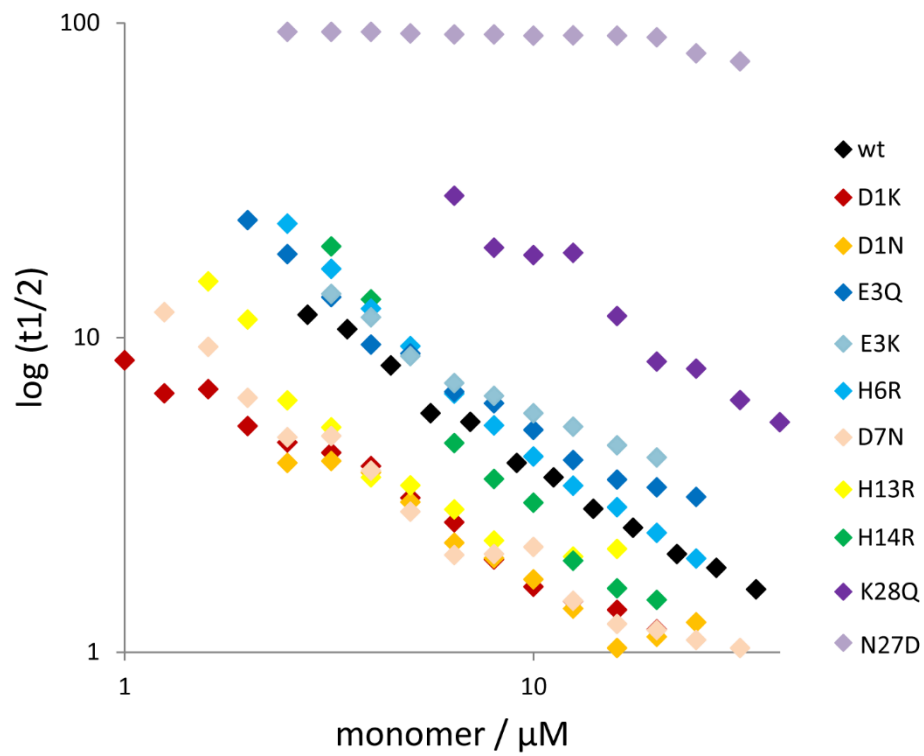
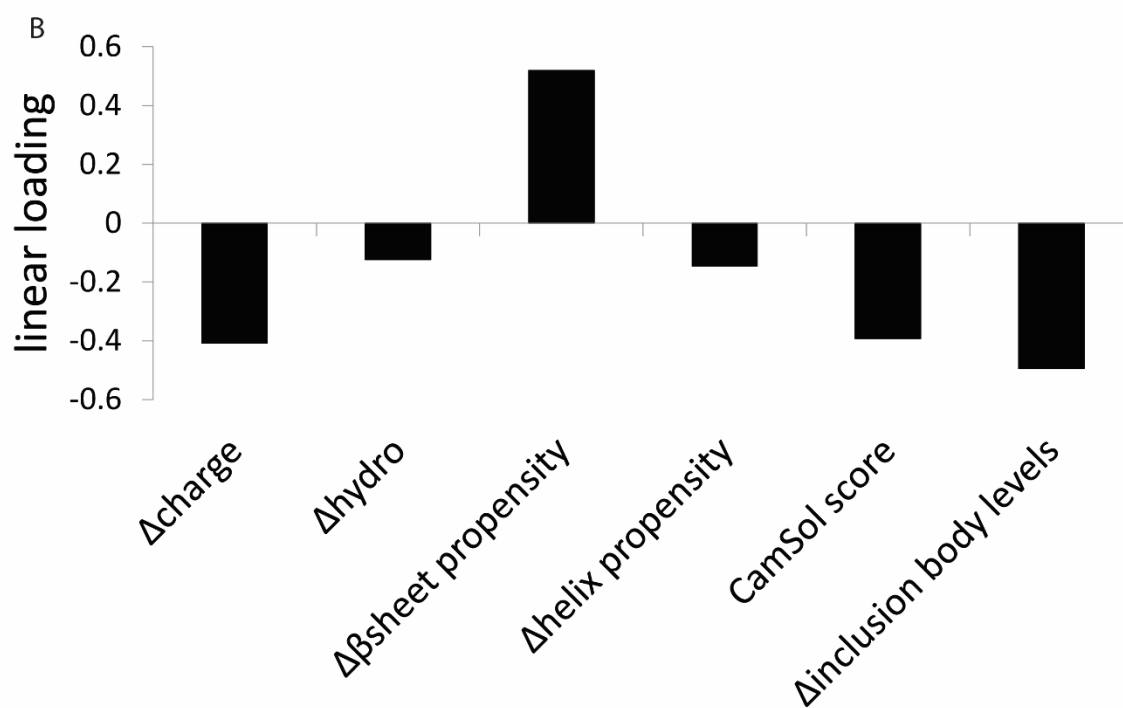
