

Supplementary Materials

Flexibility of Metal-Organic Framework Tunable by Crystal Size at the Micrometer to Submillimeter Scale for Efficient Xylene Isomer Separation

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Table S1. Crystal-size dependent framework flexibility reported for MOFs.

MOF	crystal size range	Downsizing effect	reference
[Cu ₂ (pypz) ₂]	500 μm ~ 1 μm	The phase transition temperature from the metastable guest-free phase (B) to the stable guest-free phase (C) increases.	This work
MAF-4 (ZIF-8)	15.8 μm ~ 10 nm	The second step of gas adsorption isotherm starts at higher pressure.	[1, 2]
DUT-49	4.08 μm ~ 100 nm	The pressure amplifications in the <i>n</i> -butane and N ₂ adsorption isotherms gradually vanish.	[3]
[Cu ₂ (bdc) ₂ (bpe)]	700 nm ~ 50 nm	The guest removal-induced open to close framework shrinkage gradually vanishes.	[4]
DUT-8(Ni)	500 nm	The guest removal-induced open to close framework shrinkage vanishes.	[5]
[Cu ₂ (bdc) ₂ (bpy)]	160 nm ~ 50 nm	The guest removal-induced open to close framework shrinkage gradually vanishes.	[4]
[Pt(CN) ₄ Fe(py) ₂]	16 nm	From no adsorption to gate-opening behavior.	[6]

Table S2. Crystallographic data and structure refinements.

compound	A	B	C
formula	C ₂₀ H ₁₇ Cu ₂ N ₆	C ₁₆ H ₁₂ Cu ₂ N ₆	C ₁₆ H ₁₂ Cu ₂ N ₆
FW	468.47	415.40	415.40
<i>T</i> (K)	150(2)	150(2)	150(2)
space group	<i>P2</i> ₁ / <i>c</i>	<i>P2</i> ₁ / <i>c</i>	<i>P2</i> ₁ / <i>c</i>
<i>a</i> (Å)	5.71894(10)	5.3901(3)	5.2359(1)
<i>b</i> (Å)	20.3635(3)	20.5512(6)	15.3176(5)
<i>c</i> (Å)	15.3915(2)	15.2289(6)	19.5258(6)
β (°)	94.0980(14)	98.504(4)	93.307(3)
<i>V</i> (Å ³)	1787.88(5)	1668.4(1)	1563.37(8)
<i>Z</i>	4	4	4
<i>D</i> _c /g cm ⁻³	1.740	1.654	1.765
μ (mm ⁻¹)	3.085	3.218	3.435
reflns coll.	15562	12581	10113
unique reflns.	3686	3059	2755
<i>R</i> _{int}	0.0180	0.0478	0.0867
<i>R</i> ₁ (> 2 σ (<i>I</i>)) ^a	0.0279	0.0643	0.0669
<i>wR</i> ₂ (> 2 σ (<i>I</i>)) ^b	0.0779	0.2005	0.1700
<i>R</i> ₁ (all data) ^a	0.0292	0.0724	0.0859
<i>wR</i> ₂ (all data) ^b	0.0843	0.2103	0.1854
GOF	1.022	1.094	1.055

^a $R_1 = \sum ||F_o| - |F_c|| / \sum |F_o|$, ^b $wR_2 = [\sum w(F_o^2 - F_c^2)^2 / \sum w(F_o^2)^2]^{1/2}$

Table S3. Comparison of pX adsorption selectivities reported for MOFs.

MOF	α_{pXoX}	α_{pXmX}	$\alpha_{pX/(oX + mX)}$	component	reference
3C	53.9	48.9	51.3	ternary	This work
3B	17	15	16	ternary	This work
1B	16	14	15	ternary	This work
Ag ₄ (O ₂ CCF ₃) ₄ (phen) ₃	9.13 ^a	14.2 ^a	NA	binary	[7]
Cu(CDC)	10	7	NA	binary	[8]
[Nd(HTCPB)]	NR	6.33	NA	binary	[9]
[Ce(HTCPB)]	5.65	4.55	NA	binary	[9]
MIL-125(Ti)-NH ₂	2.2	4.4	NA	binary	[10]
MIL-125(Ti)	NR	3.5	NA	binary	[10]
[Zn(μ_4 -L)]	3.2	2.7	2.9	ternary	[11]
MAF-4 (ZIF-8)	3.1	NR	NA	binary	[12]
CAU-1(Al)-NH ₂	NR	2.8	NA	binary	[10]
MIL-140B	1.8	1.6	1.7	quaternary	[13]
MOF-48	1.7	1.7	1.7	quaternary	[13]

^a This is not adsorption selectivity. The guests were included during the synthesis of the framework.

NR: Not reported

NA: Not available

phen = phenazine

H₂CDC = *trans*-1, 4-cyclohexanedicarboxylic acid

H₂TCPB = 4',5'-bis(4-carboxyphenyl)-[1,1',2',1''-terphenyl]-4,4''-dicarboxylic acid

H₂L = biphenyl-3,5-dicarboxylic acid

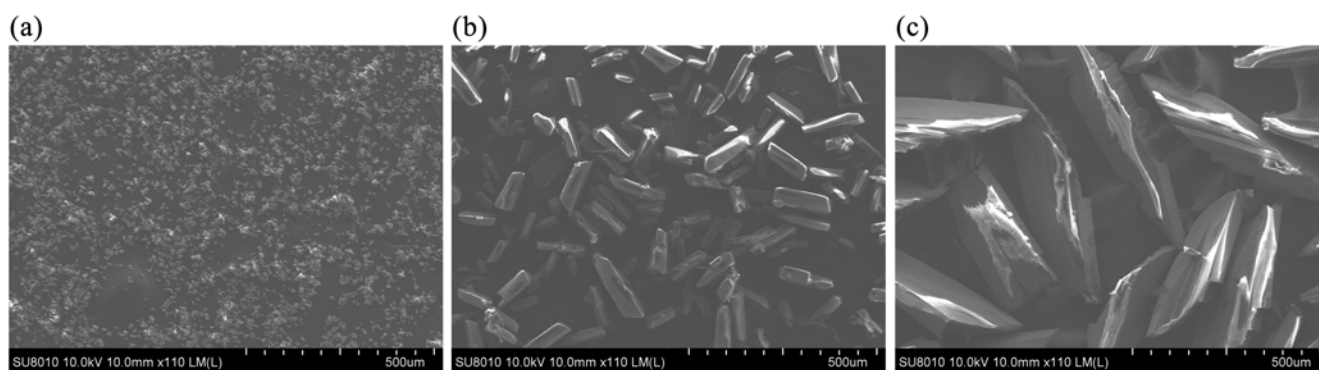


Figure S1. SEM images of **A**. (a) **1**, (b) **2**, and (c) **3**.

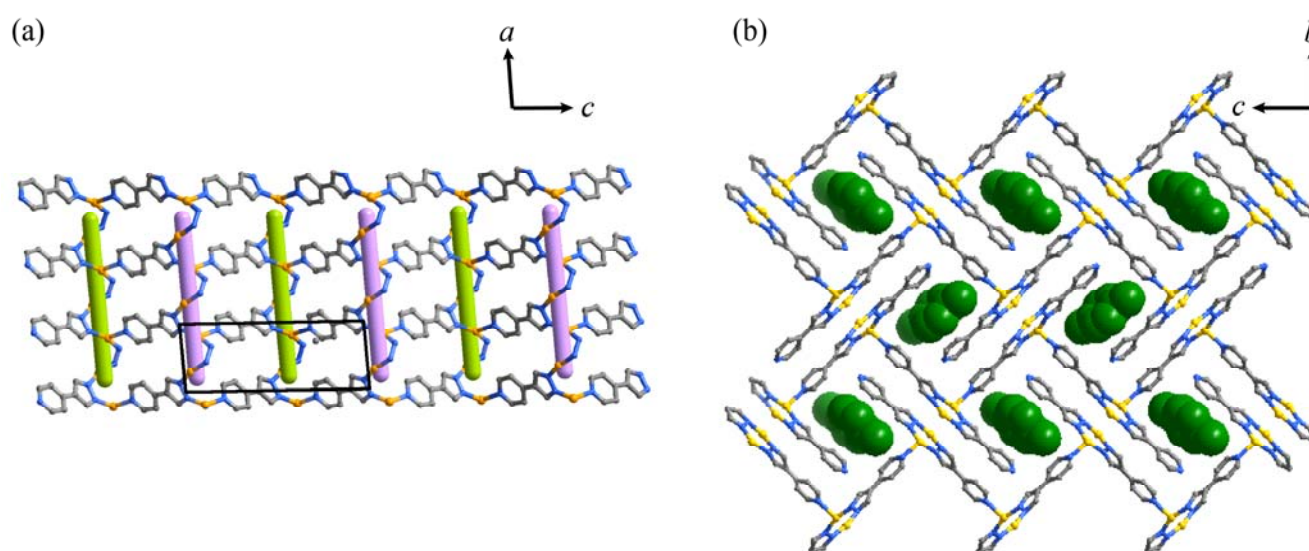


Figure S2. Crystal structure of **A**: (a) a zigzag coordination layer (adjacent helical chains are highlighted in olive and violet); (b) the packing structure along the channel direction (*p*-xylene molecules are shown in space-filling mode and highlighted in green).

