1	Rational identification of aggregation hotspots based on secondary structure and amino
2	acid hydrophobicity
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13 Supplemental Information

14 Screening of soluble variants of 3-hydroxybutyrate dehydrogenase and tryptophan

15 synthase from *Thermus thermophilus* HB8

- 16 The expression plasmids of 3-hydroxybutyrate dehydrogenase (*Tt*HBD; GenBank accession
- 17 number BAD70516.1) and tryptophan synthase (*Tt*TST; GenBank accession number
- 18 YP_144360.1) from *T. thermophilus* were from RIKEN BioResource Center (Ibaraki, Japan)¹.
- 19 These plasmids were transformed into *E. coli* BL21 (DE3), the transformants were grown in LB
- 20 medium, and the protein expression was induced under the same conditions as described in
- 21 Materials and Methods. E. coli XL-1 Red was used for the random mutagenesis according to the
- 22 method described in a previous report 2 . The soluble expressions were obtained from each of the
- two enzymes in SDS-PAGE, and the following amino acid substitutions were identified: A25E

in *Tt*HBD, and V136A in *Tt*TST. The mutated residues were located in α -helix structures.

25

26 Expression and characterization of ChMOX, AtADC, DmGDH, DmODC, SuPDH, and

- 27 MpLUC
- 28 The genes *chmox*, *supdh*, and *mpluc* were obtained from our laboratory stocks, and *atadc*,
- 29 *dmgdh*, and *dmodc* for the construction of expression plasmids were cloned from the A. thaliana
- 30 or *D. melanogaster* cDNA library. The sequence sizes of *Ch*MOX, *At*ADC, *Dm*GDH, *Dm*ODC,
- 31 SuPDH and MpLUC are 584, 702, 535, 394, 379, and 208 residues, respectively, and the
- 32 theoretical molecular weights are 63,800, 76,200, 59,900, 44,200, 41,300, and 22,500,
- 33 respectively (Fig. S1 and S2). These genes were expressed using the pET, pUC or pCold system
- 34 in E. coli BL21 (DE3) and were cultivated and induced with IPTG. Most of these genes were
- 35 expressed in the insoluble fractions in SDS-PAGE assays. No activity of *Ch*MOX, *At*ADC,
- 36 DmGDH, DmODC or MpLUC could be detected in the crude extracts (soluble fractions), and

37 the activities of *Su*PDH were very low.

38	<i>Ch</i> MOX and <i>Mp</i> LUC have no rare codons, but there are six rare codons (Arg200, Arg229,
39	Arg268, Arg358, Arg512, and Arg630) in AtADC, three rare codons (Arg18, Arg472, and
40	Arg513) in <i>Dm</i> GDH, three rare codons (Arg54, Arg71, and Arg288) in <i>Dm</i> ODC, and one rare
41	codon (Arg233) in SuPDH. Because the enzyme was produced in the E. coli BL21 (DE3)
42	expression system, the gene sequences do not affect the production of the mRNAs for the
43	enzymes. The same results were obtained in the E. coli BL21-CodonPlus (DE3)-RIL strain
44	(Stratagene, CA, USA), which contains extra copies of the <i>E. coli argU, ileY</i> , and <i>leuW</i> tRNA
45	genes. It is suggested that expression speed, translational factors, chaperone recognitions, or
46	posttranslational modifications such as glycosylation affect the soluble and active expression of
47	the genes.
48	
49	CD spectra of <i>Ch</i> MOX WT and its variants
50	The CD spectra of the ChMOX, MpLUC, DmODC, and AtADC WT and its variant V455D
51	were measured utilizing a Jasco J-715CD spectrometer (Fig. S3). The buffer contained 10 mM
52	potassium phosphate (pH 7.0) and 50 mM sodium chloride, and 0.1 mg/ml of the enzyme was
53	utilized in the measurement. Far-ultraviolet spectra were recorded from 195 to 280 nm
54	according to the method described in a previous report ³ .
55	
56	Soluble expression of carbonyl reductase from yeast Ogataea polymorpha NBRC 0799
57	For the expression of the carbonyl reductase (OgCRD; GenBank accession number
58	LC176491) gene (ogcrd), the already constructed plasmid pET-11a-ogcrd, was used in this
59	study. The plasmids were transformed into E. coli BL21 (DE3). The transformants were grown
60	in LB medium and the protein expression was induced under the same conditions as described

in Materials and Methods. The enzyme activity for the reduction of acetone was assayed at 30°C
by measuring the oxidation of NADH to NAD⁺ at pH 6.0. One unit of enzyme activity was
defined as the amount of enzyme catalyzing the oxidation of one micromole of NADH per min.

