

1004A0117_ppc

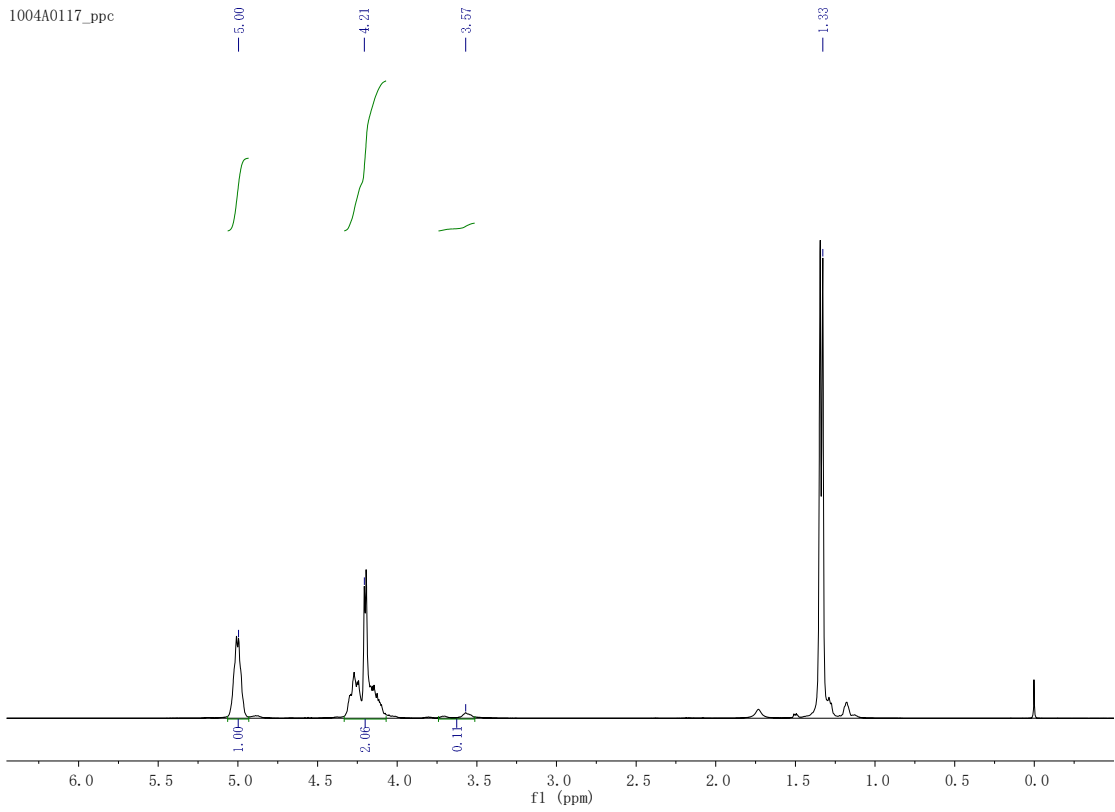


Figure S1. ¹H-NMR spectrum of PPC

1006A0426_pp5

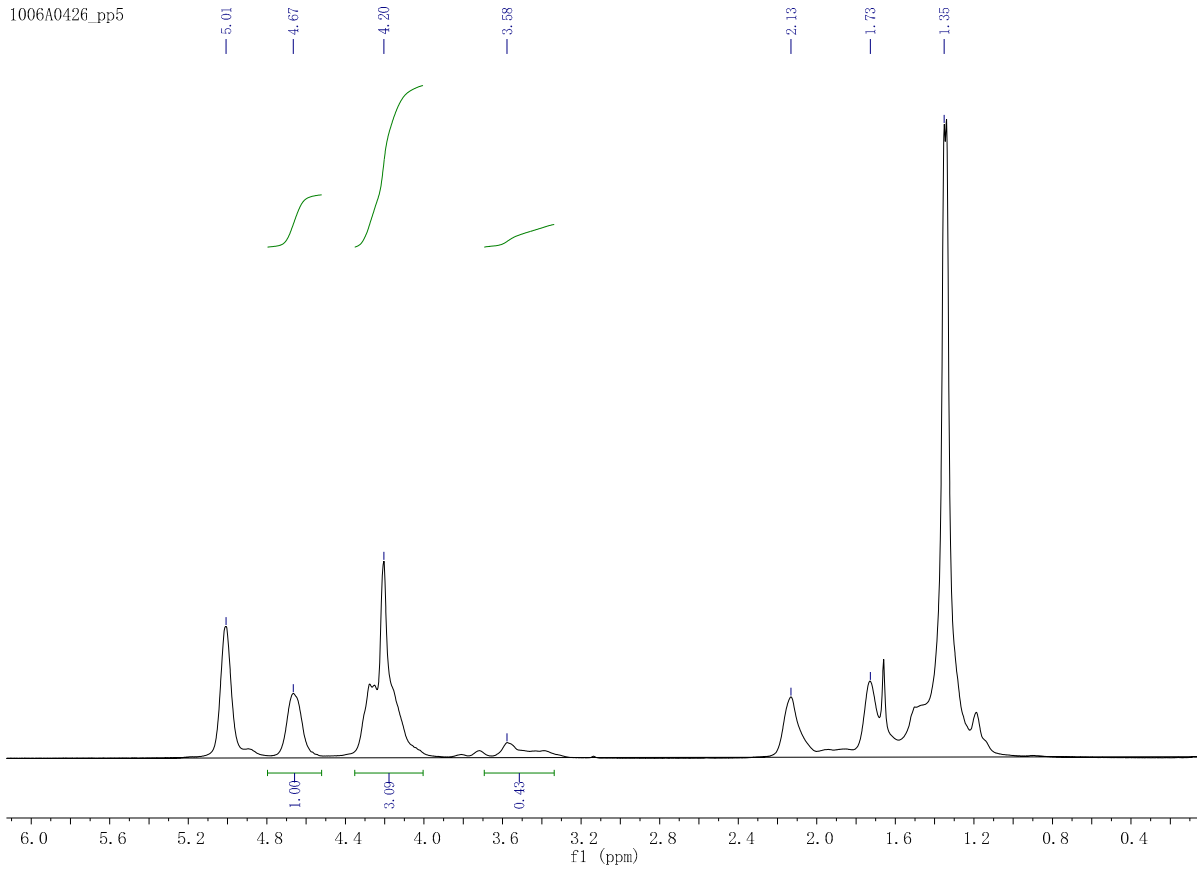


