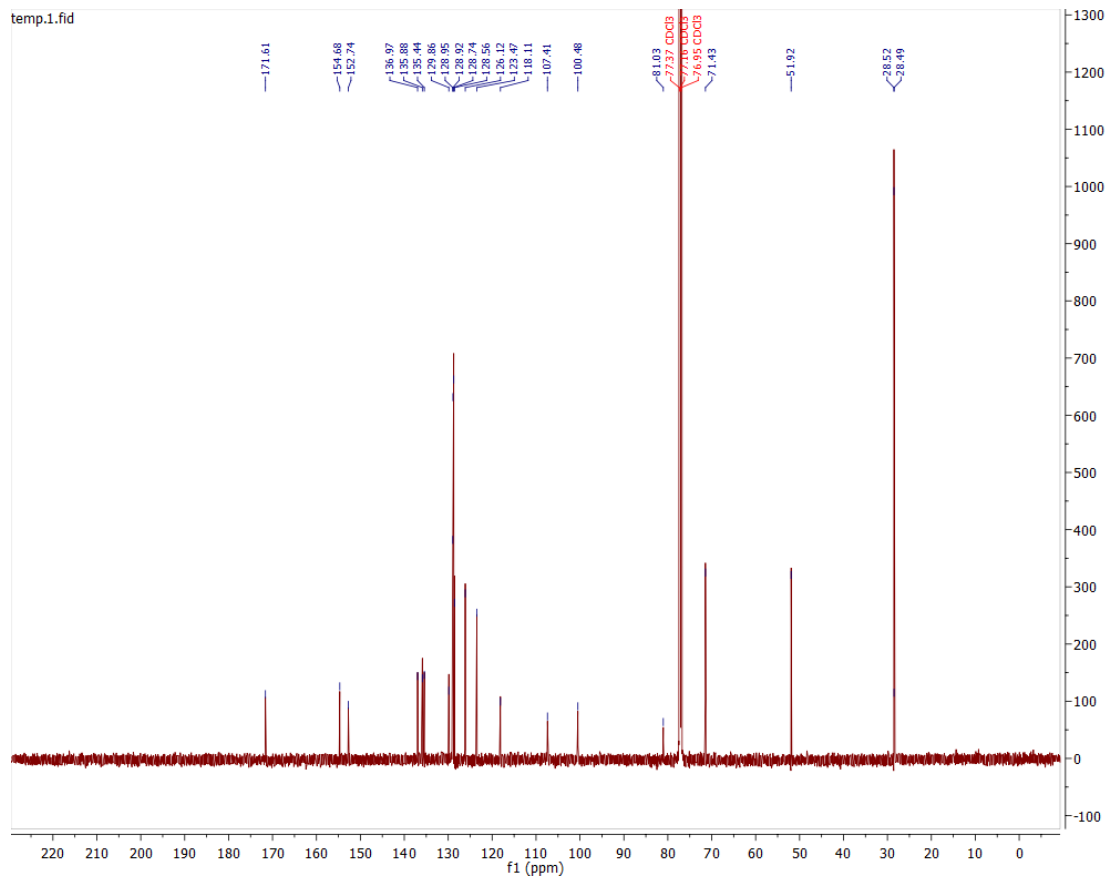
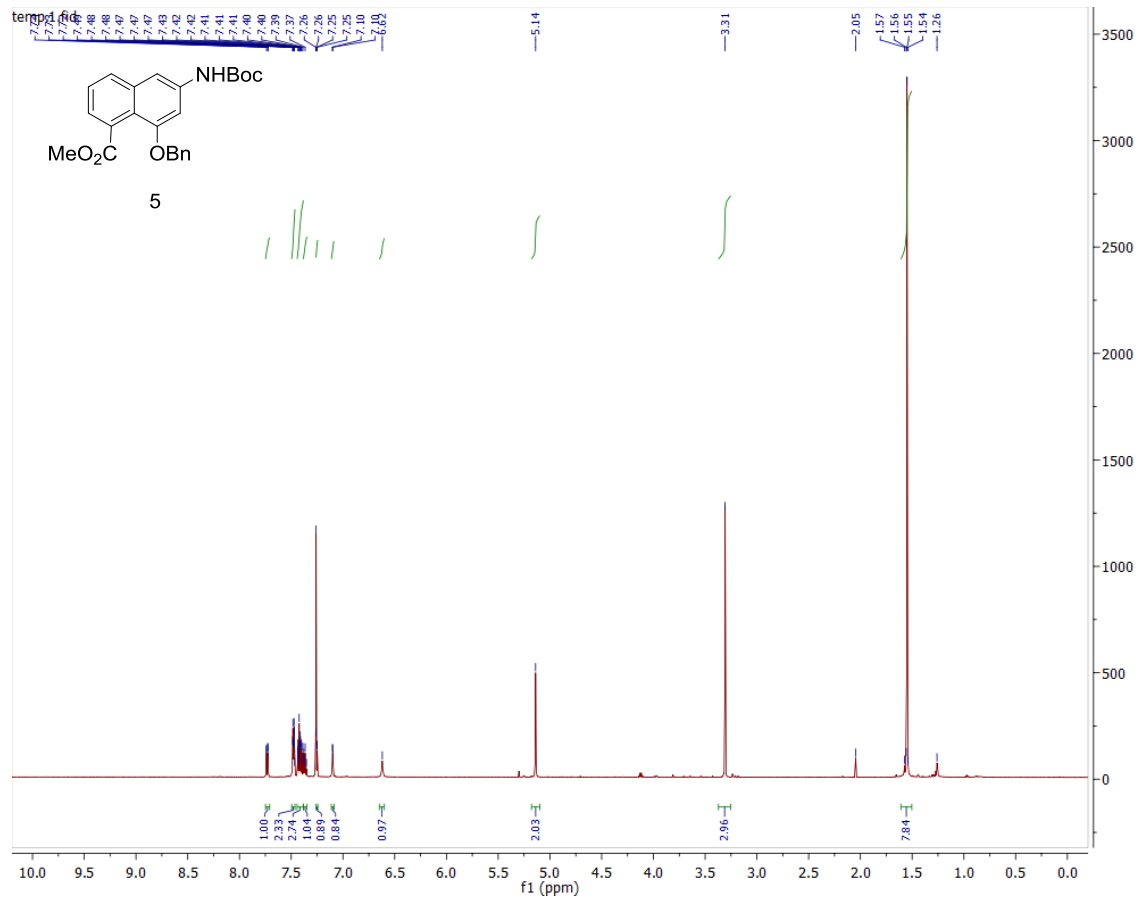
Asymmetric Synthesis of a CBI-Based Cyclic *N*-Acyl *O*-Amino Phenol Duocarmycin Prodrug

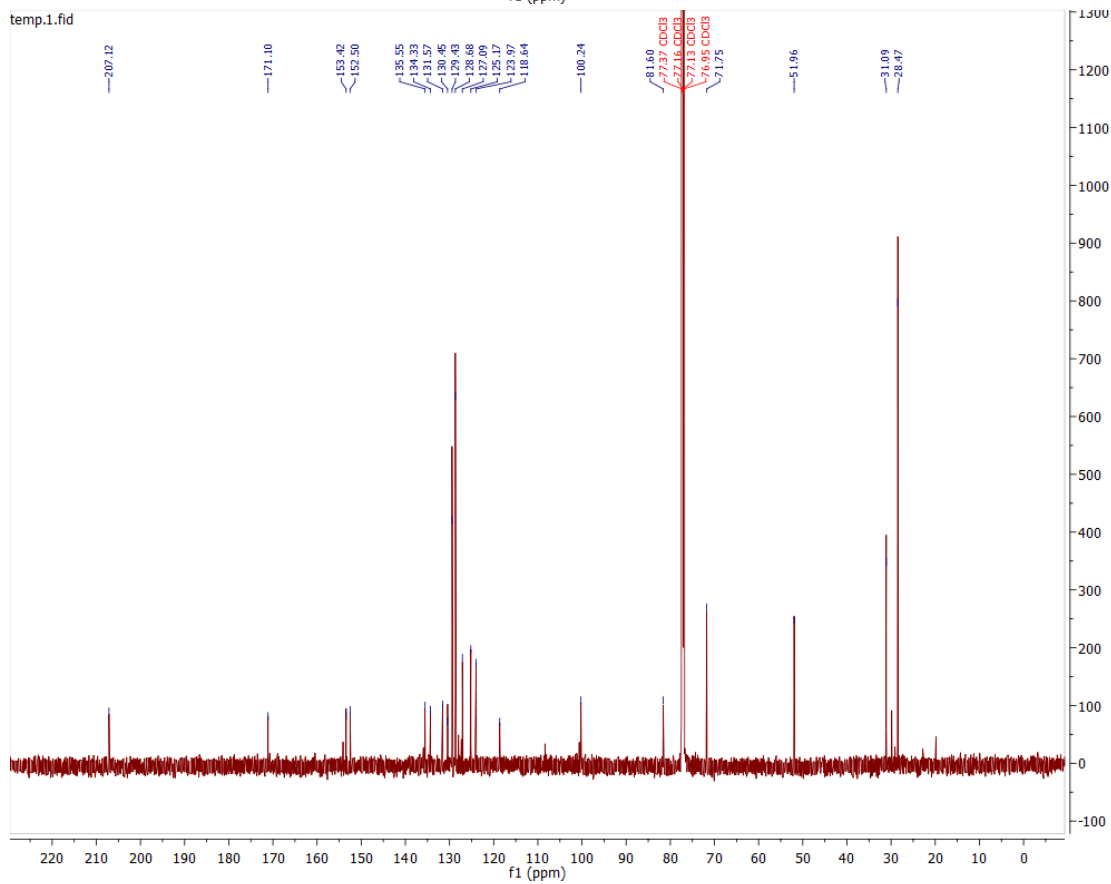
