Supplementary Information for

Sustainable production of benzene from lignin

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Supplementary Methods

Materials

Anisole (99.0%), biphenyl (99.0%), phenol (99.0%), benzene (99.0%), 4-isopropylanisole (95.0%), n-propylbenzene (98.0%), ruthenium chloride hydrate (99.9%), ruthenium (IV) oxide (99.9%), ruthenium power (99.99%), tungsten (VI) oxide (99.9%), tungsten power (99.9%), amorphous oxide. formaldehyde (37%). alcohol silicon isopropyl (99.5%), 4'-Methoxypropiophenone (99%), 4'-methoxyacetophenone (99%), 3', 4'-dimethoxyacetophenone (98+%), 3', 4', 5'-trimethoxyacetophenone (99%), 4'-hydroxy-3'-methoxyacetophenone (98%), 3,4-dimethoxybenzaldehyde (99%), 4-hydroxy-3-methoxybenzaldehyde (99%), 3, 4, 5-4'-hydroxy-3', 5'-dimethoxybenzaldehyde trimethoxybenzaldehyde (98%), (97%), 2methoxyphenol (98+%), 2, 6-Dimethoxyphenol (99%), bromoethane (98%), 2-bromopropane (99%), magnesium turnings (99+%), 1-phenylpropan-1-ol (99+%), paraformaldehyde (97%), 4-npropylphenol (98%), nickel(II) nitrate hexahydrate (99.99%) and cobalt(II) nitrate hexahydrate (99.99%) were purchased from Alfa Aesar. tert-Butyl phenyl ether (98.0%) was obtained from Adamas Reagent Co., Ltd. 1-Methoxy-4-(prop-1-en-1-yl)benzene (98%) was purchased from Ark Pharm. Propylcyclohexane (98%) was provided by TCI (Shanghai) Development Co., Ltd. 4-Allyl-1, 2-dimethoxybenzene (99.0%), cyclohexane (99.8%) and 2-methoxy-4-propylphenol (99%) were purchased from Sigma-Aldrich, Inc.. Sodium borohydride (98%), bromine (99.5%), aluminum chloride (99%) and formaldehyde solution (37%) were provided by Sinopharm Chemical Reagent Co., Ltd. 2-(4'-methoxyphenyl)propane (98%), sodium chloride (99.5%), magnesium sulfate (99.5%), ammonium chloride (99.5%) and potassium carbonate (99%) were purchased from Aladdin Chemical Reagent Company. Iron(III) chloride hexahydrate (99+%), ammonium molybdate(VI) tetrahydrate (99+%), copper(II) nitrate hemipentahydrate (98+%), 4hydroxybenzaldehyde (99%) and deuterium oxide (D₂O, 100.0 atom % D) were purchased from Acros Organics. 2, 6-Dimethoxy-4-propylphenol (95 %) was purchased from J & K Scientific Ltd. Ammonium metatungstate hydrate (99.9+% W) was provided by Strem Chemicals. Methyl Sulfoxide-d6[D; 99.9%, 0.03% (v/v) tetramethylsilane (TMS)] was purchased from Cambridge Isotope Laboratories, Inc. γ-Phasealuminum oxide (99.99%), methylmagnesium chloride solution (3.0 M in THF), dimethyl sulfate (99%) and 3', 5'-dimethoxy-4'-hydroxyacetophenone (98%) were obtained from Beijing InnoChem Science & Technology Co., Ltd. Methanol (99.9%), ethanol (99.5%), tetrahydrofuran (99.5%), ethyl acetate (99.5%), dichloromethane (99.5%), N, Ndimethylformamide (99,5%), diethyl ether (99.5%) acetone (99.5%), pyridine (99.5%), ether (99.5%), *n*-hexane (95.0%) and petroleum ether (AR, boiling range 40-60°C) were obtained from Concord Technologies (Tianjin) Co. Ltd. Nitrogen (>99.99%), argon (>99.99%), hydrogen (>99.99%), hydrogen/argon (H₂10%, 99.99%) and oxygen/argon (O₂1%, 99.99%) were provided by Beijing Analytic Instrument Company. Deionized water was provided by the Institute of Chemistry, Chinese Academy of Sciences. HY₃ (Si/Al = 3), HY₁₅, HY₃₀, HY₄₀ and Mordenite₁₀ (ammonium type) were obtained from Alfa Aesar. HY5, ZSM-514, ZSM-518, ZSM-530, ZSM-535, ZSM-565, ZSM-5235 (hydrogen type), Beta25 (hydrogen type), SAPO-340.25 (hydrogen type) and MCM-41 (all-silicon) zeolites were purchased from Nankai University Catalyst Co. Ltd. Pine, poplar, willow, eucalyptus, cedar, peach, cedrela and applewood were obtained from Gansu Province, China. Phyllostachys pubescens was obtained from Jiangxi Province, China.

Synthesis of the model compounds

The syntheses of the model compounds were performed using the methods reported^{1, 2}. ¹H NMR and ¹³C NMR analyses were performed on a Bruker Avance III 400 HD using DMSO-d6 as the solvent. ¹H chemical shifts were referenced to TMS at 0 ppm, and ¹³C chemical shifts were referenced to DMSO-d6 at 39.6 ppm. Multiplicities are described using the following abbreviations: s, singlet; d, doublet; t, triplet; q, quartet; and m, multiplet. The details of the methods and procedures for the syntheses of the model compounds are described as follows:

1-(4-Methoxyphenyl)-1-propanol (1a)



Sodium borohydride (3.8 g, 100 mmol) was added into the solution of 4'methoxypropiophenone (16.4 g, 100 mmol) in THF/H₂O (100 mL/30 mL) at 0 °C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was sat for 10 min, and then the organic layer was separated. Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 15.1 g of **1a** was obtained finally.¹H NMR (400 MHz, DMSO-d6): δ 7.24~7.22 (d, 2H), 6.88~6.86 (d, 2H), 5.03~5.02 (d, 1H), 4.42~4.37 (q, 1H), 3.72 (s, 3H), 1.68~1.52 (m, 2H), 0.83~0.79 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 158.51, 138.62, 127.43, 113.70, 73.80, 55.38, 32.57, 10.58.

1-(3, 4-Dimethoxyphenyl)propan-1-ol (2a)



3, 4-Dimethoxybenzaldehyde (1.7 g, 10 mmol) was added into the solution of Grignard reagent, freshly prepared from bromoethane (1.6 g, 15 mmol) and magnesium turnings (0.4 g, 15 mmol) in anhydrous THF (20 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH₄Cl solution (20 mL). Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in

vacuum rotavap, 1.7 g of **2a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 6.91 (s, 1H), 6.88~6.86 (d, 1H), 6.81~6.79 (d, 1H), 4.99~4.98 (d, 1H), 4.39~4.34 (q, 1H), 3.74 (s, 3H), 3.72 (s, 3H), 1.65~1.53 (m, 2H), 0.83~0.79 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 148.99, 148.03, 139.31, 118.36, 111.96, 110.30, 73.96, 55.89, 32.53, 10.64.

4-(1-Hydroxypropyl)-2-methoxyphenol (3a)



4-Hydroxy-3-methoxybenzaldehyde (1.5 g, 10 mmol) was added into the solution of Grignard reagent that was freshly prepared from bromoethane (3.3 g, 30 mmol) and magnesium turnings (0.7 g, 30 mmol) in anhydrous THF (20 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH4Cl solution (20 mL). Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 0.9 g of **3a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 8.69 (s, 1H), 6.90 (s, 1H), 6.72 (s, 2H), 4.95 (d, 1H), 4.36~4.35 (q, 1H), 3.77 (s, 3H), 1.67~1.55 (m, 2H), 0.85~0.81 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 147.72, 145.65, 137.71, 118.77, 115.36, 110.63, 74.18, 56.04, 32.55, 10.70.

1-(4-isopropoxy-3-methoxyphenyl)propan-1-ol (4a)



4-Hydroxy-3-methoxybenzaldehyde (3.0 g, 20 mmol) was dissolved in 20 mL DMF at room temperature. 2-Bromopropane (4.9 g, 40 mmol) and anhydrous K_2CO_3 (5.5 g, 40 mmol) were subsequently added and stirred at 100 °C for 6 h. After the reaction, the mixture was poured into water (200 mL) and extracted by ethyl acetate (50 mL×3). The organic layer was then successively washed with saturated brine (20 mL×6), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 3.5 g of 4-isopropoxy-3-methoxybenzaldehyde was obtained by silica column chromatography.

