

Figure S1. $D_{60^{\circ}\text{C}}$ -values (min) for *E. coli* isolates (n=700) recovered from different sources in beef packing plants. Central horizontal lines and "x" marks indicate medians and means, respectively. The isolates included 121, 279, 200 and 100 from hide-on carcasses, hide-removed carcasses, fabrication equipment surfaces, and beef products, respectively.

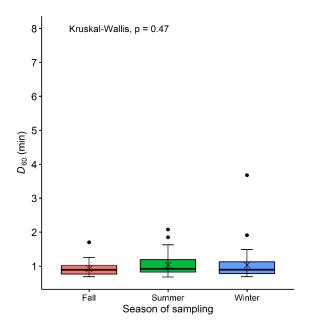


Figure S2. $D_{60^{\circ}\text{C}}$ -values (min) for *E. coli* isolates (n=121) recovered from hide-on carcasses in different seasons. Central horizontal lines and "x" marks indicate medians and means, respectively. The number of isolates from fall, summer and winter was 34, 42 and 45, respectively.