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Supporting Information

Green Fabrication Approaches of Lignin Nanoparticles from Different Technical Lignins: A Comparison Study

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RESULTS AND DISCUSSION

Table S1. Molar mass distribution for the different types of lignin (LB, softwood; PB, wheat straw; BB, hardwood).

Sample	LB			PB			BB		
	M _n (Da)	M _w (Da)	M _w /M _n	M _n (Da)	M _w (Da)	M _w /M _n	M _n (Da)	M _w (Da)	M _w /M _n
Raw Lignin	1399	22282	15.9	806	12496	15.5	807	16766	20.8
70% Ethanol	1181	6025	5.1	957	14355	15.0	942	9403	10.0
Acetone/Water (3:1)	1451	20225	13.9	877	14174	16.2	831	13150	15.8
Acid Precipitation	1320	13457	10.2	952	12417	13.0	1006	14225	14.1

Abbreviations: M_n, number-average molecular weight; M_w, weight-average molecular weight.

Table S2. Content in hydroxyl and carboxyl groups of softwood LB and hardwood BB by ³¹P nuclear magnetic resonance (³¹P NMR), expressed in mmol/g.

Samples	Aliphatic OH (145–150 ppm)	C5 substituted(LB)/ Syringyl(BB) (140–144.5 ppm)	Guaiacyl (139–140 ppm)	p-Hydroxyphenyl (137.8 ppm)	Total Phenolic OH	S/G ratio	COOH (133.6–136 ppm)
Raw LB	2.19	1.50	1.72	0.10	3.32	0.87	0.32
LB-LNPs (70% Ethanol)	2.02	1.68	2.00	0.11	3.80	0.84	0.29
LB-LNPs (Acetone/water 3:1)	2.26	1.64	1.72	0.10	3.46	0.96	0.35
LB-LNPs (Acid precipitation)	1.72	1.57	1.92	0.12	3.60	0.82	0.47
Raw BB	1.04	2.59	0.61	0	3.20	4.27	0.56
BB-LNPs (70% Ethanol)	1.01	2.78	0.70	0	3.48	3.97	0.53
BB-LNPs (Acetone/water 3:1)	1.14	2.65	0.68	0	3.33	3.93	0.62
BB-LNPs (Acid precipitation)	1.43	2.07	0.47	0	2.54	4.42	0.64

Table S3. Results of fits of a sphere model with log-normal size distribution to the SAXS intensities.^[1]

	Diameter, mean (nm)	Diameter, median (nm)	Diameter, mode (nm)	Standard deviation (nm)
LB-LNPs – 70% Ethanol (4 mg/ml)	43.7	40.9	35.8	16.5
LB-LNPs – Acetone/Water (3:1) (4 mg/ml)	46.4	44.0	39.6	15.5
PB-LNPs – 70% Ethanol (4 mg/ml)	39.6	35.3	28.0	20.1
PB-LNPs – Acetone/Water (3:1) (4 mg/ml)	69.6	66.4	60.6	21.6
BB-LNPs – 70% Ethanol (4 mg/ml)	41.1	36.3	28.3	21.8
BB-LNPs – Acetone/Water (3:1) (4 mg/ml)	67.5	64.8	59.8	19.6