4-Isopropoxy-3-methoxybenzaldehyde (3.5 g, 18 mmol) was added into the solution of Grignard reagent, freshly prepared from bromoethane (3.2 g, 30 mmol) and magnesium turnings (0.8 g, 30 mmol) in anhydrous THF (50 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH4Cl solution (50 mL). Ethyl acetate (100 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO4. After the concentration in vacuum rotavap, 3.9 g of **4a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 6.92 (s, 1H), 6.87~6.85 (d, 1H), 6.79~6.77 (d, 1H), 5.00 (s, 1H), 4.48~4.42 (m, 1H), 4.38~4.35 (m, 1H), 3.74 (s, 3H), 1.60~1.57 (m, 2H), 1.23~1.22 (d, 6H), 0.88~0.80 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 148.99, 148.03, 139.31, 118.36, 111.96, 110.30, 73.96, 55.89, 32.53, 10.64. ¹³C NMR (101 MHz, DMSO-d6): δ 149.85, 145.34, 139.41, 117.88, 115.73, 115.71, 110.27, 73.52, 70.48, 55.40, 32.03, 21.96, 10.20.

1-(3, 4, 5-Trimethoxyphenyl) propan-1-ol (5a)



3, 4, 5-Trimethoxybenzaldehyde (2.0 g, 10 mmol) was added into the solution of Grignard reagent that was freshly prepared from bromoethane (1.6 g, 15 mmol) and magnesium turnings (0.4 g, 15 mmol) in anhydrous THF (20 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH₄Cl solution (20 mL). Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 2.0 g of **5a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 6.62 (s, 2H), 5.07 (d, 1H), 4.39~4.36 (q, 1H), 3.76 (s, 6H), 3.63 (s, 3H), 1.63~1.56 (m, 2H), 0.86~0.83 (t, 3H). ¹³C NMR (101 MHz, DMSO-D6): δ 153.01, 142.52, 136.59, 103.52, 74.24, 60.40, 56.24, 32.52, 10.69.

4-(1-Hydroxypropyl)-2, 6-dimethoxyphenol (6a)



4'-Hydroxy-3', 5'-dimethoxybenzaldehyde (1.8 g, 10 mmol) was added into the solution of Grignard reagent that was freshly prepared from bromoethane (3.3 g, 30 mmol) and magnesium turnings (0.7 g, 30 mmol) in anhydrous THF (20 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH4Cl solution (20 mL). Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 1.3 g of **6a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6) δ 8.06 (s, 1H), 6.57 (s, 2H), 4.96 (d, 1H), 4.36~4.32 (q, 1H), 3.76 (s, 6H), 1.63~1.56 (m, 2H), 0.85~0.81 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 148.14, 136.91, 134.67, 103.91, 74.38, 56.42, 32.60, 10.71.

1-(4-isopropoxy-3, 5-dimethoxyphenyl)propan-1-ol (7a)



4-Hydroxy-3, 5-dimethoxybenzaldehyde (3.6 g, 20 mmol) was dissolved in 20 mL DMF at room temperature. 2-Bromopropane (4.9 g, 40 mmol) and anhydrous K_2CO_3 (5.5 g, 40 mmol) were subsequently added and stirred at 100 °C for 6 h. After the reaction, the mixture was poured into water (200 mL) and extracted by ethyl acetate (50 mL×3). The organic layer was then successively washed with saturated brine (20 mL×6), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 4.0 g of 4-isopropoxy-3, 5-dimethoxybenzaldehyde was obtained by silica column chromatography.

4-Isopropoxy-3, 5-dimethoxybenzaldehyde (4.0 g, 18 mmol) was added into the solution of Grignard reagent, freshly prepared from bromoethane (3.2 g, 30 mmol) and magnesium turnings (0.8 g, 30 mmol) in anhydrous THF (50 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH4Cl solution (50 mL). Ethyl acetate (100 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO4. After the concentration in vacuum rotavap, 3.9 g of **7a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 6.60 (s, 2H), 5.06~5.05 (d, 1H), 4.39~4.34 (m, 1H), 4.24~4.15 (m, 1H), 3.73 (s, 3H), 1.63~1.56 (m, 2H), 1.16~1.15 (d, 6H), 0.86~0.83 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 153.52, 142.11, 134.32, 103.44, 74.31, 74.28, 56.23, 32.51, 22.84, 10.76.

1-(3, 4-dimethoxyphenyl)-2-(2-methoxyphenoxy)propane-1, 3-diol (8a)



Bromine (33.6g, 210 mmol) was added dropwise into the solution of 3', 4'dimethoxyacetophenone (36.4 g, 200 mmol) and AlCl₃ (667 mg, 5 mmol) in diethyl ether (200 mL) at 0 °C~5 °C. The reaction mixture was then stirred at room temperature for 1h. After the reaction, the mixture was poured into ice water (1000 mL) and extracted by ethyl acetate (200 mL×2). The organic layer was then successively washed with deionized water (200 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 33.7 g of 2-bromo-1-(3, 4-dimethoxyphenyl)ethanone was obtained by recrystallization process.

2-Methoxyphenol (16.4 g, 132 mmol) and K₂CO₃ (33.1 g, 240 mmol) were added into the solution of 2-bromo-1-(3, 4-dimethoxyphenyl)ethanone (31.1 g, 120 mmol) in acetone (200 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 32.1 g of 1-(3, 4-dimethoxyphenyl)-2-(2-methoxyphenoxy)ethan-1-one was obtained by recrystallization process.

Formaldehyde solution (37%, 16.2 g, 200 mmol) and anhydrous K₂CO₃ (27.6 g, 200 mmol) were added into a solution of 1-(3, 4-dimethoxyphenyl)-2-(2-methoxyphenoxy)ethan-1-one (30.2 g, 100 mmol) in acetone (200 mL) at room temperature. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, mixture was poured into 500 mL ice water and extracted by ethyl acetate (50 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 27.9 g of 1-(3, 4-dimethoxyphenyl)-3-hydroxy-2-(2-methoxyphenoxy)propan-1-one was obtained by recrystallization process.

Sodium borohydride (3.0 g, 80 mmol) was added into the solution of 1-(3, 4dimethoxyphenyl)-3-hydroxy-2-(2-methoxyphenoxy)propan-1-one (26.6 g, 80 mmol) in THF/H₂O (100 mL/30 mL) at 0°C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was sat for 10 min, and then the organic layer was separated. Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 24.7 g of **8a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 7.08~6.85 (m, 7H), 5.43~5.38 (q, 1H), 4.83~4.79 (m, 2H), 4.72~ 4.65 (m, 1H), 4.38~ 4.31 (m, 1H), 3.78~3.72 (m, 9H) 3.64~3.26 (m, 2H). ¹³C NMR (101 MHz, DMSO-d6): δ 149.83, 149.79, 148.37, 148.22, 148.10, 147.88, 147.84, 134.90, 134.59, 121.17, 121.07, 120.75, 120.69, 119.30, 118.73, 115.97, 115.89, 112.68, 112.61, 111.21, 111.18, 111.10, 110.74, 84.34, 83.68, 71.63, 70.87, 60.12, 55.62, 55.52, 55.50, 55.31, 55.29.

2-(2-methoxyphenoxy)-1-(3, 4, 5-trimethoxyphenyl) propane-1, 3-diol (9a)



Bromine (33.6 g, 210 mmol) was added dropwise into the solution of 3', 4', 5'trimethoxyacetophenone (42.0 g, 200 mmol) and AlCl₃ (667 mg, 5 mmol) in diethyl ether/tetrahydrofuran (50 mL/150 mL) at 0 °C~5 °C. The reaction mixture was then stirred at room temperature for 1h. After the reaction, the mixture was poured into ice water (1000 mL) and extracted by ethyl acetate (200 mL×2). The organic layer was then successively washed with deionized water (200 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 41.6 g of 2-bromo-1-(3, 4, 5-trimethoxyphenyl)ethanone was obtained by recrystallization process.

2-Methoxyphenol (16.4 g, 132 mmol) and K₂CO₃ (33.1g, 240 mmol) were added into the solution of 2-bromo-1-(3, 4, 5-trimethoxyphenyl)ethanone (34.7 g, 120 mmol) in acetone (200 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 32.6 g of 2-(2-methoxy-phenoxy)-1-(3, 4, 5-trimethoxyphenyl)ethanone was obtained by recrystallization process.

Formaldehyde solution (37%, 7.1 g, 88 mmol) and anhydrous K_2CO_3 (12.1 g, 88 mmol) were added into a solution of 2-(2-methoxyphenoxy)-1-(3, 4, 5-trimethoxy-phenyl)ethanone (29.0 g, 80 mmol) in acetone (200 mL) at room temperature. The reaction mixture was then stirred at room temperature for 1h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated under vacuum. Finally, 24.1 g of 3-hydroxy-2-(2-methoxyphenoxy)-1-(3,4,5-trimethoxyphenyl)propan-1-one was obtained by recrystallization process.

