

Supplementary Data

Article

Synergistic Effects of Hybrid Carbonaceous Fillers of Carbon Fibers and Reduced Graphene Oxides on Enhanced Heat-Dissipation Capability of Polymer Composites

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Table S1. Summary of basic properties of carbonaceous fillers.

Material	Mesophase Pitch-Based Carbon Fiber (MPCF)			Reduced Graphene Oxide (rGO)	Multi-Walled Carbon Nanotube (MWCNT)
	K223HE	K223HM			
Model	K223HE	K223HM		V50	US4315
Physical size	6 mm (length of fiber)	200 μm (length of fiber)	50 μm (length of fiber)	1.0 ~ 1.4 nm (average through-plane dimension)	50 ~ 80 nm (outside diameter)
		11 μm (diameter of mono-filament)		$\geq 20 \mu\text{m}$ (average lateral dimension)	10 ~ 20 μm (length)
Carbon content	$\geq 99 \%$			76 ~ 82 %	97 %
Thermal conductivity	550 W/mK (fiber axial direction)			-	-
Electrical conductivity (powder resistance)	959 S/cm	845 S/cm	724 S/cm	2.88 S/cm	-
I_D/I_G ratio (Raman)	0.15	0.24	0.36	2.88	-
Specific surface area	-			500 ~ 780 m^2/g	40 m^2/g

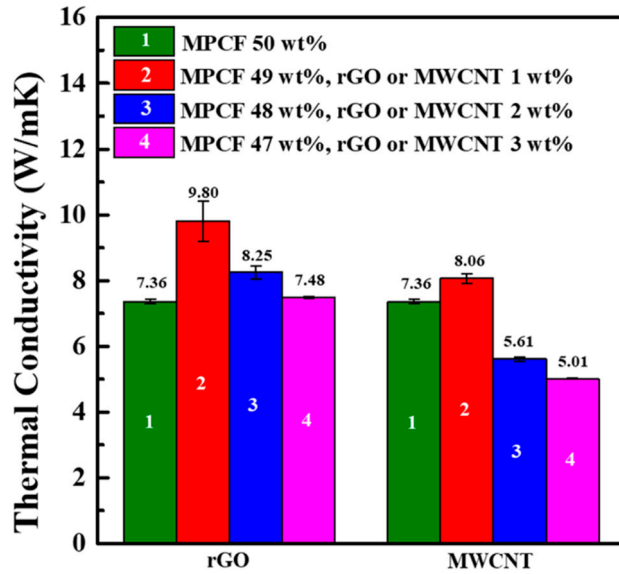


Figure S1. In-plane thermal conductivity values of epoxy-based composites containing MPCF-rGO and MPCF-MWCNT hybrid fillers (MPCF length of 50 μm and different rGO or MWCNT contents of 0 to 3 wt%).

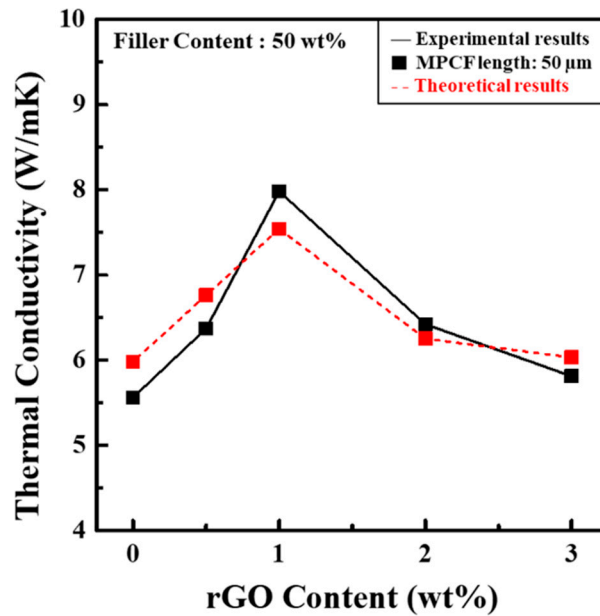


Figure S2. Experimental and theoretical thermal conductivity values of epoxy-based composites containing MPCF-rGO hybrid fillers of MPCF length of 50 μm and different rGO contents (MPCF:rGO weight ratios of 50:0, 49.5:0.5, 49:1, 48:2, and 47:3).