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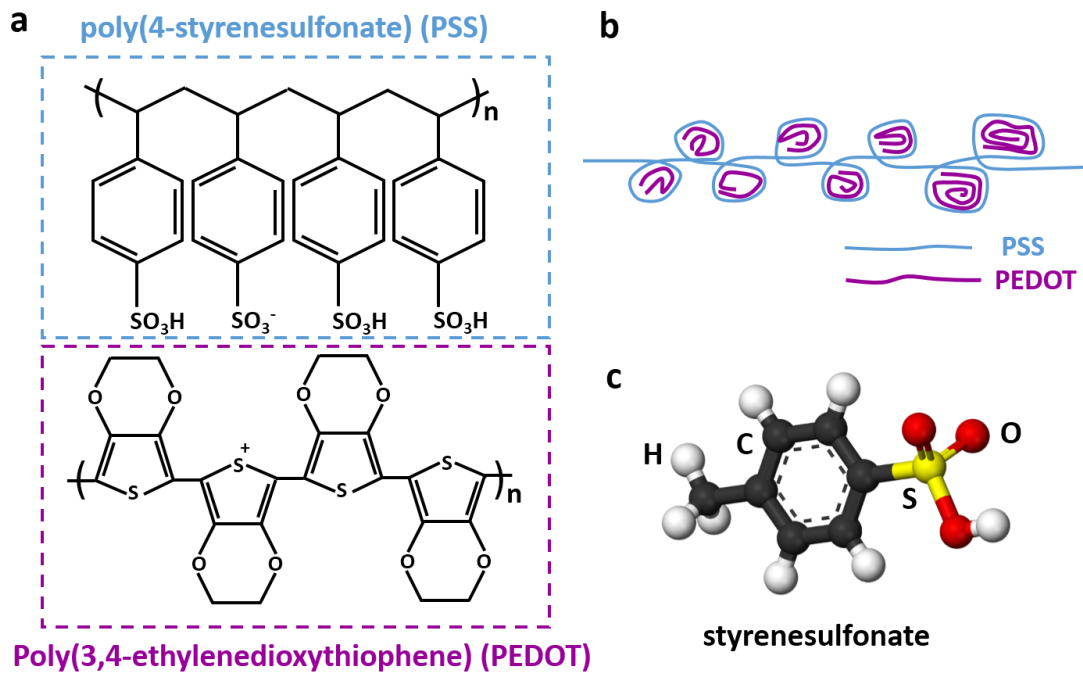
Description: Supplementary Figures, Supplementary Table, Supplementary Notes, Supplementary Methods and Supplementary References

