

Supporting Information

for

Comparative study of post-growth annealing of Cu(hfac)₂, Co₂(CO)₈ and Me₂Au(acac) metal precursors deposited by FEBID

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Additional experimental data

Suppl. 1 – EDX analysis

Energy-dispersive X-ray spectroscopy (EDX) was carried out using a Hitachi S-4800 SEM equipped with a silicon EDAX drift detector (SDD), acceleration voltage of 3 keV electrons and take-off angle of ca. 32° during 100 s. The used emission current of 10 μ A at a 3 kV acceleration voltage yields a sample current of ca. 150 nA onto the substrate, extracted by a Faraday cup in the sample holder. Thus, the K-values of each atom were extracted from both the FEBID deposit and the substrate. The background signal from the detector, as well as the residual carbon signal arising from contamination deposition occurring during the EDX scan, were subtracted from the EDX spectra using a reference spectrum extracted far from the deposition area (**Figure S1**). Finally, SAMx STRATAGEM software for thin film analysis was used to calculate the atomic composition of the thin FEBID deposits from the corrected spectra (**Figure S2**). This way the EDX signal contribution from both the Si substrate and the 200 nm-thick SiO₂ layer underneath the deposits were correctly taken into account, ensuring a reliable estimation of the thin film FEBID material composition.

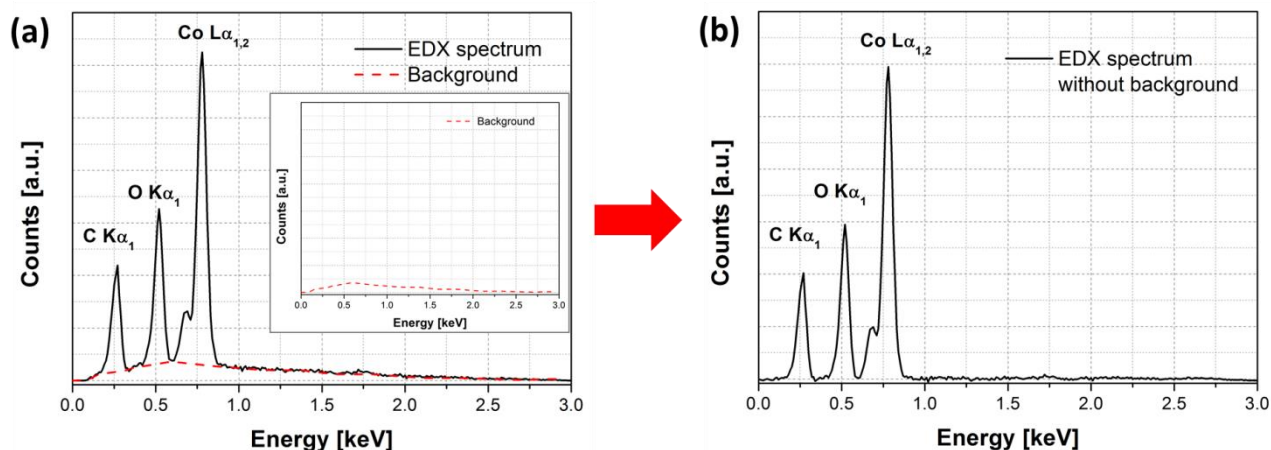


Figure S1. Example of EDX spectrum taken with 3 keV electrons (a) from 35 nm-thick Co FEBID and (b) after background removal prior to composition analysis. This illustrates the procedure utilized in this work for the residual carbon contamination, as well as detector background removal from all the deposits.

