

ACID-CATALYSED α -O-4 ARYL-ETHER BONDS CLEAVAGE IN METHANOL AND (AQUEOUS) ETHANOL: DEPOLYMERISATION OF A LIGNIN MODEL COMPOUND DURING ORGANOSOLV PULPING

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Material and methods

Acidolysis experiments

Table S1. A list of the acidolysis experiments with BPE in ethanol, methanol or a 75 vol% ethanol/water mixture. The experiments were performed under an inert atmosphere of nitrogen at 1 MPa with H₂SO₄ as a catalyst.

Exp:	Solvent	H ₂ SO ₄ [%] ^a	T [°C]
1	EtOH	0.5	180
2	MeOH	0.5	180
3	EtOH/H ₂ O	0.5	180
4	EtOH	1.0	180
5	MeOH	1.0	180
6	EtOH/H ₂ O	1.0	180
7	EtOH	1.5	180
8	MeOH	1.5	180
9	EtOH/H ₂ O	1.5	180
10	EtOH	1.0	160
11	MeOH	1.0	160
12	EtOH/H ₂ O	1.0	160
13	EtOH	1.0	200
14	MeOH	1.0	200
15	EtOH/H ₂ O	1.0	200
16	EtOH	0	200
17	MeOH	0	200

^a for 1 g of model compound 0.025 – 0.075 g of H₂SO₄ in form of 2M solution were used, thus taking into account that wood contains approximately 20 % of lignin

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Results and Discussion

Reaction mechanism

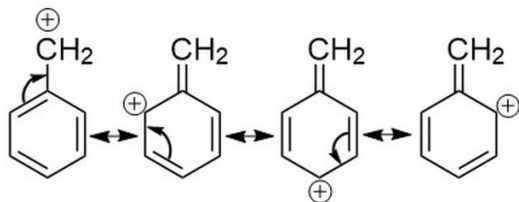


Figure S1. Stabilization of the benzyl carbocation by the resonance effect.

The effect of temperature

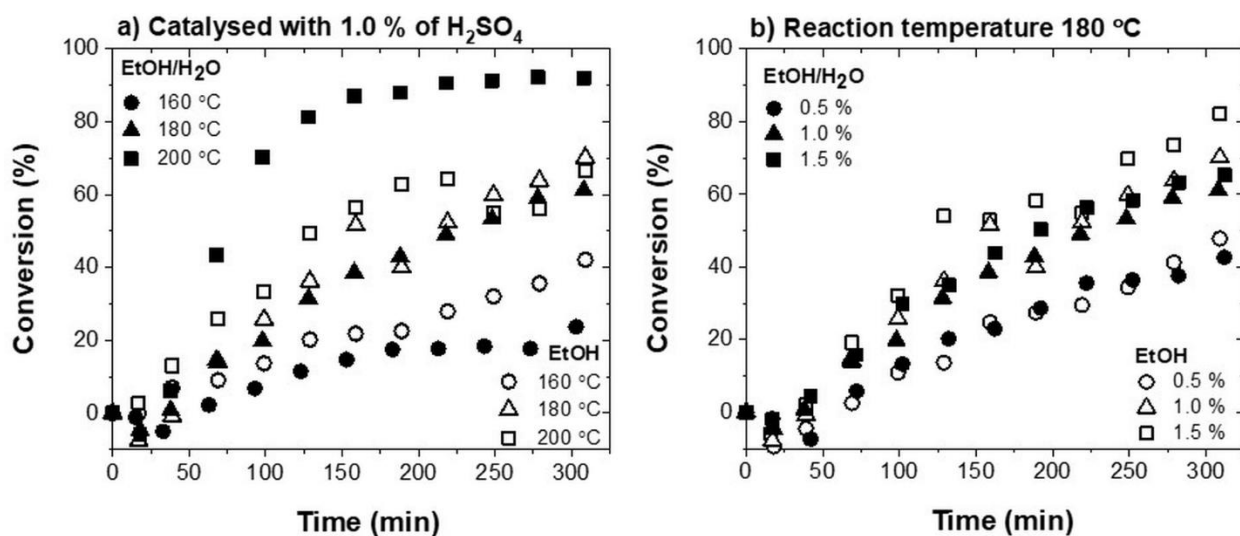


Figure S2. Conversion of benzyl phenyl ether (BPE) as a function of time in ethanol (EtOH)* and 75 vol% ethanol/water (EtOH/H₂O): a) at 160 °C, 180 °C, 200 °C with 1 % of H₂SO₄. b) at 180 °C with 0.5 %, 1.0 % and 1.5 % of H₂SO₄; *BPE conversions in EtOH are shown again for easier comparison.