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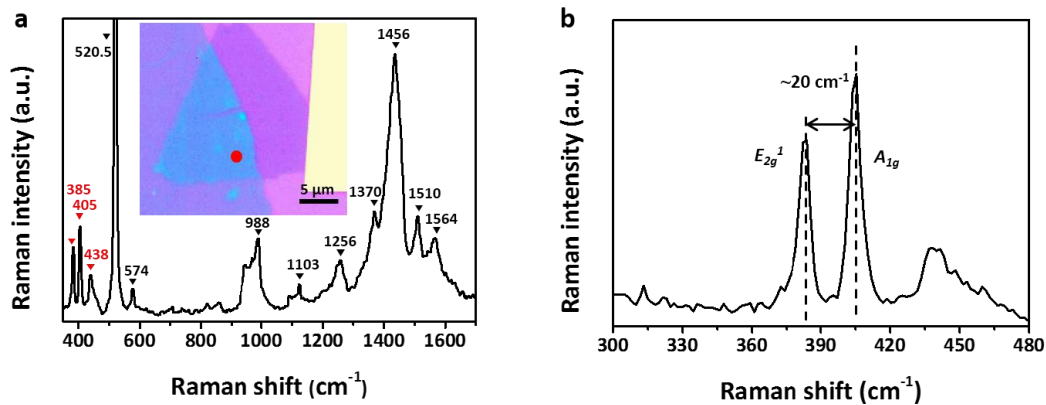
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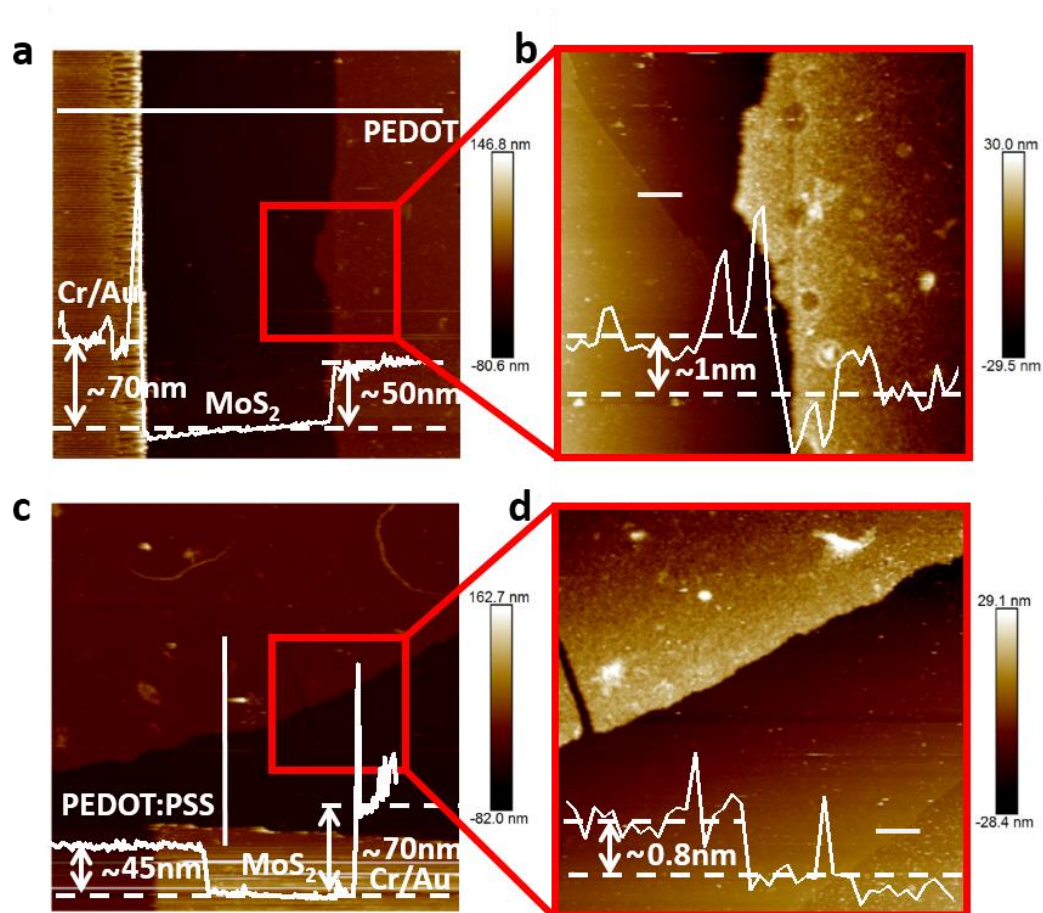
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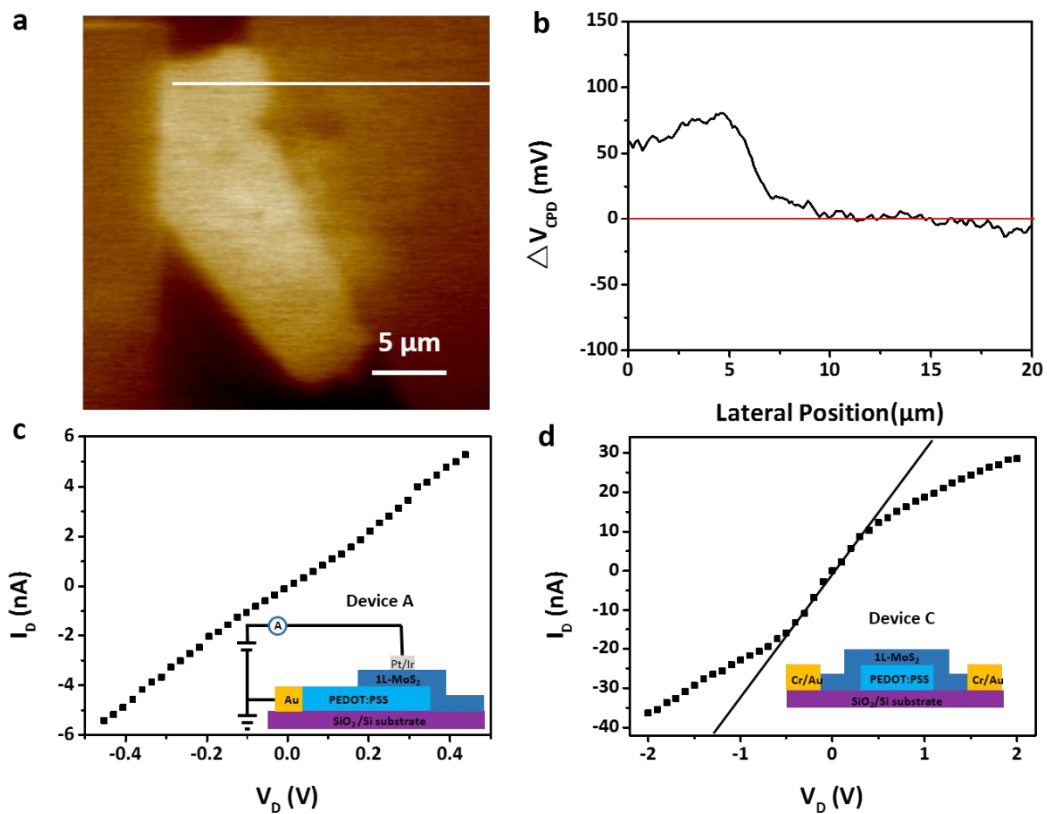
Supplementary Figure 1. (a) Chemical structure of Poly(3,4-ethylenedioxythiophene): poly(4-styrenesulfonate) (PEDOT:PSS). (b) Conformations of PEDOT:PSS. The thin and thick curves stand for PSS and PEDOT chains, respectively. The current suggested model for the morphology of PEDOT:PSS solid films is that it consists of grains with a highly conductive PEDOT-rich core and a sulfonic acid PSS-rich shell. (c) Three-dimensional (3D) representation of the structure of styrenesulfonate. Styrenesulfonate is monomer of the poly(4-styrenesulfonate) (PSS).