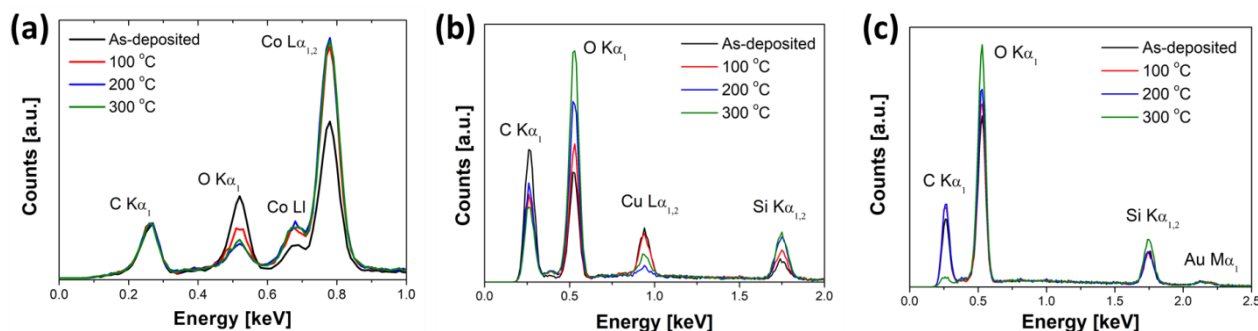


Figure S2. EDX spectra taken with 3 keV electrons from (a) 35 nm-thick Co-C FEBID and 50 nm-thick (b) Cu-C FEBID and (c) Au-C FEBID after background removal prior to composition analysis by STRATAGEM.

Suppl. 2 – I x V curves

The deposits electrical resistances were extracted at room temperature using a conventional four-probe setup with a Keithley 2400 source-meter. In order to extract the I x V curves, currents from hundreds of nA up to a few μ A were driven while the voltages could be read (with a compliance set at 20 V). This method was chosen to keep the power dissipation in the deposits in the range of μ W, as well as preserving them in case of resistance reduction due to Joule heating. Therefore, the power dissipation always decreases with a resistance reduction.

Figure S3 shows I x V of as-deposited and 100 °C, 200 °C and 300 °C annealed Co-C FEBID material. For all cases a linear behavior is present. In addition, **Figure S4** shows both I x V curves of the 300 °C annealed Cu-C and Au-C deposits, which correspond to a linear behavior as well. The resistance values are, respectively, 5 and 6 orders of magnitude larger than that for the 300 °C annealed Co-C FEBID material. Furthermore, the I x V curves for as-deposited and annealed at 100 °C and 200 °C Cu-C and Au-C deposits showed a non-linear (Schottky-like) behavior with extremely large resistance values (around 42 M Ω and 386 M Ω , respectively) which were then calculated driving a constant current of 100 nA while reading the average voltage over 100 samples.