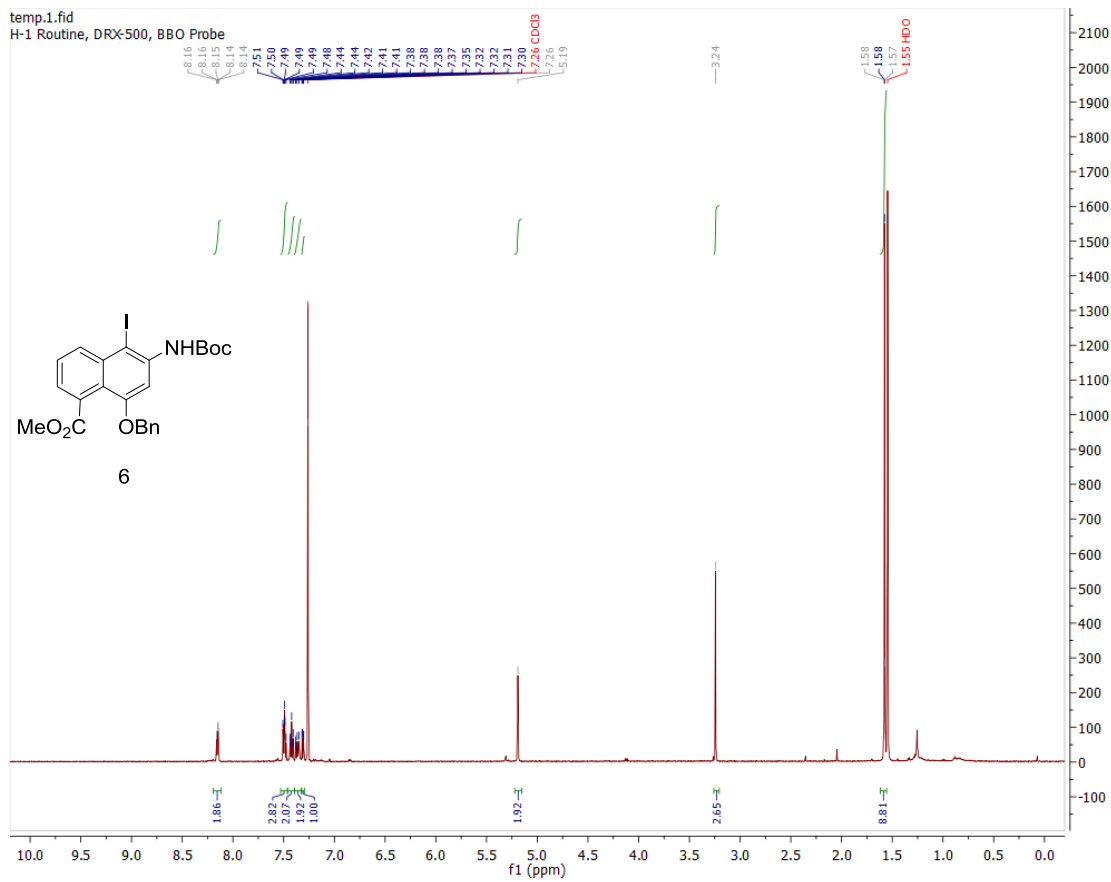
Mika Uematsu and Dale L. Boger*

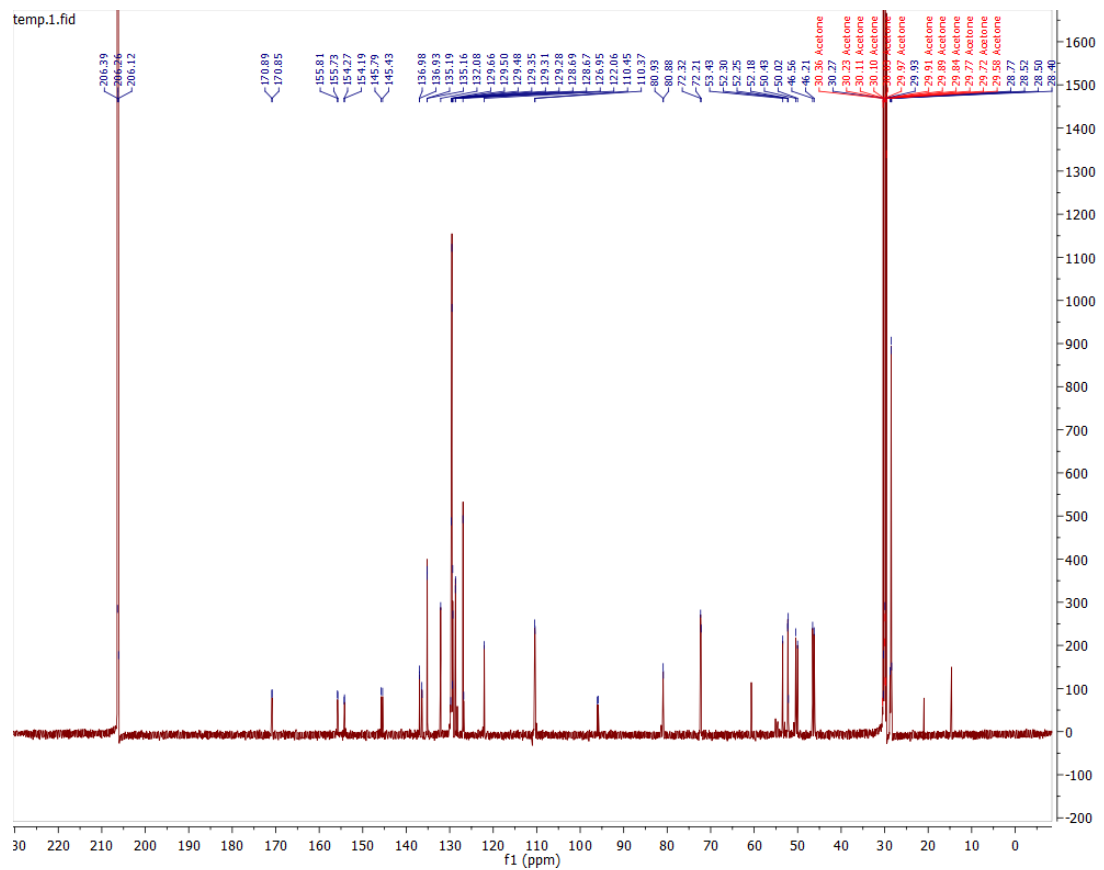
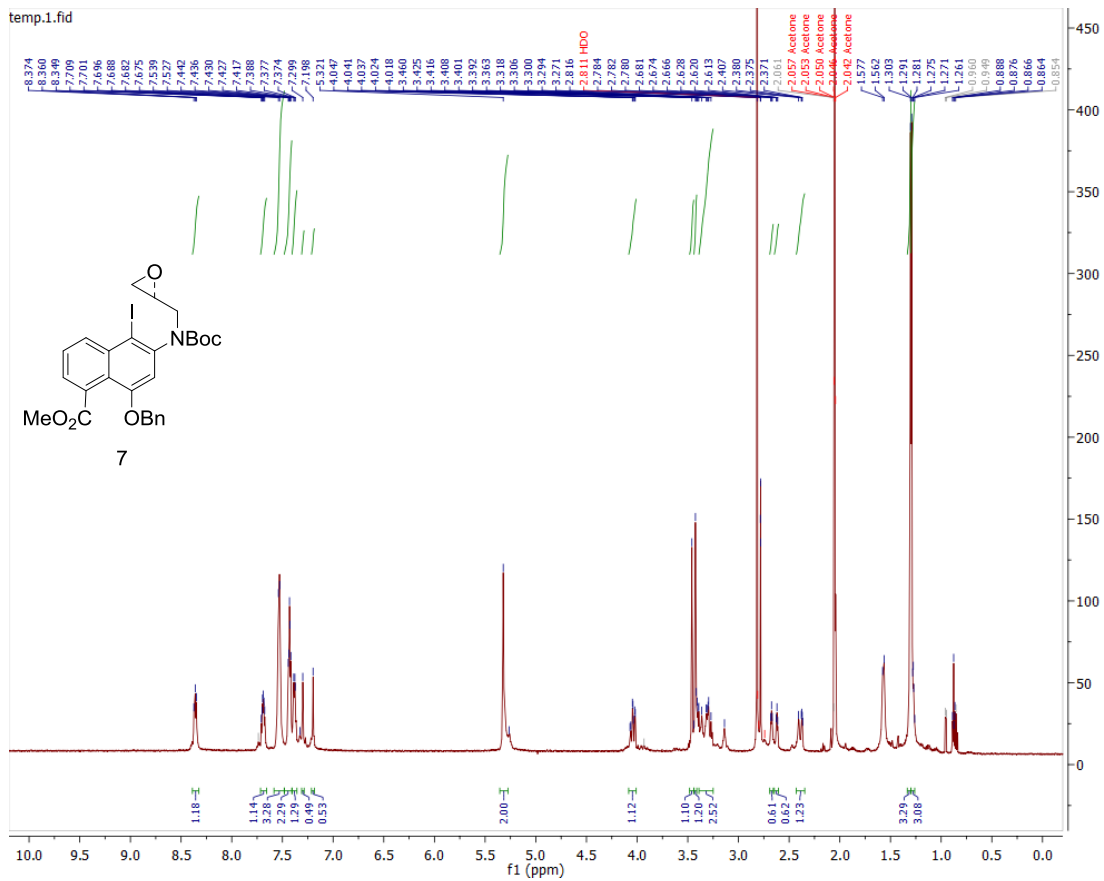
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92037, United States*

