

Supporting Information

Biobased Acrylate Photocurable Resin Formulation for Stereolithography 3D Printing

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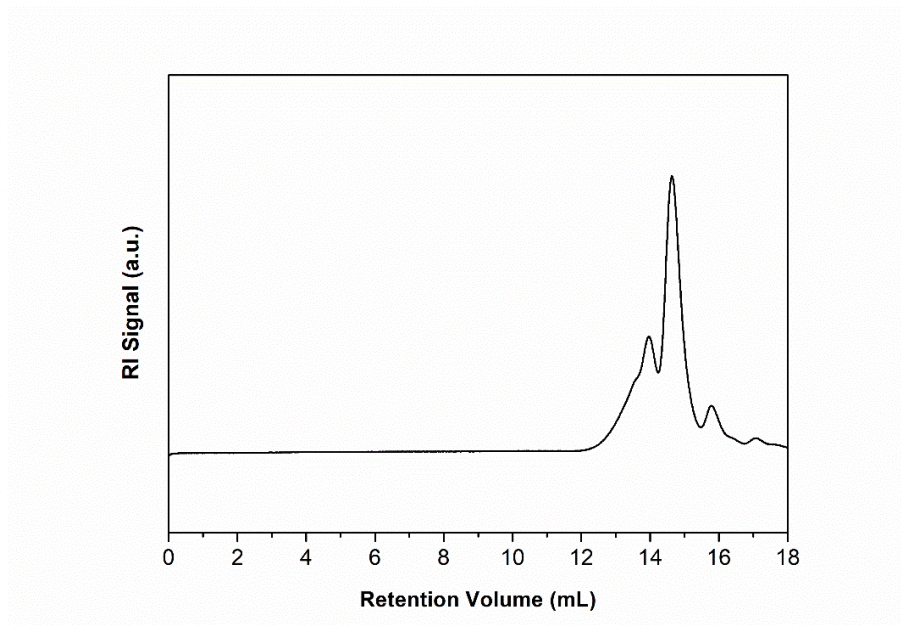


Figure S1. GPC trace of multifunctional acrylate oligomer (SA7101, Sartomer, $M_n = 1.7 \text{ kg}\cdot\text{mol}^{-1}$) in DMF.

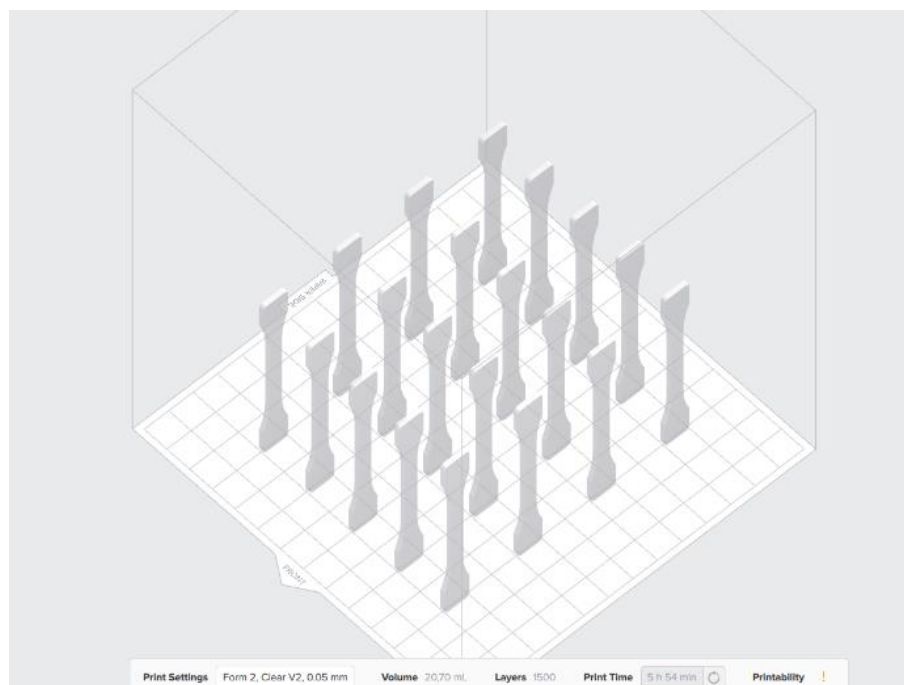


Figure S2. Graphic representation of tensile bars (ISO527-2-1BA), modified in PreForm software, with normal orientation to the build direction.



Figure S3. Graphic representation of complex shaped prototype with rook tower design, including internal helix structure, modified in PreForm software.

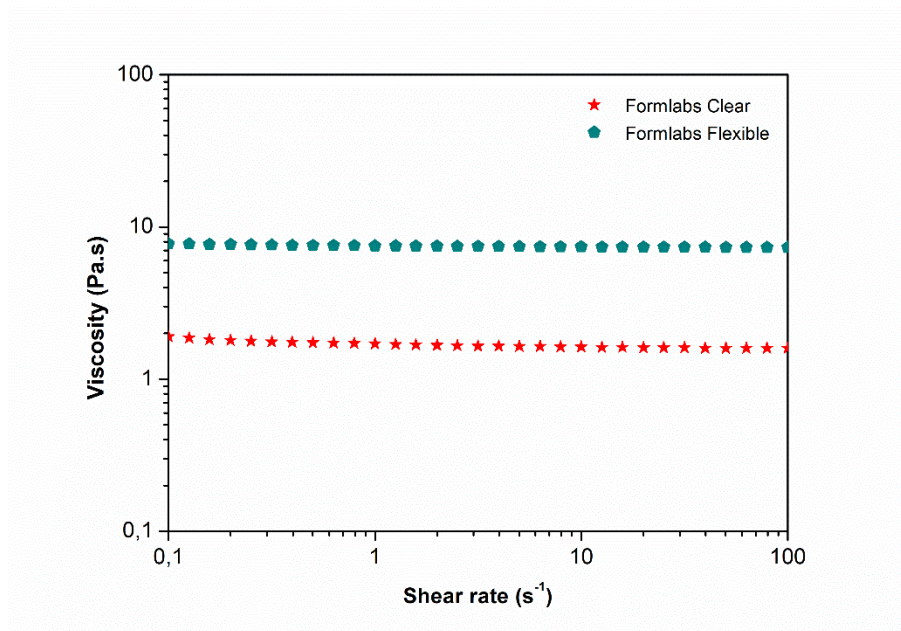


Figure S4. Viscosity as a function of shear rate for uncured commercial Formlabs resins.