

## SUPPLEMENTARY MATERIAL

**Table 1.** Some semiempirical kinetic models used to fit the experimental data of *Sarcocornia perennis* drying process.

Model	Equation
Lewis/Newton	$MR = \exp(-kt)$
Page	$MR = \exp(-kt^n)$
Modified Page	$MR = \exp[-(kt)^n]$
Henderson & Pabis	$MR = A \exp(-kt)$
Logarithmic	$MR = A \exp(-kt) + B$
Two-terms	$MR = A \exp(-k_0t) + B \exp(-k_1t)$
Wang & Singh	$MR = 1 + k_0t + k_1t^2$
Verma	$MR = A \exp(-k_0t) + (1-A) \exp(-k_1t)$
Vega-Lemus	$MR = (a + kt)^2$

**Table 2.** Model parameters and values of statistical coefficients for the drying process of *Sarcocornia perennis* at 40 °C, 50 °C, 60 °C and 70 °C and air velocity of 1.1 m/s.

Experiment	40 °C	50 °C	60 °C	70 °C
<b>Lewis/Newton</b>				
k (± sd)	0.0018±1.8325x10 <sup>-5</sup>	0.0044±6.5937x10 <sup>-5</sup>	0.0071± 0.0001	0.0107± 0.0002
<b>R<sup>2</sup></b>	0.9581	0.9647	0.9719	0.9653
<b>MAE</b>	0.0578009	0.05170	0.01440	0.05355
<b>RMSE</b>	0.0630958	0.05708	0.05114	0.05794
<b>SSE</b>	0.0039811	0.00326	0.00261	0.00336
<b>SE</b>	0.0029877	0.00438	0.00452	0.00648
<b>χ<sup>2</sup></b>	0.0039900	0.00328	0.00266	0.00344
<b>Page</b>				
k (± sd)	0.0001±5.1054x10 <sup>-6</sup>	0.0005±2.2806x10 <sup>-5</sup>	0.0011±4.8826x10 <sup>-5</sup>	0.0016±0.0001
n (± sd)	1.4403±0.0077	1.3973±0.0084	1.3590±0.0085	1.4065±0.0143
<b>R<sup>2</sup></b>	0.9950	0.9970	0.9962	0.9965
<b>MAE</b>	0.0193101	0.0113835	0.0029663	0.0138891
<b>RMSE</b>	0.0196612	0.0135938	0.0119249	0.0157106
<b>SSE</b>	0.0003982	0.0001825	0.0001583	0.0002954
<b>SE</b>	0.0008996	0.0010079	0.0012110	0.0016925
<b>χ<sup>2</sup></b>	0.0003528	0.0001950	0.0001393	0.0002804
<b>Modified Page</b>				
k (± sd)	0.0017±4.1950x10 <sup>-6</sup>	0.0043±1.2083x10 <sup>-5</sup>	0.0068±2.0958x10 <sup>-5</sup>	0.0102±5.0151x10 <sup>-5</sup>
n (± sd)	1.4403±0.0077	1.3973±0.0084	1.3589±0.0086	1.4069±0.0146
<b>R<sup>2</sup></b>	0.9962	0.9980	0.9984	0.9973
<b>MAE</b>	0.0163136	0.0112135	0.0026663	0.0132803
<b>RMSE</b>	0.0186618	0.0131340	0.0113249	0.0147214
<b>SSE</b>	0.0003483	0.0001725	0.0001283	0.0002235
<b>SE</b>	0.0008837	0.0010073	0.0010010	0.0016512

$\chi^2$	0.0003498	0.0001745	0.0001303	0.0002205
<b>Henderson &amp; Pabis</b>				
A ( $\pm$ sd)	1.1215 $\pm$ 0.0084	1.1141 $\pm$ 0.0116	1.1154 $\pm$ 0.0124	1.1201 $\pm$ 0.0178
k ( $\pm$ sd)	0.0020 $\pm$ 2.1979 $\times 10^{-5}$	0.0049 $\pm$ 7.6251 $\times 10^{-5}$	0.0079 $\pm$ 0.0001	0.0119 $\pm$ 0.0003
<b>R<sup>2</sup></b>	0.9725	0.9784	0.9840	0.9789
<b>MAE</b>	0.0462657	0.0396308	0.0087983	0.0408456
<b>RMSE</b>	0.0511149	0.0446349	0.0385643	0.0452275
<b>SSE</b>	0.0026127	0.0019923	0.0014872	0.0020455
<b>SE</b>	0.0024204	0.0034233	0.0034085	0.0050562
$\chi^2$	0.0026245	0.0020157	0.0015104	0.0020967
<b>Logarithmic</b>				
A ( $\pm$ sd)	1.3019 $\pm$ 0.0072	1.2828 $\pm$ 0.0104	1.1896 $\pm$ 0.0073	1.2333 $\pm$ 0.0112
k ( $\pm$ sd)	0.0012 $\pm$ 1.7989 $\times 10^{-5}$	0.0031 $\pm$ 6.7479 $\times 10^{-5}$	0.0059 $\pm$ 0.0001	0.0082 $\pm$ 0.0002
B ( $\pm$ sd)	-0.2541 $\pm$ 0.0087	-0.2340 $\pm$ 0.0125	-0.1252 $\pm$ 0.0082	-0.1728 $\pm$ 0.0133
<b>R<sup>2</sup></b>	0.9944	0.9954	0.9952	0.9960
<b>MAE</b>	0.0184074	0.0159114	0.0042713	0.0168613
<b>RMSE</b>	0.0208713	0.0182830	0.0188954	0.0196593
<b>SSE</b>	0.0004356	0.0003343	0.0003570	0.0003865
<b>SE</b>	0.0009883	0.0014022	0.0016701	0.0021978
$\chi^2$	0.0004385	0.0003402	0.0003655	0.0004012
<b>Two terms</b>				
A ( $\pm$ sd)	0.5606 $\pm$ 432714.9	0.5570 $\pm$ 257828.3	0.5576 $\pm$ 5296.7	0.5600 $\pm$ 323904.4
k <sub>0</sub> ( $\pm$ sd)	0.0020 $\pm$ 3.1008	0.0050 $\pm$ 13.1757	0.0078 $\pm$ 9.0726	0.0120 $\pm$ 37.7305
B ( $\pm$ sd)	0.5606 $\pm$ 432714.9	0.5570 $\pm$ 257828.3	0.5575 $\pm$ 85296.7	0.5600 $\pm$ 323904.4
k <sub>1</sub> ( $\pm$ sd)	0.0020 $\pm$ 3.0892	0.0049 $\pm$ 13.0155	0.0079 $\pm$ 9.2377	0.0119 $\pm$ 37.2672
<b>R<sup>2</sup></b>	0.9725	0.9784	0.9840	0.9789
<b>MAE</b>	0.0462724	0.0396413	0.0087798	0.0408505
<b>RMSE</b>	0.0511151	0.0446353	0.0385714	0.0452295
<b>SSE</b>	0.0026128	0.0019923	0.0014878	0.0020457
<b>SE</b>	0.0024204	0.0034233	0.0034092	0.0050564
$\chi^2$	0.0026363	0.0020397	0.0015350	0.0021506

