

# A comparative survey of the results of analyses of blood serum in clinical chemistry laboratories in the United Kingdom

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**SYNOPSIS** Since July 1969, portions of the same blood serum have been dispatched to clinical chemistry laboratories in the United Kingdom at 14-day intervals. The results of each serum survey were reported to each of the 390 participants within 11 days of their originally receiving the specimen.

During the first 18 months of the survey no overall improvement in the results was seen. Therefore a summary of each laboratory's ability consistently to produce results close to the mean of the method used was calculated and reported as a single figure, the variance index, and sent to all participants at regular intervals together with a histogram distribution of the variance indices of other participants. The subsequent improvement in the overall results is described.

In many countries portions of the same blood serum have been distributed to many laboratories to compare the results of analysis. In the United Kingdom at least two surveys have been made nationally (Wootton and King, 1953; Gowenlock, 1969), and surveys within various regions of the United Kingdom have been carried out from time to time by individuals and some have been stimulated by the Association of Clinical Biochemists (Broughton and Raine, 1969).

The results of most of the published surveys from this country and abroad are concerned with occasional distributions of material, perhaps at monthly or annual intervals. Usually there are delays, sometimes of many months before the results from all the laboratories are made known to the participants in the survey. This delay means that the information is not as useful as it would have been at the time of the survey. Control of accuracy and precision in the laboratory is not static and it is difficult to enquire into a failure of precision or accuracy which occurred many months before. In addition, the long intervals between the surveys make it difficult to assess the effects of the results on the precision and accuracy of the laboratories.

In most surveys the specimens distributed are lyophilized animal serum and this limits the types of analysis which may be surveyed. In addition there may be problems in the manufacture and reconstitution of the sera before analysis.

In an attempt to overcome some of the difficulties outlined above, a scheme called the UK National

Quality Control Scheme was started in 1969. The main objectives of the scheme were as follows:

1 To send at 14-day intervals a portion of a bulked human serum to all those hospital laboratories in the UK which perform clinical chemistry analyses.

2 The survey should initially be concerned with 15 of the more commonly performed analyses. If a laboratory did not routinely perform all of the 15 analyses, this would not exclude it from participating in the Scheme.

3 The participating laboratories to return the results to the organizing laboratory in as short a time as possible and the results from all the laboratories to be available to the participants within 10 days of the specimen arriving in the participating laboratories.

4 To make participation voluntary and preserve anonymity.

5 To present the results in a manner that would enable the participants to make judgments of their performance, particularly in relation to the analytical method used.

6 To assess the role of automation, analytical methods, laboratory workload, and other factors possibly affecting accuracy and precision.

7 To assess if any improvement in precision and accuracy in the hospital laboratories of the UK occurred as a result of frequent surveys.

## Organization of the Scheme

The scheme is administered from the Wolfson Research Laboratories, Queen Elizabeth Medical

Centre in Birmingham. It involves part of the time of the chief technician and also two part-time workers who prepare and package the specimens and prepare and duplicate the reports for distribution.

### Growth of the Scheme

In July 1969 the distribution of serum specimens to 200 laboratories in the UK was begun. The original list of laboratories was obtained by writing to those on the membership list of the Association of Clinical Biochemists. Over a period of time laboratories not included in the original list asked to participate. Within weeks the number of participating laboratories had increased to 250. Circulation of a letter to all laboratories which made statistical returns to the Department of Health and Social Security indicating that they performed more than 10 000 biochemical tests per annum resulted in a further 120 laboratories commencing their participation in the survey early in 1970. At the present time the participants number 385. There is reason to think that the vast majority of laboratories within the National Health Service have entered the scheme and approximately 90% of participating laboratories return the results for each distribution of serum. At the present time the survey regularly includes 15 different chemical determinations. These are serum sodium, potassium, chloride, urea, glucose, calcium, phosphate, iron, total protein, albumin, bilirubin, alkaline phosphatase, cholesterol, uric acid, and creatinine. Not all 15 substances are required to be assayed for each distribution of serum. A group of eight tests alternates with a group of seven.

### Computer Facilities

Although sufficient space is required for the preparation and packing of the material in the scheme, the essential equipment involved is a computer. The IBM 1130 computer in the authors' laboratory has been programmed to perform virtually all the clerical tasks involved in the scheme. The survey involves approximately two hours of computer time each fortnight.

### Serum Preparation

Human serum has been used for distribution and this has been provided from excess test specimens obtained from hospital laboratories in the Birmingham area. In addition, supplies of unwanted serum have been obtained from the Blood Transfusion Centre in Birmingham. Approximately 3 litres of serum are required for each distribution. The sera are mixed well and Seitz filtered through grades O,

2A, and 4 Carlson Ford filter pads. Occasionally chemical constituents are elevated by additions to the serum and these are made at this stage. After thorough mixing the serum is passed through a sterile HP/EKS sterilizing pad into a sterile flask and then dispensed aseptically into sterile plastic disposable tubes. Experience has shown that serum prepared in this way remains stable for the constituents analysed for at least seven days at room temperature. Tests have shown that organisms are not present as judged by bacterial culture at 4°C, 22°C, and 37°C aerobically and anaerobically for 72 hours. It is imperative that the specimen distributed is sterile as the glucose and urea levels are quickly reduced by the slightest bacterial contamination. Every effort is made to exclude specimens from patients with infective hepatitis, but all participants are warned to treat the specimen as potentially contaminated.

