

Supplemental Table S3. Comparison of error-correction modules on *E. coli* K-12 R7.3 54× dataset between Racon with (ovl) and without overlapping windows. Values presented in the table are median values of the error and match rate estimates.

| | CPU time [h] | Coverage | Insertion rate (%) | Deletion rate (%) | Mismatch rate (%) | Match rate (%) | Error rate (I+D+M) (%) |
|-------------------|--------------|----------|--------------------|-------------------|-------------------|----------------|------------------------|
| Raw | - | 53.55× | 5.23 | 2.83 | 4.89 | 89.81 | 12.95 |
| Racon | 10 | 50.23× | 0.52 | 0.58 | 0.23 | 99.25 | 1.33 |
| Racon ovl. | 12 | 50.24× | 0.53 | 0.58 | 0.24 | 99.18 | 1.35 |