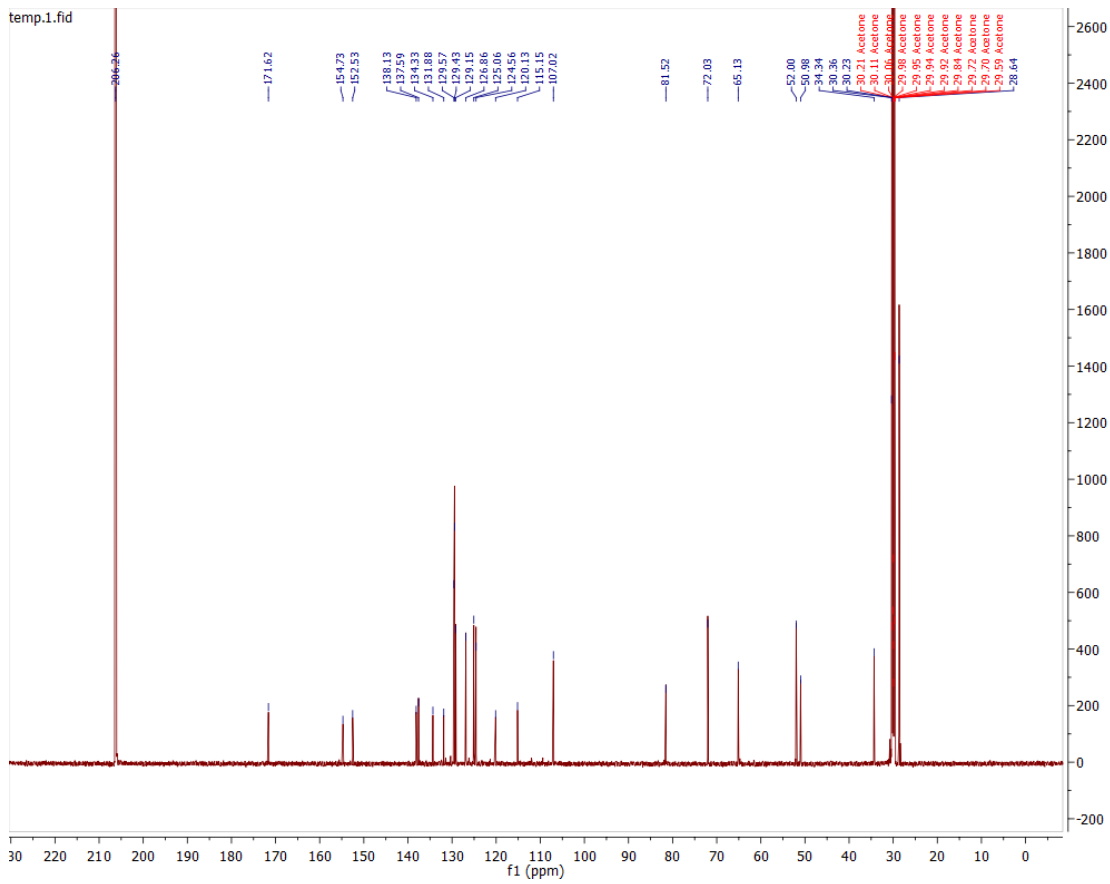
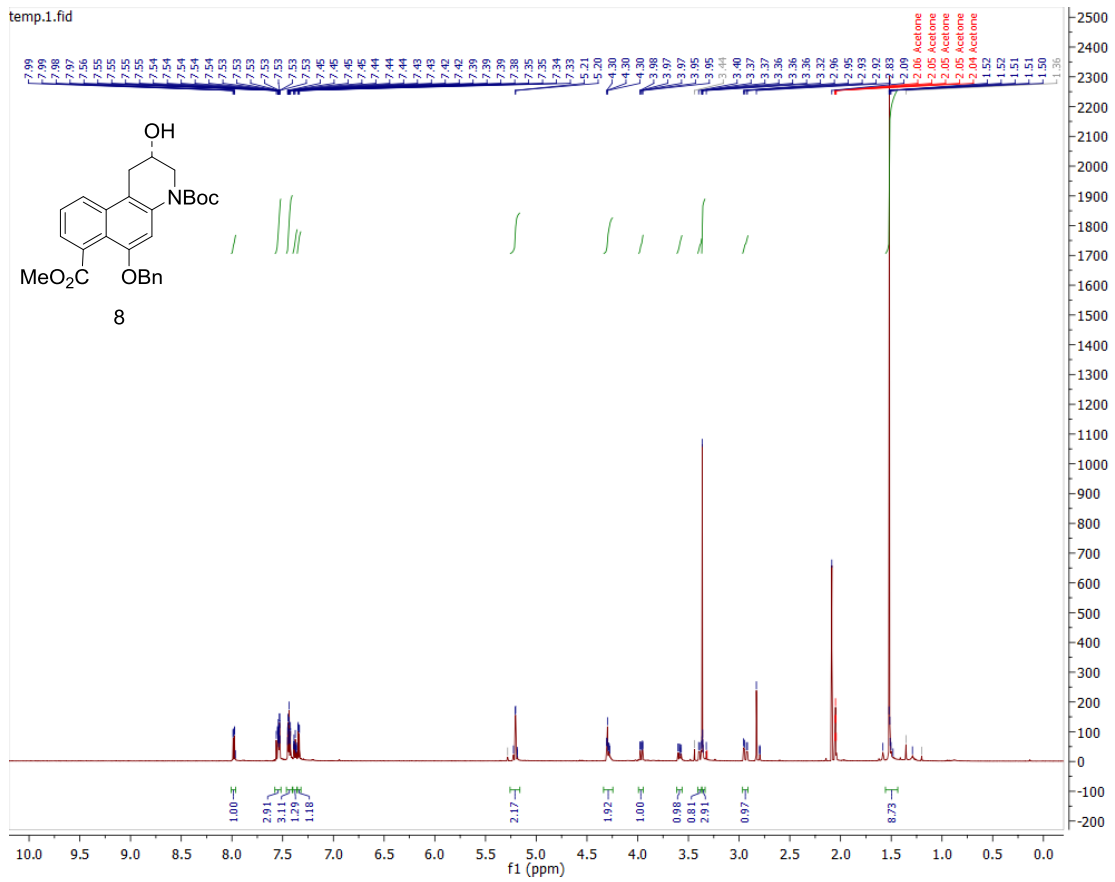
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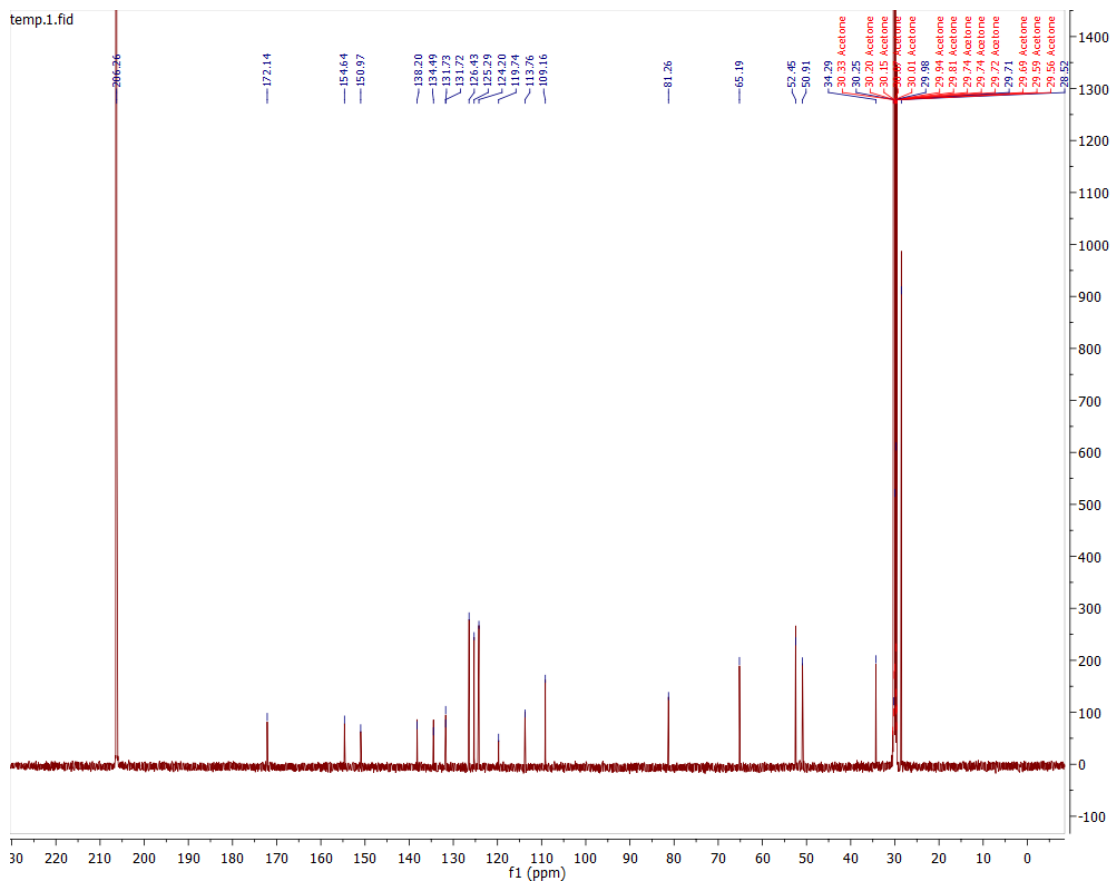
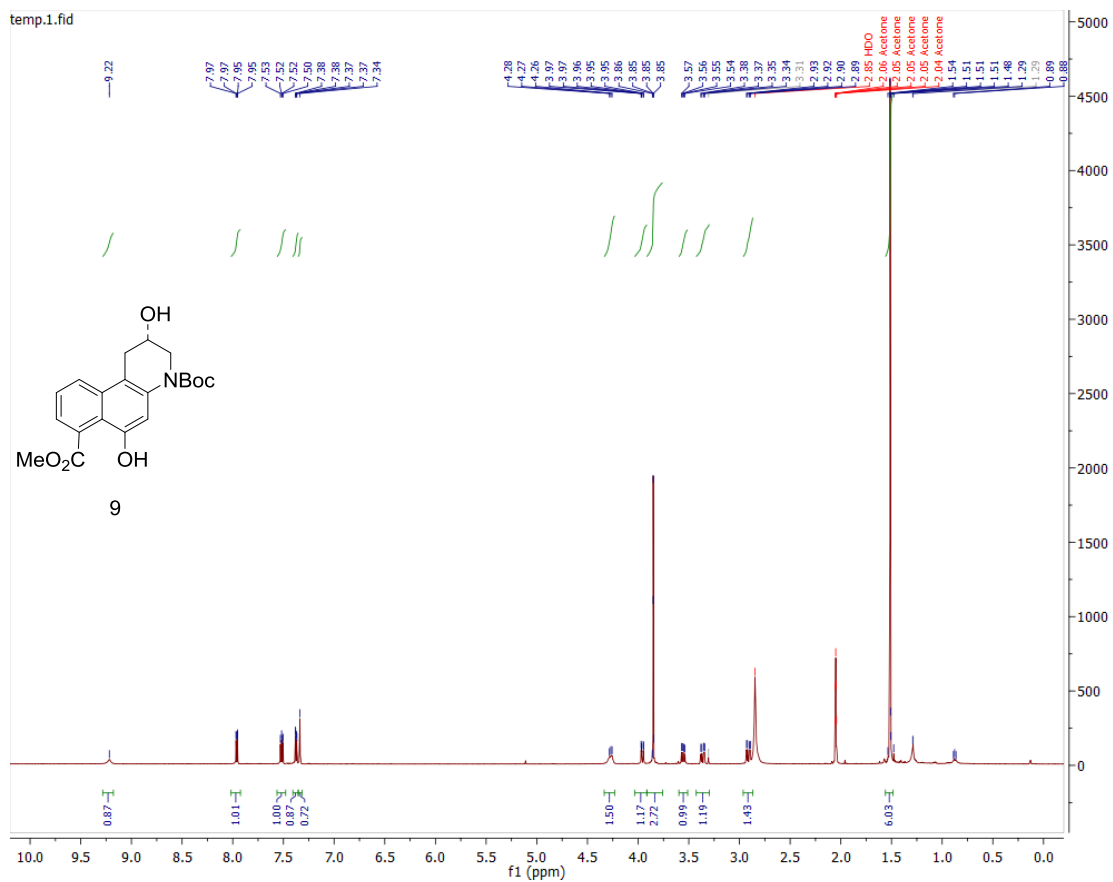
