

Supporting Information

Removal of Hg²⁺ with Polypyrrole-Functionalized Fe₃O₄/Kaolin: Synthesis, Performance and Optimization with Response Surface Methodology

Zhenfeng Lin ^{1,2,†}, Ziwei Pan ^{1,†}, Yuhao Zhao ¹, Lin Qian ¹, Jingtao Shen ¹, Kai Xia ¹, Yongfu Guo ^{1,3,4,*} and Zan Qu ⁵

¹ Center for Separation and Purification Materials & Technologies, Suzhou University of Science and Technology, Suzhou 215011, China; Linzf@sjhb.cn (Z.L.); 1813022033@post.usts.edu.cn (Z.P.); 1713022014@post.usts.edu.cn (Y.Z.); 1911022009@post.usts.edu.cn (L.Q.); 1913022011@post.usts.edu.cn (J.S.); 1713022009@post.usts.edu.cn (K.X.)

² Suzhou Sujing Environmental Engineering Co., Ltd., Suzhou 215122, China

³ Jiangsu Collaborative Innovation Center of Technology and Material of Water Treatment, Suzhou 215009, China

⁴ Jiangsu Provincial Key Laboratory of Environmental Science and Engineering, Suzhou University of Science and Technology, Suzhou 215009, China

⁵ School of Environmental Science and Engineering, Shanghai Jiao Tong University, Shanghai 200240, China; quzan@sjtu.edu.cn

* Correspondence: yongfuguo@mail.usts.edu.cn; Tel.: +86 512 68092987

† These authors contributed equally to this work.

1. Effect of adsorbent dosage

The preliminary experiments of adsorbent dosage was carried out at pH = 7, $C_0 = 40$ mg/L and contact time of 12 h. The adsorbent dosage was 0.05, 0.08, 0.1, 0.12 and 0.15 g/L, respectively. The results are shown in the following figure.