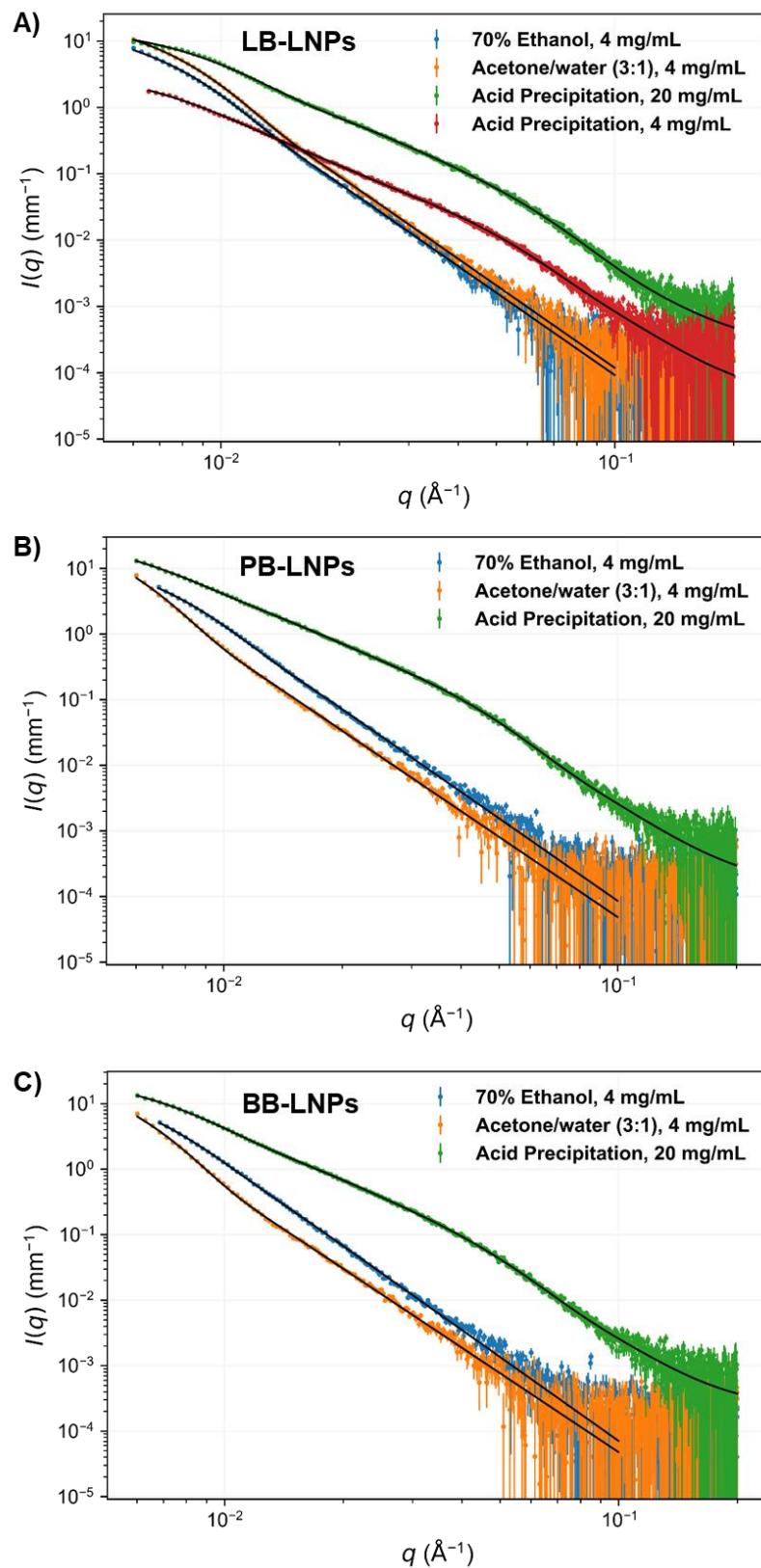


Figure S1. SAXS intensities (points) and fits (solid line) of the unified exponential/power-law model with one (Acetone/water 3:1 and 70% Ethanol methods) or two (Acid precipitation approach) levels of structural hierarchy: **A)** LB-LNPs; **B)** PB-LNPs, and **C)** BB-LNPs.

Table S4. Results of fits of the unified exponential/power-law model to the SAXS intensities.^[2,3]

	Radius of gyration, level 1 (nm)	Sphere diameter, level 1 (nm)	Radius of gyration, level 2 (nm)	Sphere diameter, level 1 (nm)
LB-LNPs – 70% Ethanol (4 mg/ml)	29.4	75.9	-	-
LB-LNPs – Acetone/Water (3:1) (4 mg/ml)	29.3	75.8	-	-
LB-LNPs – Acid Precipitation (4 mg/ml)	25.4	65.7	4.6	11.8
LB-LNPs – Acid Precipitation (20 mg/ml)	22.1	57.0	3.4	8.9
PB-LNPs – 70% Ethanol (4 mg/ml)	31.0	80.0	-	-
PB-LNPs – Acetone/Water (3:1) (4 mg/ml)	43.7	112.9	-	-
PB-LNPs – Acid Precipitation (20 mg/ml)	31.0	80.1	5.3	13.7
BB-LNPs – 70% Ethanol (4 mg/ml)	34.6	89.4	-	-
BB-LNPs – Acetone/Water (3:1) (4 mg/ml)	40.9	105.6	-	-
BB-LNPs – Acid Precipitation (20 mg/ml)	28.0	72.2	4.8	12.3

Table S5. IR absorption bands and respective type of vibration for the main lignin functional groups.^[4,5]

IR band (cm⁻¹)	Type of vibration
3500–3100	Stretching vibrations of alcohol and phenol –OH groups involved in hydrogen bonds
2920–2850	Stretching vibrations of C–H bonds in methoxy group
1720	Stretching vibrations of C=O bonds at β location and in unconjugated –COOH group
1600	Stretching vibrations of C=O bonds at α- and γ-locations
1512	Aromatic ring vibrations
1465	
1427	
1330	Syringyl ring breathing and stretching vibrations of C–O bonds
1230	
1270	Vibrations of guaiacyl rings and stretching vibrations of C–O bonds
1150	Deformation vibrations of C–H bonds in guaiacyl rings
1130	Deformation vibrations of C–H bonds in syringyl rings
1085	Deformation vibrations of C–O bonds in secondary alcohols and aliphatic ethers
1030	Deformation vibrations of C–H bonds in the aromatic guaiacyl rings, and deformation vibrations of C–O bonds in primary alcohols
860–750	Deformation vibrations of C–H bonds in the aromatic rings (guaiacyl, syringyl)