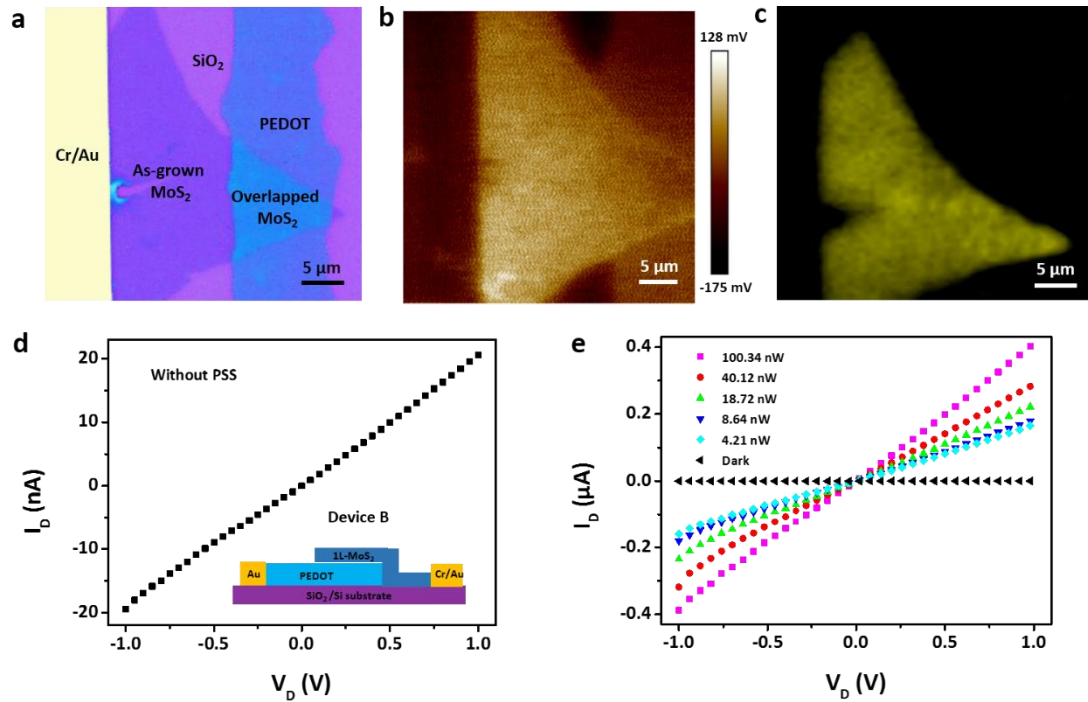
Supplementary Figure 2. (a) Raman spectrum of the overlapped area between MoS₂ and PEDOT:PSS electrode acquired from the red dot highlighted in inset. (b) The partial enlarged view of monolayer MoS₂ Raman spectrum.