Figure S2. ¹H-NMR spectrum of PPCHC

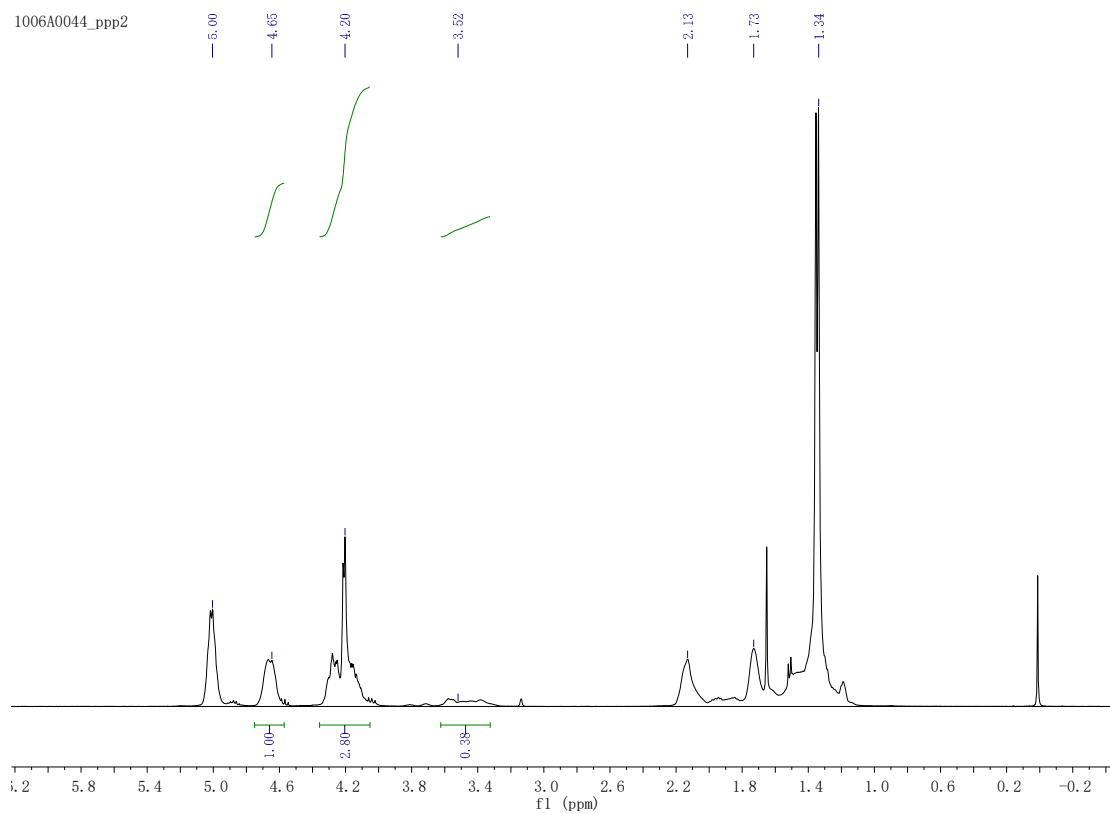


Figure S3. $^1\text{H-NMR}$ spectrum of PPC-PCHC

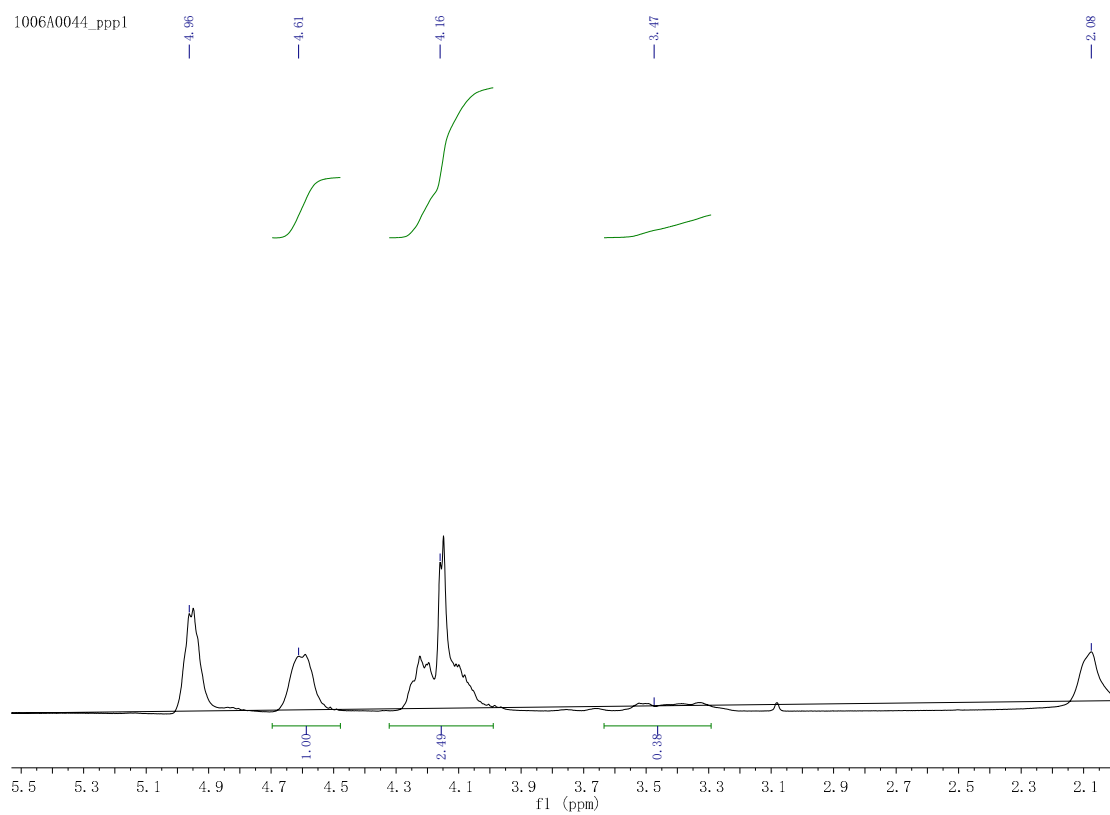


