Supplementary Information for:

Blue organic light-emitting diodes realizing external quantum efficiency over 25% using thermally activated delayed fluorescence emitters

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1. Synthesis and characterization

General procedures

Reactions were performed under an Ar atmosphere. Column chromatography was performed with PSQ 60B silica (Fuji Silysia). ¹H NMR and ¹³C NMR spectra were recorded with the Bruker Avance III 800-MHz spectrometer (800 MHz for ¹H and 201 MHz for ¹³C NMR measurements). Chemical shifts are reported in δ ppm, determined against the signal from residual protons in the deuterated solvents for ¹H NMR experiments and solvent peaks for ¹³C NMR spectra as internal standards. Atmospheric pressure chemical ionization (APCI) mass spectra were measured with a Bruker micrOTOF-Q II (Bruker, Germany). Spectral grade solvents and starting materials were purchased from commercial sources and used without further purification. Respective donor and acceptor units of CCX-I and CCX-II were synthesized following previously reported procedures.^{1,2} PPF was also synthesized following previously reported procedures.³ CCX-I, CCX-II and PPF were used after temperature-gradients sublimation.



9H-3,9'-bicarbazole (BCZ) was prepared according to the method reported in Ref. 1. 3-bromo-9H-xanthen-9-one (BXTN) was prepared according to the method reported in Ref. 2. A mixture of BCZ (359 mg, 1.08 mmol), BXTN (297 mg, 1.08 mmol), Pd₂(dba)₃·CHCl₃ (23.3 mg, 0.0225 mmol), XPhos (40.6 mg, 0.0852 mmol) and t-BuONa (158 mg, 1.64 mmol) in toluene (9 mL) was stirred under reflux for 12 h. After cooling to room temperature, the reaction mixture was extracted with CHCl₃. The organic layer was washed with H₂O and then dried over anhydrous MgSO₄. After filtration and evaporation, the crude product was purified flash chromatography (silica gel, eluent: CHCl₃) and recrystallized from toluene to provide CCX-I as a yellow-green solid (429 mg, yield: 76.4%). ¹H NMR (800 MHz, CDCl₃): δ (ppm) 8.64 (d, J = 8.2 Hz, 1H), 8.43 (dd, *J* = 7.9 Hz, 1.7 Hz, 1H), 8.32 (d, *J* = 2.1 Hz, 1H), 8.20 Hz (d, *J* = 8.2 Hz, 2H), 8.14 (d, J = 8.2 Hz, 1H), 7.87 (d, J = 1.4 Hz, 1H), 7.80 (m, 2H), 7.76 (dd, J = 8.2 Hz, 2.1 Hz, 1H), 7.67 (d, J = 8.2 Hz, 1H), 7.62 (dd, J = 8.2 Hz, 2.1 Hz, 1H), 7.57 (d, J = 8.2 Hz, 1H), 7.54 (dt, J = 8.2 Hz, 6.9 Hz, 1.4 Hz, 1H), 7.47 (dt, J = 8.2 Hz, 6.9 Hz, 1.4 Hz, 1H), 7.43 (m, 4H), 7.39 (t, J = 6.9 Hz, 1H), 7.31 (ddd, 7.7 Hz, 6.0 Hz, 2.1 Hz, 2H); 13C NMR (201 MHz, CDCl₃): δ (ppm) 176.39, 157.22, 156.32, 143.43, 141.75, 140.74, 139.11, 135.15, 130.91, 128.91, 127.13, 126.89, 125.92, 125.89, 125.20, 124.44, 123.61, 123.20, 122.17, 122.02, 121.40, 120.83, 120.67, 120.33, 119.74, 119.67, 118.01, 115.28, 111.04, 110.23, 109.73; APCI-MS (m/z): $[M+H]^+$ calcd. for C₃₇H₂₃N₂O₂, 527.1760; found, 527.1991; Elemental analysis calcd. (%) for C₃₇H₂₂N₂O₂: C, 84.39; H, 4.21; N, 5.32; found: C, 84.65; H, 4.24; N, 5.29.



CCX-II

9'H-9,3':6',9"-tercarbazole (TCZ) was prepared according to the method reported in Ref. 1. A mixture of TCZ (1.00 g, 2.02 mmol), BXTN (553 mg, 2.01 mmol), Pd₂(dba)₃·CHCl₃ (41.6 mg, 0.0402 mmol), XPhos (76.6 mg, 0.161 mmol) and t-BuONa (290 mg, 3.02 mmol) in toluene (20 mL) was stirred under reflux for 23 h. After cooling to room temperature, the reaction mixture was extracted with CHCl₃. The organic layer was washed with H₂O and then dried over anhydrous MgSO₄. After filtration and evaporation, the crude product was purified flash chromatography (silica gel, eluent: CHCl₃) and recrystallized from toluene to provide CCX-II as a yellow-green solid (1.39 g, yield: 99.7%). ¹H NMR (800 MHz, CDCl₃): δ (ppm) 8.70 (d, 8.9 Hz, 1H), 8.44 (dd, J = 8.2 Hz, 2.1 Hz, 1H), 8.31 (d, J = 2.1 Hz, 2H), 8.17 (d, 8.2 Hz, 4H), 7.95 (d, 2.1 Hz, 1H), 7.86 (d, J = 8.9 Hz, 4H), 7.84 (dd, J = 8.2 Hz, 2.1 Hz, 2H), 7.69 (dd, J = 8.6 Hz, 1.7 Hz, 1H), 7.59 (d, J = 7.6 Hz, 1H), 7.49 (t, J = 8.2 Hz, 1H), 7.41 (m, 8H), 7.30 (m, 4H). ¹³C NMR (201 MHz, CDCl₃): δ (ppm) 176.45, 157.37, 156.42, 143.14, 141.73, 139.88, 135.37, 131.44, 129.27, 127.03, 126.74, 126.07, 124.82, 124.64, 123.34, 122.27, 122.11, 121.08, 120.47, 120.01, 119.95, 118.14, 115.57, 114.54, 109.71. APCI-MS (m/z): [M]⁻ calcd. for C₃₆H₂₄N₃, 691.2260; found, 691.2464; Elemental analysis calcd. (%) for C₄₉H₂₉N₃O₂: C, 85.07; H, 4.23; N, 6.07; found: C, 85.03; H, 4.24; N, 6.05.