Table S6. Assignment for the carbon-hydrogen correlation signals of lignin structures in BB, LB, and PB lignins.^[3,6–9]

Structural units	δ_c (ppm)	δ_h (ppm)	Assignments	Identified in
Syringyl (S _{2,6})	103.6	6.68	C ₂ /H ₂ and C ₆ /H ₆ in S-units	BB, PB
Guaiacyl (G ₂)	110.9	7.14	C ₂ /H ₂ in G-units	BB, LB, PB
Guaiacyl (G ₅)	115.5	6.75	C ₅ /H ₅ in G-units	BB, LB, PB
Guaiacyl (G ₆)	119.5	6.93	C ₆ /H ₆ in G-units	BB, LB, PB
p-hydroxyphenyl (H _{2,6})	127.5	7.21	C ₂ /H ₂ and C ₆ /H ₆ in H-units	BB, LB, PB
β -aryl ether (β -O-4)	71.0	4.75	β -O-4 signal in α	LB, PB
β -aryl ether (β -O-4)	84.2	4.26	β -O-4 signal in β	LB, PB
β -aryl ether (β -O-4)	59.9	3.24-3.60	β -O-4 signal in γ	LB, PB
Phenylcoumaran (β -5)	86.8	5.45	β -5 signal in α	LB, PB
Phenylcoumaran (β -5)	53.4	3.45	β -5 signal in β	LB, PB
Phenylcoumaran (β -5)	62.9	3.71	β -5 signal in γ	LB, PB, BB
Dibenzodioxocin (5-5)	82.9	4.81	5-5/ β -O-4 signal in α	BB, PB
Resinol (β - β)	85.1	4.61	β - β signal in α	LB, PB, BB
Resinol (β - β)	53.6	3.04	β - β signal in β	LB, PB, BB
Resinol (β - β)	71.0	4.14; 3.77	β - β signal in γ	LB, PB, BB
Secoisolariciresinol	33.8	2.53/2.48	Secoisolariciresinol in α	LB, PB
Secoisolariciresinol	42.4	1.88	Secoisolariciresinol in β	LB, PB
Methoxyl group	55.5	3.75-3.82	C/H in -OMe in G- and S-units	LB, PB, BB

Table S7. Assignment for the relevant carbon-hydrogen correlation signals of polysaccharides linkages identified in BB, LB, and PB lignins.^[9,10]

Structural units	δ_c (ppm)	δ_h (ppm)	Assignments ^a	Identified in
Ara ₁	107.8	4.76	C ₁ /H ₁ in β -L-arabinopyranoside	LB
Ara ₅	62.3	3.42/3.36	C ₅ /H ₅ in β -L-arabinopyranoside	BB, LB
Glc ₁	102.0	4.32	C ₁ /H ₁ in β -D-glucopyranoside	BB, LB, PB
Glc ₆ /Man ₆	60.0	3.59	C ₆ /H ₆ in β -D-gluco-/mannopyranoside	LB, PB
Xyl ₁	101.5	4.38	C ₁ /H ₁ in β -D-xylopyranoside	LB, BB, PB
Xyl ₂	72.7	3.03	C ₂ /H ₂ in β -D-xylopyranoside	BB, LB, PB
Xyl _{2(r_a)}	69.7	3.27	C ₂ /H ₂ in β -D-xylopyranoside of xylans reduction end	BB, PB
Xyl _{2-Ac}	73.0	4.40	C ₂ /H ₂ in 2-O-acetyl- β -D-xylopyranoside	BB, PB
Xyl ₃	74.5	3.28	C ₃ /H ₃ in β -D-xylopyranoside	BB, LB, PB
Xyl ₄	75.7	3.51	C ₄ /H ₄ in β -D-xylopyranoside	BB, LB, PB
Xyl ₅	62.8	3.78/3.17	C ₅ /H ₅ in β -D-xylopyranoside	BB, LB, PB
Xyl _{4(nr)}	66.0	3.31	C ₄ /H ₄ in β -D-xylopyranoside of xylans non-reducing end	LB, PB
Man ₃	76.6	3.08	C ₃ /H ₃ in β -D-mannopyranoside	BB, PB
Man _{3-Ac}	73.0	4.82	C ₃ /H ₃ in 3-O-acetyl- β -D-mannopyranoside	BB
Man ₄	79.3	3.38	C ₄ /H ₄ in β -D-mannopyranoside	BB
Gal ₁	105.0	4.26	C ₁ /H ₁ in β -D-galactopyranoside	LB

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