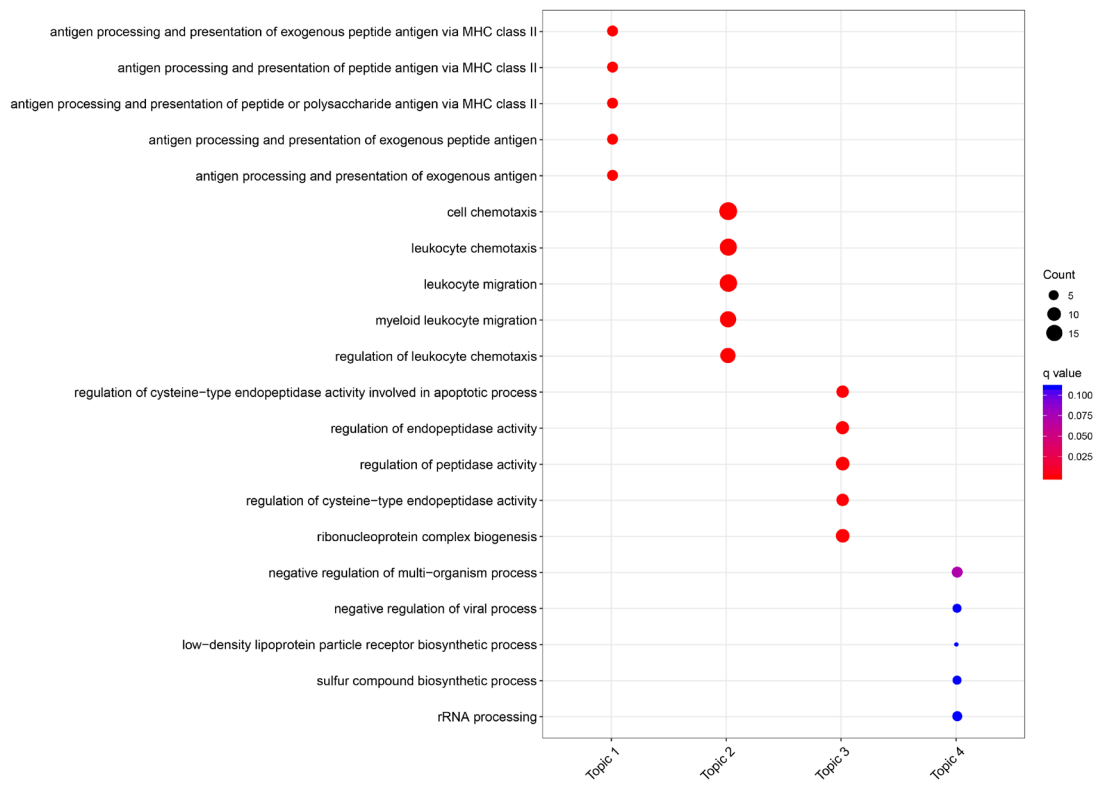
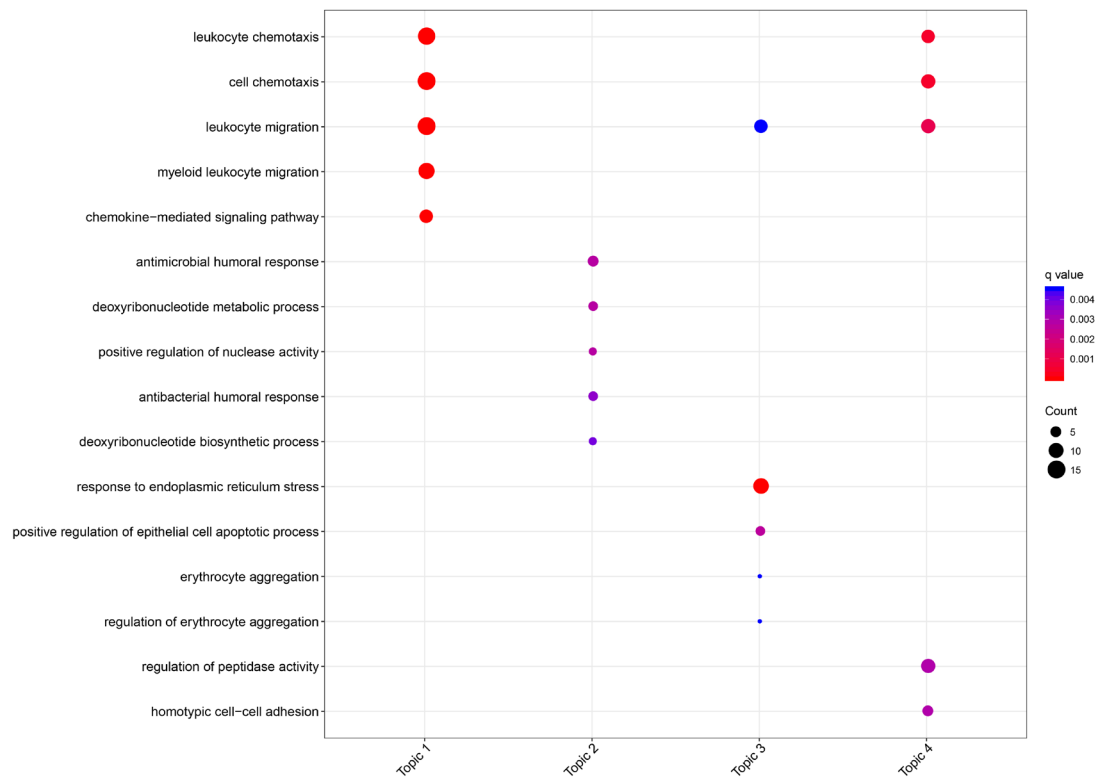