Figure S1 | **NMR spectra of CCX-I in CDCl₃.** a) ¹H NMR spectrum. b) Enlarged view of the region 7.0–9.0 ppm. c) ¹³C NMR spectrum.



Figure S1 | (contd.)



Figure S2 | NMR spectra of CCX-II in CDCl₃. a) ¹H NMR spectrum. b) Enlarged view of the region 7.0–9.0 ppm. c) ¹³C NMR spectrum.



Figure S2 | (contd.)

2. OLED performance



Figure S3 | a) *J-V-L* characteristics for CCX-I-6B and CCX-II-6B devices. b) Current efficiency (CE) and power efficiency (PE) for CCX-II-15B device.

3. Optical simulations

Optical simulations were performed with an opto-electrical device simulator Setfos (Fluxim AG). The optical model used in the simulations featured a glass substrate (0.7 mm) / ITO (50 nm) / TAPC (x nm) / CDBP (10 nm) / emissive layer (EML, 20 nm) / PPF (10 nm) / BmPyPhB (y nm) / Al (80 nm), where x and y are the thicknesses of the hole-transport layer (TAPC) and the electron-transport layer (BmPyPhB), respectively. In the simulations, the emissive dipoles were assumed to be localized in the interface between the CDBP layer and EML.



Figure S4 | a) Angular-dependent p-polarized PL intensities for 6 wt% CCX-I: and CCX-II:PPF films. b) and c), Dependence of η_{out} on the thicknesses of the hole-transport layer (HTL) and electron-transport layer (ETL) for CCX-I-6B (b) and CCX-II-6B (c) devices.

4. Photophysical properties



Figure S5 | PL spectra of 6 wt% CCX-I: and CCX-II:PPF films.

Calculation of k_p , k_d , k_{ISC} , and k_{RISC}

From τ_p , τ_d , Φ_{total} , Φ_p and Φ_d , we calculated k_p , k_d , k_{ISC} , and k_{RISC} as previously reported,⁴ where τ_p and τ_d are the prompt and delayed fluorescent lifetimes, respectively. Φ_{total} , Φ_p and Φ_d are the PLQY of the total, and prompt and delayed components, respectively. k_p , k_d , k_{ISC} , and k_{RISC} are the rate constants for prompt fluorescence, TADF, ISC, and RISC, respectively. The temperature dependences of the lifetimes, PLQYs and rate constants for 6 wt% CCX-I: and CCX-II:PPF systems are shown in Table S1 and Table S2.

Temp.	7 p	<i>t</i> d	${oldsymbol{\Phi}}_{ ext{total}}$	${\pmb \phi}_{\sf p}$	${oldsymbol{\Phi}}_{d}$	<i>k</i> p	<i>k</i> d	k _{ISC}	k _{RISC}
(K)	(ns)	(µs)	(%)	(%)	(%)	(×10 ⁷ s ⁻¹)	(x10 ³ s ⁻¹)	(×10 ⁷ s ⁻¹)	(×10 ³ s ⁻¹)
200	8.32	24.9	89.1	76.7	12.5	9.22	4.99	1.28	5.81
220	8.29	18.0	101.8	89.1	12.7	10.7	7.14	1.34	8.15
240	8.10	15.2	83.5	72.4	11.1	8.95	7.34	1.19	8.47
260	7.98	14.5	98.9	82.3	16.9	10.3	11.6	1.74	14.0
280	7.82	14.5	93.4	73.6	19.8	9.41	13.7	1.99	17.4
298	7.77	12.2	88.6	67.7	20.9	8.71	17.2	2.06	22.5

Table S1 | Temperature dependences of lifetimes, PLQYs and rate constants for the 6wt% CCX-I:PPF system.

Table S2 | Temperature dependences of lifetimes, PLQYs and rate constants for the 6

wt%	CCX-II:PPF	system.
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Temp.	<i>t</i> p	<i>t</i> d	${oldsymbol{\Phi}}_{ ext{total}}$	${\pmb \phi}_{\sf p}$	${oldsymbol{arPsi}}_{d}$	<i>k</i> _p	<i>k</i> _d	k _{ISC}	k _{RISC}
(K)	(ns)	(µs)	(%)	(%)	(%)	(×10 ⁸ s ⁻¹)	(×10 ⁴ s ⁻¹)	(×10 ⁷ s ⁻¹)	(×10 ⁴ s ⁻¹)
200	7.30	15.2	95.3	86.9	8.3	1.37	6.69	1.79	7.73
220	7.35	15.6	96.6	85.5	11.2	1.36	6.52	1.97	7.66
240	7.18	14.0	95.9	83.8	12.1	1.39	7.35	2.26	8.82
260	7.15	13.2	95.9	81.1	14.7	1.40	7.95	2.64	9.86
280	6.82	10.5	95.2	79.2	16.1	1.47	9.53	3.05	12.0
298	6.82	9.66	96.8	77.0	19.8	1.47	10.5	3.37	13.6





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