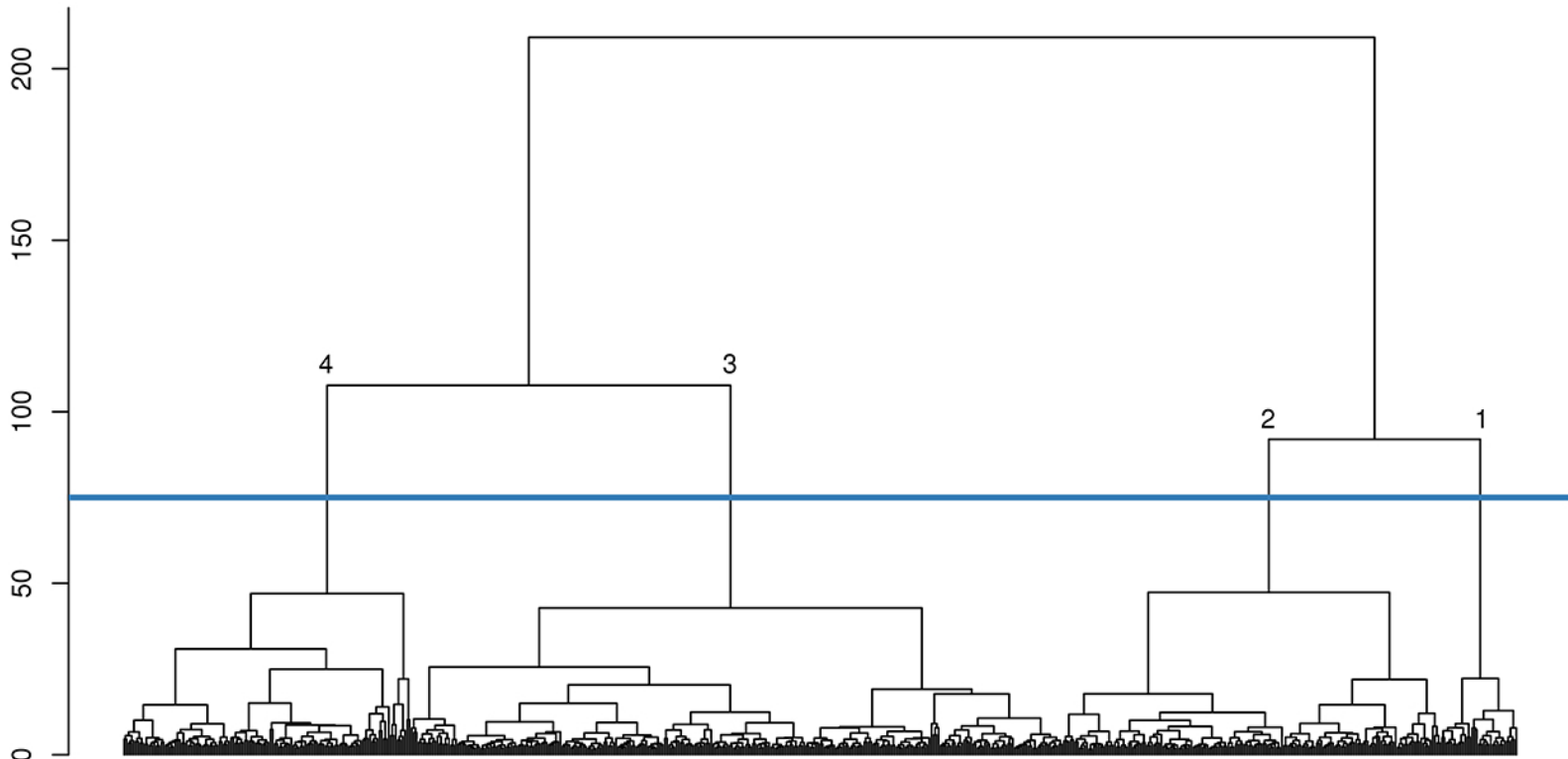


Distance between clusters
(difference in error sums of squares)



Supplemental Figure 4.