

Supplemental Table S10. Assembly of the "model genome" (human 10q11 segmental duplication) with *k*-mer validation and hybrid assembly methods. Note that only LH *k*-mer validation produces a correct assembly with two contigs.

Method*	Both contigs			Left contig (401 kb)			Right contig (201 kb)		
	% sequence lost	% duplicated	Number of contigs	% sequence lost	% duplicated	Number of contigs	% sequence lost	% duplicated	Number of contigs
M	6.3	19.2	11	4.2	15.0	6	10.6	27.7	5
L	3.3	1.0	3	2.5	0	1	4.9	3.0	2
LH	3.7	0	2	2.4	0	1	6.3	0	1
Hybrid	4.5	17.5	12	3.5	8.4	5	6.5	35.7	7
DCA	1.9	7.2	5	1.5	7.8	3	2.7	6.0	2

\* "M", standard MHAP; "L", MHAP with low-frequency *k*-mer masking; "LH", MHAP with low and high frequency *k*-mer masking; "Hybrid", standard hybrid assembly (Illumina reads used to correct the PacBio reads, followed by direct assembly); "DCA", doubly corrected assembly (Illumina reads used to correct the PacBio reads, followed by self correction of the long reads, then followed by the assembly).