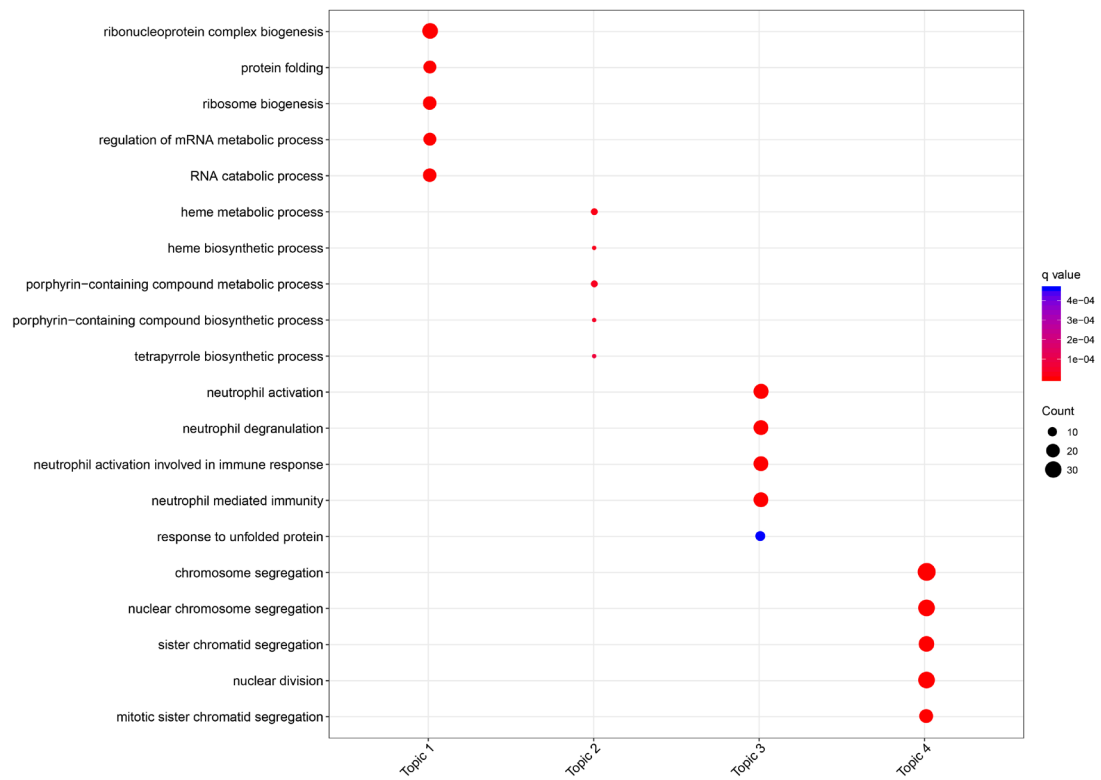
**Supplementary Information for**  
**Model-based Understanding of Single-cell CRISPR screening**



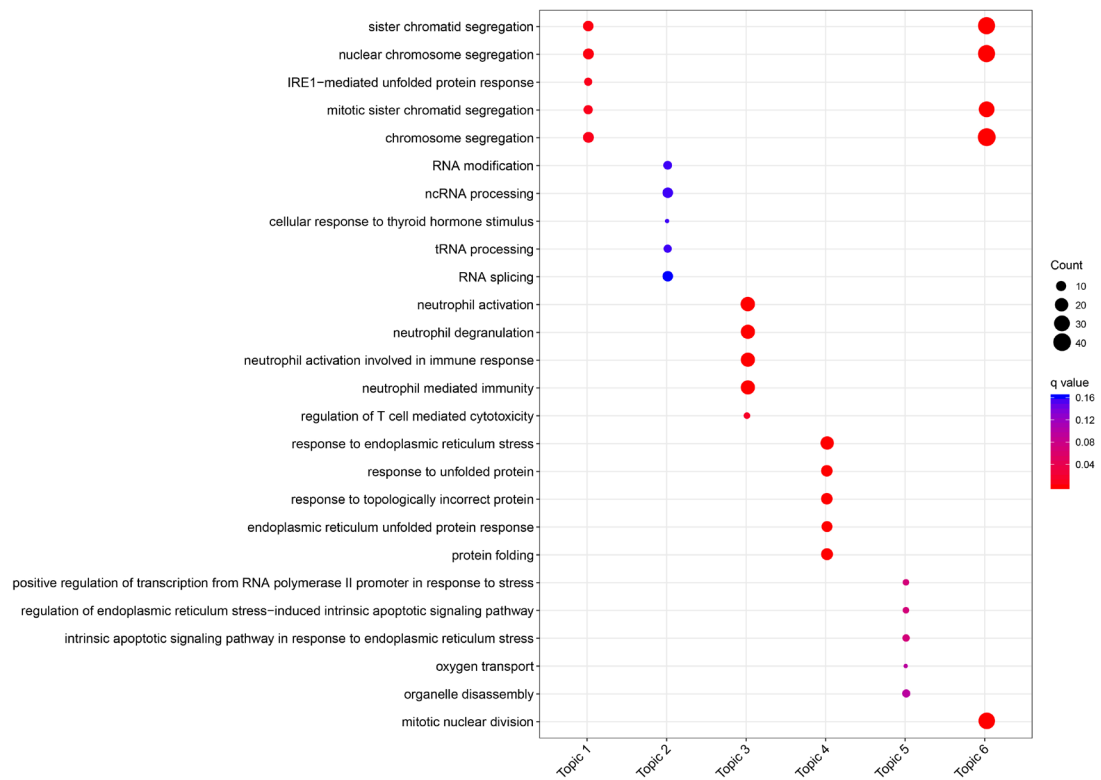
**Supplementary Figure 1** Functional annotation of topics for stimulated BMDC (GSM2396856).



