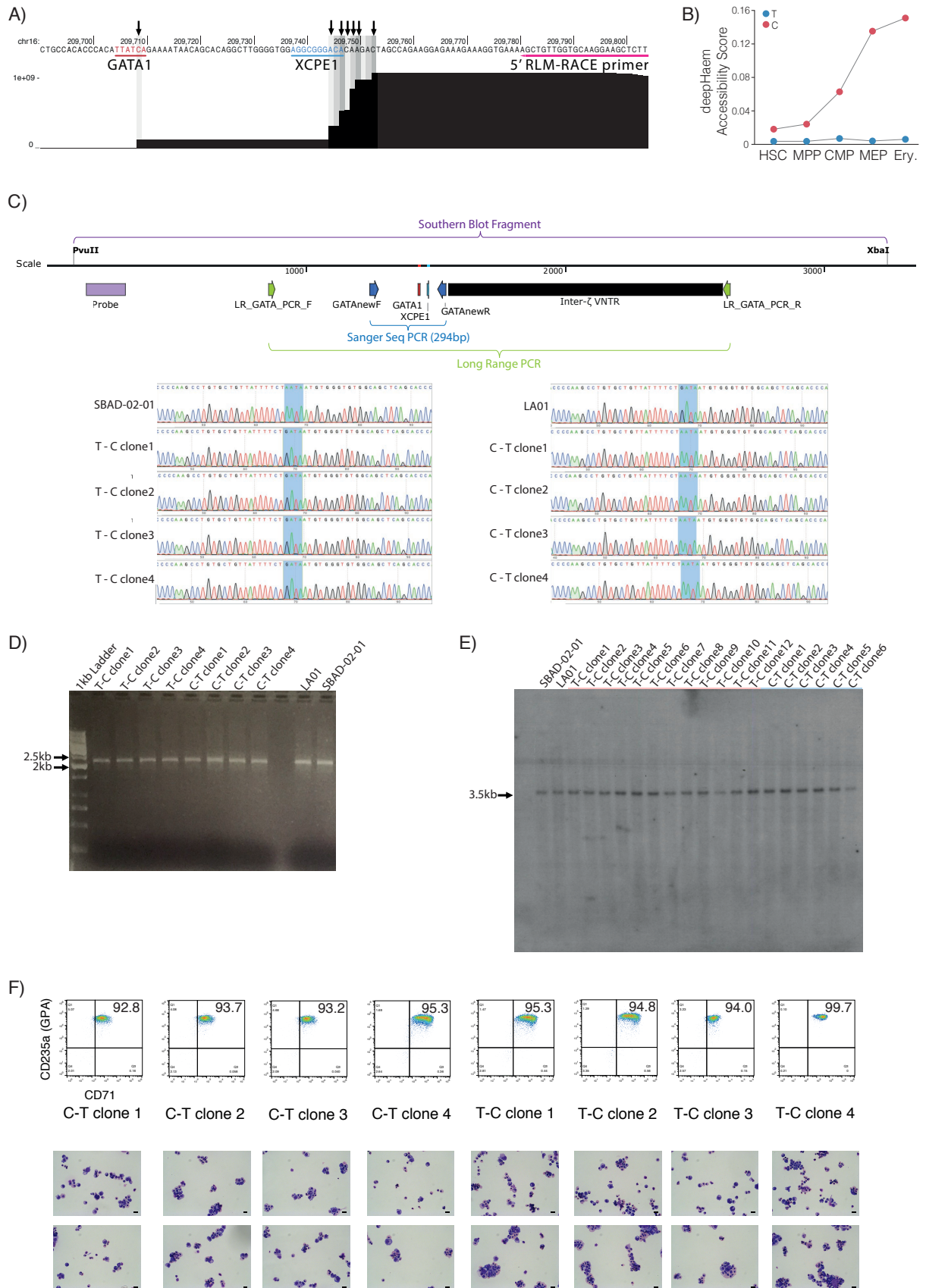


8 encompasses; the fourth and fifth column are the start and stop positions of the CNV region in human genome hg18; the
9 sixth column indicates the type of mutation: LOH – loss of heterozygosity; Duplication - gain of one copy; 1 copy deletion -
10 loss of one copy; the last column lists the genes affected by the abnormality. **C)** Gating strategy for FACS analysis. **D)** First
11 panel: representative FACS analysis for cell surface iron Transferrin receptor - 1 (CD71) and cell surface glycoprotein
12 Glycophorin A (CD235a or GPA) on day 21 of differentiation. Second panel: modified Wright stain of differentiation culture
13 cells at day 21. Black bar represents 10µm. Each line was differentiated least twice. Line names are shown in black; instance
14 of replicate is indicated after name.
15