Sodium borohydride (1.9 g, 50 mmol) was added into the solution of 3-hydroxy-2-(2-methoxyphenoxy)-1-(3, 4, 5-trimethoxyphenyl)propan-1-one (18.1 g, 50 mmol) in THF/H₂O (100/30 v/v) at 0 °C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was sat for 10 min, and then the organic layer was separated. Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 17.3 g of **9a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 7.05~6.79 (m, 4H), 6.74~6.72 (d, 2H), 5.46~5.42 (q, 1H), 4.81~4.76 (m, 1H), 4.75~4.63 (m, 1H), 4.37~4.33 (m, 1H), 3.76~3.27 (m, 14H). ¹³C NMR (101 MHz, DMSO-d6): δ 152.78, 152.72, 150.16, 148.65, 148.48, 138.47, 138.14, 136.92, 136.84, 121.58, 121.44, 121.14, 121.06, 116.27, 116.14, 113.02, 112.98, 105.04, 104.42, 84.28, 83.80, 72.40, 71.38, 60.66, 60.53, 60.42, 60.39, 56.16, 56.13, 56.01, 55.98.

1-(4-isopropoxy-3-methoxyphenyl)-2-(2-methoxyphenoxy)propane-1, 3-diol (10a)



4'-Hydroxy-3'-methoxyacetophenone (33.2 g, 200 mmol) was dissolved in 200 mL DMF at room temperature. 2-Bromopropane (49.2 g, 400 mmol) and anhydrous K_2CO_3 (55.3 g, 400 mmol) were subsequently added and stirred at 100 °C for 6 h. After the reaction, the mixture was poured into water (2000 mL) and extracted by ethyl acetate (250 mL×4). The organic layer was then successively washed with saturated brine (50 mL×10), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 40.6 g of 1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one was obtained by recrystallization process.

Bromine (32.7 g, 205 mmol) was added dropwise into the solution of 1-(4-isopropoxy-3methoxyphenyl)ethan-1-one (40.6 g, 195 mmol) and AlCl₃ (667 mg, 5 mmol) in diethyl ether (200 mL) at 0 °C~5 °C. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into ice water (1000 mL) and extracted by ethyl acetate (200 mL×2). The organic layer was then successively washed with deionized water (200 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 38.1 g of 2-bromo-1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one was obtained by recrystallization process.

2-Methoxyphenol (16.4 g, 132 mmol) and K_2CO_3 (33.1 g, 240 mmol) were added into the solution of 2-bromo-1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one (34.5 g, 120 mmol) in acetone (200 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 33.4 g of 1-(4-isopropoxy-3-methoxyphenyl)-2-(2-methoxyphenoxy)ethan-1-one was obtained by recrystallization process.

Formaldehyde solution (37%, 13.0 g, 160 mmol) and anhydrous K₂CO₃ (22.1 g, 160 mmol) were added into a solution of 1-(4-isopropoxy-3-methoxyphenyl)-2-(2-methoxyphenoxy)ethan-1one (26.4 g, 80 mmol) in acetone (200 mL) at room temperature. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated under vacuum. Finally, 25.6 g of 3-hydroxy-1-(4-isopropoxy-3-methoxyphenyl)-2-(2-methoxyphenoxy)propan-1-one was obtained by recrystallization process.

Sodium borohydride (1.9 g, 50 mmol) was added into the solution of 3-hydroxy-1-(4isopropoxy-3-methoxyphenyl)-2-(2-methoxyphenoxy)propan-1-one (18.0 g, 50 mmol) in THF/H₂O (100/30 v/v) at 0 °C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was sat for 10 min, and then the organic layer was separated. Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 17.1 g of **10a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 7.05~6.78 (m, 7H), 5.38~5.32 (q, 1H), 4.80~4.74 (m, 1H), 4.67~4.60 (m, 1H), 4.49~4.42 (m, 1H), 4.35~4.28 (m, 1H), 3.76~3.69 (m, 6H), 3.64~3.25 (m, 2H), 1.22~1.20 (q, 2H). ¹³C NMR (101 MHz, DMSO-d6): δ 150.28, 150.25, 150.01, 150.00, 148.85, 148.58, 146.15, 146.11, 135.89, 135.60, 121.61, 121.51, 121.16, 121.10, 119.76, 119.19, 116.52, 116.45, 115.86, 115.78, 113.16, 113.08, 112.20, 111.72, 84.83, 84.22, 72.13, 71.36, 70.89, 60.66, 60.59, 56.07, 55.80, 55.77, 22.42.

1-(4-isopropoxy-3, 5-dimethoxyphenyl)-2-(2-methoxyphenoxy)propane-1, 3-diol (11a)



3', 5'-Dimethoxy-4'-hydroxyacetophenone (19.6 g, 100 mmol) was dissolved in 100 mL DMF at room temperature. 2-Bromopropane (24.6 g, 200 mmol) and anhydrous K₂CO₃ (27.7 g, 200 mmol) were subsequently added and stirred at 100 °C for 6 h. After the reaction, the mixture was poured into water (1000 mL) and extracted by ethyl acetate (150 mL×4). The organic layer was then successively washed with saturated brine (25 mL×10), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 22.9 g of 1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one was obtained by recrystallization process.

Bromine (16.0 g, 100 mmol) was added dropwise into the solution of 1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one (22.9 g, 96 mmol) and AlCl₃ (667 mg, 5 mmol) in diethyl ether (200 mL) at 0 °C ~5 °C. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into ice water (1000 mL) and extracted by ethyl acetate (100 mL×3). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 22.7 g of 2-bromo-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one was obtained by recrystallization process.

2-Methoxyphenol (8.2 g, 66 mmol) and K₂CO₃ (16.6 g, 120 mmol) were added into the solution of 2-bromo-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one (19.0 g, 60 mmol) in acetone (100 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (50 mL×2). The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 19.8 g of 1-(4-isopropoxy-3, 5-dimethoxyphenyl)-2-(2-methoxyphenoxy)ethan-1-one was obtained by recrystallization process.

Formaldehyde solution (37%, 8.1 g, 100 mmol) and anhydrous K_2CO_3 (13.8 g, 100 mmol) were added into a solution of 1-(4-isopropoxy-3, 5-dimethoxyphenyl)-2-(2-methoxyphenoxy)ethan-1-one (18.0 g, 50 mmol) in acetone (100 mL) at room temperature. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (50 mL×2). The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄ and concentrated under vacuum. Finally, 7.9 g of 3-hydroxy-1-(4-isopropoxy-

3, 5-dimethoxyphenyl)-2-(2-methoxyphenoxy)propan-1-one was obtained by silica column chromatography and recrystallization process.

Sodium borohydride (0.8 g, 20mmol) was added into the solution of 3-hydroxy-1-(4isopropoxy-3, 5-dimethoxyphenyl)-2-(2-methoxyphenoxy)propan-1-one (7.8 g, 20mmol) in THF/H₂O (100/30 v/v) at 0 °C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was sat for 10 min, and then the organic layer was separated. Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO4. After the concentration in vacuum rotavap, 7.4 g of **11a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 7.00~6.69 (m, 6H), 5.47~5.44 (q, 1H), 4.78~4.65 (m, 2H), 4.39~4.32 (m, 1H), 4.21~4.15 (m, 1H), 3.76~3.68 (m, 9H), 3.68~3.24 (m, 2H), 1.15~1.12 (m, 6H). ¹³C NMR (101 MHz, DMSO-d6): δ 152.84, 152.76, 149.66, 149.60, 148.21, 148.05, 137.62, 137.29, 134.02, 121.05, 120.87, 120.63, 120.54, 115.61, 112.46, 104.47, 103.81, 83.84, 73.86, 73.79, 70.88, 60.74, 60.30, 60.07, 55.65, 55.52, 55.49, 22.34.

2-(2, 6-dimethoxyphenoxy)-1-(4-isopropoxy-3-methoxyphenyl)propane-1, 3-diol (12a)



4'-Hydroxy-3'-methoxyacetophenone (33.2 g, 200 mmol) was dissolved in 200 mL DMF at room temperature. 2-Bromopropane (49.2 g, 400 mmol) and anhydrous K₂CO₃ (55.3 g, 400 mmol) were subsequently added and stirred at 100 °C for 6 h. After the reaction, the mixture was poured into water (2000 mL) and extracted by ethyl acetate (250 mL×4). The organic layer was then successively washed with saturated brine (50 mL×10), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 41.1 g of 1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one was obtained by recrystallization process.