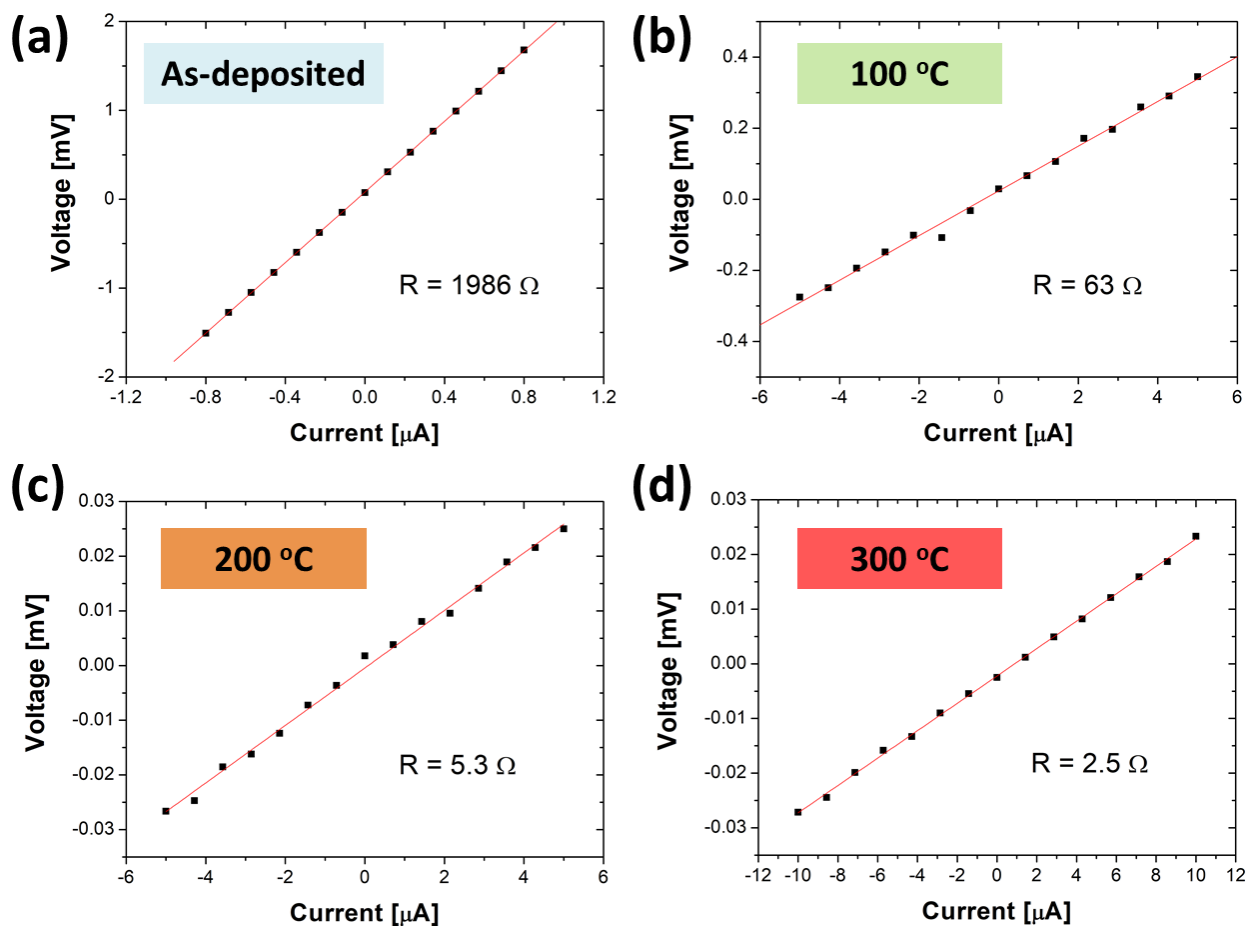


Figure S3. I x V curves of (a) as-deposited and annealed at (b) 100 °C, (c) 200 °C and (d) 300 °C Co-C FEBID material.

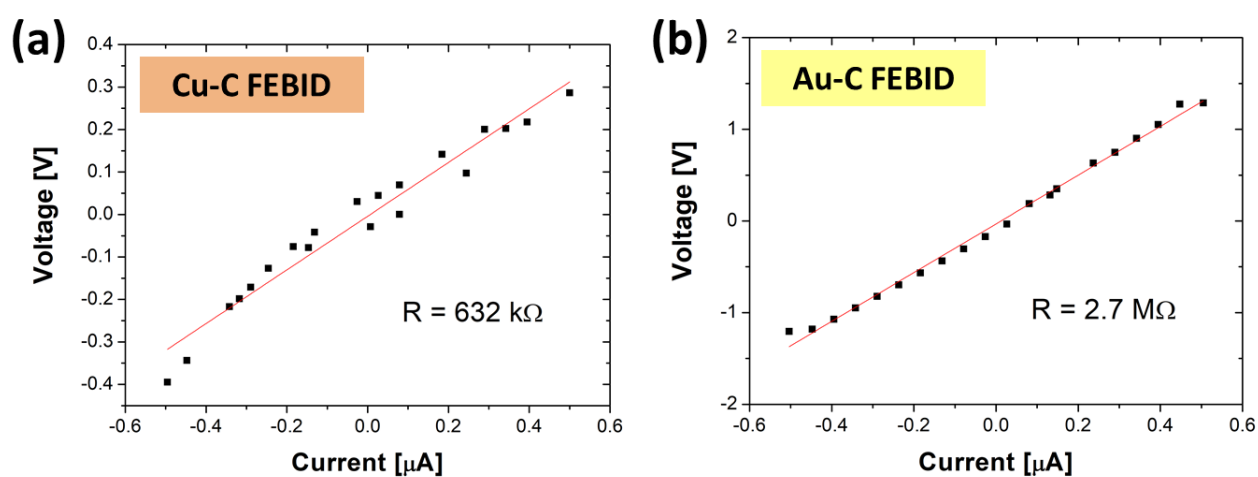


Figure S4. I x V curves of 300 °C annealed (a) Cu-C and (b) Au-C FEBID material.