### Time Table of Distribution of Sera and Results

The distribution of sera is started by the printing of self-adhesive labels for each of the participating laboratories, ready for the labelling of the distribution packs (fig 1). This is printed on the computer line printer from a disc file which lists the addresses of the participating laboratories and also records their code number. The computer is also programmed to punch one card for each laboratory. The punched characters in the card are the participating laboratory's code number and the date of the serum specimen. The specimen of serum and the appropriate punched card are placed in a polystyrene box and an appropriately labelled postage sleeve is used to protect the tube and the punched card during transit (fig 1).

All packs are posted on Saturdays and almost

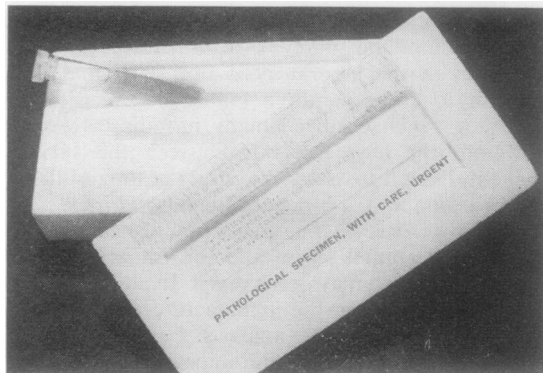


Fig 1 The polystyrene postal pack in which the serum is dispatched to participating laboratories.

02701017301 139 35 96 37 124 103 37 86												CONSTITUENT	RESULT	UNITS								
LABORATORY NUMBER	DATE		TEST CODE																			
0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	SODIUM	139	mmol/l	
1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	1111	POTASSIUM	3.5	mmol/l	
2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	2222	CHLORIDE	96	mmol/l	
PLEASE CHECK THAT YOUR LABORATORY CODE NUMBER AND WRITTEN RESULTS ARE CORRECT BEFORE RETURNING THIS CARD																				UREA	37	mg/100ml
PLEASE WRITE THE RESULTS CLEARLY IN BLACK INK																				GLUCOSE	124	mg/100ml
7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	7777	CALCIUM	10.3	mg/100ml	
8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	8888	PHOSPHATE	3.7	mg/100ml	
9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	9999	IRON	86	μg/100ml	

Fig 2 The punched card which accompanies each of the specimens distributed. The result column has been completed by the participating laboratory.

without exception arrive in the participating laboratories early on the following Monday morning (day 1). The laboratories perform the analyses listed on the punched card in their own manner (fig 2). The results are written on the card and returned in the polystyrene box to protect the card and conserve packing material. All results, if they are to be included in the statistical analysis, must be received by the following Monday (day 8). A pre-printed address label is available for the return of results to the organizing laboratory, or for any further communication that the participants may wish to make. On day 8 all returned cards have the written results punched into them. Following verification they are analysed by the computer on the Tuesday (day 9). The computer printout of results, which is described later, is photocopied during the following day and the results are posted to the participating laboratories on the Wednesday (day 10), and usually reach the participants on the Thursday (day 11). The computer prepares a second batch of self-adhesive labels which are used to address the envelopes containing the results. This timing of distribution enables at least 90% of all participating laboratories to be included in the printout prepared on day 9. The preparation of the serum and duplication of all results takes approximately 38 hours of labour each week; most of the labour is unskilled.

**Format of Report to all Participants**

The following is a description of the information

provided in the computer printout. The computer lists the results attributed to each laboratory so that they may be checked for clerical errors by the participating laboratory. The mean, standard deviation, and coefficient of variation for each determination is calculated and printed. After removal of all results outside 3 standard deviations either side of the mean, these statistics are re-calculated, and these are termed the recalculated mean and standard deviation. A copy of this portion of the printout is shown in figure 3. This technique eliminates those results that are probably due to random errors such as clerical errors. The computer records and prints the number of results eliminated in this way. Following the statistical calculations, the printout shows histograms of the reported results for each determination. An example of such a histogram is shown in figure 4. The range of the histogram corresponds to the recalculated mean, ± 2 SD, as shown in figure 3. A result within the limits is shown by a cross and a result outside these limits by a dot. These limits are not 'limits of acceptability' but are a convenient method of presenting the results, and it enables each participant to relate his results to all others returned.