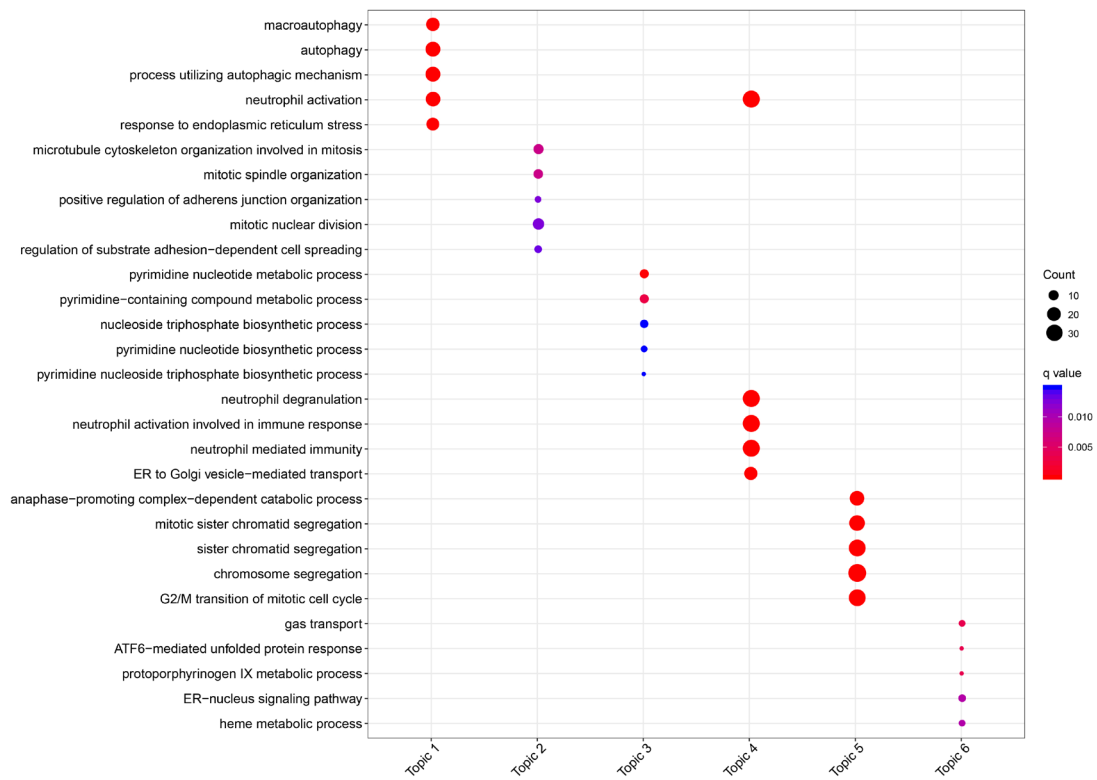
**Supplementary Figure 2** Functional annotation of topics for unstimulated BMDC (GSM2396857).



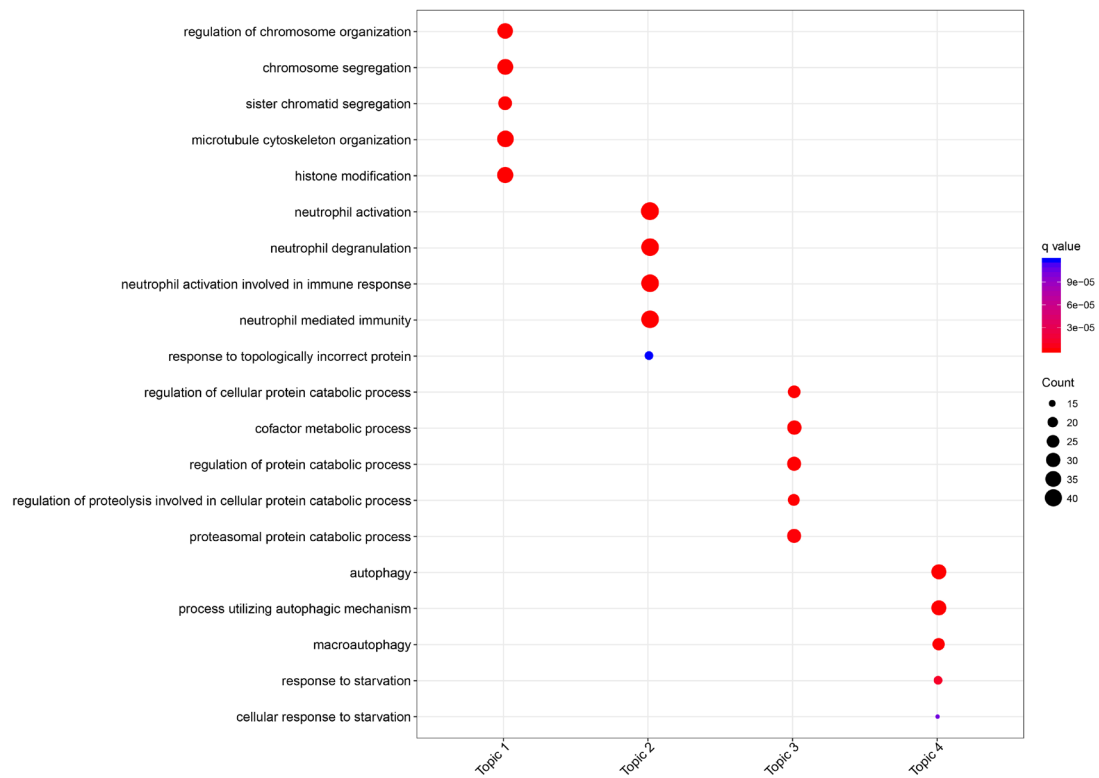
**Supplementary Figure 3** Functional annotation of topics for K562 with 7 days post transduction (GSM2396858).