ATR/FT-IR spectroscopic analysis

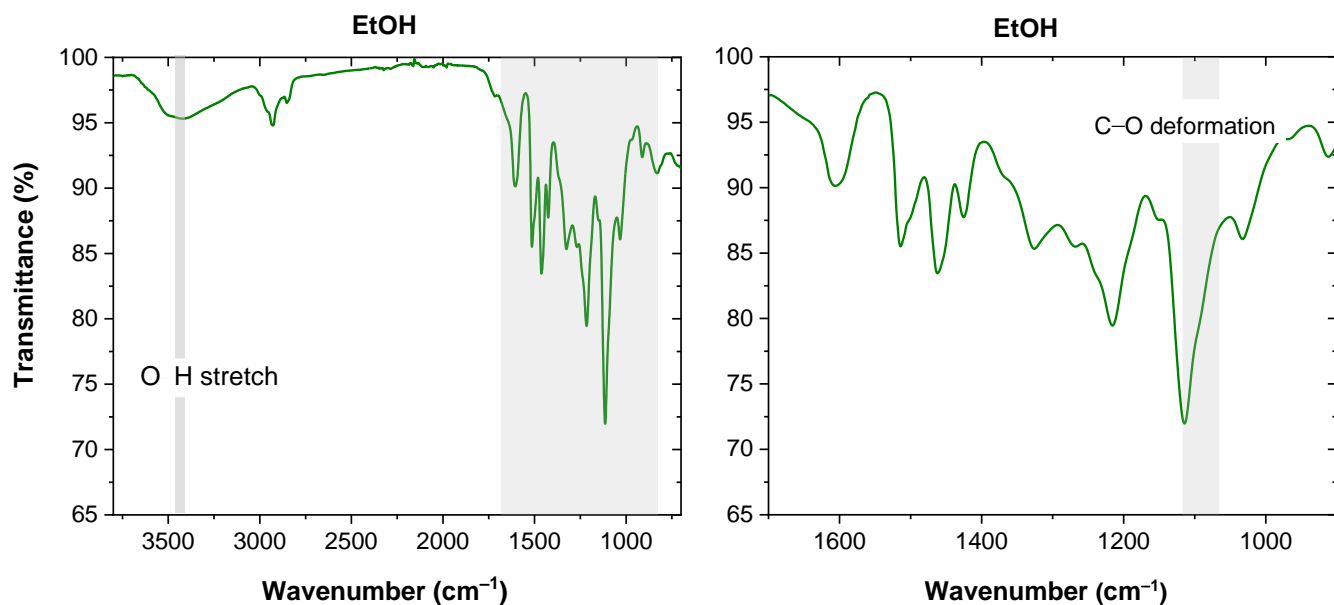


Figure S3. ATR-FTIR spectra of lignin isolated in EtOH with the enlarged highlighted area of the original spectra.