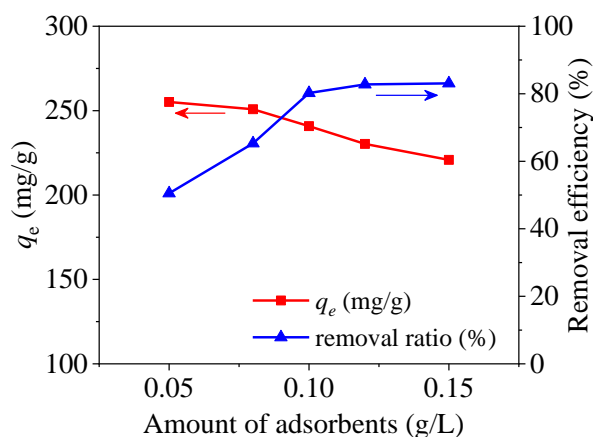


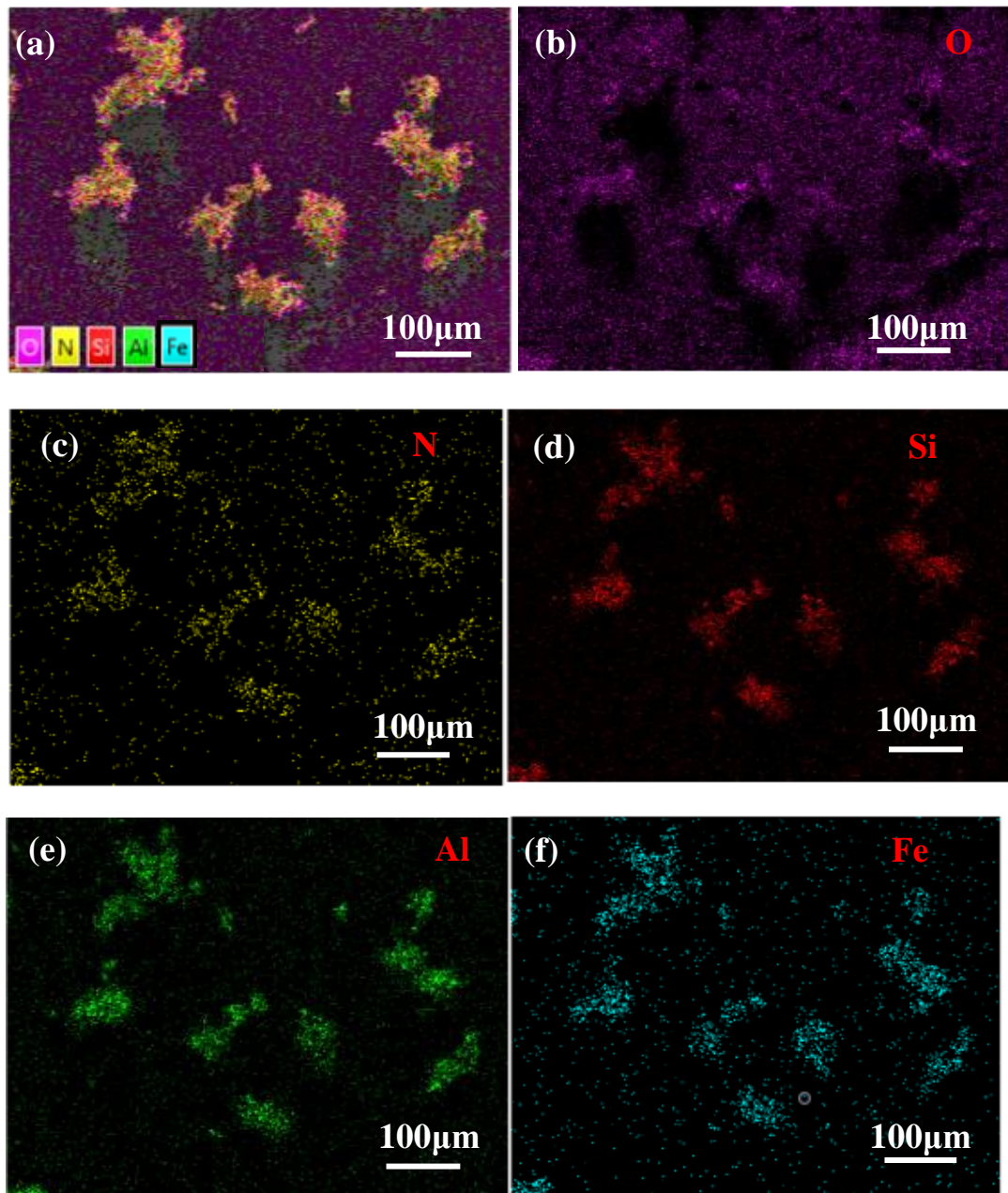
Fig. S1. Effect of adsorbent dosage.

From the above figure, it can be seen that the adsorption capacity of PPy-Fe₃O₄/Kaolin for mercury was reducing with the increase of addition amount. And the adsorption capacity varied between 220 mg/g and 255 mg/g. The maximum capacity was reached at 0.05 g/L. In addition, it can be known that the removal rate was increased with the increasing dosage. Comprehensively, dosage of 0.05 g/L was selected as the optimal preliminary parameter in the subsequent studies.

2. Sample characterizations

The values of surface area (BET) were decided by N₂ adsorption-desorption instrument (Micromeritic TriStarII 3020, Norcross, GA, USA). The morphology was observed by scanning electron microscope (SEM, FEI, Phenom, Hillsboro, TX, USA) and transmission electron microscopy (TEM, JEM-2100F, Tokyo, Japan). X-ray Diffraction analysis (XRD, Bruker D8 Advance Bruker, Karlsruhe, Germany) was applied to investigate the crystallization and phase. Functional groups were identified by Fourier transform infrared spectrophotometer (FT-IR, Thermo, Nicolet-6700, Thermo Scientific, Waltham, MA, USA). Magnetic strength was compared by vibrating sample magnetometer (VSM, Quantum design, PPMS-9, Quantum Design, San Diego, CA, USA). Elements compositions were confirmed by energy-dispersive spectrometer (EDS) and X-ray photoelectron spectroscopy (XPS, Thermo Scientific, 250Xi, Thermo Scientific, Waltham, MA, USA). The concentration of Hg²⁺ ions at any time t (min) was quantified using ICP-OES. The solution of ultrasonic dispersion used an ultrasonicator (SB-5200DT, SCIENTZ, China).

3. SEM-mapping



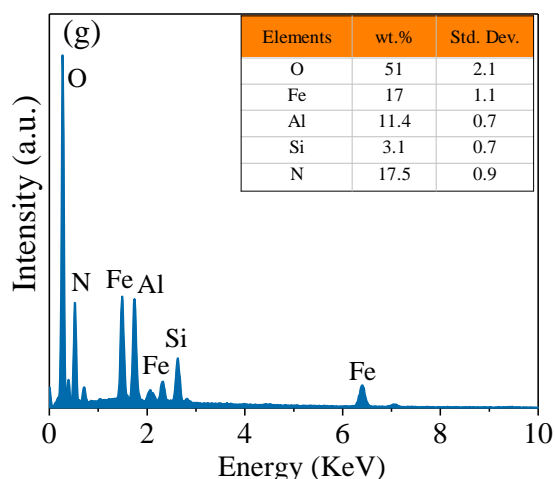


Fig. S2. (a) SEM micrograph with X-ray elemental area scanning, (b) EDS mapping of PPy-Fe₃O₄/Kaolin (c) O, (d) N, (e) Si, (f) Al and (g) Fe; (g) distribution of elements.