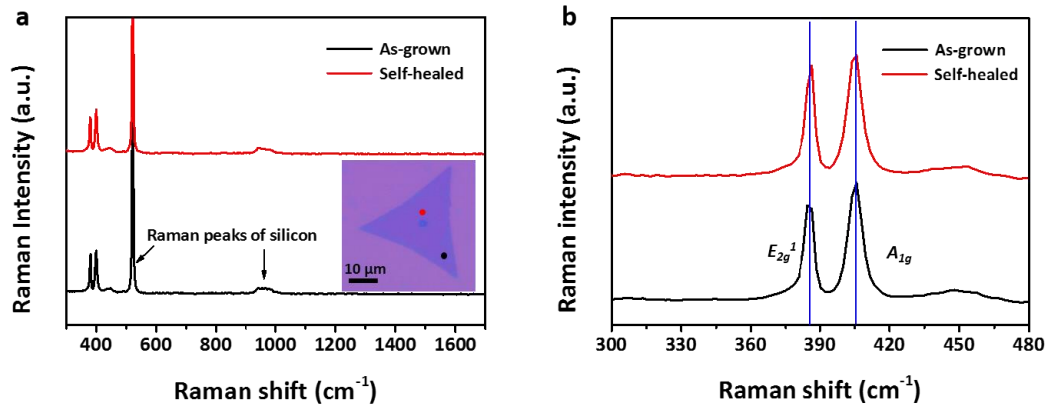
Supplementary Figure 3. (a-b) Atomic force microscopy image of the device B without PSS treatment. It shows that the PEDOT, Cr/Au and MoS₂ film are ~50 nm, ~70 nm and ~1 nm thick, respectively. **b** is the partial enlarged view of the red square shown in **a**. (c-d) AFM image of the device A₁ with PSS treatment. It shows that the PEDOT:PSS, Cr/Au and MoS₂ film are ~45 nm, ~70 nm and ~0.8 nm thick, respectively. **d** is the partial enlarged view of the red square **c**. In the AFM image, we hardly find out the ultrathin MoS₂ film on same scale like 2D surface potential image, unless it is enlarged to larger multiples.



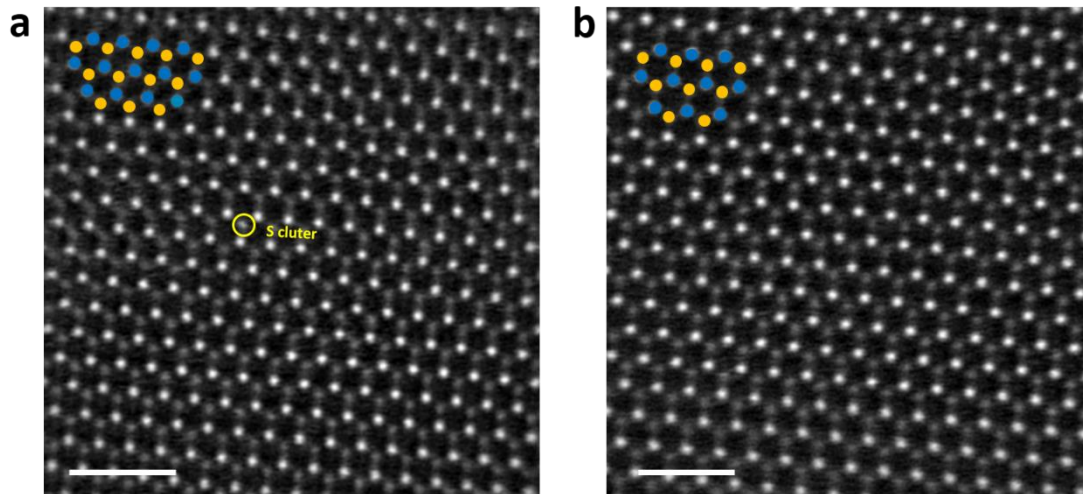
Supplementary Figure 4. (a) 2D surface potential images of the monolayer MoS₂ homojunction device A₁. (b) The corresponding work functions at the white line position shown in a. the data suggests compared to the potential barrier between the as-grown and self-healing MoS₂, the potential barrier between the self-healed MoS₂ and PEDOT:PSS electrode can be negligible. (c) I-V characteristic of the vertical MoS₂/PEDOT:PSS junction of the MoS₂ homojunction diode by AFM. This result again confirms that conclusion there isn't potential barrier between the self-healed MoS₂ and PEDOT:PSS electrode^{1,2}. (d) I-V characteristic of the n-p-n MoS₂ monolayer FET and the only difference from typical MoS₂ FET is that monolayer MoS₂ lays across the PEDOT:PSS film in this transistor shown in the bottom right inset. PSS-induced sulfur vacancy self-healing give rise to rectifying characteristic similar to that of double Schottky or n-p-n type devices.