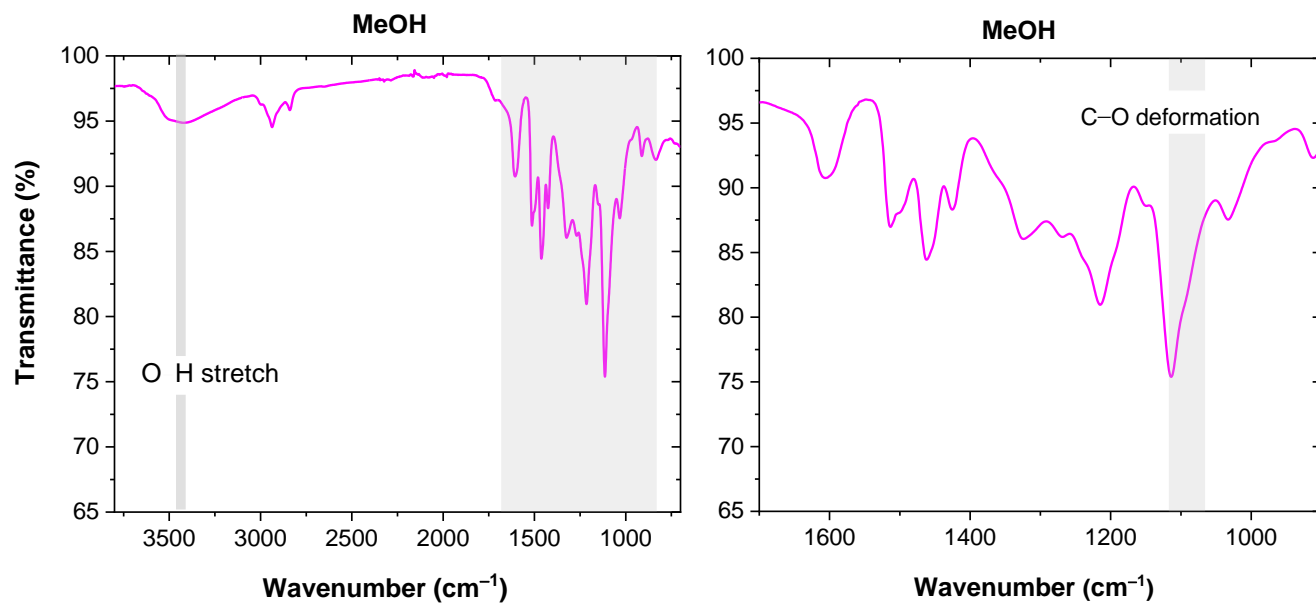


Figure S4. ATR-FTIR spectra of lignin isolated in MeOH with the enlarged highlighted area of the original spectra.