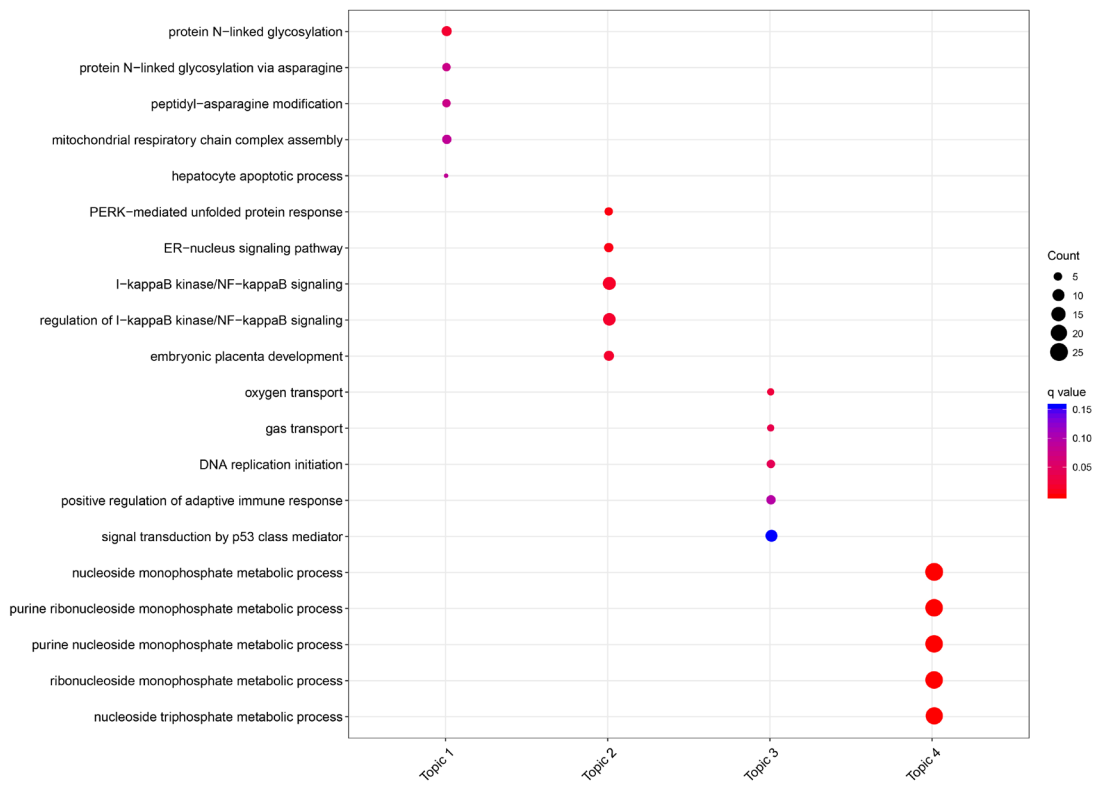
**Supplementary Figure 4** Functional annotation of topics for K562 with 13 days post transduction (GSM2396859).



**Supplementary Figure 5** Functional annotation of topics for K562 with high MOI (GSM2396860).

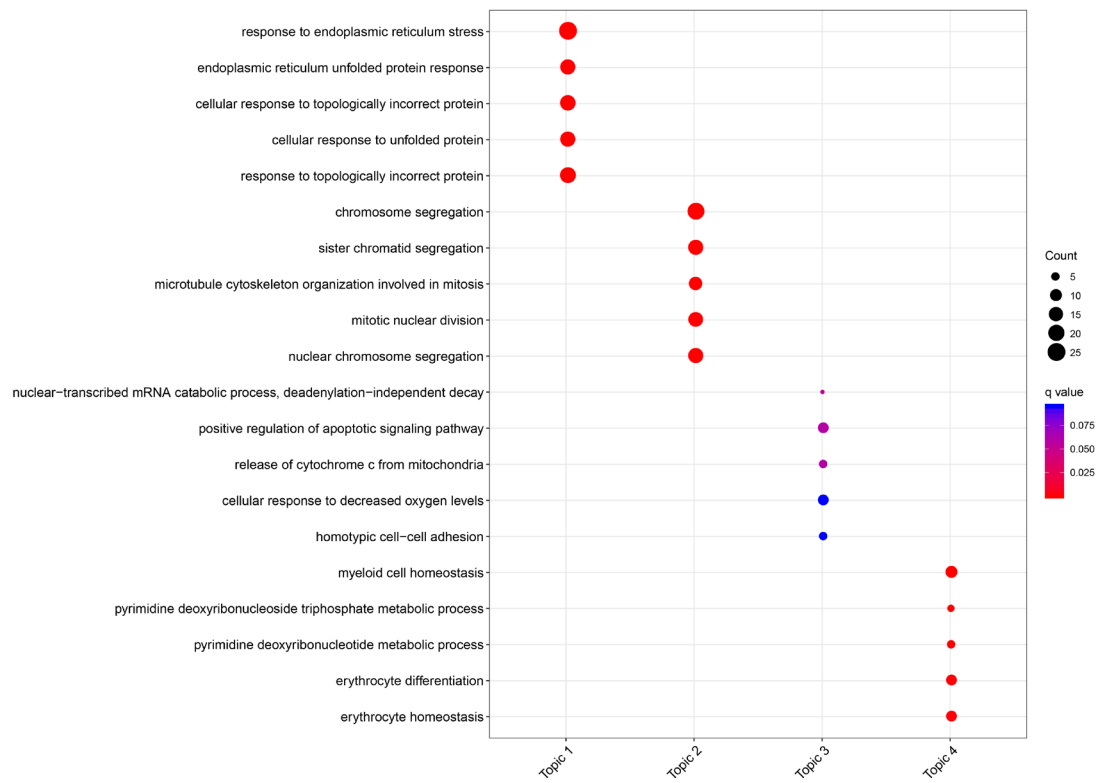


**Supplementary Figure 6** Functional annotation of topics for K562 with perturbation of cell cycle regulators (GSM2396861).