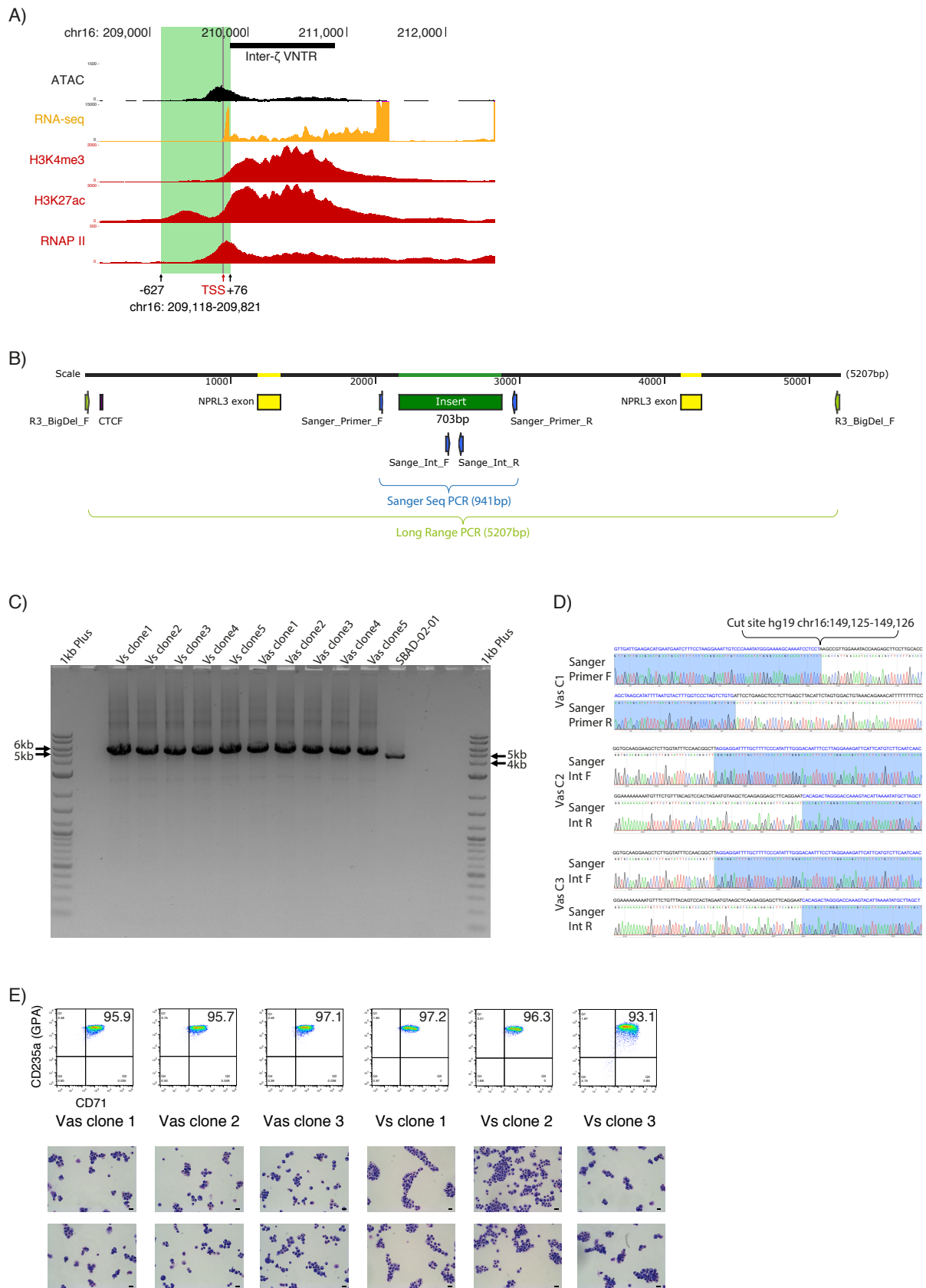
16

17 **Supplementary Figure 2. Transcription start site mapping, variant editing quality control and differentiation**

18 **characterisation**

19 **A)** Transcription start site mapping as measured by 5' RLM-RACE coupled with NGS (RPKM normalised). The GATA1 site is
20 indicated in red, the promoter element XCPE1 is indicated in blue, the 5' RLM-RACE primer is shown in pink and the 5' ends
21 of reads are highlighted and indicated with black arrows. Read-densities represent one 5' RLM-RACE experiment from one
22 erythroid differentiation of iPSC line LA01. Reads were mapped to the wild type genome. Coordinates (hg19) chr16: 209,691-
23 209,804. **B)** DNA accessibility prediction scores, between 0 (closed) and 1 (open), using the deepHaem convolutional neural
24 network for 1kb reference sequence (hg19; chr16:209,209-210,209) with each of the two alleles at chr16:209,709.
25 Predictions were generated for Haematopoietic stem and progenitor cells (HSC), multi-potent progenitor cells (MPP),
26 common myeloid progenitors (CMP), myeloid-erythroid progenitors (MEP) and CD71⁺ CD235⁺ Erythroid cells (Ery.). **C)** Top
27 panel illustrates a 3.4kb fragment around the C-SNV (hg19, chr16:208,272-211,622). The Sanger sequencing PCR fragment
28 (294bp) and associated primers are indicated in blue. The long-range PCR fragment (around 2.3kb: exact size undetermined
29 as the region encompasses a VNTR) and associated primers are indicated in green. The Southern plot fragment (fragment
30 should be >3.8kb based on long range PCR) and probe are highlighted in purple. Lower panel shows Sanger sequencing traces
31 (sequencing primer GATAnewF): left – SBAD-02-01 unedited line and edited (T-C) clones; right – LA01 unedited line and
32 edited (C-T) clones. **D)** Long range PCR (primers: LR_GATA_PCR_F + R; ladder: O'GeneRuler 1kb) for edited (T-C) clones and
33 isogenic control line SBAD-02-01, and edited (C-T) clones and isogenic control line LA01. PCR was replicated twice;
34 representative image is shown. **E)** Southern blot for edited (T-C) clones and isogenic control line SBAD-02-01, and edited (C-
35 T) clones and isogenic control line LA01, digested with *PvuII* and *XbaI*, probe sequence can be found in *Supp.Tbl.1*. Southern
36 blot was performed once. **F)** First panel: representative FACS analysis for cell surface iron Transferrin receptor - 1 (CD71) and
37 cell surface glycoprotein Glycophorin A (CD235a or GPA) on day 21 of differentiation. Second panel: modified Wright stain
38 of differentiation culture cells at day 21. Black bar represents 10µm. Each clone was differentiated once. Line names are
39 shown in black.

