

1 Supporting information

2 Table S1: Factors and levels tested in the *N. tabacum* BY-2 PCP extraction DoE approach.

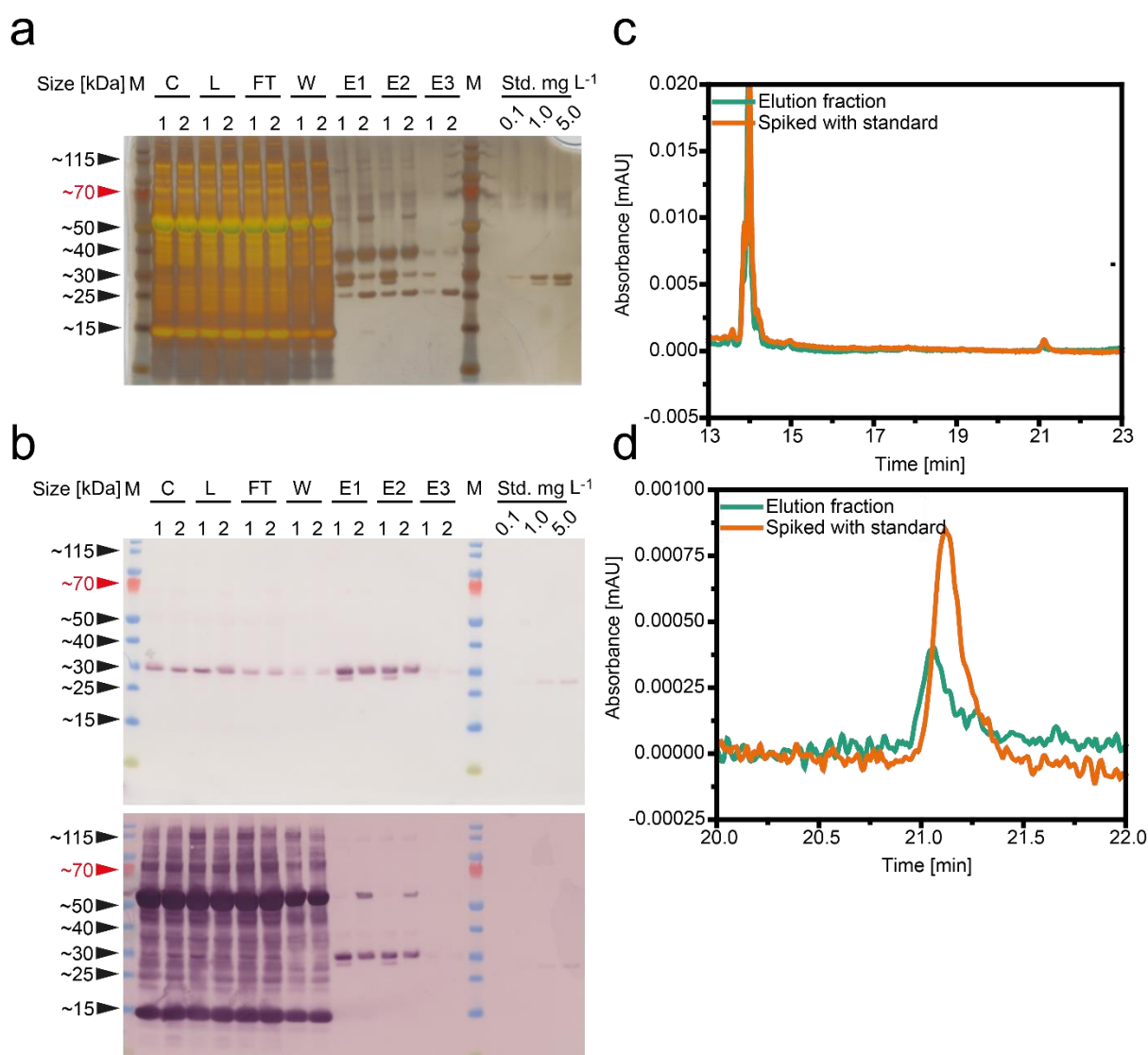
Factor	Levels			
A-Incubation time [dpi]	4	5	6	7
B-Time of incubation with EB [min]	0	5	10	
C-Triton X-100 concentration [g L ⁻¹]	0.000	0.005	0.050	
D-pH of EB [-]	6.0	8.0	9.0	
E-Conductivity of EB [mS cm ⁻¹]	15	35	55	

3 EB: extraction buffer.

4 Table S2: Analysis of variance table of *N. tabacum* BY-2 PCP extraction DoE

Source	Sum of Squares	df	Mean Square	F Value	p-value		
Block	0.26	3	0.088				
Model	4.46	5	0.89	69.21	< 0.0001	significant	
A-Incubation time [dpi]	3.96	1	3.96	306.98	< 0.0001		
D-pH of EB [-]	3.055E-003	1	3.055E-003	0.24	0.6283		
E-Conductivity of EB [mS cm ⁻¹]	9.696E-003	1	9.696E-003	0.75	0.3894		
DE	0.14	1	0.14	11.09	0.0015		
A ²	0.23	1	0.23	18.20	< 0.0001		
Residual	0.79	61	0.013				
	<i>Lack of Fit</i>	0.59	50	0.012	0.65	0.8500	<i>not significant</i>
	<i>Pure Error</i>	0.20	11	0.018			
Cor Total	5.51	69					