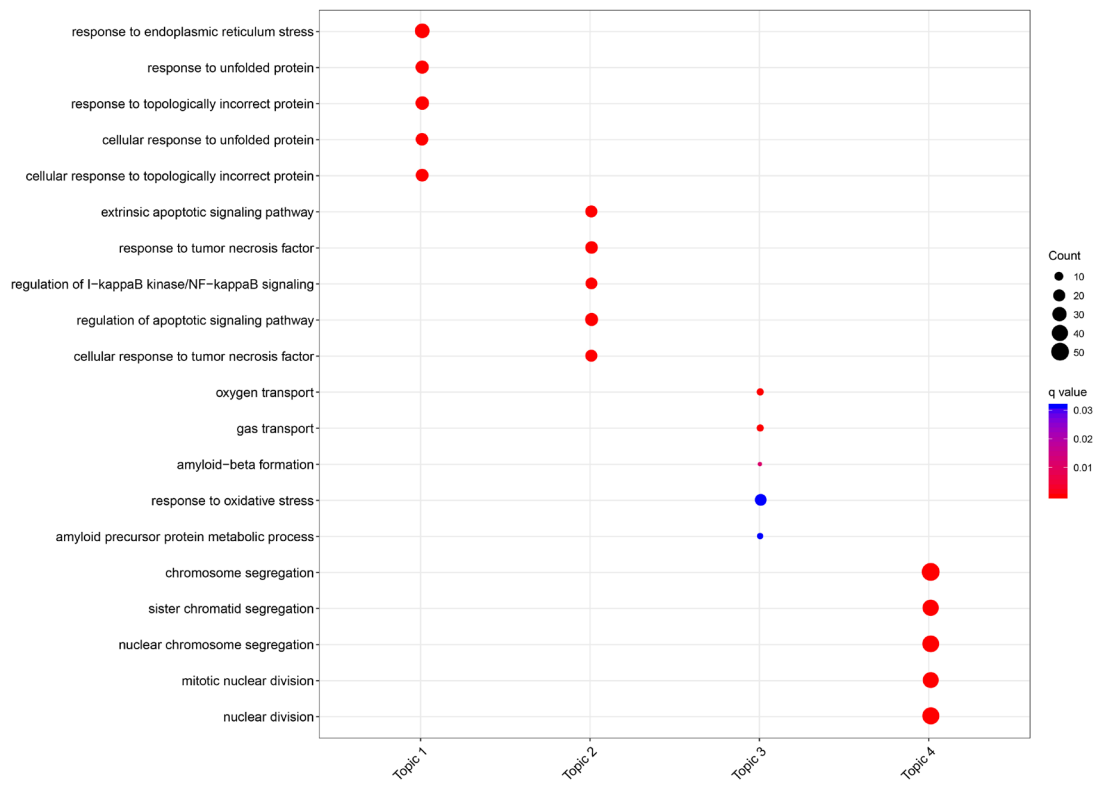


**Supplementary Figure 7** Functional annotation of topics for K562 cells (GSM2406675).

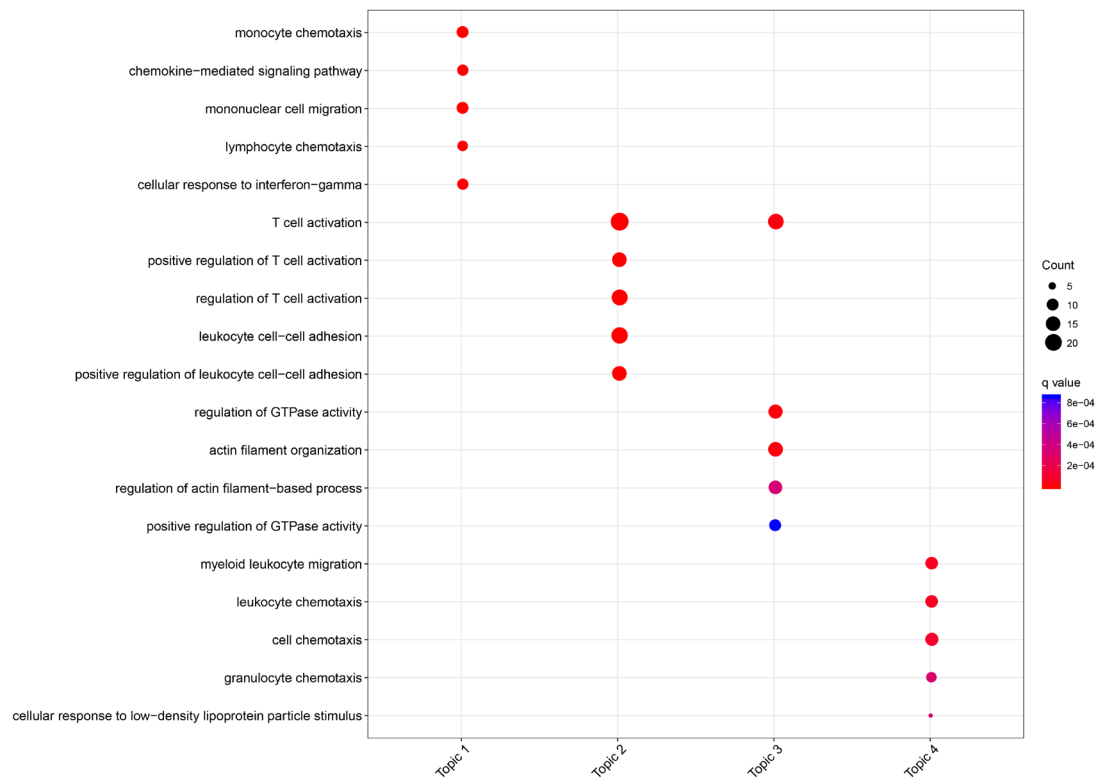




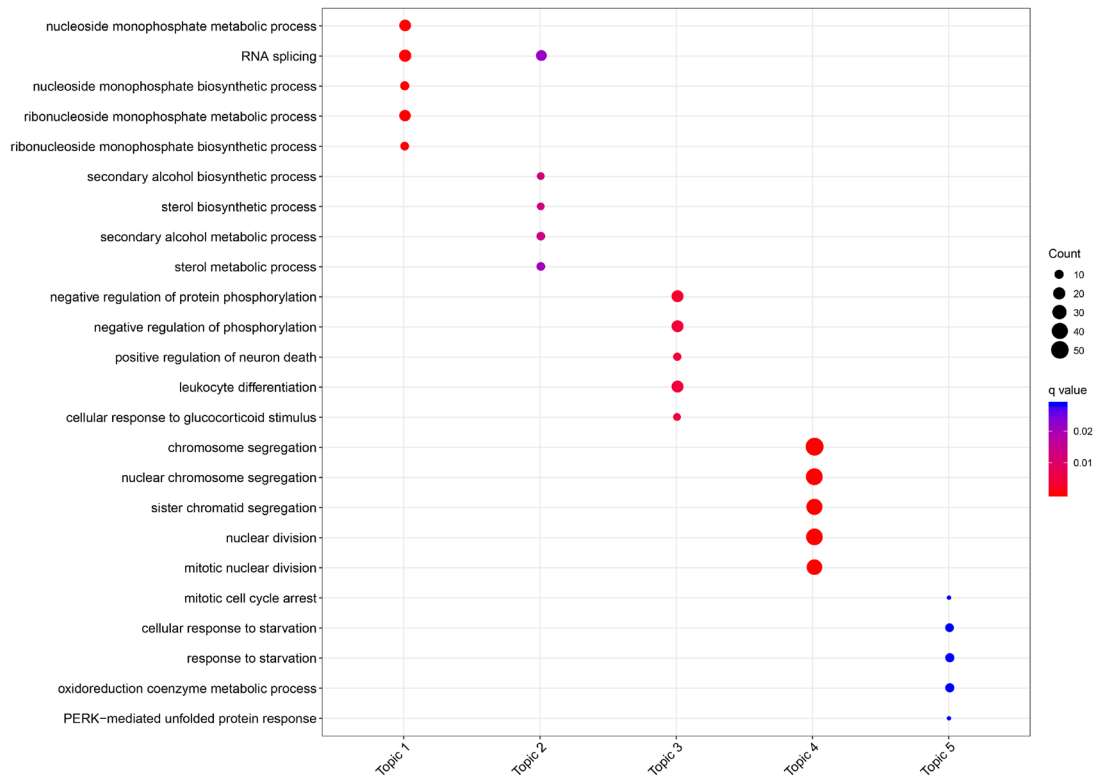
**Supplementary Figure 8** Functional annotation of topics for K562 with three UPR genes (GSM2406677).