40



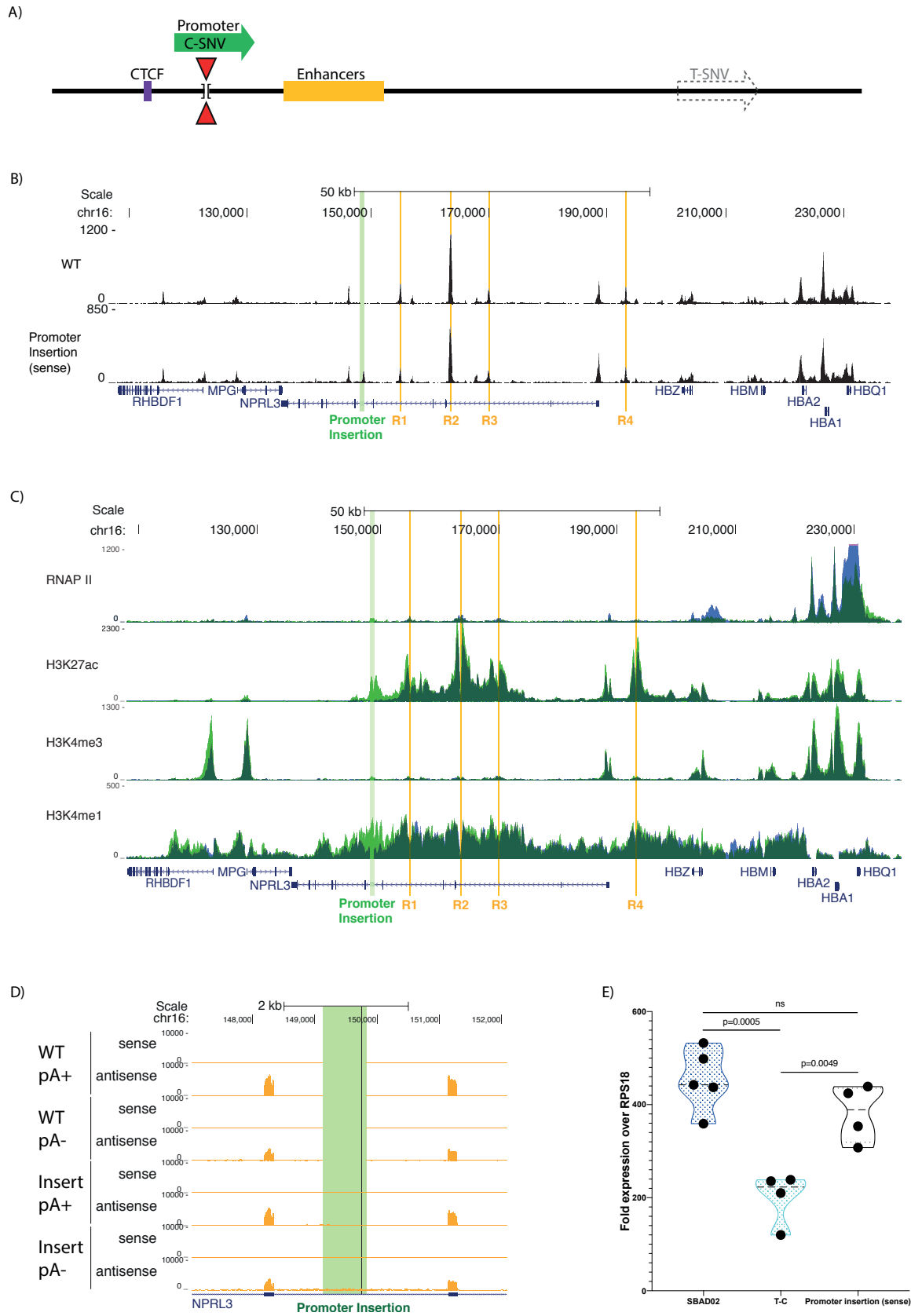
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42

Supplementary figure 3. Novel promoter insertion design and editing quality control.