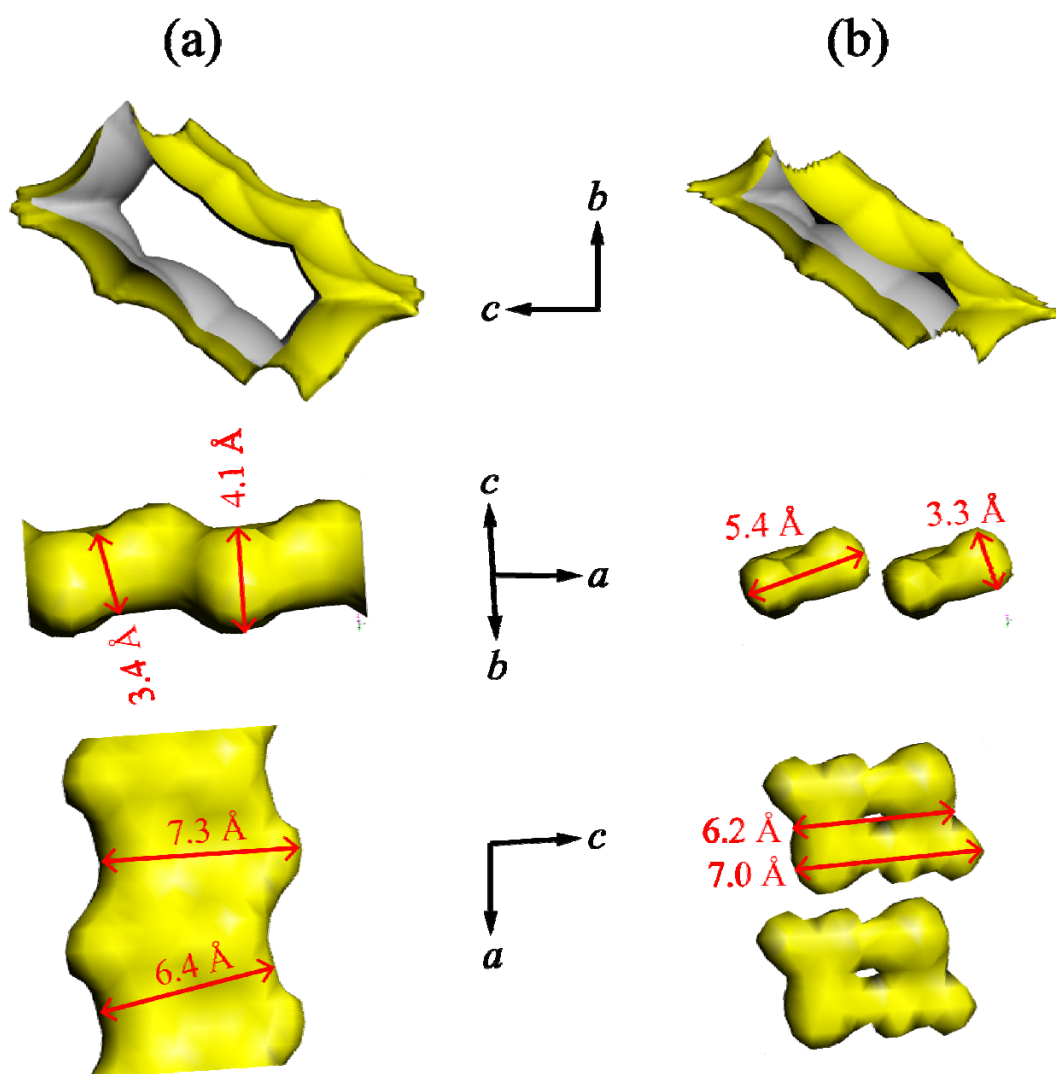


Figure S3. Detailed pore structures of (a) **A** and (b) **B** viewing along three typical directions (the pores shown in the top panels have are shown in the same direction as in Figure 3).

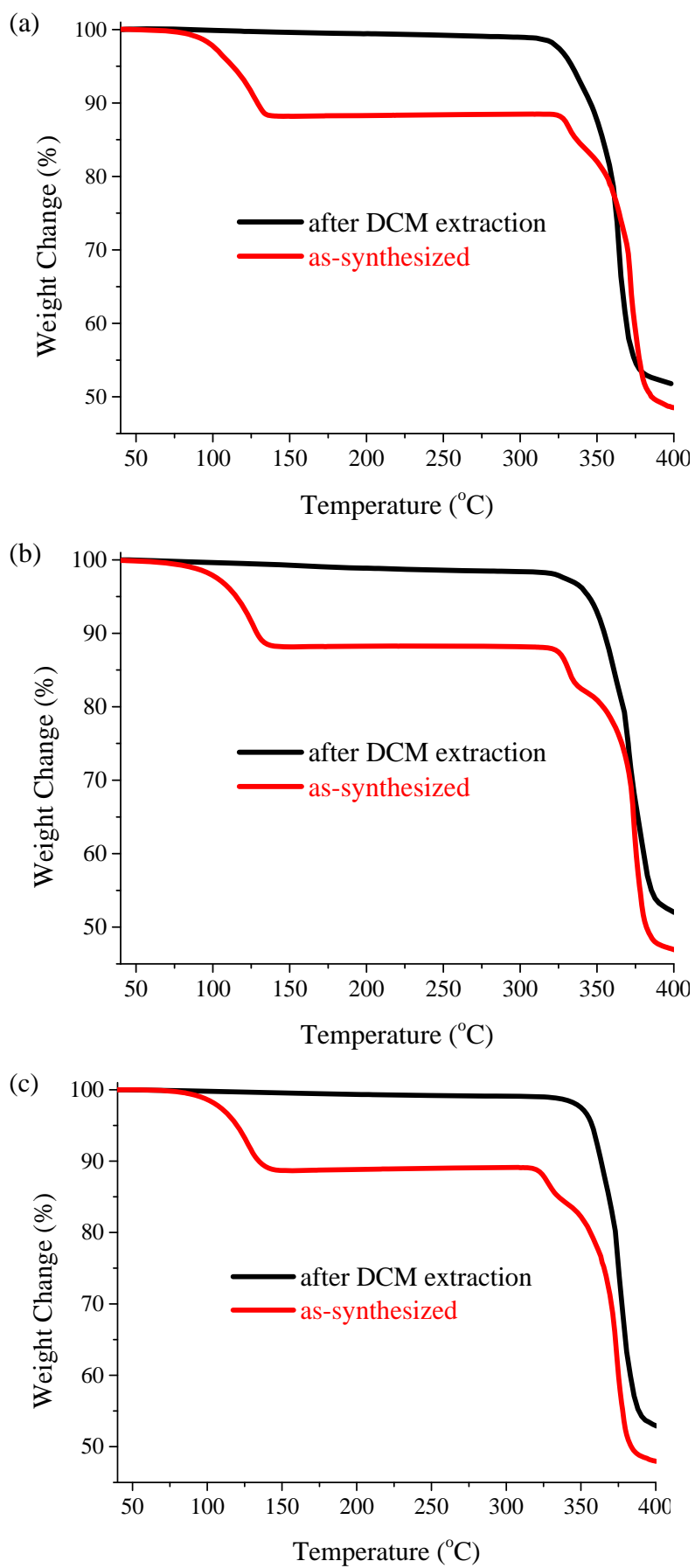


Figure S4. TG curves of (a) **1**, (b) **2**, and (c) **3**.