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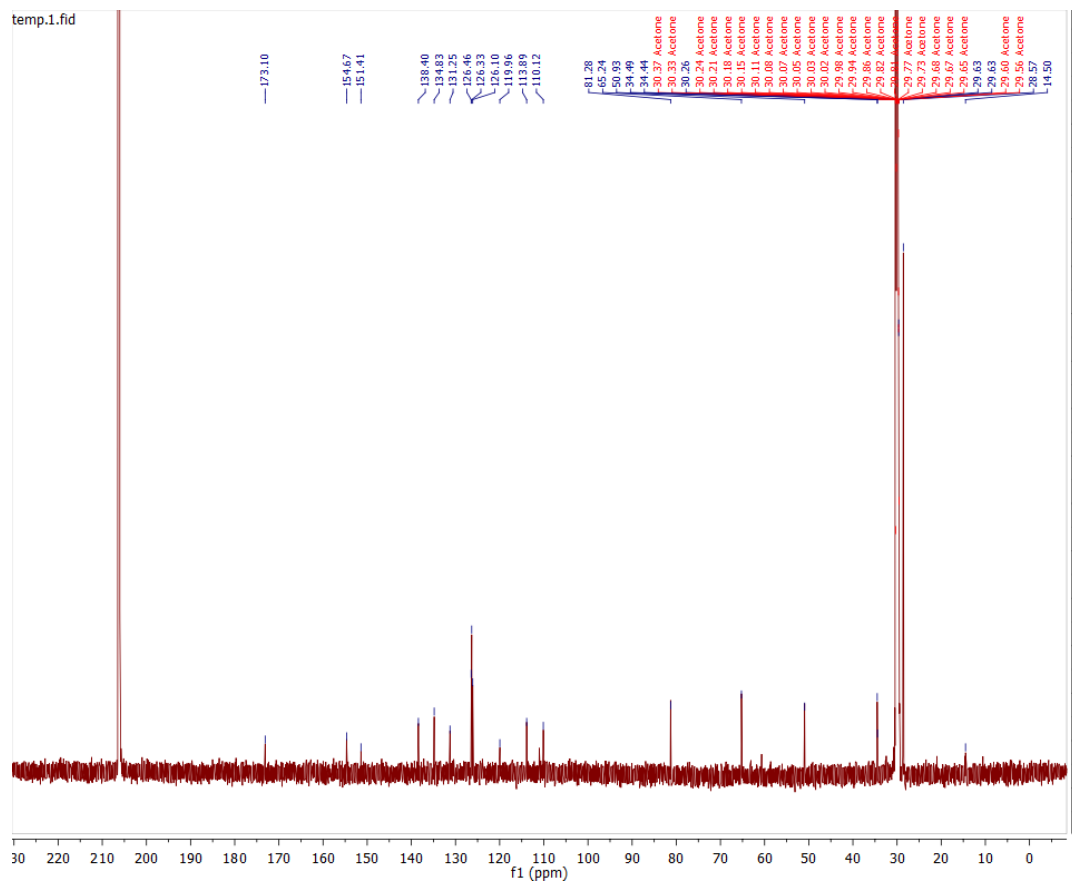
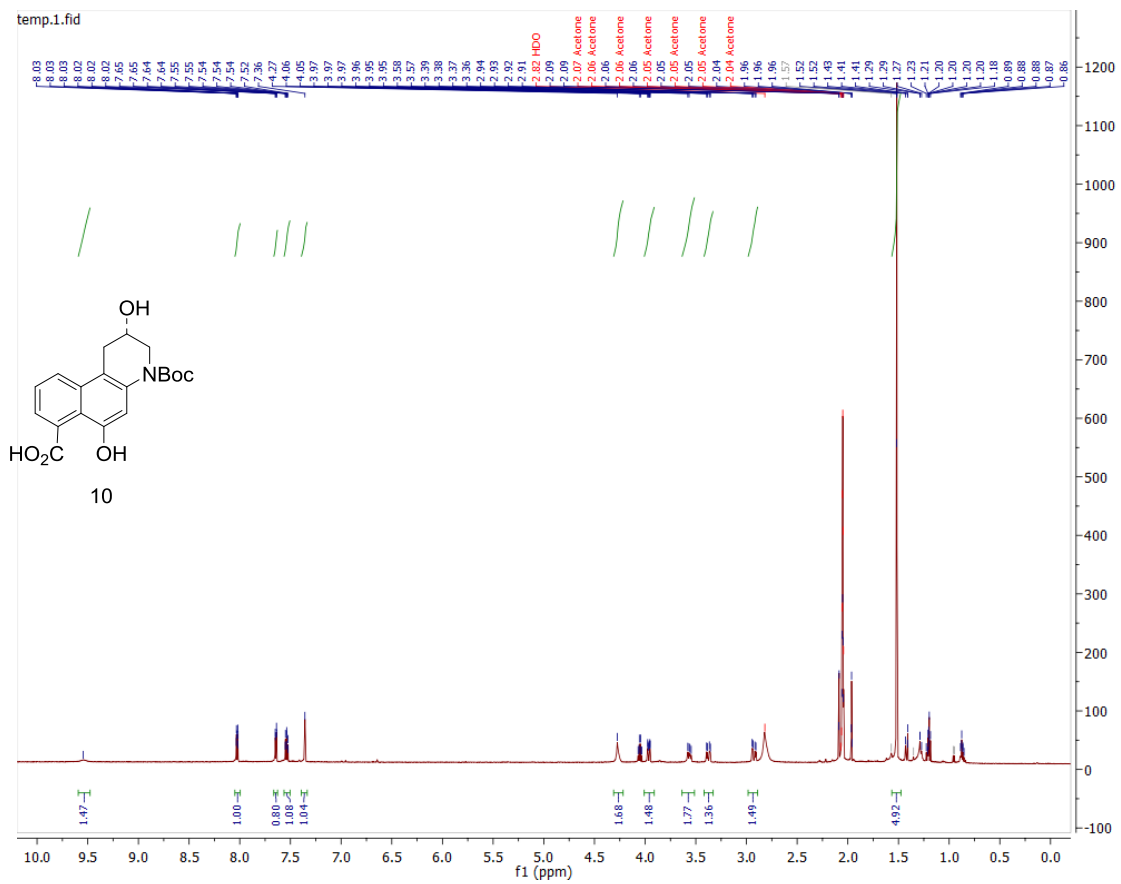


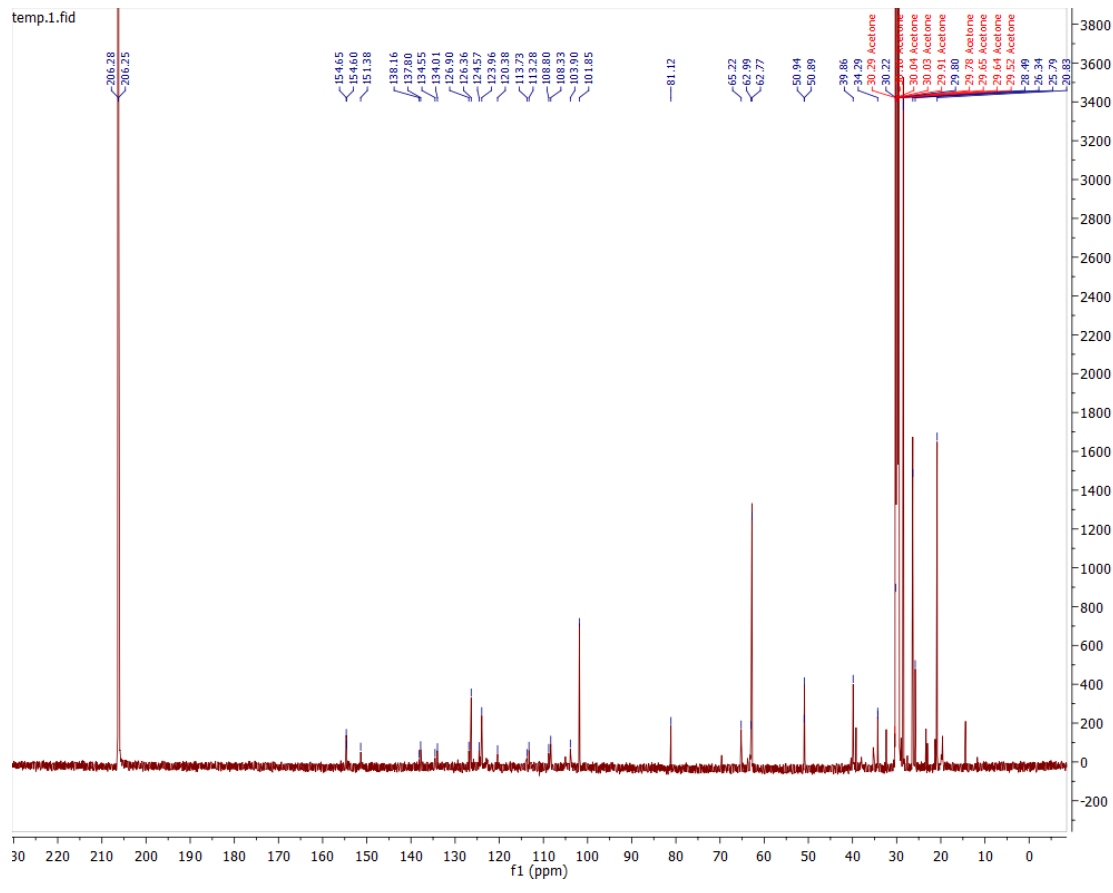
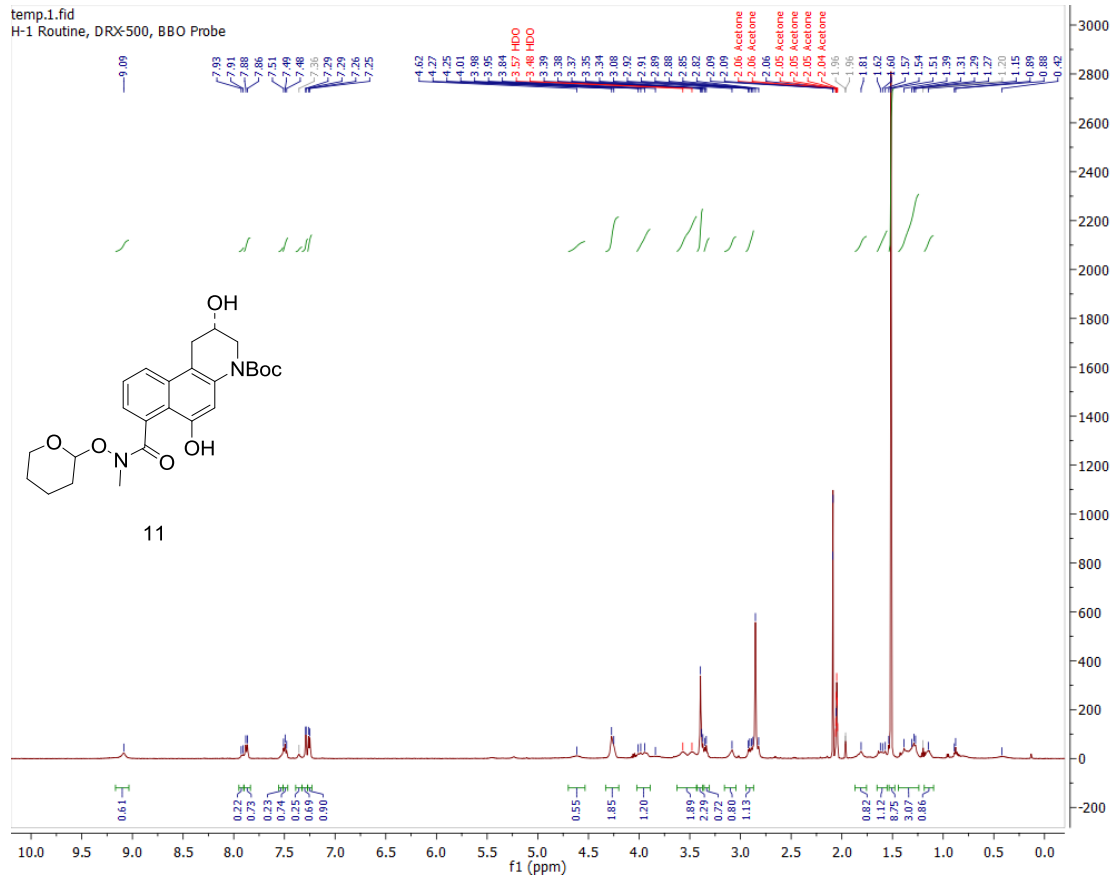