43 **A)** Epigenetic landscape and transcription profile of the site of the novel promoter. The sequence used for transposition is
44 highlighted in green and the distance from the +1 site (labelled as TSS in red; hg19 chr16:209,746) of the *XCPE1* promoter
45 element are shown below. Coordinates (hg19) chr16: 208,000-213,000. **B)** Illustration of a 5207 bp region around the
46 promoter insertion site (hg 19 chr16:146,125-149,126) with promoter insert in dark green and *NPRL3* exons in yellow. The
47 Sanger sequencing PCR fragment (941bp) and associated primers, including internal sequencing primers, are indicated in
48 blue. The long-range PCR fragment (5207bp) and associated primers are indicated in light green. **C)** Long range PCR (primers:
49 R3_BigDel_F + R; ladder: NEB 1kb PLUS) for edited clones (sense insertion - Vs; antisense insertion - Vas) and isogenic control
50 line SBAD-02-01. PCR was replicated twice; representative image is shown. **D)** Sanger sequencing traces for antisense
51 insertion clones, clone name and sequencing primer indicated on the left. **E)** First panel: representative FACS analysis for cell
52 surface iron Transferrin receptor - 1 (CD71) and cell surface glycoprotein Glycophorin A (CD235a or GPA) on day 21 of
53 differentiation. Second panel: modified Wright stain of differentiation culture cells at day 21. Black bar represents 10µm.
54 Each clone was differentiated once. Line names are shown in black.

55



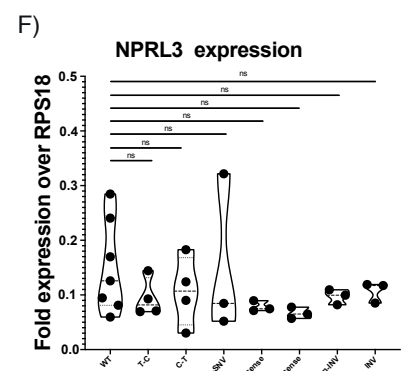
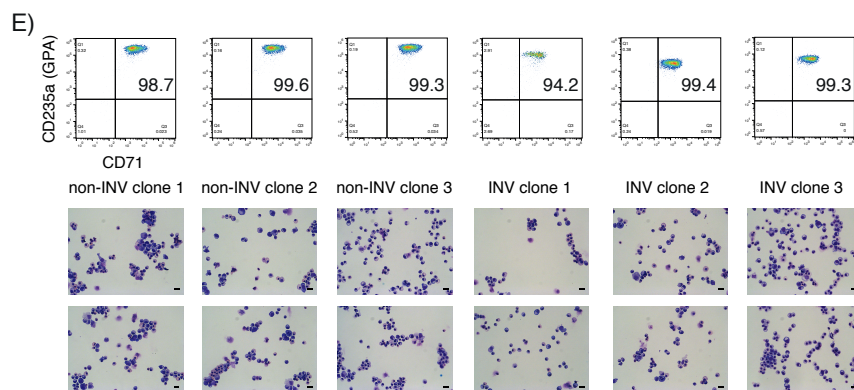
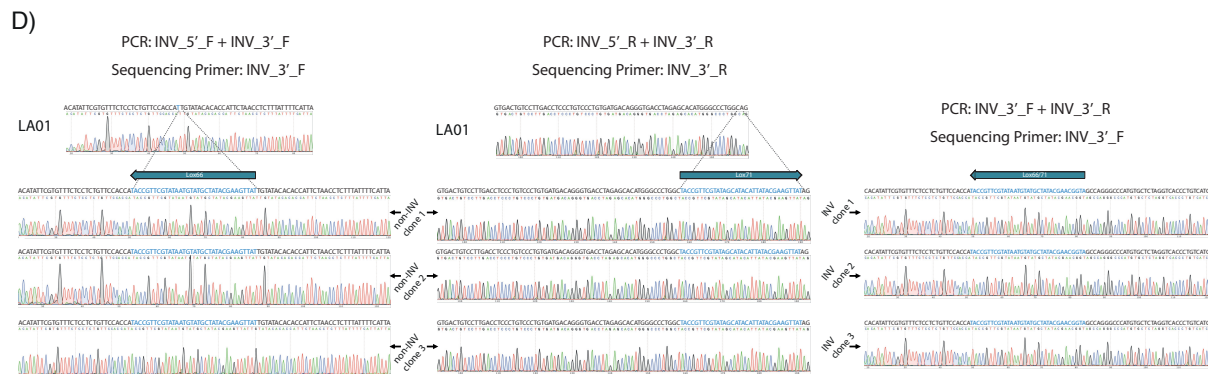
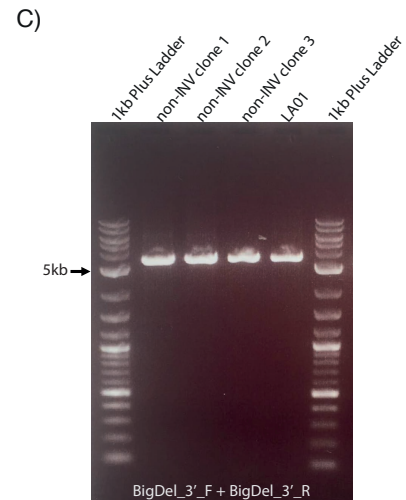
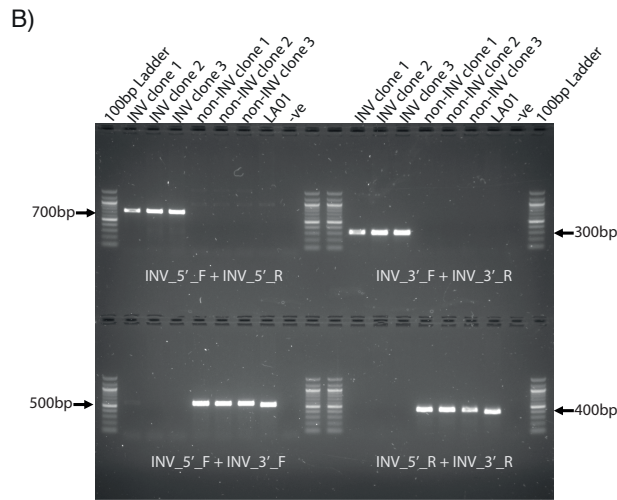
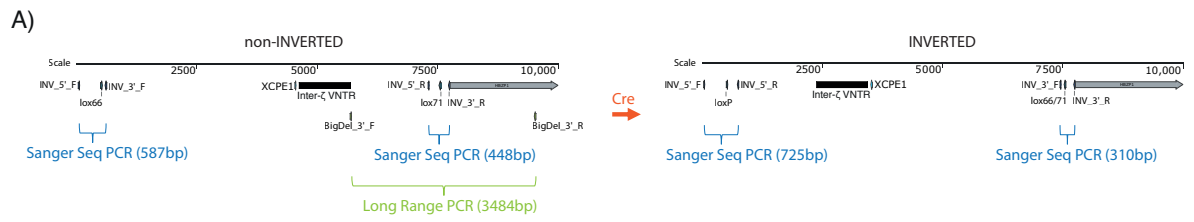
56