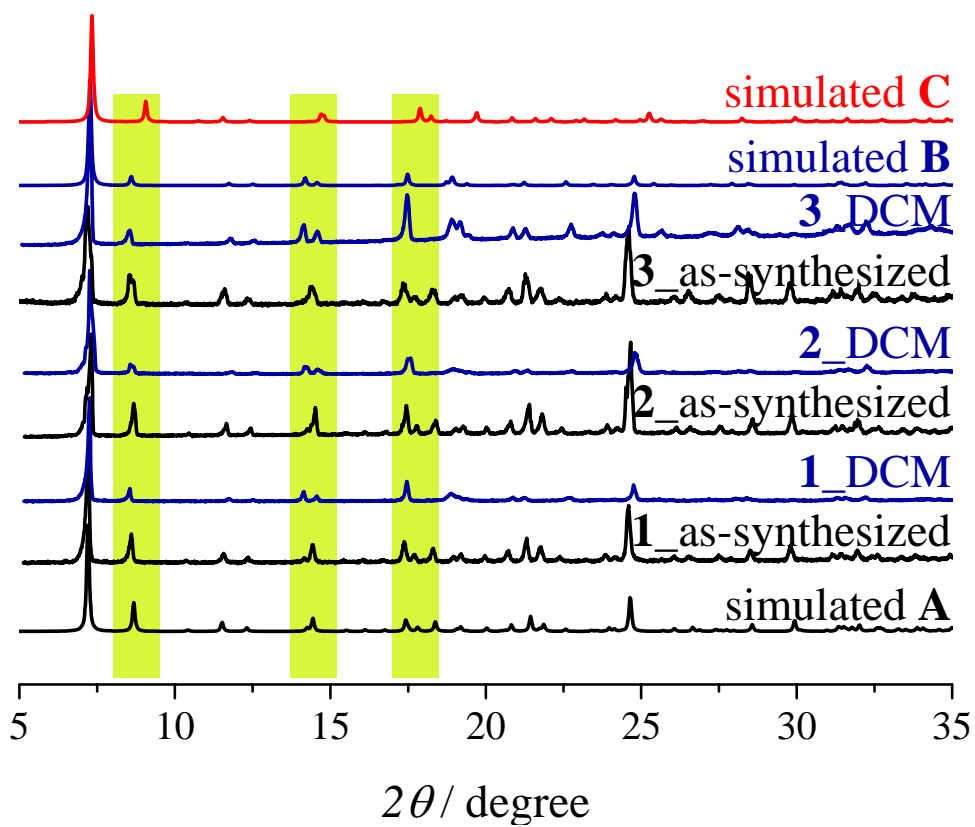


Figure S5. PXRD patterns of $[\text{Cu}_2(\text{pypz})_2] \cdot 0.5\text{pX}$ (1, 2, 3) after DCM extraction.

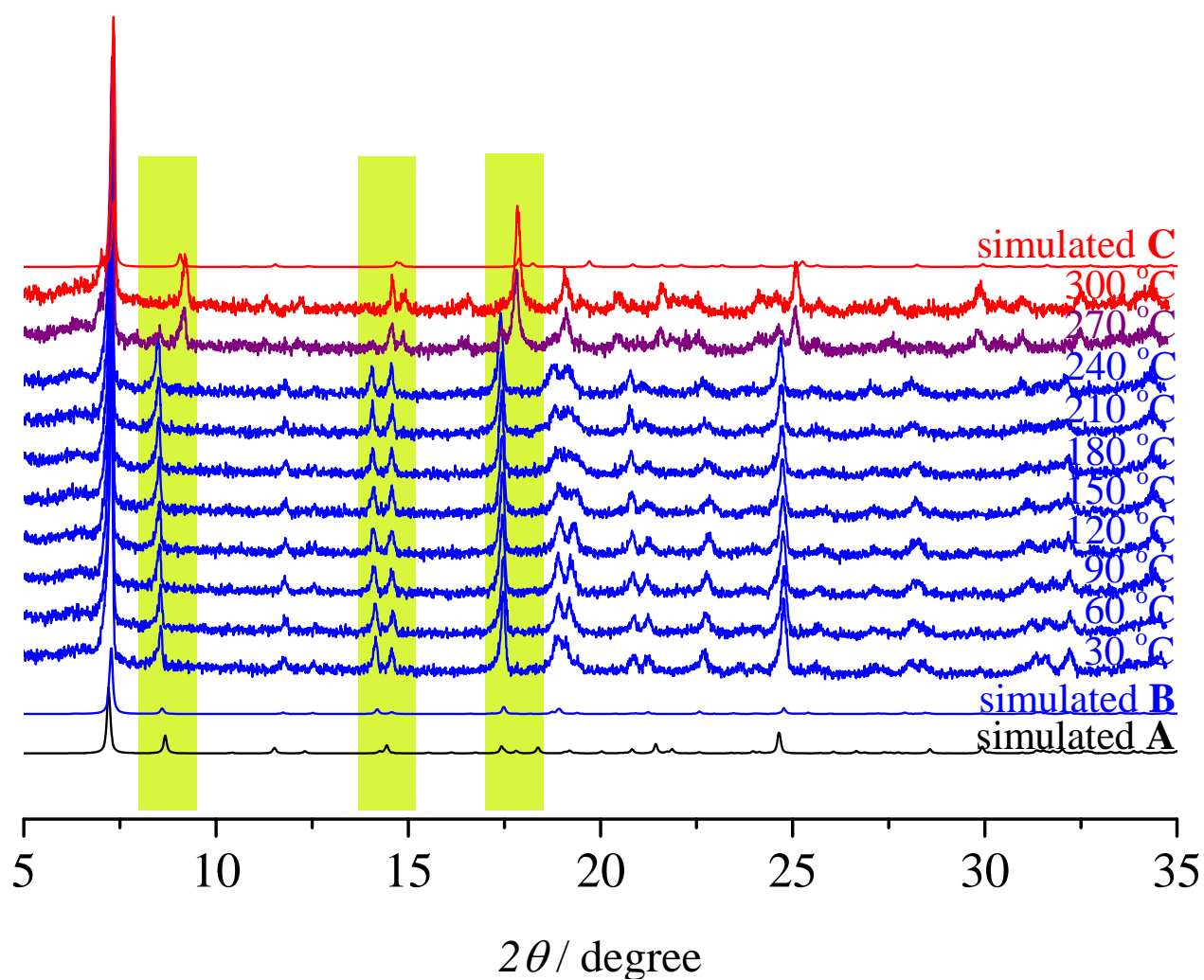


Figure S6. Magnified Figure 2d.