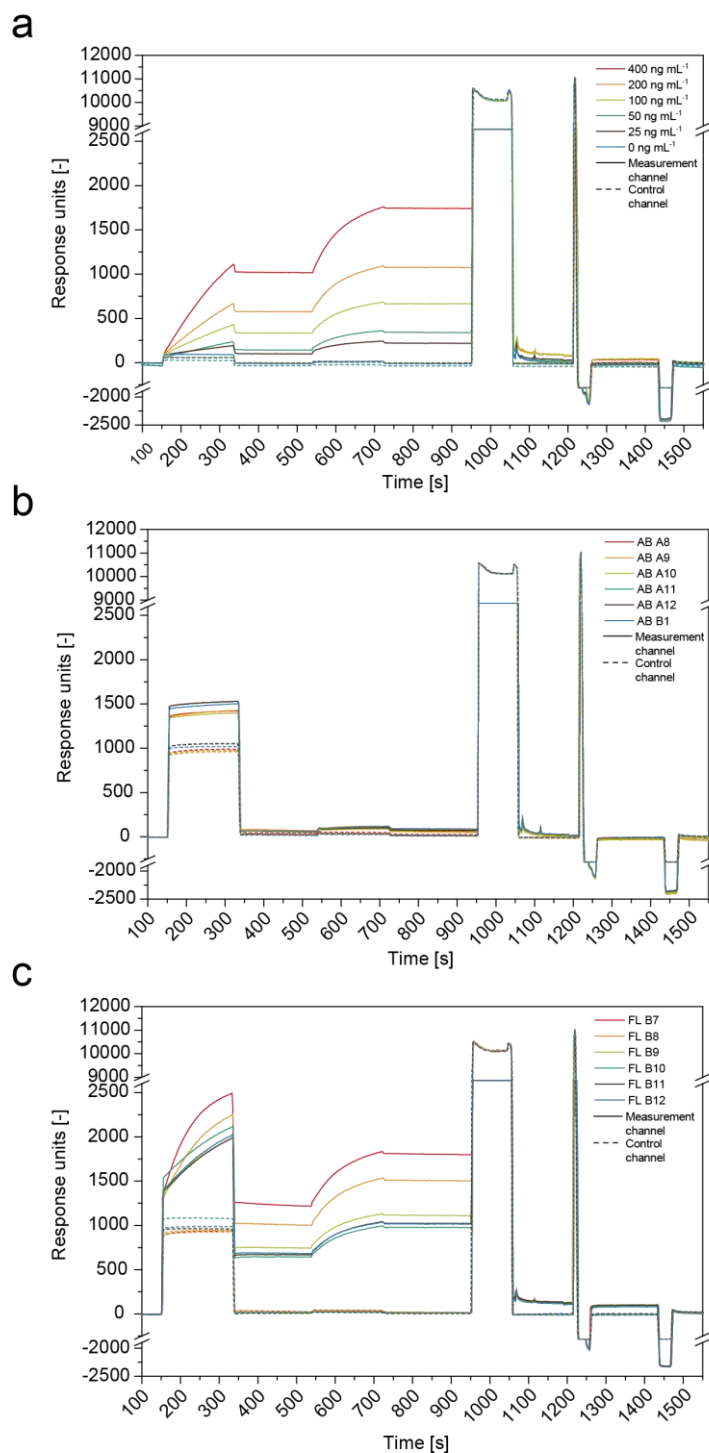
5 EB: extraction buffer.



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7 Figure S1: Protein composition analysis of purification intermediates by LDS-PAGE. a.
 8 Silver staining. C: centrate; L: affinity chromatography load; FT: flow-through; W: wash; E:
 9 elution fraction 1-3. M: Marker; 1 and 2: extract batches of two biological replicates. Std.:
 10 refolded viscumin (non-glycosylated) purified from *E. coli*. b. Western blot using primary
 11 mAb TA-5 (top) and an alkaline phosphatase-labeled goat anti-mouse IgG secondary
 12 antibody. The blot was then stained again with an anti-host cell protein polyclonal antibody
 13 as primary antibody (Arfi et al. 2016) and the same secondary antibody as before (bottom). c.
 14 Electropherogram of a sample of affinity purified, plant-derived viscumin (green) and the
 15 same sample spiked with 20 mg L⁻¹ bacterial viscumin standard (orange). The peak at 14 min
 16 retention time corresponds to the buffer components, whereas the peak at ~21 min

17 corresponds to viscumin. d. A zoomed-in section of the data shown in c focusing on the
 18 recombinant viscumin and avoiding the system peak at 14 mL. Colors are as in c.
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21 Figure S2: SPR sensograms of viscumin-containing *N. benthamiana* leaf extracts obtained 5
 22 days post infiltration. Six biological replicates per infiltration set are shown. Each sample was
 23 injected at 150 s on chip with B chain-specific 36-2-0 mAb. After a wash, A chain-specific

24 mAb TA-5 was injected at 550 s and chip regeneration was started at 950 s. The
25 measurement channel is shown as a solid line whereas the control channel is as dotted line. a.
26 Measurement of viscumin standard ranging from 0 to 400 ng mL⁻¹ using refolded viscumin
27 (non-glycosylated) purified from *E. coli*. b. visA and visB co-infiltration samples (loaded
28 from well A8-B1 of the SPR device). c. visFL infiltration samples (loaded from well B7-B12
29 of the SPR device).