Bromine (32.7 g, 205 mmol) was added dropwise into the solution of 1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one (40.6 g, 195 mmol) and AlCl₃ (667 mg, 5 mmol) in diethyl ether (200 mL) at 0 °C~5 °C. The reaction mixture was then stirred at room temperature for 1h. After the reaction, the mixture was poured into ice water (1000 mL) and extracted by ethyl acetate (200 mL×2). The organic layer was then successively washed with deionized water (200 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 40.7 g of 2-bromo-1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one was obtained by recrystallization process.

2, 6-Dimethoxypheno (15.4 g, 132 mmol) and K₂CO₃ (33.1 g, 240 mmol) were added into the solution of 2-bromo-1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one (34.5 g, 120 mmol) in acetone (200 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 40.2 g of 2-(2, 6-dimethoxyphenoxy)-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one was obtained by recrystallization process.

Formaldehyde solution (37%, 13.0 g, 160 mmol) and anhydrous K₂CO₃ (22.1 g, 160 mmol) were added into a solution of 2-(2, 6-dimethoxyphenoxy)-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one (31.2 g, 80 mmol) in acetone (200 mL) at room temperature. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (100 mL×2). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated under vacuum. Finally, 19.3 g of 2-(2, 6-dimethoxyphenoxy)-3-hydroxy-1-(4-isopropoxy-3, 5-dimethoxyphenyl)propan-1-one was obtained by silica column chromatography and recrystallization process.

Sodium borohydride (1.5 g, 40 mmol) was added into the solution of 2-(2, 6-dimethoxyphenoxy)-3-hydroxy-1-(4-isopropoxy-3, 5-dimethoxyphenyl)propan-1-one (16.8 g, 40 mmol) in THF/H₂O (50 mL/15 mL) at 0 °C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was stabilized for 10 min, and then the organic layer was separated. Ethyl acetate (25 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (25 mL×3) and saturated brine (25 mL), dried by anhydrous MgSO4. After the concentration in vacuum rotavap, 15.9 g of **12a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 7.04~6.86 (m, 4H), 6.67~6.64 (m, 2H), 5.20~4.94 (m, 1H), 4.92~4.83 (m, 1H), 4.50~4.44 (m, 1H), 4.34~4.13 (m, 1H), 4.08~3.90 (m, 1H), 3.75~3.72 (m, 9H) , 3.69~3.21 (m, 2H). ¹³C NMR (101 MHz, DMSO-d6): δ 152.80, 149.40, 145.44, 136.17, 135.28, 123.35, 118.81, 115.39, 111.12, 105.72, 105.67, 86.69, 71.24, 70.42, 60.10, 55.91, 55.89, 55.39, 21.97.

2-(2, 6-dimethoxyphenoxy)-1-(4-isopropoxy-3, 5-dimethoxyphenyl)propane-1, 3-diol (13a)



3', 5'-Dimethoxy-4'-hydroxyacetophenone (19.6 g, 100 mmol) was dissolved in 100 mL DMF at room temperature. 2-Bromopropane (24.6 g, 200 mmol) and anhydrous K_2CO_3 (27.7 g, 200 mmol) were subsequently added and stirred at 100 °C for 6 h. After the reaction, the mixture was poured into water (1000 mL) and extracted by ethyl acetate (150 mL×4). The organic layer was then successively washed with saturated brine (25 mL×10), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 22.8 g of 1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one was obtained by recrystallization process.

Bromine (16.0 g, 100 mmol) was added dropwise into the solution of 1-(4-isopropoxy-3, 5dimethoxyphenyl)ethan-1-one (22.8 g, 96 mmol) and AlCl₃ (667 mg, 5 mmol) in diethyl ether (200 mL) at 0 °C~5 °C. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into ice water (1000 mL) and extracted by ethyl acetate (100 mL×3). The organic layer was then successively washed with deionized water (100 mL×3) and saturated brine (100 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 22.4 g of 2-bromo-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one was obtained by recrystallization process.

2, 6-Dimethoxypheno (11.9 g, 77 mmol) and K₂CO₃ (19.3 g, 140 mmol) were added into the solution of 2-bromo-1-(4-isopropoxy-3-methoxyphenyl)ethan-1-one (22.2 g, 70 mmol) in acetone (100 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (500 mL×3). The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 26.1 g of 2-(2, 6-dimethoxyphenoxy)-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one was obtained by recrystallization process.

Formaldehyde solution (37%, 9.7 g, 120 mmol) and anhydrous K_2CO_3 (16.6 g, 120 mmol) were added into a solution of 2-(2, 6-dimethoxyphenoxy)-1-(4-isopropoxy-3, 5-dimethoxyphenyl)ethan-1-one (23.4 g, 60 mol) in acetone (100 mL) at room temperature. The reaction mixture was then stirred at room temperature for 1 h. After the reaction, the mixture was poured into 500 mL ice water and extracted by ethyl acetate (50 mL×3). The organic layer was then successively washed with deionized water (5 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄ and concentrated under vacuum. Finally, 19.3 g of 2-(2, 6-dimethoxyphenoxy)-3-hydroxy-1-(4-isopropoxy-3, 5-dimethoxyphenyl)propan-1-one was obtained by silica column chromatography and recrystallization process.

Sodium borohydride (1.5 g, 40 mmol) was added into the solution of 2-(2, 6-dimethoxyphenoxy)-3-hydroxy-1-(4-isopropoxy-3, 5-dimethoxyphenyl)propan-1-one (16.8 g, 40 mmol) in THF/H₂O (50 mL/15 mL) at 0 °C. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was sat for 10 min, and then the organic layer was separated. Ethyl acetate (25 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (25 mL×3) and saturated brine (25 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 15.9 g of **13a** was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 6.99~6.93 (m, 1H), 6.72~6.62 (m, 4H), 5.28~4.96 (m, 1H), 4.90~4.86 (m, 1H), 4.43~4.40 (m, 1H), 4.24~4.14 (m, 2H), 3.77~3.72 (m, 12H), 3.71~3.28 (m, 2H). ¹³C NMR (101 MHz, DMSO-d6): δ 152.81, 152.78, 152.71, 137.62, 136.03, 133.92, 123.34, 105.63, 103.71, 86.17, 73.77, 71.26, 60.14, 55.90, 55.87, 55.69, 22.34.





Methylmagnesium chloride solution (3.0 M in THF, 10 mL) was added into the solution of 4'-methoxyacetophenone (1.4 g, 10 mmol) in THF (20 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH4Cl solution (20 mL). Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed

with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO₄. After the concentration in vacuum rotavap, 1.5 g of 2-(4-Methoxyphenyl)propan-2-ol was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 7.39~7.36 (d, 2H), 6.86~6.84 (d, 2H), 4.93 (s, 1H), 3.72 (s, 6H), 1.41 (s, 3H).¹³C NMR (101 MHz, DMSO-d6): δ 157.92, 143.12, 126.07, 113.45, 70.75, 55.41, 32.53.

1-methoxy-4-propylbenzene

Dimethylsulfate (3.15 g, 25 mmol) and K₂CO₃ (4.1 g, 30 mmol) were added into the solution of 4-propylphenol (1.4 g, 10 mmol) in acetone (50 mL) at room temperature. The reaction mixture was stirred at room temperature for 24 h. After the reaction, the mixture was poured into 200 mL ice water and extracted by ethyl acetate (30 mL×3). The organic layer was then successively washed with saturated Na₂CO₃ solution (30 ml×3) and saturated brine (30 mL), dried by anhydrous MgSO₄ and concentrated in vacuum. Finally, 3.1 g of 1-methoxy-4-propylbenzene was obtained. ¹H NMR (400 MHz, DMSO-d6): δ 7.10~7.08 (d, 2H), 6.85~6.83 (d, 2H), 3.72 (s, 3H), 2.50~2.46 (q, 2H), 1.59~1.50 (m, 2H), 0.89~0.86 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 157.32, 133.90, 129.11, 113.54, 54.84, 36.36, 24.30, 13.47.