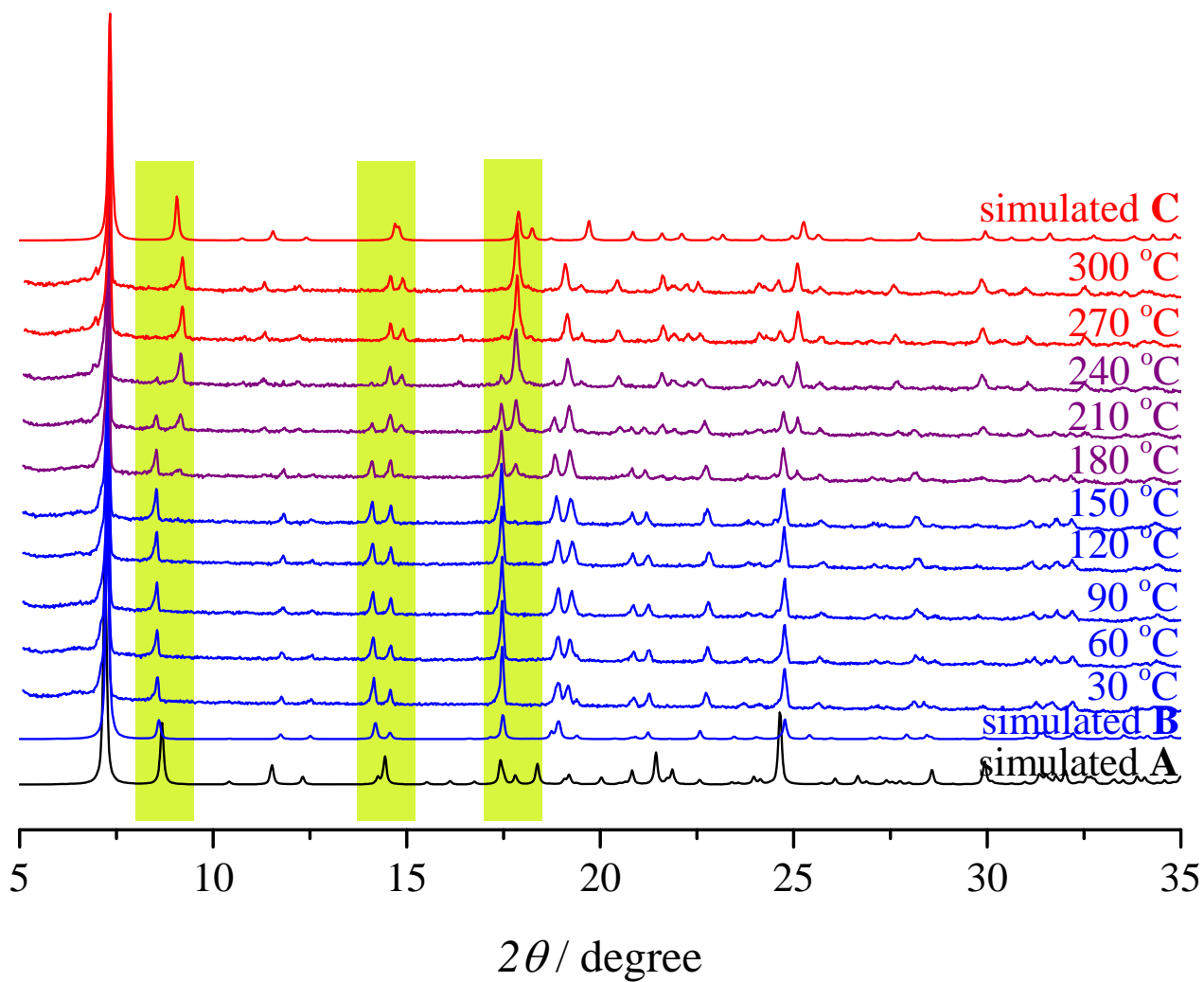


Figure S7. Magnified Figure 2e.

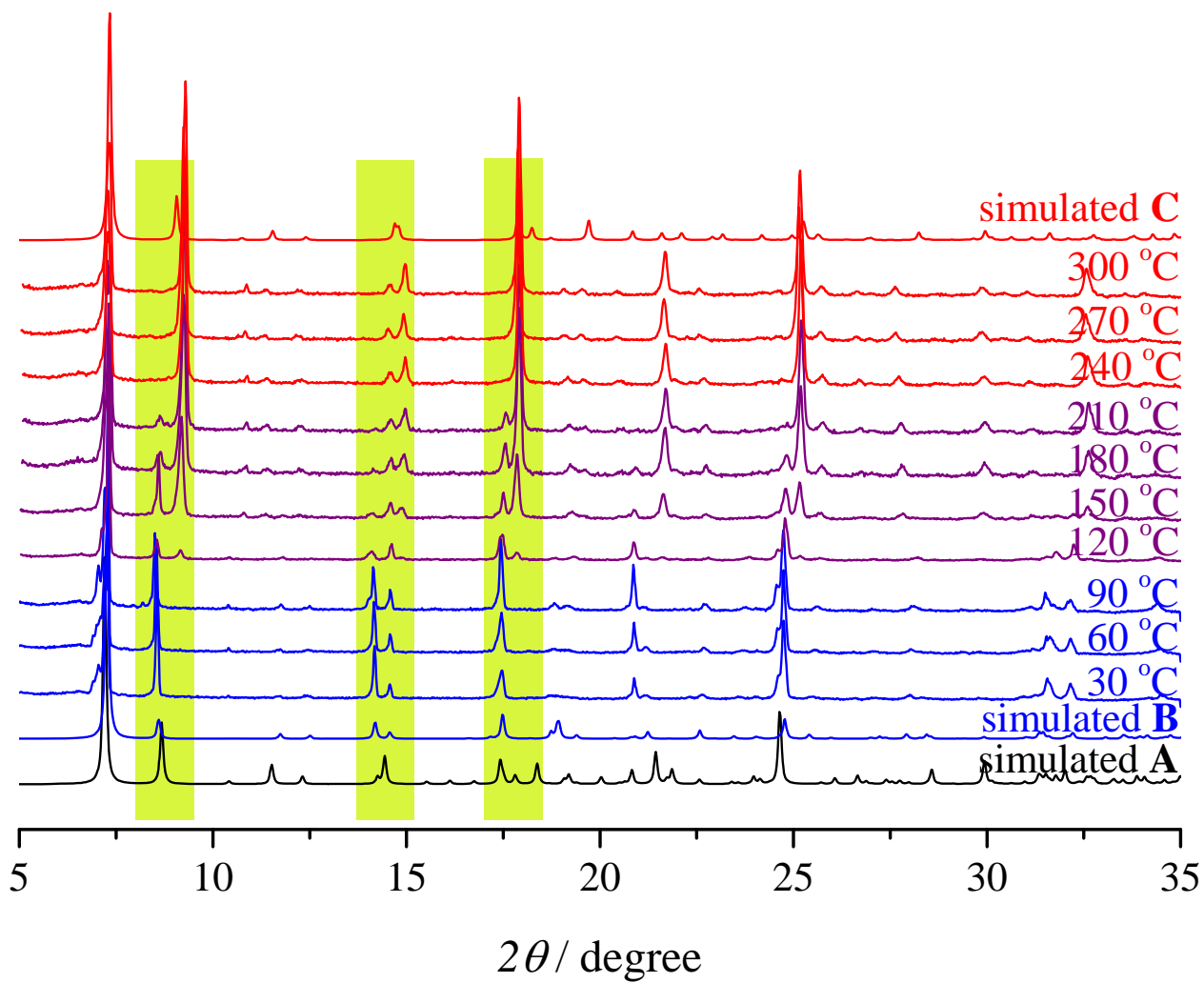


Figure S8. Magnified Figure 2f.