65 Soluble expression of human crystalline aldehyde dehydrogenase and growth hormone 66 A cDNA of human crystalline aldehyde dehydrogenase (ALDH3A1; GenBank accession 67 number NP 000682.3) was synthesized and amplified using Tks Gflex DNA polymerase and 68 the primers P26 and P27 listed in Table S1. After digestion of pET-15a by NdeI and BamHI, the 69 amplified ALDH3A1 gene was ligated to pET-15a using an In-Fusion HD Cloning Kit. A cDNA 70of human growth hormone (GenBank accession number KJ608193, hGH) was synthesized and 71amplified using Tks Gflex DNA polymerase and the primers P26 and P27 listed in Table S1. 72After digestion by NdeI, the amplified gene was ligated to pET15b with an In-Fusion HD 73 Cloning Kit. The plasmids were transformed into E. coli BL21 (DE3). The transformants were 74grown in LB medium and the protein expression was induced under the same conditions as 75described in Materials and Methods. LDH3A1 activity was measured by monitoring the 76production of β -NADH at 340 nm, following the procedure described in previous reports ⁴. The 77 soluble expression levels of hGHs were determined by hGH ELISA kit (Roche, Mannheim, 78Germany). 79 From the analysis of hGH, seven residues, Leu46, Phe55, Leu82, Leu88, Arg95, Val97, and Leu114, which were on α -helices and had high or low HiSol scores (more than 1.0 or less than -80 81 1.0), were selected as aggregation hot-spots (Table 1). As expected, the mutations L46K, F55H, L82R, L88E, R95S, V97E, and L114K enhanced the solubility compared with WT (Fig. 4C). 82

83

84 Additional information

- 85 We declare that there are no competing financial interests in this work.
- 86

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100

101	Figure S1. Amino acid sequences of ChMOX, AtADC, DmGDH, DmODC, SuPDH, and
102	MpLUC (A, C, E, G, I, K, respectively) and their homology model structures generated
103	using SWISS-MODEL (B, D, F, H, J, respectively, omitting <i>Mp</i> LUC).
104	The residues in the sequences are highlighted based on the following factors: the α -helix
105	structure in the sequence (underlined), the target α -helix structures (bold font), and the mutated
106	residues (squared). The structure of <i>Mp</i> LUC is a novel one that could not be predicted.
107	
108	Figure S2. Depiction of helical wheels of target α-helices of SuPDH and MpLUC. Helical
109	wheels of target α -helices: residues 218-227 (EQAIADIQKL) of SuPDH (A), residues 317-340
110	(PARVLAKTENIYTSLLEVFHQAEQ) of SuPDH (B), residues 76-89 (LEVLIEMEANARKA)
111	of MpLUC (C), and residues 176-201 (SALLKKWLPDRCASFADKIQSEVDNI) of MpLUC
112	(D)). The hydrophobic amino acids, the hydrophilic amino acids, and the target amino acids are
113	represented by black filled circles, white circles and underlined residue numbers, respectively.
114	
115	Figure S3. Comparisons of the CD spectra of WT proteins (filled circle) and variants
116	(open circles).
117	CD spectra of the refolded WT of ChMOX and the V455E variant are shown in A, and the
118	changes in CD at 222 nm measured after heat treatment are shown in B. The CD spectra of the
119	refolded WT of MpLUC and the A177D variant and the changes in CD at 222 nm induced by
120	heat treatment were also measured (C, D). The changes in CD at 222 nm induced by heat
121	treatment were measured in DmODC WT and K117L (E) and AtADC WT and K441L (F).
122	

123	Figure S4. Comparisons of the thermal stability of <i>Mp</i> LUC WT proteins (filled circle), the
124	I80K, and the A177D variant (filled triangle).
125	The each luminescence was measured after heat treatment for 30 min.
126	
127	Supplemental Tables
128	
129	Table S1. Designed oligonucleotides used to perform random mutagenesis and site-directed
130	mutagenesis.
131	
132	Table S2. Enzyme activity measurement of the Val444 and Val455 variants of <i>Ch</i> MOX and the
133	Leu435 and Lys441 variants of AtADC generated by saturation mutagenesis.
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135	Table S3. Run time parameters of INTMSAlign for ChMOX, AtADC, DmGDH, DmODC,