57 **Supplementary figure 4. Placing the novel promoter behind the enhancers in the sense orientation does not produce a**

58 **promoter element.**

59 **A)** The active promoter sequence (703bp) was placed behind the α -globin enhancers in the sense orientation. **B)** Chromatin
60 accessibility in the α -globin locus as measured by ATAC-seq (normalised to 100 million reads). The enhancer elements (R1 to
61 R4) are indicated in orange, the inserted promoter is indicated in green (labelled Promoter insertion), gene annotation by
62 Refseq is in blue. Read-densities represent an average of: 3 independent experiments for wild type iPSC line SBAD-02-01
63 (labelled WT), 3 clones of edited SBAD-02-01 cells where the 703bp of the active promoter sequence is inserted behind R1
64 in the sense orientation (labelled as Promoter Insertion); all lines differentiated to erythroblasts. Reads were mapped to a
65 custom genome which contains the 703bp promoter insertion in sense. Coordinates (hg19) chr16:108,000-238,000. **C)** ChIP-
66 seq (normalised to 100 million reads), highlighted regions are as in a). Read-densities represent an average of 3 independent
67 experiments for wild type iPSC line SBAD-02-01 (in blue), 3 clones of edited SBAD-02-01 cells where the 703bp of the active
68 promoter sequence is inserted behind R1 in the sense orientation (in green) differentiated to erythroblasts. The tracks are
69 overlaid on top of each other, the darker colour indicates shared signal while green and blue indicate signal unique for
70 the promoter insertion and wild type lines, respectively. Reads were mapped to a custom genome which contains the 703bp
71 promoter insertion in sense. Coordinates (hg19) chr16:108,000-238,000. **D)** Strand-specific RNA-seq of polyadenylated
72 selected (pA+) and non-polyadenylated (pA-) RNA, read density (in RPKM) represents an average of 3 independent
73 experiments, 3 replicates for wild type line SBAD-02-01 or 3 clones of edited SBAD-02-01 cells where the 703bp of the active
74 promoter sequence is inserted behind R1 in the sense orientation differentiated to erythroid cells. The region of the
75 promoter insertion is indicated in green, the TSS is marked by a black line, gene annotation by Refseq is in blue. Coordinates
76 (hg19) chr16:147,000-152,000. **E)** qPCR quantification of HBA1/HBA2 in reference to RPS18 in mRNA obtained from
77 independent differentiation experiments: 5 from wild type iPSC line SBAD-02-01 (WT), 4 clones of edited SBAD-02-01 cells
78 where the T base at position 209,709 (hg19) of chr16 was changed to a C (labelled T - C), 3 clones of edited SBAD-02-01 cells
79 where the 703bp of the active promoter sequence is inserted behind R1 in the sense orientation (labelled as Promoter
80 Insertion (sense)). WT (n=5) in blue, T - C (n=4) in cyan, Promoter Insertion (n=3) in black/white. Violin plots display median
81 (dashed black line) quartile lines (coloured dotted line) and individual data points (black dots). P-values are obtained using
82 unpaired, two-tailed student t-test.