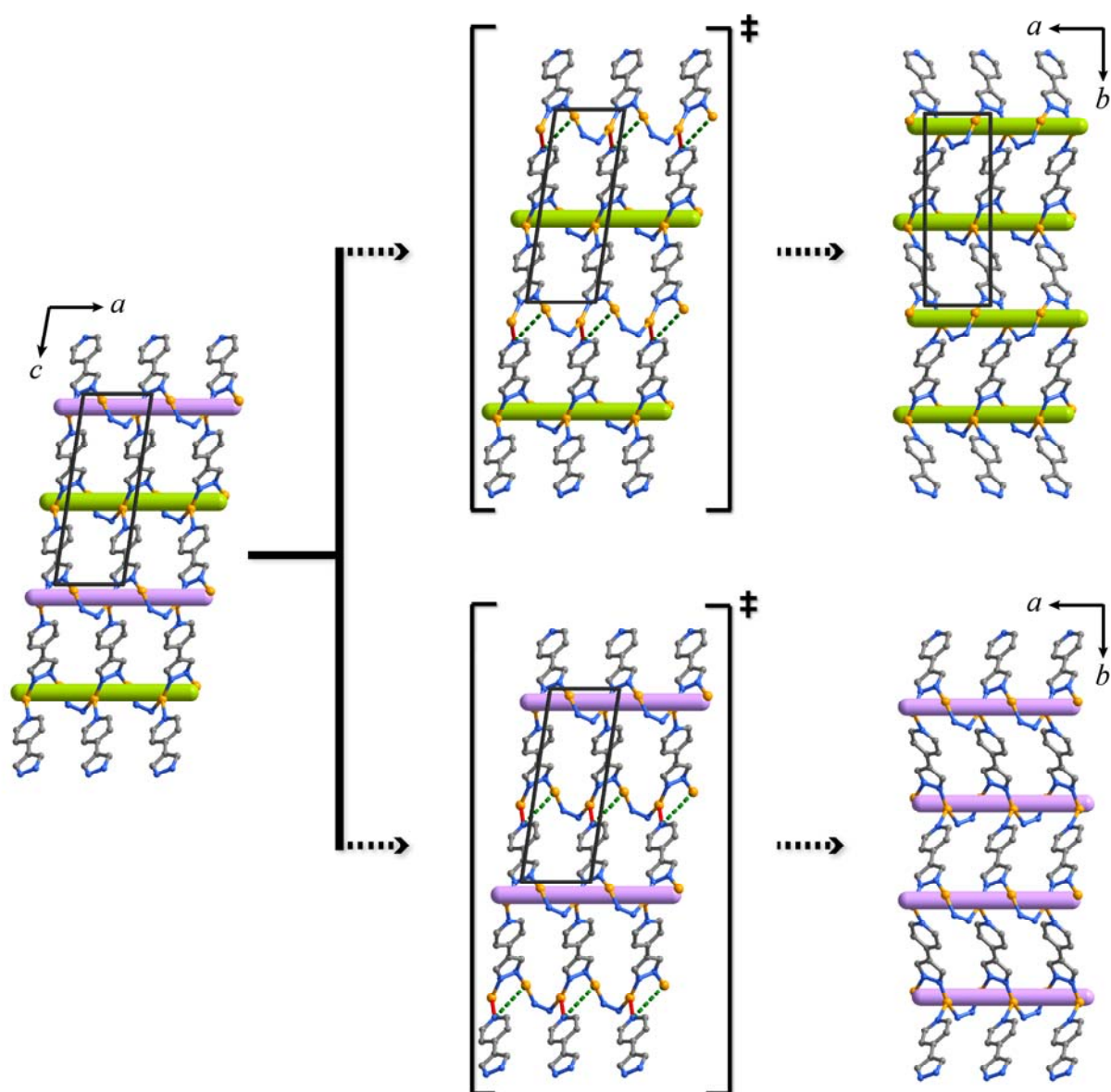


Figure S9. The full illustration of the proposed transformation mechanism from **B** to **C**.

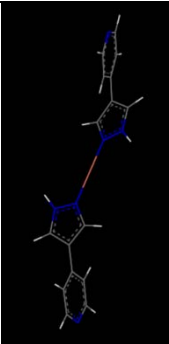
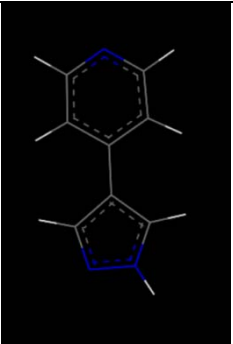
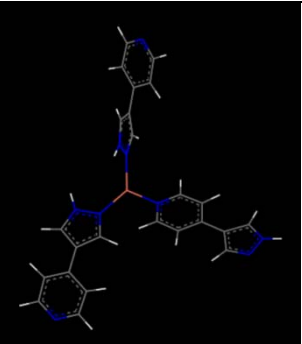
		
$E_1 = -1168.1218953$ Ha	$E_2 = -472.8931741$ Ha	$E_3 = -1641.0536590$ Ha
$\Delta E = E_1 + E_2 - E_3 = 101.3$ kJ/mol		

Figure S10. Optimized and energies of the structural fragments involved in the transformation from **B** to **C**.

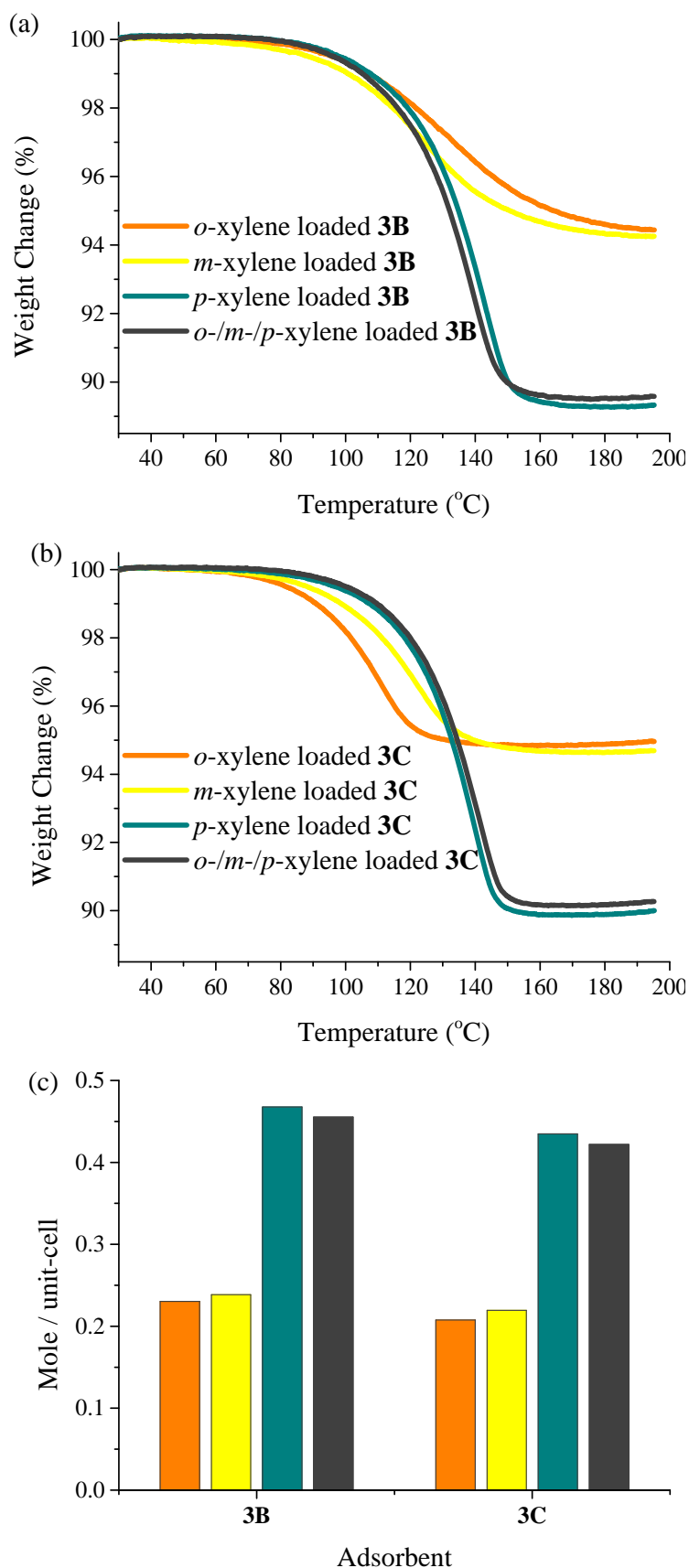


Figure S11. TG curves of (a) **3B** and (b) **3C** after adsorption of xylene isomers. (c) Summary of xylene uptakes. Colour scheme: *o*-xylene, orange; *m*-xylene, yellow; *p*-xylene, dark cyan; ternary xylene mixture, dark grey.