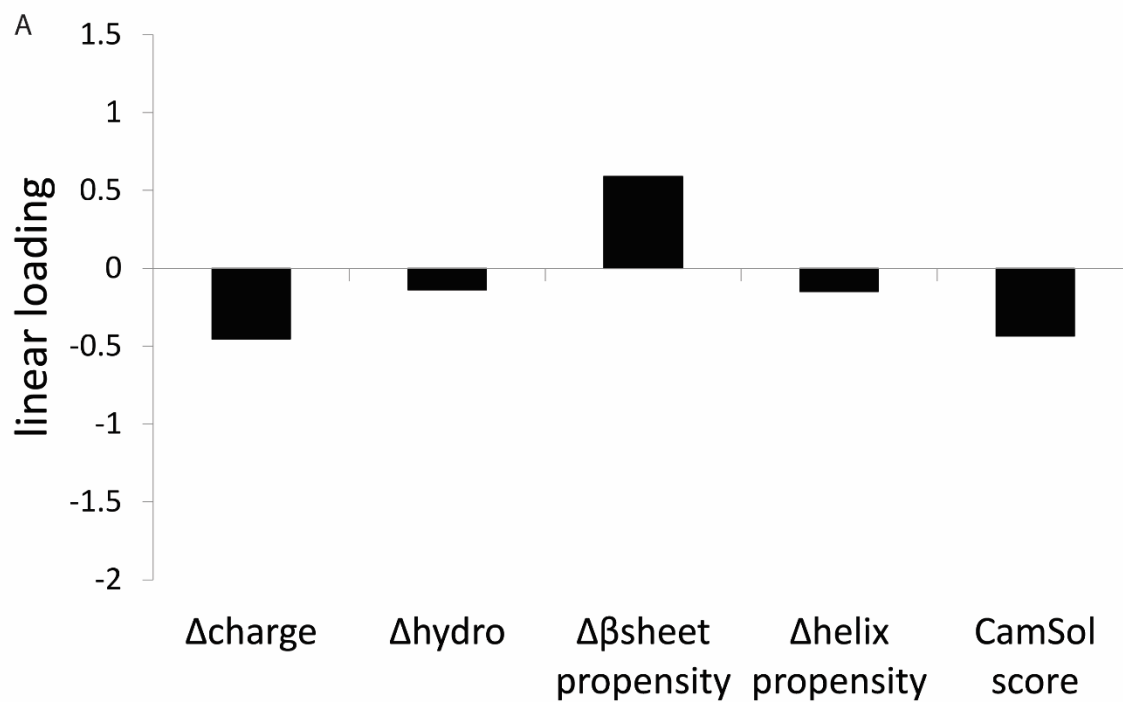


