

Supporting Information

Superior X-ray Radiation Shielding Effectiveness of Biocompatible Polyaniline Reinforced with Hybrid Graphene Oxide-Iron Tungsten Nitride Flakes

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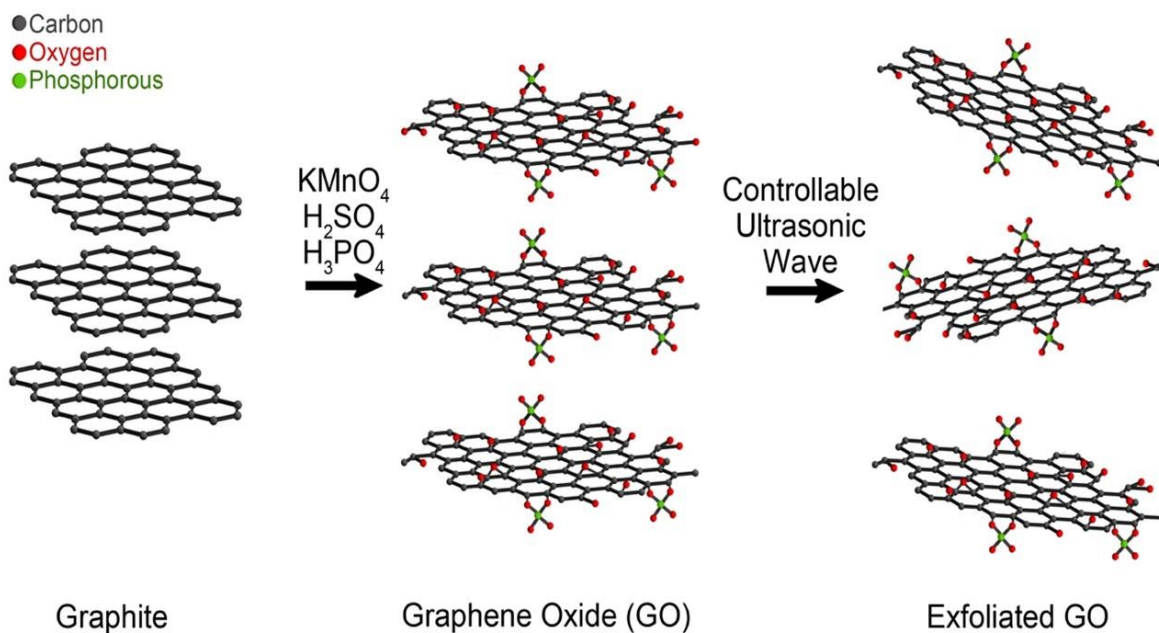


Figure S1. Formation of GO out of pure graphite flakes.

Table S1. Specification of developed samples.

Sample Number	GO-ITN (wt%)	Thickness (mm)	Diameter (cm)
1	0	0.95	2
2	0	1.2	2
3	25	0.95	2
4	25	1.2	2
5	50	0.95	2
6	50	1.2	2

Table S2. I_D/I_G ratio obtained by current method compared with literature.

Table S3.

Production method	Type of Graphene	I _D /I _G	Ref.
Hummers	rGO	0.88 - 0.92	[1]
Hummers	GO	1.14 - 1.19	[2]
Hummers	rGO	1.28 - 2.70	[2]
Modified Hummers	GO	1.42 - 1.88	[3]
Modified Hummers	rGO	1.12 - 1.24	[3]
Modified Hummers	GO	0.97	[4]
Modified Hummers	rGO	1.15 - 1.4	[4]
Modified Hummers	GO	1.07	[5]
Current study	GO	0.835	-

Element analysis of fabricated GO via XPS.

Name	Peak BE	FWHM eV	Area (p) CPS.eV	Atomic %
C1s	284.72	1.65	57958.50	68.36
O1s	532.65	2.07	63486.40	31.00
N1s	401.05	0.94	850.10	0.65

Table S4. De-convolution of peak C1s into five diverse segments.