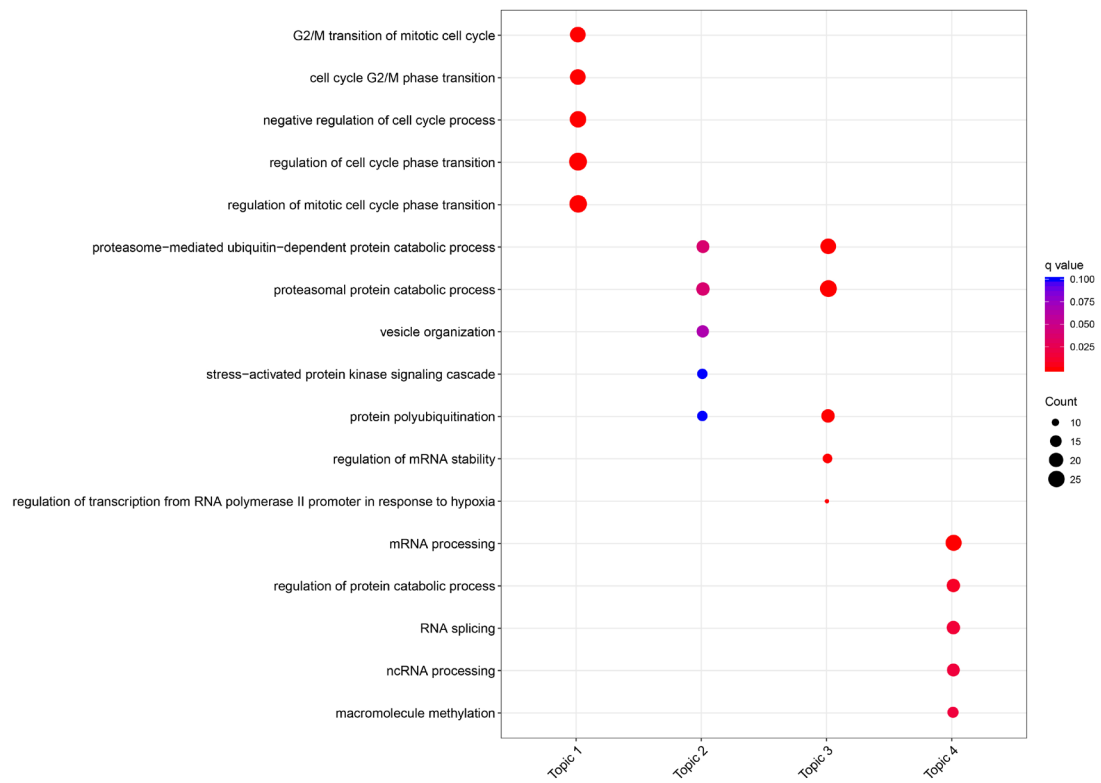
**Supplementary Figure 9** Functional annotation of topics for K562 with the perturbation of 83 UPR genes (GSM2406681).



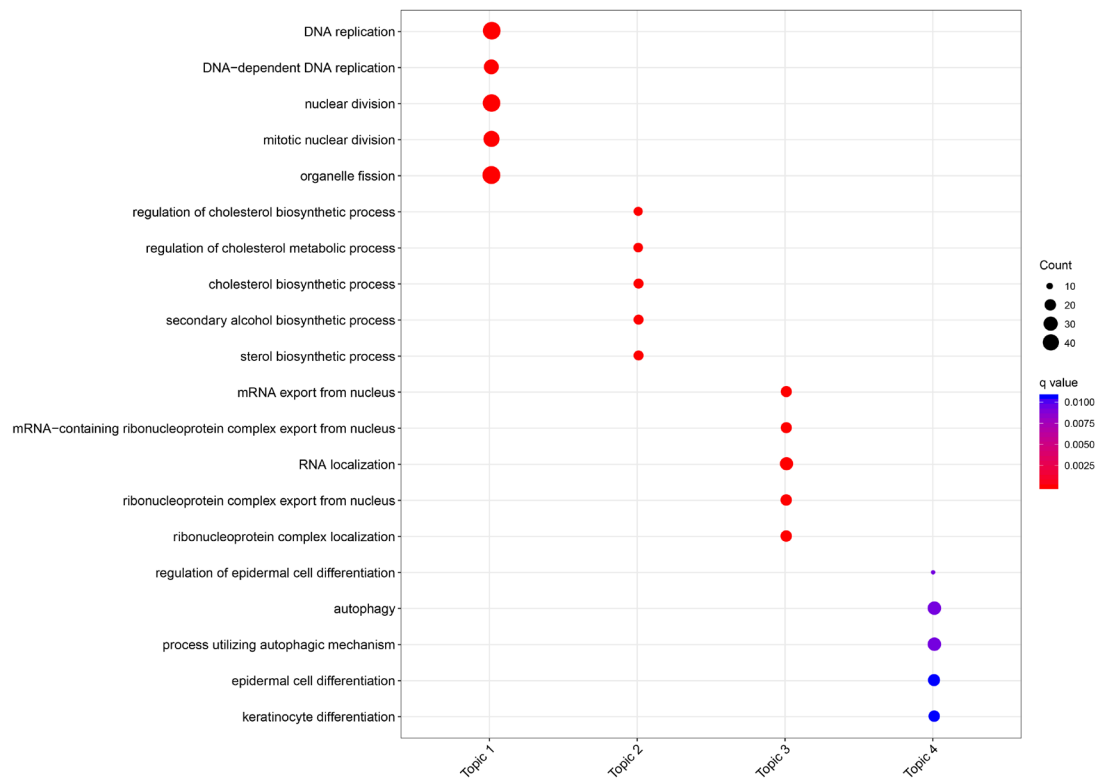
**Supplementary Figure 10** Functional annotation of topics for myeloid cells (GSE90486).