136 SuPDH and MpLUC.

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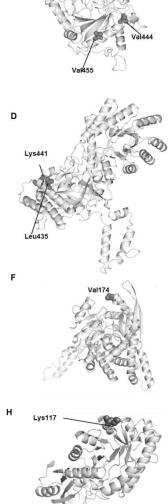
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	10	20	30	40	50	60
MILVT	LEQTLQDDK	ASVLDKMVER	HEQILFCHDKA	TGLQAIIAVH	DTTMGPALGO	CRMAPY
	70	80	90	100	110	120
KTHDL	ALKDVLRLS	KGMTYKCAA#	DVDFGGGKSV	IIGDFLKDKT	PEKFRAFGO	IESLNG
	130	140	150	160	170	180
RFYTG	DMGTTLED	FVHAMKETNY	IVGKPVEVGG	GGDSSIPTAL	GVFYGIKAT?	QNLFGD
	190	200	210	220	230	240
DKVEG	RKYSIQGLG	KVGYKVAEHI	LINEGGNVIVT	DINEQAIADI	CKL GGSAVR1	/VSSEEI
	250	260	270	280	290	300
YSQQAY	DVFVPCAFG	GVINDDTLKV	/LKVRGISGSA	NNQLAESRHS	ELLRENGILY	APDYIV
	310	320	330	340	350	360
NGGGL	LOVADELYG	TNPARVLAK	TENTYTSLLEV	FHOAEDDHMT	TATAADRMC	KRIADA
	370					
KNRNS	FTQSNRPK	UNFHQ				





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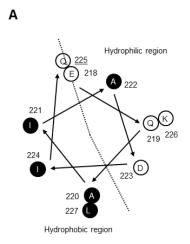
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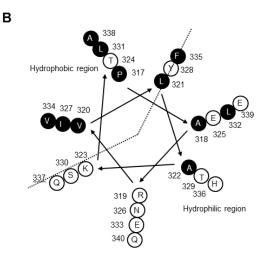
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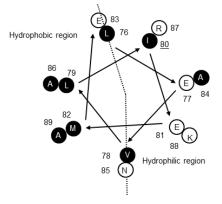
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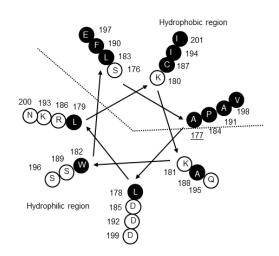




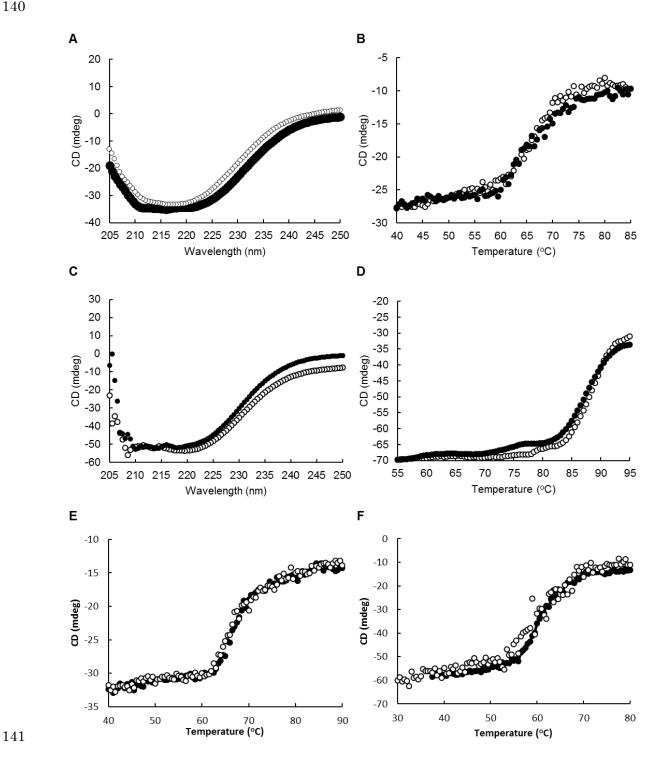
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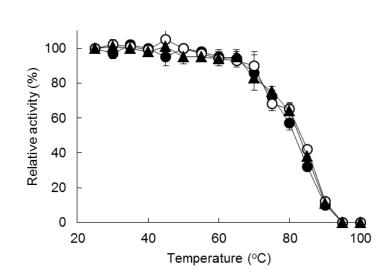


Table S1. Oligonucleotides used in this study.

