Table 1 Classification method into (1) - (3) categories and actual cases of preparation errors

Error category	Classification method		
(1) Similarity of drug efficacy	Both of correct drug and incorrect drug have the common efficacy in insurance adaptation.		
4. Besides the above three items, bot	ng are the same re the same e letters from ending are the same, and the numerical h drug names have the commonality of five or more s	successive letters. I', "CHI", "TSU" are defined as "two letters" exceptional	Ü
 Colors of both drugs (tablets/caps Shapes of both drug blister-package 	ules) are similar, and colors of both drug blister-pack ges are similar, or arrangements of both drugs (tablets s are similar (area ratio $\ge (0.9)^2 = 0.81$, volume ratio \ge	s/capsules) are similar	
	Single similarity class	Double similarity class	Triple similarity class
(1) Similarity of drug efficacy	error type (a) error cases of (1) alone Voltaren (25mg) ⇒ Loxoprofen (60mg) Amoban (7.5mg) ⇒ Lendormin (0.25mg)	error type (d) error cases of (1) and (2) Alfarol (1µg) \Rightarrow Onealfa (0.5µg) \bullet <u>A/RU/FUA</u> /RO/O/RU (1µg) \Rightarrow WA/N/ <u>A/RU/FUA</u> (0.5µg) Constan (0.4mg) \Rightarrow Lexotan (1mg) \bullet KO/N/SU/ <u>TA/N</u> (0.4mg) \Rightarrow RE/KI/SO/ <u>TA/N</u> (1mg) error type (f) error cases of (2) and (3) Calonal (200mg) \Rightarrow Caltan (500mg) \bullet <u>KA/R</u> O/NA/A/RU (200mg) \Rightarrow <u>KA/R</u> U/TA/N (500mg) Caloryl Jelly (40.496%) \Rightarrow Argamate Jelly (20%) \bullet KA/RO/RI/I/RU <u>ZE/RI/I</u> (40.496%) \Rightarrow A/A/GA/MEI/TO <u>ZE/RI/I</u> (20%)	
(2) Similarity of drug name ● Drug name in Romanized Japanese	error type (b) error cases of (2) alone Mucosta (100mg) ⇒ Mucodyne (250mg) • MU/KO/SU/TA (100mg) ⇒ MU/KO/DA/I/N (250mg) Decadron (0.5mg) ⇒ Depas (0.5mg) • DE/KA/DO/RO/N (0.5mg) ⇒ DE/PA/SU (0.5mg)		error type (g) error cases of (1) and (2) and (3) Bio-Three (1g) ⇒ Biofermin-R (1g) ●BI/O/SU/RI/I (1g) ⇒ BI/O/FUE/RU/MI/N·[R] (1g) Ensure Liquid (250ml) ⇒ Ensure-H (250ml) ●EN/SHU/A LI/KI/DDO (250ml) ⇒ EN/SHU/A·[H] (250ml)
(3) Similarity of drug appearance	error type (c) error cases of (3) alone Zyloric (100mg) ⇒ Calonal (200mg) Lasix (40mg) ⇒ Warfarin (1mg)		
(1) Similarity of drug efficacy	error type (a) error cases of (1) alone	error cases of (3) and (1) Proheparum (combination) ⇒ EPL (250mg) Bonalon (35mg) ⇒ Actonel (17.5mg)	

The underline represents the common points between correct drug and incorrect drug.