The computer disk file contains information regarding the analytical methods in use by the participating laboratories for each determination and the results are classified according to the methods in use. These are presented as statistical summaries. Only results used in the calculation of the recalculated mean are included. The mean, standard deviation, and coefficient of variation are calculated for each method group and a summary is typed and included

	URIC ACID	CREATININE	BILIRUBIN	TOTAL PROT.	ALBUMIN	ALK. PHOS.	CHOLESTEROL	
NO. OF RESULTS	274	248	0	323	301	307	292	0
MEAN VALUE	3.58	3.77	0.00	5.53	3.65	5.45	172.57	0.00
STD. DEVIATION	0.478	10.293	0.000	0.412	0.340	4.043	18.350	0.000
COEFF. OF VAR.	13.352	272.903	0.000	7.065	9.336	74.179	10.627	0.000
RECALCULATED RESULTS EXCLUDING THOSE OUTSIDE 3 S.D. IN THE ABOVE CALCULATIONS								
	URIC ACID	CREATININE	BILIRUBIN	TOTAL PROT.	ALBUMIN	ALK. PHOS.	CHOLESTEROL	
NO. OF RESULTS	270	247	0	319	295	302	289	0
MEAN VALUE	3.58	3.11	0.00	5.83	3.64	5.01	173.35	0.00
STD. DEVIATION	0.379	0.534	0.000	0.318	0.300	1.738	14.294	0.000
COEFF. OF VAR.	10.601	17.134	0.000	5.452	8.261	34.641	8.245	0.000

PLEASE NOTE THAT THE RANGE OF THE HISTOGRAM APPROXIMATES TO A TWO STANDARD DEVIATION INTERVAL EITHER SIDE OF THE MEAN AS GIVEN IN THE SECOND CALCULATION.

358 LABS. PARTICIPATED IN SCHEME THIS WEEK

Fig 3

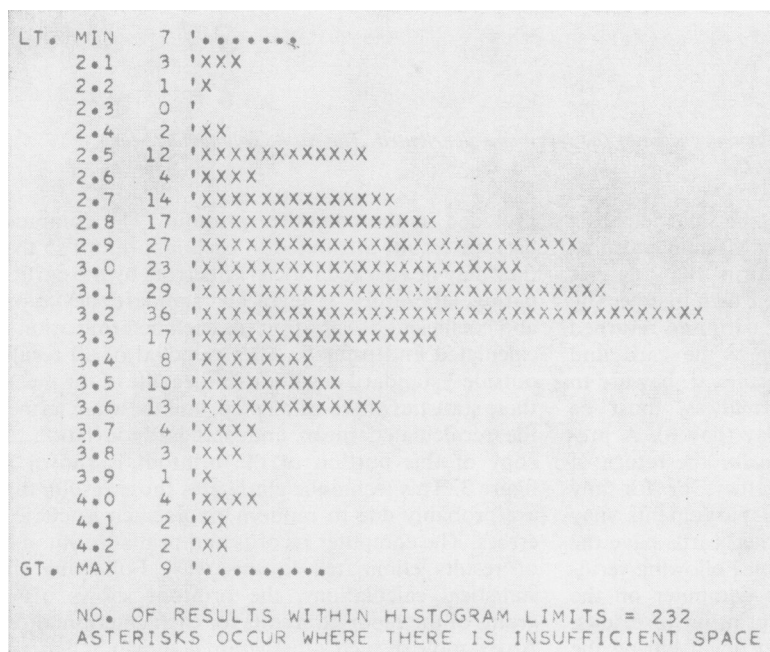


Fig 4

Fig 3 Example of the statistical results printed by computer for a particular distribution. (The bilirubin level was below 1.0 mg/100 ml, and the results were not included.)

Fig 4 An example of the histogram printed by computer. Each cross represents a result from a participating laboratory within  $\pm 2$  standard deviations of the mean. The dot represents results outside these limits.

in the report received by each participant. Tables I to XV inclusive illustrate the format used for the presentation of the results according to analytical method.

**Results**

During this work approximately 70 000 analyses have been performed and recorded. It would obviously be difficult to include all results in this report, and therefore some general comments and particular examples are used to illustrate certain aspects of the survey.

Table XVI lists the determinations performed and the number of sera distributed up to December 1971. The range of mean values for the determinations, the mean coefficients of variation for all results, and the upper and lower limits of the coefficient of variation for the recalculated results are shown.

Figures 5 to 9 inclusive illustrate in histogram form a typical range of results for certain determinations. The results for a particular distribution with a coefficient of variation in the middle of the range have been used.