1 **A method of predicting the *in vitro* fibril formation propensity of**
2 **A β 40 mutants based on their inclusion body levels in *E. coli***

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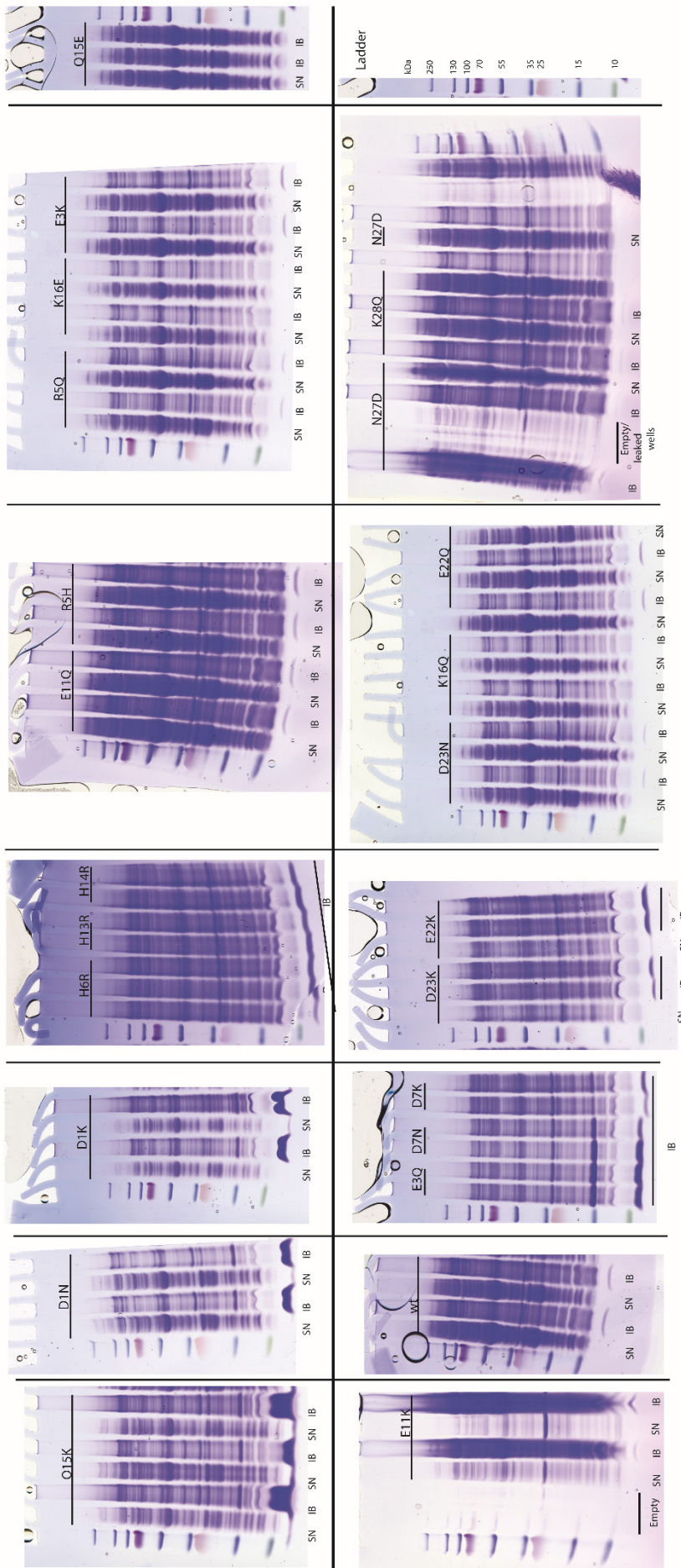