Peak / eV	FWHM eV	Area (p) CPS.eV	Atomic %
Sp ¹ (283.78 eV)	1.65	1902.42	3.33
Sp ² (284.78 eV)	1.48	23762.61	41.62
Sp ³ (286.85 eV)	1.35	21682.91	38.03
C=O (288.61 eV)	1.74	8006.78	14.06
O-C=O (290.48 eV)	2.17	1682.09	2.96

Table S5. De-convolution of peak N1s into three diverse segments.

Peak / eV	FWHM eV	Area (p) CPS.eV	Atomic %
Pyridinic Nitrogen (397.33 eV)	1.92	127.18	19.87
Pyrrolic Nitrogen (400.19 eV)	1.92	260.53	40.79
Pryidine-N-Oxide (402.08 eV)	1.92	251.00	39.35

Table S6. De-convolution of peak O1s into four diverse segments.

Peak / eV	FWHM eV	Area (p) CPS.eV	Atomic %
C=O (531.47 eV)	1.54	11234.61	18.08
C-OH (532.66 eV)	1.54	39625.13	63.83

C-O (533.74 eV)	1.54	8335.48	13.44
C-OH (535.53 eV)	1.92	2877.73	4.65

Table S7. XPS and XRD results comparison between previous methods and current study.

Method	Type of graphene	sp ¹ hybridization (%)	sp ² hybridization (%)	sp ³ hybridization (%)	d-spacing (Å)	Ref.
Hummer	GO	-	39	61	8	[6]
Hummer	rGO	14.6	67.8	17.6	8.133	[7]
Modified Hummer	GO	-	37	63	9	[6]
Modified Hummer	GO	35	-	65	9.06	[8]
Improved Method	GO	-	31	69	9.5	[6]
Hofmann	rGO	14.2	67.1	18.7	7.226	[7]
Staudenmaier	rGO	13.2	69.3	17.5	7.084	[7]
Current study	GO	3.3	41.6	55.1	3.8499	-

Table S8. EDAX analysis of hybrid GO-ITN flakes.

Element	Intensity	Weight %	Atomic %
C	17.9	8.02	31.26
N	3.1	1.87	6.26
O	64.8	11.87	34.74
Fe	352.3	13.39	11.23
W	247.5	64.85	16.52

Table S9. Specification of appeared peaks of iron tungsten nitride's structure.

Position (2 θ)	d-spacing (Å)	(h k l)	Chemical formula	Crystalline size (Å)	Micro strain (%)
27.9181	3.19588	(2 2 2)	W ₉₆ Fe ₄₀ N ₈	157.2079	1.01645
32.3874	2.76435	(0 0 4)	W ₉₆ Fe ₄₀ N ₈	392.3921	0.352243
46.3768	1.95791	(0 4 4)	W ₉₆ Fe ₄₀ N ₈	337.9722	0.289655

Peaks were extracted from reference number 96-200-6776 related to the iron tungsten nitride (i.e., W₉₆Fe₄₀N₈) that exhibit cubic structure and its crystalline specifications are as follow: a (Å): 11.11, b (Å): 11.11, c (Å): 11.11, alpha (°): 90, beta (°): 90, gamma (°): 90, calculated density: 24.21 g.cm⁻³ and volume of cells 1371.33 × 10⁶ pm³.

Table S10. Performance of the developed shields against incident X-ray waves.

Sample	Detected X-ray (μGy)			Attenuated X-ray (μGy)			X-ray Absorption (%)		
	30 kV	40 kV	60kV	30 kV	40 kV	60kV	30 kV	40 kV	60kV
Control	141.2	1003	2178	-	-	-	-	-	-
1	123.9	912.3	2037	17.3	90.7	141	12.252	9.0428	6.473
2	121.4	900.8	2015	19.8	102.2	163	14.022	10.189	7.483
3	72.14	678.6	1717	69.06	324.4	461	48.909	32.342	21.166
4	55.71	584.9	1566	85.49	418.1	612	60.545	41.684	28.099
5	38.98	481.01	1372	102.22	521.99	806	72.393	52.042	37.006
6	30.96	430	1198	110.24	573	980	78.073	57.128	44.995

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