83



84

85 **Supplementary figure 5. Novel promoter inversion design and editing quality control.**

86 **A)** Illustration of a 10kb region around the novel promoter with promoter element XCPe1 in turquoise and heterotypical Lox
 87 sites lox66 and lox71 in teal. The Sanger sequencing PCR fragments and associated primers are indicated in blue. The long-

88 range PCR fragment (3484bp) and associated primers are indicated in light green. Left panel shows the region before
89 inversion and the right panel shows the region after Cre recombinase inverts the segment between the heterotypical Lox
90 sites **B)** PCR genotyping for inversion fragment orientation: inversion produces a 725bp PCR product with primer pair
91 INV_5'_F + INV_5'_R, and a 310bp product with pair INV_3'_F + INV_3'_R; if the fragment isn't inverted (and contains the
92 lox sites) it would produce a 587bp PCR product with primer pair INV_5'_F + INV_3'_F, and a 448bp product with pair
93 INV_5'_R + INV_3'_R. PCRs were performed on lox containing but non-inverted parental clones, on clones obtained after Cre
94 mediated inversion and on isogenic control line LA01. Ladder is 100bp NEB. PCR was replicated twice; representative image
95 is shown. **C)** Long range PCR screen for large deletions was performed at the 3' lox site using primer pair BigDel_3'_F +
96 BigDel_3'_R on lox containing but non-inverted clones and isogenic control parental line LA01. Ladder is 1kb PLUS NEB. PCR
97 was replicated twice; representative image is shown. **D)** Sanger sequencing traces for inverted clones and non-inverted
98 parental clones, clone name and sequencing primer indicated in black. First two panels show traces from the 5' and 3' lox
99 sites of non-inverted parental clone lines and the isogenic (non lox-containing line) control LA01, the last panel shows
100 sequencing traces from the inverted clones at the 3' lox site. After inversion the heterotypical lox66 and lox71 produce a
101 perfect loxP site at the 5' lox site and hybrid lox66/71 site at the 3' lox site with diminished recombination activity towards
102 loxP. **E)** First panel: representative FACS analysis for cell surface iron Transferrin receptor - 1 (CD71) and cell surface
103 glycoprotein Glycophorin A (CD235a or GPA) on day 21 of differentiation. Second panel: modified Wright stain of
104 differentiation culture cells at day 21. Black bar represents 10µm. Each clone was differentiated once. Line names are shown
105 in black. **F)** qPCR quantification of NPRL3 in reference to RPS18 in mRNA obtained from 3 independent wild type iPSC lines
106 (WT), 4 T – C clones (labelled T - C), 4 C – T clones (labelled C - T), 3 iPSC clones obtained from the same patient material
107 (CSNV), 3 clones of Promoter Insertion cells either in sense (P-In sense) or antisense (P-In antisense), 3 clones of non-inverted
108 cells (nonINV), 3 clones of inverted cells (INV) differentiated to erythroblasts. Violin plots display median (dotted black line)
109 quartile lines (coloured dotted line) and individual data points (black dots). P-values are obtained using unpaired, two-tailed
110 student t-test.

Target	Function/Name	Sequence 5' to 3'
HBA2 Promoter Custom TaqMan	Forward primer	GGGCCGGCACTCTTCTG
	Probe	CCCACAGACTCAGAGAGAACCACCATG
	Reverse primer	GGCCTTGACGTTGGTCTTGT
HS -40 Custom TaqMan	Forward primer	CAGGCTCCAGGCCATATC
	Probe	TGCCCAAGAGCTCTTCTGCAACC
	Reverse primer	CCTCTGCACGTGCTTTGAC
SNV Custom TaqMan	Forward primer	GGAGGCGGGACACAAGACTA
	Probe	CCTTGCACCAACAGCTTTTCCCTTTCTT
	Reverse primer WT	CAAGCCATGGAAATACCAAGAG
Negative 14A Custom TaqMan	Forward primer	AACTGCCTTTGCACCTCAT
	Probe	TGTAGGCAGTCCCAGTCCCAGAGG
	Reverse primer	GCTTACCTTTTCTGGGCTACA
Negative 14B Custom TaqMan	Forward primer	CAGCCAATACAATCAGAACAAGT
	Probe	TTTATGGTATCCTCAAGGCTTGCTGCC
	Reverse primer	GTTTGCACACTGACTGTGTGA
5' RACE Primer	5' RLM-RACE Primer	AAGAGCTTCTTGACCAACAGCT
SNV Sanger Seq PCR	GATAnewF	CATTGTTGAGATGTTTGTCTGGAGACACAGATG
	GATAnewR	GAAATACCAAGAGCTTCTTGACCAACAGCT
SNV Long range PCR	LR_GATA_PCR_F	GCTCCTTTGAGCTTACATTTAGTGG
	LR_GATA_PCR_R	CAGCACCAGTCTTTTCTCCCTGTAGCT
SNV Southern Blot Probe	Southern Blot Probe	CTTCTCTGGAGCCCTTGGAGAGGGGTATGCAAAATATCCGTACTTAAATATCCCTCATATACGTGTATTTCTTAAATCAACAGGACATTAGGCTGCACAGCCAGAGAACACCATCAAATCAGGTTAATATGATCCAAATCCA
Insertion Sanger Seq PCR	Sanger_Primer_F	ACAAAAGTGGGGAAGGCTGAAAGACT
	Sanger_Primer_R	ACAGAAAGCAAGGCTGCCTAGT
Insertion Inner Primers	Sanger_Int_F	CCTCAGGAAGGAAGGCGTAGTCA
	Sanger_Int_R	GTCCCTCATCTGTGTCTCCAGCAATCATC
Insertion Long Range PCR	R3_BigDel_F	ACGTGTAGCAGAGACGCTGTTTACAG
	R3_BigDel_R	TGTGGAGTGAAGGTTTTCCGTCTAGT
Lox Site Sanger Seq PCR	INV_5'_F	AGACCTGAAAACCCAGGTGTCATCATC
	INV_5'_R	GCTCAGAGTGTCCCTACAAGGCTAC
	INV_3'_F	GTCACACGCGCCTCATACATAGTTATGC
	INV_3'_R	CCTATCGTCTGTCTCCCTTCTGC
3' Lox Site Long range PCR	BigDel_3'_F	GGCTTGACGTACAGGGAGAAAAGAC
	BigDel_3'_R	CACCTTGAAGTTGACCGGTTCCAC