<b>Wang &amp; Singh</b>				
$k_0$ ( $\pm$ sd)	$-0.0013 \pm 3.1058 \times 10^{-6}$	$-0.0033 \pm 1.2303 \times 10^{-5}$	$-0.0051 \pm 1.3675 \times 10^{-5}$	$-0.0077 \pm 3.2213 \times 10^{-5}$
$k_1$ ( $\pm$ sd)	$4.0725 \times 10^{-7} \pm 26880 \times 10^{-9}$	$2.6560 \times 10^{-6} \pm 2.7784 \times 10^{-8}$	$6.6606 \times 10^{-6} \pm 4.0899 \times 10^{-8}$	$1.4986 \times 10^{-5} \pm 1.5309 \times 10^{-7}$
<b>R<sup>2</sup></b>	0.9949	0.9961	0.9965	0.9967
<b>MAE</b>	0.0201830	0.0219124	0.0337541	0.0196208
<b>RMSE</b>	0.0231136	0.0242146	0.0226201	0.0192613
<b>SSE</b>	0.0005992	0.0001796	0.0001525	0.0025268
<b>SE</b>	0.0009683	0.0019935	0.0014503	0.0018590
<b><math>\chi^2</math></b>	0.0004901	0.0001967	0.0001640	0.0002900
<b>Verma</b>				
A ( $\pm$ sd)	151932 $\pm$ 2731266	99372 $\pm$ 93.7718	9.2749 $\pm$ 80.7380)	8.6848 $\pm$ 94.7940
$k_0$ ( $\pm$ sd)	00034 $\pm$ 00018	0.0083 $\pm$ 0.0035	0.0127 $\pm$ 0.0051	0.0196 $\pm$ 0.0111
$k_1$ ( $\pm$ sd)	0.0036 $\pm$ 0.0021	0.0090 $\pm$ 0.0043	0.0140 $\pm$ 0.0065	0.0218 $\pm$ 0.0144
<b>R<sup>2</sup></b>	0.9943	0.9965	0.9969	0.9960
<b>MAE</b>	0.0210813	0.0145668	0.0023136	0.0169520
<b>RMSE</b>	0.0233068	0.0164524	0.0140566	0.0187244
<b>SSE</b>	0.0005432	0.0002707	0.0001976	0.0003506
<b>SE</b>	0.0011036	0.0012618	0.0012424	0.0020933
<b><math>\chi^2</math></b>	0.0005469	0.0002755	0.0002023	0.0003639
<b>Veja-Lemus</b>				
A ( $\pm$ sd)	$-0.0007 \pm 1.4325 \times 10^{-6}$	$-0.0017 \pm 5.1859 \times 10^{-6}$	$-0.0026 \pm 9.1898 \times 10^{-6}$	$-0.0040 \pm 1.1645 \times 10^{-5}$
k ( $\pm$ sd)	1.0150 $\pm$ 0.0007	1.0125 $\pm$ 0.0010	1.0091 $\pm$ 0.0011	1.0137 $\pm$ 0.0009
<b>R<sup>2</sup></b>	0.9942	0.9972	0.9975	0.9965
<b>MAE</b>	0.0282020	0.0152606	0.0029928	0.0146789
<b>RMSE</b>	0.0193737	0.0155024	0.0147808	0.0168611
<b>SSE</b>	0.00039076	0.00020903	0.0001671	0.000344
<b>SE</b>	0.0009912	0.0017288	0.0015761	0.0017552
<b><math>\chi^2</math></b>	0.0004081	0.0001914	0.0001783	0.0002752