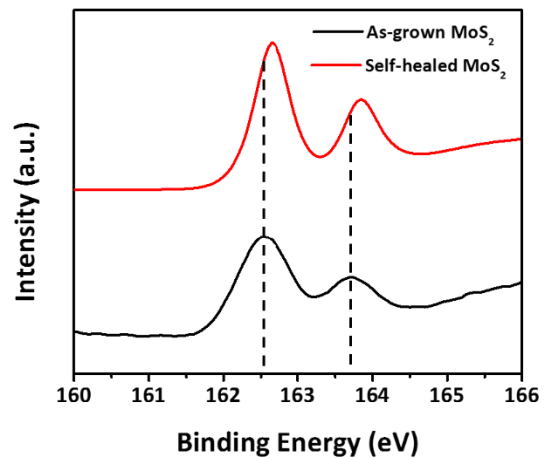
Supplementary Figure 5. (a) optical microscopy images of the MoS₂ monolayer FET (device B) with PEDOT electrode without PSS (methods). (b) corresponding 2D surface potential images. (c) PL spectrum intensity mapping. When the surface PSS of PEDOT:PSS electrode is removed, there is no surface potential (PL spectrum intensity) variation between the overlapped and as-grown MoS₂ triangle in **b** (c). (d) Output characteristic of the MoS₂ monolayer FET with PEDOT electrode without PSS. Comparing with the surface potential images, PL spectrum intensity mapping and output curve shown in Fig. 1c-d and Fig. 3b, it can be concluded that PSS is an essential element in the process of forming our monolayer MoS₂ homojunction. (e) Output characteristics of device B in dark and under different incident light intensity. The device B operates as an enhancement-mode transistor. Increasing illumination levels result in enhanced current due to electron-hole pair generation by light absorption in the direct bandgap of monolayer MoS₂.



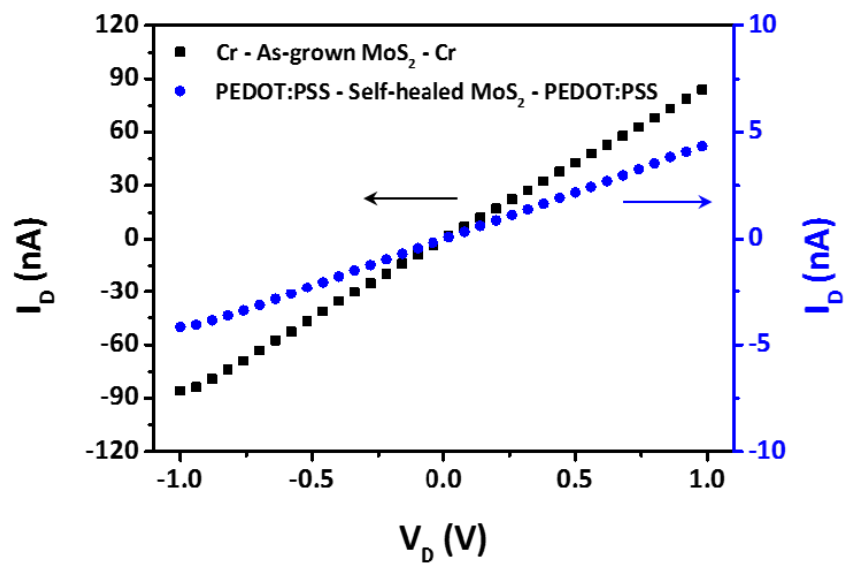
Supplementary Figure 6. (a) Raman spectrum of the CVD monolayer MoS_2 before and after PSS-induced SVSH. Raman spectra acquired from different regions highlighted in inset. (b) The partial enlarged view of monolayer MoS_2 Raman spectrum in a.



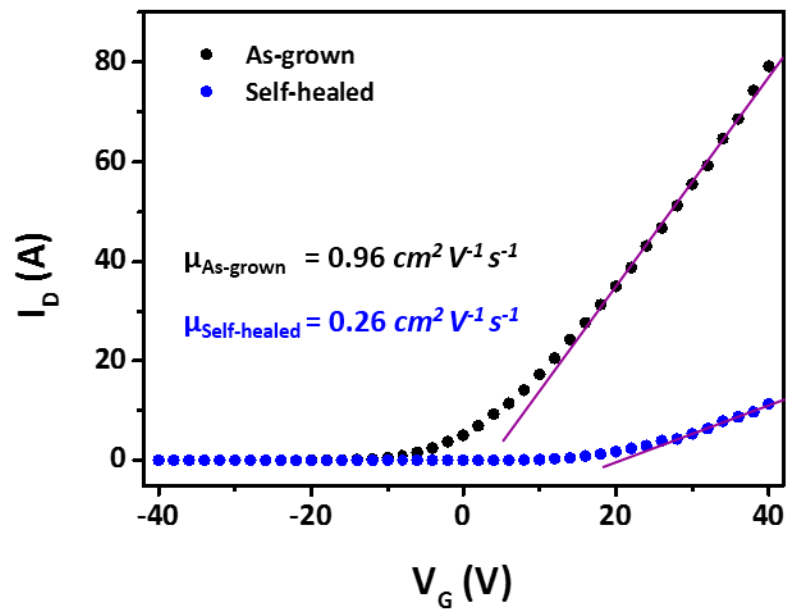
Supplementary Figure 7. (a-b) STEM image of the as-grown and self-healed MoS₂. The cyan and yellow dots indicate the Mo and S atoms, respectively. the atom with the yellow circle is the sulfur adatom cluster. Scale bar, 1 nm.