Included in tables I to XV are the results classified according to the methods in use for the distributions

	<i>Technicon Flame Units</i>	<i>EEL Flame Units</i>	<i>Other Flame Units</i>
No. of results	120	154	23
Mean	131.95	131.86	132.04
SD	1.71	3.55	2.70
CV	1.29	2.69	2.04

**Table I** *Results of sodium analysis using different methods (serum distributed 9 October 1971)*

	<i>Technicon Flame Units</i>	<i>EEL Flame Units</i>	<i>Other Flame Units</i>
No. of results	134	160	23
Mean	4.33	4.30	4.32
SD	0.11	0.17	0.25
CV	2.73	4.05	5.79

**Table II** *Results of potassium analysis using different methods (serum distributed 11 December 1971)*

	<i>AutoAnalyzer</i>	<i>EEL Chloride Meter</i>	<i>Schale &amp; Schales</i>
No. of results	131	79	72
Mean	97.10	96.93	98.13
SD	2.13	2.77	3.41
CV	2.20	2.86	3.47

**Table III** *Results of chloride analysis using different methods (serum distributed 11 September 1971)*

	<i>AutoAnalyzer</i>	<i>Manual Urease</i>
No. of results	228	71
Mean	45.42	47.30
SD	2.57	5.00
CV	5.67	10.58

**Table IV** *Results of urea analysis using different methods (serum distributed 11 September 1971)*

	<i>AutoAnalyzer Reduction</i>	<i>AutoAnalyzer Glucose Oxidase</i>	<i>Manual Folin and Wu</i>	<i>Manual Other Copper Reduction</i>	<i>Manual Glucose Oxidase</i>
No. of values	148	40	19	19	59
Mean	110.64	114.30	114.47	116.68	113.13
SD	9.02	10.18	13.82	11.77	10.20
CV	7.48	8.90	12.07	10.09	9.01

**Table V** *Results of glucose analysis using different methods (serum distribution 9 October 1971)*

	<i>AutoAnalyzer</i>	<i>EDTA Titration</i>	<i>Atomic Absorption</i>	<i>Trinder</i>	<i>Clarke &amp; Collip</i>	<i>Others</i>
No. of values	112	84	48	21	19	16
Mean	9.38	9.33	9.36	9.69	9.56	9.36
SD	0.33	0.43	0.37	0.52	0.41	0.58
CV	3.56	4.62	4.01	5.38	4.37	6.28

**Table VI** *Results of calcium analysis using different methods (serum distributed 5 February 1972)*

	<i>AutoAnalyzer</i>	<i>Manual</i>
No. of values	105	157
Mean	3.82	3.83
SD	0.25	0.37
CV	6.71	9.71

**Table VII** *Results of phosphate analysis using different methods (serum distributed 11 September 1971)*

	<i>AutoAnalyzer</i>	<i>Manual Ramsay</i>	<i>Manual Batho</i>
No. of values	82	47	60
Mean	77.50	78.73	80.50
SD	12.06	18.41	13.68
CV	15.56	23.38	16.99

**Table VIII** *Results of iron analysis using different methods (serum distributed 13 November 1971)*

	<i>AutoAnalyzer</i>	<i>Manual Colorimetric</i>	<i>Manual Uricase</i>
No. of results	112	123	26
Mean	5.56	5.45	5.26
SD	0.35	0.55	0.44
CV	6.33	10.20	8.44

**Table IX** *Results of uric acid analysis using different methods (serum distributed 25 September 1971)*

	<i>AutoAnalyzer</i>	<i>Manual</i>
No. of results	121	133
Mean	4.66	4.57
SD	0.31	0.53
CV	6.75	11.81

**Table X** *Results of creatinine analysis using different methods (serum distributed 8 January 1972)*

	<i>AutoAnalyzer</i>	<i>Manual Malloy &amp; Evelyn</i>	<i>Manual Lathe and Ruthven</i>	<i>Manual King and Coxon</i>	<i>Manual Powell</i>	<i>Spectrophoto</i>
No. of results	39	94	31	33	52	3
Mean	2.73	2.40	2.29	2.42	2.28	2.49
SD	0.47	0.66	0.71	0.58	0.60	0.60
CV	17.33	27.61	31.12	24.09	26.61	24.33

Table XI *Results of bilirubin analysis using different methods (serum distributed 24 July 1971)*

	<i>AutoAnalyzer Biuret</i>	<i>Manual Biuret</i>	<i>Refractometer</i>	<i>Specific Gravity</i>
No. of results	124	153	10	4
Mean	7.01	6.96	6.87	6.87
SD	0.30	0.31	0.21	0.14
CV	4.34	4.58	3.12	2.18

Table XII *Results of total protein analysis using different methods (serum distributed 23 October 1971)*

	<i>AutoAnalyzer BCG</i>	<i>AutoAnalyzer HABA</i>	<i>Salt Fractionation and Biuret</i>	<i>Electrophoresis</i>	<i>Manual BCG</i>
No. of results	74	21	106	42	33
Mean	4.27	4.39	4.39	4.19	4.13
SD	0.27	0.38	0.46	0.34	0.31
CV	6.50	8.64	10.50	8.28	7.49

Table XIII *Results of albumin analysis using different methods (serum distributed 27 November 1971)*

