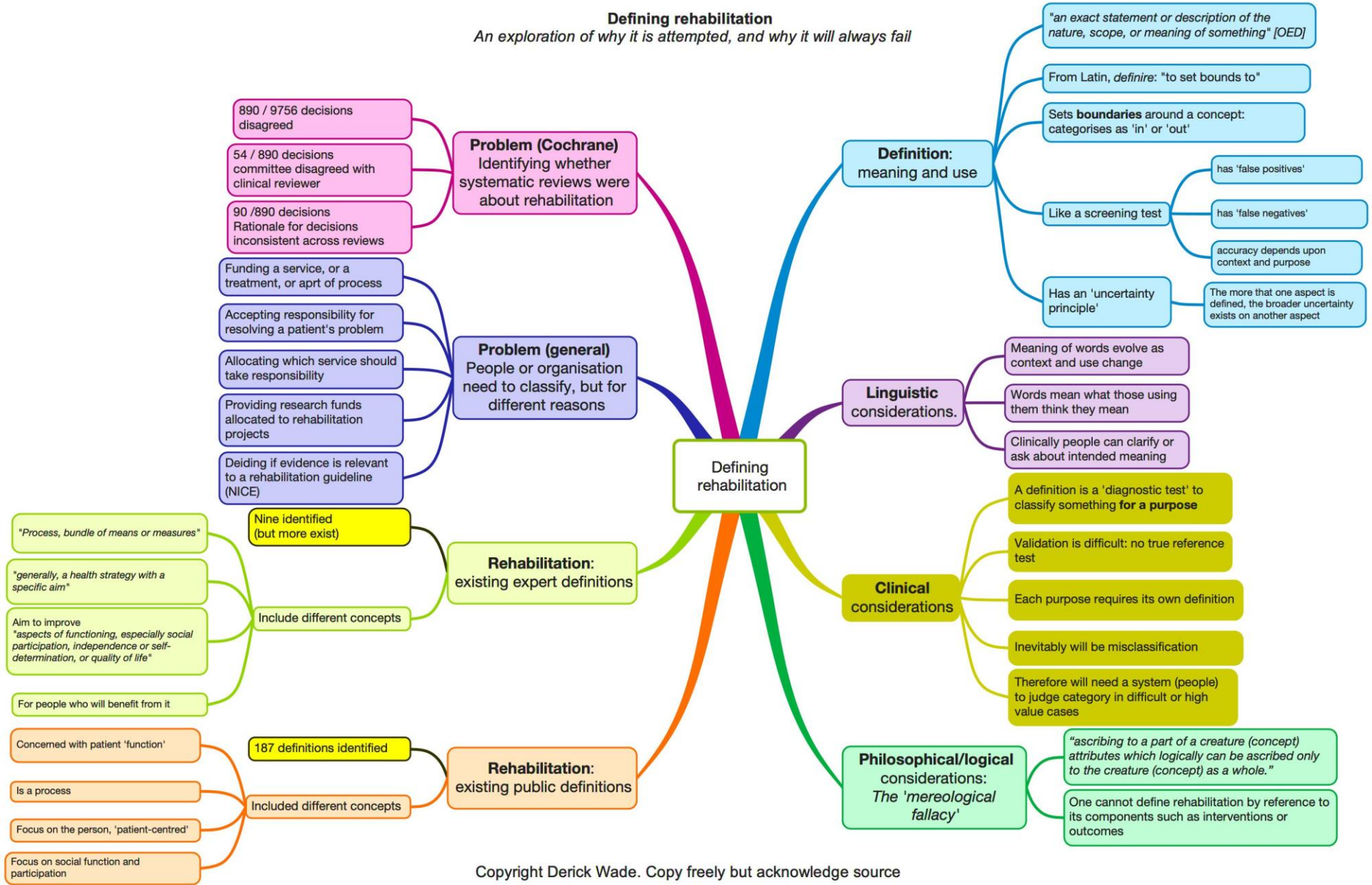


**Defining rehabilitation**  
*An exploration of why it is attempted, and why it will always fail*



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