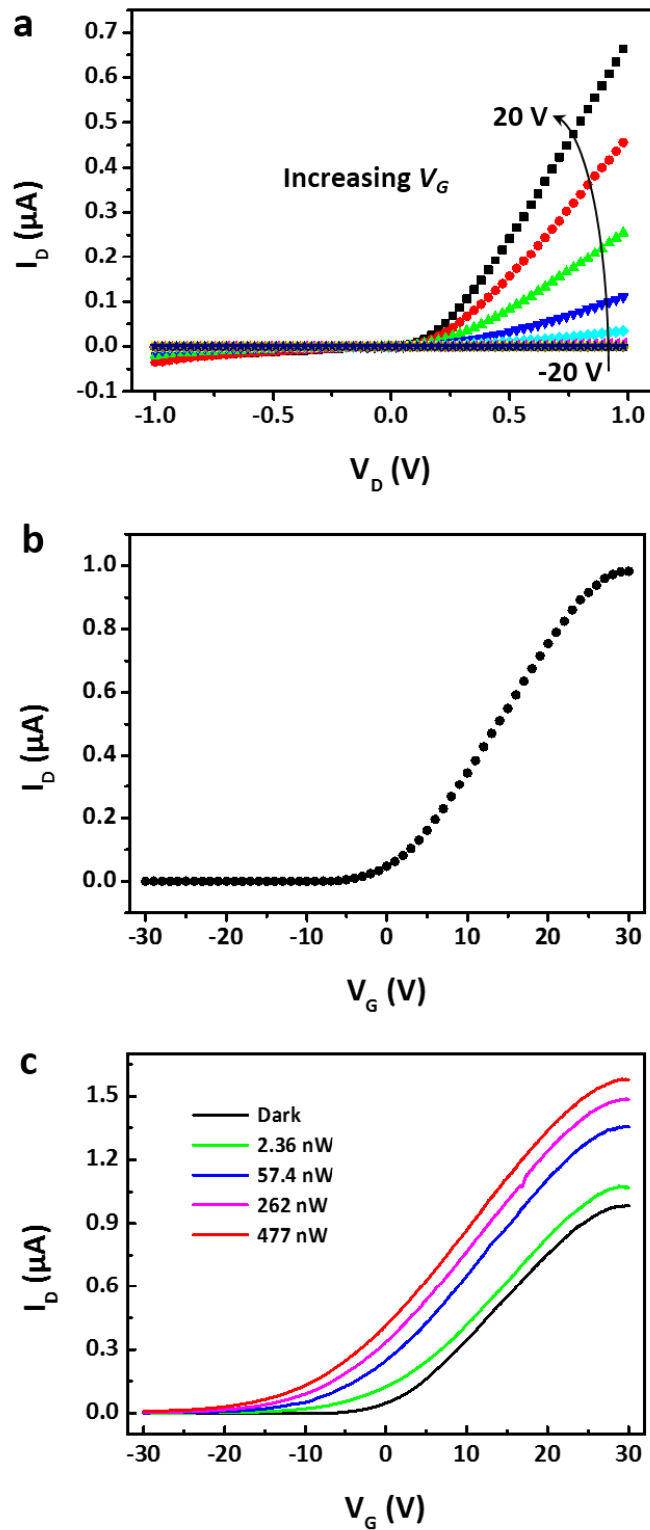
Supplementary Figure 8. High-resolution XPS for S 2p before (top) and after (bottom) PSS treatment of MoS₂.