Primer	Comments ^a
P1	5'-GCGCATATGAATCCGACCGAAAAACAAAGATG-3', Amplification of MpLUC gene
P2	5'-CGCCTCGAGTTAACGATCGCCTGCCAGGCCTTT-3', Amplification of MpLUC gene
P3	5'-GGAGATATACATATGCCTGCTCTAGCTTTTGTTGA-3', Amplification of AtADC gene
P4	5'-TTAGCAGCCGGATCCTCAACCGAAATAAGACCAAT-3', Amplification of AtADC gene
P5	5'-AGAAGGAGATATACATATGCTTCGTTATACGGCACGGATT-3', Amplification of DmGDH gene
P6	5'-TTTGTTAGCAGCCGGATCCCTACTGTTGGGAAATTCCGGAGC-3', Amplification of DmGDH gene
P7	5'-AGAAGGAGATATACATATGGCGGCCGCTACCCCTGAAAT-3', Amplification of DmODC gene
P8	5'-TTTGTTAGCAGCCGGATCCTCATATAGCTTGGAAGTACAGGG-3', Amplification of DmODC gene
P9	5'-ACCGACCCTGGAAGANNSGACATTGATACGAT-3', Saturation site-directed mutagenesis at Val444 of ChMOX
P10	5'-ATCGTATCAATGTCSNNTCTTCCAGGGTCGGT-3', Saturation site-directed mutagenesis at Val444 of ChMOX
P11	5'-GTTCGAGGCGTACACNNSGCTCTTAACTTTGGA-3', Saturation site-directed mutagenesis at Val455 of ChMOX
P12	5'-TCCAAAGTTAAGAGCSNNGTGTACGCCTCGAAC-3', Saturation site-directed mutagenesis at Val455 of ChMOX
P13	5'-CGTGAAAGCTGCTTGNNSTATGTTGATCAGCTG-3', Saturation site-directed mutagenesis at Leu435 of AtADC
P14	5'-CAGCTGATCAACATASNNCAAGCAGCTTTCACG-3', Saturation site-directed mutagenesis at Leu435 of AtADC
P15	5'-ATGTTGATCAGCTGNNSCAGAGATGTGTTGAAG-3', Saturation site-directed mutagenesis at Lys441 of AtADC
P16	5'-CTTCAACACATCTCTGSNNCAGCTGATCAACAT-3', Saturation site-directed mutagenesis at Lys441 of AtADC
P17	5'-GTGGGCVTCCCGGTCGAATATGGTGGCGGT-3', Amino acid substitution at Lys148 to Ile, Val or Leu of SuPDH
P18	5'-GATATTGTGAAGCTCGGTGGAAGCGCTGTC-3', Amino acid substitution at Gln225 to Val of SuPDH
P19	5'-AGTCAGGYAGCAGATGTTTTTGTTCCTTGT-3', Amino acid substitution at Gln243 to Val or Ala of SuPDH
P20	5'-TTCCATATCGCAGAACAGGATCATATGACA-3', Amino acid substitution at Gln337 to Ile of SuPDH
P21	5'-AACCGACCGRTATGGAATTTTCATCAGTAA-3', Amino acid substitution at Lys374 to Ile or Val of SuPDH

- P22 5'-CCGCTGGAAGTTCTG<u>AAA</u>GAAATGGAAGCAAAT-3', Amino acid substitution at Ile80 to Lys of *Mp*LUC
- P23 5'-ATTTGCTTCCATTTC<u>TTT</u>CAGAACTTCCAGCGG-3', Amino acid substitution at Ile80 to Lys of *Mp*LUC
- P24 5'-AATGTTAAATGTAGC<u>GAT</u>CTGCTGAAAAAATGG-3', Amino acid substitution at Ala177 to Asp of *Mp*LUC
- P25 5'-CCATTTTTCAGCAG<u>ATC</u>GCTACATTTAACATT-3', Amino acid substitution at Ala177 to Asp of *Mp*LUC
- P26 5'-GCTAATTTTGCTCATATGGCTGCCGCGCGCGCACCA-3', Amplification of ALDH3A gene
- P27 5'-ATGACCCAGCATTAAGGATCCGGCTGCTAACAAAG-3', Amplification of ALDH3A gene
- P28 5'-CGCGGCAGCCATATGTTTCCGACCATTCCGCTGAGCC-3', Amplification of hGH gene
- P29 5'-TTAGCAGCCGGATCCTTAAAAACCACAGCTACCTTCAAC-3', Amplification of hGH gene

^a Mutation sites are underlined.