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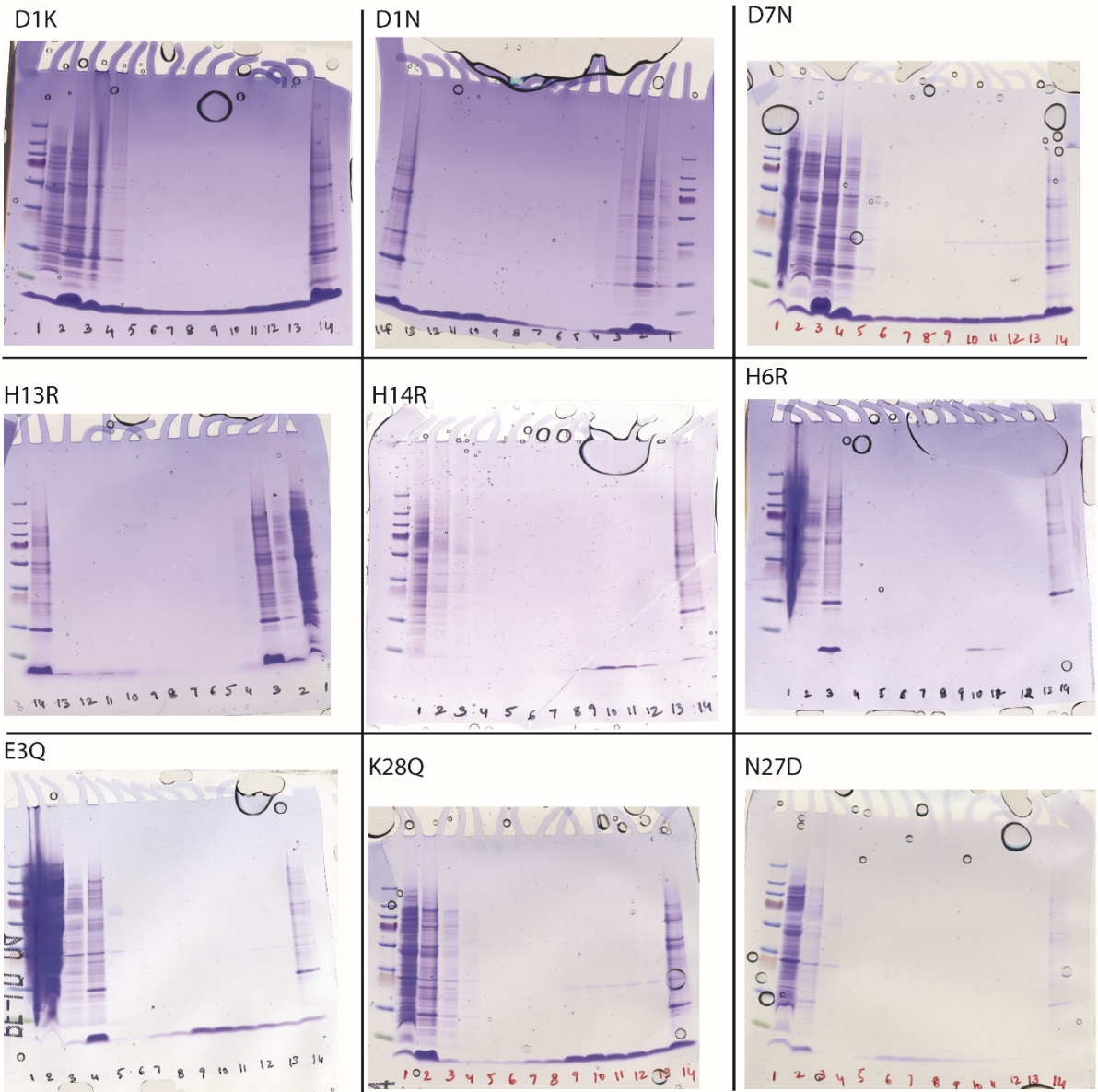
30 **Supplementary Figure S2.** Parameter loadings for linear components used in A. Figure 8C (without
 31 inclusion body levels) and B. 8D (with inclusion body levels).

