

**S1 Table:** Wavelengths of the positive and negative bands by far-UV CD spectra.

Batches	$\beta$ -Sheets wavelength characteristics (nm)	
5G4 mAb Batch 1	201.8	218.8
5G4 mAb Batch 2	201.8	216.7
5G4 mAb Batch 3	201.9	217.8
Mean $\pm$ SD	201.8 $\pm$ 0.1	217.8 $\pm$ 1.0*
Herceptin Batch 1	202.2	218.9
Herceptin Batch 2	202.5	217.0
Mean $\pm$ SD	202.4 $\pm$ 0.2	218.0 $\pm$ 1.3

**Legend.** SD, Standard deviation.