Table 1. N₂ adsorption-desorption isothermal data of samples.

Samples	BET (m ² /g)	Total pore volume (cm ³ /g)	Pore diameter (nm)
Kaolin	10.30	0.03	11.53
Fe ₃ O ₄ /Kaolin	39.92	0.07	6.65
PPy-Fe ₃ O ₄ /Kaolin	84.19	0.17	8.31

4. XRD

XRD spectra of Kaolin, Fe₃O₄/Kaolin and PPy-Fe₃O₄/Kaolin are shown in **Fig. S3**. It can be seen from the XRD spectrum that the diffraction peaks of kaolin ($2\theta = 26.69^\circ, 34.98^\circ, 35.40^\circ, 35.96^\circ, 36.68^\circ, 37.70^\circ, 68.42^\circ, 39.96^\circ, 54.98^\circ$ and 62.23°) show the crystallinity of kaolin [1]. In the XRD spectrum of Fe₃O₄/Kaolin, the peaks at 2θ of $30.50^\circ, 35.42^\circ, 43.22^\circ, 53.62^\circ, 57.12^\circ$ and 62.63° can be ascribed to (220), (311), (400), (422), (511) and (440) of Fe₃O₄ (JCPDS No. 19-0629) [2]. Compared with Fe₃O₄/Kaolin, the spectrum of PPy-Fe₃O₄/Kaolin has a broad peak between 15° and 30° , which may be caused by the typical characters of the amorphous polymers [3]. Due to the coating of polypyrrole, the characteristic peak of Fe₃O₄/Kaolin is weakened. The above results suggest that polypyrrole is successfully synthesized onto Fe₃O₄/Kaolin.

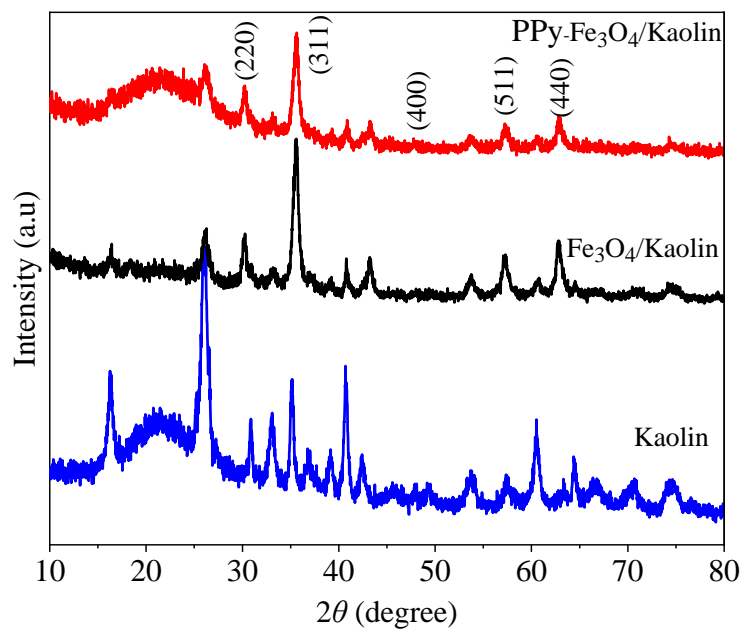


Fig. S3. XRD of Kaolin, Fe₃O₄/Kaolin, PPy-Fe₃O₄/Kaolin.

Table S2. Mass percentage of each element in PPy-Fe₃O₄/Kaolin.

Name	Start B.E.	Peak B.E.	End B.E.	Wt. (%)
C 1s	297.98	284.06	279.18	63.9
O 1s	542.18	530.81	525.08	12.8
Si 2p	107.38	102.62	96.08	1.3
Al 2p	84.98	80.87	65.18	2.5
N 1s	406.98	399.07	392.68	16.9
Fe 2p	739.98	710.4	700.18	2.6

Table S3. CCD matrix and running results obtained by PPy-Fe₃O₄/Kaolin.