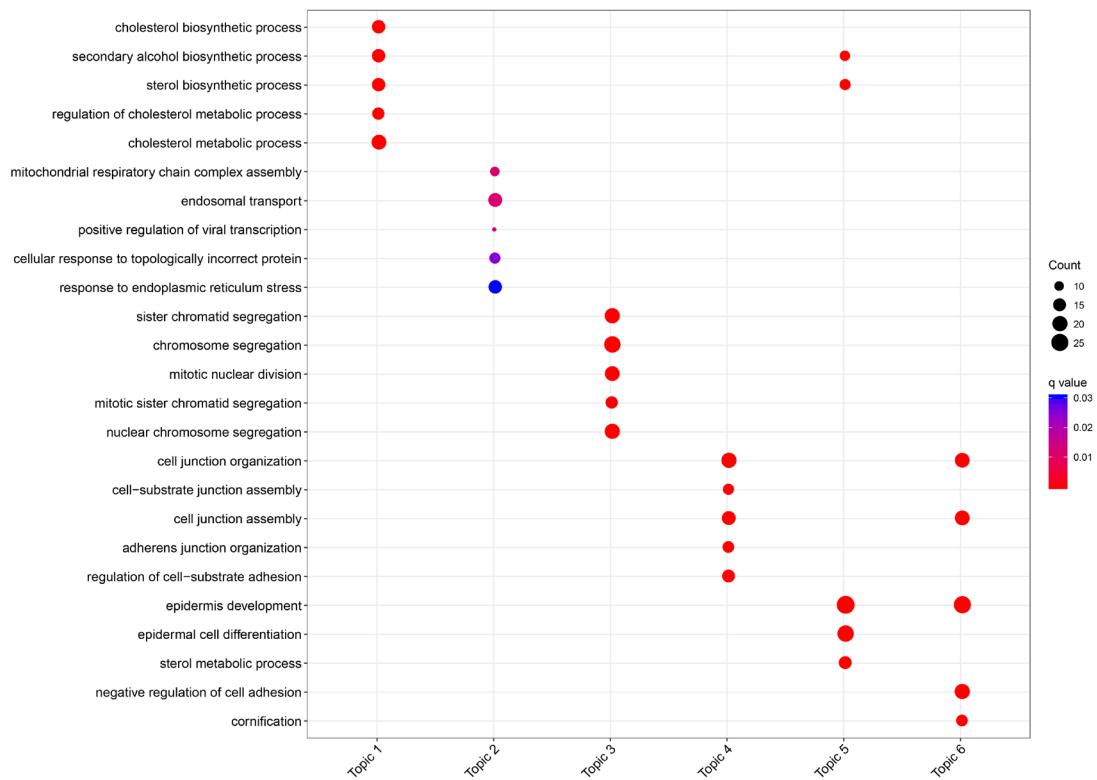
**Supplementary Figure 11** Functional annotation of topics for anti CD3/CD28 stimulated Jurkat cells (GSM2439080 ~ GSM2439085).



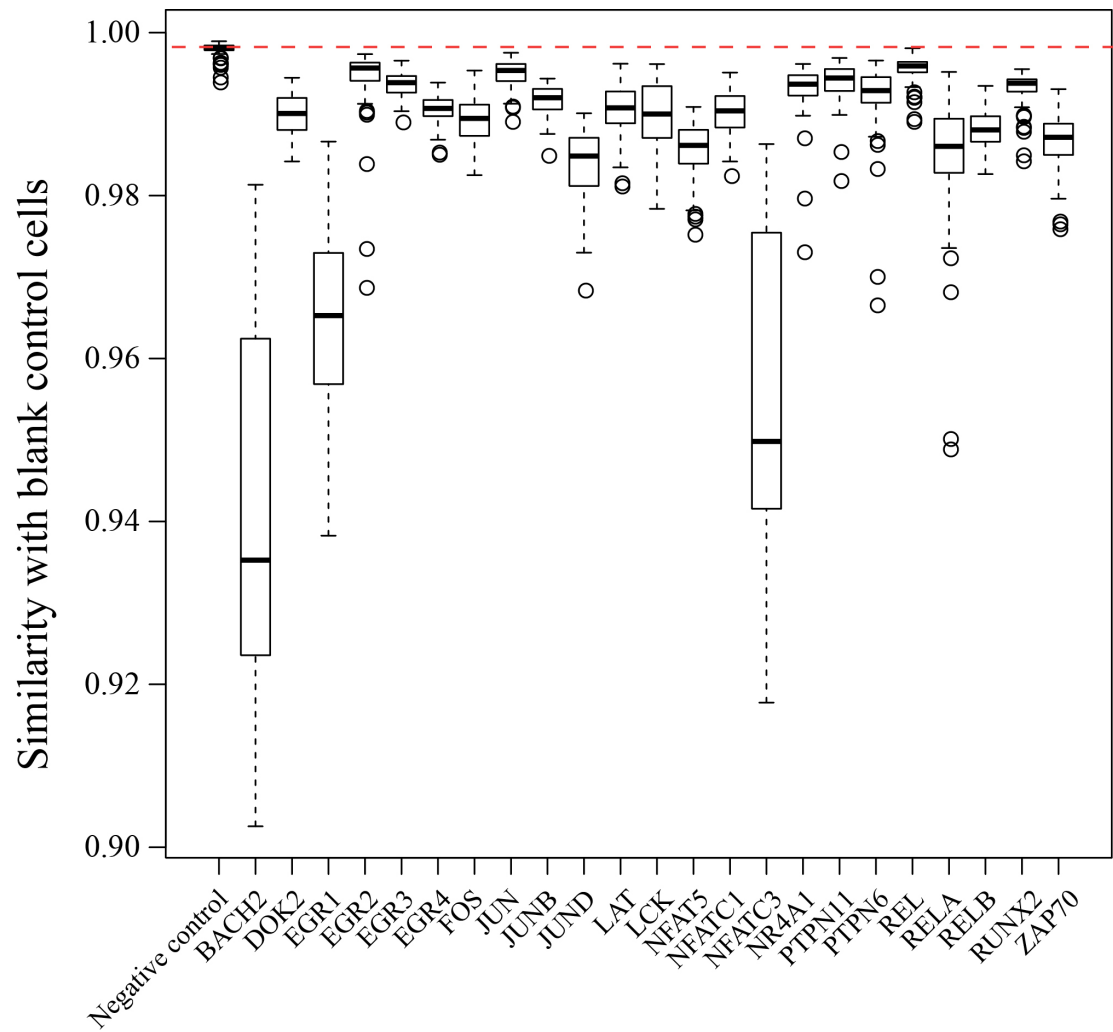
**Supplementary Figure 12** Functional annotation of topics for unstimulated Jurkat cells (GSM2439086 ~ GSM2439090).