Figure S4. $^1\text{H-NMR}$ spectrum of PCHC-PPC-PCHC

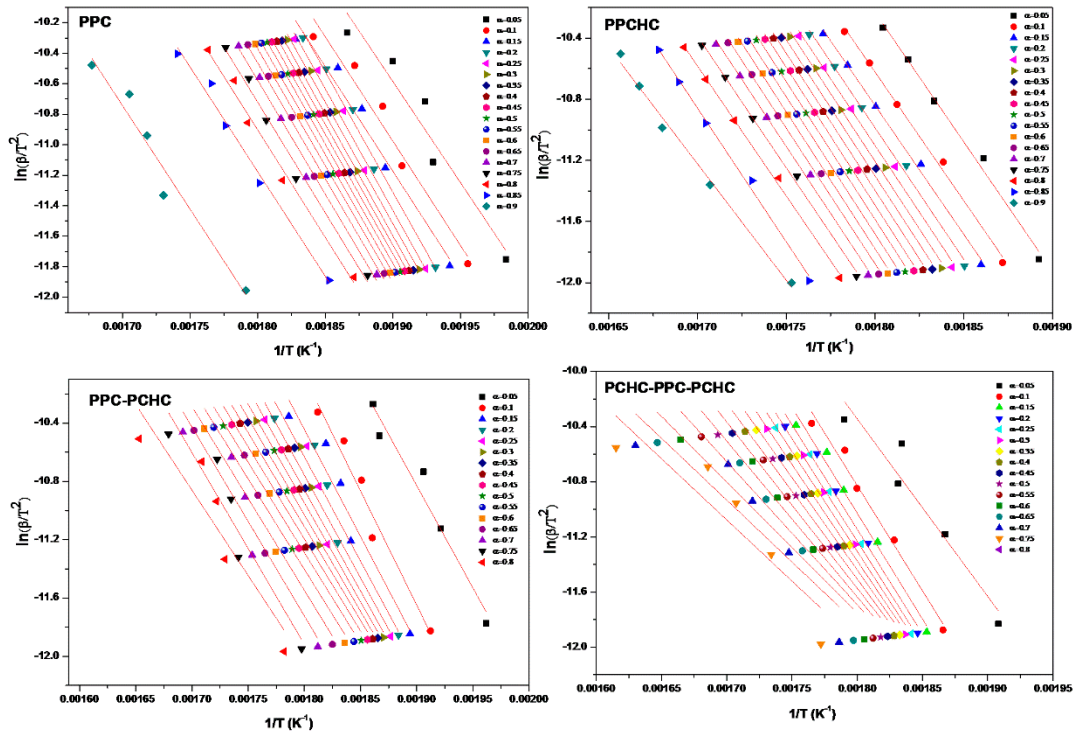


Figure.S5 Global kinetic plots of different polymers for KAS iso-conversional method