	ChMOX Val444		Ch	MOX Val	455	At	AtADC Leu435			AtADC Lys441		
	Total activity (U/ml)	Soluble protein (mg/ml) ^a	Total specific activity (U/mg)	Total activity (U/ml)	Soluble protein (mg/ml)	Total specific activity (U/mg)	Total activity (U/ml)	Soluble protein (mg/ml)	Total specific activity (U/mg)	Total activity (U/ml)	Soluble protein (mg/ml)	Total specific activity (U/mg)
Ile	ND	1.4	ND	ND	1.7	ND	ND	1.2	ND	ND	1.5	ND
Val	ND	1.7	ND	ND	1.6	ND	ND	1.2	ND	0.005	1.4	0.0036
Leu	0.028	1.2	0.024	0.022	1.4	0.016	ND	1.4	ND	0.043	1.3	0.0331
Phe	ND	0.6	ND	ND	1.3	ND	ND	1.8	ND	ND	1.3	ND
Cys	ND	1.7	ND	ND	1.3	ND	ND	1.3	ND	ND	1.1	ND
Met	0.010	1.8	0.006	0.010	1.2	0.008	ND	1.1	ND	ND	1.4	ND
Ala	0.005	0.8	0.006	0.005	1.8	0.003	ND	1.2	ND	0.009	1.8	0.0050
Gly	ND	1.4	ND	ND	1.5	ND	ND	1.3	ND	ND	1.2	ND
Thr	0.005	1.6	0.003	ND	1.9	ND	ND	1.2	ND	ND	1.2	ND
Ser	0.020	1.4	0.014	ND	1.8	ND	ND	1.8	ND	ND	1.5	ND
Trp	ND	1.8	ND	ND	1.2	ND	ND	1.2	ND	ND	1.3	ND
Tyr	0.037	1.3	0.028	ND	1.3	ND	ND	1.4	ND	0.005	1.2	0.0042
Pro	ND	1.5	ND	ND	1.8	ND	ND	1.1	ND	ND	1.8	ND
His	0.060	0.9	0.067	ND	1.5	ND	0.036	1.6	0.02	ND	1.2	ND
Glu	0.055	1.2	0.046	0.040	1.9	0.021	0.005	1.5	0.00	ND	1.3	ND
Gln	0.050	1.4	0.036	0.060	1.8	0.033	0.012	1.2	0.01	ND	1.2	ND
Asp	0.050	1.3	0.038	0.024	1.4	0.017	0.002	1.4	0.00	ND	1.2	ND

145 Table S2. Saturation mutagenesis at Val444 and at Val455 of *Ch*MOX and at Leu435 and at Lys441 of *At*ADC

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Asn	0.050	1.2	0.042	0.022	1.5	0.015	0.012	1.2	0.01	ND	1.3	ND
Lys	0.012	1.1	0.011	0.042	1.3	0.032	0.001	1.4	0.00	ND	1.1	ND
Arg	0.055	1.5	0.037	0.040	1.5	0.027	ND	1.1	ND	ND	1.5	ND

U/ml of cell-free extract prepared from a 3-ml LB culture in triplicate; ND, not determined

^aConcentration of soluble proteins means concentration of soluble fraction of crude enzyme solution.

	ChMOX	AtADC	DmGDH	DmODC	MeHNL	SuPDH	<i>Mp</i> LUC
Types of Blast	Blastp	Blastp	Blastp	Blastp	Blastp	Blastp	Blastp
Database	Non redundant	Non redundant	Non redundant	Non redundant	Non redundant	Non redundant	Non redundant
C	ChMOX	AtADC	DmGDH	DmODC	MeHNL	SuPDH	MpLUC
Sequence of target	(GenBank ID; not	(GenBank	(GenBank	(GenBank	(GenBank ID:	(GenBank ID:	(GenBank ID;
protein (STP)	registered)	ID:15227223)	ID:24649283)	ID:24586472)	55469815)	1842144)	not registered)
Total number of							
sequences in the	5,000	5,000	5,000	5,000	825	158	37
library							
$N_{ m pick}$	8	8	8	8	8	8	8
$N_{ m trial}$	500	500	500	500	1000	1,000	500

147 Table S3. INTMSAlign parameters for *Ch*MOX, *At*ADC, *Dm*GDH, *Dm*ODC, *Su*PDH and *Mp*LUC