	<i>AutoAnalyzer</i>	<i>Manual King Kind</i>	<i>Manual King Armstrong</i>	<i>Warner</i>	<i>Phosphastrate</i>	<i>Bessey, Lowry, Brock</i>
No. of results	99	64	75	43		9
Mean	7.55	6.26	6.62	6.57		6.43
SD	1.37	1.09	1.56	1.25		1.79
CV	18.24	17.40	23.62	19.15		27.92

Table XIV *Results of alkaline phosphatase analysis using different methods (serum distributed 28 March 1972)*

	<i>AutoAnalyzer</i>	<i>Manual L. Burchard</i>	<i>Manual Zak</i>
No. of results	43	93	49
Mean	202.51	202.47	198.10
SD	11.68	17.29	18.40
CV	5.76	8.54	9.29

Table XV *Results of cholesterol analysis using different methods (serum distributed 25 September 1971)*

of serum illustrated in histogram form in figures 5 to 9.

### Results of the Survey 1969-1970

The primary purpose of this survey was to give a service to laboratories so that they could assess their own performance and make their own judgments. The scheme was and is strictly anonymous, and only members of the computer staff in the author's laboratory know the identity of individual labora-

tories. The secondary purpose was to attempt to influence those laboratories having poor results to improve their analytical standards.

The results of the survey from July 1969 to December 1970 showed a disturbing situation. The results indicated that by any analytical or clinical standard the discrepancies between laboratories and within any particular analytical method were considerable. What was even more disturbing was the fact that the survey had shown unsatisfactory results for a period of about 18 months without there being any statistically demonstrable improvement in the results. Certain methods had been shown to have less variance than others and yet there was little change in technique or methods by participating laboratories.

A study of the mean levels of many determinations using various analytical methods indicated that the overall spread of results appeared to be due to a failure in precision rather than differences in the mean results of the various techniques and methods used.

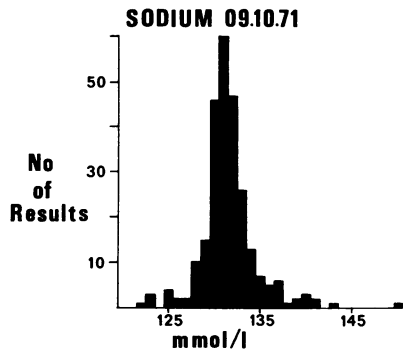


Fig 5 Typical histogram of the sodium results (serum distributed 9 October 1971).

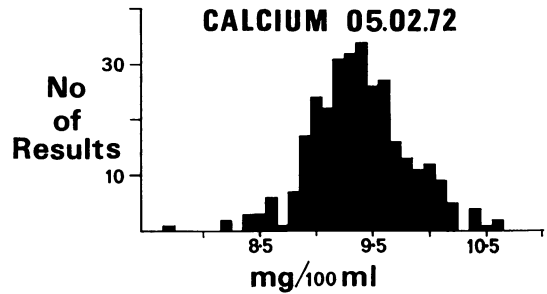


Fig 6 Typical histogram of the calcium results (serum distributed 5 February 1972).

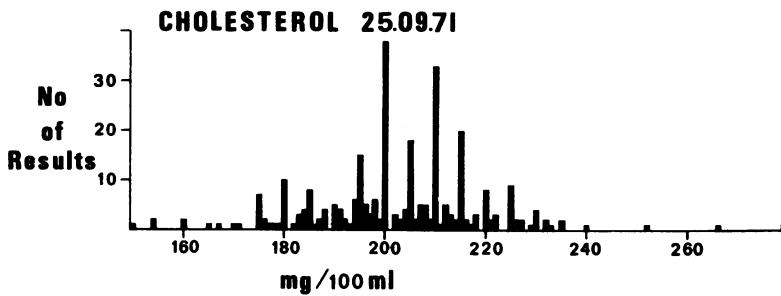


Fig 7 Typical histogram of the cholesterol results (serum distributed 25 September 1971).

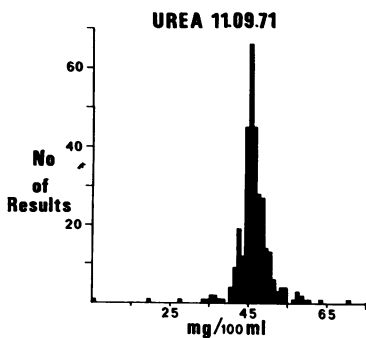


Fig 8 Typical histogram of the urea results (serum distributed 11 September 1971).

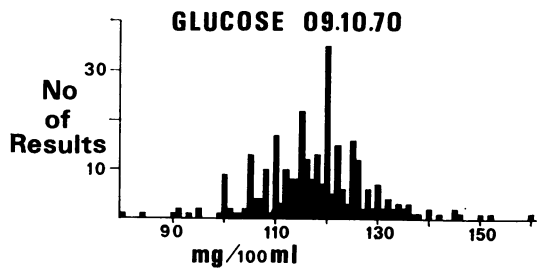


Fig 9 Typical histogram of the glucose results (serum distributed 9 October 1970).