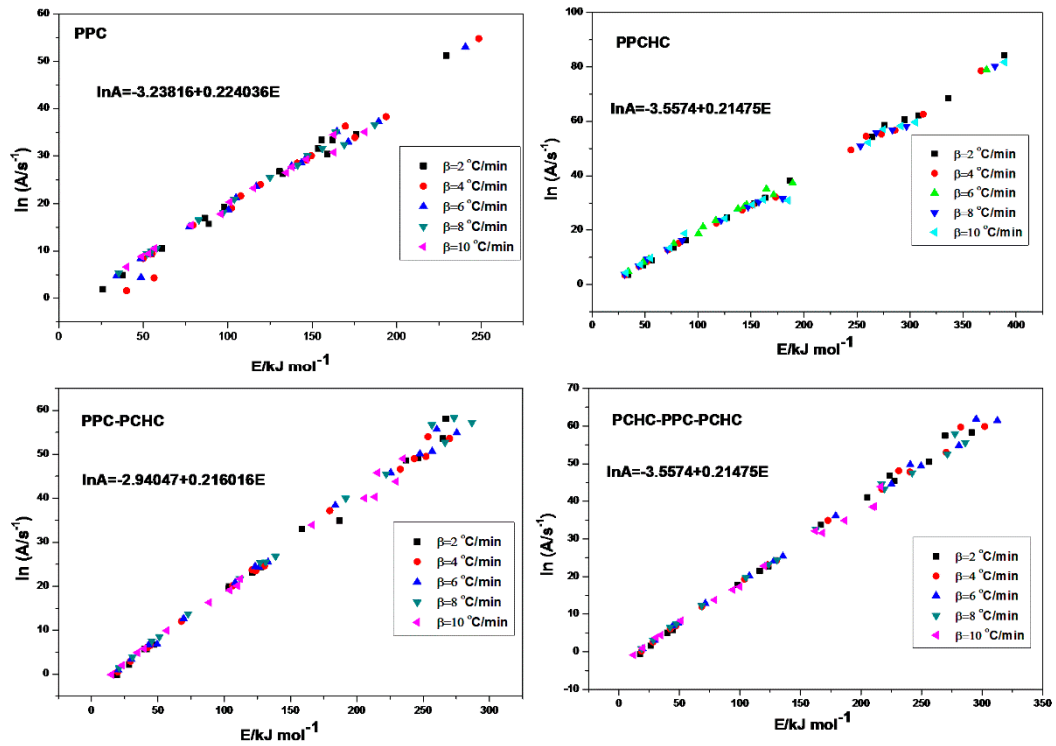


Figure.S6 Kinetics compensation effect of different polymers by fitting pairs of $\ln A_i$ and E_i by 15 different models at each heating rate