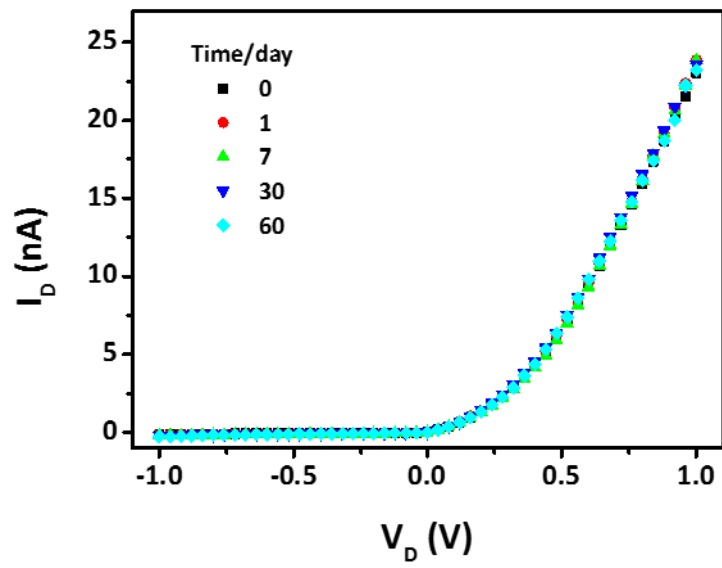
Supplementary Figure 9. Output characteristic of the typical MoS_2 FET with Cr/Au or PEDOT:PSS electrodes. Ohmic characteristics are all observed among the following two contact types: as-grown MoS_2 and Cr/Au electrode, and self-healed MoS_2 and PEDOT: PSS electrode.



Supplementary Figure 10. Transfer characteristics of a monolayer MoS₂ transistor both before and after PSS-induced sulfur vacancy self-healing.



Supplementary Figure 11. (a) Output characteristics of the homojunction at various V_G levels between 20 and -20V, along steps of 5V. (b) Transfer characteristic of the device A_2 at $V_D=1\text{V}$. (c) Dependence on gate voltage of the drain current in dark and under different incident light intensity, at $V_D=1\text{V}$.



Supplementary Figure 12. I-V characteristic of the CVD monolayer MoS₂ homojunction diode in dark immediately following fabrication and after storing under ambient conditions for 60 days.

Supplementary Table 1. Performance comparison of the homojunction photodiodes in 2D materials by chemical treatment or doping.

Device	Layer thickness	Chemicals	Responsivity (mA/W)	Life time
Our work: lateral MoS₂	monolayer (CVD)	PSS	~308 (bias = 0) ~5120 (bias=1V)	2 months
Lateral MoS ₂ ³	few-layer	AuCl ₃	~0.01(bias = 0) ~5070 (bias = 1.5V)	\
Lateral MoS ₂ ⁴	monolayer (CVD)	O ₂	~100 (bias = 0)	\
Vertical MoS ₂ ⁵	few-layer	AuCl ₃ /BV	~30 (bias = 0)	\
Lateral BP ⁶	few-layer	BV	~211 (bias = 0) ~180 (bias = 5 mV)	\
Lateral ReS ₂ ⁷	few-layer	AuCl ₃	No photovoltaic effect ~410 (bias = 2 V)	\
Lateral InSe ⁸	few-layer	Lewis acid	~0.1 (bias = 0)	\
Vertical MoSe ₂ ⁹	few-layer	Nb annealing	~120 (bias = 0) ~3800 (bias= 1V)	\

Supplementary Note 1

X-ray photoelectron spectroscopy (XPS) characterization of MoS₂ with S-vacancies

X-ray photoelectron spectroscopy data were obtained using an ESCALab250 electron spectrometer from Thermo Scientific Corporation with monochromatic 150 W AlK α radiation. Pass energy for the narrow scan is 30 eV. The base pressure was about 6.5×10^{-10} mbar. The binding energies were referenced to the C1s line at 284.8 eV from alkyl or adventitious carbon. For XPS peak analysis and deconvolution, the software Avantage was employed, where Voigt line shapes and an active Shirley background were used for peak fitting. The S/Mo ratios were determined from the integrated areas of the S 2p and Mo 3d peaks factored by their corresponding relative sensitivity factors. The error in the S/Mo ratios was obtained from the peak fitting residuals given by the Avantage software.

