#### **Supplemental Methods**

**Alkaline phosphatase staining and imaging**. Alkaline-phosphatase staining was performed on ESCs using the Red AP Substrate Kit (Vector Laboratories) following the manufacturer's directions. ESCs and EBs were captured using the Nikon Eclipse Ts2R microscope and DS-Qi2 camera. EB sizes were measured using Nikon's NIS-Elements Basic Research software.

Quantitative RT-PCR (qRT-PCR). Total RNA was extracted using RNeasy mini kit (Qiagen) following the manufacturer's instructions, and cDNA was synthesized using the High Capacity RNA-to-cDNA Kit (Applied Biosystems). Resulting cDNA levels were measured on a CFX connect Real-Time PCR detection system (Bio-Rad) using the Maxima SYBR Green/ROX qPCR Master Mix (ThermoFisher), and relative expression to *Actin* was calculated. The following primers used in the qRT-PCR assays: *Hoxa* genes (Lin et al. 2011; Zhang et al. 2012; Cao et al. 2017); *Sox2* forward: GAACGCCTTCATGGTATGGT; *Sox2* reverse: TCTCGGTCTCGGACAAAAGT; *Oct4* forward: AATGCCGTGAAGTTGGAGAA; *Oct4* reverse: CCTTCTGCAGGGCTTTCAT; *Nanog* forward: TGCTTACAAGGGTCTGCTACTG; *Nanog* reverse: GAGGCAGGTCTTCAGAGGAA; *Bmp5* forward: CCACAGAACAATTTGGGCTTA; *Bmp5* reverse: AGTACCTCGCTTGCAGAGCAGATCTTCT.

**ChIP-seq, RNA-seq, and next generation sequencing data processing.** ChIP was performed as described previously (Lee et al. 2006; Cao et al. 2017; Piunti et al. 2017). In brief, ESCs were fixed in 1% formaldehyde followed by quenching, cell lysis, and chromatin shearing with an

E220 focused ultrasonicator (Covaris). Sonicated chromatin was subsequently subjected to immunoprecipitation. Immunoprecipitated DNA was then washed, eluted, reverse-crosslinked, and purified prior to library preparation using the KAPA HTP library preparation kit (KAPA Biosystems). ChIP-seq experiments in EBs were performed similarly except EBs were douncehomogenized prior to sonication. RNA was isolated using RNeasy mini kit (Qiagen) following the manufacturer's instructions, and RNA-seq libraries were made using the TruSeq Stranded Total RNA Preparation Kit (Illumina). ChIP-seq and RNA-seq libraries were single-readsequenced on the NextSeq 500 Sequencing System (Illumina). The raw BCL output files were processed using bcl2fastq (Illumina, version 2.17.1.14), followed by quality trimming using Trimmomatic (Bolger et al. 2014). Trimmed reads were then aligned to the mouse genome (UCSC mm9) using TopHat version 2.1.0 (Trapnell et al. 2009) for RNA-seq reads and Bowtie version 1.1.2 (Langmead et al. 2009) for ChIP-seq reads. Only uniquely mapped reads with a maximum of two mismatches over the whole length of the gene were considered for ensuing analyses. The gene annotations used came from Ensembl release 72. Mapped ChIP-seq reads were extended to 150 base pairs (bp) to represent sequenced fragments. Raw read counts from both ChIP-seq and RNA-seq were normalized to total reads per million (RPM), and were formatted as bigwig coverage plots to generate UCSC genome browser tracks. For RNA-seq, exonic reads were assigned to specific genes from Ensembl release 72 using htseq-count script from the Python package HTSeq 0.6.1 (Anders et al. 2015).

**ChIP-seq analysis.** Peaks were called using MACS version 1.4.2 with default parameters. Heat maps and metaplots were generated using ngsplot (Shen et al. 2014). ChIP-seq occupancy levels in RPM were aligned to peaks as indicated, and were either sorted by peak width or partitioned

into groups by K-means clustering. Differential heat maps show log<sub>2</sub> fold changes in peak occupancy of mutant cells relative to wild-type cells. Metaplots illustrate average ChIP-seq occupancy in RPM. Genome-wide Set1A distribution was determined by ChIP-seq and calculated by HOMER (Heinz et al. 2010). For the evaluation of differential H3K4me3 occupancy levels shown in the MA plot (Supplemental Fig. S4B), BEDTools (Quinlan and Hall 2010) was used to quantify the read counts within peaks, edgeR version 3.0.8 (Robinson et al. 2010) was used to evaluate statistical differences, and custom R scripts were used for data plotting.

**RNA-seq analysis.** Gene count tables were quantified according to Ensembl gene annotations and used as input for edgeR version 3.0.8 (Robinson et al. 2010). Genes with Benjamini-Hochberg-adjusted *P*-values of <0.01 were considered differentially expressed. Custom Perl and R scripts were used to generate MA plots (log ratio and mean average). The heat map in Supplemental Figure S3A features gene expression levels from differentially expressed genes identified by edgeR that were normalized and converted into Z-scores, and the results were visualized using the pheatmap R package, where the genes and samples were subjected to unsupervised hierarchical clustering. GO functional analysis in Supplemental Figure S3A was conducted using Metascape (http://metascape.org/) (Tripathi et al. 2015) with default parameters.