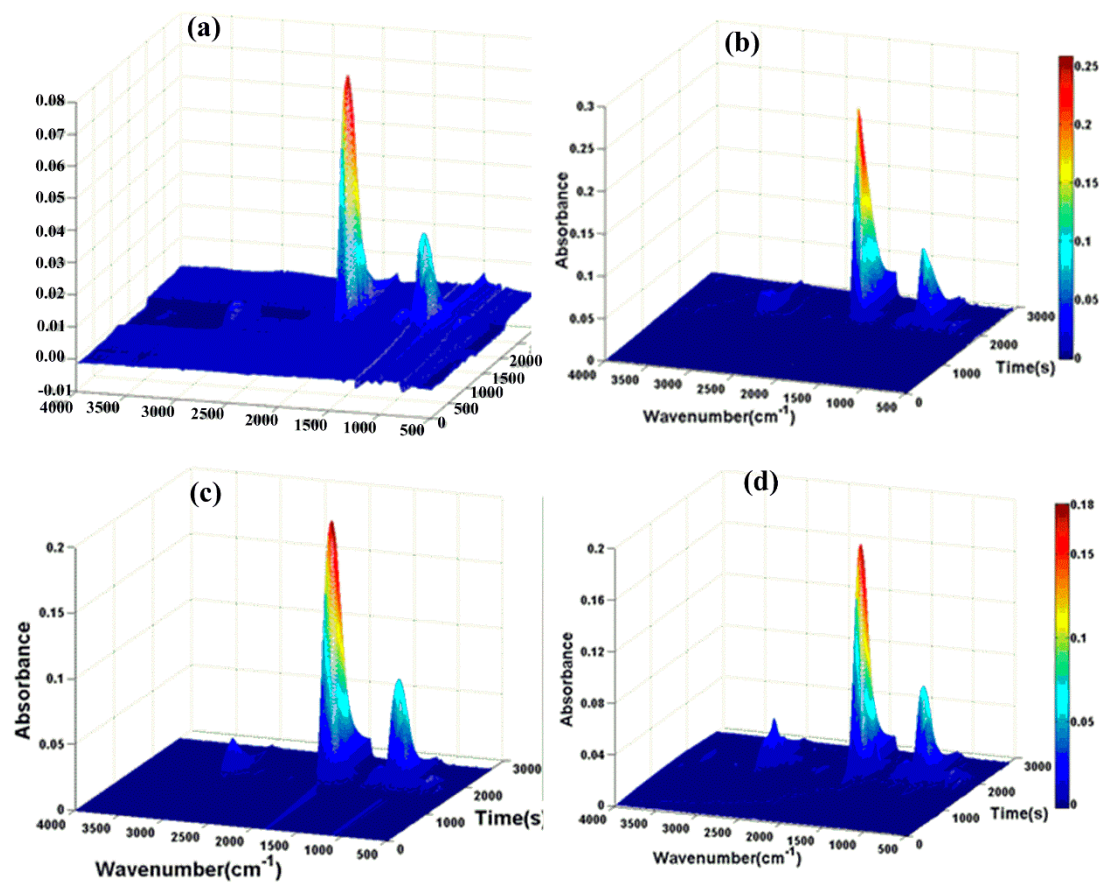


Figure.S7 Three-dimensional FTIR spectra
 (a) PPC (b) PPCHC (c) PPC-PCHC (d) PCHC-PPC-PCHC

Table A1 Kinetic parameter of PPC thermal decomposition by Coats-Redfern method

| Met hod No. | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | |
|-------------------|-----------------------------------|----------|----------------|-----------------------------------|----------|------------|-----------------------------------|----------|----------------|-----------------------------------|----------|------------|-----------------------------------|----------|----------------|
| | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² |
| F1 | 97. 9 | 19 .3 | 0.5 717 | 10 7.7 | 21 .6 | 0.6 332 | 10 4.9 | 21 .2 | 0.6 587 | 10 3.8 | 20 .9 | 0.6 189 | 10 1.1 | 20 .3 | 0.5 554 |
| F2 | 15 5.5 | 33 .4 | 0.7 283 | 16 9.6 | 36 .3 | 0.7 877 | 16 4.6 | 35 .2 | 0.8 106 | 16 3.9 | 35 .0 | 0.7 747 | 16 2.7 | 34 .5 | 0.7 283 |
| F3 | 22 9.3 | 51 .2 | 0.8 142 | 24 8.6 | 54 .8 | 0.8 686 | 24 0.7 | 53 .0 | 0.8 878 | 16 3.9 | 35 .0 | 0.7 747 | 16 2.7 | 34 .5 | 0.7 283 |
| D1 | 13 2.6 | 26 .2 | 0.4 411 | 14 6.6 | 29 .2 | 0.4 938 | 14 3.6 | 28 .6 | 0.5 192 | 14 1.3 | 28 .1 | 0.4 822 | 13 4.6 | 26 .5 | 0.4 108 |
| D2 | 88. 7 | 15 .7 | 0.4 062 | 10 2.1 | 19 .0 | 0.4 945 | 10 0.4 | 18 .7 | 0.5 153 | 97. 3 | 18 .1 | 0.4 725 | 95. 8 | 17 .8 | 0.4 785 |
| D3 | 17 6.1 | 34 .6 | 0.5 406 | 19 3.8 | 38 .3 | 0.5 979 | 18 9.3 | 37 .3 | 0.6 237 | 18 7.0 | 36 .6 | 0.5 854 | 18 1.1 | 35 .1 | 0.5 197 |
| D4 | 15 8.9 | 30 .4 | 0.5 026 | 17 5.2 | 33 .9 | 0.5 586 | 17 1.3 | 33 .0 | 0.5 844 | 16 9.0 | 32 .4 | 0.5 463 | 16 2.7 | 30 .8 | 0.4 782 |
| A2 | 86. 4 | 16 .9 | 0.7 924 | 79. 4 | 15 .4 | 0.7 635 | 77. 2 | 15 .1 | 0.8 068 | 82. 8 | 16 .5 | 0.8 003 | 78. 2 | 15 .4 | 0.6 714 |
| A3 | 54. 7 | 9. 3 | 0.7 737 | 49. 9 | 8. 4 | 0.7 403 | 48. 5 | 8. 4 | 0.7 860 | 52. 1 | 9. 4 | 0.7 803 | 49. 0 | 8. 8 | 0.6 420 |
| R1 | 13 0.6 | 26 .8 | 0.7 109 | 11 9.4 | 24 .0 | 0.6 724 | 11 6.8 | 23 .6 | 0.7 150 | 12 5.0 | 25 .5 | 0.7 110 | 11 5.4 | 23 .2 | 0.5 667 |
| R2 | 15 3.5 | 31 .6 | 0.7 612 | 14 1.1 | 28 .5 | 0.7 292 | 13 7.8 | 27 .9 | 0.7 715 | 14 7.3 | 30 .0 | 0.7 658 | 13 7.9 | 27 .7 | 0.6 321 |
| R3 | 16 2.2 | 33 .4 | 0.7 776 | 14 9.5 | 30 .1 | 0.7 479 | 14 5.9 | 29 .4 | 0.7 899 | 15 5.9 | 31 .6 | 0.7 837 | 14 6.6 | 29 .3 | 0.6 543 |
| P2 | 60. 9 | 10 .5 | 0.6 797 | 55. 2 | 9. 4 | 0.6 345 | 53. 8 | 9. 4 | 0.6 787 | 57. 9 | 10 .5 | 0.6 766 | 53. 0 | 9. 4 | 0.5 218 |
| P3 | 37. 7 | 4. 9 | 0.9 118 | 56. 4 | 4. 3 | 0.5 912 | 48. 6 | 4. 4 | 0.6 365 | 35. 5 | 5. 3 | 0.6 370 | 56. 6 | 10 .5 | 0.7 427 |
| P4 | 26. 0 | 1. 9 | 0.9 031 | 40. 1 | 1. 6 | 0.5 419 | 34. 2 | 4. 8 | 0.8 387 | 54. 7 | 9. 9 | 0.8 885 | 40. 1 | 6. 6 | 0.7 199 |

