Supplementary Information

High-Temperature-Resistant Silicon-Polymer Hybrid Modulator Operating at up to 200 Gbit s⁻¹ for Energy-Efficient Datacentres and Harsh-Environment Applications

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Supplementary Note 1: Modal distribution calculation.



Supplementary Figure 1 Influence of the waveguide width on the device performance. The confinement factor (denoted as circles) in the EO polymer, the effective refractive index (n_{eff} , denoted as triangles) and the propagation loss (denoted as squares) are plotted as functions of the waveguide width.

The mode distribution of the fundamental TM mode is calculated by using the generalized mode solver, i.e. 3D beam propagation method (BPM), of commercial software (RSoft, BeamPROPTM). The confinement factor (Γ) is an overlap integral factor of the light confined in the active material,

i.e. EO polymer, with the electrical field used for modulation over the total of the mode. It is defined by the following equation [1].

$$\Gamma = \frac{\iint\limits_{\text{EO}} \operatorname{Re}\{\mathbf{E} \times \mathbf{H}^*\} \cdot \mathbf{e}_z dx dy}{\iint\limits_{\text{total}} \operatorname{Re}\{\mathbf{E} \times \mathbf{H}^*\} \cdot \mathbf{e}_z dx dy}$$
(1)

where **E** and **H** are the electric and magnetic field vectors, respectively, and \mathbf{e}_z is the unit vector in the *z* direction. With the thickness of the silicon waveguide set to 40 nm, the corresponding confinement factor, effective refractive index and propagation loss are calculated when the waveguide width varying from 2 to 6 μ m, and shown in Suppl. Fig. 1. Note that the propagation loss is deduced from the imaginary part of the effective refractive index. With the increase of waveguide width, the confinement factor reduces, while the effective index of the mode increases. To achieve a high modulation efficiency [2], it is suggested to set the waveguide width at around 3 μ m. However, considering the absorption loss and the coupling loss between the waveguide and fibre, the waveguide width is chosen to be 4 μ m, leading to a confinement factor of 73.8%, which could confine the most of optical light in the EO polymer and provide a high EO efficiency for the modulation.

Supplementary Note 2: Calculation of effective in-device EO figure of merit of the SPH.



Supplementary Figure 2 Models of SPH modulator for the calculation of the in-device EO figure of merit. a Multilayer model. b Simplified two-layer model.

As shown in Suppl. Fig. **2a**, with an ultra-thin silicon core and travelling wave strip-line electrodes, the sandwich structure of the developed SPH modulator could be modelled as a multilayer dielectric structure, including upper and lower cladding layers, upper and lower electrodes, and the EO polymer layer sandwiched between them. To facilitate the analysis, by treating the upper cladding and lower cladding as one dielectric layer, it could be further simplified into a two-layer dielectric structure, shown in Suppl. Fig. **2b**. Herein, a voltage producing a phase shift of π is defined as the half-wave voltage of the modulator (V_{π}). According to the simplified model, the applied V_{π} across the electrodes could be divided into two parts, V_{eo} and V_c , corresponding to the distributed voltages in the EO polymer and cladding layers, respectively. Hence, we can derive the following relationships:

$$E_{\rm eo}: E_{\rm c} = \frac{1}{\varepsilon_{\rm eo}}: \frac{1}{\varepsilon_{\rm c}}$$
(2.a)

$$V_{\rm eo}: V_{\rm c} = \frac{d_{\rm eo}}{\varepsilon_{\rm co}}: \frac{d_{\rm c}}{\varepsilon_{\rm c}}$$
(2.b)

$$V_{\rm eo} + V_{\rm c} = V_{\pi} \tag{2.c}$$

where E_i and V_i ($i \in [eo, c]$) are the distributed electrical field, the voltage in the EO polymer layer (denoted by subscript eo) and the cladding layer (denoted by subscript c), respectively, while d_i and ε_i ($i \in [eo, c]$) are the thickness and the permittivity of the EO polymer layer and cladding layer, respectively. Therefore, the distributed voltage in the EO polymer cladding could be given by

$$V_{\rm eo} = V_{\pi} \frac{d_{\rm eo}}{d_{\rm eo} + \frac{\varepsilon_{\rm eo}}{\varepsilon_{\rm c}} d_{\rm c}} = V_{\pi} \frac{d_{\rm eo}}{d_{\rm eff}}$$
(3)

where d_{eff} is the effective thickness, defined by the following equation:

$$d_{\rm eff} = d_{\rm eo} + \frac{\varepsilon_{\rm eo}}{\varepsilon_{\rm c}} d_{\rm c} \tag{4}$$