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Supplementary Figure S3. SDS-PAGE analysis of inclusion body formation of A β 40 charge mutants. Mutants were expressed on different days and were run on different SDS-PAGE gels. Duplicates of each sample were shown. Wells labelled with the mutation, lines indicate the wells included for each sample. Both supernatant (SN) and inclusion bodies (IB) were analyzed on SDS-PAGE gel. Gel bands shown in Figure 2 were cut from these gels.



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35 **Supplementary Figure S4.** Ion exchange chromatography of A β 40 charge mutants. Uncropped SDS-
 36 PAGE gels for Figure 9. The details of samples in different wells is explained in Figure 9.

	Mutant	before	after	Δ charge	before	after	Δ hydro	before	after	$\Delta\beta$ sheet prop	CamSol score	pI
1	D1N	-3	-2	1	3.81	1.91	-1.9	0.72	0.40	-0.32	0.62	5.5
2	D1K	-3	-1	2	3.81	2.77	-1.04	0.72	0.34	-0.38	0.64	6
3	E3Q	-3	-2	1	2.91	1.30	-1.61	0.35	0.34	-0.01	0.57	5.48
4	E3K	-3	-1	2	2.91	2.77	-0.14	0.35	0.34	-0.01	0.62	5.99
5	R5H	-3	-4	-1	3.95	0.64	-3.31	0.35	0.37	0.02	0.59	5.03
6	R5Q	-3	-4	-1	3.95	1.30	-2.65	0.35	0.34	-0.01	0.60	4.74
7	H6R	-3	-2	1	0.64	3.95	3.31	0.37	0.35	-0.02	0.75	5.21
8	D7N	-3	-2	1	3.81	1.91	-1.9	0.72	0.40	-0.32	0.60	5.5
9	D7K	-3	-1	2	3.81	2.77	-1.04	0.72	0.34	-0.38	0.64	6
10	E11Q	-3	-2	1	2.91	1.30	-1.61	0.35	0.34	-0.01	0.60	5.48
11	E11K	-3	-2	2	2.91	1.30	-1.61	0.35	0.34	-0.01	0.66	5.99
12	H13R	-3	-2	1	0.64	3.95	3.31	0.37	0.35	-0.02	0.74	5.21
13	H14R	-3	-2	1	0.64	3.95	3.31	0.37	0.35	-0.02	0.79	5.21
14	Q15E	-3	-4	-1	1.30	2.91	1.61	0.34	0.35	0.01	0.82	4.83
15	Q15K	-3	-2	1	1.30	2.77	1.47	0.34	0.34	0	0.82	5.51
16	K16Q	-3	-4	-1	2.77	1.30	-1.47	0.34	0.34	0	0.46	4.74
17	K16E	-3	-5	-2	2.77	2.91	0.14	0.34	0.35	0.01	0.75	4.55
18	E22Q	-3	-2	1	2.91	1.30	-1.61	0.35	0.34	-0.01	0.43	5.48
19	E22K	-3	-1	2	2.91	2.77	-0.14	0.35	0.34	-0.01	0.60	5.99

20	D23K	-3	-1	2	3.81	2.77	-1.04	0.72	0.34	-0.38	0.61	6
21	D23N	-3	-2	1	3.81	1.91	-1.9	0.72	0.40	-0.32	0.53	5.5
22	N27D	-3	-4	-1	1.91	3.81	1.9	0.40	0.72	0.32	0.70	4.78
23	K28Q	-3	-4	-1	2.77	1.30	-1.47	0.34	0.34	0	0.59	4.74
24	K28E	-3	-5	-2	2.77	2.91	0.14	0.34	0.35	0.01	0.68	4.55

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38 **Supplementary Table S1.** A β 40 charge mutant peptides. Details of variation in charge,
39 hydrophobicity and β sheet propensity before and after mutation while CamSol score and isoelectric
40 point (pI) of each mutant calculated based on the sequence using protein pI calculator by Kozlowski
41 LP, 2016 are included.

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