Target gene ID	Target gene name	TaqMan assay ID
HBA1/2	α-globin	Hs00361191_g1
HBB	β-globin	Hs00747223_g1
HBD	δ-globin	Hs00426283_m1
HBE1	ε-globin	Hs00362216_m1
HBG1/2	γ-globin	Hs00361131_g1
HBZ	ζ-globin	Hs00923579_m1
RPS18	Ribosomal protein S18	Hs01375212_g1

Capture viewpoint	Capture fragment coordinates (hg18)	Probe Sequence
Enhancer R2	chr16: 103,619 -103,765	[Bt1]CATGACTCAGTCTTGGAGCCCAACAGGACTGCTGAGTATCCTTGGGGTGGAGTGGGACAGGGAAGGGGTGAATGGTACTGCTGATTACACCTCTGGTCTGCCCTCCCT [Bt2]AGGACTGCTGAGTCACTCTGTGGGGTGGAGTGGGCAAGGGAAGGGGTGAATGGTACTGCTGATTACACCTCTGGTCTGCCCTCCCTCTGTTATCTGAGAGGGAAGGCCATG
SNV fragment	chr16: 149,664-150,998	[Bt1]CATGTTGTAGCAGGATGGGTGCTGAGTGCACACCCACATTTAGAAAAAACAGCAGGCTTGGGGTGGAGGCGGACACAAGACTAGCAGAGGAGAAAGAGTGAAGGC [Bt2]TGCACTACAGGAGAAAGACTTGGTCTGTGGGCTGCCTTGGGGTGGTGGTACAGCCCTTATCTGCTGCCCTCAGGATCTCCGGCCCTCTGTCAGGCCCTGCAACCCATG
HBA1	chr16: 165,923-166,718	[Bt1]CATGGTAGCACAGGCGAGCTAAGATGCAAGTCTGAAGGAGGAGTCTGGGAGCTGCTCTGCAGTTCCTGGACCAGAAAGATGAGTACAGATTCATTTGAGCAAAAGATTCCAGG [Bt2]AGAAGTCTCAAGGGCTGTCCACCTGCCCTGGAGGACACGCCCTGGAGGACATATAAGTCTACTGCTGACAGTCCAGACACTCTGATCTGACAGACTCAGGAAGAACCATG
HBA2	chr16: 162,119-162,914	[Bt1]CATGGTAGCACAGGCGAGCTAAGATGCAAGTCTGAAGGAGGAGTCTGGGAGCTGCTCTGCAGTTCCTGGACCAGAAAGATGAGTACAGATTCATTTGAGCAAAAGATTCCAGG [Bt2]AGAAGTCTCAAGGGCTGTCCACCTGCCCTGGAGGACACGCCCTTGGAGGACATATAAGTCTACTGCTGACAGTCCAGACACTCTGATCTGACAGACTCAGGAAGAACCATG