Std.	Run	Variables				Response (q_e)
		pH (A)	T (B)	C_0 (C)	Dosage (D)	
16	1	8	40	50	0.06	301
5	2	6	30	50	0.04	185
2	3	8	30	30	0.04	225
19	4	7	25	40	0.05	245
20	5	7	45	40	0.05	318
22	6	7	35	60	0.05	361
26	7	7	35	40	0.05	287
14	8	8	30	50	0.06	284
7	9	6	40	50	0.04	186
18	10	9	35	40	0.05	274
21	11	7	35	20	0.05	215
24	12	7	35	40	0.07	251
13	13	6	30	50	0.06	217
27	14	7	35	40	0.05	252
9	15	6	30	30	0.06	208
10	16	8	30	30	0.06	235
28	17	7	35	40	0.05	287
8	18	8	40	50	0.04	316
29	19	7	35	40	0.05	281
1	20	6	30	30	0.04	175
17	21	5	35	40	0.05	112
4	22	8	40	30	0.04	283
6	23	8	30	50	0.04	282
12	24	8	40	30	0.06	268
30	25	7	35	40	0.05	251
11	26	6	40	30	0.06	203
25	27	7	35	40	0.05	253
3	28	6	40	30	0.04	193
15	29	6	40	50	0.06	197
23	30	7	35	40	0.03	231

Table S4. Results of ANOVA of Quadratic mode.

Terms	Sum of square	df	Mean square	F-values	p-values	
Mode	69260.83	14	11626.84	4981	< 0.0001	Significant
A-(pH)	36955.19	1	93001.5	37209	< 0.0001	
B-(T)	1783.82	1	7490.67	1796	< 0.0001	
C-(C0)	2972.64	1	6800.67	1563	< 0.0001	
D-(Dosage)	507.40	1	3360.67	510	< 0.0001	
AB	1438.95	1	3721	1448	< 0.0001	
AC	1712.47	1	4692.25	633	< 0.0001	
AD	629.01	1	1936	252	< 0.0001	
BC	308.21	1	702.25	172.49	< 0.0001	
BD	509.50	1	1369	126.85	< 0.0001	
CD	2.46	1	42.25	0.149	0.704	Insignificant
A ²	15493.46	1	32725.76	1560	< 0.0001	
B ²	1145.90	1	6309.33	1153	< 0.0001	
C ²	4499.61	1	8928.05	4530	< 0.0001	
D ²	3885.31	1	1943.05	3912	< 0.0001	
Residual	17.88	18	0.99			
Lack of Fit	2674.08	10	1.57	5.75	0.069	Insignificant
Pure Error	2.18	8	0.27			
Cor Total	69278.72	32				

5. Models of adsorption kinetics

Three kinetic models were adopted to fit the experimental data: pseudo-first-order model [Eq. (S1)], pseudo-second-order model [Eq. (S2)] and intra-particle diffusion model [Eq. (S3)].

$$q_t = \left(1 - \frac{1}{e^{k_1 t}}\right) q_e \quad (\text{S1})$$

$$q_t = \frac{k_2 t q_e^2}{1 + k_2 t q_e} \quad (\text{S2})$$

$$q_t = k_{d-i} t^{\frac{1}{2}} + C_i \quad (\text{S3})$$

where, q_t (mg/g) represents instantaneous adsorption capacity; k_1 (min^{-1}), k_2 (g/mg/min) and k_{d-i} (min^{-1}) are all rate constants; C_i (mg/g) is the boundary layer thickness.

Table S5. Comparison of adsorption capacity of mercury by different adsorbents.

Adsorbents	BET (m^2/g)	pH	Fitting models	Q_m (mg/g)	Ref.
MGO-PAMAM-G3.0	40.93	3	Langmuir	113.71	[4]
Magnetic Fe_3O_4 GO	58.6	6	Langmuir	71.3	[5]
CoFe_2O_4 -rGO	69.9	4.6	Langmuir	157.9	[6]
Coal based activated carbon	442.3	4	Langmuir	48.9	[7]
CoFe_2O_4 @ SiO_2 - NH_2	17.08	7	Langmuir	149.3	[8]
Modified nanoporous	1198.4	6	Langmuir	8.9	[9]
N-donor arranged SBA15	715.4	2.5	Langmuir	8.8	[10]
Polypyrrole/SBA-15	97.6	8	Langmuir	200	[11]
PPy/SH-Beta/MCM-41	-	8	Freundlich	157.4	[12]
Magnetic CNTs/ Fe_3O_4	97.163	6.5	Langmuir	65.52	[13]
MBT-GO	-	6.9	Langmuir	107.52	[14]
Diatom silica-SH	19.3	6	Langmuir	131.7	[15]
SBA-15-SH	50.94	8	Freundlich	195.6	[16]