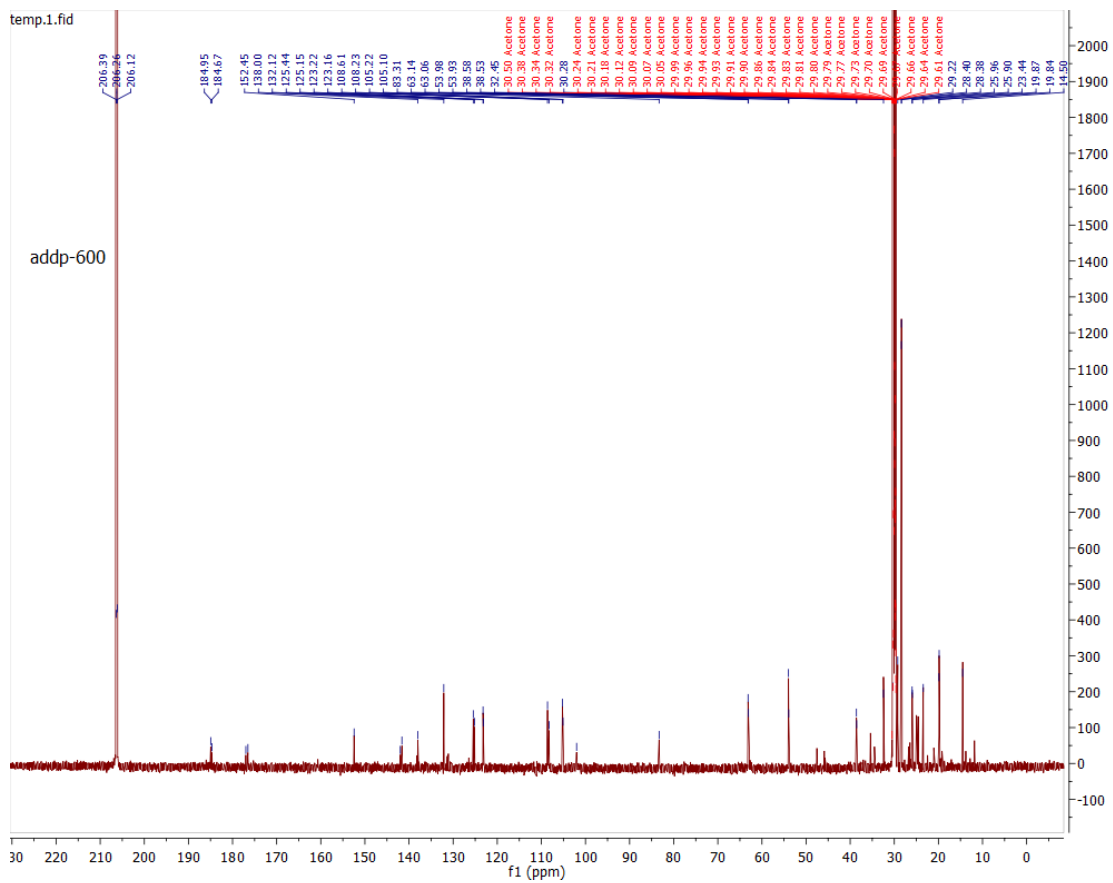
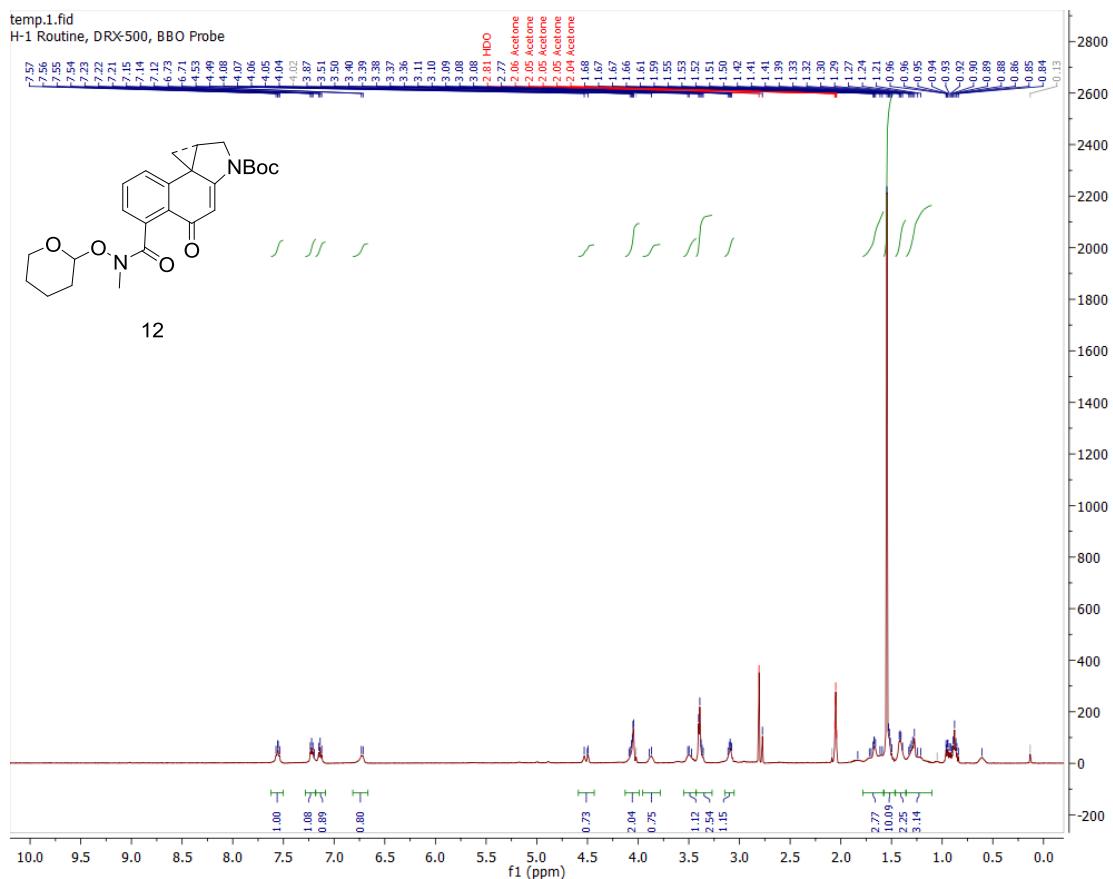


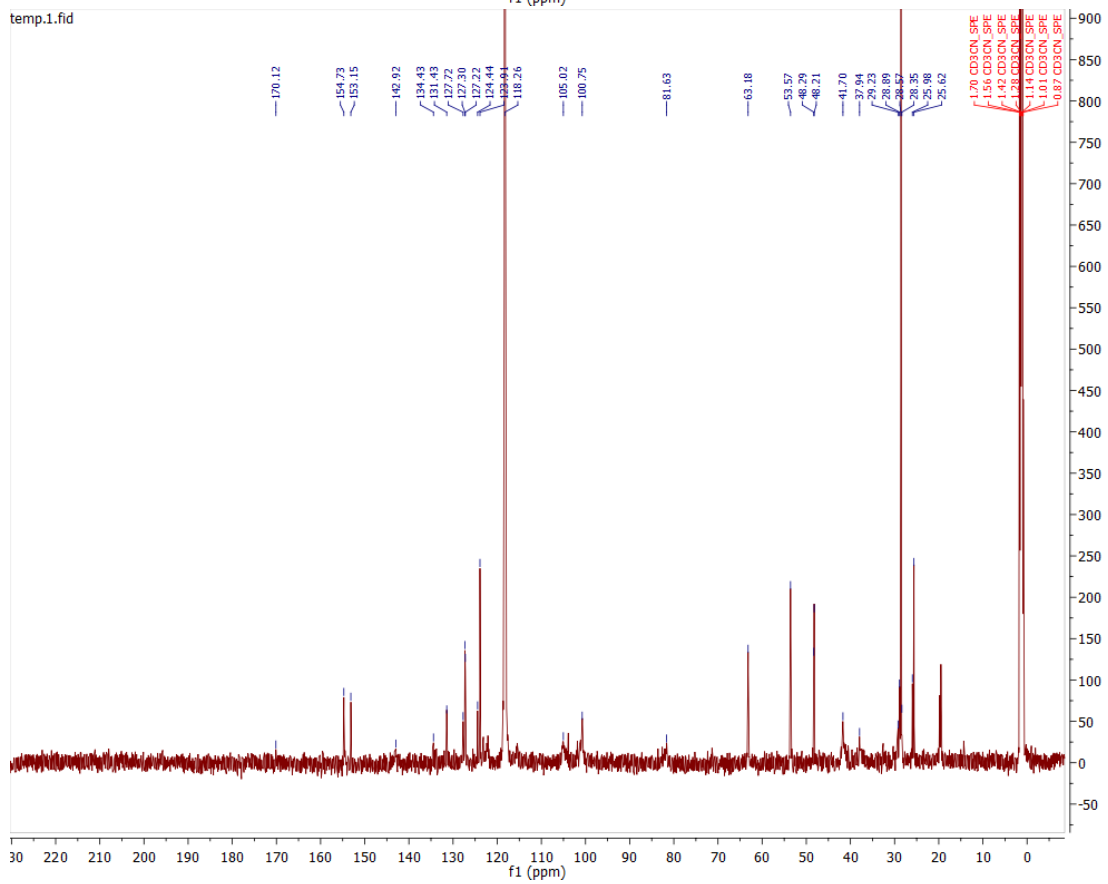
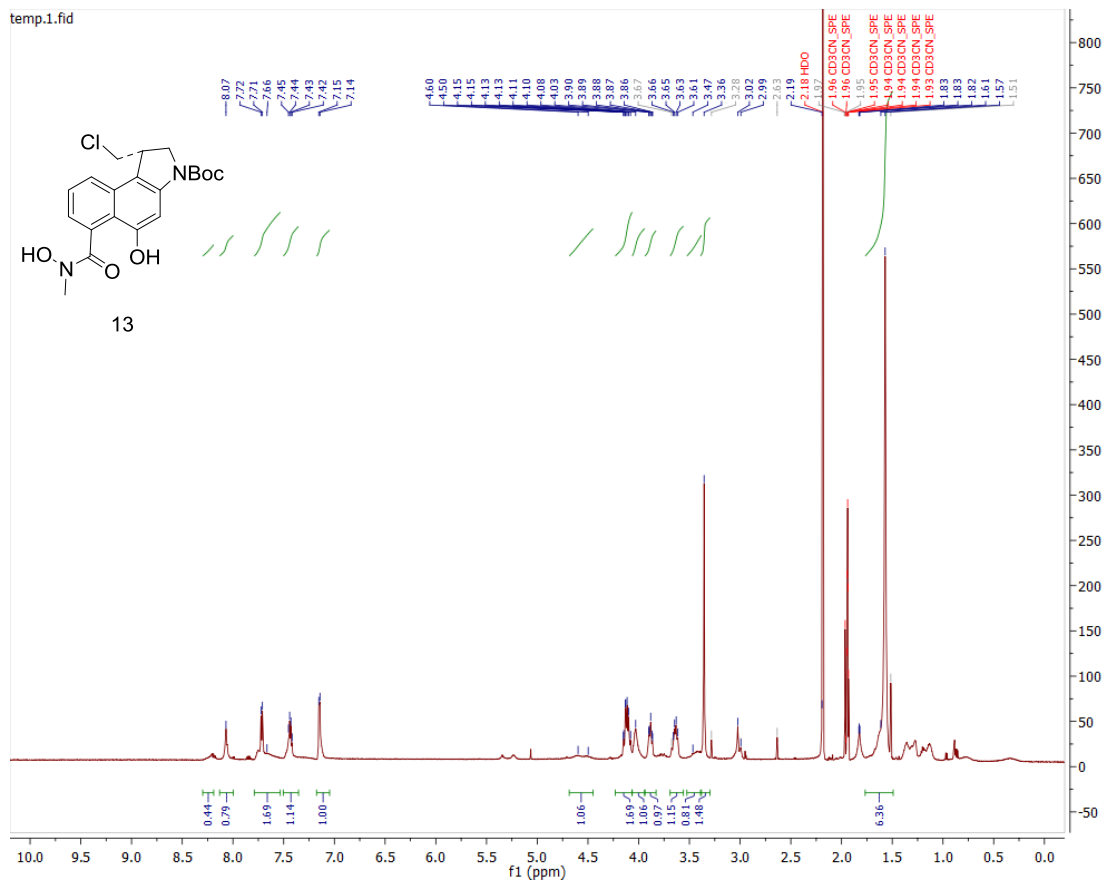


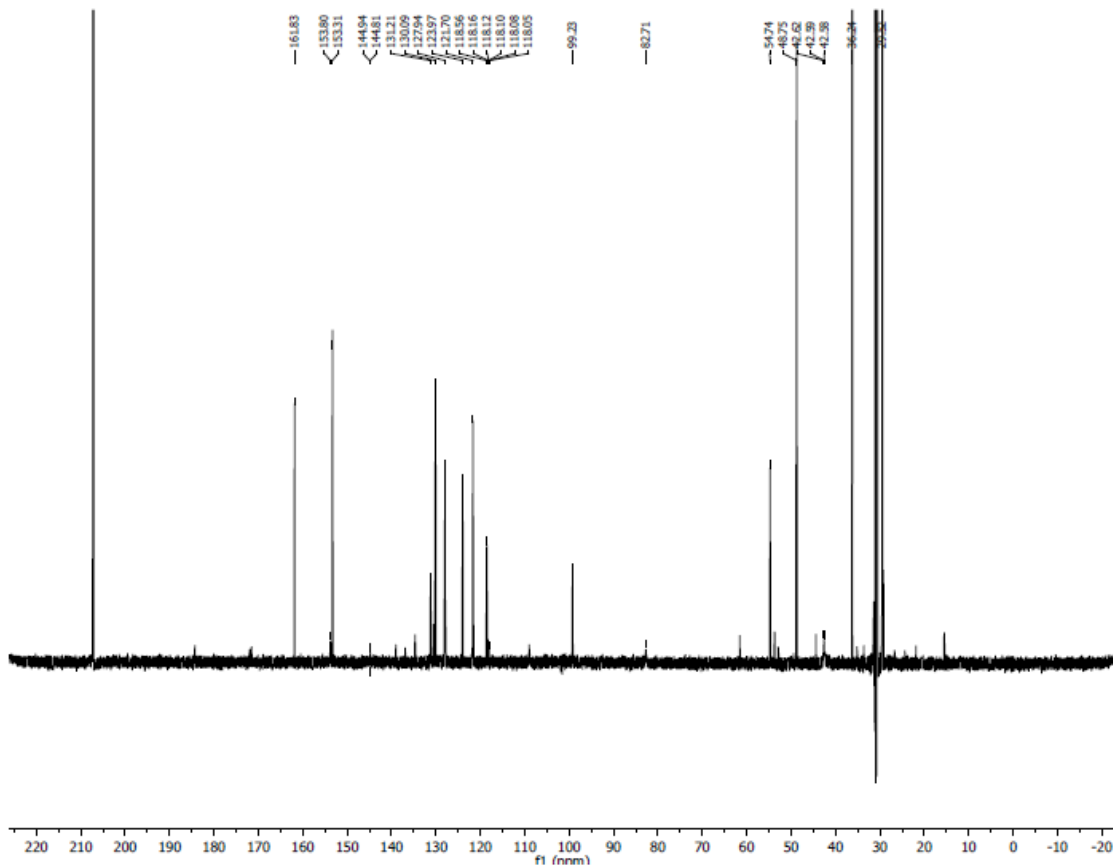