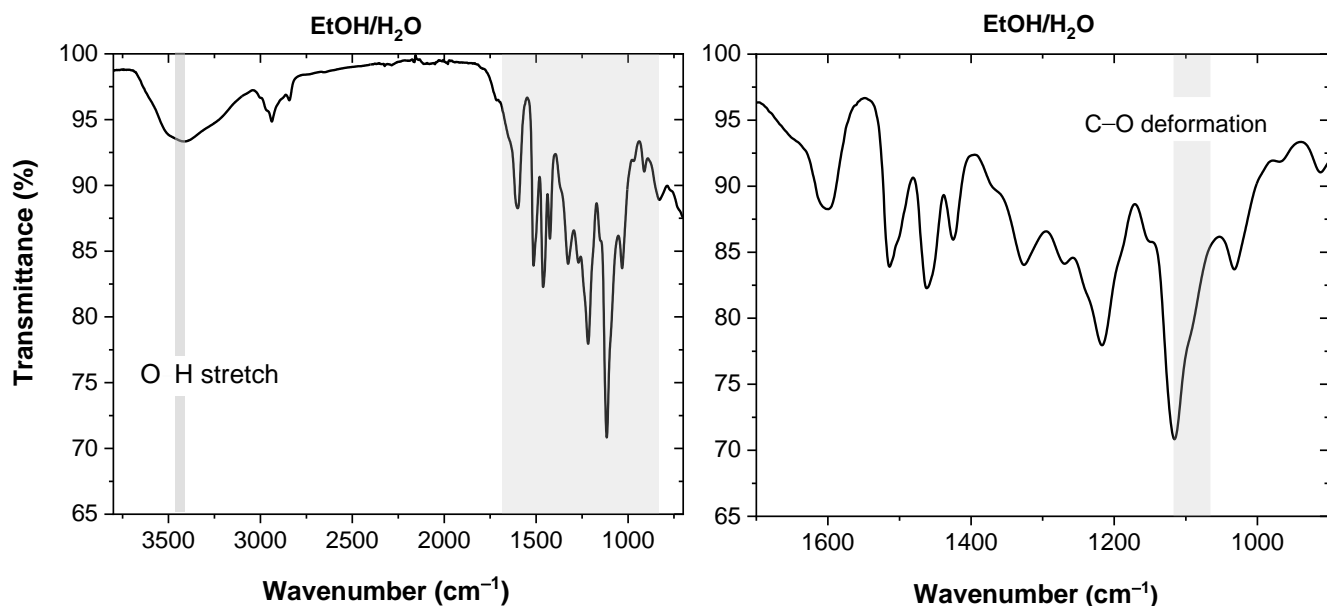


Figure S5. ATR-FTIR spectra of lignin isolated in EtOH/H₂O with the enlarged highlighted area of the original spectra.

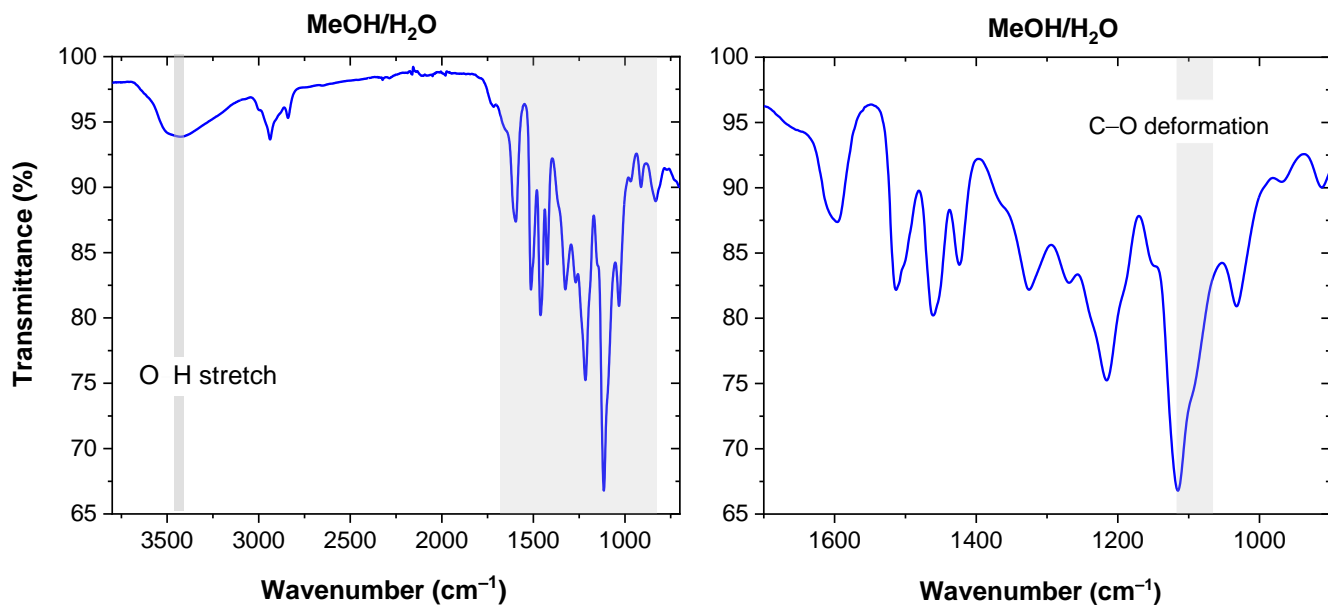


Figure S6. ATR-FTIR spectra of lignin isolated in MeOH/H₂O with the enlarged highlighted area of the original spectra.

Fractionation

Table S2. Lignin isolation in different solvents.^a

Exp.	Solvent	Residue [%]	Lignin yield ^b [%]	Average <i>M_w</i> [Da]
1	MeOH	39.3	70.6	2150
2	EtOH	42.9	64.4	2050
3	MeOH/H ₂ O	43.7	76.0	2300
4	EtOH/H ₂ O	43.3	83.4	2700

^a Reaction conditions: 180 °C, 60 min, 1.0 % of H₂SO₄ (based on dry matter).

^b Lignin content in beech wood was considered to be 24.4 %.²⁹

^c 75 vol% (m)ethanol/water.