Table A2 Kinetic parameter of PPCHC thermal decomposition by Coats-Redfern method

| Met hod No. | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | |
|-------------------|-----------------------------------|----------|----------------|-----------------------------------|----------|------------|-----------------------------------|----------|----------------|-----------------------------------|----------|------------|-----------------------------------|----------|----------------|
| | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² |
| F1 | 18 6.4 | 38 .2 | 0.8 960 | 17 3.3 | 22 .1 | 0.6 332 | 10 4.9 | 21 .2 | 0.65 87 | 17 9.9 | 21 .5 | 0.6 189 | 18 4.8 | 20 .9 | 0.5 554 |
| F2 | 27 5.9 | 58 .7 | 0.8 682 | 25 8.7 | 54 .5 | 0.9 612 | 16 4.6 | 35 .2 | 0.81 06 | 26 8.2 | 55 .9 | 0.9 670 | 27 5.0 | 57 .1 | 0.9 696 |
| F3 | 38 8.9 | 84 .3 | 0.9 916 | 36 6.9 | 78 .6 | 0.9 896 | 37 2.1 | 79 .0 | 0.99 118 | 38 0.1 | 80 .3 | 0.9 942 | 38 9.2 | 81 .8 | 0.9 945 |
| D1 | 26 4.4 | 54 .3 | 0.7 795 | 24 4.2 | 49 .5 | 0.7 426 | 14 3.6 | 28 .6 | 0.51 92 | 25 3.3 | 50 .9 | 0.7 479 | 26 0.6 | 52 .2 | 0.7 561 |
| D2 | 29 4.9 | 60 .6 | 0.8 167 | 27 3.1 | 55 .3 | 0.7 823 | 10 0.4 | 18 .7 | 0.51 53 | 28 3.3 | 56 .8 | 0.7 884 | 29 1.4 | 58 .3 | 0.7 958 |
| D3 | 33 6.2 | 68 .5 | 0.8 624 | 31 2.4 | 62 .6 | 0.8 320 | 18 9.3 | 37 .3 | 0.62 37 | 28 3.3 | 56 .8 | 0.7 884 | 29 1.4 | 58 .3 | 0.7 958 |
| D4 | 30 8.4 | 62 .2 | 0.8 330 | 28 5.9 | 56 .7 | 0.7 999 | 17 1.3 | 33 .0 | 0.58 44 | 29 6.6 | 58 .2 | 0.8 062 | 30 4.9 | 59 .7 | 0.8 133 |
| A2 | 88. 6 | 16 .4 | 0.8 856 | 81. 9 | 15 .2 | 0.8 541 | 77. 2 | 15 .1 | 0.80 68 | 85. 1 | 16 .2 | 0.8 621 | 87. 5 | 16 .8 | 0.8 686 |
| A3 | 56. 0 | 8. 9 | 0.8 737 | 51. 5 | 8. 3 | 0.8 379 | 48. 5 | 8. 4 | 0.78 60 | 52. 1 | 9. 4 | 0.7 803 | 55. 1 | 9. 7 | 0.8 543 |
| R1 | 12 7.6 | 24 .6 | 0.7 665 | 11 7.4 | 22 .5 | 0.7 265 | 11 6.8 | 23 .6 | 0.71 50 | 12 1.8 | 23 .6 | 0.7 323 | 12 5.5 | 24 .3 | 0.7 411 |
| R2 | 15 3.3 | 29 .9 | 0.8 335 | 14 1.8 | 27 .4 | 0.7 988 | 13 7.8 | 27 .9 | 0.77 15 | 14 7.2 | 28 .5 | 0.8 056 | 15 1.4 | 29 .4 | 0.8 130 |
| R3 | 16 3.5 | 31 .9 | 0.8 553 | 15 1.5 | 29 .2 | 0.8 228 | 14 5.9 | 29 .4 | 0.78 99 | 15 7.2 | 30 .4 | 0.8 298 | 16 1.6 | 31 .3 | 0.8 367 |
| P2 | 77. 1 | 13 .6 | 0.8 706 | 71. 6 | 12 .7 | 0.8 262 | 53. 8 | 9. 4 | 0.67 87 | 71. 0 | 12 .9 | 0.7 996 | 73. 5 | 13 .5 | 0.8 153 |
| P3 | 48. 3 | 7. 0 | 0.8 556 | 44. 6 | 6. 6 | 0.8 051 | 48. 6 | 8. 3 | 0.85 58 | 44. 1 | 6. 9 | 0.7 753 | 45. 8 | 7. 4 | 0.7 931 |
| P4 | 34. 0 | 3. 6 | 0.8 380 | 31. 1 | 3. 4 | 0.7 803 | 34. 2 | 4. 8 | 0.83 87 | 30. 7 | 3. 8 | 0.7 470 | 32. 0 | 4. 3 | 0.7 672 |