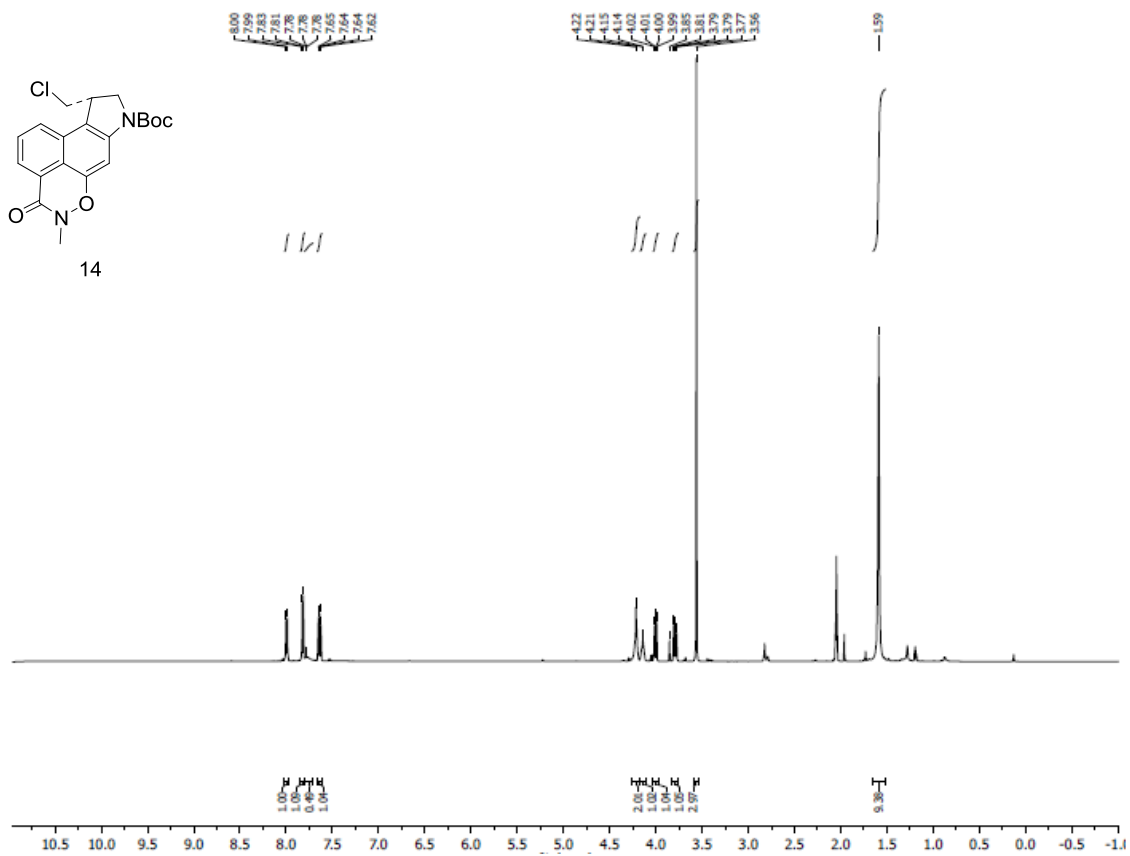


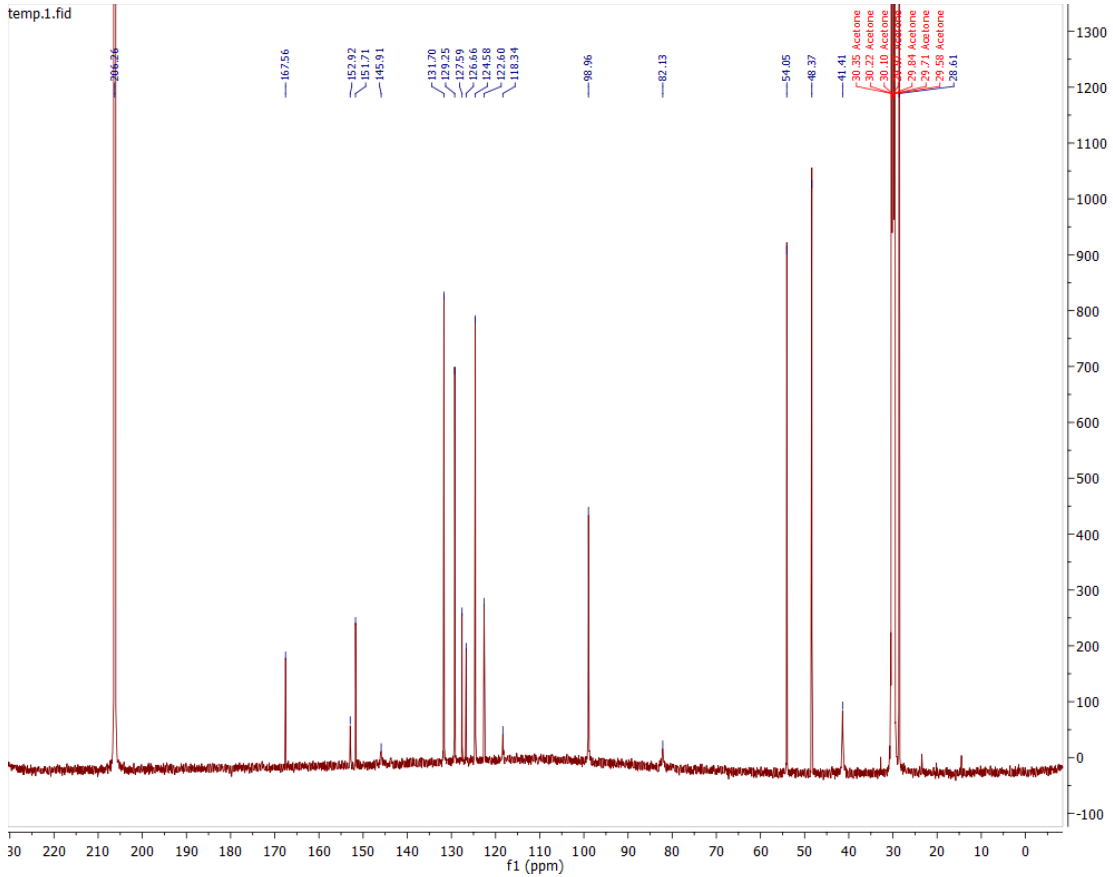
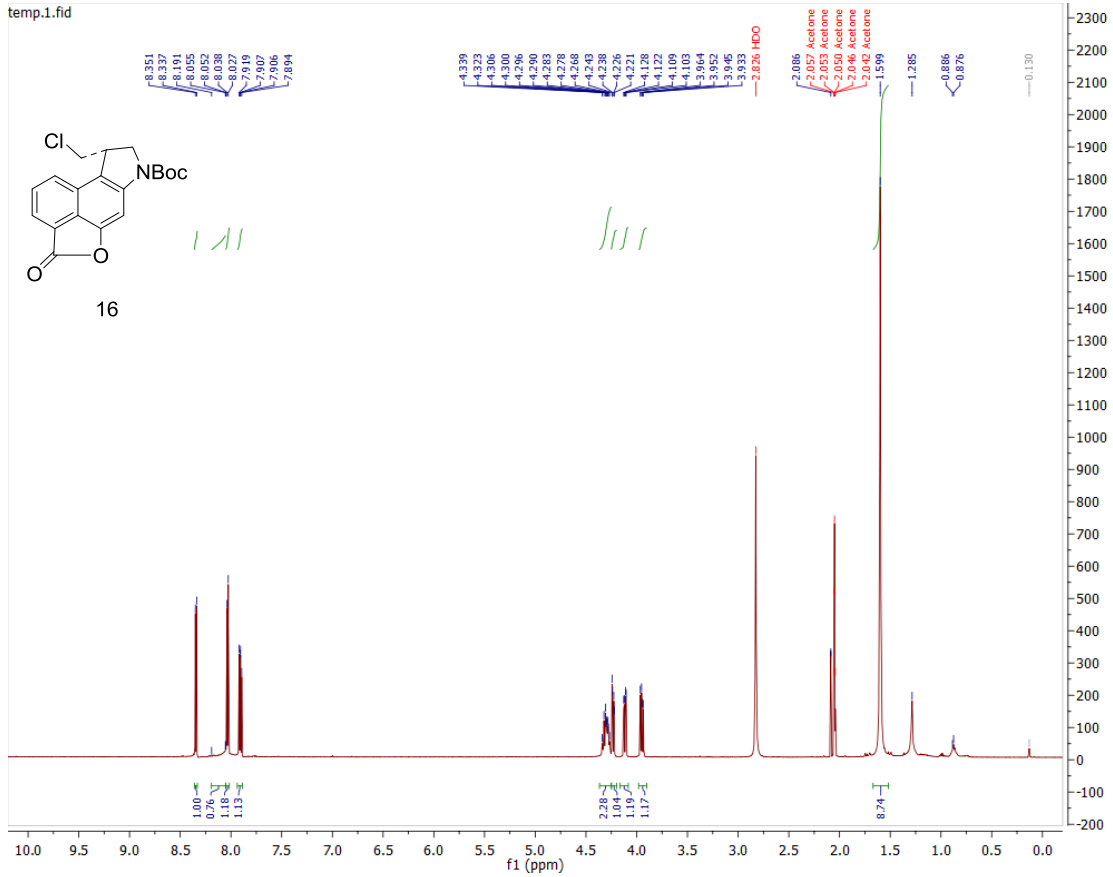


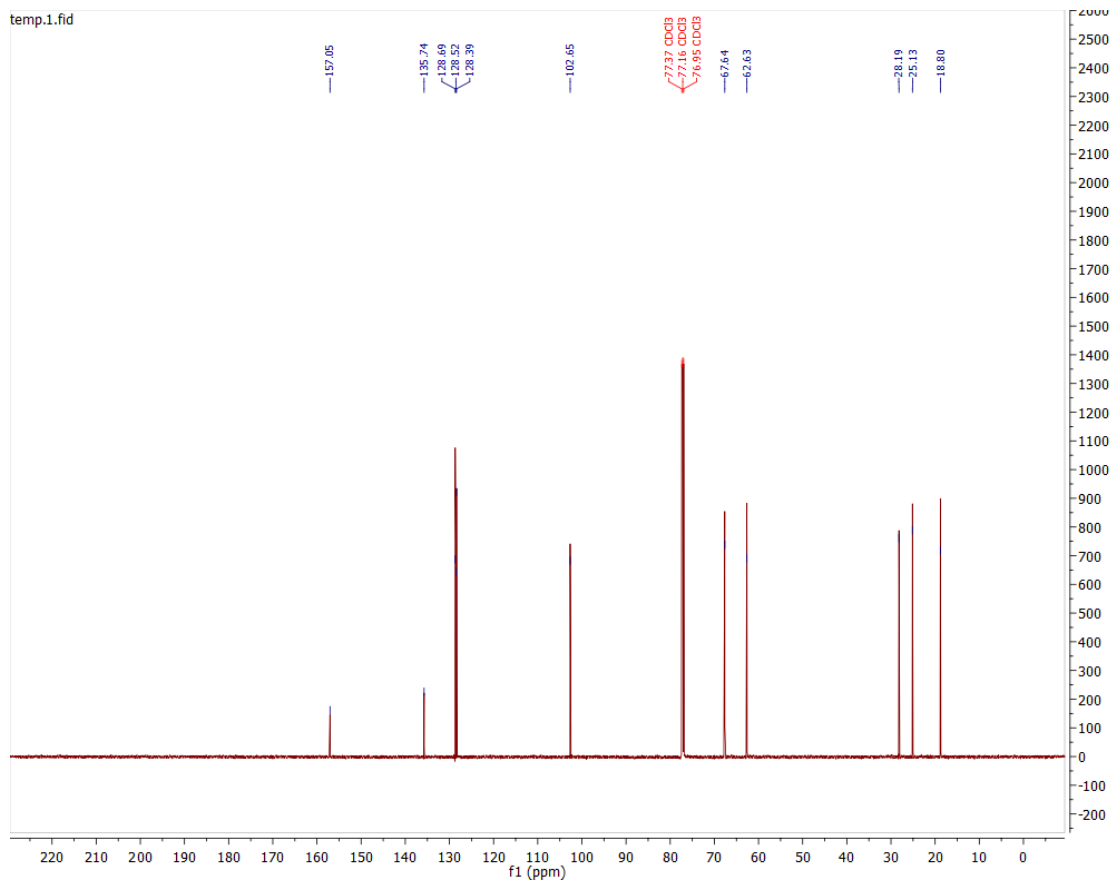
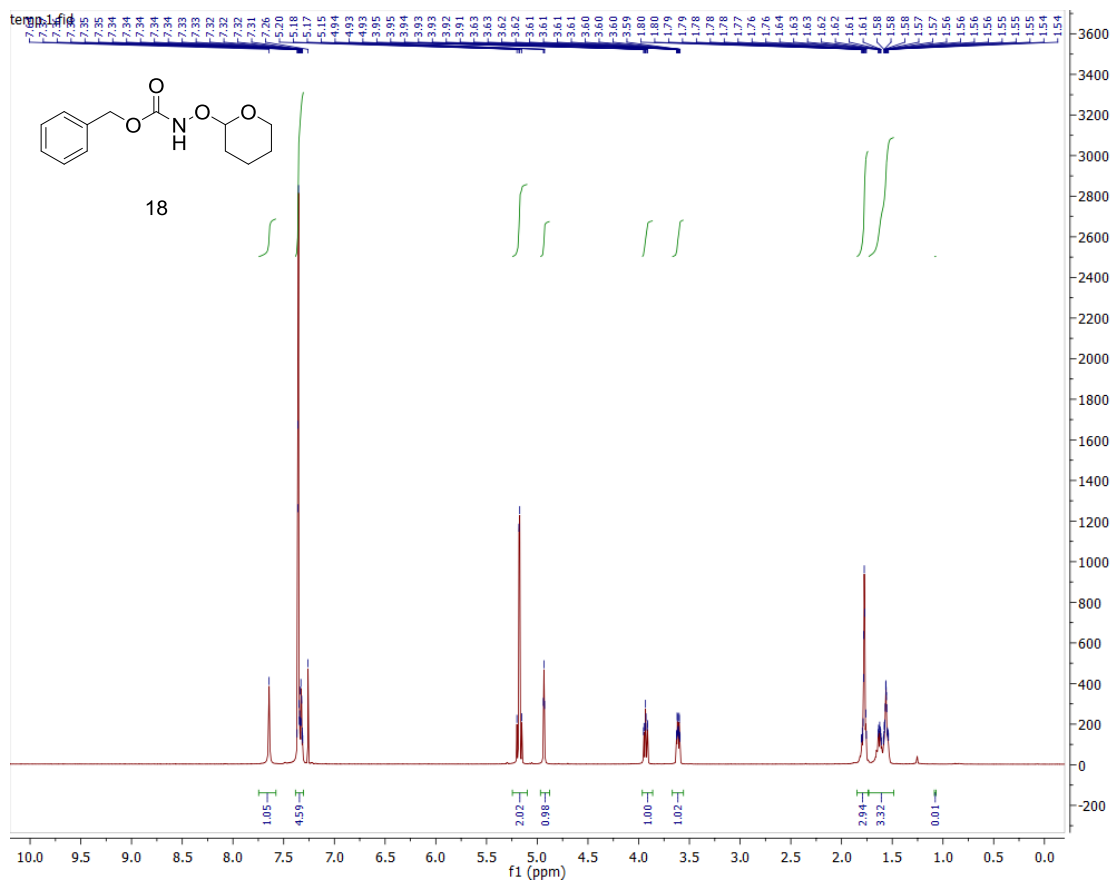


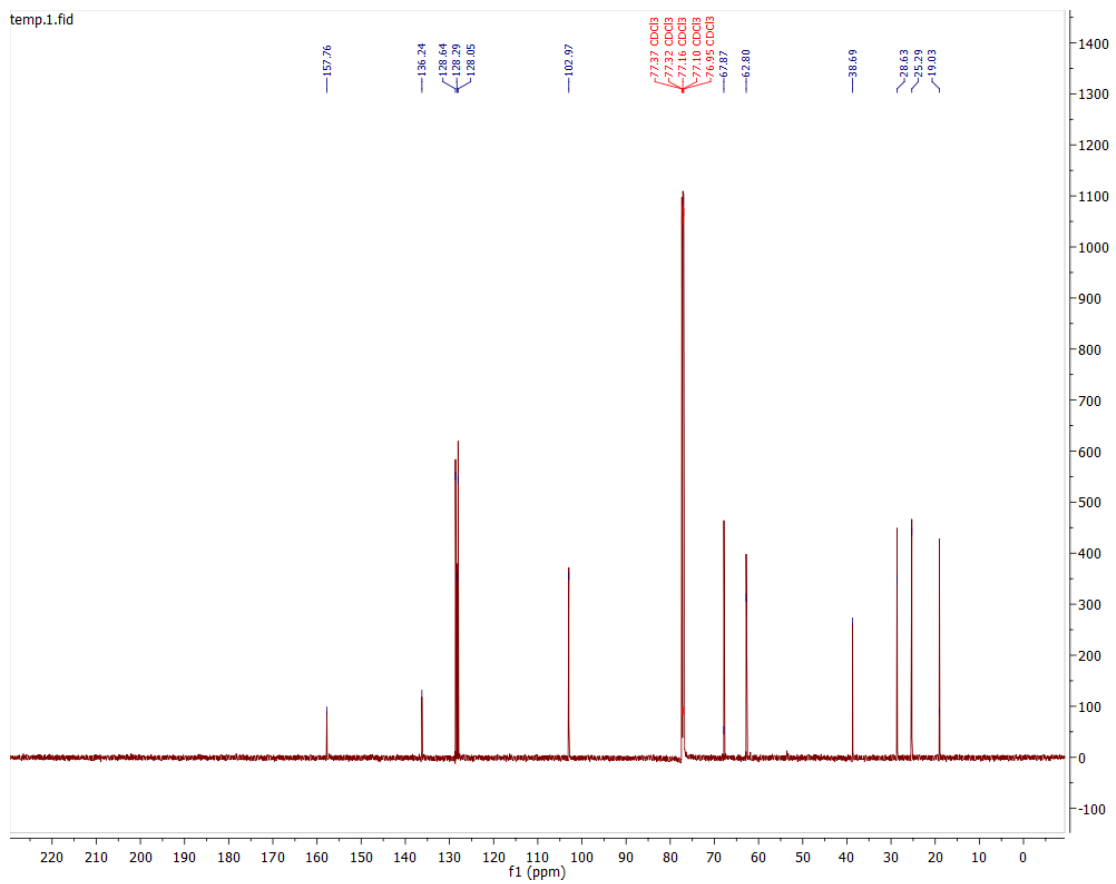