Determination	Total No. of Sera Distributed	Range of Mean Values All Results		Mean Coefficient of Variance All Results	Recalculated Coefficient of Variance		
		From	To		Mean	Range	
						From	To
Sodium	21	119.29	145.09	2.60	2.14	1.70	2.89
Potassium	21	3.20	8.59	4.99	3.98	3.30	5.12
Chloride	21	78.49	121.74	2.90	2.56	2.24	3.31
Urea	21	29.87	155.27	9.54	8.39	6.31	17.14
Glucose	13	58.43	176.49	12.15	9.24	7.68	13.52
Calcium	19	7.37	13.03	6.57	5.16	4.01	6.92
Phosphate	19	3.04	5.21	12.19	9.09	7.74	14.41
Iron	13	78.87	146.36	21.53	17.62	15.03	21.53
Uric acid	17	3.56	6.72	11.10	9.99	8.95	11.49
Creatinine	17	1.03	7.25	21.35	15.51	9.53	20.89
Bilirubin	7	0.70	3.47	37.07	28.92	19.18	35.35
Total protein	7	6.46	6.97	5.23	4.59	4.47	4.79
Albumin	7	3.49	4.34	10.28	9.32	8.80	11.14
Alkaline phosphatase	7	7.66	14.54	43.99	23.07	22.48	23.42
Cholesterol	11	188.36	203.02	12.38	10.11	8.72	11.12

Table XVI Statistical summary of the results for the survey (July 1969-December 1971)

Determination	Serum Number						
	1	2	3	4	5	6	7
Sodium (mmol/l)	Nil	-1	Nil	Nil	Nil	Nil	Nil
Potassium (mmol/l)	-0.1	Nil	Nil	-0.2	-0.1	Nil	Nil
Chloride (mmol/l)	Nil	Nil	Nil	-1	Nil	+1	Nil
Urea (mg/100 ml)	-1	-1	-1	+1	Nil	+1	Nil
Glucose (mg/100 ml)	Nil	Nil	-3	-3	-3	-3	Nil
Calcium (mg/100 ml)	+0.1	-0.1	+0.1	Nil	Nil	-0.1	Nil
Phosphate (mg/100 ml)	Nil	Nil	+0.1	-0.2	Nil	Nil	Nil
Iron ( $\mu$ g/100 ml)	Nil	-2	-2	-6	Nil	+4	+7
Uric acid (mg/100 ml)	-0.1	Nil	-0.1	-0.1	-0.3	—	—
Creatinine (mg/100 ml)	Nil	Nil	Nil	—	—	—	—
Bilirubin (mg/100 ml)	-0.1	-0.1	Nil	Nil	—	—	—
Total protein (mg/100 ml)	+0.1	Nil	-0.1	Nil	Nil	—	—
Cholesterol (mg/100 ml)	Nil	+0.1	Nil	Nil	Nil	—	—

Table XVII Differences between the mean and the mode for the substance determined in the survey

The seven sera were chosen at random.

The true result for any particular determination was unknown; rarely in clinical chemistry is it known. The significance of the mean value for a particular method was also unknown. However, as more information became available, it was apparent that the mean value was more useful than was at first thought.

In fact, a surprising feature of the results was the close agreement between the mean results for the same constituents using various analytical techniques with widely differing chemical principles. In addition the symmetry of the distribution of results was illustrated by the closeness of the mode and the mean. Table XVII makes this comparison for the various determinations performed in the scheme. It can be seen that, in the majority of results, the mean and

mode are close. The two exceptions are glucose and iron.

The glucose methods used by participants do give significantly different mean results (table V). The mean-mode difference in serum iron is probably due to the very high variation in virtually all the methods and techniques used. In table VI the collecting together of unclassified methods as 'others' is not really satisfactory, but even the grouping of several miscellaneous methods has resulted in a mean value surprisingly close to other methods. Evidence that mean values are 'true' values would be welcome, but this information is not available.

Although the scheme was anonymous, using individual laboratory code numbers it was possible to show that certain laboratories usually obtained



results close to their method mean result whilst others produced results with differences that were not consistent. There was also a tendency for laboratories which had poor results by any method to have poor precision for all determinations.

It was concluded that the failure to achieve any overall improvement in the variance of results by this survey technique might be due to the method of displaying the results and their interpretation by participants. The reports distributed did not summarize any laboratory's ability to produce precise results over the whole range of determinations and for a period of time. It was therefore decided to summarize the achievement of each laboratory in one figure, a calculation termed the 'variance index', and to compare the results for individual laboratories.

**Calculation of Variance Index**

The overall standard deviation for each determination was calculated, and results outside  $3 \times SD$  were excluded and the 'recalculated SD' was used as an overall measure of variance.

Each result from a laboratory was classified according to the method used and the 'method mean' calculated after excluding those outside  $3 \times SD$ .