Editing primers and ssODN	Function	Oligo Sequence
sgRNA recognising T allele of C-SNV	T-C sgRNA sense cloning oligo for PX459 V2.0 T-C sgRNA antisense cloning oligo for PX459 V2.0	caccGTATGAGAAAATACAGCAC aaacGTGCTGTTATTTCTAATAC
sgRNA recognising C allele of C-SNV	C-T sgRNA sense cloning oligo for PX459 V2.0 C-T sgRNA antisense cloning oligo for PX459 V2.0	caccGTATGAGAAAATACAGCAC aaacGTGCTGTTATTTCTGATAC
ssODN repair template for T to C edit	T-C ssODN asymmetric repair template	GAAATACCAAGAGCTTCTTGCACCAACAGCTTTTCCCTTTCTTCTCTTGGTGTGTTGTGTCGGCCCTCCACCAAGCCTGTGCTGTTATTTCTGATAATGTTGGTGTGGCAGCTCAG
ssODN repair template for C to T edit	C-T ssODN asymmetric repair template	GAAATACCAAGAGCTTCTTGCACCAACAGCTTTTCCCTTTCTTCTCTTGGTGTGTTGTGTCGGCCCTCCACCAAGCCTGTGCTGTTATTTCTGATAATGTTGGTGTGGCAGCTCAG
sgRNA recognising promoter insertion site	Promoter insertion sgRNA sense cloning oligo for PX459 V2.0 Promoter insertion sgRNA antisense cloning oligo for PX459 V2.0	caccGGTGGTCCCTAGTCTGTGAGG aaacCTCACAGACTAGGGACCACC
ssODN sequence for promoter insertion in antisense (Vas)	Vas long ssODN repair template with 60bp homology arms	GACATGAATGAATCTTCTAAGGAAATGTCCTCAATATGGGAAAGCAAAATCCTCCTAAGCGTGGAAATACCAAGAGCTTCTTGCACCAACAGCTTTTCCCTTTCTTCTGCTTGGCTAGTCT TGTGTCGGCTCCACCAAGCTGTGCTGTTATTTCTGATAATGTTGGTGTGGCAGCTCAGCACCCTCTGTCTACAACATGACATTAGCTCCATCTGCTGCTGGTCTCCATTGATGGTGTG CCATACAGACTCTCTTCCGACTCAGGCCAGGGCTGATCCAGGATGTTTGTGCTCATCTGTGCTCTCAGCAATCATCTCAACAATGGAACCTGAAAGTCTCCCAAGCTCTCAGG TGTCTTCCCTGGATCCTGACTACTGCTTCTTCTGAGGCTCAGGCCGAGAGACAGCACCCTGCACACCCCACTCACTCTGAATCATACATAGGAGAAAGAGACAGAGCCCTCTGCT CTCCCTCTATCCCTAGCTCTGCGCCTCCCTGAAAGCCTTCCCTAGTATTGCTCCTCAATGTCACAGCTTAATAGACTACAGTGGCAGCAACCTTTAAATCTGAATCTCCCTCT CTGCTAAGCCCTACTTGGCTGCTTTCTTATCCAGGAAAGAAATGTTTCTGTTTACAGTCCACTAGAATGTAAGTCAAGAGAGCTTCAGGAATCACAGACTAGGGACCAAGTACATTA TATGCTTAGCTAGGATTGAAAGCAAGAGCA
ssODN sequence for promoter insertion in sense (Vs)	Vs long ssODN repair template with 60bp homology arms	GACATGAATGAATCTTCTAAGGAAATGTCCTCAATATGGGAAAGCAAAATCCTCCTAATCTGAAAGCTCCTTGAAGTACATTCTAGGACTGTAACAGAAACATTTTTTTCTGTTGGATAA AGAAAAGCAGGGCAAGTAGGGCTTAGACAGAGGAGGGAGGATTGAGTTTAAATGGGTTGGCAGCTAGGCTATTAACTGGTGCATTTGAGGAGTGGCAATACAGGAAAGGGCTTCAGGGGA GTGGCAGGAGCTAGGGATAGAGGAGGGAGGACAGGAGGCTTGTGCTTTTCTCCATATGTAAGTTTCAAGGAGTGGTGGGGGTGTCAGGGTGTGCTGCTCCGGCTGAGCTCAGGAAAGGAA GGCAGTGTCCGGATGCTCAGGAAAGGACAGTGGAGTGGCTTTTGGGAACTTCCAGGTTCCATTTGAGATGTTTGTGAGACACAGATGAGGACATCAATACATCTCCGGATCAGGCTCTG GGCTGAGTCCGGAAAGAGGCTGTATGACACACCATCAATGGGAGCACAGGACACAGATGGAGGCTAATGTATGTTGAGACAGGATGGTGTGCTGAGCTCCACACCCACATATCAGAAAATAA CAGCACAGGCTTGGGTTGGAGGCGGACAAAGACTAGCCAGAGGAGGAAAGGTTGAAAGCTTGGTGAAGGAGCTTGTGTTTCAAGGCTTCCAGACTAGGGACCAAGTACATTA TATGCTTAGCTAGGATTGAAAGCAAGAGCA
sgRNA recognising 5' Lox insertion site	5' Lox66 insertion sgRNA sense cloning oligo for PX459 V2.0 5' Lox66 insertion sgRNA antisense cloning oligo for PX459 V2.0	caccGGAATGGTGTATACAATGG aaacCCATTGTATACACACCATTC
sgRNA recognising 3' Lox insertion site	3' Lox71 insertion sgRNA sense cloning oligo for PX459 V2.0 3' Lox71 insertion sgRNA antisense cloning oligo for PX459 V2.0	caccGGAATGGATCGTCCCTCTGCC aaacGGCAGAGGAGCATCCATTCC
ssODN repair template for 5' Lox insertion	5' Lox66 ssODN asymmetric repair template	CACACATGTCACAGCAGCTCATACATAGTTATGATAGCTCACAATATGTCACACACATATCGTGTTCCTCTGTTCCACCACTACCGTTCGTATAATGATGCTATACGAAGTATGATAC ACACATTTCACTCTTTATTTTCAT
ssODN repair template for 3' Lox insertion	3' Lox71 ssODN asymmetric repair template	TCAGCCAGCCCGACTGGCTCAGAGGAGTGTCTTGCACCTCCCTGTGATGACAGGAGTACAGTACAGGAGTGGCCCTGGCTACCGTTCGTATAATGATGCTATACGAAGTATGATAGGGA CGATCCTTCTCACTTCACTGAAGCTTC