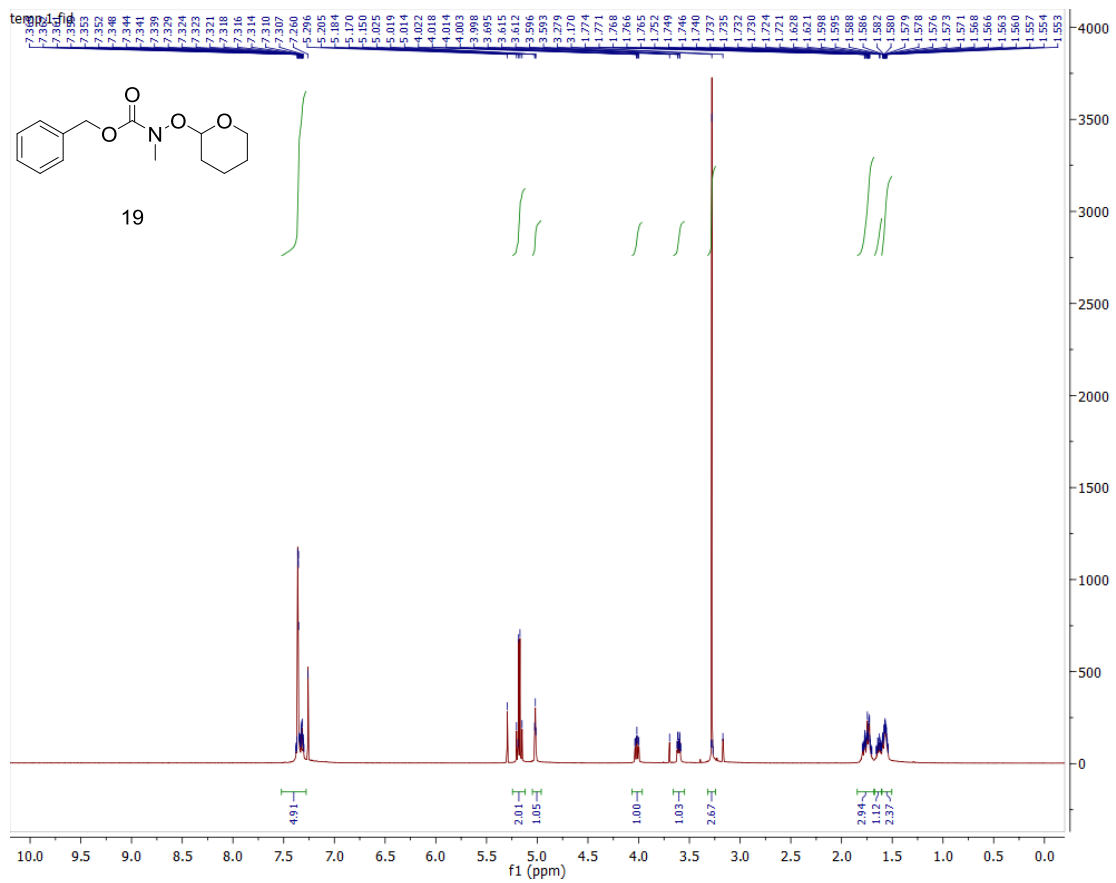


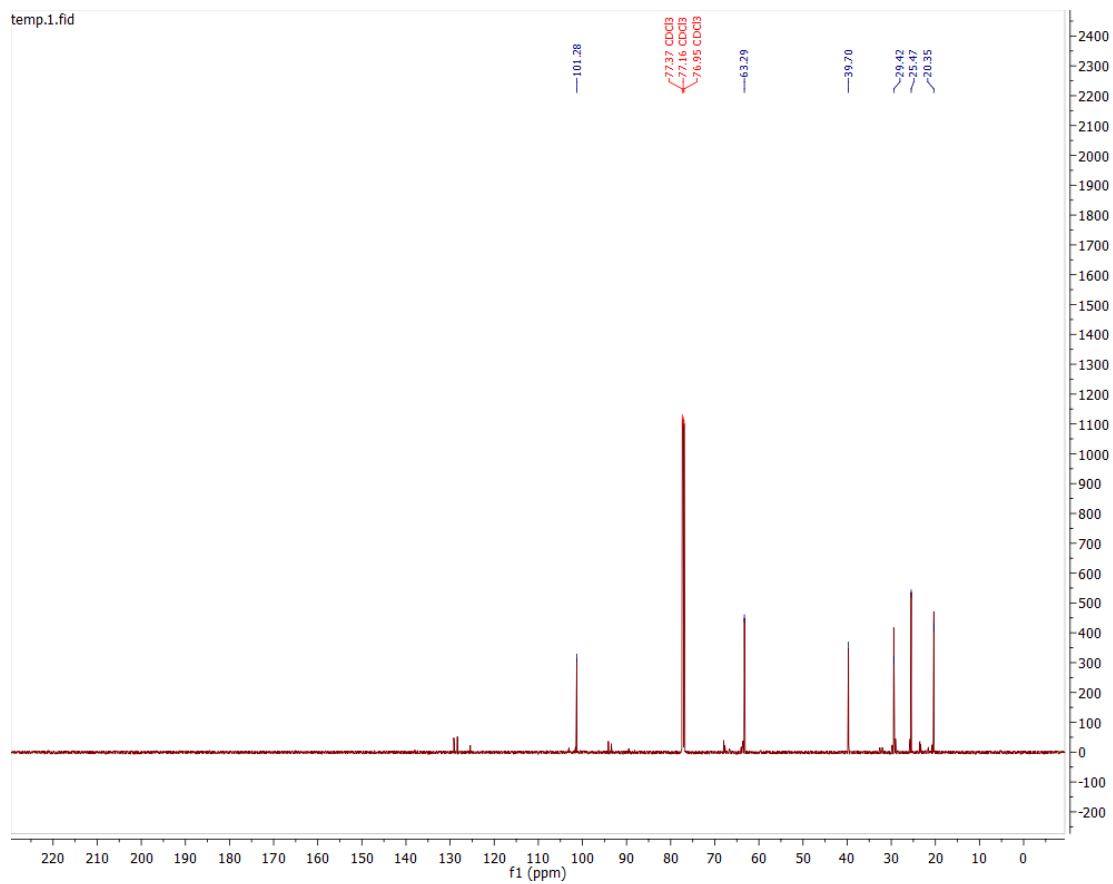
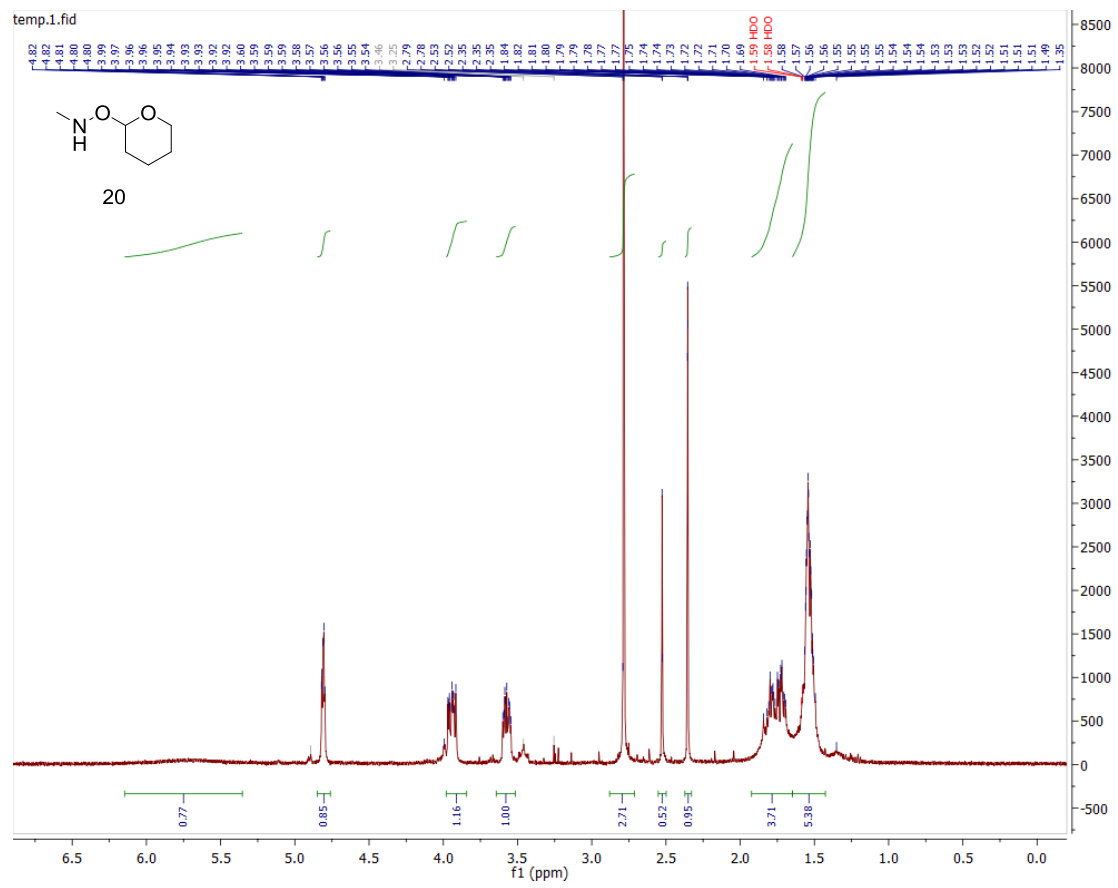


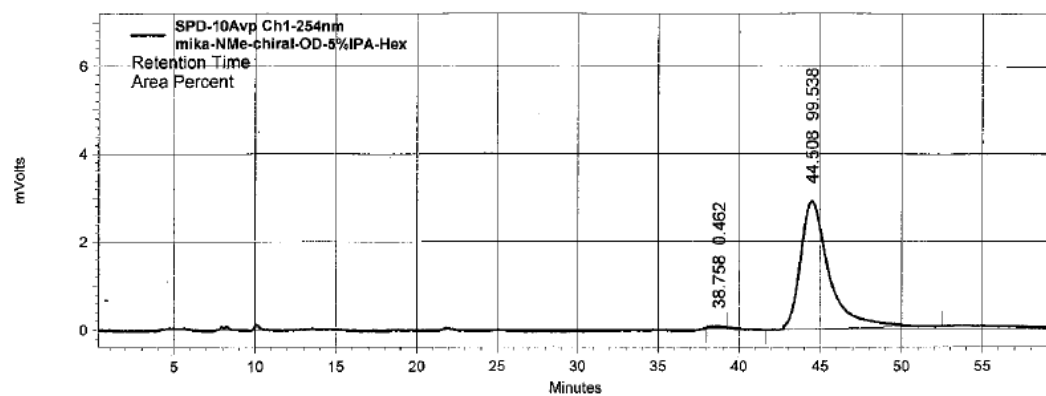












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Figure S1. Chromatographic separation of the enantiomers of **14** (Chiralcel OD column, 0.46 x 15 cm, 5% *i*-PrOH/hexane, $\alpha = 1.15$) indicating the enantiopurity of the sample (99% ee).