Each result was then allocated a score as follows:

$$\frac{\text{Actual result} - \text{method mean}}{\text{Recalculated SD}} =$$

- If this calculation result was less than 1, score 0
- If this calculation result was between 1 and 2, score 1
- If this calculation result was between 2 and 3, score 2
- If this calculation result was between 3 and 4, score 3
- If this calculation result was greater than 4, score 4

These scores were accumulated and the 'variance index' was calculated as follows:

$$\frac{\text{Total score}}{\text{Total no. of analyses performed}} = VI$$

In January 1971 the variance index spread for all laboratories was from 0.03 to 1.34 with a mean value of 0.43.

The variance index could be related to the workload. Laboratories were grouped according to the number of routine analyses performed annually and the variance indices calculated. The results of this grouping are shown in fig 10, and they indicate that those laboratories with a smaller workload were less able to produce results consistently close to the overall mean results for their method than the larger laboratories.

The recalculated standard deviation used in the variance index calculation was later replaced by a fixed coefficient of variation, and the values used are

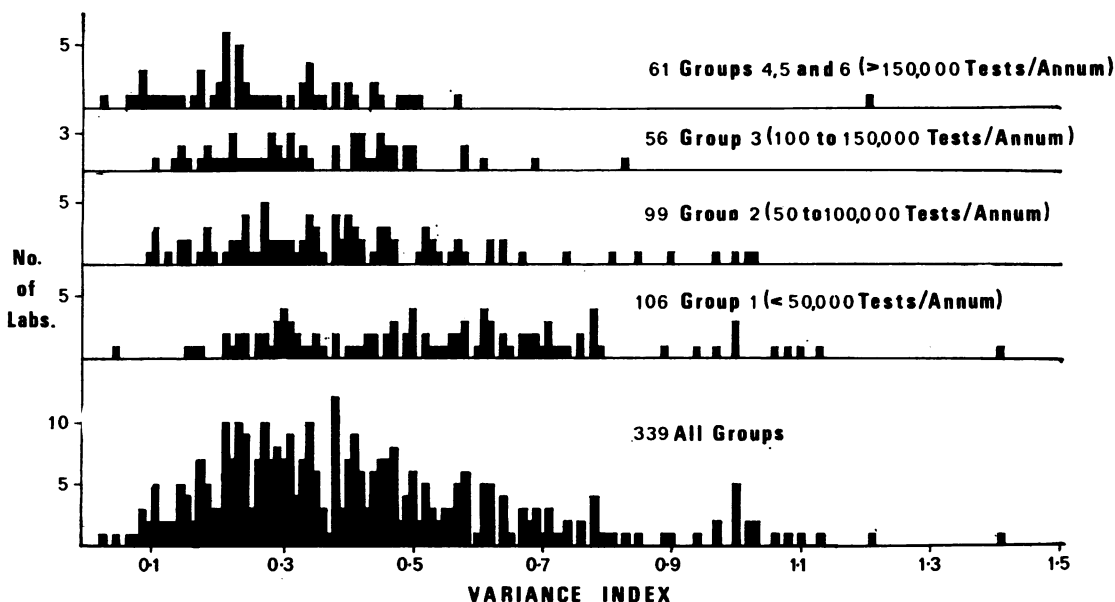


Fig 10 Histogram of the variance index for various workload groups (January 1971).

Sodium	2.32	Calcium	6.94	Bilirubin	26.24
Potassium	4.02	Phosphate	9.83	Total protein	4.64
Chloride	2.50	Iron	15.97	Albumin	9.35
Urea	8.39	Uric acid	10.51	Alkaline phosphatase	23.37
Glucose	9.03	Creatinine	15.97	Cholesterol	10.64

Table XVIII *The coefficients of variation used for the variance index calculation*

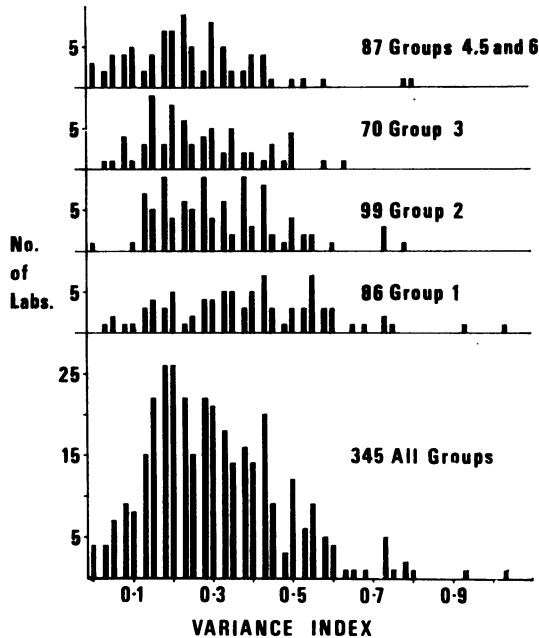


Fig 11 *Histogram of the variance index for various workload groups (March 1972).*

recorded in table XVIII. This was done to avoid the possibility that the variance index would not improve due to the overall improvement of the standard deviation.