With the applied electrical field E_{eo} and its corresponding voltage V_{eo} across the EO polymer layer (thickness: d_{eo}), the induced refractive index change (Δn_e) and phase shift ($\Delta \theta$) could be given by the following equations:

$$\Delta n_{\rm e} = \frac{1}{2} n^3 r_{33} E_{\rm eo} \Gamma = \frac{1}{2} n^3 r_{33} \frac{V_{\rm eo}}{d_{\rm eo}} \Gamma$$
(5.a)

$$\Delta \theta = \frac{2\pi}{\lambda} L \cdot \Delta n_{\rm e} = \pi \tag{5.b}$$

where *L* is the length of the phase shifter, λ is the wavelength, Γ is the confinement factor, *n* is the refractive index of the active material, r_{33} is the in-device EO coefficient (Pockels coefficient). Therefore, based on the above equations, the effective in-device EO figure of merit, which is defined by n^3r_{33} , could be calculated from the measured V_{π} ·*L* and d_{eff} by:

$$n^{3}r_{33} = \frac{\lambda d_{\text{eff}}}{V_{\pi}L\Gamma} \tag{6}$$

It is clear that the higher in-device EO figure of merit, the lower the $V_{\pi} \cdot L$ and hence the higher EO efficiency, indicating that it could be used to quantitatively assess the EO efficiency of the modulator. In our experiment, with the measured parameters: $\lambda=1.55 \ \mu\text{m}$, $d_{co}=1 \ \mu\text{m}$, $d_c=6 \ \mu\text{m}$, $V_{\pi} \cdot L=1.44 \ \text{V} \cdot \text{cm}$, $\Gamma = 0.738$, $\varepsilon_{co} \approx 3$ and $\varepsilon_c \approx 3$, the corresponding effective in-device EO figure of merit would be 1021 pm V⁻¹. Supplementary Table 1 summarizes the in-device properties of the reported state-of-the-art organic EO materials, including monolithic chromophore, binary chromophore organic glass and guest-host systems [3], deployed in silicon or metal slot waveguides. In addition, a recently-developed organic EO material consisting of cross-linked chromophores (2:1 HLD1/HLD2) shows a bulk Pockels coefficient r_{33} up to ~286 pm V⁻¹ measured in thin films at 1.31 μ m and a T_g up to 175 °C [15]. Although the in-device EO figure of merit of our fabricated material is not the highest among them, it is comparable to state-of-the-art values of the previously reported organic EO materials [6, 8, 10]. Meanwhile, it possesses the highest glass transition temperature (T_g) among the materials shown in Suppl. Table 1, indicating excellent high-temperature thermal stability. Hence, the presented side-chain EO polymer stands out in terms of the high-temperature stability and EO efficiency in a well-balanced manner.

Organic EO material	In-device Pockels coefficient r ₃₃ (pm V ⁻¹) @ 1.55 μm	Refractive index <i>n @</i> 1.55 µm	In-device EO figure of merit (pm V ⁻¹)	<i>T</i> _g (°C)
SEO100 ^{[4], *}	147	1.73	761	~150 [5]
HD-BB-OH/YLD124 ^{[6], **}	220	1.77	1220	110 [7]
PSLD41/YLD124 ^{[8], *}	230	1.73	1190	97 ^[9]
DLD164 ^{[10], *}	180	1.88	1103	66 [11]
JRD1 ^{[12], *}	390	1.81	2313	82 [13]
Side-chain [This work]	223	1.66	1021	172 [14]

Supplementary Table 1. Material in-device properties of the organic EO materials at 1.55 µm.