Adsorbents	BET (m ² /g)	pH	Fitting models	Q _m (mg/g)	Ref.
PPy-Fe ₃ O ₄ /Kaolin	84.19	7	Langmuir	471.2	This work

6. Adsorption isotherm models

$$q_e = \frac{Q_m k_L C_e}{1 + k_L C_e} \quad (S4)$$

$$q_e = k_F C_e^{1/n_F} \quad (S5)$$

$$q_e = \frac{RT}{b_i} \ln(K_T C_e) \quad (S6)$$

$$q_e = q_{\max} e^{(-\beta \varepsilon^2)} \quad (S7)$$

$$R_L = \frac{1}{1 + K_L C_0} \quad (S8)$$

$$E = \frac{1}{(2\beta)^{1/2}} \quad (S9)$$

where, Q_m (mg/g) is the maximal single layer adsorption capacity. K_L (L/mg), K_F , q_{\max} (mg/g) and K_T (L/mg) are Langmuir, Freundlich, Temkin and Dubinin-Radushkevich constants. $1/n_F$ is the uneven factor. T (K) represents thermodynamic temperature. R is gas constant (8.314 J/mol/K). β is activity coefficient associated with adsorption energy. R_L is the separation constant of the Langmuir isotherm model. E (KJ/mol) is the average adsorption free energy.

7. Effect of coexisting ions

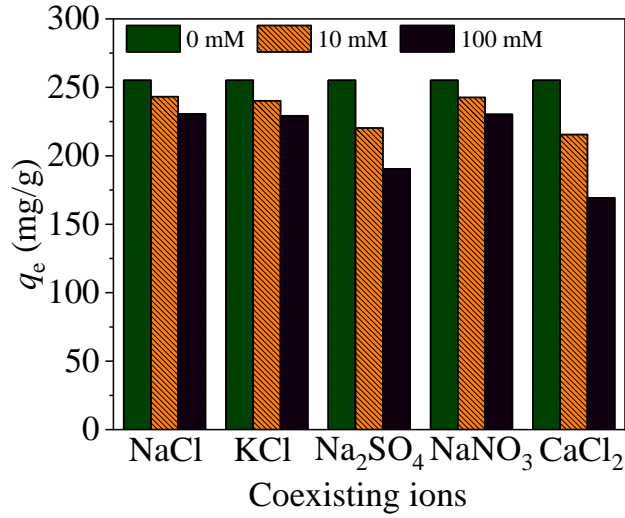


Fig. S4. Effect of coexisting ions (pH = 7, $C_0 = 40$ mg/L, $T = 273$ K, $t = 420$ min and dosage of 0.05 g/L).

In this experiment, six common types of ions were selected to evaluate the effect of coexisting ions on the adsorption of mercury ions by PPy-Fe₃O₄/Kaolin, which are Na⁺, K⁺, Ca²⁺, Cl⁻, NO₃⁻, and SO₄²⁻, respectively. The above six ions are separately added to the mercury solutions whose concentrations at 40 mg/L and pH = 7. Subsequently, 0.05 g/L of adsorbent was added to the solution, and the solution was shaken for 7 h at 298 K.

Nature water often contains different ions, which may affect the adsorption of mercury ions by PPy-Fe₃O₄/Kaolin. Thus, three cations (Na⁺, K⁺, Ca²⁺) and three anions (Cl⁻, NO₃⁻, SO₄²⁻) were used to study the effect of ions on the adsorption effect.

As can be seen from **Fig. S4**, with the increasing ion concentration, the ability of PPy-Fe₃O₄/Kaolin to adsorb mercury decreases. Among the three anions, SO₄²⁻ has the greatest influence on the adsorption performance of PPy-Fe₃O₄/Kaolin. When the concentration is 10 mM and 100 mM, the adsorption capacity of PPy-Fe₃O₄/Kaolin for mercury is reduced by 13.7% and 25.4%, respectively, compared with the concentration of 0 mM.

Among the three cations, Ca²⁺ has the greatest influence on the adsorption performance. At a concentration of 10 mM and 100 mM, the adsorption capacity for mercury is reduced by 15.6% and 33.7%, respectively. This may be because Ca²⁺ is bivalent and can occupy two active adsorption sites.

8. Model of thermodynamics

$$\Delta G^0 = -RT \ln K_d \quad (\text{S10})$$

$$\ln K_d = \frac{\Delta S^0}{R} - \frac{\Delta H^0}{RT} \quad (\text{S11})$$

where, K_d is a constant and can be calculated from q_e/C_e ; ΔH^0 and ΔS^0 are the slope and intercept of the $\ln K_d$ vs. $1/T$, respectively.

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