4-(1-Hydroxypropyl)phenol



4-Hydroxybenzaldehyde (1.2 g, 10 mmol) was added into the solution of Grignard reagent that was freshly prepared from bromoethane (3.3 g, 30 mmol) and magnesium turnings (0.7 g, 30 mmol) in anhydrous THF (20 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h. After the reaction, the mixture was quenched with cold water (1 mL) and acidified with saturated NH4Cl solution (20 mL). Ethyl acetate (50 mL) was added into the stirred organic layer at room temperature. The organic layer was then successively washed with deionized water (50 mL×3) and saturated brine (50 mL), dried by anhydrous MgSO4. After the concentration in vacuum rotavap, 0.5 g of 4-(1-Hydroxypropyl)phenol was obtained finally. ¹H NMR (400 MHz, DMSO-d6): δ 9.18 (s, 1H), 7.09~7.07 (d, 2H), 6.69~6.67 (d, 2H), 4.90~4.89 (d, 1H), 4.34~4.28 (q, 1H), 1.64~1.47 (m, 2H), 0.80~0.76 (t, 3H). ¹³C NMR (101 MHz, DMSO-d6): δ 156.46, 136.87, 127.41, 115.06, 73.91, 32.51, 10.69.

Computational methodology

The Vienna Ab Initio Simulation Package (VASP) code based on frozen-coreall-electron projector augmented wave method³ and plane-wave basis was used to perform the spin-polarized DFT computations. The DFT functional PBE-D3 (Perdew, Burke and Ernzerhof functional with the latest dispersion correction) was used. It corresponds to the PBE functional and the correction for dispersion effects proposed by Grimme et al. (DFT-D3)⁴. A converged kinetic energy cutoff of 400 eV was chosen. The structure optimization was carried out by minimizing forces with the conjugate-gradient algorithm until the force on each ion is below 0.03 eV/A and the convergence criteria for electronic self-consistent interactions are 10^{-5} . The zero vibrational energy correction was not taken into account. The minimum energy pathway for elementary reaction steps was performed using climbing-image NEB (Nudged Elastic Band) calculation⁵. A low-symmetry rhombohedral unit cell was used to model faujasite zeolite (a = b = c = 17.21 Å, $\alpha = \beta = \gamma = 60^{\circ}$). The general formula of a faujasite zeolite with a pure silicon component is Si₄₈O₉₆. The faujasite zeolite framework contains only one crystallographically tetrahedral T site. In view of our experimental results, HY zeolite with a Si/Al ratio of 30 showed the best catalytic performance, indicating that there are approximately two Al atoms in a unit cell. Therefore, two Al atoms were included in our HY unit cell model. Moreover, it is reasonable to assume that these two Al atoms in the unit cell are spatially adjacent, i.e., one is the active site, and the other, due to space constraints, can adsorb or desorb water molecules to promote the reaction. The reaction (ΔE) and activation energies (Ea) were calculated using the following two formulas: $\Delta E = E(FS) - E(IS)$ and Ea = E(TS) - E(IS), respectively. Here, E(TS), E(IS), and E(FS) are the calculated energies of the transition, initial and final states of each elementary step, respectively. The contribution of entropy to free energy in the adsorption/desorption processes was considered in our computational work. Besora *et al.*⁶ reported that the free-energy corrections from the direct application of popular computational packages with its usual simplified models based on IGRRHO (harmonic oscillator, rigid rotor, and particle in-a-box) approaches can give a good estimate of the free-energy changes in the liquid-phase reaction. Greeley and co-workers' work⁷ indicated that the most important contributions arise from the translational entropy in the adsorption/desorption process.

Supplementary Notes

Supplementary Note 1

Traditional Route for benzene production from fossil resources

Currently, industrial production of benzene is highly dependent on petroleum and coal resources^{8,9}.

Worldwide, around 30% of commercial benzene is produced via catalytic reforming process, in which aromatic molecules are produced from the dehydrogenation of cycloparaffins, dehydroisomerization of alkyl cyclopentanes, and cyclization/dehydrogenation of paraffins. The feed to the catalytic reformer may be a straight-run, hydrocracked, or thermally cracked naphtha fraction in the range of C6 to 200 °C. Generally, a narrow naphtha cut of 71-104 °C is fed to the reformer for the production of desired benzene product. Supported platinum-rhenium on a high surface area alumina support is the most frequently reforming catalyst. In the reforming process, the operating conditions and type of feedstock determine, to a large extent, the amount of produced benzene. In addition, the benzene product is usually recovered from reformate by solvent extraction techniques.

Benzene can be produced from the hydrodemethylation of toluene under catalytic (Hydeal and DETOL processes) or thermal (HDA and THD processes) conditions, which contribute 25-30% of the global benzene supply. During the catalytic hydrodemethylation, toluene is mixed with hydrogen and passed through a vessel loaded with catalysts, such as supported chromium or molybdenum oxides, platinum oxides, on silica or alumina. The operating temperatures range from 500 to 595 °C and pressures are usually 4-6 MPa. The reaction is highly exothermic and the temperature is controlled by the injection of quench hydrogen at several places along with the reaction.

Benzene can also be obtained from pyrolysis gasoline which is yielded as a liquid by-product during the steam cracking process of heavy naphthas or light hydrocarbons, such as propane or butane, to ethylene. Approximately, 30-35% of global benzene production is derived from pyrolysis gasoline. The typical pyrolysis gasoline contains up to 65% aromatics, and about 50% of which is benzene. The remainder of the product is composed of mono and diolefins, which can be removed by a mild hydrogenation step. Alternatively, pure benzene can also be recovered from the pyrolysis gasoline by solvent extraction and subsequent distillation.

Disproportionation of toluene is another route for industrial benzene production, in which two molecules of toluene can be converted into one molecule of benzene and one molecule of mixed-xylene isomers. In industry, economic feasibility of this process is highly dependent on the relative prices of benzene, toluene and xylene, as well as the excess of toluene and strong demand for benzene. In recent years, the prices of xylene and benzene have generally been higher than that of toluene, which presently makes the disproportionation process an attractive alternative to hydrodealkylation.

The industrial supply of benzene can be achieved by high-temperature carbonization of coal in coke ovens. Carbonization processes produce coke or char as the main product, and tar, light oil, gas and aqueous liquor as the by-products. The light oils contain benzene and its homologs in significant concentration. Besides, the light oils produced in the partial gasification processes can supply benzene and its homologs in considerable concentrations. Pyrolysis process of coal which falls under partial liquefaction, produces more oil than carbonization processes, and the oil can subsequently be converted into benzene and its homologs. Complete liquefaction processes are further divided into hydrogenation and solvent extraction processes, and the benzene product can also be obtained from these two categories.

Supplementary Figures



Supplementary Figure 1. Wide applications of benzene in the manufacturing industry.



Supplementary Figure 2. Self-supported hydrogenolysis (SSH) of the $C_{\rm Ar}\text{-}O$ bond into $C_{\rm Ar}\text{-}H$ bond.

(Reference 45 in the main text).







Supplementary Figure 3. The optimization of reaction conditions and analysis of the products obtained from the transformation of 1a over the RuW/HY₃₀ catalyst. Effects of reaction temperature (a) and reaction time (b) on the conversion and product distributions of the reaction. c GC trace of the liquid products in ethyl acetate (Inset: MS analysis of benzene). d ¹H NMR analysis of the product in aqueous phase.

Reaction conditions: **1a** (1.0 mmol), RuW/HY₃₀ (0.20 g, 2.5 wt% Ru, 14 wt% W), H₂O (5.0 mL), 0.1 MPa N₂, 800 rpm. **a** 6.0 h. **b** 180 °C. **c**, **d** 180 °C, 5.5 h (Main text, Table 1, entry 3).

¹H chemical shifts were referenced to D₂O at 4.71 ppm. Ethyl acetate ¹H NMR: δ 4.09~4.04 (q, 2H), 2.00 (s, 3H), 1.19~1.16 (t, 3H).

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Supplementary Figure 4. TEM analysis of the RuW/HY₃₀ catalyst. a TEM image of RuW/HY₃₀ catalyst (2.5 wt% Ru, 14 wt% W, inset: RuW alloy particle size distribution of RuW/HY₃₀ catalyst). b, c Mesoporous structures in the RuW/HY₃₀ catalyst. d TEM image of RuW/HY₃₀ catalyst for elemental mapping. e Elemental mapping of W (green) from the TEM image (d). f Elemental mapping of Ru (red) from the TEM image (d). g Elemental mapping of Si (yellow) from the TEM image (d). h Elemental mapping of O (cyan) from the TEM image (d). i Elemental mapping of Al (purple) from the TEM image (d).



Supplementary Figure 5. X-ray absorption near-edge structure (XANES) spectra of the RuW/HY₃₀ catalyst. a XANES spectra at the Ru *K*-edge of Ru foil, RuO₂ and RuW/HY₃₀ (2.5 wt% Ru, 14 wt% W). **b** XANES spectra at the W *L*₃-edge of W Foil, WO₃ and RuW/HY₃₀ (2.5 wt% Ru, 14 wt% W).