### **Supplemental Figure Legends**

## Supplemental Figure 1. CRISPR/Cas9-generated Set1 $A^{\Delta SET}$ ESCs (related to Figure 1).

(A) Diagram of the known domain organization of mouse Set1A protein.

(B) PCR genotyping results of WT vs. Set1 $A^{\Delta SET}$  ESCs. Arrowheads indicate base pair (bp) size of PCR products.

(C) Top: Schematic of the Set1A genomic locus and the two CRISPR/Cas9 cut sites targeting the SET domain (green). gRNA sequences are in orange, and PAM sequences are in red. Bottom: Sanger sequencing of genomic DNA (gDNA) and complementary DNA (cDNA) revealed the precise sequences deleted (indicated in bp) in Set1A<sup> $\Delta$ SET</sup> ESCs. Early STOP codon introduced (highlighted in red) as a result of SET domain deletion. Start and stop codons of SET domain are indicated in green.

(D) qRT-PCR analysis of expression levels of pluripotency factors *Sox2*, *Nanog*, and Oct4 in ESCs.

Supplemental Figure 2. Set1A<sup>ΔSET</sup> ESCs exhibit decreased H3K4me3 at certain sites corresponding with highest nearest gene expression despite no change in Pol II occupancy (related to Figure 2).

(A) Genome-wide distribution of Set1A binding in ESCs relative to gene structure as determined by ChIP-seq and HOMER annotation.

(B) Heatmaps of Set1A binding in WT and Set1A<sup> $\Delta$ SET</sup> cells, with occupancy levels centered at WT peaks sorted by decreasing peak width.

4

(C) Log2 fold changes in H3K4me3 occupancy were determined in Set1 $A^{\Delta SET}$  relative to WT cells for cluster 1 peaks identified and ordered in Fig. 2C.

(D) Box plot showing distribution of expression level for genes nearest to Set1A peaks corresponding to clusters presented in Fig. 2C.

(E) GREAT analysis used to display distribution of H3K4me3 peak distances relative to TSSs for cluster 1 peaks identified in Fig. 2C.

# Supplemental Figure 3. Genes downregulated in Set1A<sup>△SET</sup> day 6 EBs compared to WT EBs linked to differentiation and development (related to Figure 3).

(A) Expression heatmap of genes downregulated in Set1A<sup> $\Delta$ SET</sup> EBs relative to WT EBs. Two replicates of day 6 EBs were generated and harvested for RNA-seq for WT and mutant EBs. (B) Venn diagram illustrating that of the 3,314 genes upregulated during wildtype differentiation (yellow and green sections), 447 genes are significantly downregulated (green section) in Set1A<sup> $\Delta$ SET</sup> EBs compared to WT EBs. Differentially expressed genes were identified using the criteria as shown. Colors also correspond to categories described in Fig. 3C.

(C) GO analysis for the 447 differentially expressed genes identified in panel (B) and in Fig. 3C as determined by Metascape (Tripathi et al. 2015).

(D) qRT-PCR analysis of expression levels of the two example genes (see Fig. 3D) downregulated in Set1A<sup> $\Delta$ SET</sup> EBs compared to WT EBs. Both ESC and day 6 EB expressions were examined. P-value was determined by the Student's t-test, with significance level of 0.001 (denoted by \*\*\*).

(E) Expressions of pluripotency factors *Nanog*, *Oct4*, and *Sox2* are noticeably increased in the mutant EBs vs. WT EBs.

(F) qRT-PCR analysis of expression levels of pluripotency factors in day 6 EBs. P-value was determined by the Student's t-test, with significance level of 0.001 (denoted by \*\*\*).

(G) WT and Set1A<sup> $\Delta$ SET</sup> ESCs were cultured in N2B27 media without 2i/LIF and induced towards neuronal lineage. Images were taken at day 1, day 2, and day 3 of N2B27 culturing. Black scale bar = 100 $\mu$ m.

(H) qRT-PCR analysis of expression levels of *Hoxa4*, *Hoxa5*, and *Hoxa7* genes in cells treated for 24 hours with RA. Cyp26a1 served as a control for RA induction. P-value was determined by the Student's t-test, with significance level of 0.05 (denoted by \*).

## Supplemental Figure 4. Set1 $A^{\Delta SET}$ EBs have decreased H3K4me3 relative to WT EBs.

(A) MA plot showing differential H3K4me3 occupancy levels during differentiation. Log fold changes of H3K4me3 signals between ESCs and EBs are plotted against average expression levels in all samples. 2,319 H3K4me3 peaks (purple) increased during differentiation were defined by adj.p<0.01.

(B) Metaplot of H3K4me3 levels in Set1 $A^{\Delta SET}$  EBs vs. WT EBs aligned to peaks where H3K4me3 occupancy significantly increased during differentiation identified as purple dots in panel (A).

(C) *Set1A* and *Mll2* mRNA levels in ESCs vs. day 6 EBs. CPM (counts per million) was determined using edgeR, and averaged among replicates for corresponding cell state. P-values were determined using the Student's t-test.

(D) Box plot gene expression (left) and H3K4me3 (right) analyses of the 991 activated bivalent genes for Set1A<sup> $\Delta$ SET</sup> EBs (top) and Mll2-KO EBs (bottom). P-values were determined by the t-test.

## **Supplemental References**

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Upregulated bivalent genes during differentiation (n = 991)