Note: Organic EO materials were deployed in the fabrications of *SOH and **POH.

Supplementary Note 3: Optimization of electrode design.



Supplementary Figure 3 Influence of the electrode design on the characteristic impedance over a wide frequency range (20 GHz~200 GHz). a The estimated characteristic impedance when the electrode width varies from 14 μ m to 18 μ m and the electrode thickness is fixed at 3 μ m. b The estimated characteristic impendence when the electrode thickness varying from 1 μ m to 5 μ m while the thickness fixed at 16 μ m. c The estimated characteristic impendence when the cladding layers varies from 4 μ m to 7 μ m while the electrode dimensions are fixed with a size of 16 μ m×3 μ m.

In the design of a travelling-wave EO modulator, as two crucial aspects, the microwave attenuation and the phase velocity mismatching between the microwave and light signals are critically affected by the electrode design [16, 17]. Therefore, the electrode design should be optimized for wide

bandwidth and high-speed operations. Particularly, the dimension of the electrodes should be optimized to make the characteristic impendence close to 50 Ω over a wide frequency range, thus avoiding the reduction of electrode RF bandwidth due to impedance mismatch induced reflection. Herein, a numerical simulation is conducted using a finite element method (FEM, CST Studio Suite) to investigate the influence of electrode parameters on the characteristic impedance across high frequencies. Given that the cladding thickness is 6 µm, Suppl. Fig. 3a depicts the estimated characteristic impedance over a frequency range between 20 GHz and 200 GHz with the electrode width varying from 14 μ m to 18 μ m and the electrode thickness being fixed at 3 μ m. Supplementary Figure **3b** shows the estimated characteristic impedance across the same frequency range when the electrode thickness varies from 1 μ m to 5 μ m while the electrode width is fixed at 16 μ m. It is clear that when the thickness and the width of the electrode are chosen as 3 μ m and 16 μ m, respectively, the characteristic impedance is close to 50 Ω over a large frequency range. Furthermore, the characteristic impedances are estimated at different frequencies when the cladding thickness is adjusted and the electrode dimensions are fixed with a thickness of 3 μ m and a width of 16 μ m. Here we assume the device has symmetric cladding layers, i.e. the upper and lower cladding layers have the same thickness. As shown in Suppl. Fig. 3c, with a total cladding thickness of 6 μ m, the characteristic impedance is maintained close to 50 Ω over a wide frequency range. Therefore, the electrode dimensions are optimized with a 16 µm width and a 3 µm thickness, while the optimal total thickness of the cladding layer is 6 µm. The optimized electrode design could ensure a broadband impendence match and effectively avoid bandwidth degradation.

Supplementary Note 4: Thermal reliability assessment at 100 Gbit s⁻¹ and beyond.



Supplementary Figure 4 Measured *Q* factors of OOK signals at bit rates of 56 Gbit s⁻¹, 100 Gbit s⁻¹, and 110 Gbit s⁻¹ versus the operating ambient temperature (25~110 °C).

Supplementary Figure 4 illustrates the measured Q factors (in linear scale) of the synthesized OOK signals from the device when the operating ambient temperature varies from 25 °C to 110 °C.

Supplementary Note 5: Propagation loss characterization

The fiber-to-fiber insertion loss of the fabricated SPH modulator is found to be ~ 10 dB, which is attributed to the scattering losses in the active phase shifter, the losses in passive components such as Y-junctions (~ 1.4 dB in total), and the edge coupling losses of lensed fibers (~ 3 dB per facet).

Thus, the on-chip optical loss is estimated to be approximately 2.6 dB, resulting in a waveguide propagation loss of 0.22 dB mm⁻¹ by considering the total length of the device of 12 mm. It is also confirmed by measuring the propagation loss of a straight reference waveguide. It is expected the loss could be further reduced by optimizing the waveguide structure and fabrication process [18-21].

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