Table A3 Kinetic parameter of PPC-PCHC thermal decomposition by Coats-Redfern method

| Met hod No. | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | |
|-------------------|-----------------------------------|--------------|----------------|-----------------------------------|----------|------------|-----------------------------------|----------|----------------|-----------------------------------|----------|------------|-----------------------------------|--------------|----------------|
| | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² |
| F1 | 10 3.6 | 19 .9 | 0.7 771 | 12 1.1 | 23 .7 | 0.8 923 | 12 3.4 | 24 .5 | 0.8 807 | 12 7.1 | 25 .4 | 0.8 515 | 11 2.0 | 21 .7 | 0.9 123 |
| F2 | 15 8.6 | 33 .0 | 0.8 998 | 17 9.6 | 37 .2 | 0.9 620 | 18 3.8 | 38 .4 | 0.9 602 | 19 1.6 | 40 .0 | 0.9 546 | 16 6.3 | 33 .9 | 0.9 795 |
| F3 | 26 7.0 | 58 .1 | 0.9 774 | 25 3.6 | 54 .0 | 0.9 723 | 26 0.3 | 55 .7 | 0.9 774 | 27 3.3 | 58 .3 | 0.9 885 | 23 4.8 | 49 .0 | 0.9 861 |
| D1 | 18 7.0 | 34 .9 | 0.8 289 | 23 2.8 | 46 .6 | 0.8 316 | 22 5.6 | 45 .8 | 0.8 825 | 22 2.1 | 45 .5 | 0.9 053 | 21 5.5 | 45 .8 | 0.8 289 |
| D2 | 23 7.2 | 48 .6 | 0.8 568 | 24 3.3 | 49 .0 | 0.9 249 | 24 7.5 | 50 .1 | 0.9 052 | 25 6.5 | 56 .7 | 0.8 619 | 20 5.7 | 40 .0 | 0.8 821 |
| D3 | 26 4.8 | 53 .6 | 0.8 884 | 27 0.0 | 53 .6 | 0.9 456 | 27 5.3 | 54 .9 | 0.9 298 | 28 6.7 | 57 .2 | 0.8 959 | 22 9.5 | 43 .8 | 0.9 117 |
| D4 | 24 6.3 | 49 .2 | 0.8 682 | 25 2.1 | 49 .5 | 0.9 326 | 25 6.7 | 50 .7 | 0.9 142 | 26 6.5 | 52 .7 | 0.8 742 | 21 3.5 | 40 .3 | 0.8 929 |
| A2 | 0.0 | 5. 7 | 0.8 968 | 67. 7 | 12 .0 | 0.9 520 | 69. 3 | 12 .7 | 0.9 377 | 72. 8 | 13 .7 | 0.9 086 | 56. 6 | 9. 9 | 0.9 176 |
| A3 | 41. 6 | 5. 7 | 0.8 824 | 42. 1 | 6. 1 | 0.9 447 | 43. 1 | 6. 7 | 0.9 286 | 45. 4 | 7. 5 | 0.8 962 | 34. 5 | 4. 9 | 0.9 020 |
| R1 | 10 3.2 | 19 .5 | 0.8 157 | 10 6.4 | 20 .1 | 0.8 974 | 10 8.2 | 20 .8 | 0.8 730 | 11 1.7 | 21 .7 | 0.8 191 | 88. 7 | 16 .3 | 0.8 409 |
| R2 | 12 1.1 | 23 .1 | 0.8 655 | 12 3.8 | 23 .5 | 0.9 319 | 12 6.2 | 24 .3 | 0.9 131 | 13 1.2 | 25 .5 | 0.8 726 | 10 4.1 | 19 .1 | 0.8 894 |
| R3 | 12 7.9 | 24 .3 | 0.8 809 | 13 0.4 | 24 .6 | 0.9 417 | 13 3.0 | 25 .5 | 0.9 249 | 13 8.7 | 26 .8 | 0.8 891 | 10 9.9 | 20 .1 | 0.9 040 |
| P2 | 47. 1 | 6. 7 | 0.7 850 | 29. 3 | 2. 9 | 0.8 541 | 29. 9 | 3. 4 | 0.8 221 | 51. 1 | 8. 5 | 0.7 900 | 39. 5 | 5. 8 | 0.8 055 |
| P3 | 28. 4 | 2. 2 | 0.7 471 | 44. 6 | 6. 6 | 0.8 051 | 49. 4 | 6. 8 | 0.7 795 | 30. 9 | 3. 9 | 0.7 544 | 23. 1 | 2. 0 | 0.7 586 |
| P4 | 19. 0 | - 0. 2 | 0.7 001 | 19. 7 | 0. 5 | 0.8 226 | 20. 1 | 1. 0 | 0.7 859 | 20. 8 | 1. 4 | 0.7 104 | 14. 9 | - 0. 1 | 0.6 959 |