The as-grown MoS₂ film was transferred onto a 300nm SiO₂ substrate using the same PMMA-assisted transfer method. The transferred MoS₂ film was treated with PEDOT:PSS solution to heal S vacancies, and then immersed in plenty of DI water to wash the PEDOT:PSS solution for 10 minutes. Further, the residual DI water was dried with nitrogen, finally the sample was dried at 100°C for 10 min to remove the residual DI water. We observed that the S 2p (Supplementary Fig. 8) and Mo 3d (Fig. 2g) characteristic peaks for MoS₂ shifted in the XPS spectra because the chemical environment of MoS₂ was changed by the change of sulfur vacancies concentration^{10,11}. Besides, To quantify the XPS information, we measured the XPS peak area ratio of S 2p to Mo 3d states for the as-grown and self-healed MoS₂. The value of S:Mo ratio was increased from ~1.67 to ~1.86 by the PSS-induced sulfur vacancies self-healing.

Supplementary Note 2

The electron concentration calculation

Figure 3g indicates that the current of the transistor drops sharply, but the electrode contacts still exhibit a linear relationship. Note that since the 50 μm channel of the MoS₂ transistor is long enough, the contact resistance change between the MoS₂ and Au electrodes is negligible. The channel of the monolayer transistor effectively behaves as a resistor with conductivity $\sigma = q\mu N_D$, and the conductivity can also be calculated using the expression $\sigma = \frac{1}{\rho} = 1/(\frac{dV_D}{dI_D} \times \frac{WH}{L})$, where N_D is the electron concentration, $L = 50 \mu\text{m}$ is the channel length, $H = 0.65 \text{ nm}$ is the channel height, and $W = 10 \mu\text{m}$ is the channel width.

Figure 3f suggests that the conductivity of monolayer MoS₂ after sulfur vacancies self-healing decreased sharply from 8.5×10^{-1} to $1.4 \times 10^{-3} \Omega^{-1} \text{cm}^{-1}$. From the data presented in Supplementary Figure 8, we can extract the low-field field-effect mobility of $\sim 0.96 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and $\sim 0.26 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ for the as-grown and self-healed MoS₂ using the expression $\mu = \frac{dI_D}{dV_G} \times \frac{L}{WV_D C_i}$, where $C_i = 1.1 \times 10^{-4} \text{ F m}^{-2}$ is the capacitance between the channel and the back gate per unit area ($C_i = \epsilon_0 \epsilon_r / d$; $\epsilon_r = 3.9$; $d = 300 \text{ nm}$). Thus, it varies about 643 times for electron concentrations ranging from 5.56×10^{19} to $8.65 \times 10^{16} \text{ cm}^{-2}$.

In fact, a hopping transport model can be explained the behavior of the mobility decrease of self-healed MoS₂. Electrons in the MoS₂ can transport through the sulfur vacancies by hopping. With this model, the average distance between the sulfur vacancies would increase by PSS-induced SVSH. Therefore, it will make both the hopping probability and mobility decrease.

Supplementary Methods

Construction Process: the monolayer MoS₂ homojunction

Monolayer MoS₂ films were grown on SiO₂/Si substrate by CVD¹². Subsequently, MoS₂ films were transferred onto the substrates with patterned Poly(3,4-ethylenedioxythiophene):poly(4-styrenesulfonate) (PEDOT:PSS) films by a standard PMMA-based transfer⁴. The specific procedures are as follows: Firstly, the 950k PMMA film was spin-coated on the SiO₂/Si substrate, and then exposed to form square hole by electron beam lithography (EBL). Secondly, PEDOT:PSS electrode was deposited onto the substrate with square holes by spin-coating, subsequently annealed on the hotplate at 120 °C for 15 min to remove water, finally the substrate was immersed into acetone for 12 h to dissolve the residual PMMA film. Thirdly, the as-grown monolayer MoS₂ was transferred onto the substrate in order to form a lateral MoS₂ homojunction. Finally, the device structure was fabricated by depositing Cr/Au electrode.

Instead of conventional photolithography¹³, a spin-coating method was designed to carry out the PEDOT:PSS patterning, which can eliminate the residual photoresist film barrier effect of PSS-induced SVSH (Fig.1b). It can also diminish the interface contact resistance induced by the residual photoresist film. The unique core-shell structure PEDOT:PSS provides PSS acid on the surface for healing the sulfur vacancies of MoS₂ (Supplementary Fig.1)¹⁴. Due to the high conductivity of PEDOT:PSS film, the patterned PEDOT:PSS film also serves as organic electrode. Raman spectrum demonstrates the existence of PEDOT:PSS and MoS₂ film (Supplementary Fig.2), and the difference of ~20 cm⁻¹ between the out-of-plane (A_{1g}) and in-plane (E_{2g}^{\prime}) Raman peaks indicates the single layer thickness of MoS₂ film¹⁵. The thickness of monolayer MoS₂, PEDOT:PSS and metal electrodes were also confirmed by atomic force microscopy (AFM) image (Supplementary Fig.3)¹⁶.

Supplementary References

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