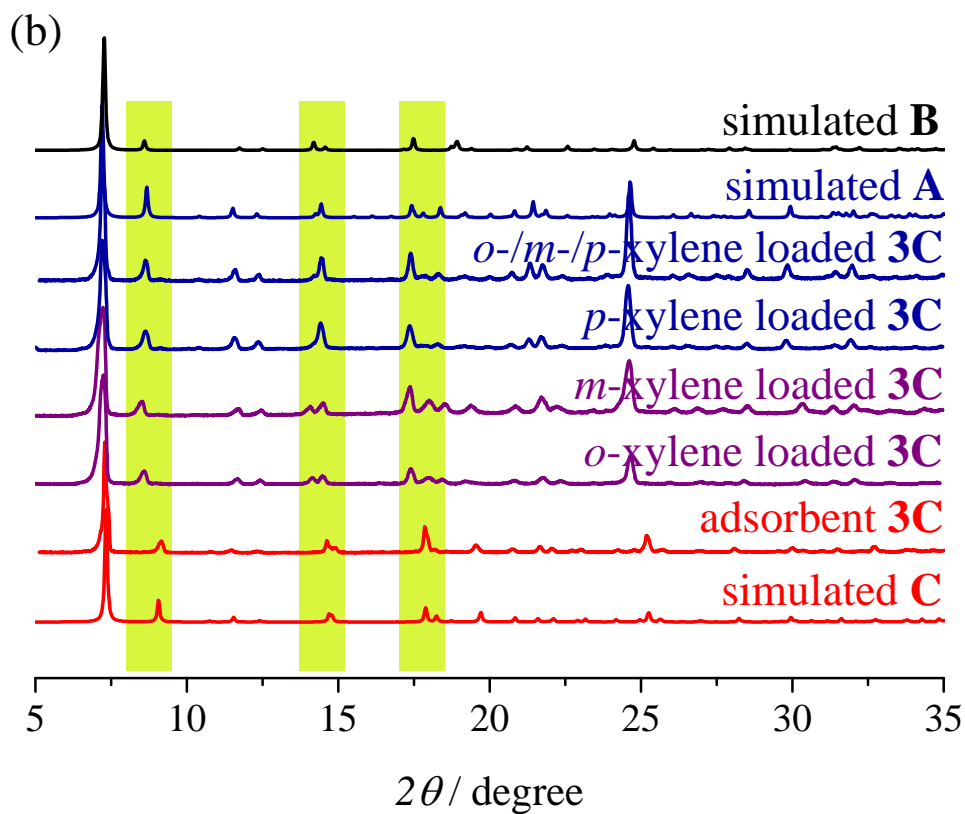
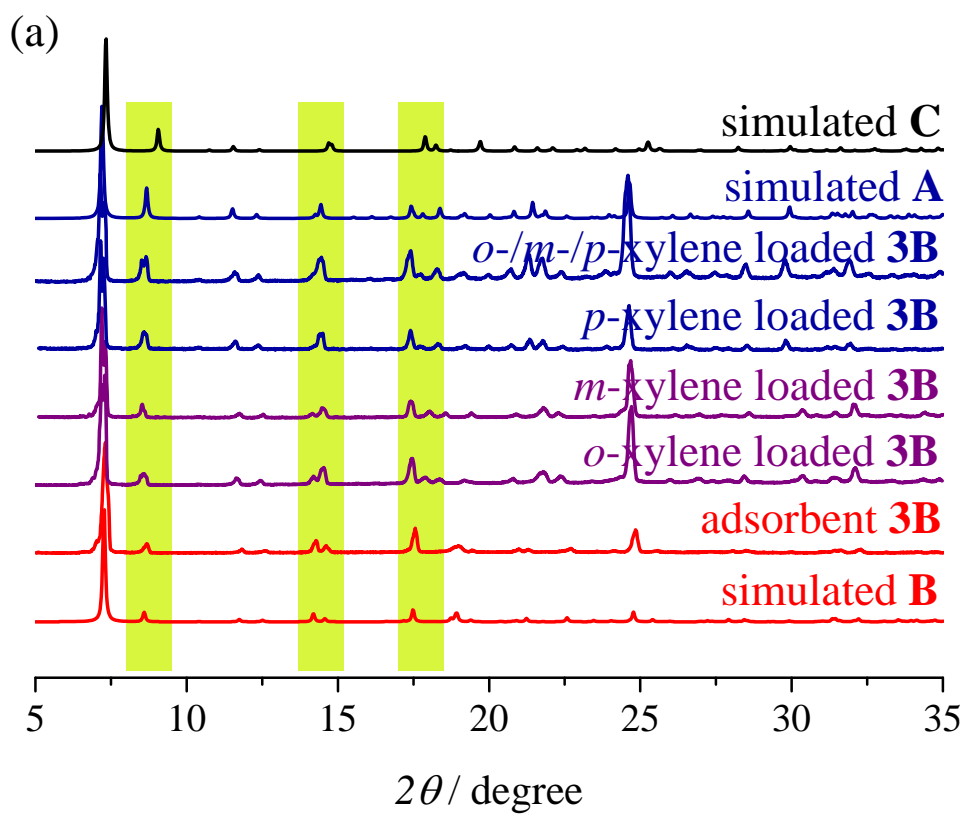


Figure S12. PXRD patterns of (a) 3B and (b) 3C after loaded with xylene isomers.

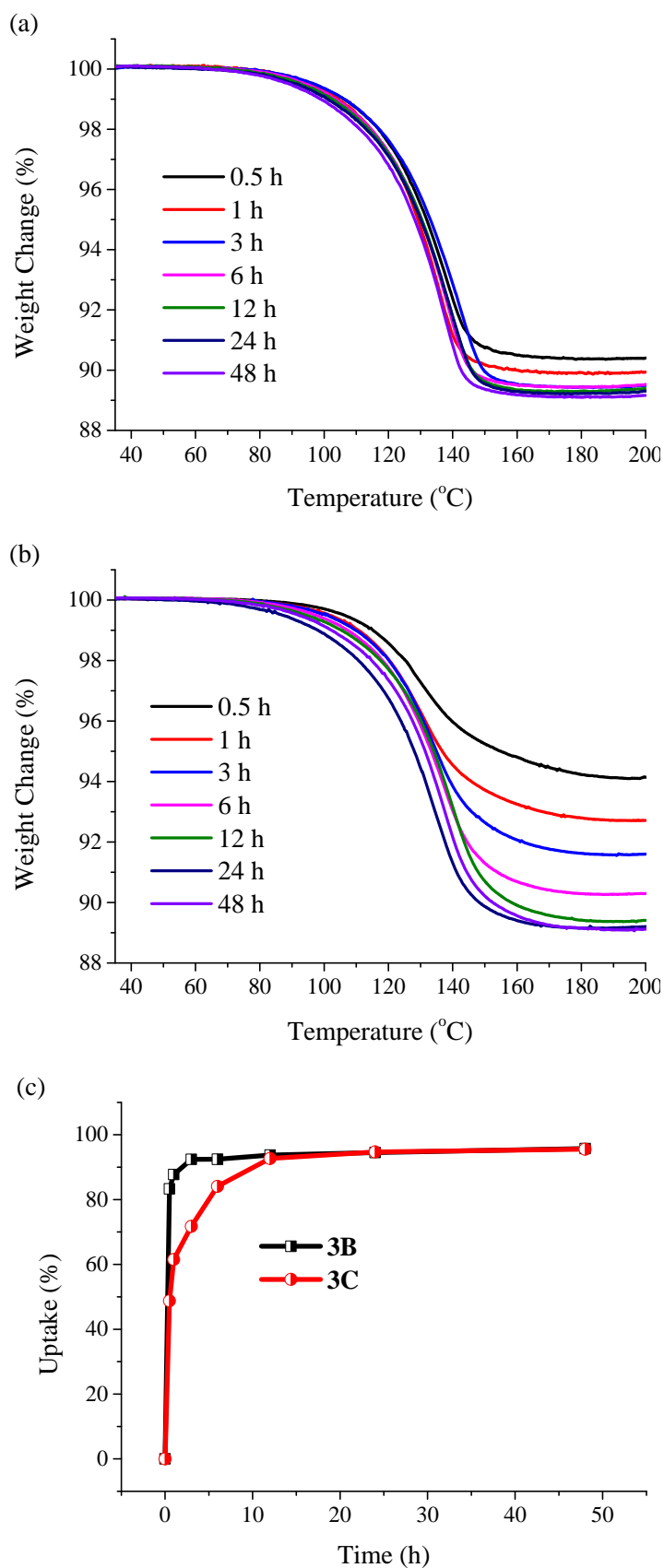


Figure S13. TG curves for (a) **3B** and (b) **3C** after immersion into equimolar mixture of xylene isomers for different times. (c) The corresponding adsorption kinetic profiles.