With the use of computer filing facilities it was possible to calculate a 'running variance index' from the last 40 analyses performed by any one laboratory. Thus any improvement in variance index could be assessed. This running variance index has been distributed to all participants at regular intervals.

Gradually the performance of laboratories as demonstrated by decreasing variance indices improved. The histogram of the variance index by June 1972 indicated a considerable improvement (fig 11).

In January 1971 the calculation of the variance index showed that only 45 laboratories had indices below 0.20. This number had increased to 86 by July 1972. In January 1971 no less than 41 laboratories had indices greater than 0.70, and by July 1972 this had decreased to 16.

Figure 12 shows the mean running variance index for all laboratories and for three groups of laboratories, those in groups 1, 3, and 6 performing less than 50 000, 100-150 000, and more than 250 000 biochemical tests per annum respectively. It can be seen that the running variance index has improved gradually since this introduction of a regular distribution to each participant of a report containing its own variance index and a histogram distribution of all the variance indices (figs 10 and 11). Each laboratory is able to relate its overall performance to that of all participants and particularly to those with a similar workload to itself.

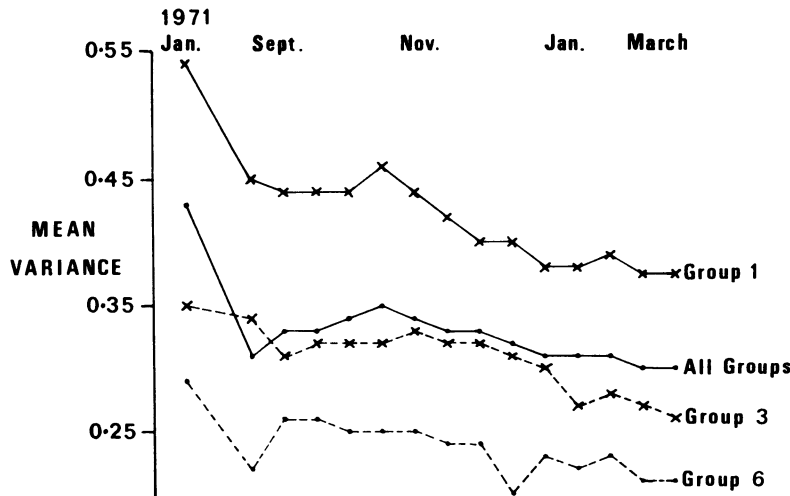


Fig 12 *The improvement in the mean running variance index for laboratories in workload groups 1, 3, and 6, and also for all laboratories over the period January 1971 to March 1972.*

## Discussion

It is common practice for clinical chemistry laboratories to use quality control techniques to monitor their analytical variance. Over the last few years there have been considerable increases in the use of such techniques. The variances found in this survey are much greater than any of the participants would allow for their individual laboratory; this is the experience of other surveys.

It has been frequently presumed in studies of this type that the high variance is due to the use of different methods. This survey does not confirm such presumptions. The variances found in this survey could be explained on the basis of differences in the chemical standards used to standardize each method or technique. Some unpublished work amongst Birmingham hospital laboratories indicate that such differences do not make a significant contribution to inter-laboratory variance.

A third possible explanation is that the methods of monitoring laboratory variance in individual laboratories do not truly reflect the variance of the methods used. This is not an implied criticism of the use of such techniques (they are essential) but it is postulated that some laboratories design their own quality control techniques to give comfort rather than information on analytical variance.

This survey emphasizes the important role of inter-laboratory surveys in assessing the true variance between laboratories.

The maintenance of accuracy and precision in laboratory work is a difficult task demanding scientific skill. As judged by this survey, in general the laboratories with the larger workloads appear to have a lower variance than the laboratories with the smaller workloads. However, certain laboratories with smaller workloads attain better variance indices than some laboratories with larger workloads. The factors involved must be complex, involving combinations of problems in the use of laboratory apparatus and the personnel involved.

The variance of laboratories using automation is,

in general, better than those using manual techniques, but not invariably so. One of the laboratories with an extremely high variance index appears to use automation for many of the analyses performed.

Most of the larger hospital laboratories use automatic equipment, and thus it is not possible to dissociate completely high workload and automation as factors in attaining good precision.

The absence of improvement before the variance index calculation was introduced is probably due to laboratory workers failing to interpret correctly the results of this survey. Subsequently most laboratories have improved, especially those with variance indices greater than 0.75 before 1971.

It is probable that more general improvement in certain of the results, eg, sodium and potassium, would be difficult to achieve. However, there is room for improvement in many of the assays. Two determinations, cholesterol and iron, appear to have inherent problems which are reflected in the high variance for these analyses for most of the laboratories participating in the scheme.

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