Table A4 Kinetic parameter of PCHC-PPC-PCHC thermal decomposition by Coats-Redfern method

| Met hod No. | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | | $\beta=2 \text{ K min}^{-1}$ | | |
|-------------------|-----------------------------------|--------------|----------------|-----------------------------------|----------|------------|-----------------------------------|----------|----------------|-----------------------------------|----------|------------|-----------------------------------|--------------|----------------|
| | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² | E /kJ mo l ⁻¹ | ln A | | E /kJ mo l ⁻¹ | ln A | R ² |
| F1 | 16 6.8 | 33 .7 | 0.8 598 | 17 2.7 | 34 .9 | 0.8 768 | 17 9.2 | 36 .2 | 0.8 729 | 16 2.8 | 32 .6 | 0.9 082 | 11 9.8 | 22 .8 | 0.8 696 |
| F2 | 22 3.6 | 46 .8 | 0.9 198 | 23 1.1 | 48 .1 | 0.9 343 | 24 0.6 | 49 .8 | 0.9 377 | 21 7.1 | 44 .6 | 0.9 573 | 16 2.1 | 32 .1 | 0.9 406 |
| F3 | 26 9.5 | 57 .5 | 0.9 465 | 28 2.4 | 59 .7 | 0.9 596 | 29 5.1 | 61 .9 | 0.9 668 | 27 7.6 | 57 .9 | 0.9 808 | 21 6.3 | 43 .9 | 0.9 807 |
| D1 | 20 5.4 | 41 .0 | 0.7 062 | 21 7.2 | 43 .2 | 0.7 304 | 22 5.2 | 44 .6 | 0.7 233 | 21 9.4 | 43 .3 | 0.7 938 | 16 8.2 | 31 .6 | 0.7 665 |
| D2 | 22 7.6 | 45 .4 | 0.7 413 | 24 0.4 | 47 .8 | 0.7 649 | 24 9.6 | 49 .4 | 0.7 597 | 24 2.2 | 47 .6 | 0.8 257 | 18 6.5 | 34 .9 | 0.8 038 |
| D3 | 25 6.2 | 50 .5 | 0.7 831 | 27 0.3 | 53 .0 | 0.8 058 | 28 0.9 | 54 .8 | 0.8 025 | 27 1.2 | 52 .5 | 0.8 622 | 20 9.7 | 38 .5 | 0.8 454 |
| D4 | 29 1.6 | 58 .3 | 0.8 232 | 30 2.1 | 59 .9 | 0.8 403 | 31 2.5 | 61 .5 | 0.8 320 | 28 6.1 | 55 .6 | 0.8 745 | 21 1.1 | 38 .7 | 0.8 276 |
| A2 | 0.0 | 0. 4 | 0.7 857 | 68. 6 | 12 .0 | 0.8 114 | 71. 5 | 12 .9 | 0.8 107 | 68. 4 | 12 .3 | 0.8 708 | 51. 2 | 8. 3 | 0.8 465 |
| A3 | 40. 1 | 5. 1 | 0.7 582 | 42. 5 | 6. 1 | 0.7 873 | 44. 5 | 6. 8 | 0.7 872 | 42. 4 | 6. 5 | 0.8 524 | 30. 8 | 3. 8 | 0.8 165 |
| R1 | 98. 1 | 17 .8 | 0.6 856 | 10 3.9 | 19 .3 | 0.7 116 | 10 7.8 | 20 .2 | 0.7 046 | 10 4.9 | 19 .7 | 0.7 778 | 79. 1 | 13 .8 | 0.7 428 |
| R2 | 11 6.4 | 21 .5 | 0.7 489 | 12 3.1 | 23 .1 | 0.7 736 | 12 7.9 | 24 .1 | 0.7 696 | 12 3.6 | 23 .2 | 0.8 349 | 94. 2 | 16 .5 | 0.8 105 |
| R3 | 12 3.5 | 22 .7 | 0.7 696 | 13 0.4 | 24 .3 | 0.7 938 | 13 5.6 | 25 .4 | 0.7 907 | 13 0.8 | 24 .4 | 0.8 529 | 99. 9 | 17 .3 | 0.8 315 |
| P2 | 44. 4 | 5. 8 | 0.6 386 | 47. 2 | 6. 9 | 0.6 685 | 49. 1 | 7. 6 | 0.6 620 | 47. 6 | 7. 4 | 0.7 407 | 34. 6 | 4. 4 | 0.6 853 |
| P3 | 26. 5 | 1. 6 | 0.5 828 | 28. 3 | 2. 6 | 0.6 172 | 29. 5 | 3. 1 | 0.6 117 | 28. 5 | 3. 1 | 0.6 952 | 19. 8 | 1. 0 | 0.6 107 |
| P4 | 17. 6 | - 0. 7 | 0.5 171 | 18. 9 | 0. 2 | 0.5 562 | 19. 7 | 0. 8 | 0.5 523 | 19. 0 | 0. 8 | 0.6 391 | 12. 3 | - 0. 9 | 0.5 145 |