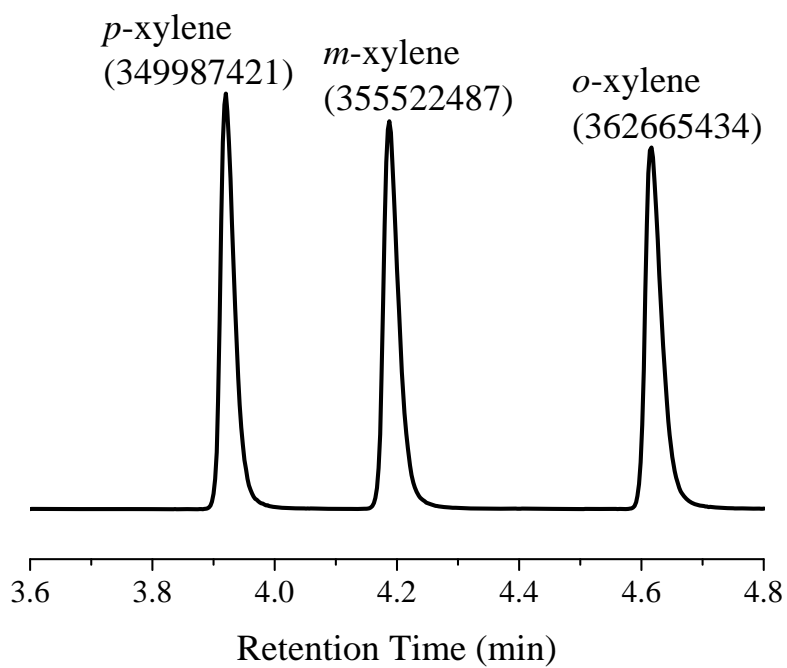


Figure S14. Gas chromatography curve of the *n*-heptane solution containing equimolar ternary mixture of xylene isomers. The integrated peak areas have been added in the parentheses above their corresponding peaks.

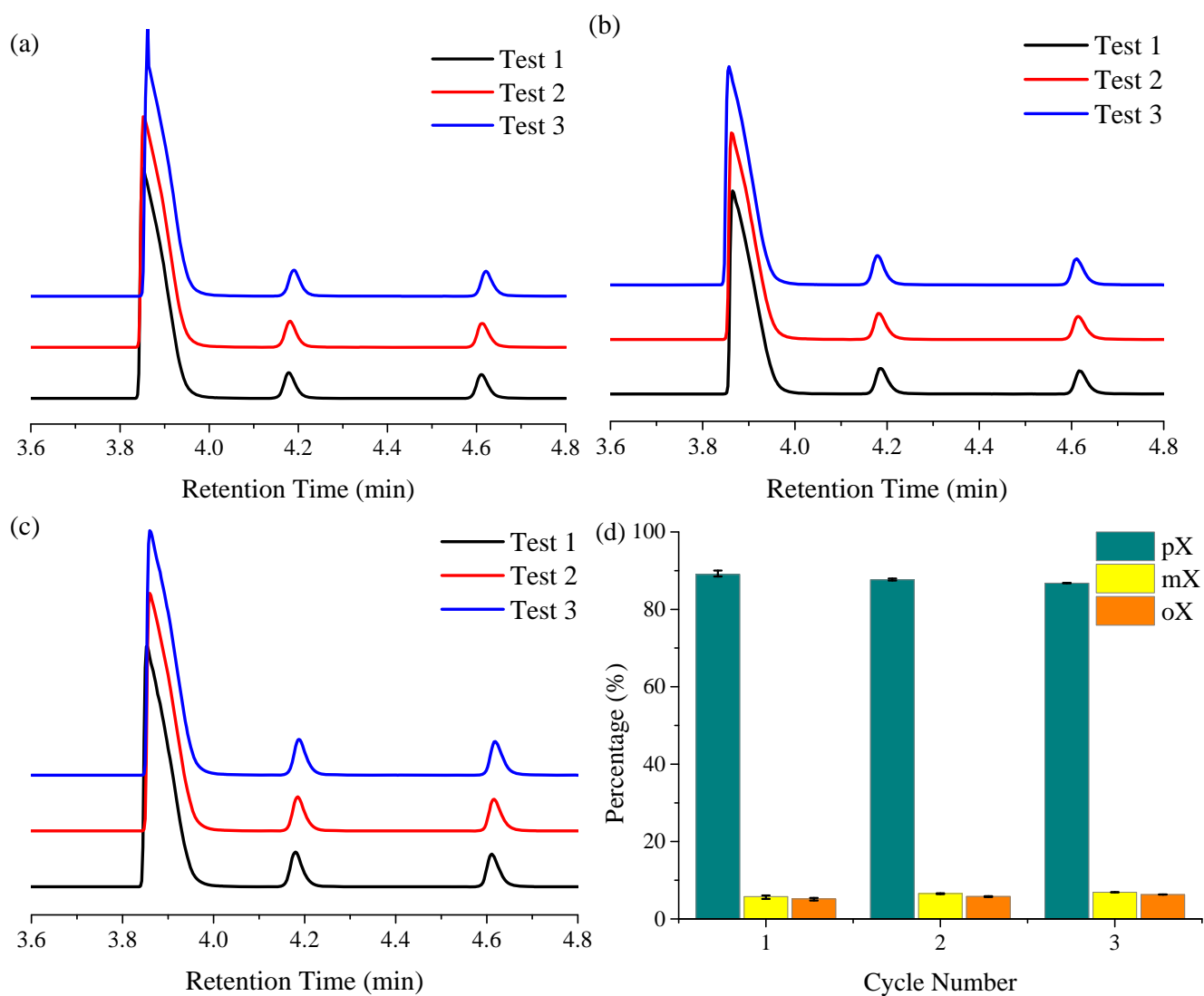


Figure S15. Xylene selectivities of **3B** in three consecutive ad-/desorption cycles. Gas chromatography curves of the digestion solutions of **3B** samples after immersed in equimolar mixture of xylene isomers in the (a) first, (b) second, and (c) third ad-/desorption cycle. Three parallel tests have been performed for each cycle. (d) Relative xylene isomer uptake in **3B** for three consecutive ad-/desorption cycles.