Supplementary Figure 6. Recycling of the RuW/HY₃₀ catalyst. a Recyclability of the RuW/HY₃₀ catalyst in the reaction of **1a**. b XRD patterns of the fresh and used (5 cycles) RuW/HY₃₀ catalyst. c TEM image and RuW particle size distribution of the used (5 cycles) RuW/HY₃₀ catalysts.

Reaction conditions: **1a** (1.0 mmol), RuW/HY₃₀ (0.20 g, 2.5 wt% Ru, 14 wt% W, initial dosage), H₂O (5.0 mL), 180 °C, 5.5 h, 0.1 MPa N₂, 800 rpm.









Supplementary Figure 7. ¹³C NMR spectra of the model compounds in aliphatic region. a 1-(4-methoxyphenyl)-1-propanol (1a). b 2-(4-methoxyphenyl)propan-2-ol. c 2-(4'methoxyphenyl)propane. d 1-methoxy-4-propylbenzene. C_{α} , C_{β} and C_{γ} represent the C atoms at the aliphatic α -C, β -C and γ -C positions, respectively.











Supplementary Figure 8. 2D ¹³C{¹H} **HETCOR and HSQC NMR spectra. a** Solid-state 2D ¹³C{¹H} HETCOR NMR spectrum of the intermediates in the reaction of 1-(4-methoxyphenyl)-1-propanol (1a). b 2D HSQC NMR spectrum of 1a. c 2D HSQC NMR spectrum of 2-(4-methoxyphenyl)propan-2-ol. d 2D HSQC NMR spectrum of 2-(4'-methoxyphenyl)propane. e 2D HSQC NMR spectrum of 1-methoxy-4-propylbenzene.

Reaction conditions: **1a** (1 mmol), RuW/HY₃₀ (0.20 g, 2.5 wt% Ru, 14 wt% W), H₂O (5.0 ml), 180 °C, 10 min, 0.1 MPa N₂, 800 rpm.

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Supplementary Figure 9. ²⁷Al MQMAS NMR of the RuW/HY₃₀ catalyst. a ²⁷Al MQMAS analysis of the boiled RuW/HY₃₀ catalyst in the blank experiment, blue loops represent the regular framework Al(IV), black loops stand for the extra-framework Al(VI). b ²⁷Al MQMAS analysis of the RuW/HY₃₀ catalyst in reaction of **1a**, blue and green loops respectively represent the regular framework Al(IV) and the framework Al(IV) in the [Al-O(C_{β3})-Si] center (Structure III, Fig. 3A), black loops represent the extra-framework Al(VI).

Reaction conditions: RuW/HY₃₀ (0.20 g, 2.5wt% Ru, 14wt% W), H₂O (5.0 ml), 180 °C, 10 min, 0.1 MPa N₂, 800 rpm. **a** No reactant. **b 1a** (1 mmol).



Supplementary Figure 10. ²⁷Al NMR of the RuW/HY₃₀ catalyst. a ²⁷Al NMR spectrum of the boiled RuW/HY₃₀ catalyst in the blank experiment, black solid square (\blacksquare) represents the observed intensities, blue inverted triangle (∇) is the fitting curve of framework Al(IV). b ²⁷Al NMR spectrum of the RuW/HY₃₀ catalyst in reaction, black solid square (\blacksquare) represents the observed intensities, purple circle marks (\bigcirc) is the total fitting curve, blue inverted triangle (∇) and green regular triangle (\triangle) are the fitting curves of the regular framework Al(IV) and the framework Al(IV) in the [Al-O(C_{β3})-Si] center (Structure III, Fig. 3), respectively.

Reaction conditions: RuW/HY₃₀ (0.20 g, 2.5 wt% Ru, 14 wt% W), H₂O (5.0 ml), 180 °C, 10 min, 0.1 MPa N₂, 800 rpm. **a** No reactant. **b 1a** (1 mmol).



Supplementary Figure 11. Determination of the product distributions in the transformation of 1-(4-isopropoxy-3, 5-dimethoxyphenyl)-2-(2-methoxyphenoxy)propane-1, 3-diol (11a) over the RuW/HY₃₀ catalyst.

Reaction conditions: **11a** (0.5 mmol), RuW/HY₃₀ (0.35 g, 3.5 wt% Ru, 20 wt% W), H₂O (5.0 ml), 210 °C, 0.1 MPa N₂, 800 rpm.



Supplementary Figure 12. GC trace of the blank experiment for the transformation of the pine lignin.

Reaction conditions: lignin (0.50 g), H₂O (6.5 mL), 240 °C, 0.1 MPa N₂, 12 h, 800 rpm.



Supplementary Figure 13. GC trace of the in situ refining experiment for the transformation of the pine lignin.

Reaction conditions: lignin (0.50 g), RuW/HY₃₀ (0.50 g, 3.5 wt% Ru, 20 wt% W), H₂O (6.5 mL), 240 °C, 0.1 MPa N₂, 12 h, 800 rpm.



Supplementary Figure 14. Determination of the product distributions during the transformation of the pine lignin.

Reaction conditions: lignin (0.50 g), RuW/HY₃₀ (0.50 g, 3.5 wt% Ru, 20 wt% W), H₂O (6.5 ml), 240 °C, 0.1 MPa N₂, 800 rpm.





Supplementary Figure 15. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the pine lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra (inset: the content of H (hydroxyphenyl), G (guaiacyl) and S (syringyl)-derived building blocks in lignin).







Supplementary Figure 16. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the lignin residue obtained in the transformation of the pine lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.

(H) p-Hydroxyphenyl unit; (G) guaiacyl unit; (S) syringyl unit; (I) β -aryl ether (β -O-4); (II) resinol (β - β); (III) phenylcoumaran (β -5); C $_{\alpha}$, the C atom in the phenylpropanol structure; C_{Me}, the C atom in the methoxy group.

Reaction conditions: lignin (0.50 g), RuW/HY₃₀ (0.50 g, 3.5 wt% Ru, 20 wt% W), H₂O (6.5 ml), 240 °C, 12h, 0.1 MPa N₂, 800 rpm.



Supplementary Figure 17. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the cedrela lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.



Supplementary Figure 18. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the poplar lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.



Supplementary Figure 19. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the willow lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.





Supplementary Figure 20. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the eucalyptus lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra (inset: the content of G (guaiacyl) and S (syringyl)-derived building blocks in lignin).

(H) p-Hydroxyphenyl unit; (G) guaiacyl unit; (S) syringyl unit; (I) β -aryl ether (β -O-4); (II) resinol (β - β); (III) phenylcoumaran (β -5); C_a, the C atom in the phenylpropanol structure; C_{Me}, the C atom in the methoxy group.

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Supplementary Figure 21. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the peach lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.





Supplementary Figure 22. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the Phyllostachys pubescens lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.



Supplementary Figure 23. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the applewood lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.



Supplementary Figure 24. ¹H/¹³C 2D-HSQC and quantitative ¹³C NMR spectra of the cedar lignin. a ¹H/¹³C 2D-HSQC NMR spectra. b Quantitative ¹³C NMR spectra.



Supplementary Figure 25. Sale-up experiment for the transformation of the pine lignin. a ¹H and ¹³C NMR analyses of the organic layer. **b** GC trace of the organic layer (inset: MS analysis of benzene).

Reaction conditions: lignin (50.0 g), RuW/HY₃₀ (50.0 g, 3.5 wt% Ru, 20 wt% W), H₂O (650 mL), 240 $^{\circ}$ C, 12 h, 0.1 MPa N₂, 800 rpm.¹H and ¹³C chemical shifts were referenced to DMSO-d6 at 2.50 and 39.52 ppm.

Supplementary Tables

Supplementary Table 1. Screening of catalysts for in situ refining 1-(4-methoxyphenyl)-1-propanol (1a) over supported non-noble metal catalysts.

