

**Supplementary Table 3: Antibodies used in this study**

Antibody	Source	Catalog No.	RRID	Dilution for blotting	Dilution for IP
Rb anti-CCDC47	Bethyl	A305-100A	AB_2631495	1:10000	1:500
Rb anti-Asterix	Invitrogen	PA5-66788	AB_2665196	1:2000	1:500
Rb anti-RPL8	Abcam	ab169538	AB_2714187	1:10000- 1:20000	-
Rb anti-Sec61 $\alpha$	Fons et al. (2003) <i>J. Cell Biol.</i> <b>160</b> :529-539.	-	-	1:5000	1:200
Rb anti-Sec61 $\beta$	Fons et al. (2003) <i>J. Cell Biol.</i> <b>160</b> :529-539.	-	-	1:5000	1:200
anti-FLAG HRP-conjugated (mouse monoclonal)	(Sigma-Aldrich)	A8592	AB_439702	1:5000	-
Rb anti-TMEM147	Invitrogen	PA5-95876	AB_2807678	1:2000	-
Gt anti-NOMO1	Invitrogen	PA5-47534	AB_2607776	1:500	-
Rb anti-Nicalin	Bethyl	A305-623A-M	AB_2891536	1:500	-
Rb anti-TMCO1	Invitrogen	<b>PA5-43350</b>	AB_2576547	1:200	-
Rb anti-C20orf24 (OPTI)	Invitrogen	PA5-43332	AB_2605713	1:200	-
Rb anti-EMC2	Proteintech	25443-1-AP	AB_2750836	1:2000	-
Rb anti-strep tag	Abcam	ab76949	AB_1524455	1:5000	-
Rb anti-Sec61 $\gamma$	Proteintech	11147-2AP	AB_2254450	-	1:133