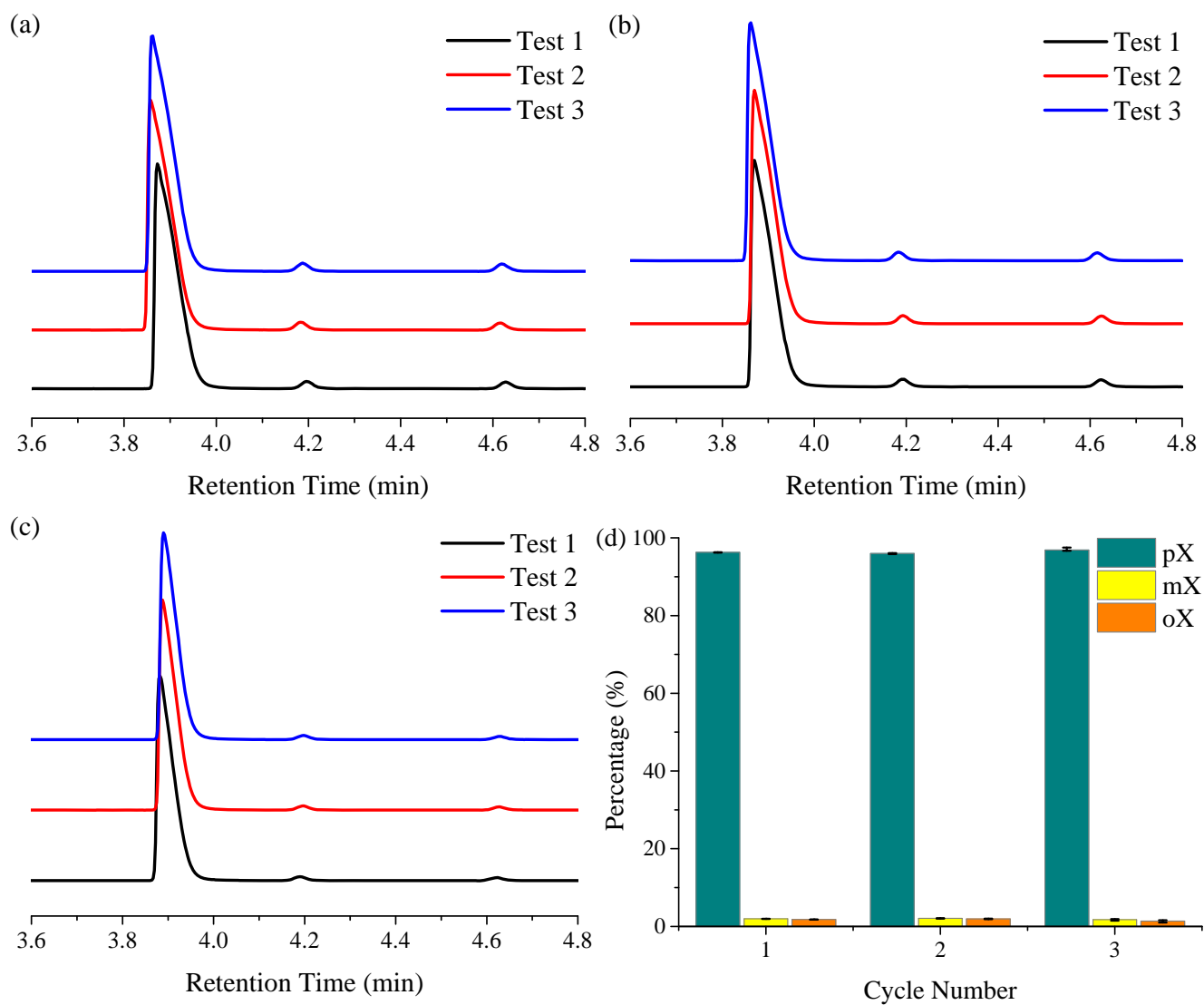


Figure S16. Xylene selectivities of **3C** in three consecutive ad-/desorption cycles. Gas chromatography curves of the solutions of **3C** samples after immersed in equimolar mixture of xylene isomers in the (a) first, (b) second, and (c) third ad-/desorption cycle. Three parallel tests have been performed for each cycle. (d) Relative xylene isomer uptake in **3C** for three consecutive ad-/desorption cycles.

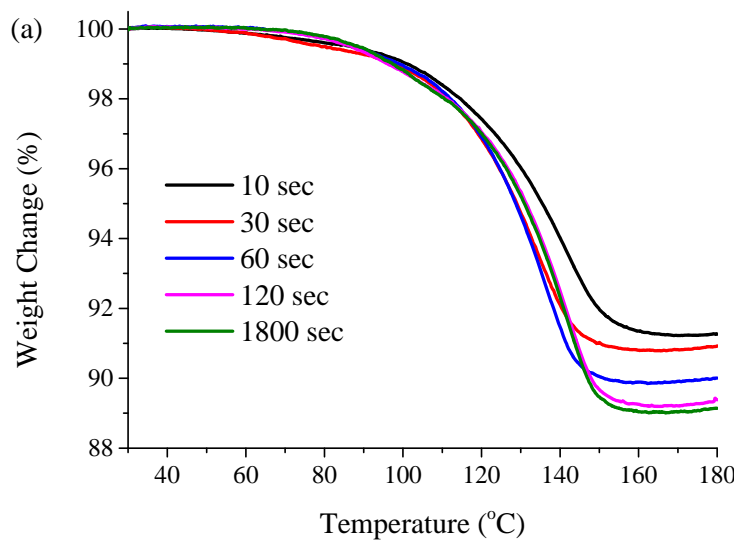


Figure S17. TG curves for **1B** after immersed in equimolar mixture of xylene isomers for different times.

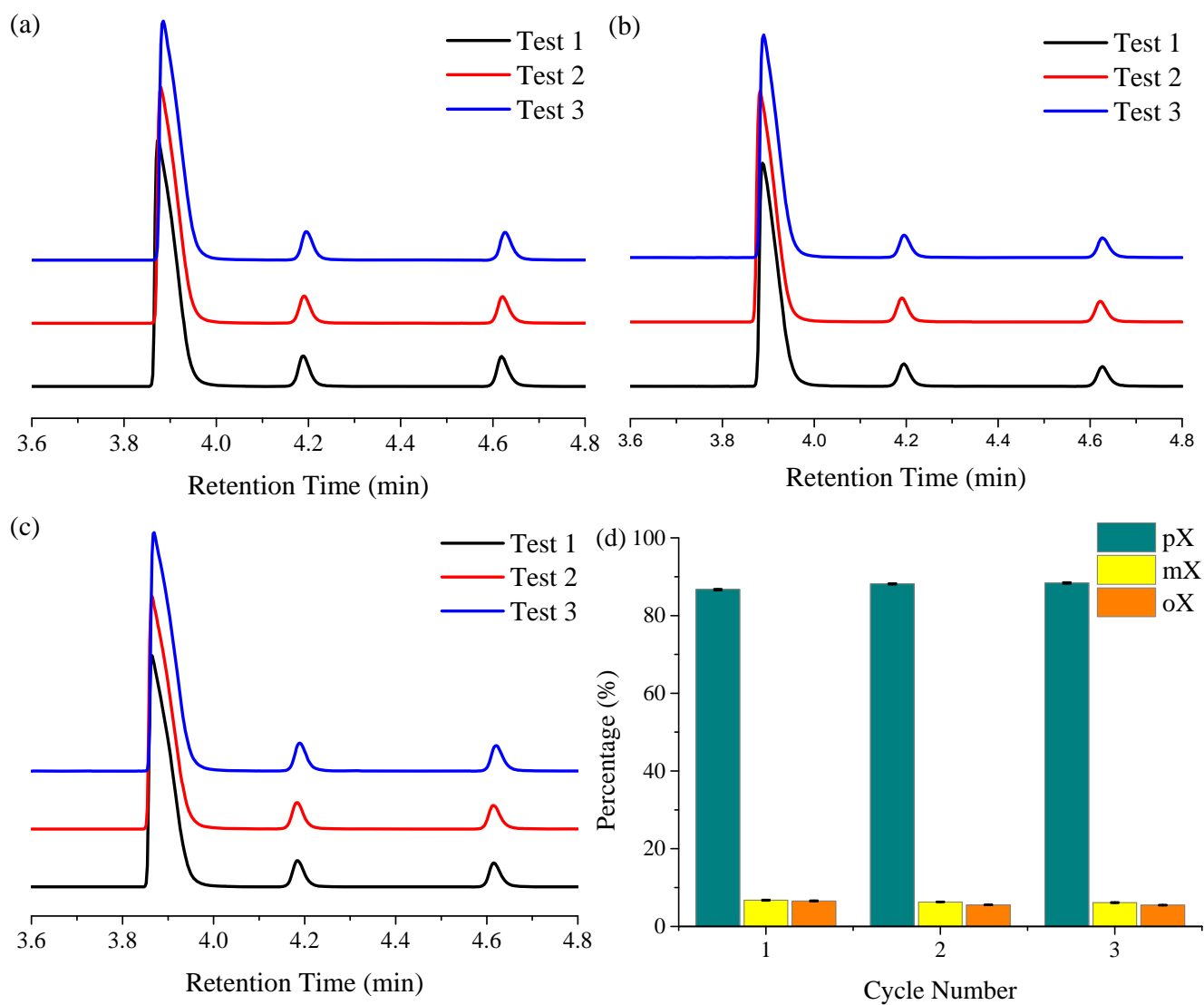


Figure S18. Xylene selectivities of **1B** in three consecutive ad-/desorption cycles. Gas chromatography curves of the digestion solutions of **1B** samples after immersed in equimolar mixture of xylene isomers in the (a) first, (b) second, and (c) third ad-/desorption cycle. Three parallel tests have been performed for each cycle. (d) Relative xylene isomer uptake in **1B** for three consecutive ad-/desorption cycles.

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