	H ₃ C O C SP2 C SP2 C SP2 C C ata Syst	lytic tem	1b	+ 🔶 1c	H ₃ C, (} ↓	1e	+ }	н₃с. + (1g		
	Catalytic syste	em ^a	t	Conv.			Se	elect. (%	%)			Yie. of
Entry –	Catalyst ^b	Gas	(h)	(%)	1b	1c	1d	1e	1f	1g	1h	1b (%)
1	NiW/HY ₃₀	N_2	6.0	99.9	0.0	0.0	99.1	0.0	0.0	0.0	0.0	0.0
2	CoW/HY ₃₀	N_2	6.0	99.9	0.0	0.0	99.3	0.0	0.0	0.0	0.0	0.0
3	FeW/HY ₃₀	N_2	6.0	99.9	0.0	0.0	99.2	0.0	0.0	0.0	0.0	0.0
4	MoW/HY ₃₀	N_2	6.0	99.9	0.0	0.0	99.0	0.0	0.0	0.0	0.0	0.0
5	CuW/HY ₃₀	N_2	6.0	99.9	0.0	0.0	99.1	0.0	0.0	0.0	0.0	0.0
6	NiW/HY ₃₀	H_2	6.0	99.9	10.6	5.9	49.3	2.5	1.0	20.1	0.0	10.6
7	CoW/HY ₃₀	H_2	6.0	99.9	2.9	0.0	76.9	1.5	0.0	18.1	0.0	2.9
8	FeW/HY ₃₀	H_2	6.0	99.9	1.8	0.0	81.8	0.6	0.0	15.6	0.0	1.8
9	MoW/HY ₃₀	H_2	6.0	99.9	0.0	0.0	96.6	0.0	0.0	3.2	0.0	0.0
10	CuW/HY ₃₀	H_2	6.0	99.9	0.0	0.0	99.1	0.0	0.0	0.0	0.0	0.0

^aReaction results are the averages of three experiments conducted in parallel. **1a** (1.0 mmol), H₂O (5.0 mL), 180 °C, 0.1 MPa N₂ or 1.0 MPa H₂, 800 rpm.

^bMW/HY₃₀ catalysts (M: Ni, Co, Fe, Mo and Cu. 0.20 g, 2.5 wt% M, 14 wt% W, the content of metal is based on HY₃₀ zeolite, and determined by ICP).

Sample	Edge	Path	$N^{ m b}$	R (Å) ^c	σ² (Å ² ·10 ⁻³) ^d	$\Delta E_0 (\mathrm{eV})^\mathrm{e}$	R factor (%) ^f	
		Ru-W1	3.1	2.68	5.6	-10.2		
	Ru	Ru-W2	2.3	3.13	5.6	-10.2	1.2	
	K-edge	Ru-Ru1	3.6	2.66	7.3	-6.9		
		Ru-Ru2	2.7	3.10	7.3	-6.9		
KU W/111 30	W L3-edge	W-Ru1	0.9	2.68	5.6	3.6		
		W-Ru2	0.7	3.13	5.6	3.6	1.2	
		W-W1	5.6	2.73	7.3	5.6		
		W-W2	4.2	3.15	7.3	5.6		

Supplementary Table 2. Structure parameters of RuW/HY₃₀ catalyst extracted from the EXAFS fitting.

^aRuW/HY₃₀ catalyst (2.5 wt% Ru, 14 wt% W).

^b*N*: coordination numbers.

^c*R*: bond distance.

^d σ^2 : Debye-Waller factors.

 $e \Delta E_0$: the inner potential correction.

^f*R* factor: goodness of fit. S_0^2 were set as 0.90 and 0.86, respectively for Ru-W/Ru-Ru and W-Ru/W-W, which were obtained from the experimental EXAFS fit of Ru foil and W foil references by fixing CN as the known crystallographic value and was fixed to all the samples. Error bounds (accuracies) that characterize the structural parameters obtained by EXAFS spectroscopy were estimated as $N \pm 15\%$; $R \pm 0.02$ Å; $\sigma^2 \pm 5\%$; $\Delta E_0 \pm 20\%$.

Quantity (µmol/g) and distribution of acid sites												
Catalyst ^a	Total acid					Strong acid				Strong/Total ^f		
	B ^b	L ^c	$\mathbf{B} + \mathbf{L}^{d}$	B/L ^e	В	L	B+L	B/L	В	L	B+L	
RuW/HY ₃₀	118	19	137	6.21	95	11	106	8.64	80.5	57.9	77.4	
RuW/HY ₃	231	175	406	1.32	128	79	207	1.62	55.4	45.1	51.0	
RuW/HY5	225	158	383	1.42	125	73	198	1.71	55.6	46.2	51.7	
RuW/HY ₁₅	179	75	254	2.39	115	38	153	3.03	64.2	50.7	60.2	
RuW/HY ₄₀	92	14	106	6.57	75	9	84	8.33	81.5	64.3	79.2	

Supplementary Table 3. Acid properties of the RuW/HY zeolites.

^aRuW/Zeolite catalysts (2.5 wt% Ru, 14 wt% W).

^bBronsted acid site.

^cLewis acid site.

^dSum of the quantities of Bronsted acid and Lewis acid sites.

^eRatio of the quantities of Bronsted acid and Lewis acid sites.

^fRatio of the quantities of strong acid and total acid sites, %.

Cotolyst ^a	Surfa	ice Area (m	1²•g ^{−1})	Vol	Volume (cm ³ ·g ⁻¹)			
Catalyst	S micro ^b	S meso ^c	$\mathbf{R}_{\mathbf{S}}^{d}$	V _{micro} ^e	$\mathbf{V_{meso}}^{\mathrm{f}}$	$\mathbf{R_V}^{g}$		
RuW/HY ₃₀	153	268	1.75	0.075	0.218	2.91		
RuW/HY ₃	291	85	0.29	0.151	0.079	0.52		
RuW/HY ₅	279	99	0.35	0.143	0.088	0.62		
RuW/HY ₁₅	243	139	0.57	0.115	0.125	1.09		
RuW/HY ₄₀	150	275	1.83	0.070	0.225	3.21		
RuW/Beta ^h	193	118	0.61	0.085	0.088	1.04		
RuW/HZSM-514	97	56	0.58	0.043	0.042	0.98		
RuW/HZSM-518	106	65	0.61	0.049	0.052	1.06		
RuW/HZSM-530	112	69	0.62	0.052	0.058	1.12		
RuW/HZSM-535	123	75	0.61	0.057	0.066	1.16		
RuW/HZSM-565	141	63	0.45	0.067	0.050	0.75		
RuW/HZSM-5235	163	53	0.33	0.079	0.038	0.48		
RuW/Mordenite ⁱ	157	65	0.41	0.077	0.051	0.66		
RuW/SAPO ^j	90	37	0.41	0.040	0.029	0.73		
RuW/MCM-41 ^k		614			0.380			

Supplementary Table 4. Textural properties of the catalysts.

^aRuW/Zeolite catalysts (2.5 wt% Ru, 14 wt% W).

^bThe t-plot micropore surface area.

^cThe t-plot mesopore surface area.

^dRatio of the mesopore surface area and micropore surface area.

^eThe t-plot micropore volume.

^fBJH mesopore volume.

^gRatio of the mesopore volumn and micropore volumn.

^hHydrogen-type Beta, Si/Al ratio is 25.

ⁱHydrogen-type Mordenite, Si/Al ratio is 10.

^jHydrogen-type SAPO-34, Si/Al ratios is 0.25.

^kAll-silica MCM-41.

Supplementary Table 5. Reaction of 1-phenylpropan-1-ol in formaldehyde solution over supported metal catalysts.



Entres	Catalytic system	t	Conversion	Sele	Yield of		
Entry	Catalyst ^b	Gas	(h)	(%)	Benzene	Propylbenzene	(%)
1 ^c	RuW/SiO ₂	N_2	5.5	99.9	0.0	99.6	0.0
2^d	RuW/Al ₂ O ₃	N_2	5.5	99.9	0.0	93.2	0.0
3	RuW/HY ₃	N_2	5.5	99.9	10.1	82.5	10.1
4	RuW/HY5	N_2	5.5	99.9	12.8	80.7	12.8
5	RuW/HY15	N_2	5.5	99.9	31.0	65.6	31.0
6 ^e	RuW/Beta	N_2	5.5	99.9	9.5	82.6	9.5
7	RuW/HZSM-514	N_2	5.5	99.9	8.2	83.3	8.2
8	RuW/HZSM-518	N_2	5.5	99.9	7.5	86.6	7.5
9	RuW/HZSM-530	N_2	5.5	99.9	7.2	85.2	7.2
10	RuW/HZSM-535	N_2	5.5	99.9	6.0	90.8	6.0
11	RuW/HZSM-565	N_2	5.5	99.9	4.9	93.9	4.9
12	RuW/HZSM-5235	N_2	5.5	99.9	1.2	97.9	1.2
13 ^f	RuW/Mordenite	N_2	5.5	99.9	0.0	91.0	0.0
14 ^g	RuW/SAPO	N_2	5.5	99.9	0.0	95.8	0.0
15 ^h	RuW/MCM-41	N_2	5.5	99.9	0.0	99.5	0.0

^aReaction results are the averages of three experiments conducted in parallel. **1a** (1.0 mmol), paraformaldehyde (30 mg), H₂O (5.0 mL), 180 °C, 0.1 MPa N₂, 800 rpm. Thermolabile paraformaldehyde is used as the source of formaldehyde to simulate the gradual supply of the formaldehyde generated from the SSH reaction.