**Supplementary Figure 13** Functional annotation of topics for doxorubicin treated MCF10A (GSM2911346).



**Supplementary Figure 14** Functional annotation of topics for untreated MCF10A cells (GSM2911347).



**Supplementary Figure 15** Comparisons of blank control with negative control and other knockouts for stimulated Jurkat cell dataset.



**Supplementary Table 1 Descriptions of all available single cell CRISPR screening datasets**

Technology	GEO accession	Cell type	Species	Gene perturbation	No. of cells induced with sgRNAs	Experimental conditions
Perturb-Seq <sup>4</sup>	GSM2396856	BMDC	Mouse	24 TFs	21984	3 hr post-LPS
	GSM2396857	BMDC	Mouse	24 TFs	24589	0 hr post-LPS
	GSM2396858	K562	Human	10 TFs	33013	7 days post transduction
	GSM2396859	K562	Human	10 TFs	19268	13 days post transduction
	GSM2396860	K562	Human	10 TFs	51898	Higher MOI of perturbations
	GSM2396861	K562	Human	13 cell-cycle regulators	25971	-
Perturb-seq <sup>3</sup>	GSM2406675	K562	Human	7 TFs	5321	-
	GSM2406677	K562	Human	3 UPR related genes	13494	-
	GSM2406681	K562	Human	82 UPR related genes	50467	-
CRISP-seq <sup>5</sup>	GSE90486	Myeloid cells	Mouse	22 TFs	4977	4 hr post-LPS
CROP-seq <sup>6</sup>	GSM2439080 ~ GSM2439085	Jurkat cells	Human	6 regulators of TCR signaling and 23 TFs	3259	Stimulated by anti-CD3/CD28
	GSM2439086 ~ GSM2439090	Jurkat cells	Human	6 regulators of TCR signaling and 23 TFs	2646	-
Updated version of CROP-seq <sup>7</sup>	GSM2911346	MCF10 A	Human	29 tumor suppressors	6283	Treated with doxorubicin
	GSM2911347	MCF10 A	Human	29 tumor suppressors	6598	-

**Supplementary Table 2 Comparison of gene relationships calculated with or without imputation, with or without filtering**

Relationship	Prior knowledge	Data preprocessing strategies			
		None	Filtering only	Imputation only	Imputation+filtering
Runx1-Cebpb	Negative regulation	-0.03	-0.16	-0.67	-0.99
Irf4-Cebpb	Negative regulation	-0.1	-0.45	-0.63	-0.99
Nfkb1-Cebpb	Negative regulation	0.25	-0.32	-0.38	-0.99
Spi1-Cebpb	Negative regulation	0.3	-0.39	-0.67	-0.96
Junb-Cebpb	Positive regulation	0.69	0.07	0.37	0.93
Hif1a-Cebpb	Positive regulation	0.63	0.65	0.58	0.98
Stat3-Cebpb	Positive regulation	0.62	0.77	0.33	0.99
Rela-Cebpb	Positive regulation	0.77	0.89	0.54	0.99

**Supplementary Table 3 Comparison of overall perturbation effect ranking identified by MUSIC or simply based on the number of differentially expressed genes. (DEG, differentially expressed genes calculated by Kolmogorov-Smirnov test. Perturb score, the TPDS defined in MUSIC as discussed in Methods)**

Judging Criteria	Perturbation		
	PERK-IRE1	PERK-ATF6	PERK
Perturb score	109	103	93
No. Of DEG(p<0.05)	8414	8165	8386
No. Of DEG(p<0.01)	7899	7614	7816

**Supplementary Table 4 Comparison of gene-by-gene correlations identified by MUSIC or by clustering RNA-seq profiles**

Relationship	Prior knowledge	Strategies	
		Clustering RNA-seq profiles	MUSIC
Runx1-Cebpb	Negative regulation	0.57	-0.99
Irf4-Cebpb	Negative regulation	0.55	-0.99
Nfkb1-Cebpb	Negative regulation	0.55	-0.99
Spi1-Cebpb	Negative regulation	0.49	-0.96
Junb-Cebpb	Positive regulation	0.97	0.93
Hif1a-Cebpb	Positive regulation	0.92	0.98
Stat3-Cebpb	Positive regulation	0.97	0.99
Rela-Cebpb	Positive regulation	0.9	0.99