^bRuW/SiO₂, RuW/Al₂O₃ and RuW/zeolite catalysts (0.20 g, 2.5 wt% Ru, 14 wt% W, the content of metal is based on zeolite, SiO₂ and Al₂O₃ materials, and determined by ICP).

^cAmorphous SiO₂.

 $^{d}\gamma$ -Al₂O₃.

^eHydrogen-type Beta, Si/Al ratio is 25.

^fHydrogen-type Mordenite, Si/Al ratio is 10.

^gHydrogen-type SAPO-34, Si/Al ratios is 0.25.

^hAll-silicon MCM-41.

Model compounds	$\mathbf{C}_{\boldsymbol{\alpha}}^{a}$	C_{β}^{b}	$C_{\gamma}^{\ c}$	$\mathbf{C_{Me}}^{d}$
1-(4-methoxyphenyl)-1-propanol (1a)	73.8	32.6	10.6	55.4
2-(4-methoxyphenyl)propan-2-ol	70.8	32.5		55.4
2-(4'-methoxyphenyl)propane	33.1	24.5		55.4
1-methoxy-4-propylbenzene	36.9	24.8	14.0	55.4

Supplementary Table 6. ¹³C NMR chemical shifts of the model compounds.

^aC_α, the C atom at the aliphatic α-C position. ^bC_β, the C atom at the aliphatic β-C position. ^cC_γ, the C atom at the aliphatic γ-C position. ^dC_{Me}, the C atom in the methoxy group.

Samples	$C_{\alpha}^{\ c}$	C_{β}^{d}	$C_{\beta 1}{}^{e}$	$C_{\beta 2}{}^{\mathrm{f}}$	$C_{\beta 3}{}^{\mathrm{g}}$	$C_{\gamma}{}^{\rm h}$	C _{Me} ⁱ
1-(4-methoxyphenyl)-1-propanol (1a) ^a	38.0{3.1}	_	25.3{1.4}	21.8{1.8}	31.0{3.0}	13.3{0.8}	55.2{3.6}
1-(4-methoxyphenyl)-1-propanol (1a) ^b	73.8{4.4}	32.4{1.6}				10.5{0.8}	55.3{3.7}
2-(4-methoxyphenyl)propan-2-ol ^b	‡	32.2{1.4}			_		55.3{3.7}
2-(4'-methoxyphenyl)propane ^b	33.0{2.8}	23.9{1.2}	—	—	—		55.3{3.7}
1-methoxy-4-propylbenzene ^b	36.5{2.4}	24.3{1.5}			_	13.9{0.9}	55.3{3.7}

Supplementary Table 7. Solid-state 2D ¹³C{¹H} HETCOR NMR chemical shifts of the intermediates in the reaction of 1-(4-methoxyphenyl)-1-propanol (1a).

^{a13}C{¹H} HETCOR NMR chemical shifts of the intermediates in the reaction of 1-(4-methoxyphenyl)-1-propanol (**1a**). Reaction conditions: **1a** (1 mmol), RuW/HY₃₀ (0.20 g, 2.5 wt% Ru, 14 wt% W), H₂O (5.0 ml), 180 °C, 10 min, 0.1 MPa N₂, 800 rpm. ^{b13}C/¹H 2D HSQC NMR chemical shifts of the model compounds.

 $^{c}C_{\alpha}$, the C atom at the aliphatic α -C position. No signal for the Catom without H atom at C_{α} position of 2-(4-methoxyphenyl)propan-2-ol.

 ${}^{d}C_{\beta}$, the C atom at the aliphatic β -C position of the model compounds.

 ${}^{e}C_{\beta 1}$, the C atom at the aliphatic $\beta 1$ -C position of the intermediates in the reaction of **1a**.

 ${}^{f}C_{\beta 2}$, the C atom at the aliphatic $\beta 2$ -C position of the intermediates in the reaction of **1a**.

 ${}^{g}C_{\beta 3}$, the C atom at the aliphatic $\beta 3$ -C position of the intermediates in the reaction of **1a**.

 ${}^{h}C_{\gamma},$ the C atom at the aliphatic $\gamma\text{-}C$ position.

 $^{i}C_{Me}$, the C atom in the methoxy group.

Supplementary Table 8. Reaction of 4-(1-hydroxypropyl)phenol in formaldehyde solution over the RuW/HY₃₀ catalyst.



Enter	Catalytic	t	Conversion	Selectiv	Yield of		
Entry -	Catalyst ^b	$M_{PF}^{c}(mg)$	(h)	(%)	Benzene	Phenol	(%)
1	RuW/HY ₃₀	0.0	5.5	99.9	0.0	99.9	0.0
2	RuW/HY ₃₀	0.3	5.5	99.9	0.9	99.0	0.9
3	RuW/HY ₃₀	0.6	5.5	99.9	2.2	97.7	2.2
4	RuW/HY ₃₀	0.9	5.5	99.9	3.1	96.8	3.1
5	RuW/HY ₃₀	1.5	5.5	99.9	6.3	93.6	6.3
6	RuW/HY ₃₀	2.4	5.5	99.9	10.8	89.1	10.8
7	RuW/HY ₃₀	3.6	5.5	99.9	15.6	84.3	15.6
8	RuW/HY ₃₀	4.5	5.5	99.9	20.1	79.8	20.1

^aReaction results are the averages of three experiments conducted in parallel. 4-(1-hydroxypropyl)phenol (1.0 mmol), H₂O (5.0 mL), 180 $^{\circ}$ C, 0.1 MPa N₂, 800 rpm.

^bRuW/HY₃₀ catalyst (0.20 g, 2.5 wt% Ru, 14 wt% W, the content of metal is based on HY₃₀ zeolite, and determined by ICP).

^cm_{PF}, the mass of paraformaldehyde in the reaction system.

Lignin	Content of phenylpropanol structure (mol%) ^a	Methoxy group/benzene ring ratio ^b	Yield of benzene (wt%) ^c
Pine	55.6	1.56	18.8
Cedrela	57.1	1.58	17.5
Poplar	54.5	1.50	15.6
Willow	53.9	1.51	14.5
Eucalyptus	59.1	1.59	13.1
Peach	54.3	1.73	12.8
Phyllostachys pubescens	48.3	1.45	11.9
Applewood	59.8	1.78	11.1
Cedar	49.2	1.30	10.5

Supplementary Table 9. Yields of benzene product in the refining of lignins.

^aPhenylpropanol structure, [-(H₃CO)_nPh-C_{α}H(OH)-, n=0, 1 and 2], the content of the defined phenylpropanol structure in lignin is calculated based on the quantitative analysis of the C_{α} atom (Supplementary Figures 15, 17 to 24), using Eq. (2) as follows:

Content of phenylpropanol structure = $\frac{\text{Quantity of } C_{\alpha} \text{ atoms in the phenylpropanol structures}}{\text{Quantity of C atoms in the benzene rings}} \times 6 \times 100\%$

Eq. (2).

^bMethoxy group/benzene ring ratio, the ratio of the quantity of methoxy group substituted on the benzene ring to the quantity of benzene ring in lignin. The ratio is calculated based on the quantitative analysis of the C atom in the methoxy group (Supplementary Figures 15, 17 to 24), using Eq. (3) as follows:

Methoxy group/benzene ring ratio = $\frac{\text{Quantity of C atoms in the methoxy groups}}{\text{Quantity of C atoms in the benzene rings}} \times 6$ Eq. (3).

°Yields of benzene product provided are the averages of three experiments conducted in parallel. Reaction conditions: lignin (0.50 g), RuW/HY₃₀ (0.50 g, 3.5 wt% Ru, 20 wt% W), H₂O (6.5 ml), 240 °C, 12 h, 0.1 MPa N₂, 800 rpm.

Supplementary NMR spectra





200 190 180 170 160 150 140 130 120 110 100 90 80 70 60 50 40 30 20 10 0


















$\begin{array}{c} 7.7.05\\ 7.7.05\\ 7.7.05\\ 7.7.05\\ 7.7.05\\ 7.7.05\\ 7.7.02\\$



$\begin{array}{c} 6.69\\ 6.69\\ 6.69\\ 6.69\\ 6.69\\ 6.69\\ 6.69\\ 6.69\\ 6.68\\ 6.88\\$













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